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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

PART NUMBER

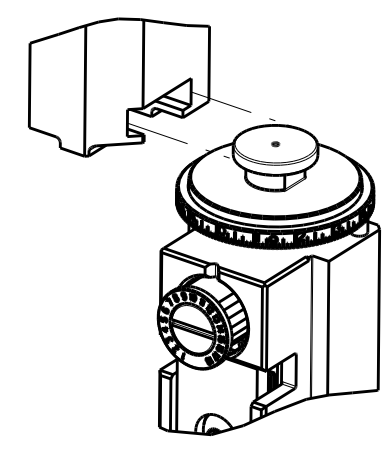
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2150342-1

A

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119950-1

2119792-1

-

2119641-1

-

2063440-1

2150342-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119949-1

2063961-1

5-18022-5

2119653-1

-

-

2150342-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

MECHANICAL FEED

2119949-1

2063961-1

5-18022-5

2119653-1

-

-

2150342-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

-

-

-

-

2150342-7

A

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

7-2150342-7

A

CRIMP TOOLING KIT

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.78 mm [.070]

F

INSUL

3.30 mm [.130]

F

APPL INSTRUCTIONS

408-10390



TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: 110 SERIES FASTON RECEPTACLE

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

TERMINAL APPLICATION SPECIFICATION

114-20109

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

WIRE SIZE

CRIMP HEIGHT

CRIMP HEIGHT

1.50mm2

1.30+/-0.000

5.9

1.00mm2

1.17+/-0.000

7.4

0.75mm2

1.12+/-0.000

7.9

0.50mm2

1.07+/-0.000

8.3



1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150342-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150342-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150342-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150342-6

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 50 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.

12

WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

LOC

DIST

REV

SET UP GAUGE

2119599-2

A

66

REVISIONS

DESCRIPTION

DATE

OWN

APVD

1

ORIGINAL

10MAY2013

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TE

2

RELEASED

10JUL2013

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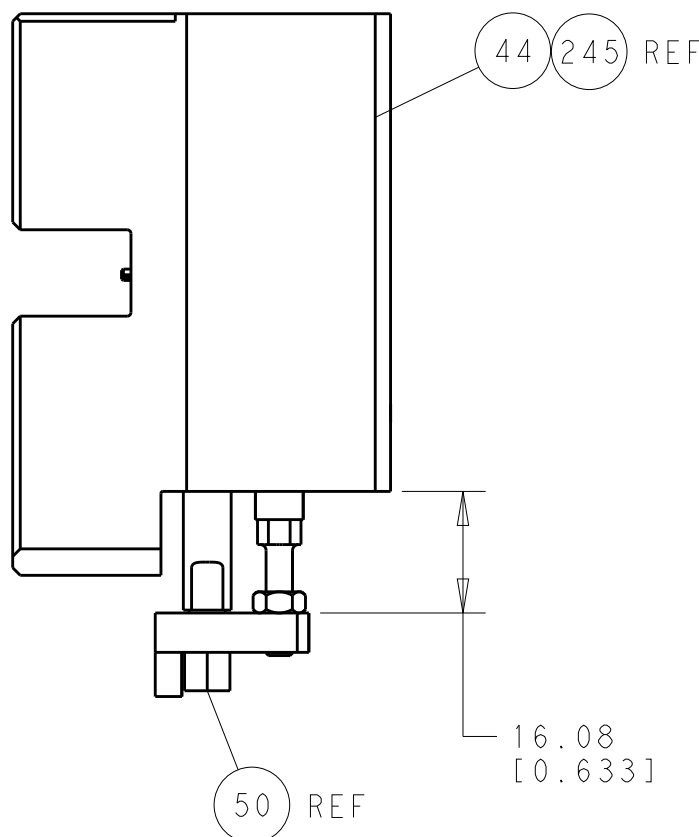
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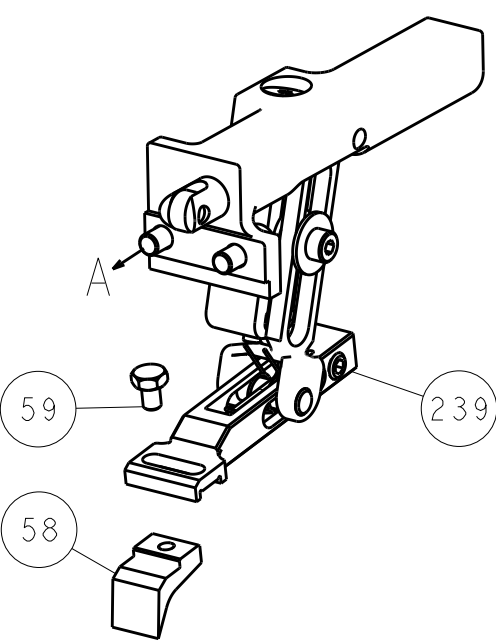
LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2003

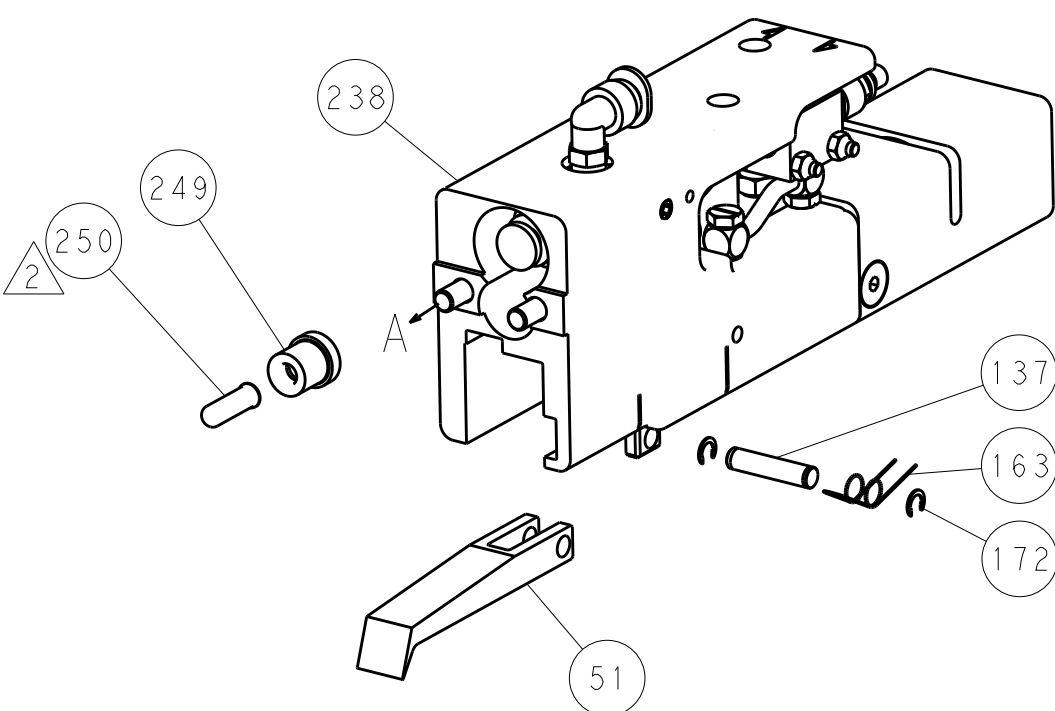


HOLDDOWN SET-UP

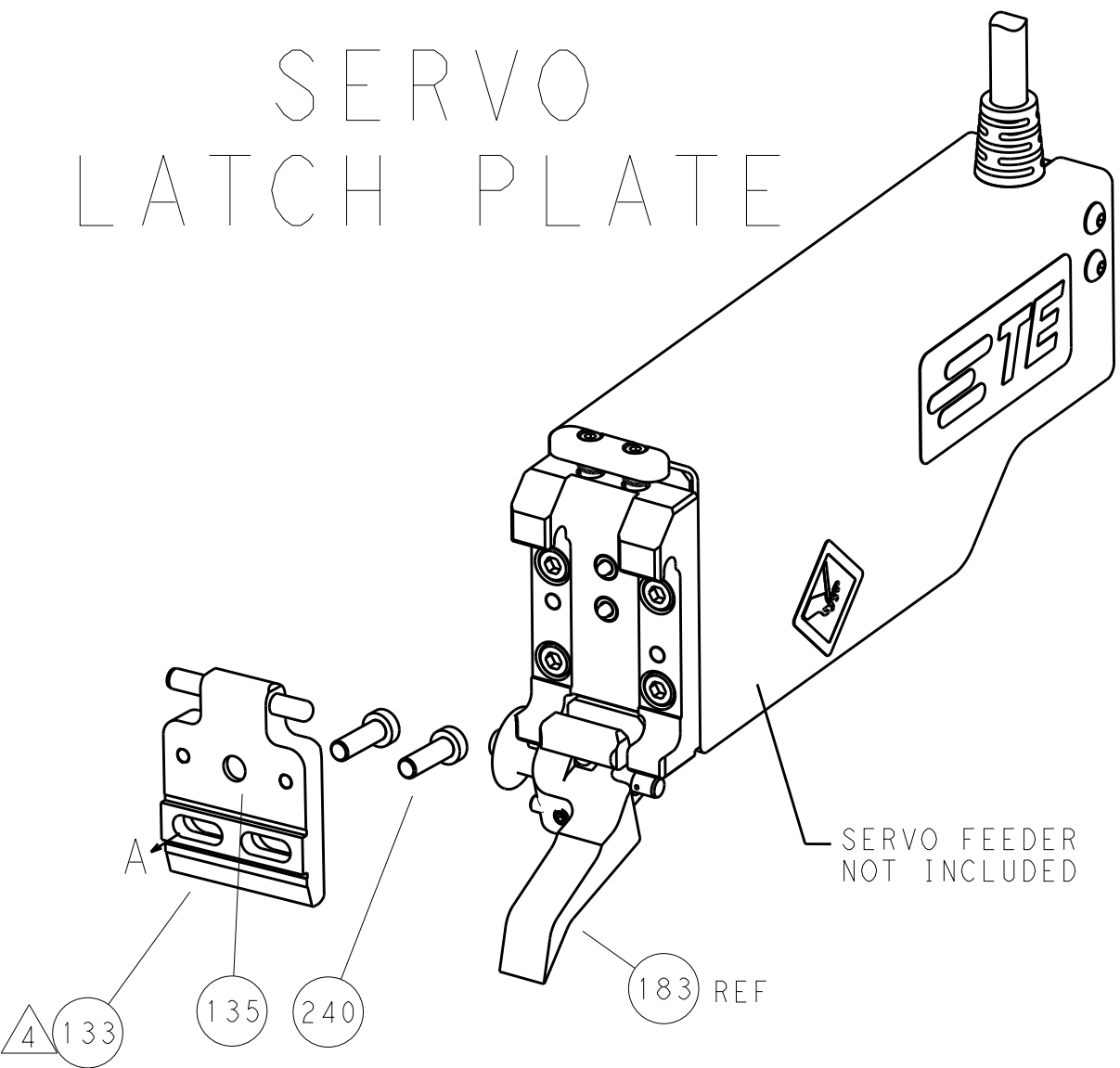
FEED TYPE
MECHANICAL



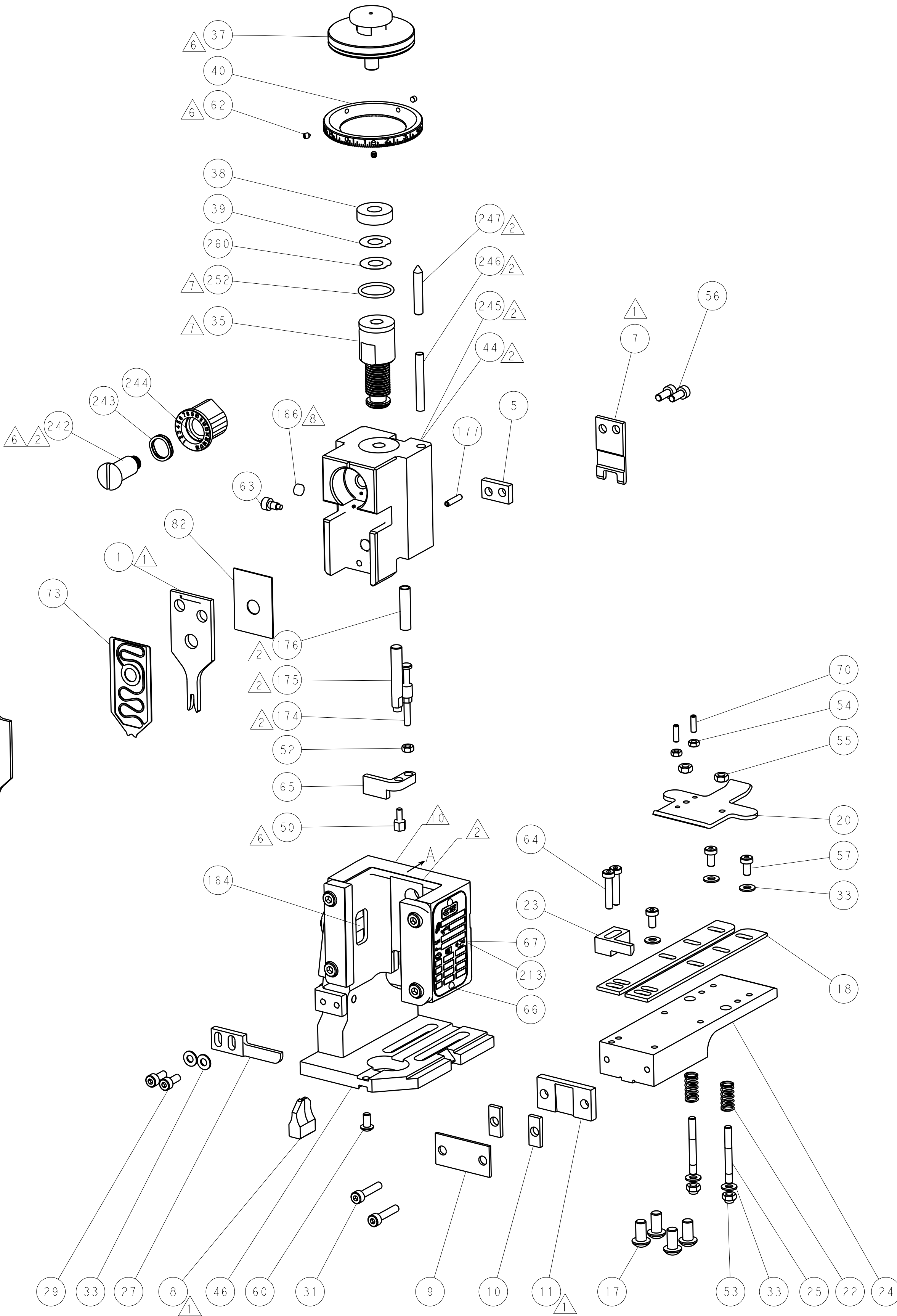
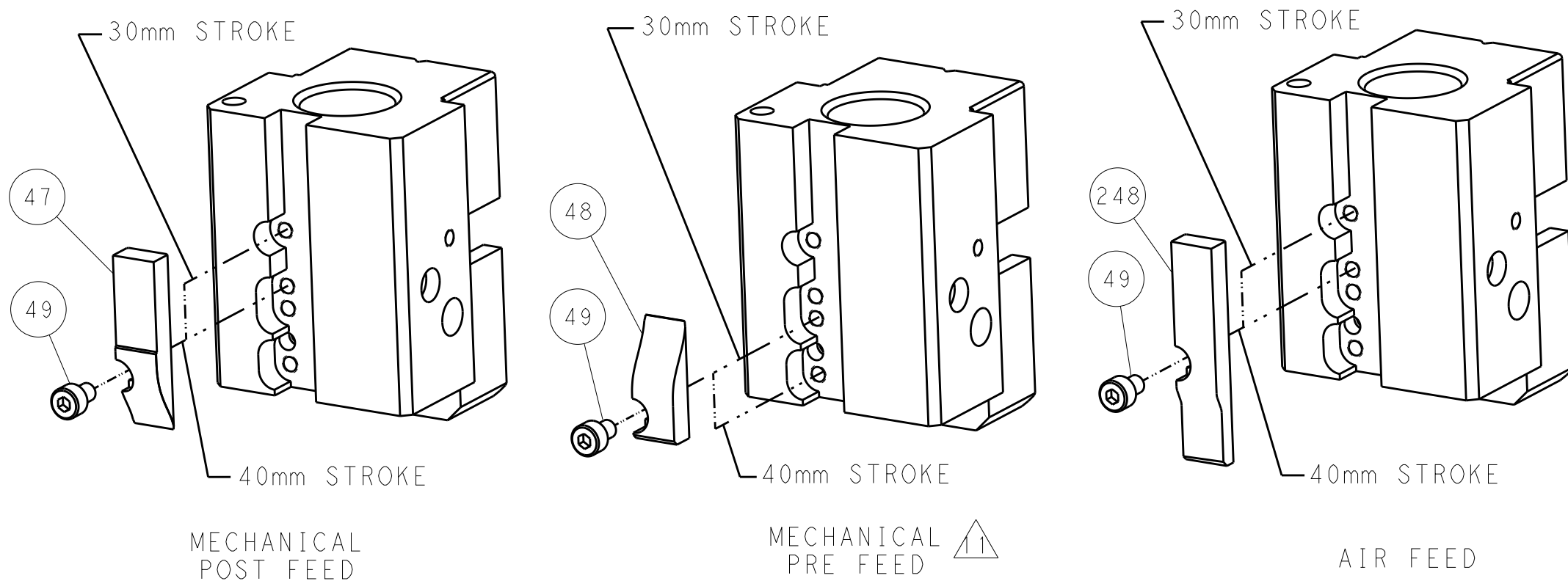
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.13 2 PLC ±.13 3 PLC ±.013 4 PLC ±.0001 ANGLES ±.1		FINISH	
MATERIAL		DWN: HOFFNER 10MAY2013 CHK: T.ELBIN 13MAY2013 APVD: T.ELBIN 13MAY2013		NAME: Ocean End Feed Applicator	
Customer Accessible Production Drawing		SCALE: 1:1		SHEET 2 OF 4	
		REV: A			

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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

2-2150342-1

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

2-2150342-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

2-2150342-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2-2150342-7

A

FINE CRIMP HEIGHT ADJUST

NONE

7-2150342-7

A

CRIMP TOOLING KIT

-

CONVERT TO

PNEUMATIC FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119950-1

2119951-1

2161326-1

2119949-1

2119792-1

1901697-1

-

2063961-1

-

8-2150342-5

8-2150342-4

5-18022-5

2119641-2

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2119653-2

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2063440-1

2168400-7 (QUANTITY 2)

-

-

MECHANICAL FEED

SERVO LATCH PLATE

SMART APPLICATOR

MECHANICAL FEED

PNEUMATIC FEED

2119949-1

2119951-1

2161326-1

2119949-1

2119950-1

2063961-1

1901697-1

-

2063961-1

2119792-1

5-18022-5

8-2150342-5

8-2150342-4

5-18022-5

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2119653-2

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2119641-2

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APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	1.78 mm [.070]	F
INSUL	3.30 mm [.130]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: 110 SERIES FASTON RECEPTACLE

WIRE STRIP LENGTH

3.58-4.34 mm [.141-.171 IN]

INSULATION DIAMETER RANGE

Ø2.00-3.00 mm [.079-.118 IN]

TERMINAL APPLICATION SPECIFICATION

114-20109

-

-

TERMINALS APPLIED

TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
160780-1	160780-4	160780-6	
160780-2	160780-5		

WIRE SIZE

CRIMP HEIGHT

mm [INCH]

CRIMP HEIGHT

REFERENCE SETTING

1.50mm2

1.30+/-0.000 [.051+/- .000]

5.9

1.00mm2

1.17+/-0.000 [.046+/- .000]

7.4

0.75mm2

1.12+/-0.000 [.044+/- .000]

7.9

0.50mm2

1.07+/-0.000 [.042+/- .000]

8.3

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150342-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150342-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150342-5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62 & 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.

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APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED					
PNEUMATIC FEED	2119950-1	2119792-1	-	2119641-2	-	2063440-1
SERVO LATCH PLATE	2119951-1	1901697-1	8-2150342-5	-	-	2168400-7 (QUANTITY 2)
SMART APPLICATOR	2161326-1	-	8-2150342-4	-	-	-
MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
SERVO LATCH PLATE	2119951-1	1901697-1	8-2150342-5	-	-	2168400-7 (QUANTITY 2)
SMART APPLICATOR	2161326-1	-	8-2150342-4	-	-	-
MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
PNEUMATIC FEED	2119950-1	2119792-1	-	2119641-2	-	2063440-1
-	-	-	-	-	-	-
-	-	-	-	-	-	-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	1.78 mm [.070]	F
INSUL	3.30 mm [.130]	F
APPL INSTRUCTIONS 408-10390		

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REVISIONS

SET UP GAUGE	LOC	DIST	DESCRIPTION		DATE	OWN	APVD
2119599-2	A	66	P	LTR	-	-	-
SEE SHEET 1					-	-	-

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RETAINER, INSULATION DIAL

SHCS, LOW HEAD, RoHS, M5 X 10

MECHANICAL FEED ASSEMBLY

AIR FEED MODULE

TAG, IDENTIFICATION

SCR, BHSC, RoHS (M6 X 20)

FEED FINGER ASSEMBLY, EF

PIN, SLOTTED SPRING 3.0 X 14.0

SPRING, COMPRESSION

GUIDE PIN, HOLDDOWN

GUIDE PIN, HOLDDOWN

RING, RETAIN, EXTERN, 3/16 CRESCENT

MAGNET, RARE EARTH HIGH ENERGY

COUNTER, MAGNETIC

SPRING, FEED FINGER

O-RING, .801 ID, .070 DIA. MAT.

FEED CAM, AIR FEED

DETENT PIN

SCR, BHSC, RoHS (M4 X 16)

FEED CAM, POST FEED

APPLICATOR BASIC ASSEMBLY, EF

RAM, ASIAN STYLE, END FEED

BOLT, ADJUSTMENT

PIN, RETAIN, GRVD, 3/16 X .854

MEMORY CHIP, PROGRAMMED

SERVO FEED LATCH ASM

SPACER, CRIMPER

DEPRESSOR, WIRE

DOCUMENTATION PACKAGE

SCR, SET, FLT POINT M3 X 10.0

TAG, IDENTIFICATION

SCREW, DRIVE, RH, RoHS, 2 x .188

HOLDDOWN, TERMINAL

SHCS, LOW HEAD, RoHS, M4 X 20

LIMITER, ADJUSTMENT BOLT

SCR, SET, SOC, CONE POINT, M3 x 4.0

SCR, HEX HD CAP, M4 X 6.0

FEED FINGER

SHCS, LOW HEAD, RoHS, M4 X 8

SCR, SKT HD CAP, RoHS, M4 X 10

NUT, HEX, REG, RoHS, M4

NUT, HEX, REG, RoHS, M3

NUT, LOCK, HEX, TORQUE (M4)

NUT, HEX, REG, RoHS, M3.5

PAWL, EF, AIR

STANDOFF, HOLD-DOWN

SCR, SKT HD CAP M4 X 6.0

FEED CAM, PRE FEED

SCR, BHSC, RoHS (M8 X 25)

DISC, NUMBERED FA WIRE ADJUSTMENT

APPLICATOR SHIM PACK

RAM WASHER, PRECISION

WASHER, FLAT, REG M4

SCR, SKT HD CAP, RoHS, M4 X 20

SCR, SKT HD CAP, RoHS, M4 X 10

STRIPPER (MACHINING)

STUD, THREADED

PLATE, STRIP GUIDE

PLATE, STRIP HOLD DOWN

SPRING, COMPRESSION

DRAG

GUIDE, LOWER STRIP

PLATE, REAR SHEAR

SPACER, SHEAR PLATE

PLATE, FRONT SHEAR

ANVIL, COMBINATION, END FEED

BLADE, SLUG

-

SPACER

BLOCK, FL CRIMPER SPACER

CRIMPER, INSULATION F PREMIUM

-

CRIMPER, WIRE PREMIUM

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ITEM NO

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DESCRIPTION

2119083-1

2168400-7

2119580-1

2063440-1

2119740-2

2079383-9

1901697-1

6-993111-6

8-22280-7

1752353-2

1901680-2

21045-3

994969-1

994970-2

240638-1

8-21084-1

2119641-2

2119798-2

2079383-8

2119653-2

2119655-6

2119651-1

2119092-2

3-23627-7

SEE NOTE 4

1633743-1

455888-5

2119791-9

2119956-2

2-18032-2

2119740-1

2168078-1

1901681-5

2168400-5

2119793-1

5-18022-5

2063961-1

2168400-4

1-2168083-0

5018030-2

5018030-1

986965-8

1-5018030-0

2119792-1

1752354-5

18023-9

2119652-1

2079383-7

2119645-1

2119957-1

2119644-1

1-18028-2

2168083-9

1-2168083-0

240639-1

1320906-1

1752371-5

240825-2

2-22281-3

1752373-4

1901259-4

240644-1

1-240645-1

2-240642-2

2-1803000-9

8-240651-7

-

4-240641-1

1-238009-2

2119582-1

-

3-456404-5

ITEM NO

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REVISIONS

SET UP GAUGE	LOC	DIST	DESCRIPTION		DATE	OWN	APVD
2119599-2	A	66	P	LTR	-	-	-
SEE SHEET 1					-	-	-

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RETAINER, INSULATION DIAL

SHCS, LOW HEAD, RoHS, M5 X 10

MECHANICAL FEED ASSEMBLY

AIR FEED MODULE

TAG, IDENTIFICATION

SCR, BHSC, RoHS (M6 X 20)

FEED FINGER ASSEMBLY, EF

PIN, SLOTTED SPRING 3.0 X 14.0

SPRING, COMPRESSION

GUIDE PIN, HOLDDOWN

GUIDE PIN, HOLDDOWN

RING, RETAIN, EXTERN, 3/16 CRESCENT

MAGNET, RARE EARTH HIGH ENERGY

COUNTER, MAGNETIC

SPRING, FEED FINGER

O-RING, .801 ID, .070 DIA. MAT.

FEED CAM, AIR FEED

DETENT PIN

SCR, BHSC, RoHS (M4 X 16)

FEED CAM, POST FEED

APPLICATOR BASIC ASSEMBLY, EF

RAM, ASIAN STYLE, END FEED

BOLT, ADJUSTMENT

PIN, RETAIN, GRVD, 3/16 X .854

MEMORY CHIP, PROGRAMMED

SERVO FEED LATCH ASM

SPACER, CRIMPER

DEPRESSOR, WIRE

DOCUMENTATION PACKAGE

SCR, SET, FLT POINT M3 X 10.0

TAG, IDENTIFICATION

SCREW, DRIVE, RH, RoHS, 2 x .188

HOLDDOWN, TERMINAL

SHCS, LOW HEAD, RoHS, M4 X 20

LIMITER, ADJUSTMENT BOLT

SCR, SET, SOC, CONE POINT, M3 x 4.0

SCR, HEX HD CAP, M4 X 6.0

FEED FINGER

SHCS, LOW HEAD, RoHS, M4 X 8

SCR, SKT HD CAP, RoHS, M4 X 10

NUT, HEX, REG, RoHS, M4

NUT, HEX, REG, RoHS, M3

NUT, LOCK, HEX, TORQUE (M4)

NUT, HEX, REG, RoHS, M3.5

PAWL, EF, AIR

STANDOFF, HOLD-DOWN

SCR, SKT HD CAP M4 X 6.0

FEED CAM, PRE FEED

SCR, BHSC, RoHS (M8 X 25)

DISC, NUMBERED FA WIRE ADJUSTMENT

APPLICATOR SHIM PACK

RAM WASHER, PRECISION

WASHER, FLAT, REG M4

SCR, SKT HD CAP, RoHS, M4 X 20

SCR, SKT HD CAP, RoHS, M4 X 10

STRIPPER (MACHINING)

STUD, THREADED

PLATE, STRIP GUIDE

PLATE, STRIP HOLD DOWN

SPRING, COMPRESSION

DRAG

GUIDE, LOWER STRIP

PLATE, REAR SHEAR

SPACER, SHEAR PLATE

PLATE, FRONT SHEAR

ANVIL, COMBINATION, END FEED

BLADE, SLUG

-

SPACER

BLOCK, FL CRIMPER SPACER

CRIMPER, INSULATION F PREMIUM

-

CRIMPER, WIRE PREMIUM

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ITEM NO

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DESCRIPTION

2119083-1

2168400-7

2119580-1

2063440-1

2119740-2

2079383-9

1901697-1

6-993111-6

8-22280-7

1752353-2

1901680-2

21045-3

994969-1

994970-2

240638-1

8-21084-1

2119641-2

2119798-2

2079383-8

2119653-2

2119655-6

2119651-1

2119092-2

3-23627-7

SEE NOTE 4

1633743-1

455888-5

2119791-9

2119956-2

2-18032-2

2119740-1

2168078-1

1901681-5

2168400-5

2119793-1

5-18022-5

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2119582-1

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3-456404-5

ITEM NO

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REVISIONS

SET UP GAUGE	LOC	DIST	DESCRIPTION		DATE	OWN	APVD
2119599-2	A	66	P	LTR	-	-	-
SEE SHEET 1					-	-	-

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RETAINER, INSULATION DIAL

SHCS, LOW HEAD, RoHS, M5 X 10

MECHANICAL FEED ASSEMBLY

AIR FEED MODULE

TAG, IDENTIFICATION

SCR, BHSC, RoHS (M6 X 20)

FEED FINGER ASSEMBLY, EF

PIN, SLOTTED SPRING 3.0 X 14.0

SPRING, COMPRESSION

GUIDE PIN, HOLDDOWN

GUIDE PIN, HOLDDOWN

RING, RETAIN, EXTERN, 3/16 CRESCENT

MAGNET, RARE EARTH HIGH ENERGY

COUNTER, MAGNETIC

SPRING, FEED FINGER

O-RING, .801 ID, .070 DIA. MAT.

FEED CAM, AIR FEED

DETENT PIN

SCR, BHSC, RoHS (M4 X 16)

FEED CAM, POST FEED

APPLICATOR BASIC ASSEMBLY, EF

RAM, ASIAN STYLE, END FEED

BOLT, ADJUSTMENT

PIN, RETAIN, GRVD, 3/16 X .854

MEMORY CHIP, PROGRAMMED

SERVO FEED LATCH ASM

SPACER, CRIMPER

DEPRESSOR, WIRE

DOCUMENTATION PACKAGE

SCR, SET, FLT POINT M3 X 10.0

TAG, IDENTIFICATION

SCREW, DRIVE, RH, RoHS, 2 x .188

HOLDDOWN, TERMINAL

SHCS, LOW HEAD, RoHS, M4 X 20

LIMITER, ADJUSTMENT BOLT

SCR, SET, SOC, CONE POINT, M3 x 4.0

SCR, HEX HD CAP, M4 X 6.0

FEED FINGER

SHCS, LOW HEAD, RoHS, M4 X 8

SCR, SKT HD CAP, RoHS, M4 X 10

NUT, HEX, REG, RoHS, M4

NUT, HEX, REG, RoHS, M3

NUT, LOCK, HEX, TORQUE (M4)

NUT, HEX, REG, RoHS, M3.5

PAWL, EF, AIR

STANDOFF, HOLD-DOWN

SCR, SKT HD CAP M4 X 6.0

FEED CAM, PRE FEED

SCR, BHSC, RoHS (M8 X 25)

DISC, NUMBERED FA WIRE ADJUSTMENT

APPLICATOR SHIM PACK

RAM WASHER, PRECISION

WASHER, FLAT, REG M4

SCR, SKT HD CAP, RoHS, M4 X 20

SCR, SKT HD CAP, RoHS, M4 X 10

STRIPPER (MACHINING)

STUD, THREADED

PLATE, STRIP GUIDE

PLATE, STRIP HOLD DOWN

SPRING, COMPRESSION

DRAG

GUIDE, LOWER STRIP

PLATE, REAR SHEAR

SPACER, SHEAR PLATE

PLATE, FRONT SHEAR

ANVIL, COMBINATION, END FEED

BLADE, SLUG

-

SPACER

BLOCK, FL CRIMPER SPACER

CRIMPER, INSULATION F PREMIUM

-

CRIMPER, WIRE PREMIUM

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ITEM NO

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DESCRIPTION

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2168400-7

2119580-1

2063440-1

2119740-2

2079383-9

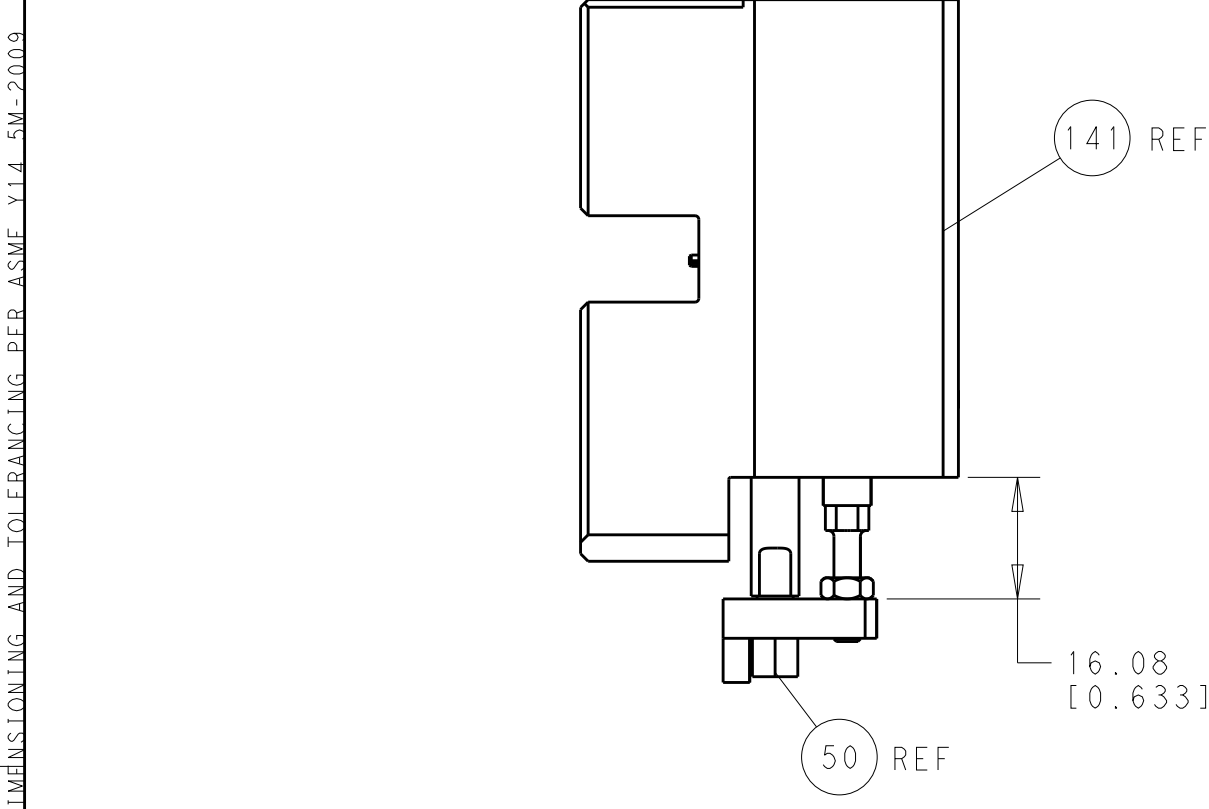
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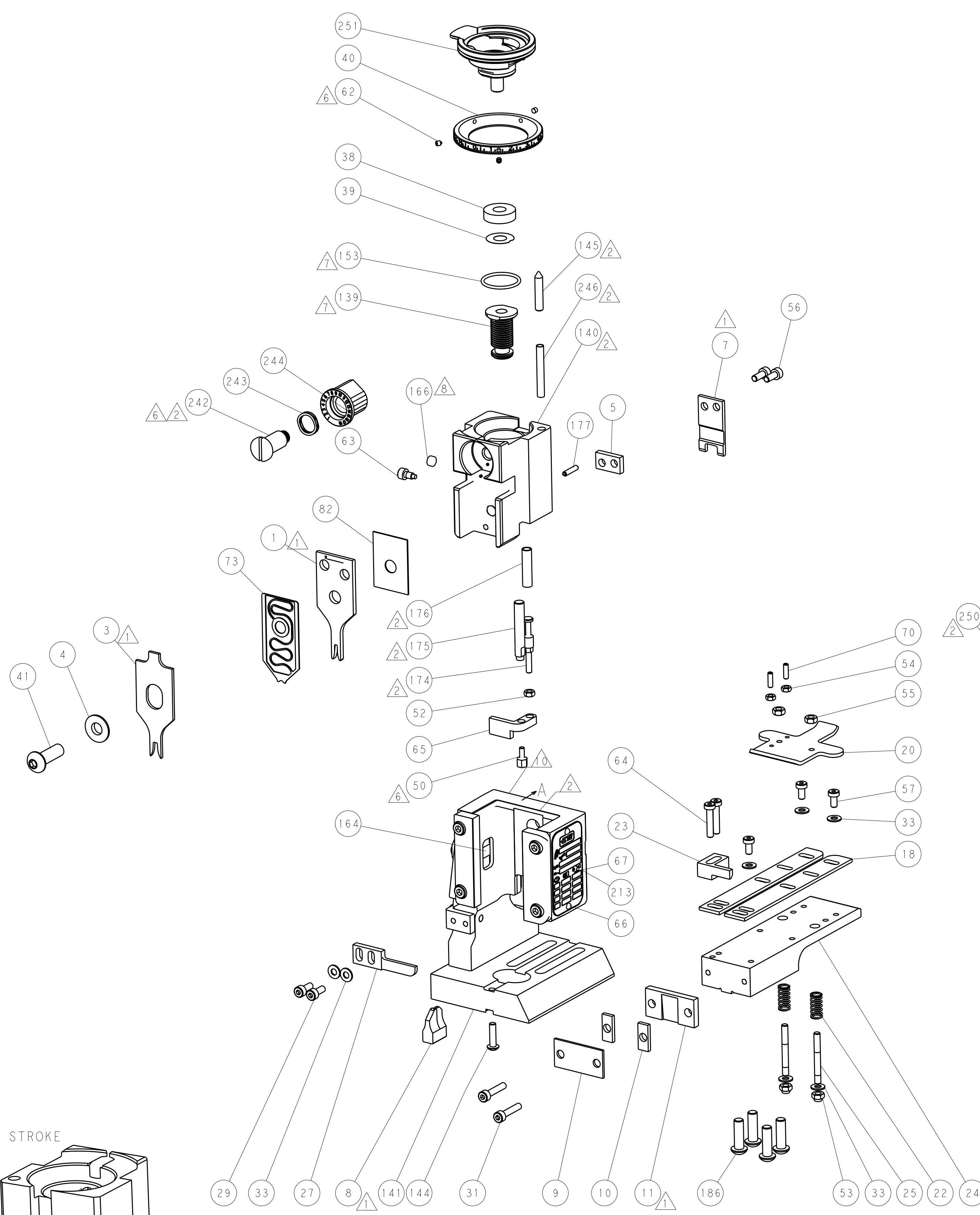
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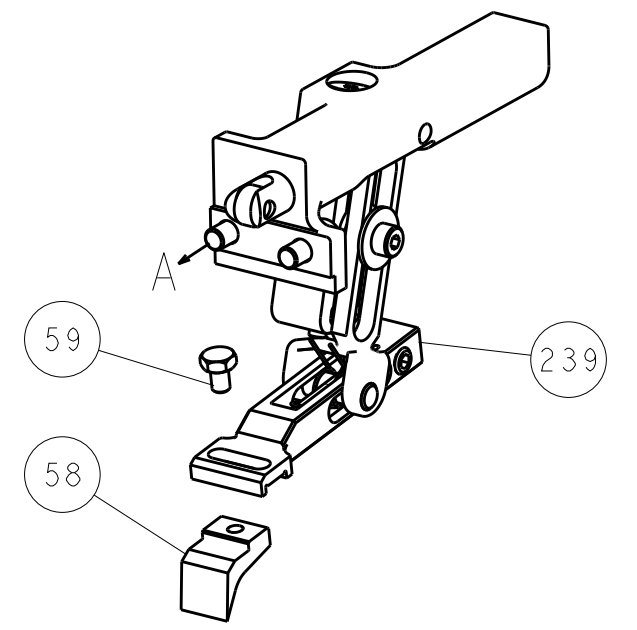
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A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-



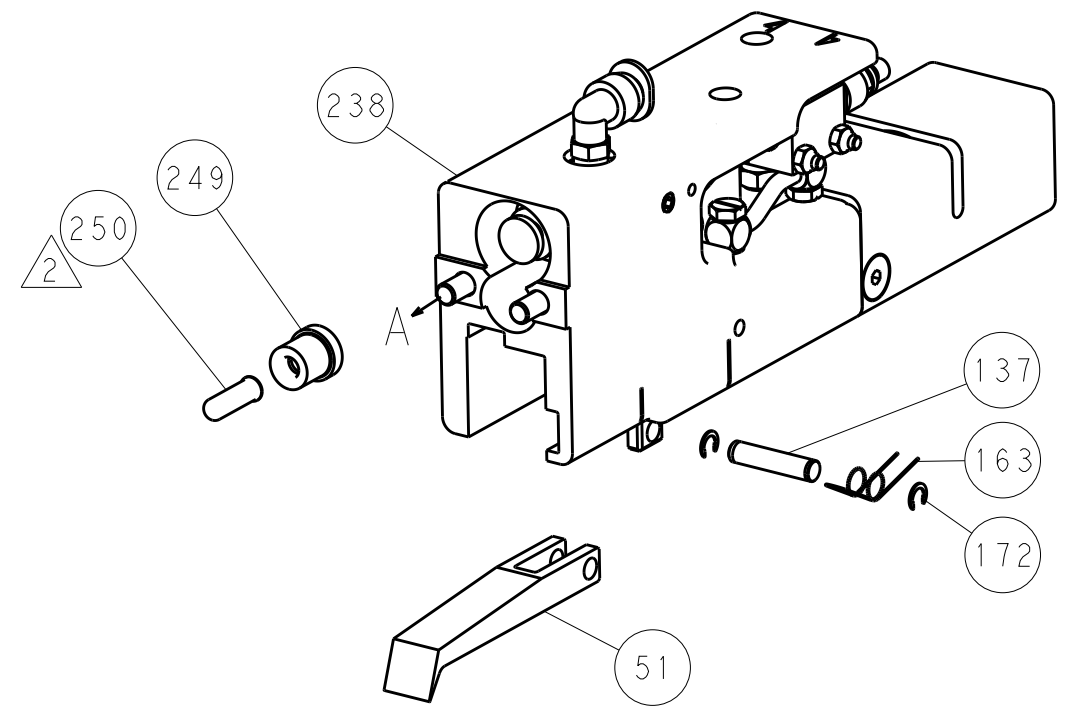
HOLDDOWN SET-UP



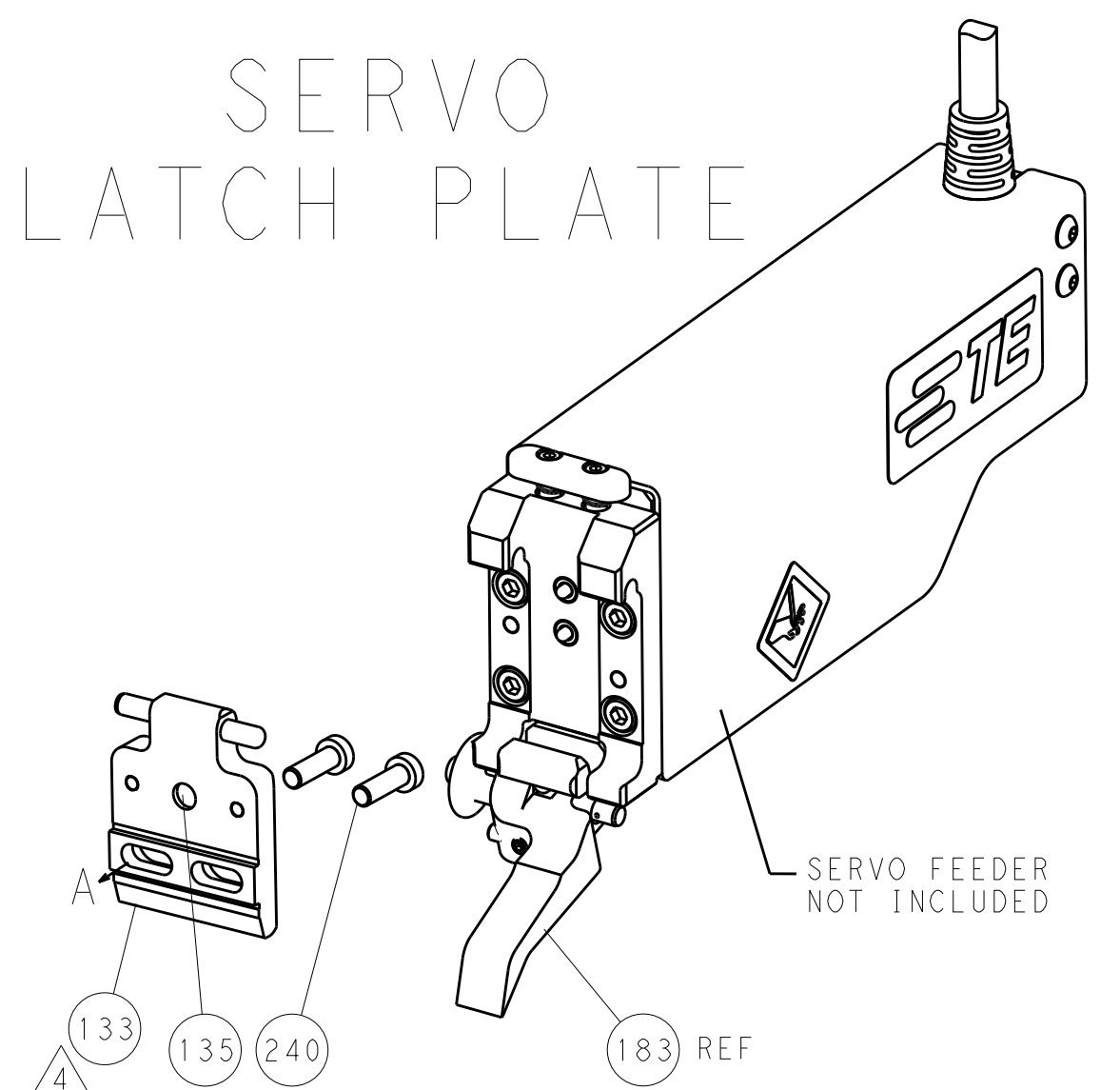
FEED TYPE
MECHANICAL



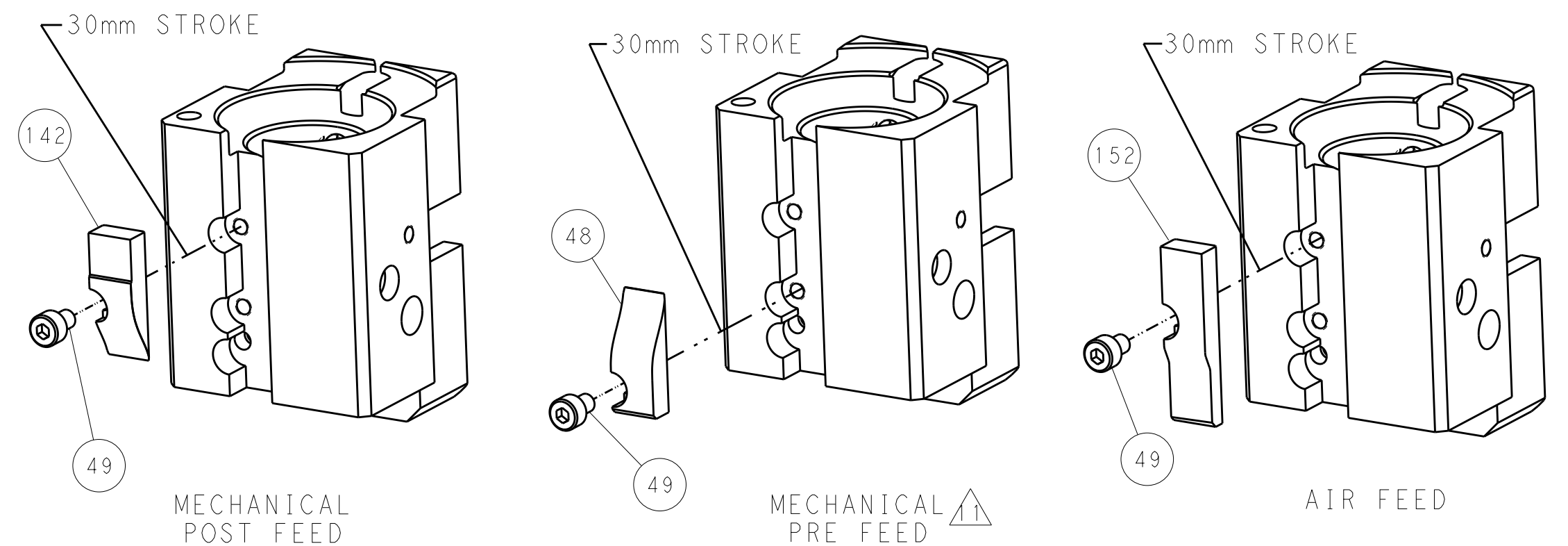
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

1ST PUBLISHED BY: COMPANY LOGO FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT NOTICE TO THE USER SHOULD BE CONTACTED FOR THE LATEST NOTATION		DWN: HOFFNER 10MAY2013 CHK: T.ELBIN 13MAY2013 APVD: T.ELBIN 13MAY2013	NAME: TE Connectivity Harrisburg, PA 17105-3608
DIMENSIONS: mm		PRODUCT SPEC: APPLICATION SPEC: WEIGHT: Customer Accessible Production Drawing	SIZE: CAGE CODE: DRAWING NO: 00779 C=2150342 RESTRICTED TO: A
MATERIAL: FINISH:		SCALE: 1:1	SHEET 4 OF 4 REV A