

ADS1131REF and ADS1231REF

The ADS1131REF and the ADS1231REF are reference designs for delta-sigma analog-to-digital converters (ADCs). The ADS1131REF contains the [ADS1131](#) 18-bit device, while the ADS1231REF contains the [ADS1231](#) 24-bit device. Both systems contain all the circuitry and user interface elements needed for a weigh-scale digitizer, and are meant as examples of a good design for a basic weigh-scale system. Each system is also suitable for general evaluation of the respectively installed ADC. Throughout this document, the term *ADS1x31REF* is used to refer to the common features and functions for both systems.

The ADS1x31REF hardware has the following features:

- ADS1131 ADC for the ADS1131REF and ADS1231 ADC for the ADS1231REF
- Connections for load cells or other voltage sources
- Low-side excitation switch on the load cell header connector
- Ample EMI/RFI suppression between the ADC and rest of design
- Eight-digit starburst LCD readout
- USB connection for firmware updates and remote control
- Designed for very low power consumption
- Battery (9V) or wall power

Version 1.0.0 of the firmware includes the following features:

- Weigh-scale mode with two-point calibration
- Complete configuration of the device
- Real-time peak-to-peak and RMS noise calculation
- Autoranging voltage display
- Noise displayed in volts, codes, and bits
- Voltage displayed in volts or codes
- Adjustable averaging mode
- Raw hexadecimal code display
- Simple and fast configuration
- Parameters saved to internal flash memory
- Computer link

Graphical PC software is also provided for histogram display, datalogging, and device control.

We welcome bug reports and suggestions for additional features; please contact the Texas Instruments Precision Analog Applications Group.

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1 Getting Started

A diagram of the ADS1x31REF is shown in Figure 1.

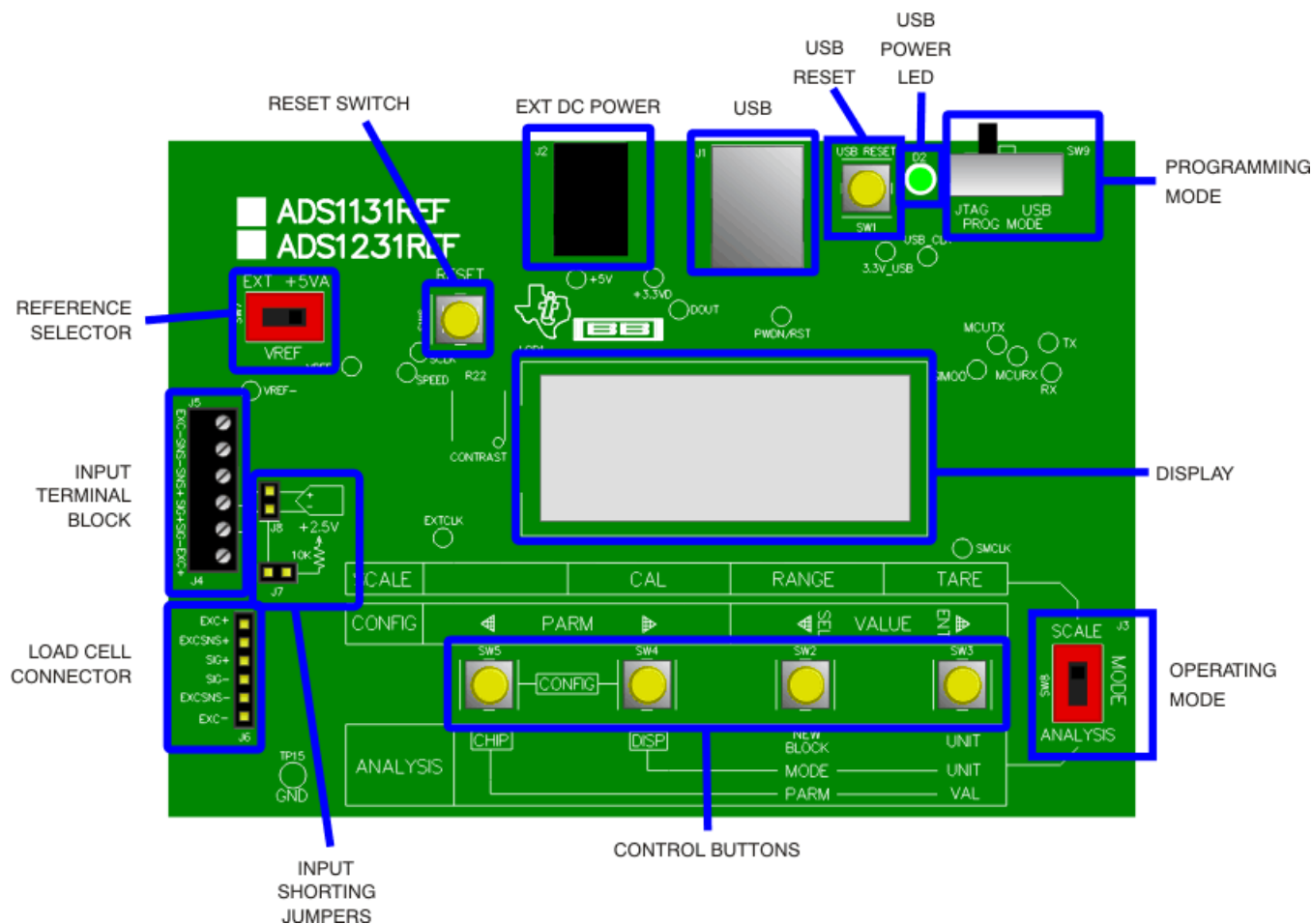


Figure 1. ADS1x31REF Controls and Connectors

1.1 Operating Modes

The ADS1x31REF operates in one of three modes:

- **Scale mode:** When the mode select switch is in Scale position, the ADS1x31REF acts as a basic weigh scale. The scale has tare, range, and calibrate functions, and can display metric (SI) units. Other parameters can be configured in configuration screens. Scale mode is described in detail in [Section 2](#).
- **Analysis mode:** When the mode select switch is in Analysis position, codes are taken directly from the installed ADS device and various measurements are made upon them. Several measurements are available, including raw display, voltage, RMS noise, and peak-to-peak measurements. The ADS1131 or ADS1231 can also be configured directly from this mode. Analysis mode is described in detail in [Section 3](#).
- **Configuration mode:** Parameters governing the operation of the ADS1x31REF can be viewed and altered in this mode. Scale and Analysis modes have different options in configuration mode: configuration for Scale mode is described in [Section 2.4](#), and configuration for Analysis mode is described in [Section 3.4](#).

1.2 Controls

The main controls for the ADS1x31REF are the four buttons and the mode selection slide-switch (see [Figure 1](#)).

The slide-switch selects between weigh-scale (Scale) and Analysis modes. The ADS1x31REF switches modes only when it is displaying data. If the switch is changed in a configuration mode, nothing happens until the configuration mode is exited. At that time the ADS1x31REF reads the switch and enters the selected mode.

The four buttons have different functions, depending on the operating mode. In Scale mode, the switches have the functions in the box labeled **SCALE**. In Analysis mode, the switches have the functions shown in the box labeled **ANALYSIS**. In configuration mode, the switches have the functions shown in the box labeled **CONFIG**.

The buttons also have different names in different modes. In this document, they are identified by the respective names they have in the mode under discussion.

1.2.1 Auxiliary Controls

The Reset switch resets the board, except for the USB interface.

The USB Reset switch resets the USB interface. If USB communication fails, pressing **USB Reset** may solve the problem.

The Programming Mode switch is used to update the firmware. For normal operation, it should be set to JTAG.

1.3 Power

To apply power to the ADS1x31REF, connect a 9V battery or plug in a 6V–9V ac wall adapter.

AC adapters must be tip positive/sleeve negative. When an ac adapter is plugged in, the board always takes power from it, and not from the battery.

The ADS1x31REF is protected against polarity reversal. If a power source is connected in reverse by mistake, the display remains blank. To prevent damage to the board, do not leave a reversed power source connected for longer than a few seconds.

1.4 Connecting a Load Cell

The ADS1x31REF is specifically designed for connection to load cells. Two connectors are provided for this application. The terminal block is used for load cells having stripped wire connections; the load cell header is for load cells having a header connector. The terminal block provides connections to the reference input (or power supply) and the header has switched excitation.

1.4.1 Connecting a 4-Wire Load Cell to the Terminal Block

[Figure 2](#) shows the connection of a 4-wire load cell to the terminal block. In this configuration, the load cell is excited by the +5V power supply, and the ADC reference is taken from the power supply.

For this configuration, the reference select switch must be in the +5VA position.

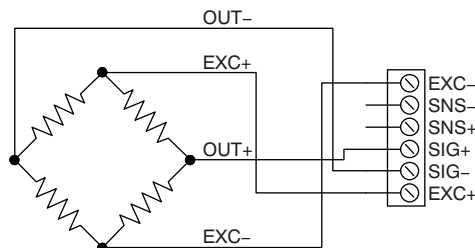


Figure 2. 4-Wire Load Cell to Terminal Block

1.4.2 Connecting a 6-Wire Load Cell to the Terminal Block

Figure 3 shows the connection of a 6-wire load cell to the terminal block. In this configuration, the load cell is excited by the +5V power supply, and the ADC's reference is taken from the sense wire returning from the load cell. The sense wire connects to the excitation wire at the bridge sensor.

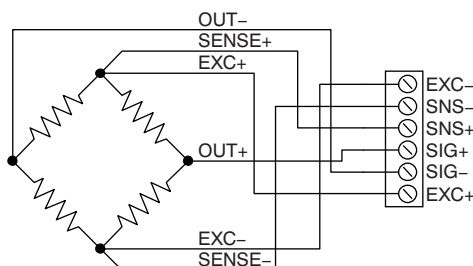


Figure 3. 6-Wire Load Cell to Terminal Block

1.4.3 Connecting a 4-Wire Load Cell to the Header

Figure 4 shows the connection of a 4-wire load cell to the header. In this configuration, the load cell is excited by the +5V power supply, and the ADC reference is taken from the power supply.

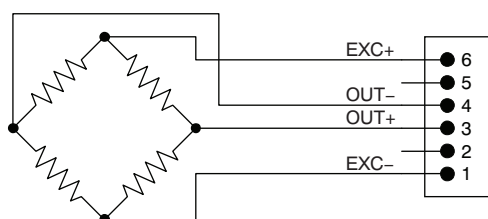


Figure 4. 4-Wire Load Cell to Header

For this configuration, the reference select switch must be in the +5VA position; the EXT position does not work.

1.4.4 Connecting a 6-Wire Load Cell to the Header

Figure 5 shows the connection of a 6-wire load cell to the header. In this configuration, the load cell is excited by the +5V power supply, and the ADC reference is taken from the sense wire returning from the load cell. The sense wire connects to the excitation wire at the bridge sensor.

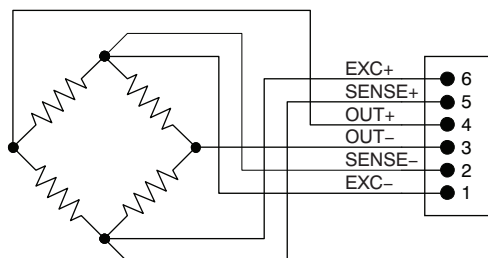


Figure 5. 6-Wire Load Cell to Header

For this configuration, the reference select switch should be in the EXT position for best performance. The +5V position also works, but the device may not perform as well.

1.5 Connecting Other Signal Sources

In general, the ADS1x31REF can accurately measure any voltage in the input range of the installed ADS device, as long as the following rules are observed:

- **Never apply a negative voltage to the inputs of the ADS1x31REF.** The installed ADS device cannot accept negative voltages at its input. Applying negative voltages may damage both the device and the ADS1x31REF. (The negative signs used in some signal names indicate inversion, not polarity.)
- For single-ended signals, ground the negative input or connect it to 2.5V. 2.5V is available from a voltage divider by shorting J7; see [Section 6.4.5](#) for details.
- The input range of the amplifier on the ADS1131 or ADS1231 does not extend to the supplies. See the [ADS1131 data sheet](#) or the [ADS1231 data sheet](#) for details.

Note that Scale mode is designed only for use with load cells. Although it can be tested with a voltage source or resistive divider, Scale mode does not, in general, display meaningful data unless a load cell is connected and calibration is performed.

1.6 Connecting an External Clock

Note that only the ADS1231 can receive an external clock. To connect an external clock, connect a clock oscillator to the EXTCLK test point. No settings need to be changed; the ADS1231 will automatically use the attached clock.

The clock source must conform to 3.3V TTL or CMOS logic rules.

1.7 Common Tasks

1.7.1 Shorted-Input Noise Test

The noise measurements given in the product data sheet are taken with the inputs shorted to 2.5V. These noise measurements can be replicated on the ADS1x31REF with no external hardware. To set up these measurements on the ADS1x31REF, perform the following steps:

1. Move the mode switch to Analysis mode.
2. Short jumpers J8 and J7. (These jumpers are located very near the terminal block, and are marked *Input Shorting Jumpers* in [Figure 1](#).)
3. Set up the installed ADS device as desired, as described in the previous sections.
4. Hold down the **DISP** button. The display shows the current display mode. While holding down **DISP**, press the **MODE** button until the word on the left side is RMS.
5. While still holding down **DISP**, press the **UNIT** button until the word on the right side is VOLT.
6. Release the **DISP** button. The display shows the word GOT followed by an increasing number. Once the appropriate number of points is collected, the calculated noise voltage is displayed. This value is the shorted-input RMS noise voltage, input-referred.

The first RMS noise measurement may be incorrect as a result of device settling. The second measurement is generally correct.

For a detailed description of Analysis mode, see [Section 3](#).

1.7.2 Measuring Mass

The following items are required to measure mass with the ADS1x31REF:

- A load cell, connected as described in [Section 1.4](#)
- An object of known mass within the load cell range

To avoid performing calibration on each power-up, you can save the calibration settings to flash memory. See [Section 3.4.1](#) for details.

Obtaining a calibration weight:

Before the ADS1x31REF can display the mass of an object, it must measure the output of the load cell for a previously known mass. The known mass can be adjusted.

At power-up, the ADS1x31REF expects a 5kg mass. If this mass is not available, or if the load cell range is not compatible with this mass, the calibration mass can be changed in the following manner:

1. Determine the mass of the calibration weight. The most accurate way to determine the mass is to weigh the calibration object on an accurately calibrated scale. If the weight is precalibrated, its given mass can be used, although this approach is not generally as accurate. (Note that the accuracy of the ADS1x31REF as a scale directly depends on the accuracy to which the calibration weight can be measured.)
2. Switch the mode switch to SCALE mode.
3. Press the **PARM** buttons simultaneously. The ADS1x31REF enters configuration mode.
4. Use the **PARM** buttons to select the screen which shows UNIT =. This screen allows you to select the units used for the calibration mass. If the units shown are not correct, adjust them using the **VALUE** buttons.
5. Use the **PARM** buttons to select the screen that shows CW= followed by the calibration mass. On this screen, you can adjust each digit of the calibration mass separately. Select the digit using the **PARM** buttons. The currently-selected digit flashes, and can be adjusted using the **VALUE** buttons.
6. Adjust the calibration mass to match the mass of the calibration weight.
7. Press the **PARM** buttons simultaneously to exit the configuration mode.

Preparing Scale mode:

Do the following steps to set up the scale mode:

1. Connect the load cell.
2. If the input shorting jumpers J8 and J7 are connected, disconnect them (see [Figure 1](#)).
3. Obtain a weight of known mass.
4. If the mass of the weight is not equal to the configured calibration mass, adjust the calibration mass [as described above](#).
5. Move the mode switch to **SCALE** position. If calibration has not been performed, the display reads NO CAL.
6. Press the **CAL** button, and follow the calibration procedure given in [Section 2.3](#).

If the calibration is performed properly, and the load cell is connected correctly, the ADS1x31REF will measure the mass of an object placed on the load cell (provided that the mass of the object is within the device range).

Weigh scale mode is described in detail in [Section 2](#).

2 Weigh Scale Mode

In weigh scale mode, the ADS1x31REF displays mass.⁽¹⁾ Mass is displayed in either SI or avoirdupois units based on the voltage received from a load cell.

The ADS1x31REF operates in Scale mode when the mode switch is set to the Scale position.

To accurately calculate mass, the ADS1x31REF must have calibration information for the load cell. When scale mode is first entered, the ADS1x31REF displays NO CAL, because the ADS1x31REF has no calibration data when it is powered on.

By default, mass is calculated from the average of four successive readings from the ADC. The number of points for averaging can be adjusted, and averaging can be turned off.

⁽¹⁾ Load cells do not measure mass directly; they output a voltage proportional to the weight of an object. The mass of an object can be accurately inferred from this voltage as long as a calibration is accurately performed, the downward force of gravity remains constant (as it does if the load cell is not moved to a different altitude), and the tilt of the load cell does not change; if either of the latter conditions change, a new calibration must be performed.

2.1 Display

Weigh scale mode can display mass in these units: μg (displayed as *ug*), g, kg, pounds (*lb*), stone (*st*), and ounces (*oz*).⁽²⁾

Internally, mass is measured in grams, and calibration factors are stored in grams. At display time, grams are converted to the desired display unit using the conversion factors given in [Table 1](#).

⁽²⁾ The avoirdupois units used by the ADS1x31REF are equal in the imperial and U. S. customary systems.

Table 1. Unit Conversion Factors and Display Formats

Unit	Multiplier	Format
micrograms (μg)	10^6	<i>nnn.nnnug</i>
milligrams (mg)	1000	<i>nnn.nnnmg</i>
grams (g)	1	<i>nnn.nnnng</i>
kilograms (kg)	10^{-3}	<i>nnn.nnnkg</i>
ounces (oz)	0.035274	<i>nnn.nnnoz</i>
pounds (lb)	0.0022046	<i>nnn.nnnlb</i>
stone (st)	157.473×10^{-6}	<i>nnstnn.nn</i>

The display format for *stone* differs from the format used for the other units. One stone is equal to fourteen pounds; weight in stone is commonly expressed as a number of stone followed by a number of pounds. On the ADS1x31REF, two digits are shown for stone, followed by *st*, followed by pounds displayed to two decimal places.

2.1.1 Calculation of Mass

Mass is calculated from ADC code using the formula:

$$w = m \bullet c + w_{zs} - w_t$$

where:

- **w** = mass
- **c** = the ADC code
- **w_t** = tare weight
- **m, w_{zs}, w_t** = values determined in the calibration process

m is a calibration constant, and is calculated using [Equation 1](#):

$$m = \frac{w_{fs}}{c_{fs} - c_{zs}} \quad (1)$$

where **w_{fs}** is the user-specified calibration mass, **c_{fs}** is the ADC code taken with the calibration mass applied, and **c_{zs}** is the ADC measurement taken with no load.

w_{zs}, the zero-scale mass, is calculated from **m** and **c_{zs}** using [Equation 2](#):

$$w_{zs} = -m \bullet c_{zs} \quad (2)$$

2.2 Button Functions

2.2.1 TARE

The tare function allows the mass of a substance to be measured separately from the mass of its container. When the **TARE** button is pressed, the scale measures the mass and records it. This reading is subtracted from each subsequent measurement.

The recorded tare value can be reset to zero by holding the **TARE** button down for at least one second. When the tare value is to be reset, the display reads TARE OFF.

Tare is also reset following a calibration.

2.2.2 RANGE

The **RANGE** button changes the units or range of the display. **RANGE** cycles through all available units; see [Section 2.1](#) for details. When the **RANGE** button is depressed, it displays the selected unit.

2.2.3 CAL

Pressing CAL initiates the two-point calibration sequence. See [Section 2.3](#) for details.

2.3 Calibration

Two-point calibration is performed by pressing the **CAL** button. When this button is pressed, the board executes the following command sequence:

1. The board scrolls the message, REMOVE WEIGHT.
2. The user removes all weight from the load cell and presses any button.
3. The board measures the load cell voltage and records it as the zero point.
4. The board scrolls the message PLACE CAL WEIGHT.
5. The user places a weight on the load cell and presses any button. The weight should have the mass that was selected in the configuration mode.
6. The board measures the load cell voltage and records it as the calibration weight.

New calibration data is lost when power is removed. To prevent this data loss, calibration data can be saved, with other board settings, to flash memory. See [Section 3.4.1](#) for details.

2.4 Configuration

The parameters for Scale mode can be adjusted in the configuration mode.

To enter configuration mode, press the **PARM** buttons simultaneously. The four buttons then assume the functions shown in the CONFIG box. To exit Configuration mode, press the **PARM** buttons simultaneously again. This function does not cause parameters to be adjusted, because only button releases are detected in Configuration mode.

Configuration mode contains a number of adjustable parameters. To scroll through the available parameters, use the **PARM** buttons. To change the parameter values, use the **VALUE** buttons.

Some items in configuration mode are not parameters, but commands or gateways to a submenu. These items are labelled as words with a question mark. To enter these or to execute the command, press **SEL** or **ENT**.

All parameters in the analysis and scale configuration menus are independent, including the parameters found in both modes.

[Table 2](#) summarizes the available parameters.

Table 2. Parameters in Configuration Mode

Parameter	Display	Value Range	Description
Display units	UNIT=	µg, mg, g, kg, lb, st, oz	Display units
Averages	AVGS=	2–128	Number of points to average
ADC speed	SPD=	FAST, SLOW	Acquisition rate
Calibration mass	CW=	0–99.9 in various units	Calibration mass and unit
Save parameters	SAVE?	—	Save parameters; see text
Version number	V1.0.0	—	Firmware version number display

2.4.1 Parameters

Display units: The units to use when displaying mass. Available units are μg (displayed as ug), mg, g, kg, ounces (oz), pounds, (lb), and stone (st). See [Section 2.1](#) for details.

Averages: Number of points to use when reading weight. The choices available are 2, 4, 8, 10, 16, 32, 50, 64, 100, and 128. The default is 50.

ADC speed: This parameter selects between the two data rates on the installed ADS device, which are called *high-speed* and *low-speed*. When high-speed mode is selected, FAST is shown; for low-speed mode, SLOW is shown.⁽¹⁾

The actual data rate of the ADS1131 or ADS1231 depends on the frequency of the master clock, f_{CLK} . In fast mode, the data rate is $f_{\text{CLK}}/61440$; in slow mode, the data rate is $f_{\text{CLK}}/491520$. See the [ADS1131 data sheet](#) or the [ADS1231 data sheet](#) for further information.

The default setting is low-speed mode.

Calibration weight: This parameter gives the expected mass of the calibration weight used in the calibration procedure ([Section 2.3](#)). The calibration mass can be given in any of the available units, in three significant figures. The unit is independent of the display unit.

Each digit in the mass is adjusted separately. The currently-selected digit flashes, and can be adjusted with the **VALUE** buttons. The **PARM** buttons are used to select the digit. The unit is adjusted in the same manner, and flashes when selected.

When the unit is changed, the value changes to the equivalent mass in the new unit.

Save parameters: This screen allows the settings of the ADS1x31REF to be stored in flash memory. It functions the same as it does in Analysis mode. When **ENT** or **SEL** is pressed on this screen, the ADS1x31REF saves its settings to flash memory. These settings are loaded from flash memory when the board is reset or powered on. All operating parameters are saved, including scale calibration settings, voltage reference, display mode, and units.

Version number: This screen displays the version number of the ADS1x31REF firmware.

⁽¹⁾ The ADS1x31REF cannot detect the frequency of the ADS1231 master clock, so it cannot display the actual data rate of the ADS1231 device.

3 Analysis Mode

In Analysis mode, the ADS1x31REF analyzes code output from the installed ADS device and displays it in different ways. [Table 3](#) summarizes the numerous display modes available, together with example displays.

NOTE: The values shown in [Table 3](#) are consistent for a 24-bit device, such as the ADS1231. However, the ADS1131 is an 18-bit device, so the actual number of codes will be fewer than the examples shown here.

Table 3. Modes and Example Displays

	Hex Code	Dec Code	Voltage	ENOB
Raw	1992E9H	+1676001	+499.488M	n/a
RMS	n/a	+5.789	+17.495N	+23.18BIT
Peak-to-Peak	n/a	+31.256	+90.293N	+21.92BIT
Averaged	n/a	+1676001	+499.488M	n/a

The ADS1x31REF operates in Analysis mode when the mode switch is set to the **ANALYSIS** position. The default Analysis mode is RAW HEX.

To change measurement types, hold down **DISP** and press **MODE**. This function cycles through the four available measurement types. When **DISP** is released, the newly selected measurement is made. To change units, press **UNIT**. This option cycles through the available units for the active measurement type. This procedure can also be done while **DISP** is depressed; in that case, the new unit is shown by name on the display. The measurement modes are described in detail in [Section 3.2](#).

The ADS1131 or ADS1231 itself can be configured directly from this mode, as described in [Section 3.1](#).

3.1 Switch Functions

NEW BLOCK: Pressing this switch resets the collection process for the RMS, peak-to-peak, and averaged measurements.

UNIT: Cycles between available units. Not all units are available in all modes.

DISP: When this switch is pressed, the display shows the current measurement mode and unit. While **DISP** is still pressed, pressing **NEW BLOCK / MODE** cycles through the available measurement modes.

CHIP: Holding this switch down allows the settings of the installed ADS device to be changed, using the **PARM (NEW BLOCK)** and **VAL (UNIT)** buttons.

Pressing **PARM** while **CHIP** is pressed down cycles through the available parameters of gain and data rate.

The gain setting is displayed as GAIN= followed by the gain setting. The gain setting is for display only, because the gain is fixed at 64 for the ADS1131 and 128 for the ADS1231.

Data rate is shown on the display as SPD=FAST or SPD=SLOW. See [ADC speed](#) in the [Parameters](#) section for further information.

If any of these parameters are changed during a multisample measurement, the measurement is restarted.

3.2 Measurement Modes

Raw: In this measurement, codes are read from the installed ADS device and displayed. No processing or analysis is done on the sample stream. Data can be displayed as hexadecimal codes, decimal codes, or volts.

Voltage is calculated according to [Equation 3](#):

$$V = \frac{X}{B - 1} \cdot \frac{V_{REF}}{A}$$

Where:

- A is the converter gain (64 for the ADS1131 and 128 for the ADS1231)
 - V_{REF} is the voltage at the converter reference input
 - x is the ADC decimal code
 - B is the number of converter bits, 2^{18} for the ADS1131 and 2^{24} for the ADS1231
- (3)

V_{REF} is adjustable from Configuration mode. By default, it is 5V.

The voltage display is autoranging. All ranges are shown with six significant figures having three decimal places. The ranges are given in [Table 4](#).

Table 4. Voltage Display Ranges

	VOLTAGE RANGE	DISPLAY SUFFIX
Nanovolts	< 1μV	n
Microvolts	< 1mV	u
Millivolts	< 1V	m
Volts	≥ 1V	V

RMS noise: In this mode, a number of codes are read from the installed ADS device, and an RMS noise calculation is performed on them using the standard-deviation formula (given in [Equation 4](#)):

$$S_N = \sqrt{\frac{1}{N} \sum_{i=1}^N (x_i - \bar{x})^2}$$
(4)

The result can be displayed as decimal codes, volts, or an effective number of bits (ENOB). For decimal codes, s_N is displayed directly. (Hexadecimal is not available because s_N may be fractional.) For volts, s_N is converted to a voltage as in raw mode.

ENOB: E is calculated using [Equation 5](#):

$$E = \begin{cases} N - \log_2 s_N : s_N \neq 0 \\ 24 : s_N = 0 \end{cases}$$
(5)

Where N is the maximum number of available bits (18 for the ADS1131 and 24 for the ADS1231).

The zero case is needed when a string of equal codes is read. This can happen when the converter is clipping.

This measurement requires a number of codes to be read before a calculation can be made. Therefore, during the first run, the display shows the word GOT followed by the number of samples collected. This event happens when the mode is first entered, when the converter configuration changes, or when **NEW BLOCK** is pressed.

The number of codes used in the calculation is selected in Configuration mode; 50 codes are used in laboratory characterization, so this value is the default.

Peak-to-peak noise: In this mode, a number of codes are collected, and the absolute value of the difference between the minimum and maximum is calculated. The result can be displayed in decimal or hexadecimal codes, volts, or noise-free bits (ENOB). Volts are calculated as in raw mode; ENOB is calculated in the same way as in RMS mode.

The number of codes used in the calculation is selectable in Configuration mode.

Averaged: In this mode, a number of codes are collected, and the average is calculated. The result can be displayed in decimal codes or volts. (Hexadecimal is not available because the result may be fractional.) Volts are calculated as in raw mode.

The number of codes used in the calculation is selectable in Configuration mode.

3.3 Progress Graph

The row of apostrophes at the top of the display are used to indicate measurement progress. In Raw mode, the apostrophe moves across the display when data is being received from the converter.

In block collection modes, the apostrophes form a bar graph. As the collection of a block proceeds, the bar graph increases. When the bar graph reaches all the way to the right, the new result is generated and collection restarts.

3.4 Configuration

To enter Configuration mode, press the **PARM** buttons simultaneously. The four buttons then assume the functions shown in the CONFIG box. To exit Configuration mode, press the **PARM** buttons simultaneously again. This operation does not cause parameters to be adjusted; only button releases are detected in Configuration mode.

Configuration mode contains a number of adjustable parameters. To scroll through the available parameters, use the **PARM** buttons. To change the parameter values, use the **VALUE** buttons.

Some items in configuration mode are not parameters, but commands or gateways to a submenu. These items are labelled as words with a question mark. To enter these items or to execute the command, press **SEL** or **ENT**.

Although a few of the parameters in the Analysis and Scale configuration menus are the same, the settings are kept separate between the modes.

Table 5 summarizes the available parameters.

Table 5. Parameters in Analysis Mode

Parameter	Display	Value Range	Description
Averages	AVG=	2–128	Number of points for average, peak-to-peak, and RMS modes
Voltage Reference	VREF=	0.5–5.0	Voltage used in various calculations
Power-down mode	PDWN?	—	Power-down mode; see text
Save parameters	SAVE?	—	Save parameters; see text
Version number	V1.0.0	—	Firmware version number display

3.4.1 Parameters

Averages: Number of points to use in Averaged, RMS noise, and Peak-Peak calculations. The choices available are 2, 4, 8, 10, 16, 32, 50, 64, and 128. The default setting is 50.

Voltage reference: To convert voltages to codes, the ADS1x31REF requires the voltage reference level. Since this level cannot be measured, it must be selected manually. This parameter allows the reference level to be set.

Each digit of the voltage reference is selected and adjusted separately. Use the **PARM** buttons to select a digit, and the **VALUE** buttons to adjust it. The selected digit flashes.

This parameter does not affect the actual voltage reference used. If it is incorrect, voltage calculations will be wrong. The voltage reference is typically the +5V rail; the default value for this parameter is 5.0V.

Power-down mode: When **ENT** or **SEL** is pressed on this screen, the ADS1x31REF causes the installed ADS device to enter power-down mode. This action occurs by pulling the $\overline{\text{PDWN}}$ line low. While the $\overline{\text{PDWN}}$ line is low, the display reads POWER DN. When a button is pressed from this display, the ADS1x31REF powers the converter on and returns to the analysis display, exiting configuration mode.

This mode can be used to test the current consumption of the board when the installed ADS device is powered down.

Version number: This screen displays the version number of the ADS1x31REF firmware.

4 Using the PC Software

The ADS1x31REF is supplied with software that performs various analyses on data received from the board via the USB connection. It also provides a means of recording received data to a file.

The program currently runs only on a Microsoft Windows® platform. In Windows, the program communicates with the ADS1x31REF using a *virtual COM port* driver that causes the USB connection to appear to Windows as a normal serial port. The necessary driver is installed with the EVM software.

4.1 Installation and Setup

The ADS1x31REF software is distributed in an installer program called ADS1x3x-setup-withLVRT-1.3.0.exe (the version number in the file name may differ), distributed on the CD-ROM or available from Texas Instruments. To install the software, execute this program. The program guides you through the installation process.

Note the following points:

- The installer installs two packages: the ADS1x3xREF program itself, and the TI Virtual COM Port driver.
- If any version of the ADS1x3xREF program is already installed, the installer uninstalls it and quits. You must run the installer again to complete the installation.
- If the Virtual COM Port driver is already installed, the installer offers to uninstall it. Do **not** uninstall it; cancel this part of the installation.

The installer displays messages reminding you of these points.

4.1.1 First Time Connection of the ADS1x3xREF

If the ADS1x31REF has never been connected to your computer before, Windows detects the device as *unknown hardware* and takes you through a series of dialogs to install the correct driver. Accept the default settings; the driver is present and only needs to be copied to the correct location. If the driver is successfully installed, Windows does not issue this prompt again.

On some computers, if the board is connected to a different USB port, the operating system detects the board as *new hardware*. If this action occurs, proceed through the new hardware dialogs as usual, and allow Windows to *reinstall* the driver.

4.2 The Display

The ADS1x31REF software has a single display; see [Figure 6](#) for a typical display. The major elements of the display discussed next.

Strip chart: This feature displays a scrolling graph of data received from the board.

Histogram: A sliding histogram of data received from the board is also displayed. The number of points used in the analysis is adjustable.

DC analysis section: The results of RMS noise analysis, peak-to-peak analysis, and a running voltage number are shown in this section. The number of analysis points and the reference voltage used for voltage calculations are also adjustable here.

Recording section: This feature controls recording of data to a file.

Device control section: This section allows device parameters to be adjusted.

Status display: This display shows messages indicating the current state of the program.

Acquire button: This button starts and stops the running acquisition of data.

4.3 Starting the Program

When the program launches, a screen similar to that shown in [Figure 6](#) appears. Immediately after launch, the program searches all available serial ports for the board. To do this step, it opens every available serial port in turn, testing it to see if there is an ADS1x31REF connected. The program uses the first ADS1x31REF it finds. Note that the title block displays the name of the board found. [Figure 6](#) shows the board found as the *ADS1231REF*. If the ADS1131REF is connected, the title shows *ADS1131REF*.

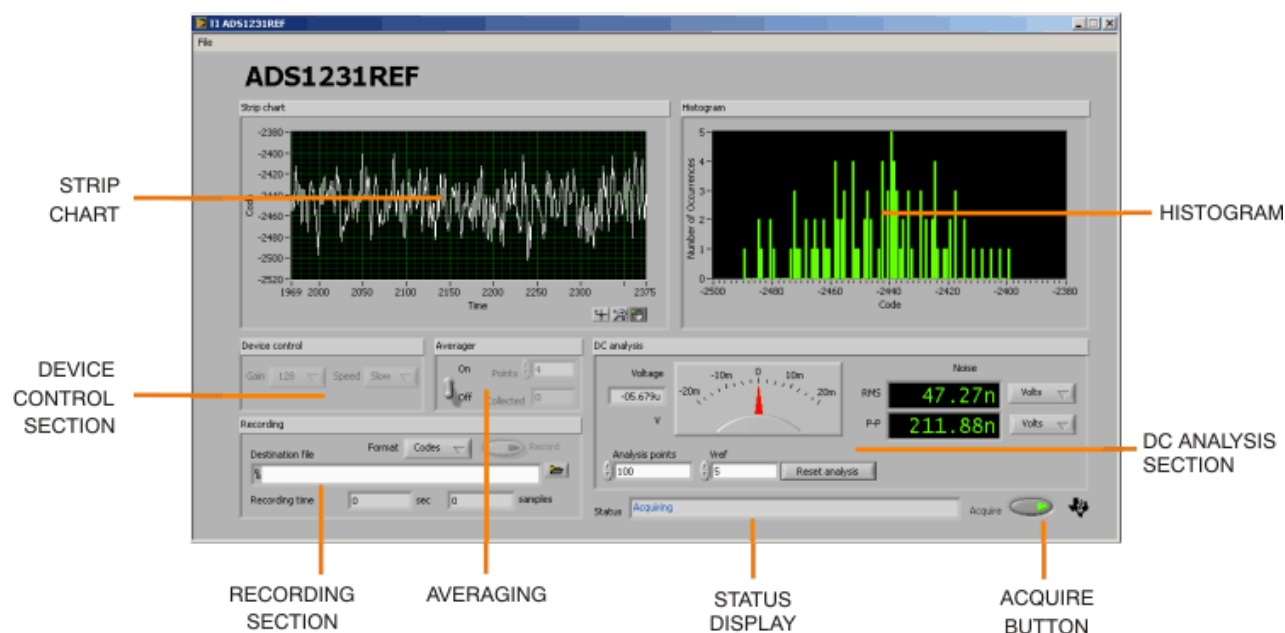


Figure 6. ADS1231REF PC Software Display

Although this procedure is conceptually simple, it may not go as smoothly as expected. The following process ensures that the board is found correctly. Note that Steps 1–3 can be done in any order.

- Step 1. Apply power to the ADS1x31REF.
- Step 2. Plug in the USB connector.
- Step 3. Start the program.
- Step 4. Watch the status display. It reads *Scanning* followed by the name of the serial port being tested. When the board is found, the display reads *Idle*. Until a board is found, the display cycles through every port, spending approximately one second on each port.

Once the board is detected, the program enters Idle mode and is ready for use.

NOTE: If the board is never detected, it is still possible (and safe) to exit the program during the search process. If the board does not respond, pressing the USB Reset switch (SW1) may help.

4.4 Analysis or Record Mode

The program will operate in analysis mode or record mode. Both modes acquire the data and update the displays, but record mode also writes the result to the selected file.

4.5 Adjusting Device Parameters

To adjust device parameters, use the controls in the *Device control* box. Each control corresponds to a setting that can also be made from the board itself.

4.6 Acquiring Data

To start receiving and analyzing data from the board, click the **Acquire** button, located in the lower right-hand corner of the display. The program begins to receive data from the board, displaying the results in near-real time.

It is not possible for the program to adjust board parameters in Analysis mode. For this reason, the board controls are disabled and dimmed while Analysis occurs.

4.6.1 Averaging

The PC software can process data collected from the board using a sliding-window averager. The controls for the averager are found in the *Averager* box.

To turn the averager on, use the **Averaging** switch. The number of points averaged is set by the *Points* control, and the number of points currently collected is shown in the *Collected* box.

When the averager is turned on, it is cleared. To reset the averager, turn it off and then on again.

The histogram displays an integer representation of the averaged data. Note that when selecting a high number of averages, the integer results might include only one code; the histogram for that case will be blank. The strip chart display shows both the full precision result of the averages and the integer version, as illustrated in [Figure 7](#).

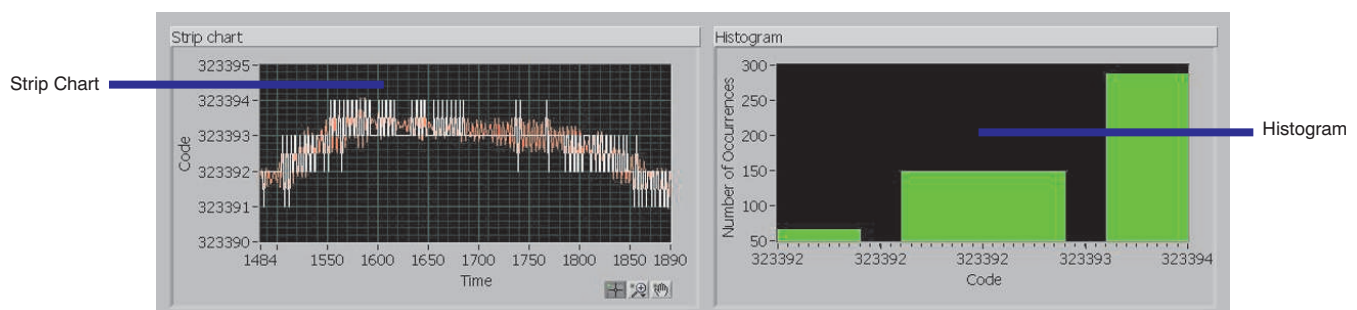


Figure 7. ADS1x31REF Average Data

4.6.2 Block Analysis Length

The histogram, RMS, and peak-to-peak calculations require a set of samples. These calculations are updated with every group of samples received, and are performed on a block of the most recently acquired (or averaged) samples.

The number of samples used is set using the *Analysis points* control. By default, this number is 100, but can be changed at any time. This value also controls the RMS and peak-to-peak noise analysis lengths.

If the number of samples collected is not yet equal to the number of samples specified by the *Analysis points* control, 0s are substituted for the samples not yet received.

In Analysis mode, the analysis can be reset using the button marked *Reset analysis*. This function clears the internal analysis buffer. This button cannot be used outside of Analysis and Recording modes.

Analysis is automatically reset when Analysis and Recording modes are entered.

4.6.3 RMS and Peak-to-Peak Noise Analysis

The RMS and peak-to-peak noise analysis calculations are performed in exactly the same way as they are in the ADS1x31REF firmware, as described in [Section 3.2](#). Each calculation can be displayed in units of volts, codes, or bits, as on the board. See [Section 3.2](#) for detailed descriptions of the calculations.

The number of samples used in each calculation is set using the *Analysis points* control. By default, this number is 100, but can be changed at any time. This control also controls the histogram length.

4.6.4 Displaying Volts

When units of volts are displayed, the program must have a value for the reference voltage applied to the installed ADS device to properly calculate the voltage. Because this voltage cannot be measured using the ADS1x31REF, it is set manually using the *Vref* control.

The value of *Vref* defaults to 5V, because the reference is normally taken from the 5V power supply. If a different reference voltage level is used, the value of *Vref* should be changed to reflect the different level, so that voltage calculations are performed correctly.

The *Vref* control also affects voltages recorded in *Record* mode.

4.6.5 Block Acquisition

To enable the program to run reliably on slower computers, results are not calculated each time a sample is received. Instead, groups of samples are collected and added to an analysis buffer that is processed as it becomes full. This processing delay is timed so that the display updates at least every 0.75 seconds.

4.7 Data Recording

The ADS1x31REF software can record incoming samples to a text file. This file can be loaded into other programs for analysis. Data recording is performed using the controls in the *Recording* box.

Follow these steps to record data to a file:

- Step 1. Select or create a destination file. Either type the file path directly into the *Destination file* control, or click the small open folder icon to the right of the control to open a dialog box from which a file can be selected. If the selected file exists already, the program will display a warning. Otherwise, type the name of the file that you wish to create.
- Step 2. Select a data format. Samples can be recorded as raw (decimal) codes or as volts. In both cases, the data are written to the file as ASCII data, and the file is a text file.
- Step 3. Click the *Record* button. The program begins to collect and analyze data from the board, as well as write it to the selected file. As recording proceeds, the recording time indicators are updated.
- Step 4. Click *Record* again to stop the recording when the desired amount of data has been collected.

The selected file is not opened or created until recording begins. If an error occurs at that time, recording stops and a message displays in the status box.

Recording time is not measured, but calculated from the number of samples collected. The speed is used to determine the amount of time for each sample. If the data rate is changed at the board, the recording time will be incorrect. This change does not affect the data file, except that samples continue to be collected with the different settings.

In Recording mode, analysis proceeds as in Analysis mode; Recording mode is identical to Analysis mode, except that data is written to a file. See [the previous section](#) for documentation on Analysis mode.

When Recording mode begins, if the selected file exists, it is erased and overwritten. The pre-existence of the file is checked only when a new file is selected.

4.7.1 File Format

Data files begin with a header that contains the text *collected from ADS1x31REF*, the time of recording, and the speed and gain. Following this header, values are written in either volts or raw codes, with one value per line. Line separators are in DOS format, consisting of a carriage return and a line feed. This format can be examined in a text editor and loaded or imported into most other software, including spreadsheets.

Voltages are calculated using the reference voltage given in the *Vref* control; it is therefore important that this value be correct.

5 Serial Console

The ADS1x31REF provides a console mode that can be used with any Windows terminal emulation program, such as Hyperterm™. In Windows, this configuration is done through the Virtual COM Port driver supplied with the EVM software, causing the ADS1x31REF to appear in Windows as an extra serial port.

5.1 Using the Console

To use the console, load a terminal emulation program and connect to the EVM serial port using the following parameters:

- Baud rate: 115200
- Data bits: 8
- Parity: none
- Stop bits: 1
- Flow control: none
- Local echo: off
- Terminal emulation: ANSI or VT100

Setting up the terminal program is beyond the scope of this document; see the specific terminal program documentation for details.

To locate the serial port, try higher port numbers first. When the board first starts, it outputs the following message:

```
ADS1131REF 1.0.0 (c)2010 Texas Instruments
1131>
```

for the ADS1131, or :

```
ADS1231REF 1.0.0 (c)2010 Texas Instruments
1231>
```

for the ADS1231. Pressing **Reset** causes the board to output this message.

The command prompt is always 1131> for the ADS1131 and 1231> for the ADS1231. Commands are entered at this prompt. Commands consist of one letter possibly followed by arguments. The format of the arguments depends on the command.

Commands are case insensitive. Upper-case characters are printed here, but lower-case characters also work.

The available commands are listed in [Table 6](#). In this table, values in brackets indicate a range or list of possible characters. A dash (–) indicates a range, and commas (,) indicate a list.

Table 6. Console Mode Commands

COMMAND	FORMAT	OPERATION
P	—	Prints the current gain setting
R	R [F, S]	Set data rate
V	V	Show firmware version
S	S	Start streaming
D	D	Read data once
Q	Q	Query parameters

Console mode does not interrupt standalone operation. It is always available, even when the standalone mode is in use. However, if parameters are changed using both the console and standalone modes, parameters may become out of sync.

5.2 Command Reference

5.2.1 P—Set PGA

This command has no effect on the ADS1131 or ADS1231 because the device gain is fixed.

- P—(with no argument) prints the current gain setting

5.2.2 R—Set Data Rate

This command sets the speed of the installed ADS device according to these parameters:

- RF—sets rate to fast
- RS—sets rate to slow
- R—(with no argument) prints the current data rate setting

Note that the actual data rate depends on the frequency of the device clock.

5.2.3 V—Show Version

Displays a message containing the firmware version and copyright notice.

5.2.4 S—Start Streaming

When **S** is issued, the ADS1x31REF begins printing raw output codes from the installed ADS device in hexadecimal format, separated by new lines. The device iterates continuously until a character is received from the serial port.

S is used primarily by the EVM software for data collection.

5.2.5 D—Collect One Sample

Issuing the **D** command causes the ADS1x31REF to report the latest collected sample from the installed ADS device. The sample is displayed in raw hexadecimal.

5.2.6 C—Set Channel

This command has no effect on the installed ADS device because there is only one channel.

- **C0**—set to channel 0
- **C**—(with no arguments) prints the current channel, always CHAN=0

5.2.7 Q—Query Parameters

Q causes the ADS1x31REF to issue a coded string summarizing the current settings. The format of the string is:

P0R[F, S]0IC0

followed by a carriage-return and linefeed.

6 Hardware

A block diagram of the ADS1x31REF is shown in [Figure 8](#). The schematic and layout drawings are given in [Appendix A](#).

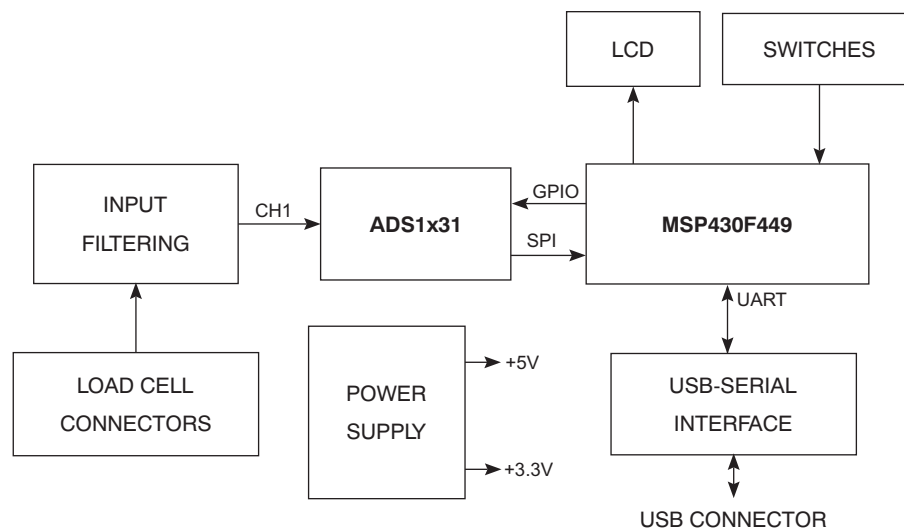


Figure 8. ADS1x31REF Hardware Block Diagram

6.1 Microcontroller

The ADS1x31REF uses the [MSP430F449](#) microcontroller. This device provides an LCD controller, hardware SPI and UART interfaces, and a multiplier. The latter is important because the firmware must perform many multiplications.

6.2 Power Supply

The ADS1x31REF operates from +5VDC and +3.3VDC. These supplies are generated by linear regulators U1 and U2. Input power comes from either wall-adaptor connector J2, or battery connector BT1. J2 is switched; when a connector is plugged in, BT1 is disconnected.

Noise is important because the ADC voltage reference is typically taken from the power supply. The supplies are heavily bypassed to reduce noise.

6.3 User Interface

The ADS1x31REF user interface consists of the display and switches SW2–5 and SW8. Switches are connected to interrupt-capable GPIOs on the microcontroller, allowing them to wake the microcontroller from sleep mode.

6.4 ADC Section

The ADC section consists of the installed ADS device itself and ancillary circuitry.

All signals on the installed ADS device are filtered by pass-through capacitors that help to reject electromagnetic interference (EMI), radio frequency interference (RFI), and noise generated by the digital circuitry.

6.4.1 Input Circuitry

The ADS1x31REF is designed to connect to resistive bridge sensors, particularly load cells. The input channel is filtered by pass-through capacitors C38 and C39 and differential capacitor C7. Common-mode capacitors C32 and C29 provide additional RF rejection.

6.4.2 Load Cell Header

The load cell header, J6, provides a convenient terminal for load cells having a properly fitted header connector. It provides excitation and sense connections. The negative excitation line is connected to ground through the installed ADS device. The ADS device conserves power by allowing excitation current to flow only during conversion. See the [ADS1131 data sheet](#) or the [ADS1231 data sheet](#) for more information.

The load cell connector's pinout is given in [Table 7](#). For connection examples, see [Section 1.4.3](#) and [Section 1.4.4](#).

Table 7. Load Cell Header Pinout

PIN NO.	PIN NAME	FUNCTION
1	EXC+	Positive excitation; connected to +5VA
2	EXCSNS+	Positive sense; connected to external positive reference input
3	SIG+	Input for positive load cell output
4	SIG–	Input for negative load cell output
5	EXCSNS–	Negative sense; connected to external negative reference input
6	EXC–	Negative excitation; connected to ground through installed ADS device

6.4.3 Input Terminal Block

The input terminal block consists of J4 and J5. It provides connections to all of the analog inputs on the installed ADS device, and connections to the ADS1x31REF voltage reference network.

The terminal block pinout is given in [Table 8](#).

Table 8. Terminal Block Pinout

TERMINAL NAME	FUNCTION
EXC–	Negative excitation connected to ground through installed ADS device
SNS–	Inverting excitation sense input
SNS+	Noninverting excitation sense input
SIG+	Noninverting input
SIG–	Inverting input
EXC+	Positive excitation output (+5V) or positive reference input

6.4.4 Voltage Reference

The ADS1x31REF is designed to operate either ratiometrically or with an external reference. The two modes are selected using switch SW7.

In the EXT position, the installed ADS reference inputs are taken from the load cell connectors. In the +5VA position, the installed ADS positive reference input comes from the 5V analog supply, and the negative reference input is connected to ground.

After the switch is placed a filtering network that consists of resistors R14 and R15, bulk capacitor C4, pass-through capacitors C44 and C45, and filtering capacitors C28, C30, and C31.

6.4.5 Input Shorting Jumpers

The shorted-input noise test for the ADS1x31 devices is best performed with both inputs connected to 2.5V. To make this test easy to perform, jumpers J7 and J8 are provided.

Jumper J8 shorts the inputs together. Jumper J7 connects the inverting input to a voltage divider made from R25 and R26, dividing the power supply by 2. This voltage divider electrically resembles an ideal bridge sensor.

6.5 USB Interface

The USB interface can be used for firmware download or data communications. Its role in firmware download is discussed in [Section 6.6](#).

The USB interface consists of USB-to-serial converter U4, a Texas Instruments [TUSB3410](#). This device incorporates a USB interface module, a microcontroller, and a 16550-type UART. Driver software is available that causes the device to appear as a serial port on the host PC.

The USB interface is powered separately from the rest of the ADS1x31REF; it takes power from the USB line, through linear regulator U3.

The serial port side of U4 is connected to the microcontroller UART signals. To keep the power domains separate, and to keep the USB and microcontroller sides from inadvertently powering each other, the UART is connected through isolators U8 and U9.

6.6 Programming Connections

The MSP430 can be programmed via the dedicated JTAG port or the serial bootstrap loader.

The JTAG connector is not factory-installed. The footprint is similar to an edge-card pattern, and accepts a standard dual-row 0.100in header mounted on the side of the board. This header is compatible with MSP430 parallel-port JTAG adaptors.

To allow firmware to be downloaded through USB, U4 is connected to the microcontroller bootstrap loader pins. The DTR and RTS pins are connected to the RST and TCK inputs on the microcontroller to allow the serial bootstrap loader to operate. These lines are not isolated; instead, they are switched through SW9, which also connects USB ground and power to the microcontroller ground and power. Normally this switch is open; it is only switched on when firmware is to be downloaded through USB. This feature also protects the microcontroller from unknown states on these pins at power-up.

Appendix A Schematic and Layout

The printed circuit board (PCB) layouts for the top and bottom sides of the ADS1x31REF are shown in [Figure 9](#) through [Figure 12](#), respectively. Schematics for the ADS1x31REF are shown in [Section A.3](#). The bill of materials is provided in [Table 9](#).

A.1 Bill of Materials

NOTE: All components should be RoHS compliant. Some part numbers may be either leaded or RoHS. Verify that purchased components are RoHS compliant.

Table 9. ADS1x31REF Bill of Materials

Item No	ADS1131	ADS1231	Value	Ref Des	Description	Vendor	Part Number
1	1	1		BT1 (+)	9 Volt Battery Clip Female	Keystone Electronics	594
2	1	1		BT1 (–)	9 Volt Battery Clip Male	Keystone Electronics	593
3	4	4	22pF	C1, C2, C16, C17	50V Ceramic Chip Capacitor, ±5%, C0G	TDK	C1608C0G1H220J
4	4	4	100pF	C29, C30, C31, C32	16V PPS Film Chip Capacitor, 2%	Panasonic	ECH-U1C101GX5
5	4	4	100pF	C40, C41, C42, C43	Filter High Frequency, 100pF	Murata	NFM21CC101U1H3D
6	5	5	0.01µF	C5, C11, C13, C14, C15	50V Ceramic Chip Capacitor, ±10%, X7R	TDK	C1608X7R1H103K
7	6	6	0.1µF	C12, C21, C33 to C36	50V Ceramic Chip Capacitor, ±10%, X7R	TDK	C1608X7R1H104K
8	2	2	0.1µF	C6, C7	16V PPS Film Chip Capacitor, 2%	Panasonic	ECH-U1C104GX5
9	3	3	1µF	C9, C10, C22	16V Ceramic Chip Capacitor, ±10%, X7R	TDK	C1608X7R1C105K
10	5	5	1µF	C37, C38, C39, C44, C45	Filter High Frequency, 1.0µF	Murata	NFM21PC105B1C3D
11	6	6	2.2µF	C23 to C28	6.3V Ceramic Chip Capacitor, ±20%, X5R	TDK	C1608X5R0J225M
12	1	1	4.7µF	C3	16V Ceramic Chip Capacitor, +80/–20%, Y5V	TDK	C2012Y5V1C475Z
13	4	4	10µF	C8, C18 to C20	16V Ceramic Chip Capacitor, ± 20%, X7R	TDK	C3216X7R1C106M
14	1	1	100µF	C4	10V Tantalum Chip Capacitor, ±10%	Kemet	T494D107K010AT
15	1	1		D1	30V, 200mA Schottky Diode	Fairchild Semiconductor	BAT54
16	1	1		D2	Green LED, SMD	Lumex	SSL-LX3052GD
17	1	1		J1	USB Type 'B' Socket	Mill-Max	897-43-004-90-000000
18	1	1		J2	2.5mm Power Jack	CUI	PJ-102BH
19	0	0		J3	2 X 7 Header		
20	1	1		J6	1 X 6 Header	Samtec	TSW-106-07-G-S
21	2	2		J7, J8	1 X 2 Header	Samtec	TSW-102-07-G-S
22	1	1		J4	3.5mm PCB Terminal Block, 4 position	On Shore Technology	ED555/4DS

Table 9. ADS1x31REF Bill of Materials (continued)

Item No	ADS1131	ADS1231	Value	Ref Des	Description	Vendor	Part Number
23	1	1		J5	3.5mm PCB Terminal Block, 2 position	On Shore Technology	ED555/2DS
24	1	1		L1	Ferrite Bead Core, 4A 100MHz	Panasonic	EXC-ML20A390U
25	1	1		LCD1	8 Character LCD Display, Reflective Type	Varitronix	VIM-878-DP-RC-S-LV
26	2	2	0Ω	R23, R24	1/10W 5% Chip Resistor	Panasonic	ERJ-3GEY0R00V
27	1	1	20Ω	R17	1/4W 5% Chip Resistor	Panasonic	ERJ-8GEYJ200V
28	2	2	33Ω	R2, R3	1/10W 5% Chip Resistor	Panasonic	ERJ-3GEYJ330V
29	4	4	100Ω	R12 to R15	1/10W 5% Chip Resistor	Panasonic	ERJ-3GEYJ101V
30	1	1	220Ω	R11	1/10W 5% Chip Resistor	Panasonic	ERJ-3GEYJ221V
31	1	1	1.5kΩ	R1	1/10W 5% Chip Resistor	Panasonic	ERJ-3GEYJ152V
32	8	8	10kΩ	R4-R10, R16	1/10W 5% Chip Resistor	Panasonic	ERJ-3GEYJ103V
33	2	2	20kΩ	R25, R26	1/10W 1% Chip Resistor	Panasonic	ERJ-3EKF2002V
34	2	2	47kΩ	R18, R27	1/10W 5% Chip Resistor	Panasonic	ERJ-3GEYJ473V
35	1	1	200kΩ	R22	Potentiometer 200K Ohm 1/4" SQ	Bourns	3362U-1-204LF
36	3	3	221kΩ	R19 to R21	1/10W 1% Chip Resistor	Panasonic	ERJ-3EKF2213V
37	6	6		SW1 to SW6	Pushbutton Switch	ITT	KSA1M211LFT
38	1	1		SW7	DPDT Slide Switch, Top Actuator	NKK	SS22SDP2
39	1	1		SW8	SPDT Slide Switch, Top Actuator	NKK	SS12SDP2
40	1	1		SW9	4PDT Slide Switch, RA Actuator	E-Switch	EG4208
41	0	0		TP1 to TP14, TP16 to TP18	Not Installed		
42	1	1		TP15	Testpoint	Keystone Electronics	5011
43	1	0		U6	Two-Channel Analog to Digital Converter	Texas Instruments	ADS1131ID
	0	1			Two-Channel Analog to Digital Converter	Texas Instruments	ADS1231ID
44	1	1		U5	Microcontroller with LCD Drivers	Texas Instruments	MSP430F449IPZ
45	2	2		U2, U3	Linear Voltage Regulator, +3.3V	Texas Instruments	TPS77133DGK
46	1	1		U1	Linear Voltage Regulator, +5V	Texas Instruments	TPS76350DBV
47	1	1		U4	USB to Serial Converter	Texas Instruments	TUSB3410VF
48	2	2		U8, U9	Digital Isolator	Texas Instruments	ISO721D
49	2	2		U7, U10	Inverter, Single Gate	Texas Instruments	SN74LVC1G04DBVR
50	1	1	12MHz	X1	Quartz Crystal SMD	ECS Inc.	ECS-120-20-23B-TR
51	1	1	32.678kHz	X2	Quartz Crystal	Epson	C-002RX 32.7680K-E:PBFFREE
52	1	1		N/A	ADS1x31 REF PWB	Texas Instruments	6517107
53	4	4		N/A	1/4" x .75 hex 4-40 Brass Threaded Standoff	Keystone Electronics	1656A
54	4	4		N/A	Phillips Machine Screw, 1/2" 4-40	Building Fasteners	PMSSS 440 0050 PH
55	2	2		N/A	Shorting Block	Samtec	SNT-100-BK-G-H

A.2 PCB Layout

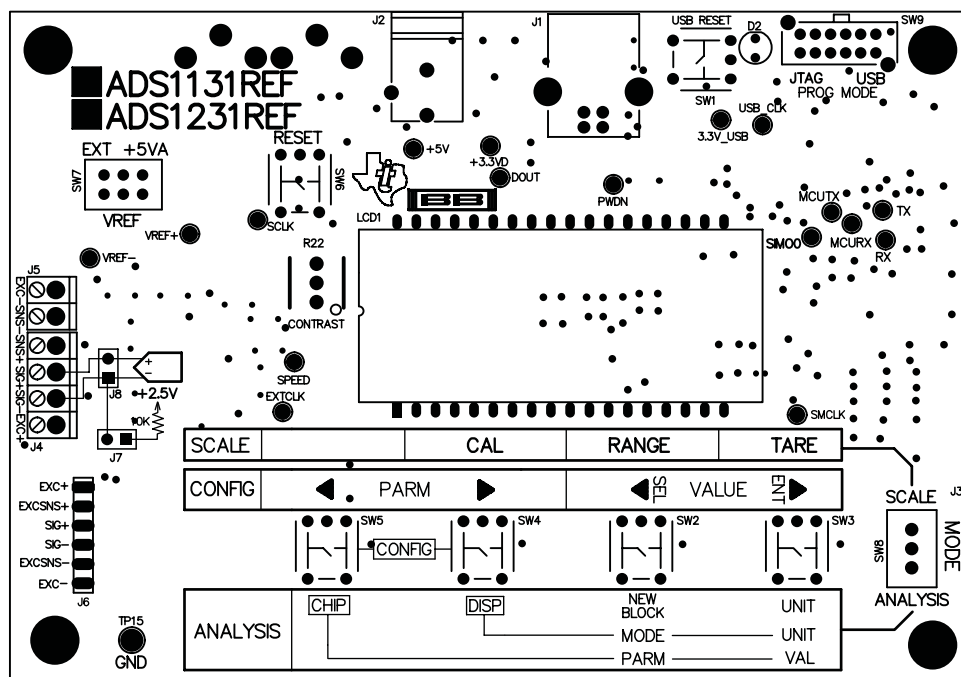


Figure 9. ADS1x31REF PCB—Top Side

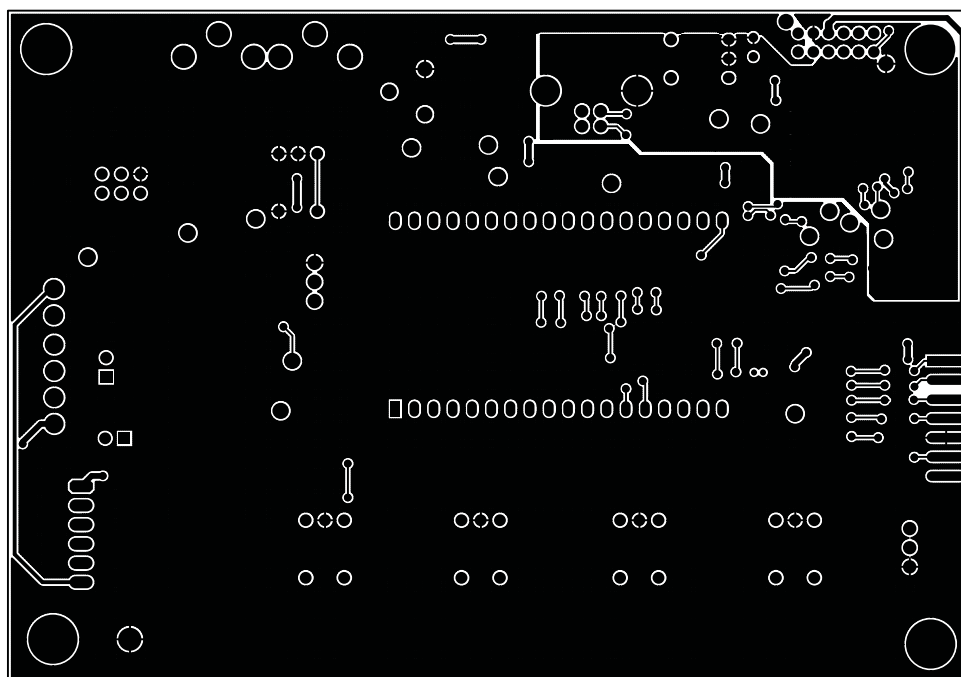
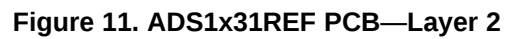


Figure 10. ADS1x31REF PCB—Layer 1



A.3 Schematics

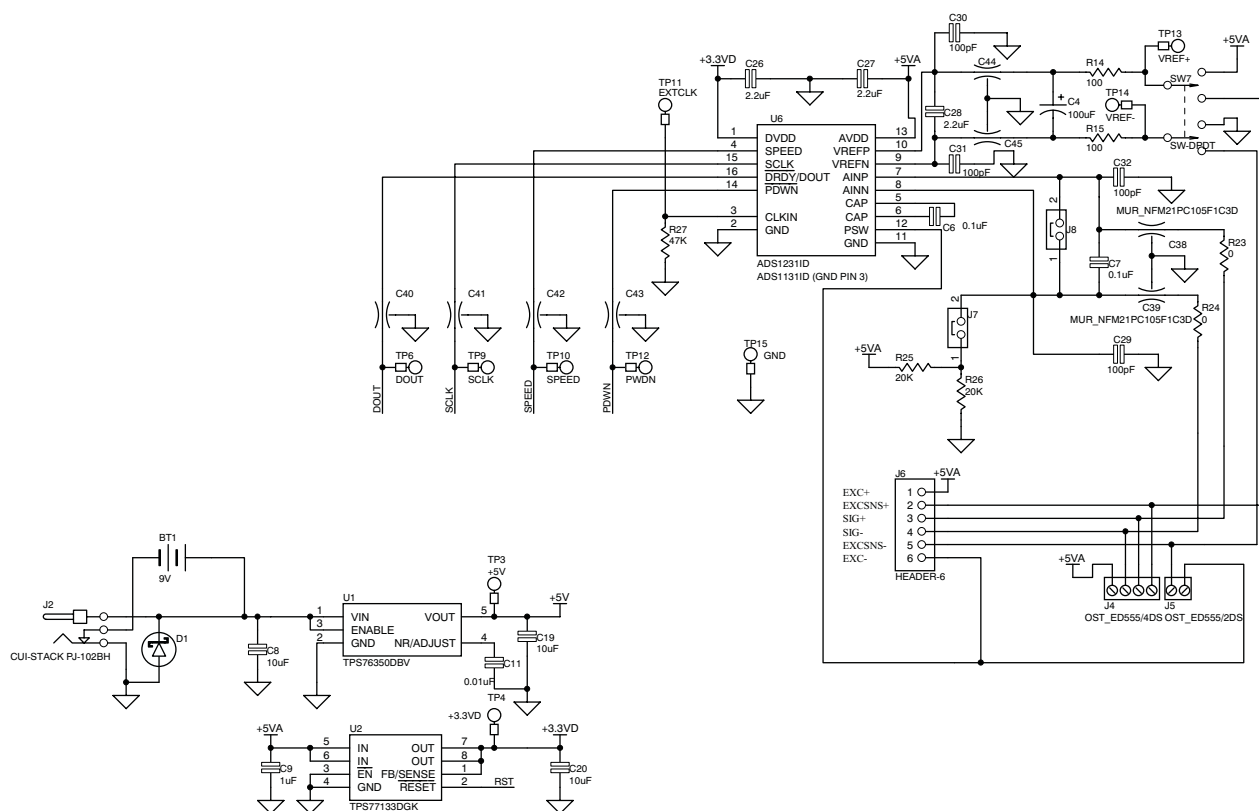


Figure 13. ADS1x31REF Schematic—ADC



Revision History

Changes from Original (July, 2010) to A Revision	Page
• Deleted references to Offset Calibration in Table 2	9
• Removed information on Offset Calibration from Section 2.4.1	10
• Deleted information about Offset Calibration from Table 5	13
• Removed information about Offset Calibration from Section 3.4.1	13
• Updated Table 6 to remove Offset Calibration information	19
• Deleted Offset Calibration section from Command Reference section	19

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

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