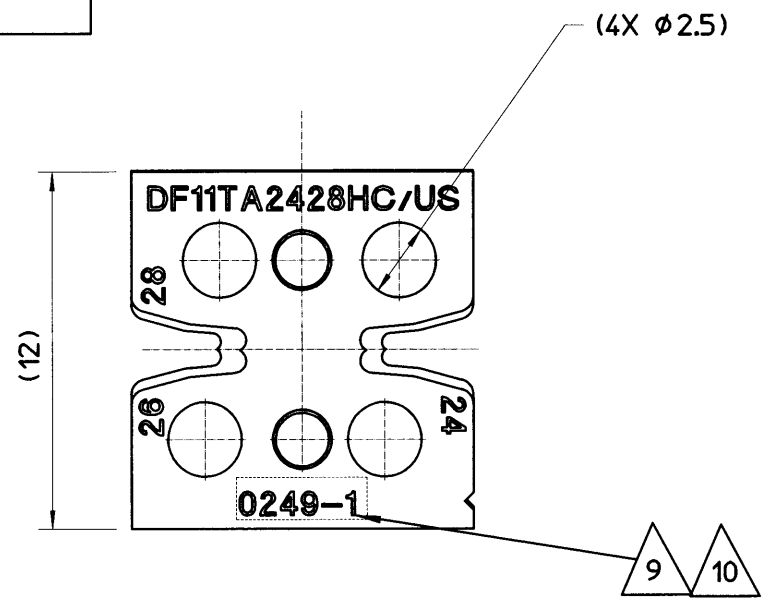
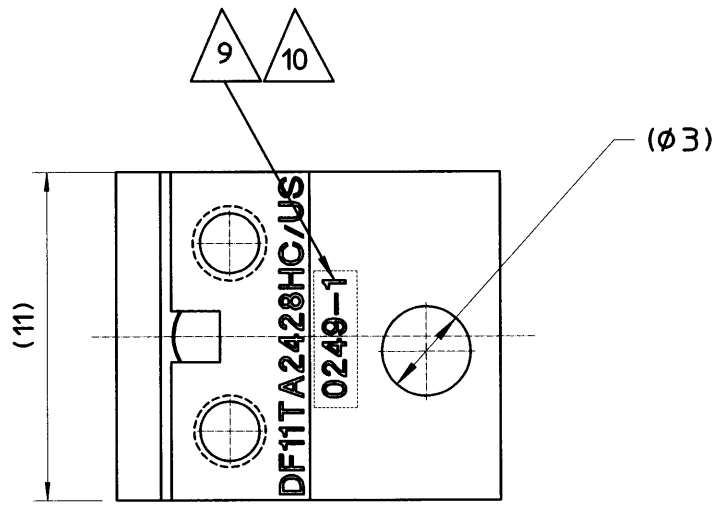
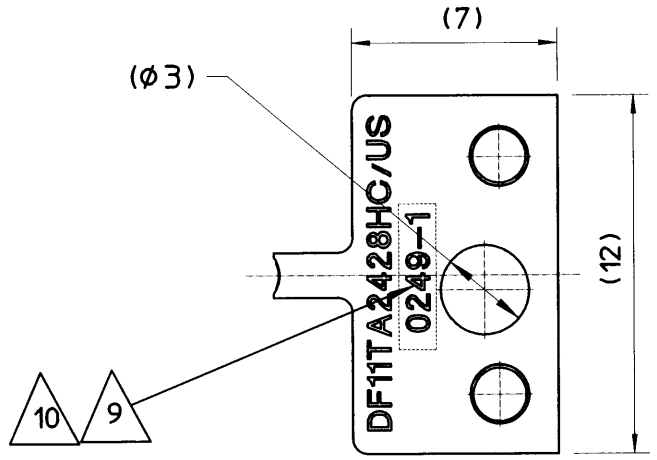
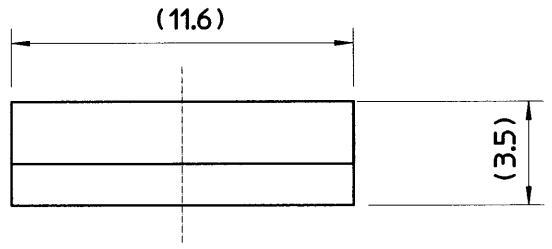
THE INFORMATION CONTAIN HEREIN IS PROPRIETARY TO HIROSE ELECTRIC (USA), INC., ALL RIGHTS THEREIN ARE RESERVED AND SHALL NOT BE USED, DUPLICATED, OR FURTHER DISSEMINATED FOR ANY PURPOSE WITHOUT THE CONSENT OF HIROSE ELECTRIC (USA), INC.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	N/R	NEW RELEASE	2/10/03	KmG
	A	REVISED PER DCN# 0872	5-19-03	A.S
	B	REVISED PER DCN# 0882	6/18/03	M.N

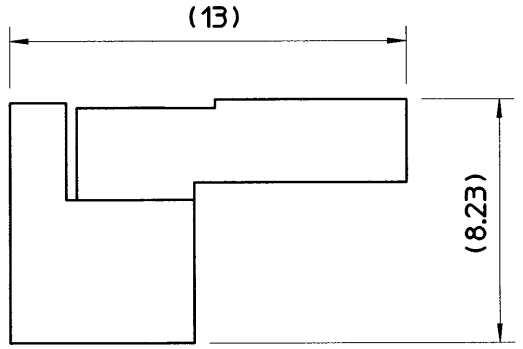




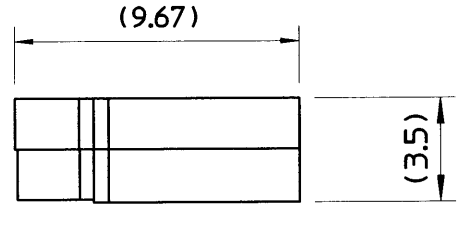




DIE - CRIMPER ASSY (6)



DIE - CONTACT HOLDER ASSY (6)



DIE - ANVIL ASSY (6)

DATE CODE EXPLANATION: (9) (10)

0249- 1
YEAR
WEEK
SET No.

11. PACKAGING: CARDBOARD BOX, SIZE 203mm X 76mm X 51mm (8" X 3" X 2").
10. ALL THREE (3) DIES ARE SOLD AS MATCHING ASSEMBLY ONLY; AND TO BE MARKED WITH THE SAME DATE CODE.
9. DATE CODE AND SET No.; SEE EXAMPLE FOR EXPLANATION.
8. PART/No. DF11-TA2428HC/US-DS TO BE PURCHASED AS A SET ONLY.
7. RECOMMENDED NUMBER OF CRIMPING CYCLES - 15,000.
6. FOR ASSEMBLY, INSTALLATION AND OPERATION OF THIS DIE SET REFER TO INSTRUCTION MANUAL P/No. PS077.
5. THIS DIE SET RECOMMENDED TO BE USED ONLY WITH APPLICABLE HAND CRIMP TOOL, P/No. HRUS-HT-1, TO CRIMP SOCKET TERMINAL, P/No. DF11-2428SC/SCA.
4. APPLICABLE WIRE STYLE: UL 1007, AWG 24, 26 AND 28.
3. MATERIAL AND FINISHES:
DIES, ANVILS, CONTACT STOPPER, SPACER BLOCK AND STOPPER PIN- TOOL STEEL.
2. DIMENSIONS IN ( ) ARE FOR REFERENCE ONLY
1. DIMENSIONING AND TOLERANCING PER ANSI/ASME Y14.5M-1994
NOTES (UNLESS OTHERWISE SPECIFIED)

CUSTOMER USE DRAWING

FSCM NO. 0AG18	UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MILLIMETERS TOLERANCES ARE: .X = ±0.1, .XX = ±0.05, .XXX = ±0.03, ANGLE = ±1°	HIROSE ELECTRIC (U.S.A), INC SIMI VALLEY, CALIFORNIA 93065	
THRID ANGLE PROJECTION		PART NUMBER DF11-TA2428HC/US-DS	
PROJECT NO.	APPROVALS / DATE	CL NUMBER 5920-8501-2	
	Drawn Luis Lostaunau 02/06/03		
XXXXXXXX / XXXXXX	Checked Alla Shchur 02/06/03	SIZE B / DWG NUMBER DF11-TA2428HC/US-DS / REV. B	
NEXT ASSY. / USED ON	Issued Mac Nagashima 02/07/03		
APPLICATION	Issued Kris McGuire 02/10/03	SCALE N/A / SHEET 1 OF 1	

DWG NO. DF11-TA2428HC/US-DS | SHT. 1 | REV. B

DATABASE: DF11-TA2428HC-US-DS