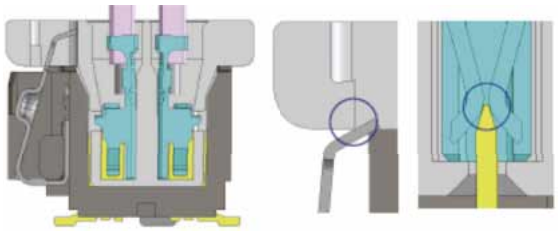
1mm Pitch, Board to Wire Lock Connector

DF50 Series



It provides clear tactile click and secure mating

Timing of locking function



Simultaneous timing of locking function and contact mating provides a clearer tactile click.

Fig.1

■Features

1. It provides clear tactile click and secure mating

Locking function and contact mating occur simultaneously, for a clearer tactile click.(Fig.1)

2. Robust structure resistant to wrenching forces

Thick and robust housing wall provides higher strength against cracking. Insertion depth for mating housings protects against wrenching.(Fig.2)

3. Robust and reliable lance structure

High lance strength by mating with crimp contact on the surface.(Fig.3)

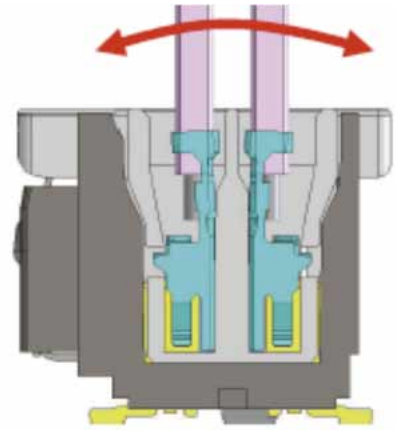
4. Ensured adsorption area eliminates the need for adsorption cap.

Adequate adsorption area is ensured despite the small size, allowing for automatic mounting without adsorption cap.
(*Specifications for adsorption cap may be provided according to your requirements)

5. Insulation outer diameter ϕ0.9mm, compatible with AWG#28

Despite 1 mm Pitch, it is compatible with ϕ0.9mm, UL1061·AWG#28 Cable (ϕ0.127×7)

Robust structure resistant to wrenching forces

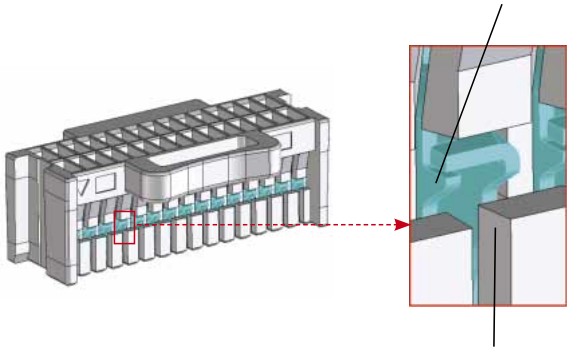


Insertion depth for mating protects against wrenching.
Thick and robust outer wall provides higher strength and prevents cracking.

Fig.2

Robust and reliable lance structure

The lance mates with the crimp contact on the surface.



It is possible to visually inspect the assembled lance.

Fig.3

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■Product Specifications

Ratings	Current Rating	1A	Operating Temperature Range Operating Humidity Range	-35 to + 85°C (Note 1) 20 to 80%
	Voltage Rating	AC/DC 100V	Storage Temperature Range Storage Humidity Range	-10 to + 60°C (Note 2) 40 to 70% (Note 2)

Items	Specifications	Conditions
1.Insulation resistance	500MΩ min.	100V DC
2.Withstand voltage	No flashover or breakdown	300V AC/1min.
3.Contact resistance	30mΩ max.	20mV max., at 1 mA.
4.Vibration	No electrical discontinuity of 1μs or longer	Frequency 10-55 Hz, single amplitude of 0.75 mm 3 directions, 10 cycles in each direction.
5.Shock	No electrical discontinuity of 1μs or longer	Acceleration: 490m/s^2 for 11ms, half sine wave in 3 directions, 3 times for each direction
6.Humidity	Contact resistance: 50mΩ max. Insulation resistance: 100MΩ min.	Temperature: 40±2°C; humidity: 90 to 95%, left for 96 hours
7.Temperature cycles	Contact resistance: 50mΩ max. Insulation resistance: 500MΩ min.	(-55°C: 30 min. → 5 to 35°C: 2 to 3 min. → 85°C: 30 min. → 5 to 35°C: 2 to 3 min.) 5 cycles
8.Durability	Contact resistance: 50mΩ max.	30 times (Number of insertion and withdrawal)
9.Resistance to soldering heat	No deformation of components affecting performance.	Reflow: according to the recommended temperature profile Hand soldering: 350°C for 3 to 4 sec.

(Note 1) Including the temperature rise by current.
(Note 2) Apply to the condition of long term storage for unused products before PCB on board.
After PCB board, operating temperature and humidity range is applied for interim storage during transportation.

■Materials

Product	Part	Materials	Color / Treatment	UL Regulation
Pin header (on the board side)	Insulator	LCP	Black	UL94V-0
	Contact	Brass	Gold plating	———
	Metal fitting	Brass (Note 1)	Tin Plating	———
	Locking metal fitting (DF50)	Stainless steel	———	———
Crimp socket	Insulator	PBT	Black (DF50A)	UL94V-0
			White (DF50S)	
Crimp contact	Contact	Phosphor Bronze	Gold plating	———

(Note 1) Phosphor bronze is applied a material for only to the single-row straight pin header.

■Product Number Structure

●Connector

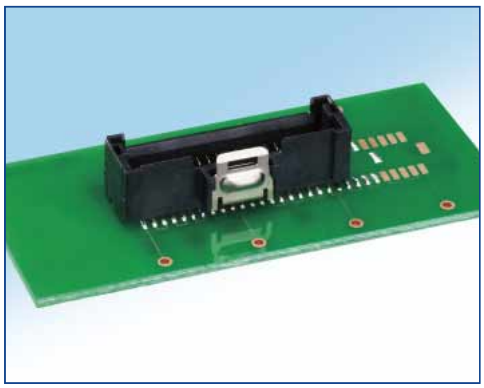
DF 50 __ – * DP – 1 V **
❶ ❷ ❸ ❹ ❺ ❻ ❼ ❽

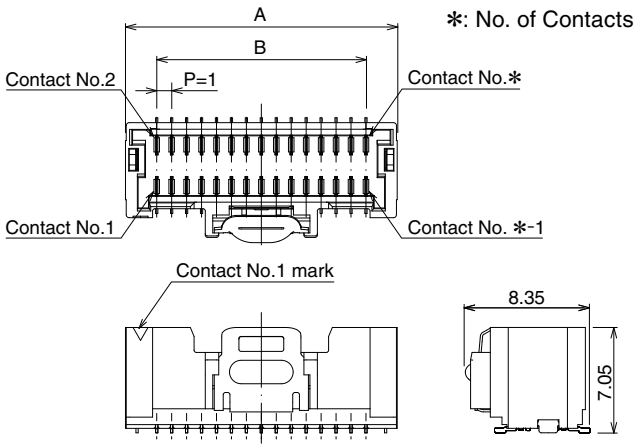
❶ Series Name: DF	❼ Mounting style / Wiring type V: SMT Straight Type H: SMT Right Angle Type C: Crimp socket
❷ Series No.: 50	❽ Specifications 51: SMT Embossed packaging 52: SMT Embossed packaging (with cap, DF50)
❸ Form Type: Blank: Double-row pin header S: Double-row crimp socket A: Single-row	❾ Applicable wire size 2830: AWG#28, 30 3032: AWG#30, 32 (Under development)
❹ Number of contacts: 20, 30, 40, 50 (Double-row) : 2 to 16 (Single-row)	❿ Packaging style SCF: Socket contact reel
❺ Connector type DP: Double-row pin header DS: Double-row crimp socket P: Single-row pin header S: Single-row crimp socket	⓫ Plating specifications A: Gold plating
❻ Contact Pitch: 1mm	

●Crimp contact

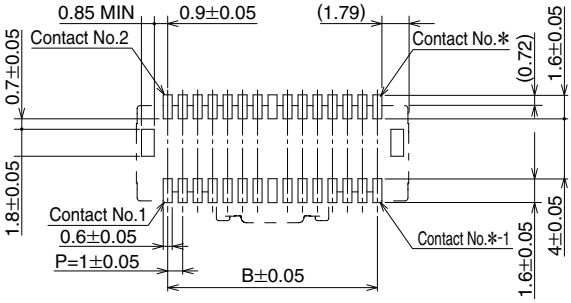
DF 50 __ – 2830 SCF A
❶ ❷ ❸ ❾ ❿ ⓫

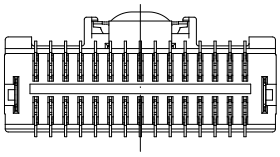
■Double-row straight pin header





◆Recommended PCB Dimensions





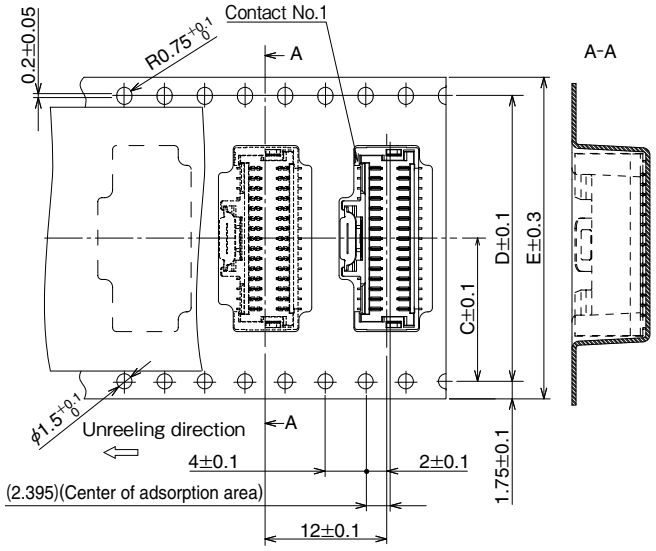
[Specification Number : ∗∗, (∗∗)]
(51): Gold plating, embossed packaging
(52): Gold plating, embossed packaging, with adsorption cap

Unit : mm

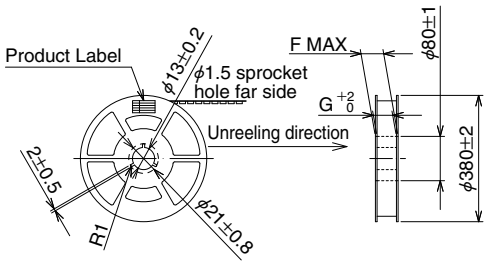
Part No.	HRS No.	No. of Contacts	A	B	C	D	E	F	G
DF50-20DP-1V (∗∗)	665-0019-3 ∗∗	20	13.18	9	14.2	28.4	32	38.4	32.4
DF50-30DP-1V (∗∗)	665-0001-8 ∗∗	30	18.18	14					
DF50-40DP-1V (∗∗)	665-0005-9 ∗∗	40	23.18	19	20.2	40.4	44	50.4	44.4
DF50-50DP-1V (∗∗)	665-0011-1 ∗∗	50	28.18	24					

(Note) Please place orders for embossed packaged products by the multiple of the number of reels. (1,000 pcs/reel)

◆Emboss tape dimensions (JIS C 0806 compliant)

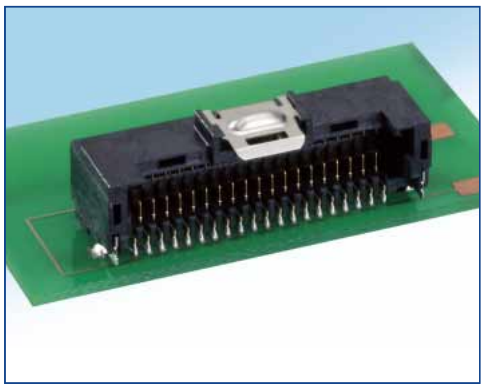


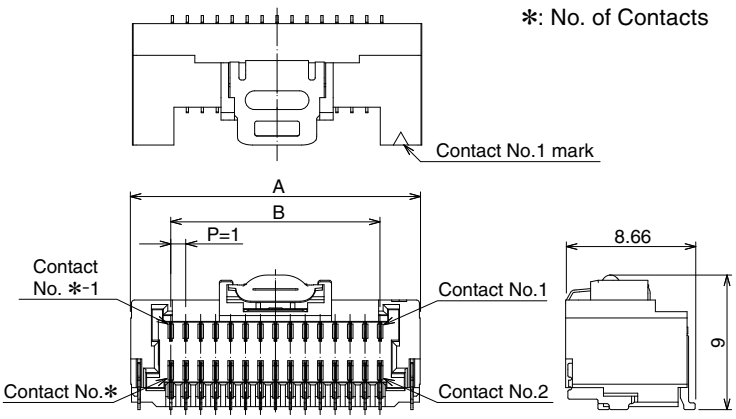
◆Reel Condition Dimensions



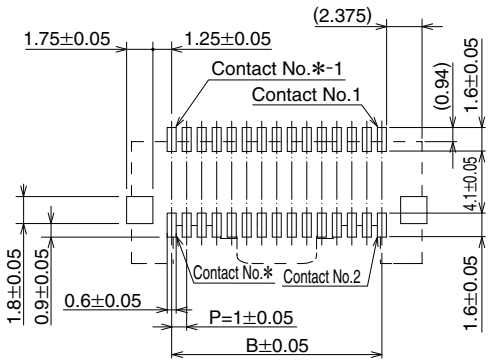
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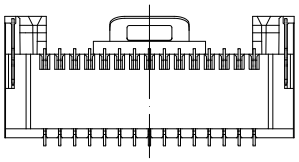
■Double-row right angle pin header





◆Recommended PCB Dimensions





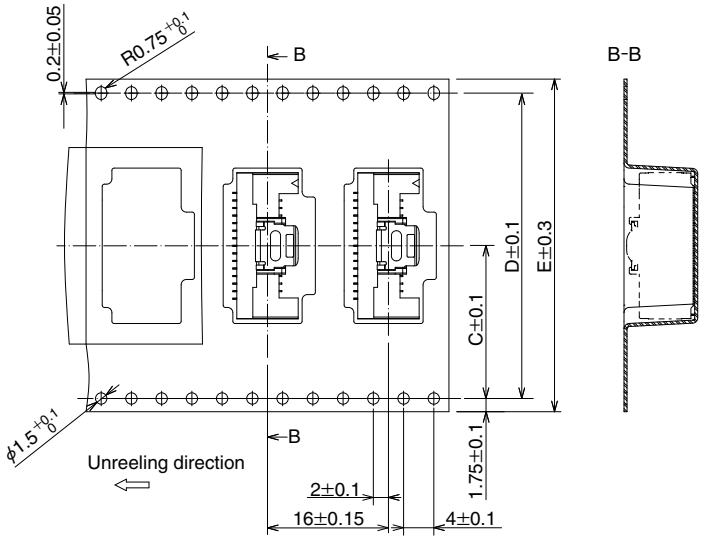
[Specification Number: ∗∗, (∗∗)]
(51): Gold plating, embossed packaging

Unit : mm

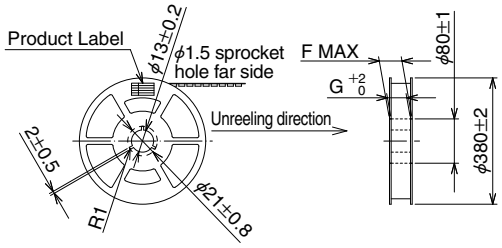
Part No.	HRS No.	No. of Contacts	A	B	C	D	E	F	G
DF50-20DP-1H(∗∗)	665-0016-5 ∗∗	20	14.35	9	14.2	28.4	32	38.4	32.4
DF50-30DP-1H(∗∗)	665-0015-2 ∗∗	30	19.35	14	20.2	40.4	44	50.4	44.4
DF50-40DP-1H(∗∗)	665-0014-0 ∗∗	40	24.35	19					
DF50-50DP-1H(∗∗)	665-0013-7 ∗∗	50	29.35	24					

(Note) Please place orders for embossed packaged products by the multiple of the number of reels. (600 pcs/reel)

◆Emboss tape dimensions (JIS C 0806 compliant)

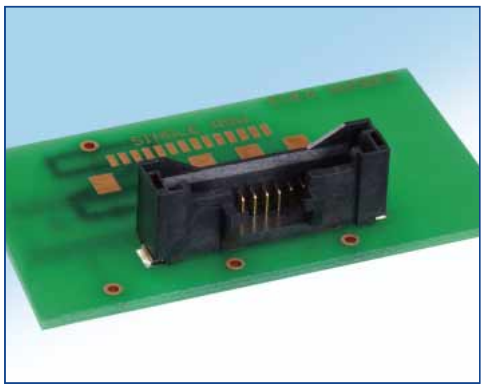


◆Reel Condition Dimensions

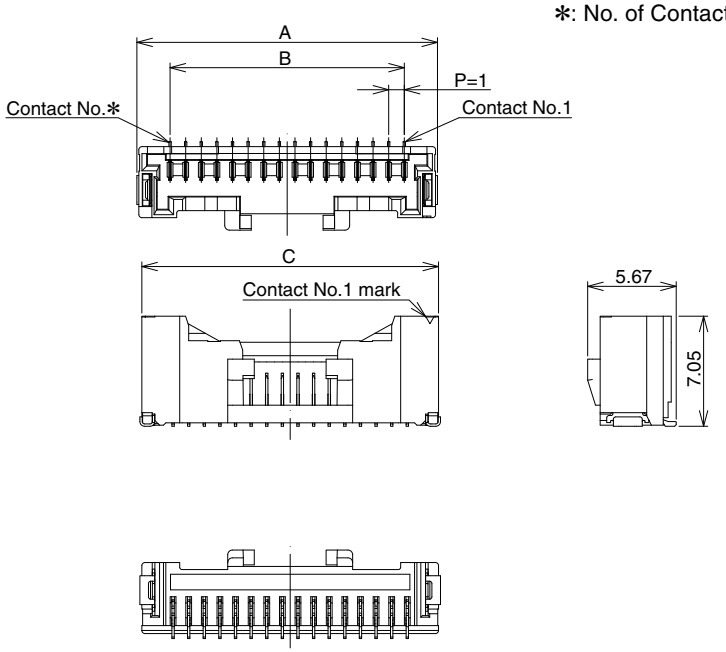


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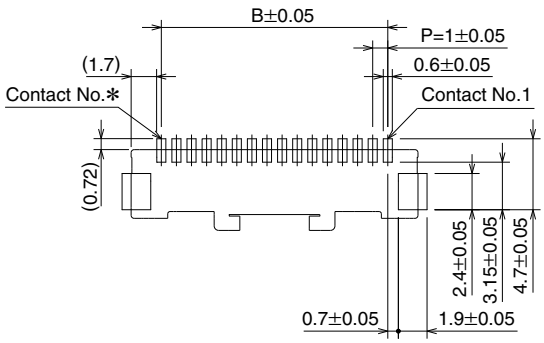
■Single-row straight pin header



∗: No. of Contacts



◆Recommended PCB Dimensions



[Specification Number: ∗∗, (∗∗)]
(51): Gold plating, embossed packaging

Unit : mm

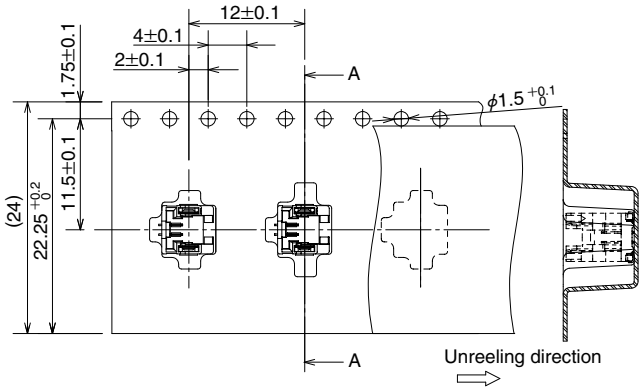
Part No.	HRS No.	No. of Contacts	A	B	C
DF50A-2P-1V (∗∗)	665-1001-3 ∗∗	2	5.25	1	5
DF50A-3P-1V (∗∗)	665-1004-1 ∗∗	3	6.25	2	6
DF50A-4P-1V (∗∗)	665-1006-7 ∗∗	4	7.25	3	7
DF50A-5P-1V (∗∗)	665-1008-2 ∗∗	5	8.25	4	8
DF50A-6P-1V (∗∗)	665-1010-4 ∗∗	6	9.25	5	9
DF50A-7P-1V (∗∗)	665-1012-0 ∗∗	7	10.25	6	10
DF50A-8P-1V (∗∗)	665-1014-5 ∗∗	8	11.25	7	11
DF50A-9P-1V (∗∗)	665-1016-0 ∗∗	9	12.25	8	12
DF50A-10P-1V (∗∗)	665-1017-3 ∗∗	10	13.25	9	13
DF50A-11P-1V (∗∗)	665-1019-9 ∗∗	11	14.25	10	14
DF50A-12P-1V (∗∗)	665-1021-0 ∗∗	12	15.25	11	15
DF50A-13P-1V (∗∗)	665-1023-6 ∗∗	13	16.25	12	16
DF50A-14P-1V (∗∗)	665-1025-1 ∗∗	14	17.25	13	17
DF50A-15P-1V (∗∗)	665-1027-7 ∗∗	15	18.25	14	18
DF50A-16P-1V (∗∗)	665-1029-2 ∗∗	16	19.25	15	19

(Note) Please place orders for embossed packaged products by the multiple of the number of reels. (1,000 pcs/reel)

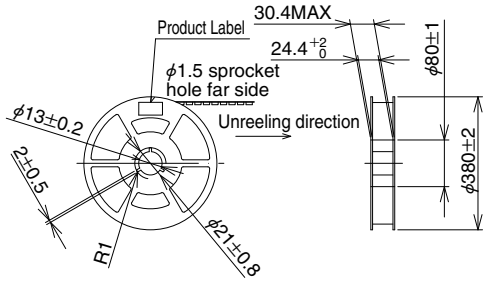
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◆Emboss tape dimensions (JIS C 0806 compliant)

●DF50A-2P-1V to DF50A-8P-1V (Number of contacts: 2 to 8)

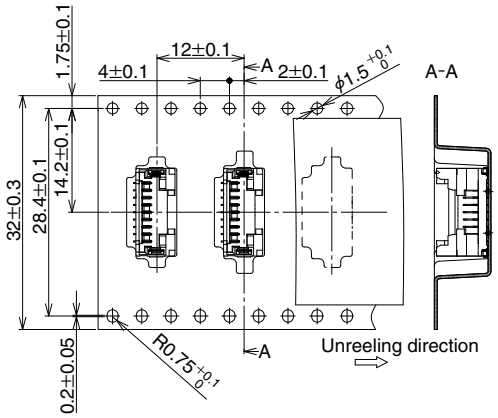


◆Reel Condition Dimensions

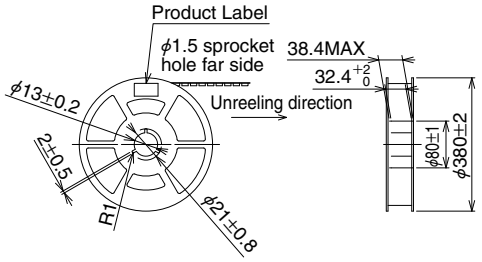


◆Emboss tape dimensions (JIS C 0806 compliant)

●DF50A-9P-1V to DF50A-16P-1V (Number of contacts: 9 to 16)

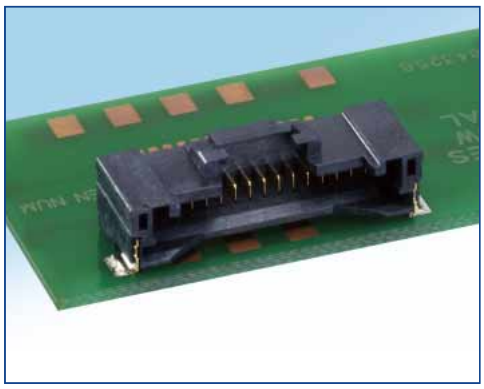


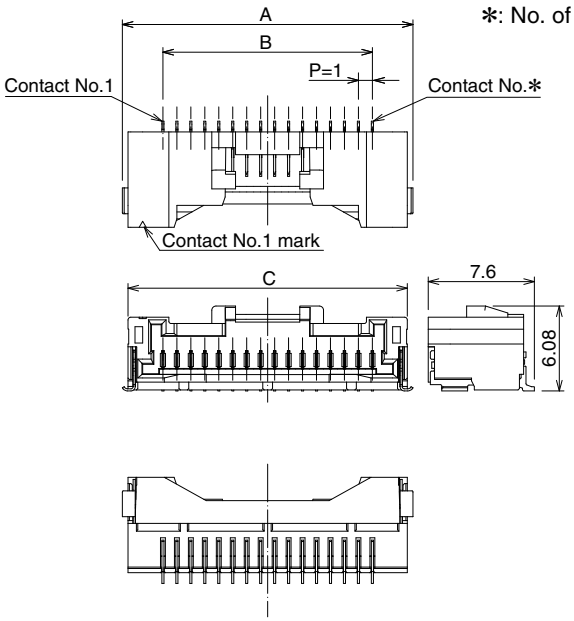
◆Reel Condition Dimensions



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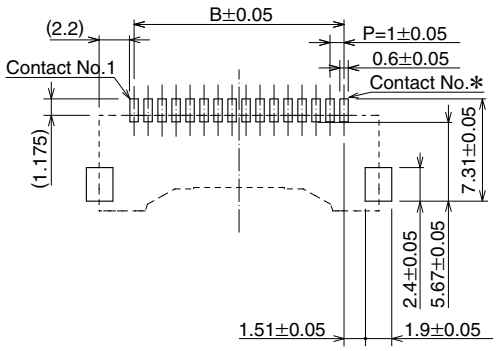
■Single-row right angle pin header





∗: No. of Contacts

◆Recommended PCB Dimensions



[Specification Number: ∗∗, (∗∗)]
(51): Gold plating, embossed packaging

Unit : mm

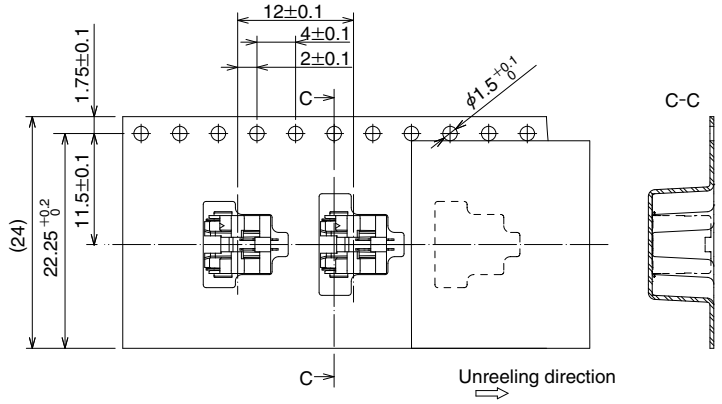
Part No.	HRS No.	No. of Contacts	A	B	C
DF50A-2P-1H (∗∗)	665-1031-4 ∗∗	2	6.81	1	6
DF50A-3P-1H (∗∗)	665-1032-7 ∗∗	3	7.81	2	7
DF50A-4P-1H (∗∗)	665-1033-0 ∗∗	4	8.81	3	8
DF50A-5P-1H (∗∗)	665-1034-2 ∗∗	5	9.81	4	9
DF50A-6P-1H (∗∗)	665-1035-5 ∗∗	6	10.81	5	10
DF50A-8P-1H (∗∗)	665-1037-0 ∗∗	8	12.81	7	12
DF50A-10P-1H (∗∗)	665-1039-6 ∗∗	10	14.81	9	14
DF50A-12P-1H (∗∗)	665-1041-8 ∗∗	12	16.81	11	16
DF50A-16P-1H (∗∗)	665-1045-9 ∗∗	16	20.81	15	20

(Note) Please place orders for embossed packaged products by the multiple of the number of reels. (1,000 pcs/reel)

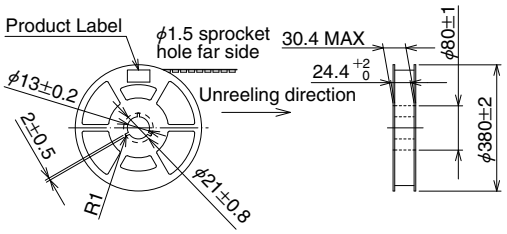
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◆Emboss tape dimensions (JIS C 0806 compliant)

●DF50A-2P-1H to DF50A-6P-1H (Number of contacts : 2 to 6)

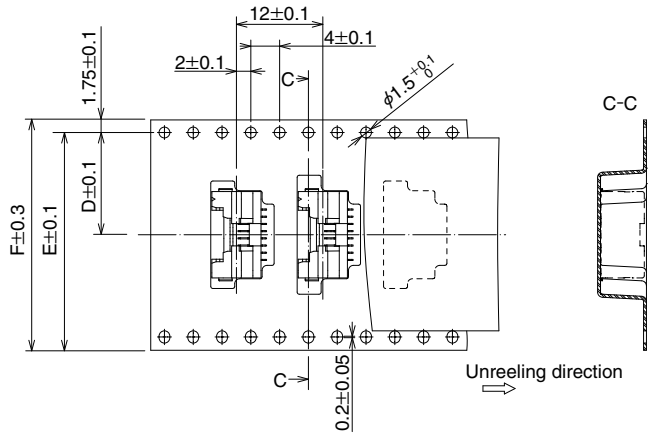


◆Reel Condition Dimensions

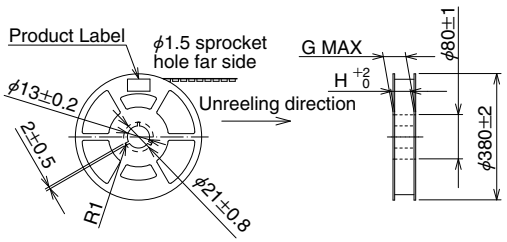


◆Emboss tape dimensions (JIS C 0806 compliant)

●DF50A-8P-1H to DF50A-16P-1H (Number of contacts : 8 to 16)



◆Reel Condition Dimensions



Unit : mm

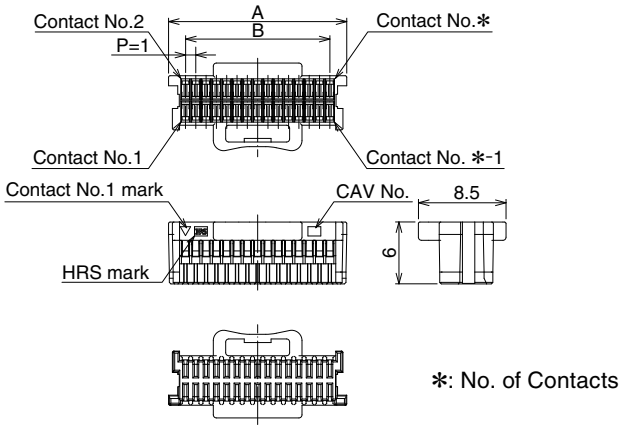
Part No.	HRS No.	No. of Contacts	D	E	F	G	H
DF50A-8P-1H (**)	665-1037-0 **	8	14.2	28.4	32	38.4	32.4
DF50A-10P-1H (**)	665-1039-6 **	10					
DF50A-12P-1H (**)	665-1041-8 **	12					
DF50A-16P-1H (**)	665-1045-9 **	16	20.2	40.4	44	50.4	44.4

(Note) Please place orders for embossed packaged products by the multiple of the number of reels. (1,000 pcs/reel)

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■Double-row crimp socket





∗: No. of Contacts

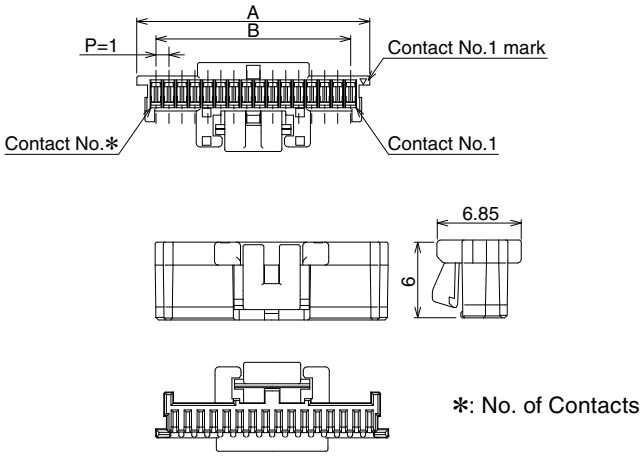
Unit : mm

Part No.	HRS No.	No. of Contacts	A	B
DF50S-20DS-1C	665-0020-2 00	20	12.28	9
DF50S-30DS-1C	665-0021-5 00	30	17.28	14
DF50S-40DS-1C	665-0022-8 00	40	22.28	19
DF50S-50DS-1C	665-0012-4 00	50	27.28	24

(Note) Sold in 100 pcs/pack.

■Single-row crimp socket





∗: No. of Contacts

Unit : mm

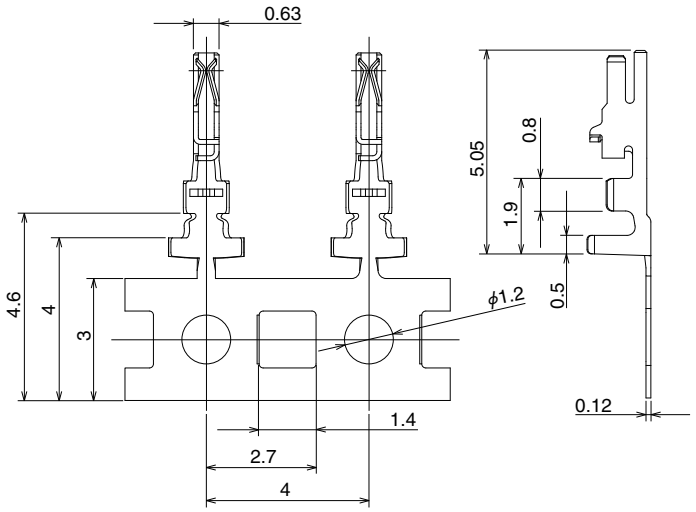
Part No.	HRS No.	No. of Contacts	A	B
DF50A-2S-1C	665-1002-6 00	2	3.95	1
DF50A-3S-1C	665-1005-4 00	3	4.95	2
DF50A-4S-1C	665-1007-0 00	4	5.95	3
DF50A-5S-1C	665-1009-5 00	5	6.95	4
DF50A-6S-1C	665-1011-7 00	6	7.95	5
DF50A-7S-1C	665-1013-2 00	7	8.95	6
DF50A-8S-1C	665-1015-8 00	8	9.95	7
DF50A-9S-1C	665-1100-5 00	9	10.95	8
DF50A-10S-1C	665-1018-6 00	10	11.95	9
DF50A-11S-1C	665-1020-8 00	11	12.95	10
DF50A-12S-1C	665-1022-3 00	12	13.95	11
DF50A-13S-1C	665-1024-9 00	13	14.95	12
DF50A-14S-1C	665-1026-4 00	14	15.95	13
DF50A-15S-1C	665-1028-0 00	15	16.95	14
DF50A-16S-1C	665-1030-1 00	16	17.95	15

(Note) Sold in 100 pcs/pack.

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■Crimp contact





Part No.	HRS No.	Type	Quantity	Treatment
DF50-2830SCFA	665-0002-0 00	Reel contact	30,000 pcs/reel	Gold plating
DF50K-2830SCFA	665-0017-8 00			
DF50-3032SCFA	Under development	———	———	———

(Note) As this product is sold 30,000 pcs/reel, please place orders by the multiple of the number of reels.

●Applicable wire (Tinned Annealed Copper Wire)

Part No.	HRS No.	Recommended wire		
		Cable name	Conductor size (Core structure)	Diameter of the wire
DF50-2830SCFA	665-0002-0 00	UL1061	AWG#28 (7 / φ0.127mm)	φ0.8 to 0.9mm
			AWG#30 (7 / φ0.102mm)	
DF50K-2830SCFA	665-0017-8 00	UL1571	AWG#28 (7 / φ0.13mm)	φ0.58mm

(Note) Please contact our Sales Department when you are using wires other than applicable wires.

●Strip length

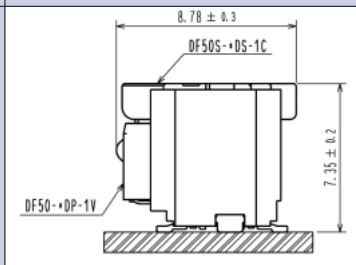
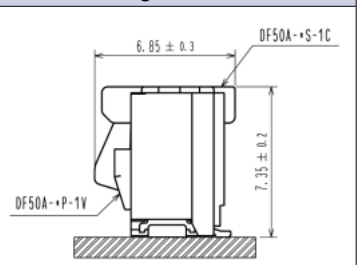
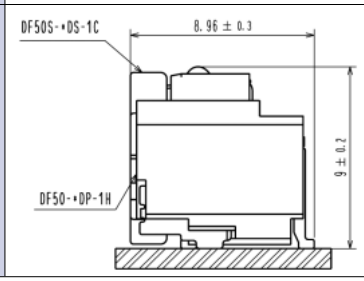
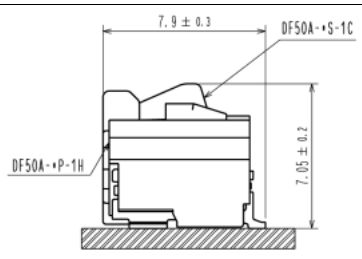
1.3 to 1.7mm

◆Applicable crimping tool

Type	Part No.	HRS No.	Applicable contact
Applicator	AP105-DF50-2830S	901-4616-0	DF50-2830SCFA
Press body	CM-105	901-0005-4	———
Hand tool	HT305/DF50-2830HC	902-4634-8	DF50-2830SCFA
Contact pull-out tool	DF-C-PO(B)	550-0179-2	

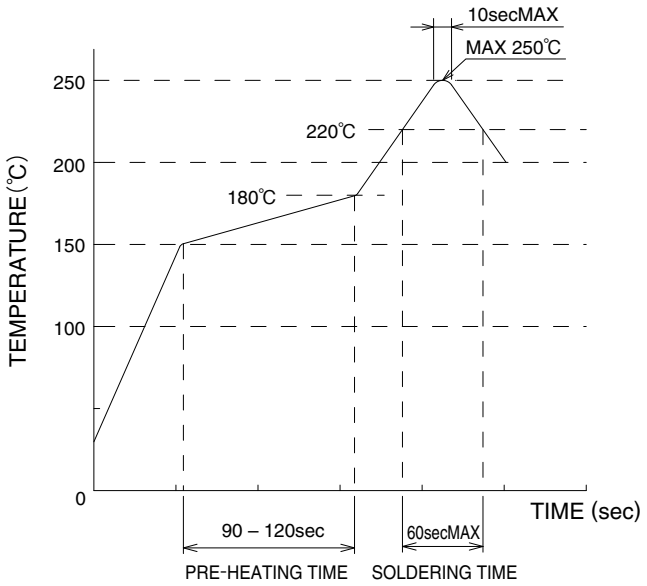
(Note) Problems caused by tools other than our specified ones are out of warranty events.

◆Application Pattern

	Double Row	Single Row
Vertical		
Horizontal		

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◆Precautions

1.Recommended Temperature Profile (Compatible with lead-free soldering)	 [Applicable Conditions] 1.Peak temperature: a maximum of 250°C for no more than 10 seconds 2.Heating unit: no less than 220°C for no more than 60 seconds 3.Preheating unit: 150 to 180°C for 90 to 120 seconds 4.Number of times: no more than 2 times ✻ Measurement is conducted at the contact lead part As it may change depending on the conditions such as solder paste types, manufacturers, PCB size, and other soldering materials, please fully check the mounting conditions before use. (Note 1) This temperature profile is a recommended value.
2.Recommended hand soldering conditions	Temperature of soldering iron: 350±10°C, soldering time: 3 to 4 seconds
3.Recommended screen thickness and aperture ratio (Pattern surface ratio)	Thickness: 0.1mm, aperture ratio: 100%
4.Warpage of the Board	A maximum of 0.02mm at the center of connector, as measured from either end of the connector
5.Cleaning Conditions	IPA cleaning is allowed. (Cleaning is not recommended because cleaning may change the push/pull feeling etc. Please contact us when you use other cleaning agents.)
6.Precautions	▪ When inserting a crimp contact into a crimp socket, do not insert it at a slanted angle in order to maintain the reliability of its performance. ▪ Please refrain from pushing/pulling operation when the PCB is not mounted. It may cause breakage, contact deformation, etc. ▪ Please refrain from pushing/pulling operation with wires in your hand. It may cause damage. ▪ During hand soldering, do not apply flux which will cause flux oozing on connector. ▪ This product may have a little difference in its molded color depending on the production lot, but the difference doesn't have any influence on the performance. ▪ Please refer to the operation manual for more information. ▪ Please refer to the documents "Cable assembly procedure", "Crimp condition"and "Crimp quality standards" for the cable assembly procedure.

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The characteristics and the specifications contained herein are for reference purpose. Please refer to the latest customer drawings prior to use.
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