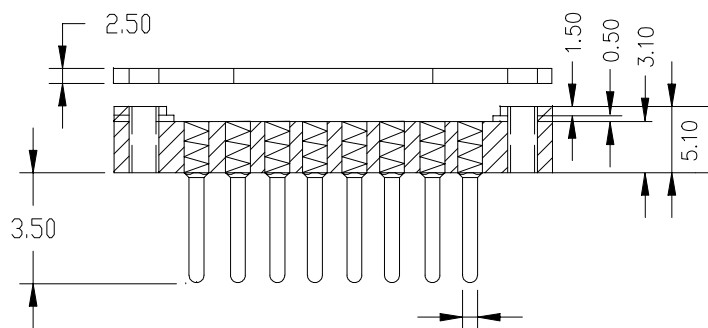
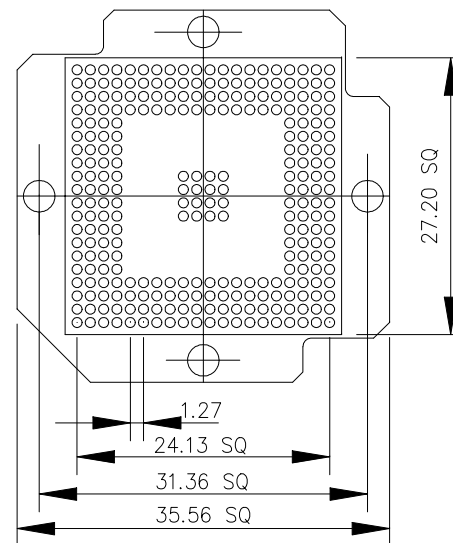


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WRITTEN PERMISSION OF ACTEL.

ECN NO.	REV.	DESCRIPTION OF CHANGE	EFFECTIVE DATE	ORIGINATOR
980144	0	Initial	5/6/99	Ray Kuang
2000004	1	change E-tec number to BPW272-1270-20AC11	1/6/2000	Ray Kuang
2000200	2	change socket thickness to 5.10	06/16/2000	Lijie Zhao
2001392	3	add torque limiting screw driver info on page 2, 3 and 4	09/12/2001	Lijie Zhao



Socket



E-TEC PART#: BPW272-1270-20AC11

E-TEC PATENTS PENDING

NOTES: Dim: mm

1. PIN MATERIAL: BRASS ALLOY 360, 1/2 HARD.
2. PIN FINISH: 10 μ " GOLD OVER 50 μ " NICKEL.
3. INSULATOR MATERIAL: FR-4 GLASS EPOXY
4. Contact: BeCu with gold plated

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS DECIMAL ANGULAR XX $\pm$ 0.10 $\pm$ 1° XXX $\pm$ 0.05 XXX $\pm$ 0.03		PROJECTION 		ACTEL CORP 955 E ARQUES AVE SUNNYVALE CA 94086 	
MATERIAL SEE NOTES		APPROVALS DRAWN Ray Kuang		DATE 4/27/99	
FINISH SEE NOTES		CHECKED		TITLE 272-27 x 27mm, 1.27mm E-TEC BGA SOCKET	
DO NOT SCALE DRAWING		ENG'R		VENDOR NAME: E-TEC VENDOR SID(PART) NUMBER BPW272-1270-20AC11	
		RELEASED		Actel Part#: SE-BG272-A	
				ACTEL DWG. NUMBER 1-07-09038 VENDOR DWG. NUMBER SCALE: NONE SHEET 1 OF 2	
				REV 3 REV	

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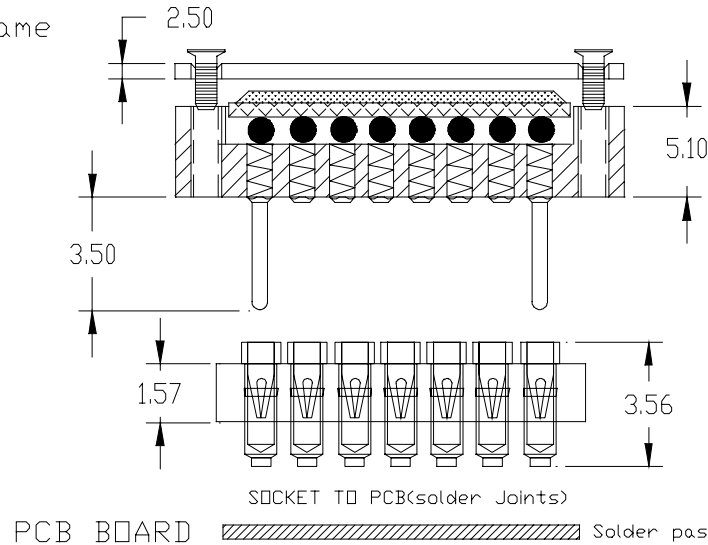
ASSEMBLY FLOW

Retention Frame

BGA PACKAGE

BGA SOCKET
SE-BG272-A

BGA ADAPTER
SOCKET
(see Sm-BG272-B)



Solder past thickness need to be at least 0.20mm(or0.008 inch)
in order to have reliable solder joint



Torque Limiting Screw Driver

Note: Dim: mm Please see detail drawing for part number

1. To remove BGA socket from adapter socket, Use removal tool from Mill-Max
 2. Mill-Max phone: 516-922-6000
 3. Refer E-Tec "Screw Lock Type Instruction" (on page 3) for more information.
 4. Must use torque limiting screw driver to tighten screws (refer Mountz minimaster 020074 gold, preset 7cN.m/10ozf.in on page 4).
- Under torque limit tighten could fail continuity and over torque limit tighten could crack package .

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS DECIMAL ANGULAR X.X ±0.10 ±1° X.XX ±0.05 X.XXX ±0.03		PROJECTION 		ACTEL CORP 955 E ARQUES AVE SUNNYVALE CA 94086 	
MATERIAL SEE NOTES		APPROVALS DRAWN Ray Kuang 4/27/99		TITLE 272-27x27mm, 1.27mm E-TEC BGA SOCKET (272 BGA E-TEC Socket Assembly)	
FINISH SEE NOTES		CHECKED ENG'R		VENDOR NAME: e-tec	ACTEL DWG. NUMBER 1-07-09038
DO NOT SCALE DRAWING		RELEASED		VENDOR SID(PART) NUMBER	VENDOR DWG. NUMBER
				Actel Part#: SE-BG272-A	SCALE: NONE SHEET 2 OF 2

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Ball / Land Grid Array Sockets

Screw Lock Type

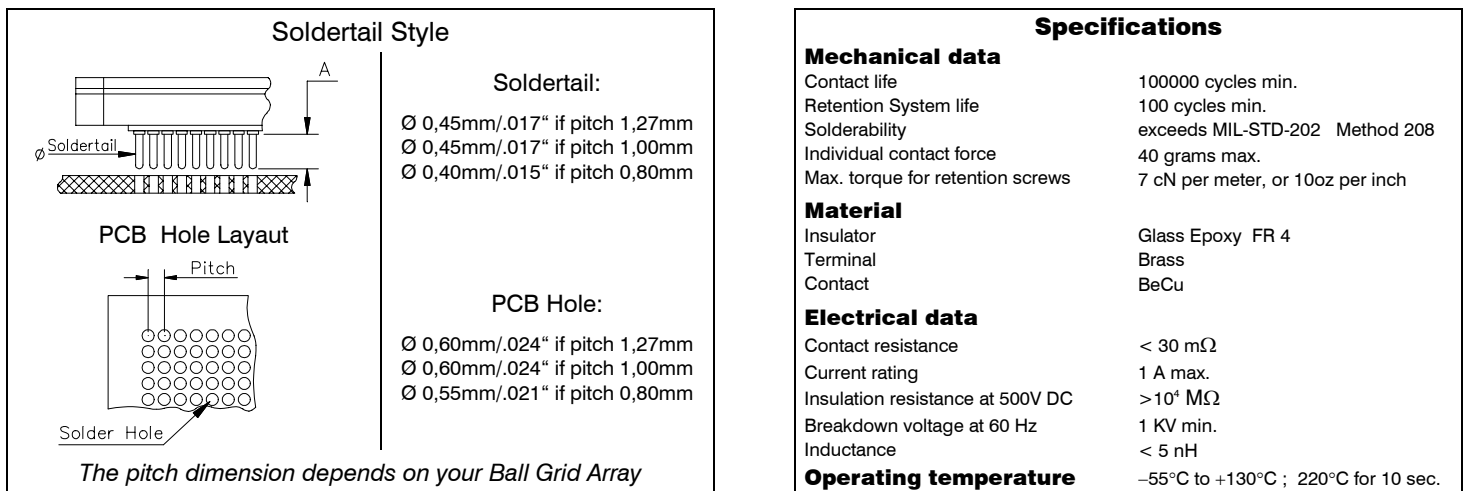
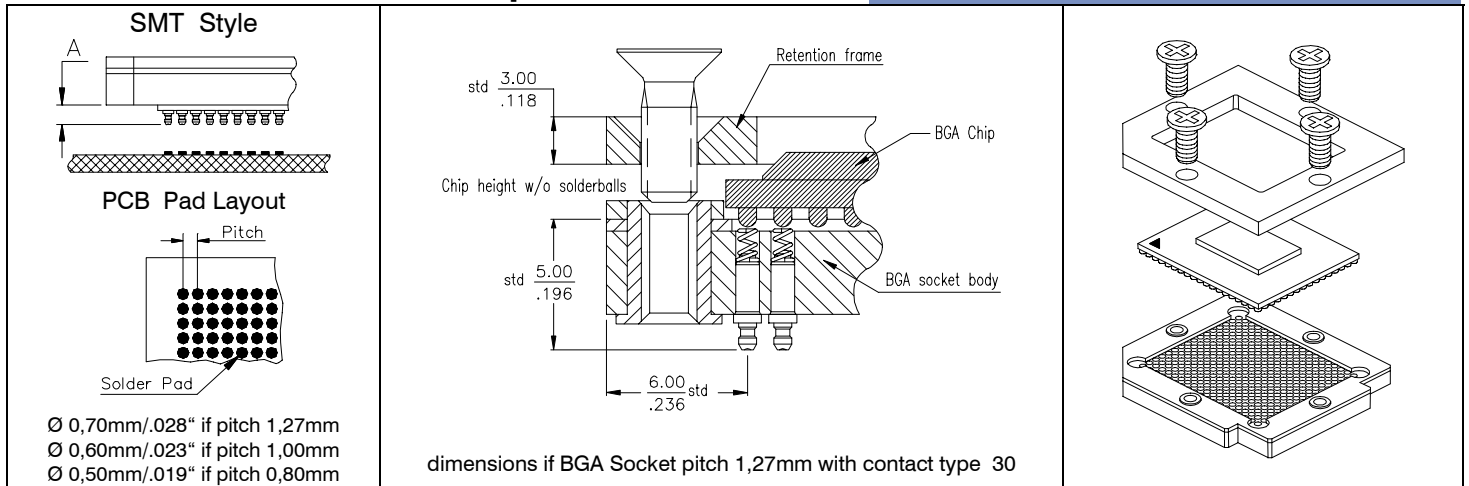
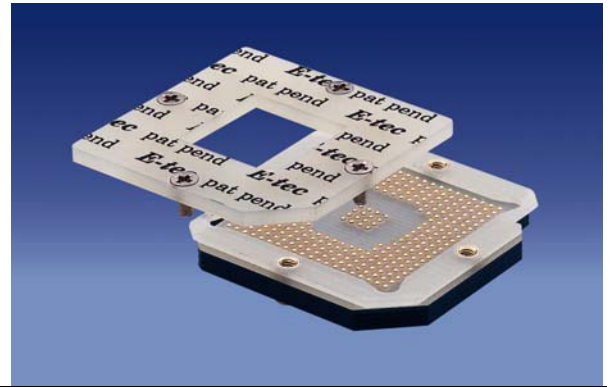
EP patents 0829188, 0897655
Patents pending in other countries.



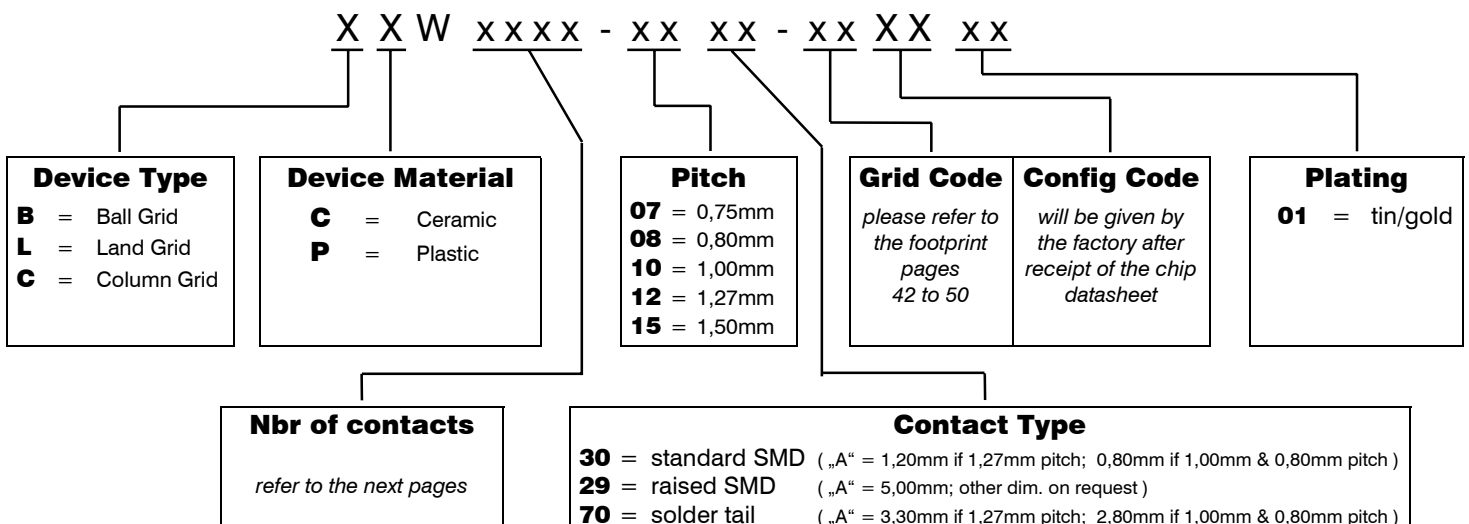
E-tec is now the leading BGA socket manufacturer.

Sockets range from 5 x 5 upwards contacts with even larger parts currently in design. Some of the existing patterns are shown on the following pages, many more exist and your exact requirements can easily be added to our extensive product library. The SMD socket is simply placed and reflowed onto the PCB in the same way as the chip and occupies only a small amount of additional board space. The screw lock socket extends $\approx 6,00$ mm beyond the outer ballrow with no fixing holes. We aim to solve your requirements - many different terminals and configurations are available. Your custom sets our standards!

Please note, we will always request the chip data to ensure we offer a compatible socket.



How to order



TLS

Torque Screwdrivers Limiting, Internally Adjustable

Designed and manufactured to meet or exceed the accuracy and repeatability requirements of ISO 6789:1992.

Various models that range from 0.7 ozf.in to 120 lbf.in.

Precision radial ball clutch "slips-free" when the preset torque is reached preventing overtorquing.

Thrust bearings insure that the torque setting is independent of any end load applied by the operator.

Tamper-proof internal adjustment.

All models provide bi-directional operation. Available with a one-way clutch system so the screwdriver will operate in one direction but lock solid in the opposite direction for easy screw removal.

Can be clean room modified upon request.

Four different colored lightweight aluminum handles allow color coding of specific torque values in production areas.



Model	1/4" MALE SQUARE DRIVES		1/4" FEMALE HEX DRIVES		Presettable Torque Ranges			Weight	
	Item#	Color	Item#	Color	American	S.I.	Metric	oz.	g.
Micro Minimaster	-	-	020083	Red	3 - 32 ozf.in	2 - 22 cN.m	216 - 2300 gf.cm	1.8	50
Minimaster	-	-	020074	Gold	0.7 - 32 ozf.in	0.5 - 22 cN.m	50 - 2306.2 gf.cm	2.5	72
Minor	020062	Blue	020066	Blue	3 ozf.in - 12 lbf.in	2 - 135 cN.m	200 gf.cm - 14 kgf.cm	7.4	210
	020063	Gold	020067	Gold					
	020064	Green	020068	Green					
	020065	Red	020069	Red					
Standard	020075	Blue	020079	Blue	8 ozf.in - 36 lbf.in	6 - 406 cN.m	600 gf.cm - 40 kgf.cm	9.9	280
	020076	Gold	020080	Gold					
	020077	Green	020081	Green					
	020078	Red	020082	Red					
TLS 1360	020060	Black	020061	Black	10 - 120 lbf.in	113 - 1360 cN.m	11 - 138 kgf.cm	11.5	325