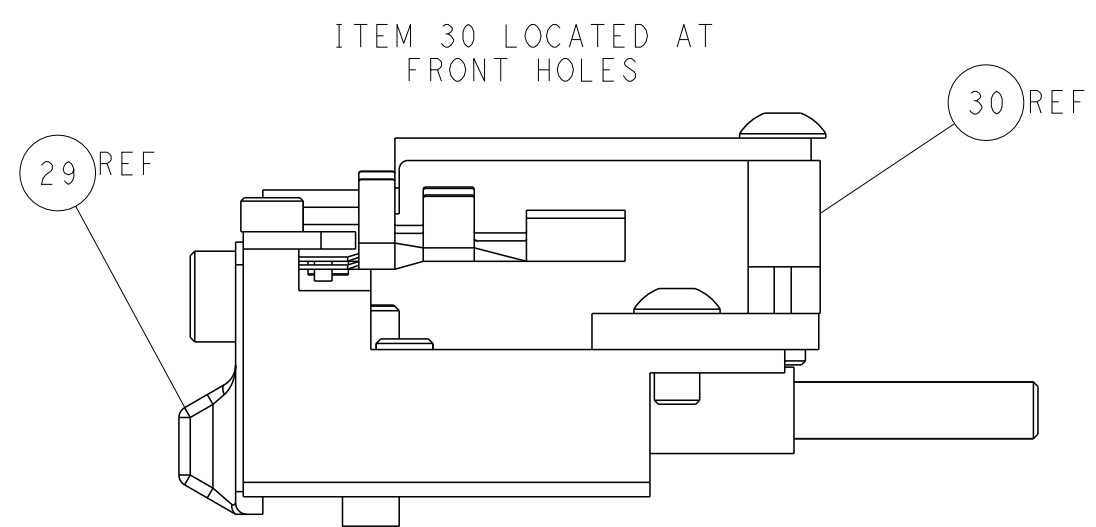
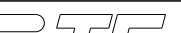


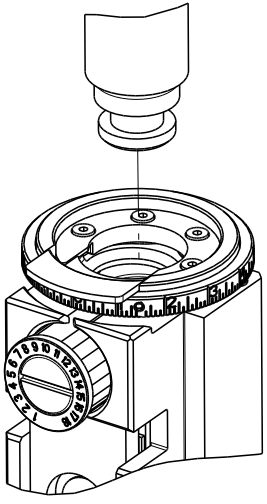
ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

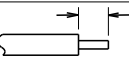


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FEED TRACK POSITION
GUIDE BY GUIDE_BY_STR
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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator -	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A	
MATERIAL -		FINISH -		DRAWING NO 00779 C=2151758	
		WEIGHT -		RESTRICTED TO -	
Customer Accessible Production Drawing					
				SCALE 1:2 SHEET 2 of 4 REV B	

8		7	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2-2151758-2	B	FINE CRIMP HEIGHT ADJUST
	2-2151758-5	B	FINE CRIMP HEIGHT ADJUST
	2-2151758-7	B	FINE CRIMP HEIGHT ADJUST
	7-2151758-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	4.12 mm [.162]	F
INSUL	5.33 mm [.210]	OV
APPLICATOR INSTRUCTIONS 		
408-10389		

TERMINAL DATA: Yazaki TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: 6.3mm YESC UNSEALED MALE TERMINAL			
WIRE STRIP LENGTH 5.80-6.20 mm [.228-.244 IN]		INSULATION DIAMETER RANGE Ø4.40-4.60 mm [.173-.181 IN]	
TERMINAL APPLICATION SPECIFICATION 	YAZAKI	-	-
TERMINALS APPLIED 			
TE TERMINAL	Yazaki TERMINAL	TE TERMINAL	Yazaki TERMINAL
1949210-1	7116-4124-02	1949053-1	7114-4124-02

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
5.00mm2		2.25+/-0.05 [.089+/- .002]		6.1



-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151758-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151758-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
-  MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  CUT TO LENGTH AT ASSEMBLY.

6	5	4	3	2	1
APPLICATOR STYLE CONVERSION CHART					
CONVERT TO	PART NUMBERS REQUIRED				
-	-	-	-	-	-
SERVO LATCH PLATE	2119951-1	-	8-2151758-5	1901094-3	2-1752354-5
SMART APPLICATOR	2161326-1	-	8-2151758-4	-	-
PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1
-	-	-	-	-	-
-	-	-	-	-	-

***WARNING**

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

△6

-	1	1	1	1803078-2	SPACER, PRECISION	259
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

