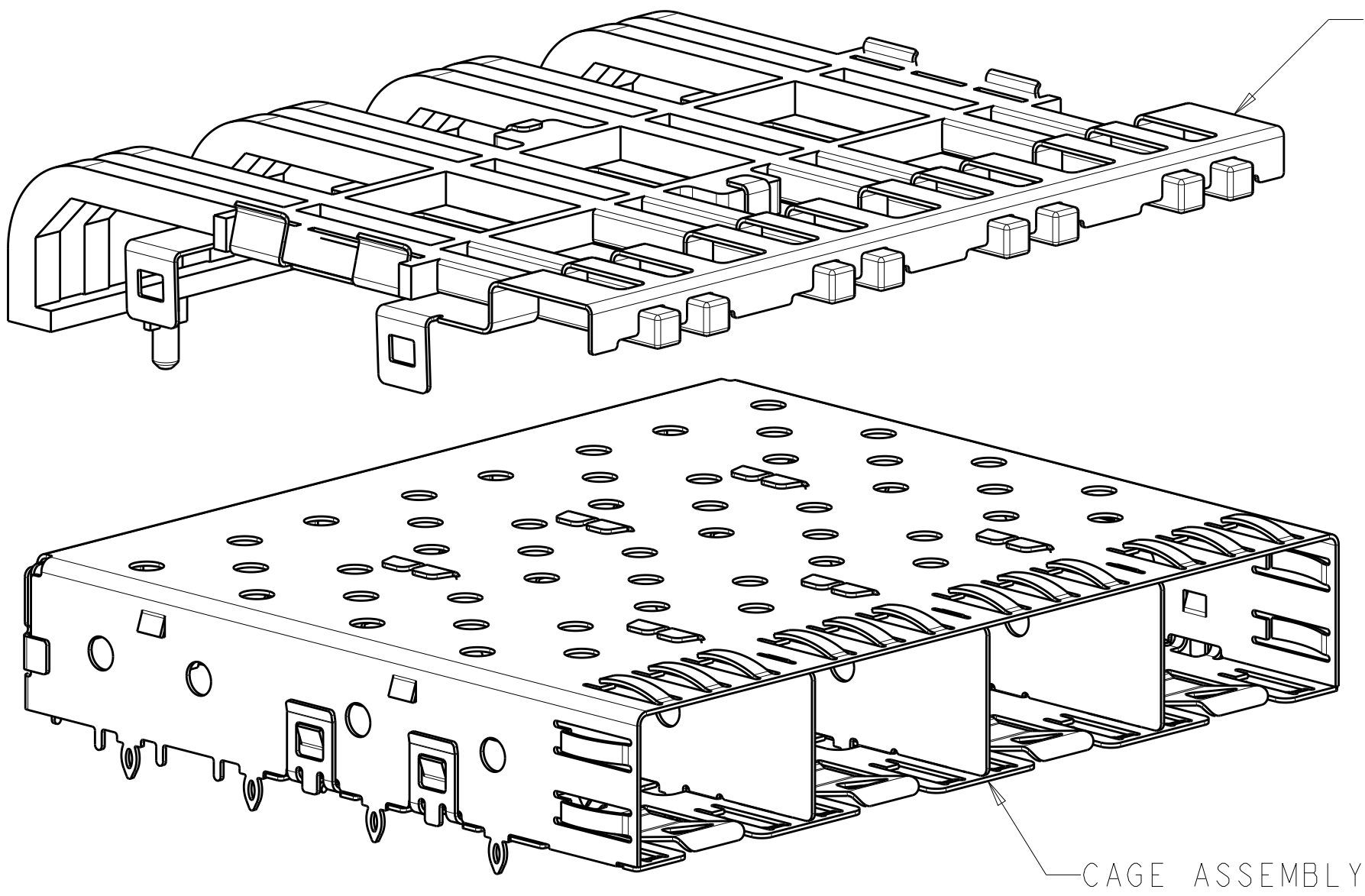
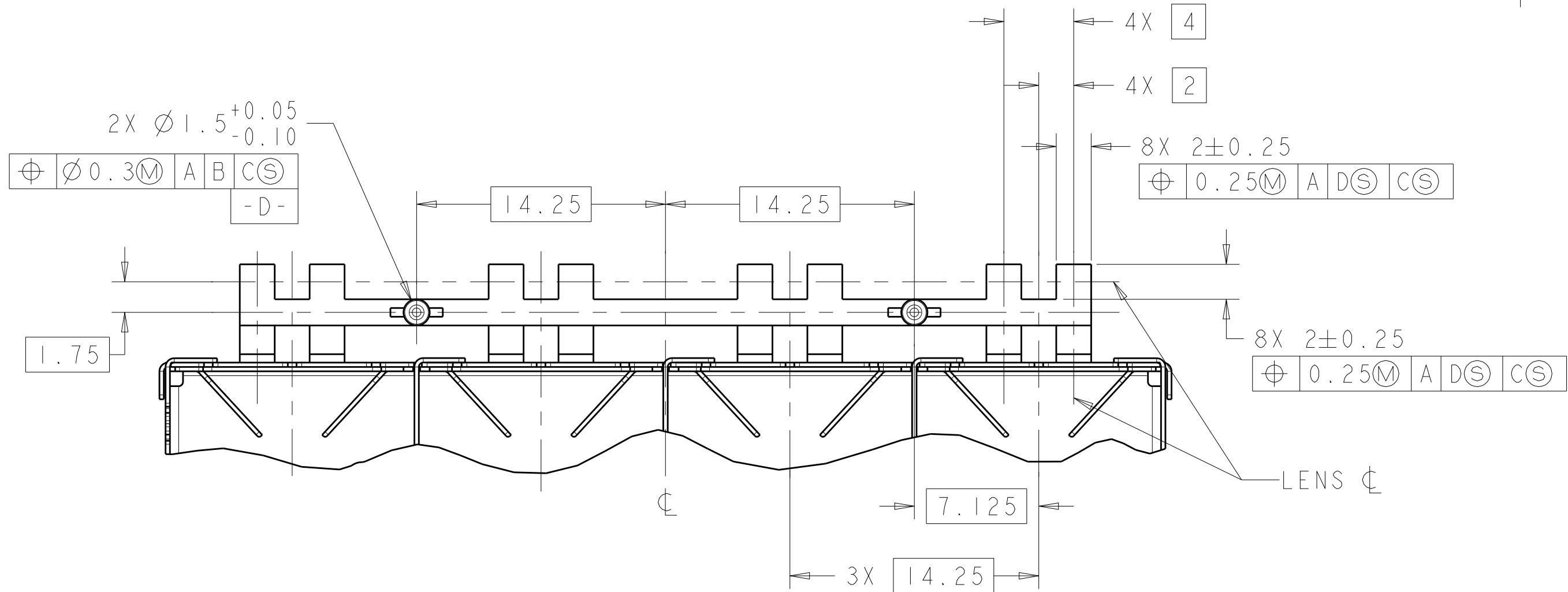
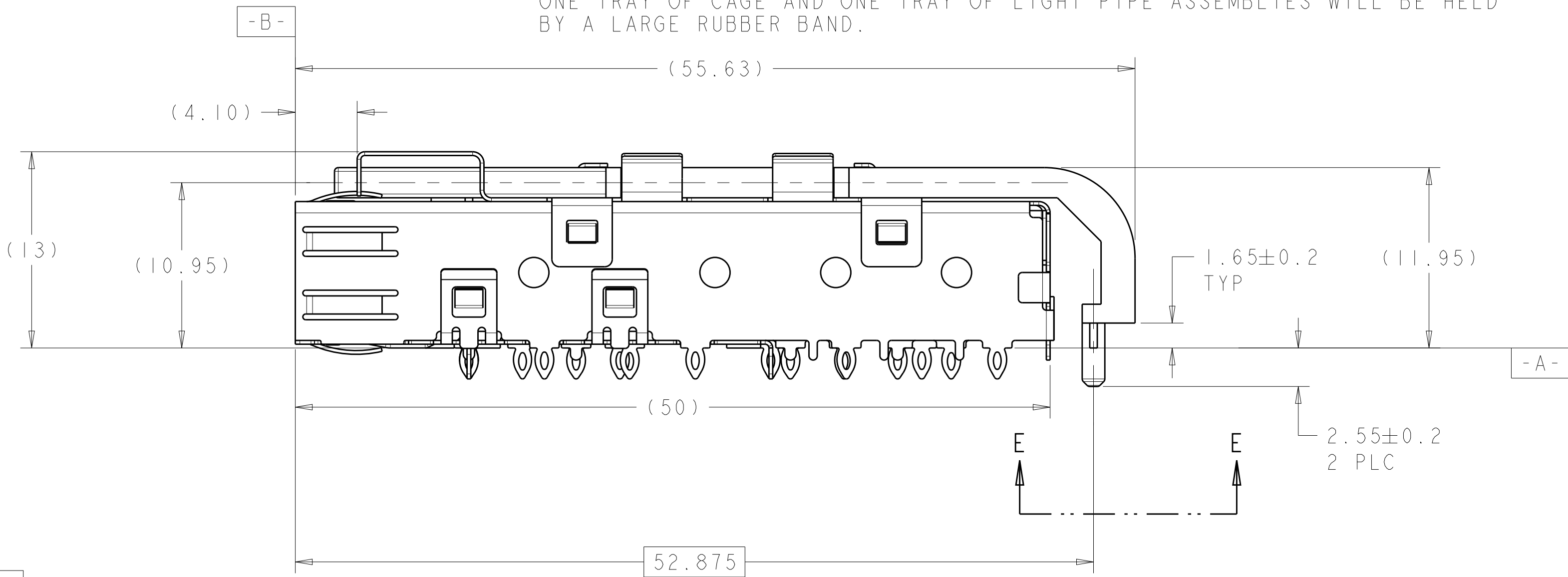
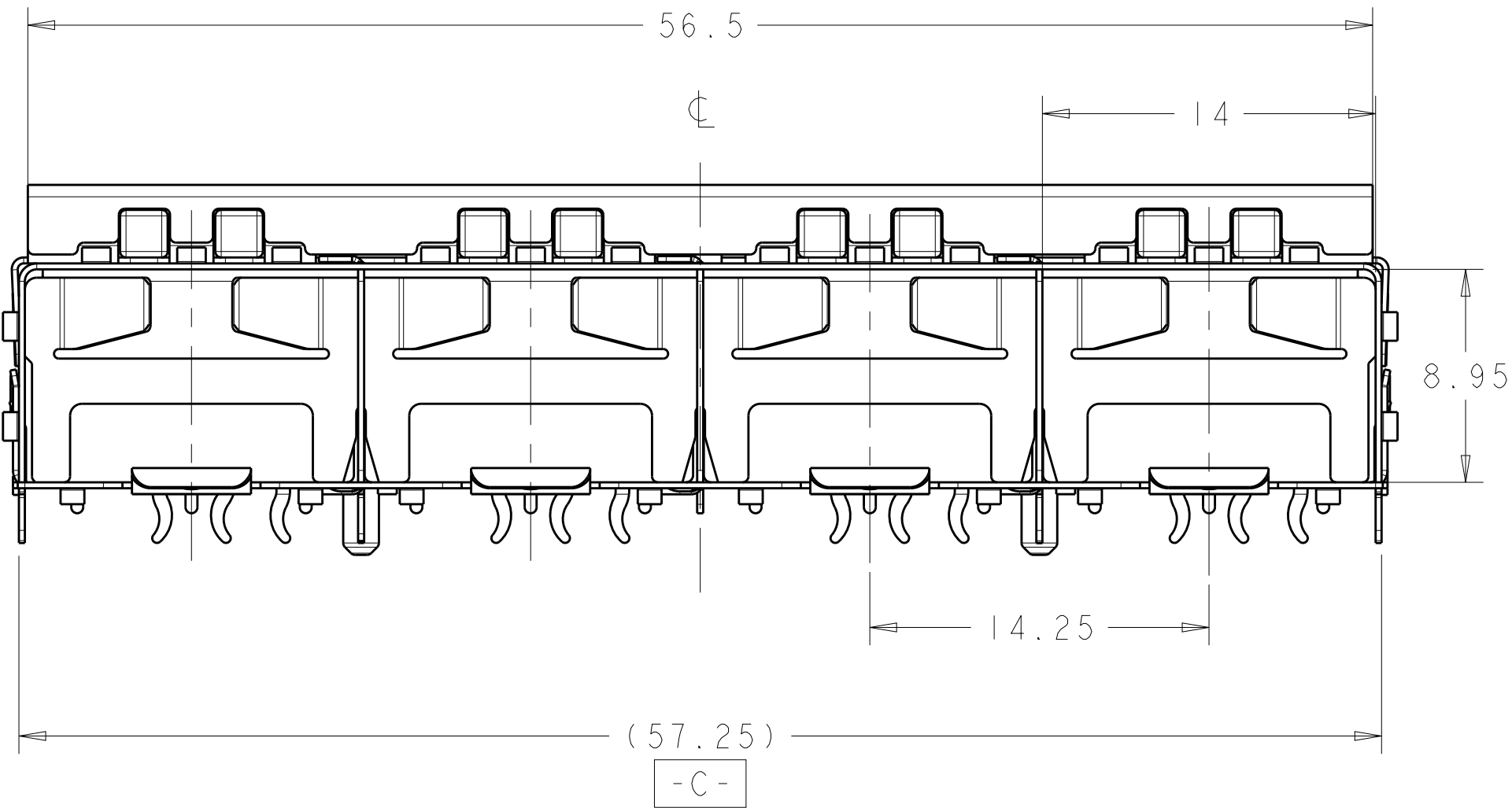
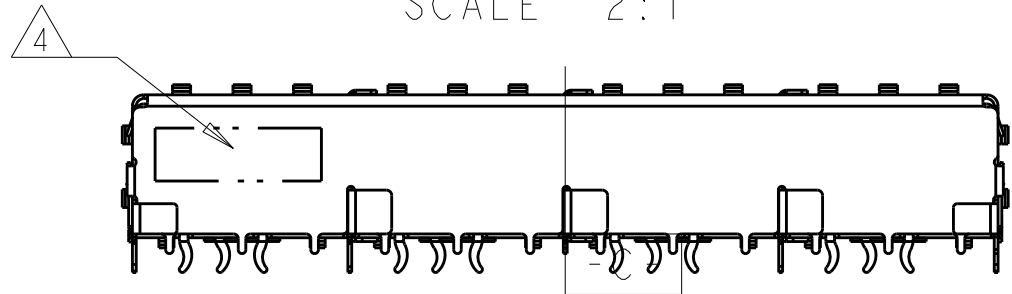
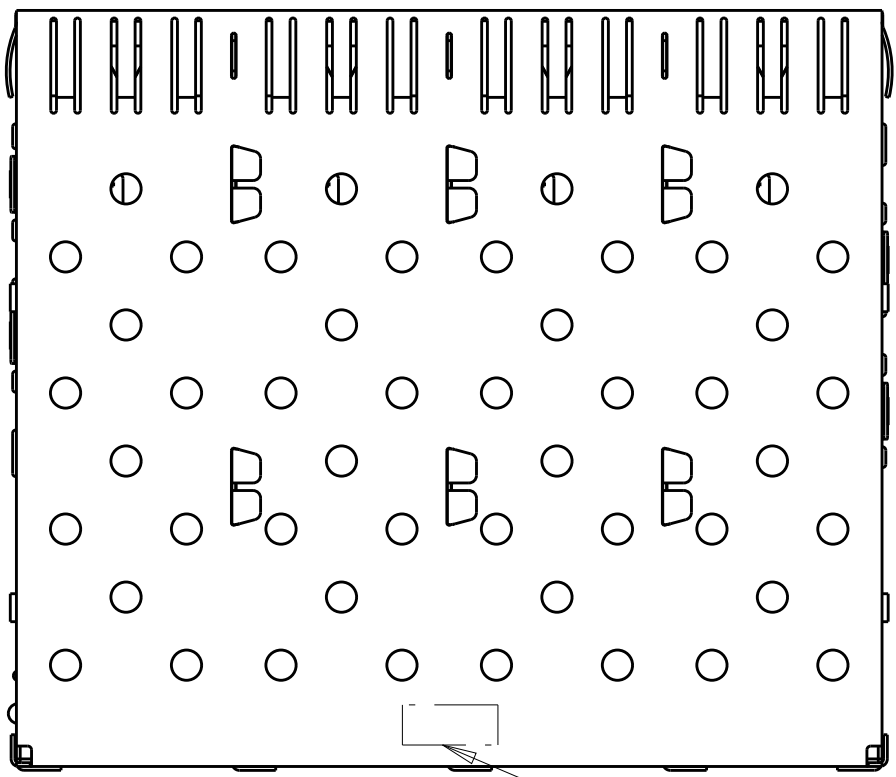


LOC	DIST	REVISIONS						
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
			E1	REVISED PER ECO-11-007052	06APR2011	JY	CW	
			F	REVISED PER ECO-14-000886	20FEB2014	JW	SH	
			F1	REVISED PER ECO-14-010419	11JUL2014	JW	SH	
			G	REVISED PER ECO-15-013594	22SEP2015	JW	SH	



1761008-1, -2, -3, -4
SCALE 3:1



VIEW E-E
ROTATED 90° COUNTERCLOCKWISE

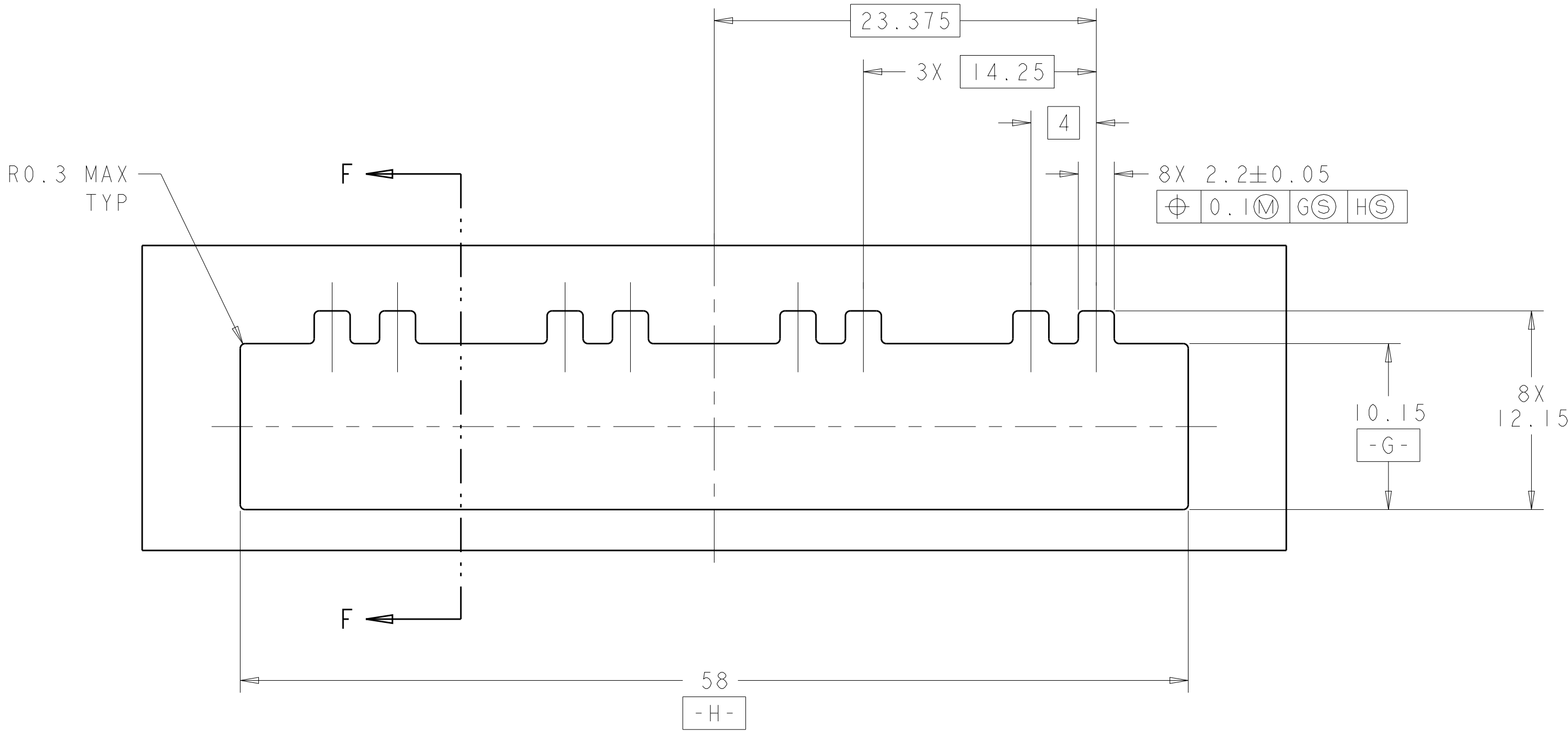
- △ PADS AND VIAS CHASSIS GROUND.
- △ DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ LIGHT PIPE KIT WHICH IS SEPARATE FROM THE CAGE ASSEMBLY. KIT TO BE ATTACHED AFTER SEATING OF 1658744-1&3 ON PCB.
- △ DATE CODE AND PART NUMBER IN APPROXIMATE AREA SHOWN LABEL ON CAGE ASSEMBLY WILL HAVE PART NUMBER 1658744-1&3.
5. REFERENCE STYLE 1 ON APPLICATION SPECIFICATION 114-13165 FOR ADDITIONAL INFORMATION ON CAGE ASSEMBLIES WITH LIGHT PIPES.
- △ REFERENCE APPLICATION SPEC 114-13120, HOLE A, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- △ REFERENCE APPLICATION SPEC 114-13120, HOLE B, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- △ PATTERN REPEATS FOR EACH PORT. SPACING BETWEEN PORTS IS 14.25mm.
- △ MINIMUM PC BOARD THICKNESS = 1.50mm.
- △ COMPANY LOGO IN APPROXIMATE AREA SHOWN.
- △ BOX WILL CONTAIN TRAYS OF CAGES AND TRAYS OF LIGHT PIPE ASSEMBLIES.
- △ BOX WILL CONTAIN TRAYS OF CAGES AND TRAYS OF LIGHT PIPE ASSEMBLIES. ONE TRAY OF CAGE AND ONE TRAY OF LIGHT PIPE ASSEMBLIES WILL BE HELD BY A LARGE RUBBER BAND.

SUPERSEDED BY:
1761008-4

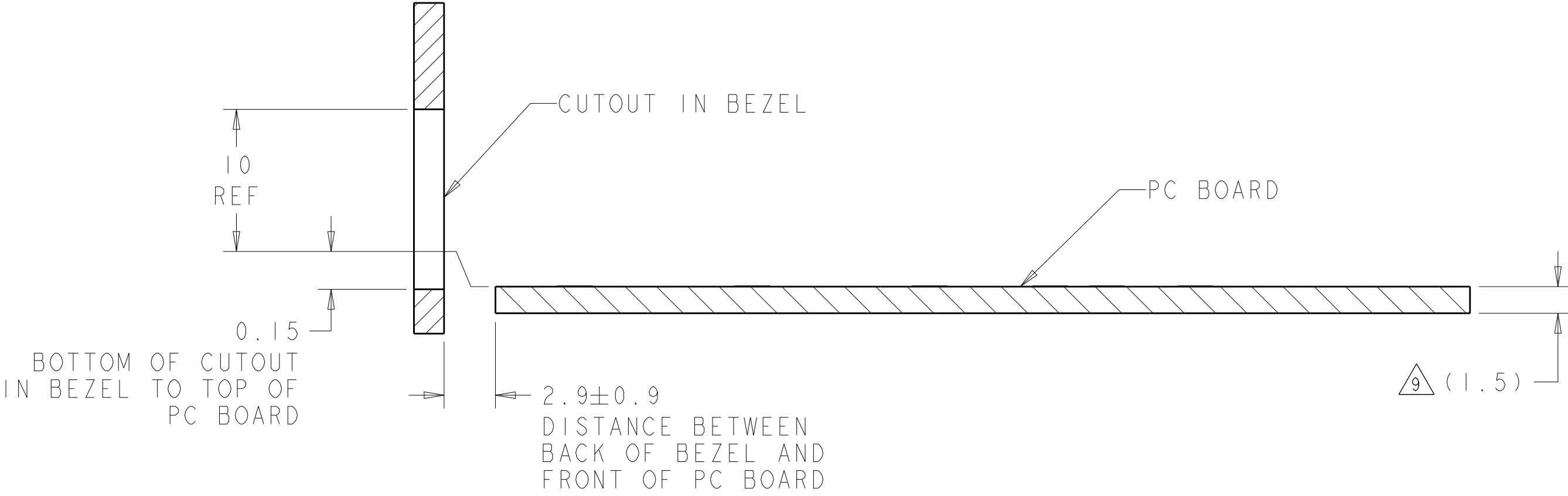
SUPERSEDED BY:
1761008-3

1761012-3	1658744-3	△2	1X4 ASSEMBLY	1761008-4
1761012-3	1658744-3	△1	1X4 ASSEMBLY	1761008-3
1761012-1	1658744-1	△2	1X4 ASSEMBLY	1761008-2
1761012-1	1658744-1	△1	1X4 ASSEMBLY	1761008-1
LIGHT PIPE KIT	CAGE ASSEMBLY	PACKAGE	DESCRIPTION	PART NO.
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W. VAN SCOY 02FEB2004 CHK M. PHILLIPS 02FEB2004 APVD M. PHILLIPS 02FEB2004	NAME	
DIMENSIONS:		PRODUCT SPEC	SIZE	
mm		108-1950	CAGE CODE	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	DRAWING NO	
0 PLC ±0.1		114-13120	RESTRICTED TO	
1 PLC ±0.1		WEIGHT	A100779	
2 PLC ±0.1		CUSTOMER DRAWING	SCALE 4:1	
3 PLC ±0.1			SHEET 1 OF 3	
4 PLC ±0.1			REV G	
ANGLES ±0°30'				
FINISH				

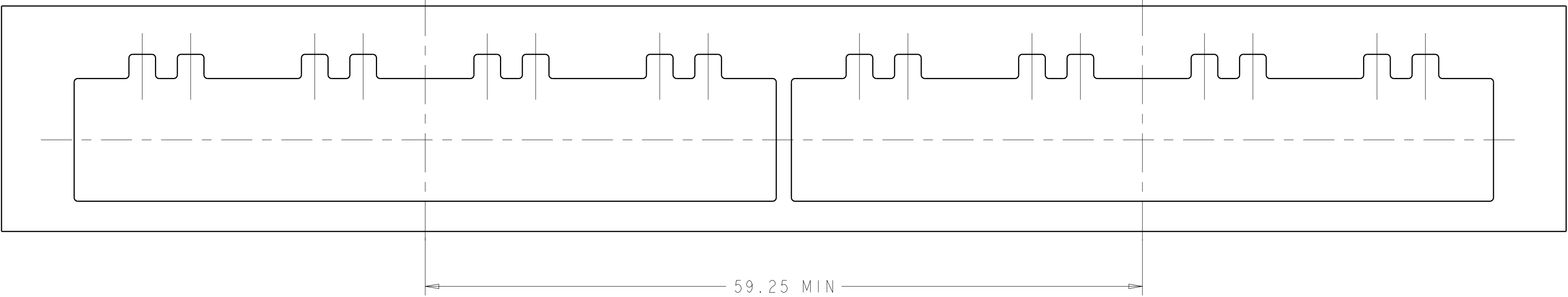
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-



RECOMMENDED BEZEL CUTOUT



SECTION F-F
RECOMMENDED BEZEL CONFIGURATION



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W. VAN SCOY	02FEB2004	TE Connectivity		
DIMENSIONS:		CHK M. PHILLIPS	02FEB2004			
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD M. PHILLIPS	02FEB2004	NAME		
	0 PLC	±0.1	PRODUCT SPEC	SIZE		
	1 PLC	±0.1	108-1950			
	2 PLC	±0.10	APPLICATION SPEC			
	3 PLC	±0.100	114-13120			
MATERIAL		FINISH	WEIGHT	CUSTOMER DRAWING		
-		-	-	SCALE 4:1 SHEET 2 OF 3 REV G		

