



Aluminum electrolytic capacitors

Axial-lead and soldering star capacitors

Series/Type: B41690, B41790

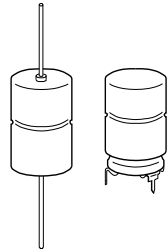
Date: November 2008

Applications

- Ultra compact design for automotive applications up to 140 °C

Features

- Up to 150 °C operating temperature at reduced voltage applied
- Long useful life, 2000 h at up to 140 °C
- Very high ripple current capability
- Ultra compact design
- High vibration resistance
- Shelf life up to 15 years at storage temperatures up to 40 °C.
To ensure solderability, the capacitors should be built into the application within one year of delivery. After a total of two years' storage, the operating voltage must be applied for one hour to ensure the specified leakage current.



Construction

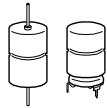
- Charge/discharge-proof, polar
- Aluminum case with insulating sleeve
- Negative pole connected to case

Terminals

- Axial leads, welded to ensure perfect electrical contact
- Also available with soldering stars

Taping and packing

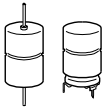
- Axial-lead capacitors will be delivered in pallet package.
Capacitors with $d \times l \leq 16 \times 30$ mm are also available taped on reel.
- Soldering star capacitors are packed in cardboard.



Specifications and characteristics in brief

Rated voltage V_R	25 ... 63 V DC						
Surge voltage V_S	1.3 · V_R (for $V_R \leq 40$ V DC) 1.15 · V_R (for $V_R = 63$ V DC)						
Rated capacitance C_R	300 ... 10000 μF						
Capacitance tolerance	–10/+30% $\triangleq$ Q						
Leakage current I_{leak} (5 min, 20 °C)	$I_{\text{leak}} \leq 0.006 \mu\text{A} \cdot \left(\frac{C_R}{\mu\text{F}} \cdot \frac{V_R}{V} \right) + 4 \mu\text{A}$						
Self-inductance ESL ¹⁾	Diameter d (mm)		12	14	16	18	20/21
	Terminals	Length l (mm)	Approx. ESL (nH)				
	axial	25	–	22	26	–	–
		29	–	–	–	–	38
		30	21	24	29	34	–
		39	–	–	33	38	45
		49	–	–	–	–	50
	soldering star	25	–	6	7	–	–
		30	6	7	8	10	–
		39	–	–	9	11	13
49		–	–	–	–	14	
Useful life			Requirements:				
140 °C; V_R ; 0.6 · $I_{AC,R}$	> 2000 h		$\Delta C/C \leq \pm 30\%$ of initial value				
125 °C; V_R ; $I_{AC,R}$	> 5000 h		ESR ≤ 3 times initial specified limit				
85 °C; V_R ; $I_{AC,max}$	> 15000 h		$I_{\text{leak}} \leq$ initial specified limit				
40 °C; V_R ; 2 · $I_{AC,R}$	> 500000 h						
Voltage endurance test			Post test requirements:				
125 °C; V_R	2000 h		$\Delta C/C \leq \pm 10\%$ of initial value				
			ESR $\leq 1.3\%$ initial specified limit				
			$I_{\text{leak}} \leq$ initial specified limit				
Vibration resistance test	To IEC 60068-2-6, test Fc: Displacement amplitude 1.5 mm, at 10 Hz ... 2 kHz, acceleration max. 20 g, duration 3 × 2 h. Capacitor mounted by its wire leads at a distance of (6 ± 1) mm from the case and additionally clamped by the case.						
IEC climatic category	To IEC 60068-1: 55/125/56 (–55 °C/+125 °C/56 days damp heat test)						
Detail specification	Similar to CECC 30301-802						
Sectional specification	IEC 60384-4						

1) If optimum circuit design is used, the values are lower by 30%.

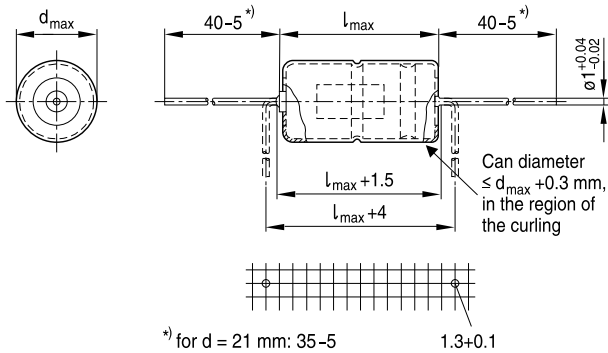


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Ultra compact – up to 140 °C

Axial-lead capacitors

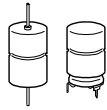
Dimensional drawing



KAL0524-S-E

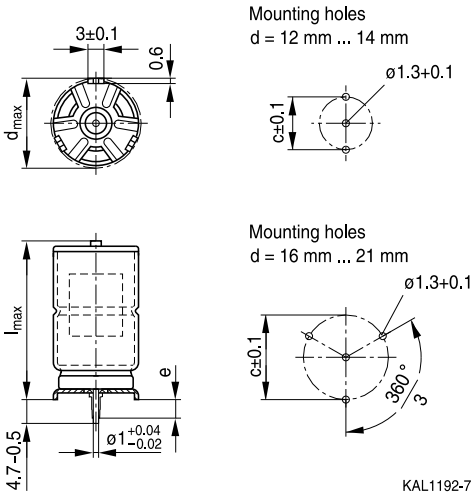
Dimensions, weights and packing units

d × l mm	d _{max} × l _{max} mm	Approx. weight g	Packing units (pcs.)	
			Pallet	Reel
12 × 30	12.5 × 30.5	5.1	288	450
14 × 25	14.5 × 25.5	5.7	200	350
14 × 30	14.5 × 30.5	6.8	200	350
16 × 25	16.5 × 25.5	7.4	180	250
16 × 30	16.5 × 30.5	8.9	180	250
16 × 39	16.5 × 40	11.7	180	—
18 × 30	18.5 × 30.5	11.1	160	—
18 × 39	18.5 × 40	14.7	160	—
20 × 29	20.5 × 29.5	13.5	140	—
21 × 39	21.5 × 40	20.0	140	—
21 × 49	21.5 × 50	25.0	110	—



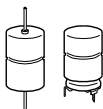
Soldering star capacitors

Dimensional drawing



Dimensions, weights and packing units

d × l mm	d _{max} × l _{max} mm	c ± 0.1 mm	e ± 0.1 mm	Approx. weight g	Packing units pcs.
12 × 30	13.5 × 32	12.5	3.0	5.4	480
14 × 25	15.5 × 27	14.5	3.0	6.1	480
14 × 30	15.5 × 32	14.5	3.0	7.2	480
16 × 25	17.5 × 27	16.5	3.0	7.9	300
16 × 30	17.5 × 32	16.5	3.0	9.4	300
16 × 39	17.5 × 41.5	16.5	3.0	12.2	200
18 × 30	19.5 × 32	18.5	3.0	11.8	300
18 × 39	19.5 × 41.5	18.5	3.0	15.4	200
21 × 39	22.5 × 41.5	21.5	3.5	21.0	324
21 × 49	22.5 × 51.5	21.5	3.5	26.0	264

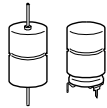


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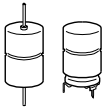
Ultra compact – up to 140 °C

Overview of available types

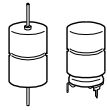
V_R (V DC)	25	35	40	63
	Case dimensions d × l (mm)			
C_R (μF)				
300				12 × 30
470				14 × 30
600			12 × 30	
680				16 × 30
1000		14 × 25	14 × 30	16 × 39
1200	12 × 30			
1300				18 × 39
1400		16 × 25	16 × 30	
1800			18 × 30	
1900		16 × 30		
2000	14 × 30			21 × 39
2300			20 × 29	
2500		18 × 30		21 × 49
2700			18 × 39	
2900	16 × 30			
3000		20 × 29		
3800		18 × 39		
3900	18 × 30		21 × 39	
4300	16 × 39			
5000	20 × 29			
5200		21 × 39	21 × 49	
5800	18 × 39			
7000		21 × 49		
8000	21 × 39			
10000	21 × 49			


Case dimensions and ordering codes

V_R	C_R 100 Hz 20 °C μF	Case dimensions $d \times l$ mm	Ordering code Axial pallet	Ordering code Axial reel	Ordering code Soldering star
25	1200	12 × 30	B41690A5128Q007	B41690A5128Q009	B41790A5128Q000
	2000	14 × 30	B41690A5208Q007	B41690A5208Q009	B41790A5208Q000
	2900	16 × 30	B41690A5298Q007	B41690A5298Q009	B41790A5298Q000
	3900	18 × 30	B41690A5398Q007		B41790A5398Q000
	4300	16 × 39	B41690A5438Q007	B41690A5438Q009	B41790A5438Q000
	5000	20 × 29	B41690A5508Q007		
	5800	18 × 39	B41690A5588Q007		B41790A5588Q000
	8000	21 × 39	B41690A5808Q007		B41790A5808Q000
	10000	21 × 49	B41690A5109Q007		B41790A5109Q000
35	1000	14 × 25	B41690A7108Q007	B41690A7108Q009	B41790A7108Q000
	1400	16 × 25	B41690A7148Q007	B41690A7148Q009	B41790A7148Q000
	1900	16 × 30	B41690A7198Q007	B41690A7198Q009	B41790A7198Q000
	2500	18 × 30	B41690A7258Q007		B41790A7258Q000
	3000	20 × 29	B41690A7308Q007		
	3800	18 × 39	B41690A7388Q007		B41790A7388Q000
	5200	21 × 39	B41690A7528Q007		B41790A7528Q000
	7000	21 × 49	B41690A7708Q007		B41790A7708Q000
40	600	12 × 30	B41690A7607Q007	B41690A7607Q009	B41790A7607Q000
	1000	14 × 30	B41690B7108Q007	B41690B7108Q009	B41790B7108Q000
	1400	16 × 30	B41690B7148Q007	B41690B7148Q009	B41790B7148Q000
	1800	18 × 30	B41690A7188Q007		B41790A7188Q000
	2300	20 × 29	B41690A7238Q007		
	2700	18 × 39	B41690A7278Q007		B41790A7278Q000
	3900	21 × 39	B41690A7398Q007		B41790A7398Q000
	5200	21 × 49	B41690B7528Q007		B41790B7528Q000
63	300	12 × 30	B41690A8307Q007	B41690A8307Q009	B41790A8307Q000
	470	14 × 30	B41690A8477Q007	B41690A8477Q009	B41790A8477Q000
	680	16 × 30	B41690A8687Q007	B41690A8687Q009	B41790A8687Q000
	1000	16 × 39	B41690A8108Q007	B41690A8108Q009	B41790A8108Q000
	1300	18 × 39	B41690A8138Q007		B41790A8138Q000
	2000	21 × 39	B41690A8208Q007		B41790A8208Q000
	2500	21 × 49	B41690A8258Q007		B41790A8258Q000

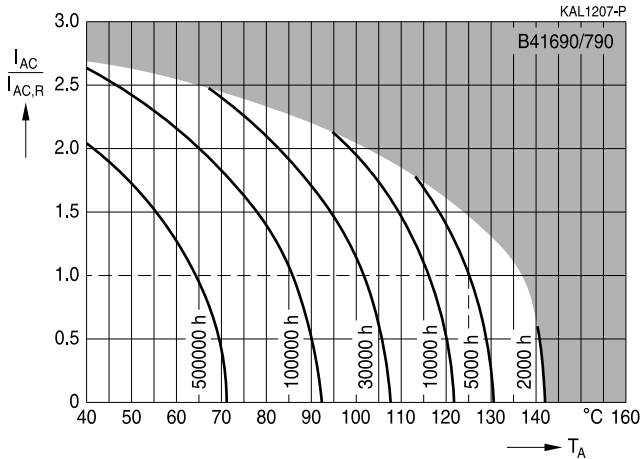

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Ultra compact – up to 140 °C
Technical data

C_R	ESR_{typ}	ESR_{max}	ESR_{max}	ESR_{max}	Z_{max}	$I_{AC,max}$	$I_{AC,max}$	$I_{AC,max}$	$I_{AC,R}$	$I_{AC,max}$
100 Hz	100 Hz	100 Hz	100 Hz	10 kHz	100 kHz	10 kHz	10 kHz	10 kHz	10 kHz	10 kHz
20 °C	20 °C	20 °C	-40 °C	20 °C	20 °C	85 °C	105 °C	125 °C	125 °C	140 °C
μF	$m\Omega$	$m\Omega$	$m\Omega$	$m\Omega$	$m\Omega$	A	A	A	A	A
$V_R = 25 V DC$										
1200	80	135	1200	90	86	5.7	4.9	3.6	2.5	1.6
2000	50	90	750	60	57	6.8	5.8	4.3	3.0	1.9
2900	35	60	550	40	38	9.7	8.4	6.2	4.3	2.8
3900	27	45	390	31	30	11.0	9.4	7.0	4.8	3.1
4300	23	40	360	27	26	13.4	11.6	8.6	5.9	3.5
5000	23	37	320	27	26	11.6	10.0	7.4	5.1	3.3
5800	18	30	280	22	21	15.0	12.9	9.5	6.6	4.3
8000	15	25	200	18	17	16.6	14.2	10.5	7.3	4.8
10000	12	20	160	14	14	20.7	17.7	13.2	9.1	5.9
$V_R = 35 V DC$										
1000	75	125	1050	80	75	5.5	4.7	3.5	2.4	1.5
1400	60	100	750	65	60	5.9	5.0	3.7	2.6	1.7
1900	38	65	550	40	37	9.5	8.2	6.1	4.2	2.7
2500	32	50	430	32	30	11.0	9.4	7.0	4.8	3.1
3000	27	45	360	28	27	11.6	10.0	7.4	5.1	3.3
3800	21	35	260	22	20	14.8	12.7	9.4	6.5	4.2
5200	16	27	190	18	17	16.4	14.0	10.4	7.2	4.7
7000	13	21	150	14	13	20.7	17.7	13.2	9.1	5.9
$V_R = 40 V DC$										
600	100	165	1200	90	85	5.7	4.9	3.6	2.5	1.6
1000	65	105	750	60	57	6.8	5.8	4.3	3.0	1.9
1400	45	70	550	40	38	9.6	8.2	6.1	4.2	2.7
1800	35	58	400	33	31	10.9	9.4	6.9	4.8	3.1
2300	30	48	320	28	26	11.6	10.0	7.4	5.1	3.3
2700	25	40	260	22	21	14.8	12.7	9.4	6.5	4.2
3900	18	30	180	18	17	16.4	14.0	10.4	7.2	4.7
5200	14	23	150	14	13	20.7	17.7	13.2	9.1	5.9
$V_R = 63 V DC$										
300	160	260	2500	120	115	5.0	4.3	3.2	2.2	1.4
470	105	175	1600	83	80	6.1	5.3	3.9	2.7	1.7
680	80	130	1100	65	62	7.1	6.0	4.4	3.1	2.0
1000	50	80	750	38	36	11.6	10.0	7.4	5.1	3.3
1300	40	64	580	30	28	13.2	11.4	8.5	5.8	3.4
2000	27	44	370	23	22	15.4	13.2	9.8	6.8	4.4
2500	22	35	300	18	17	19.3	16.5	12.3	8.5	5.5



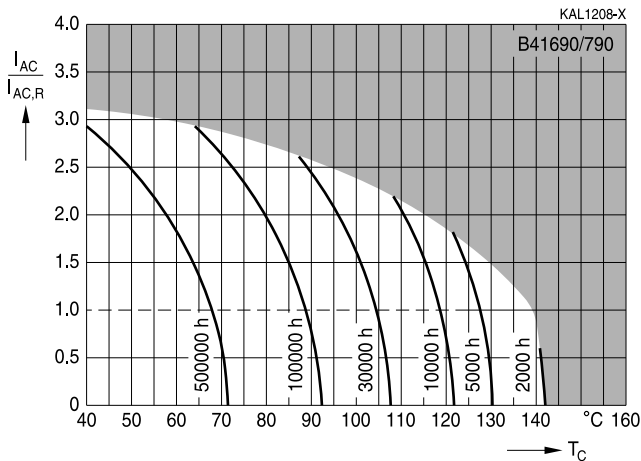
Useful life

depending on ambient temperature T_A under ripple current operating conditions at $V_R^{1)}$

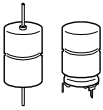


Useful life

depending on case temperature T_C under ripple current operating conditions at $V_R^{1)}$



1) Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life graphs.



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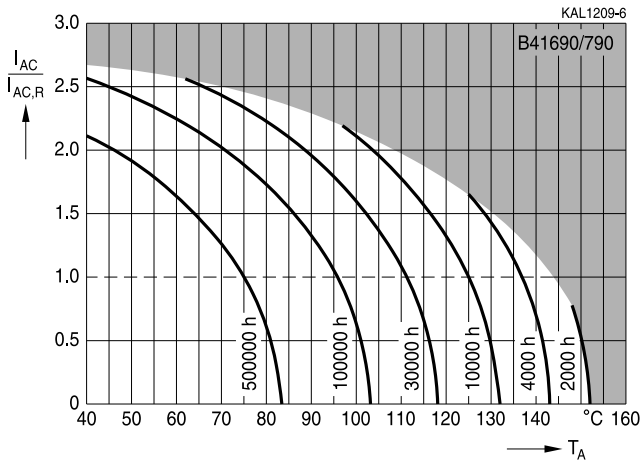
Ultra compact – up to 140 °C

Useful life

depending on ambient temperature T_A under ripple current operating conditions at $V_{op}^{2)}$

$V_R = 25 \text{ V}$; $V_{op} \leq 20 \text{ V}$; $V_R = 35 \text{ V}$; $V_{op} \leq 30 \text{ V}$;

$V_R = 40 \text{ V}$; $V_{op} \leq 35 \text{ V}$; $V_R = 63 \text{ V}$; $V_{op} \leq 55 \text{ V}$

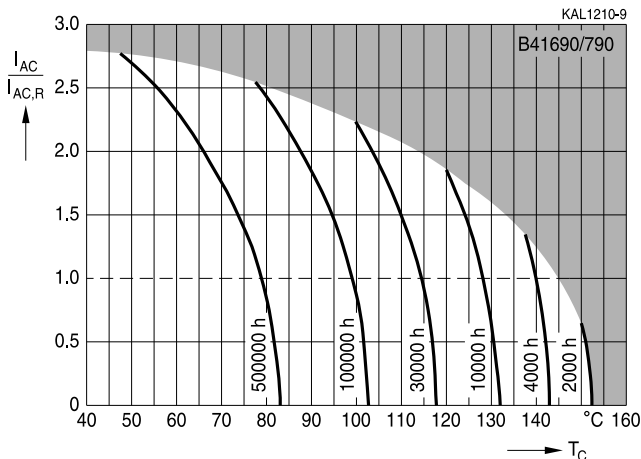


Useful life

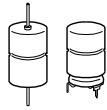
depending on case temperature T_C under ripple current operating conditions at $V_{op}^{2)}$

$V_R = 25 \text{ V}$; $V_{op} \leq 20 \text{ V}$; $V_R = 35 \text{ V}$; $V_{op} \leq 30 \text{ V}$;

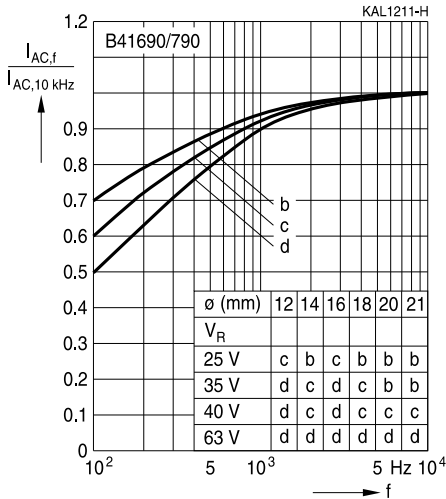
$V_R = 40 \text{ V}$; $V_{op} \leq 35 \text{ V}$; $V_R = 63 \text{ V}$; $V_{op} \leq 55 \text{ V}$



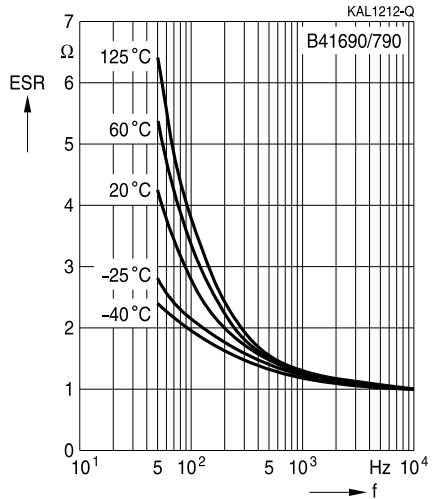
2) Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life graphs.



Frequency factor of permissible ripple current I_{AC} versus frequency f

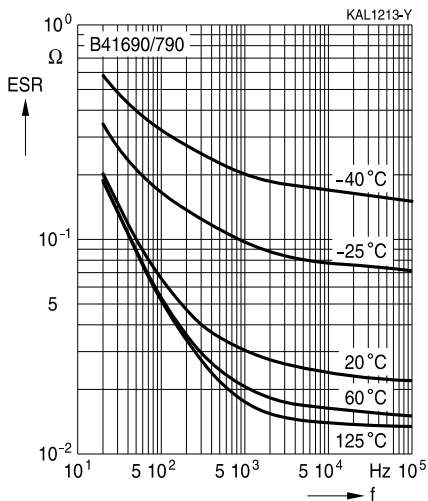


Frequency characteristics of ESR Typical behavior



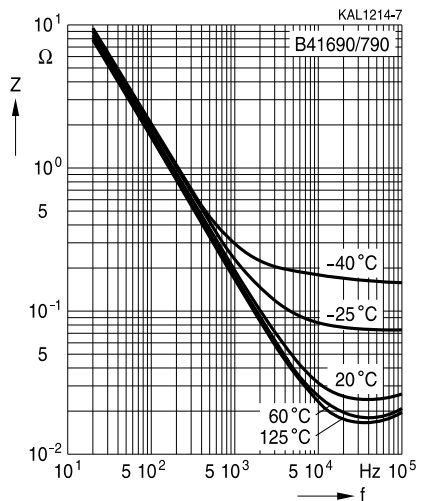
Equivalent series resistance ESR versus frequency f

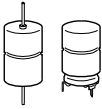
Typical behavior for 1000 μ F/40 V



Impedance Z versus frequency f

Typical behavior for 1000 μ F/40 V





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Ultra compact – up to 140 °C

Cautions and warnings

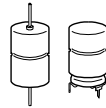
Personal safety

The electrolytes used by EPCOS have not only been optimized with a view to the intended application, but also with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, part of the high-voltage electrolytes used by EPCOS are self-extinguishing. They contain flame-retarding substances which will quickly extinguish any flame that may have been ignited.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no safe substitute materials are currently known. However, the amount of dangerous materials used in our products has been limited to an absolute minimum. Nevertheless, the following rules should be observed when handling Al electrolytic capacitors:

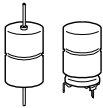
- Any escaping electrolyte should not come into contact with eyes or skin.
- If electrolyte does come into contact with the skin, wash the affected parts immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment.
- Avoid breathing in electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



Product safety

The table below summarize the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

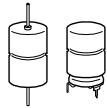
Topic	Safety information	Reference Chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages polarity classes should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Upper category temperature	Do not exceed the upper category temperatur.	7.2 "Maximum permissible operating temperature"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply any mechanical stress to the capacitor terminals.	10 "Maintenance"
Mounting position of screw terminal capacitors	Do not mount the capacitor with the terminals (safety vent) upside down.	11.1 "Mounting positions of capacitors with screw terminals"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2 Nm M6: 2.5 Nm	11.3 "Mounting torques"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"



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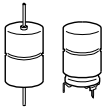
Ultra compact – up to 140 °C

Topic	Safety information	Reference Chapter "General technical information"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
		Reference Chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals - accessories"



Symbols and terms

Symbol	English	German
C	Capacitance	Kapazität
C_R	Rated capacitance	Nennkapazität
C_S	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C_f	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d_{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR_f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR_T	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I_{AC}	Alternating current (ripple current)	Wechselstrom
$I_{AC,rms}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
$I_{AC,max}$	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
$I_{AC,R} (B)$	Rated ripple current for base cooling	Nennwechselstromstrom für Bodenkühlung
I_{leak}	Leakage current	Ableitstrom
$I_{leak,op}$	Operating leakage current	Ableitstrom bei Betrieb
l	Case length, nominal dimension	Gehäuselänge, Nennmaß
l_{max}	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R_{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
T	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T_A	Ambient temperature	Umgebungstemperatur
T_C	Case temperature	Gehäusetemperatur
T_B	Capacitor base temperature	Temperatur des Becherbodens
t	Time	Zeit
Δt	Period	Zeitraum
t_b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)



B41690, B41790

Ultra compact – up to 140 °C

Symbol	English	German
V	Voltage	Spannung
V _F	Forming voltage	Formierspannung
V _{op}	Operating voltage	Betriebsspannung
V _R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
V _S	Surge voltage	Spitzenspannung
X _C	Capacitive reactance	Kapazitiver Blindwiderstand
X _L	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Z _T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
tan δ	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ε ₀	Absolute permittivity	Elektrische Feldkonstante
ε _r	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

Notes

All dimensions are given in mm.

Important notes

The following applies to all products named in this publication:

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