

INTRODUCTION:

Adam Tech CE Series Card Edge Connectors are precision engineered PCB mount connectors developed to mate with the plated fingers of a printed circuit daughter board. Their bifurcated, cantilever contacts are set in a dual readout configuration and they offer a reliable connection for a wide range of PCB thicknesses. Adam Tech's sturdy solder tails with tapers allow easy insertion and rugged durability.

FEATURES:

- .100" x .200" centerlines
- Selectively gold plated contacts
- Wide selection of positions
- Compatible with a wide range of PCB thicknesses

MATING PC BOARDS:

All printed circuit boards with a thickness of .055" to .075"

SPECIFICATIONS:

Material:

Standard insulator: PBT, 30% glass reinforced, rated UL94V-0

Optional Hi-Temp insulator: Nylon 6T, rated UL94V-0

Insulator Color: Black

Contacts: Phosphor Bronze

Contact Plating:

Gold Flash (30 µin Optional) over Nickel underplate on contact area, tin over copper underplate on tails.

Electrical:

Operating voltage: 250V AC max.

Current rating: 3 Amps max.

Contact resistance: 30 mΩ max. initial

Insulation resistance: 3000 MΩ min.

Dielectric withstanding voltage: 500V AC for 1 minute

Mechanical:

Insertion force: 10 oz max.

Withdrawal force: 3 oz min

Temperature Rating:

Operating temperature: -40°C to +105°C

Soldering process temperature:

Standard insulator: 235°C

Hi-Temp insulator: 260°C

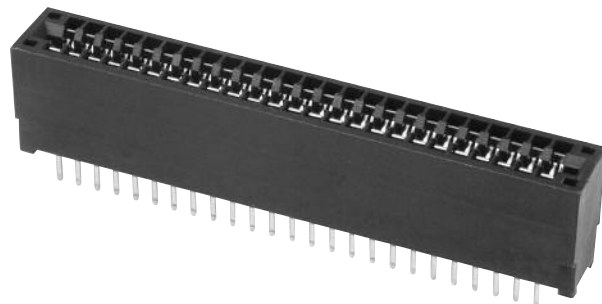
PACKAGING:

Anti-ESD plastic trays

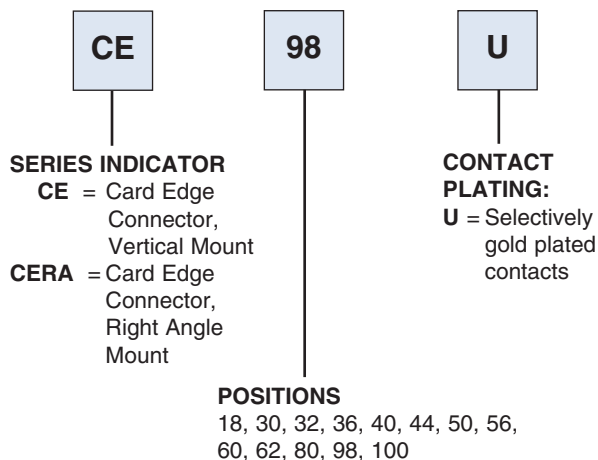
SAFETY AGENCY APPROVALS:

UL Recognized File No. E224053

CSA Certified File No. LR1578596



ORDERING INFORMATION



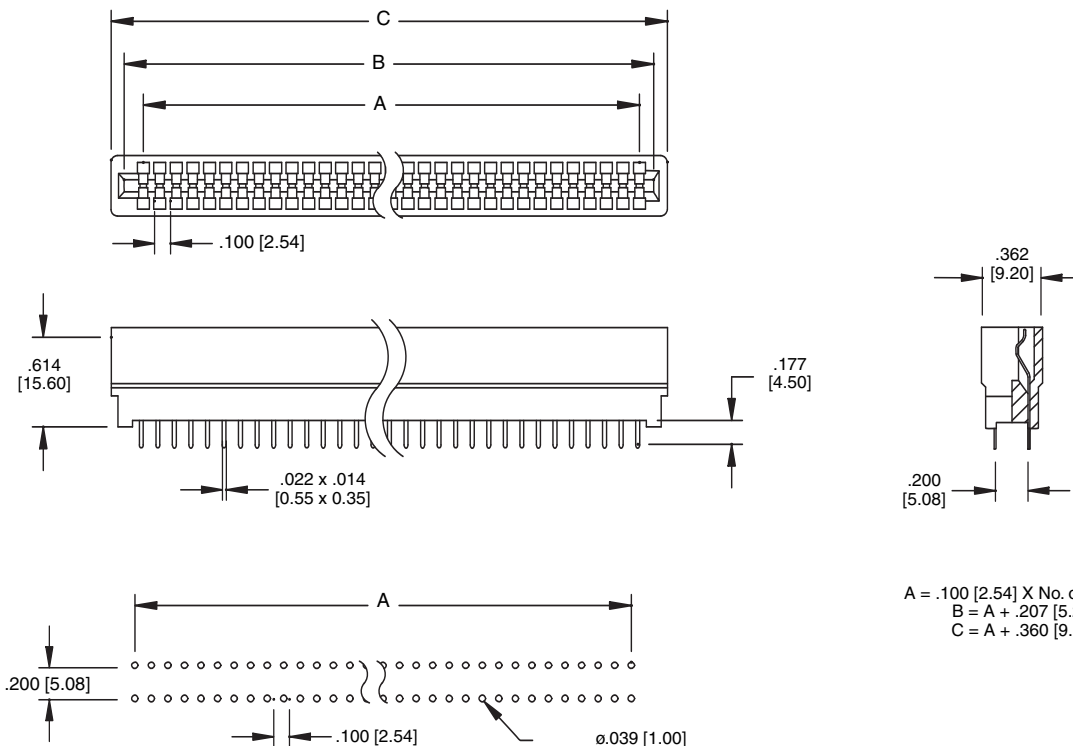
OPTIONS:

Add designator(s) to end of part number

30 = 30 µin gold plating in contact area

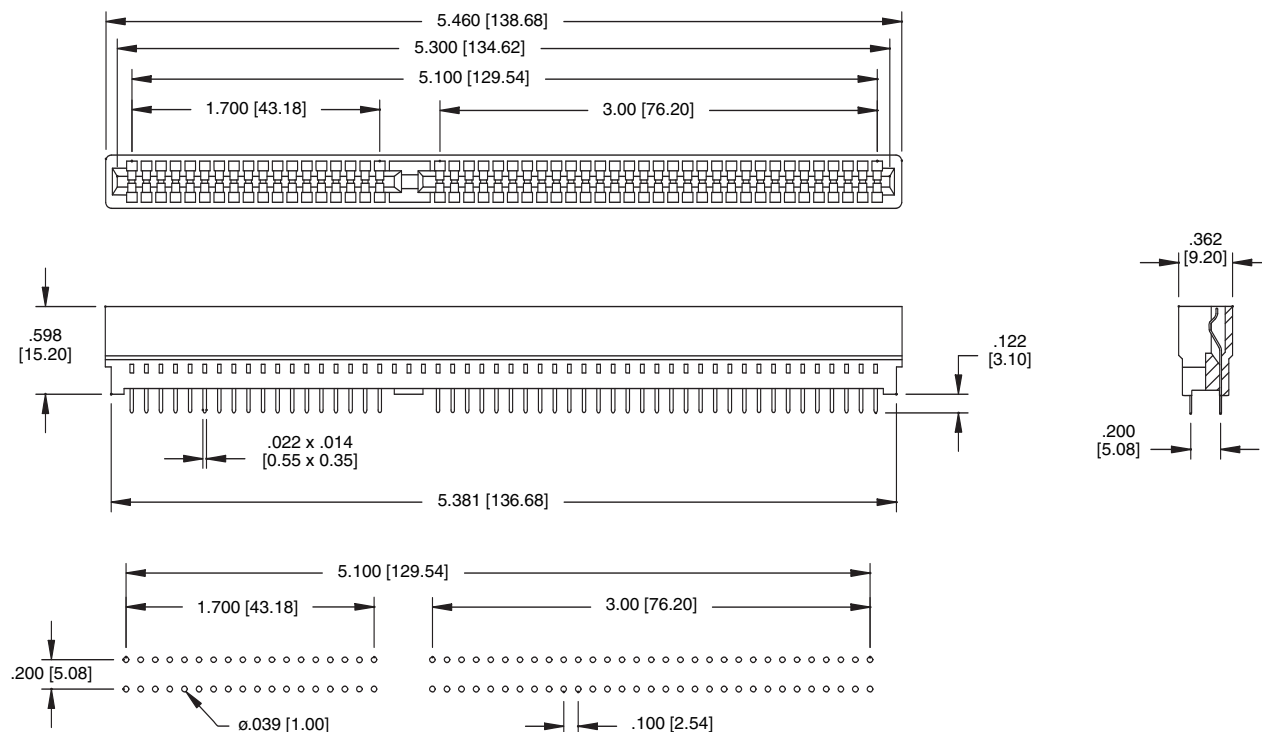
HT = Hi-Temp insulator for Hi-Temp soldering processes up to 260°C

18P-100P



Recommended PCB Layout

98P



Recommended PCB Layout

INTRODUCTION:

Adam Tech HMCA Series Card Edge Connectors include Standard and Express versions designed for PCB's in Peripheral Component Interconnect (PCI) applications. Each is manufactured in a four row, high density package which is completely compatible to industry standards and has specially engineered contacts which provide a very short electrical path between boards. Adam Tech card edge connectors are designed for high performance with solid board pegs and precision located, selectively gold plated contacts which are ideal in high speed, increased bandwidth applications

FEATURES:

- PCI and PCI Express Versions
- High density compact designs
- Industry standard PCI compatible
- Special contact design reduces electrical path
- Selectively plated contacts
- Open bottom for after solder cleaning

MATING PC BOARDS:

All .050" centerline printed circuit board pads with a thickness of .062" to .072"

SPECIFICATIONS:

Material:

Standard insulator: PPS, 30% glass reinforced, rated UL94V-0

Optional Hi-Temp insulator: Nylon 6T, rated UL94V-0

Insulator Color: Dark Brown (White 120 pos.)

Contacts: Phosphor Bronze

Contact Plating:

Gold Flash (30 μ in Optional) over Nickel underplate on contact area, tin over copper underplate on tails.

Electrical:

Operating voltage: 125V AC max.

Current rating: 1 Amp max.

Contact resistance: 30 m Ω max. initial

Insulation resistance: 1000 M Ω min.

Dielectric withstanding voltage: 500V AC for 1 minute

Mechanical:

Insertion force: 7 oz max.

Withdrawal force: 0.9 oz min

Temperature Rating:

Operating temperature: -55°C to +105°C

Soldering process temperature:

Standard insulator: 235°C

Hi-Temp insulator: 260°C

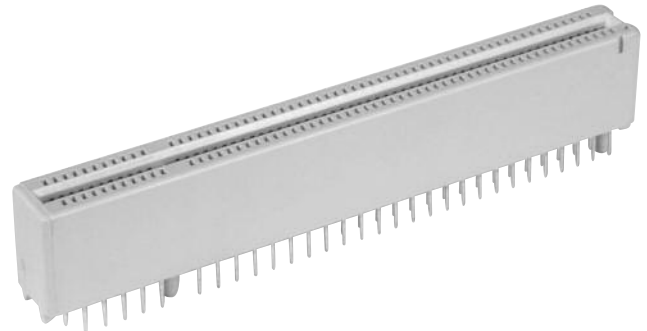
PACKAGING:

Anti-ESD plastic trays

SAFETY AGENCY APPROVALS:

UL Recognized File No. E224053

CSA Certified File No. LR1578596



ORDERING INFORMATION

HMCA

SERIES INDICATOR
HMCA =
VESA Micro-channel
Card Edge connector

A

PEGS =
A = Plastic pegs
B = Metal boardlocks

112

POSITIONS

112, 120, 132, 182, 184, 194

G

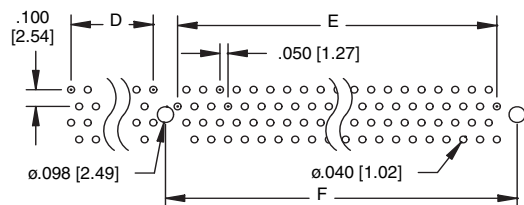
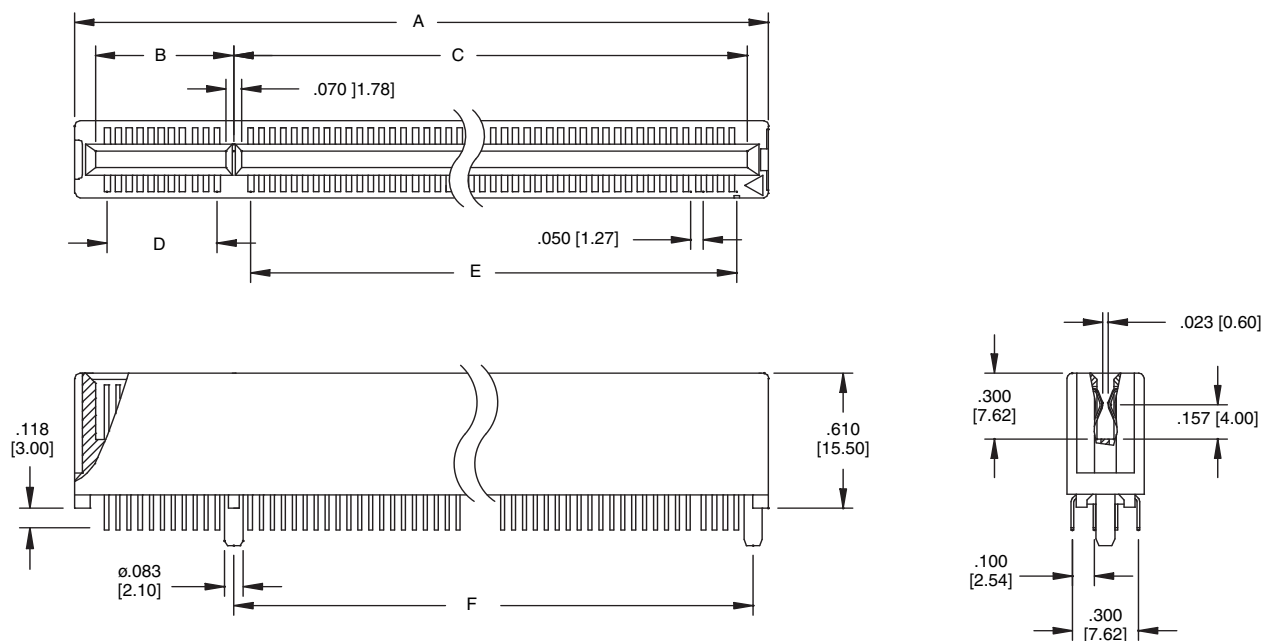
PLATING
G = Selectively
gold plated
contacts

OPTIONS

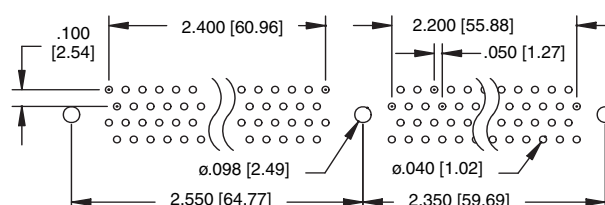
Add designator(s) to end of part number

30 = 30 μ in gold plating in contact area

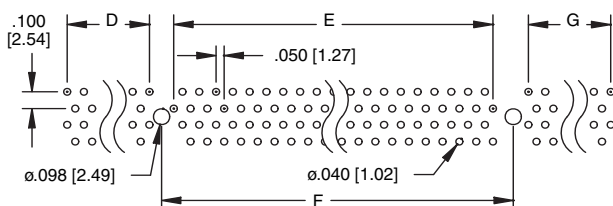
HT = Hi-Temp insulator for Hi-Temp soldering
processes up to 260°C



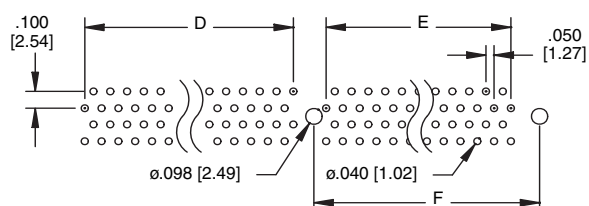
112 and 120 PIN



184 PIN



132 PIN



182 PIN

Recommended PCB Layout

Unit: Inch [mm]

Part No. & Positions	Dimensions						
	A	B	C	D	E	F	G
HMCA-112-G	3.140 [79.76]	0.625 [15.88]	2.325 [59.06]	0.500 [12.70]	2.200 [55.88]	2.232 [56.69]	—
HMCA-120-G	3.340 [84.84]	0.625 [15.88]	2.525 [64.14]	0.500 [12.70]	2.400 [60.96]	2.550 [64.77]	—
HMCA-132-G	3.740 [95.00]	0.625 [15.88]	2.925 [74.30]	1.834 [46.60]	2.200 [55.88]	2.350 [59.69]	0.450 [11.43]
HMCA-182-G	4.890 [124.21]	2.175 [55.25]	2.525 [64.14]	2.050 [52.07]	2.050 [52.07]	2.550 [64.77]	—
HMCA-194-G	5.290 [134.37]	2.175 [55.25]	2.925 [74.30]	2.050 [52.07]	2.200 [55.88]	2.350 [59.69]	0.450 [11.43]

INTRODUCTION:

Adam Tech HDCE Series EISA (Extended Industry Standard Architecture) Card Edge Connectors are .050" pitch 188 position dual level contact connectors specifically designed to mate with AT, XT and PC expansion cards. Our precision formed High Reliability contact system is contained within a Hi-Temp PPS body which features a close tolerance polarizing slot and card edge lead-in area for superior mating.

FEATURES:

- High density .050" Centerlines
- Compatible with PC, XT & AT
- Durable Long Life cycle contacts
- High Pressure Contacts for Low Level Circuits

MATING PC BOARDS:

All .050" centerline printed circuit board pads with a thickness of .062" to .072"

SPECIFICATIONS:

Material:

Standard insulator: PPS, 30% glass reinforced, rated UL94V-0
Optional Hi-Temp insulator: Nylon 6T, rated UL94V-0
Insulator Color: Dark Brown (Black optional)
Contacts: Phosphor Bronze

Contact Plating:

Gold Flash (30 μ in Optional) over Nickel underplate on contact area, tin over copper underplate on tails.

Electrical:

Operating voltage: 125V AC max.
Current rating: 3 Amps max.
Contact resistance: 20 m Ω max. initial
Insulation resistance: 1000 M Ω min.
Dielectric withstanding voltage: 500V AC for 1 minute

Mechanical:

Insertion force: 7 oz max.
Withdrawal force: 0.9 oz min

Temperature Rating:

Operating temperature: -55°C to +105°C
Soldering process temperature:
Standard insulator: 235°C
Hi-Temp insulator: 260°C

PACKAGING:

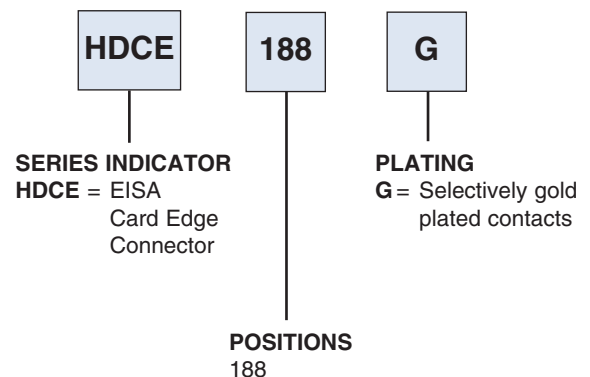
Anti-ESD plastic trays

APPROVALS AND CERTIFICATIONS:

UL Recognized File No. E224053
CSA Certified File No. LR1578596



ORDERING INFORMATION



OPTIONS:

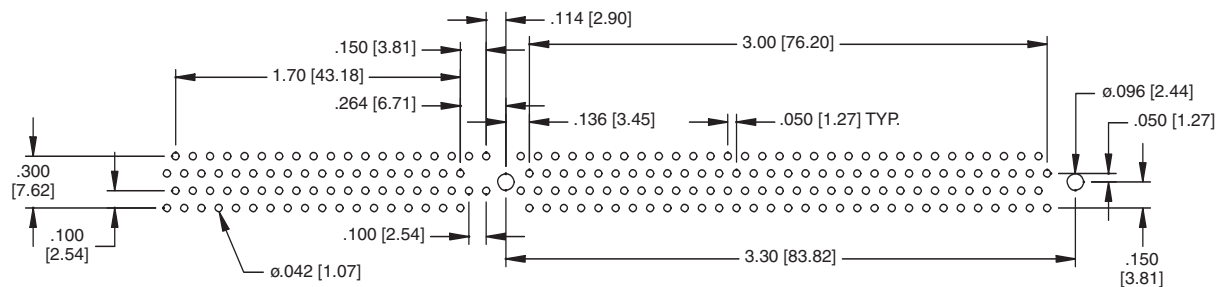
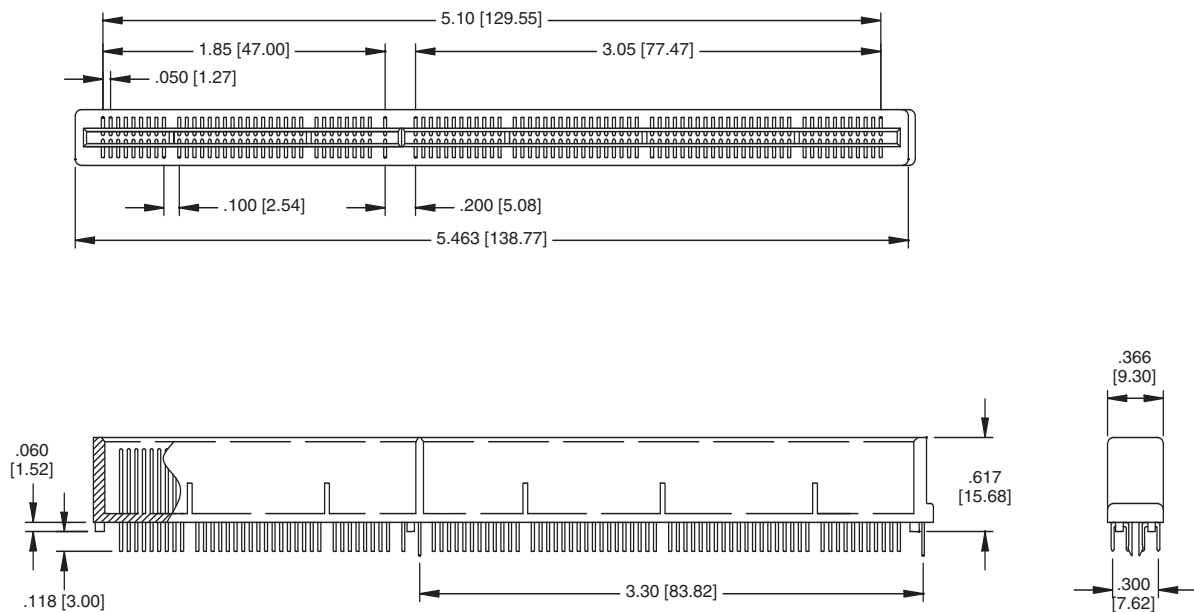
Add designator(s) to end of part number

30 = 30 μ in gold plating in contact area

BK = Black color insulation

HT = Hi-Temp insulator for Hi-Temp soldering processes up to 260°C

HDCE-188-G



Recommended PCB Layout

INTRODUCTION:

Adam Tech's wide range of PCI & Mini PCI Express connectors provide a low cost, highly scalable, general-purpose serial I/O interconnect that provides a unifying standard for a number of I/O solutions within one platform. They are typically used in high-speed serial link technology applications similar to that found in Gigabit Ethernet, Serial ATA (SATA), and Serial-Attached SCSI (SAS). The 36P version supports a single PCI express lane and can be used to replace standard PCI connectors. Our higher bandwidth 4 & 8 lane versions are ideal to use in many server applications.

FEATURES:

- Durable Long Life cycle contacts
- High Pressure Contacts for Low Level Circuits
- Hot plug and hot swap enabled
- Rated to run at up to 2.5Gbps
- Supports 2.5Gbps data transfer and scalable for future band width increases.
- Available in x1, x4, x8, and x16 configurations
- Coexists with standard PCI

MATING PC BOARDS:

All printed circuit boards with a thickness of .062" to .072"

SPECIFICATIONS:

Material:

Standard insulator: PPS, 30% glass reinforced, rated UL94V-0
Optional Hi-Temp insulator: Nylon 6T, rated UL94V-0
Insulator Color: Dark Brown
Contacts: Phosphor Bronze

Contact Plating:

Gold Flash (30 µin Optional) over Nickel underplate on contact area, tin over copper underplate on tails.

Electrical:

Operating voltage: 125V AC max.
Current rating: 3 Amps max.
Contact resistance: 20 mΩ max. initial
Insulation resistance: 1000 MΩ min.
Dielectric withstanding voltage: 500V AC for 1 minute

Mechanical:

Insertion force: 7 oz max.
Withdrawal force: 0.9 oz min

Temperature Rating:

Operating temperature: -55°C to +105°C
Soldering process temperature:
Standard insulator: 235°C
Hi-Temp insulator: 260°C

PACKAGING:

Anti-ESD plastic trays

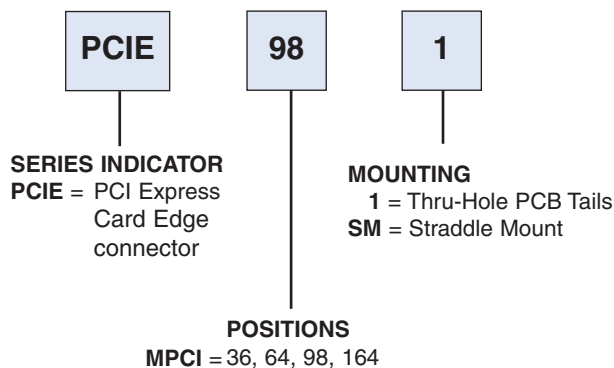
APPROVALS AND CERTIFICATIONS:

UL Recognized File No. E224053
CSA Certified File No. LR1578596

HI-TEMP
INSULATOR
AVAILABLE



ORDERING INFORMATION PCI EXPRESS

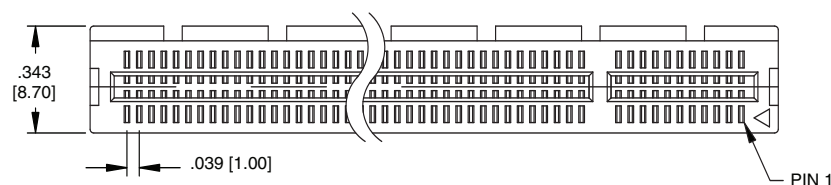


ORDERING INFORMATION MINI PCI EXPRESS

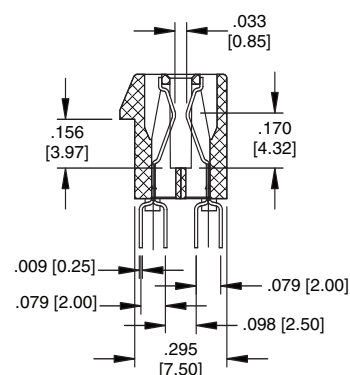
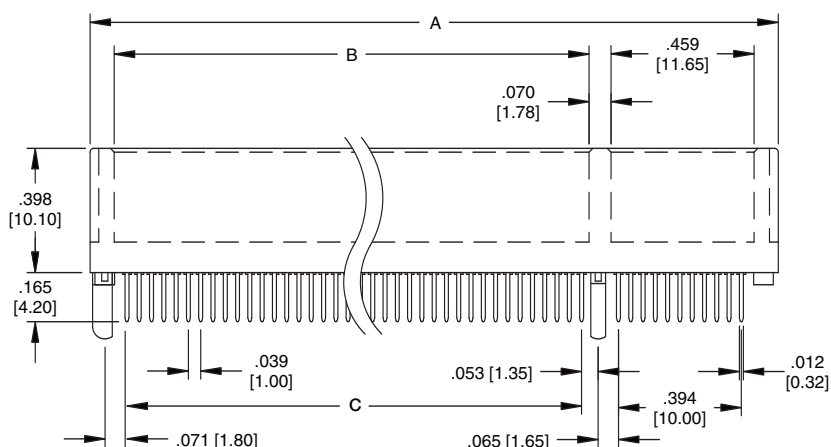
See pg. 177 for Available Types

OPTIONS:

Add designator(s) to end of part number
30 = 30 µin gold plating in contact area
HT = Hi-Temp insulator for Hi-Temp soldering processes up to 260°C
LL = Latch option left side
LR = Latch option right side

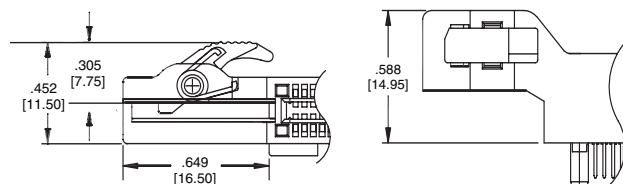


**PCI EXPRESS
THRU HOLE PCB MOUNT**

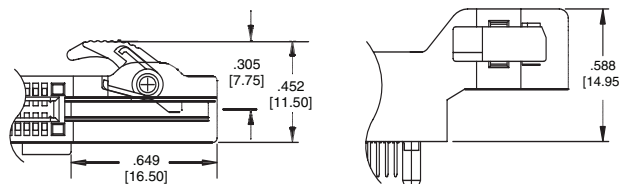


PART NO. & POSITIONS	DIMENSIONS			
	A	B	C	D
PCIE-36-1	.984 [25.00]	.301 [7.65]	.236 [6.00]	.321 [8.15]
PCIE-64-1	1.535 [39.00]	.852 [21.65]	.787 [20.00]	.872 [22.15]
PCIE-98-1	2.205 [56.00]	1.522 [38.65]	1.457 [37.00]	1.541 [39.15]
PCIE-164-1	3.504 [89.00]	2.821 [71.65]	2.756 [70.00]	2.840 [72.15]

PCI LATCHING OPTIONS

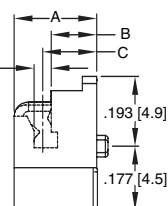
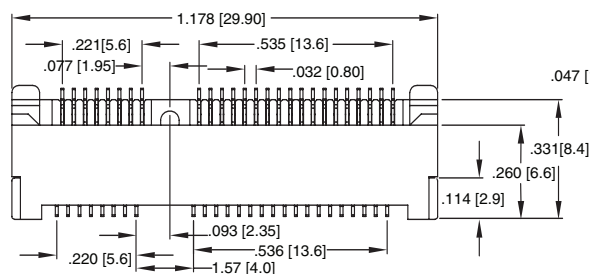
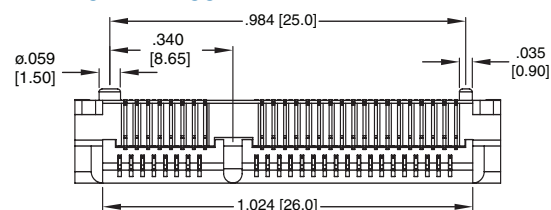


PCI Express Latch Option - Left Side



PCI Express Latch Option - Right Side

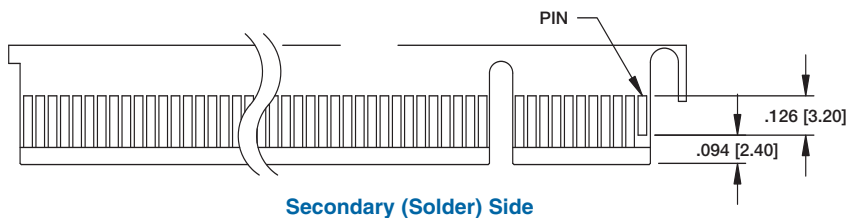
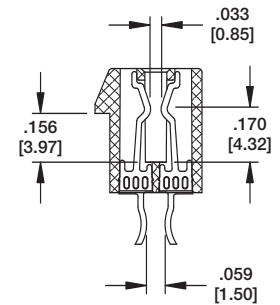
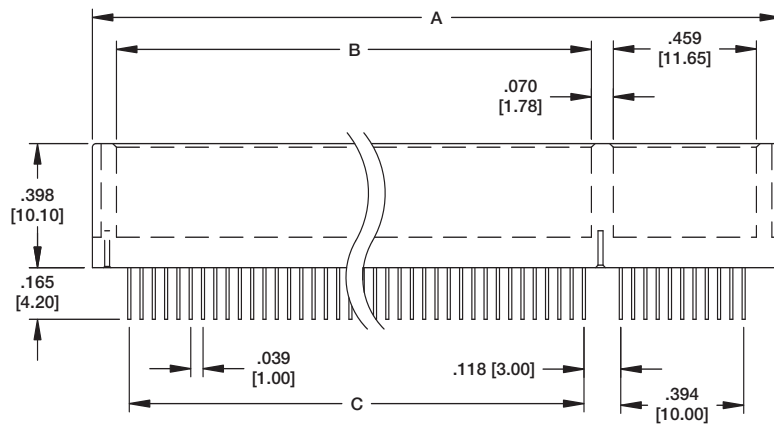
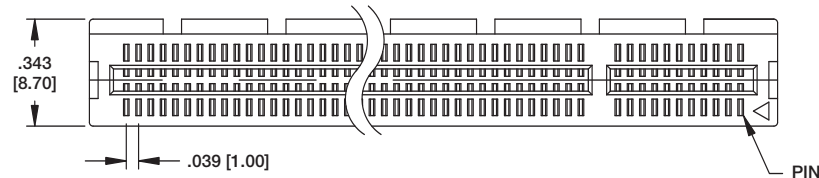
MINI PCI EXPRESS



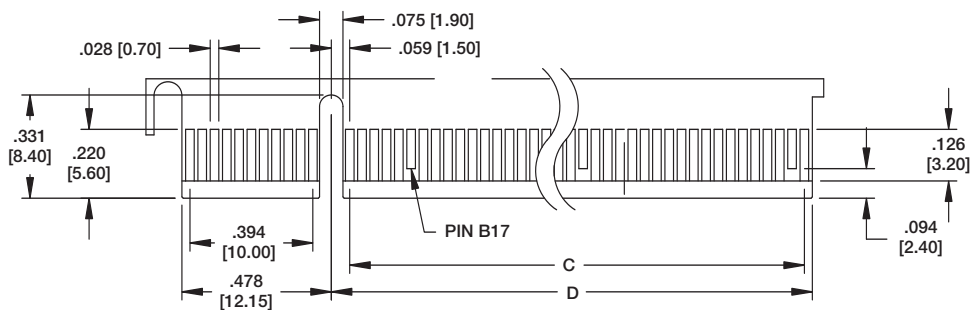
PN		MA	MB	MC
5240T	R	4.0	1.4	2.00
5242T	R	5.2	2.6	3.20
5248T	R	5.6	3.2	3.80
5248AT	R	5.8	3.2	3.80
52495-	IR	6.7	4.35	4.95
52495-	IR	8.0	5.65	6.25
5249T	R	9.0	6.4	7.0
52490T	R	9.9	7.4	8.0



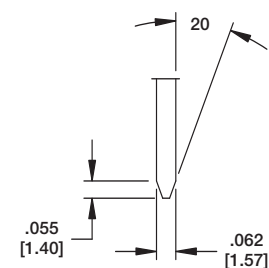
PCI EXPRESS STRADDLE MOUNT



Secondary (Solder) Side



Primary (Component) Side



PART NO. & POSITIONS	DIMENSIONS			
	A	B	C	D
PCIE-36-SM	.984 [25.00]	.301 [7.65]	.236 [6.00]	.321 [8.15]
PCIE-64-SM	1.535 [39.00]	.852 [21.65]	.787 [20.00]	.872 [22.15]
PCIE-98-SM	2.205 [56.00]	1.522 [38.65]	1.457 [37.00]	1.541 [39.15]
PCIE-164-SM	3.504 [89.00]	2.821 [71.65]	2.756 [70.00]	2.840 [72.15]