

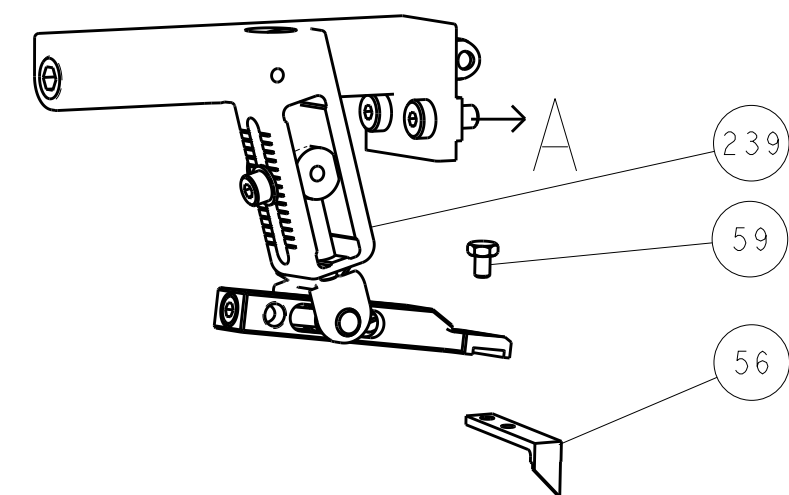
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

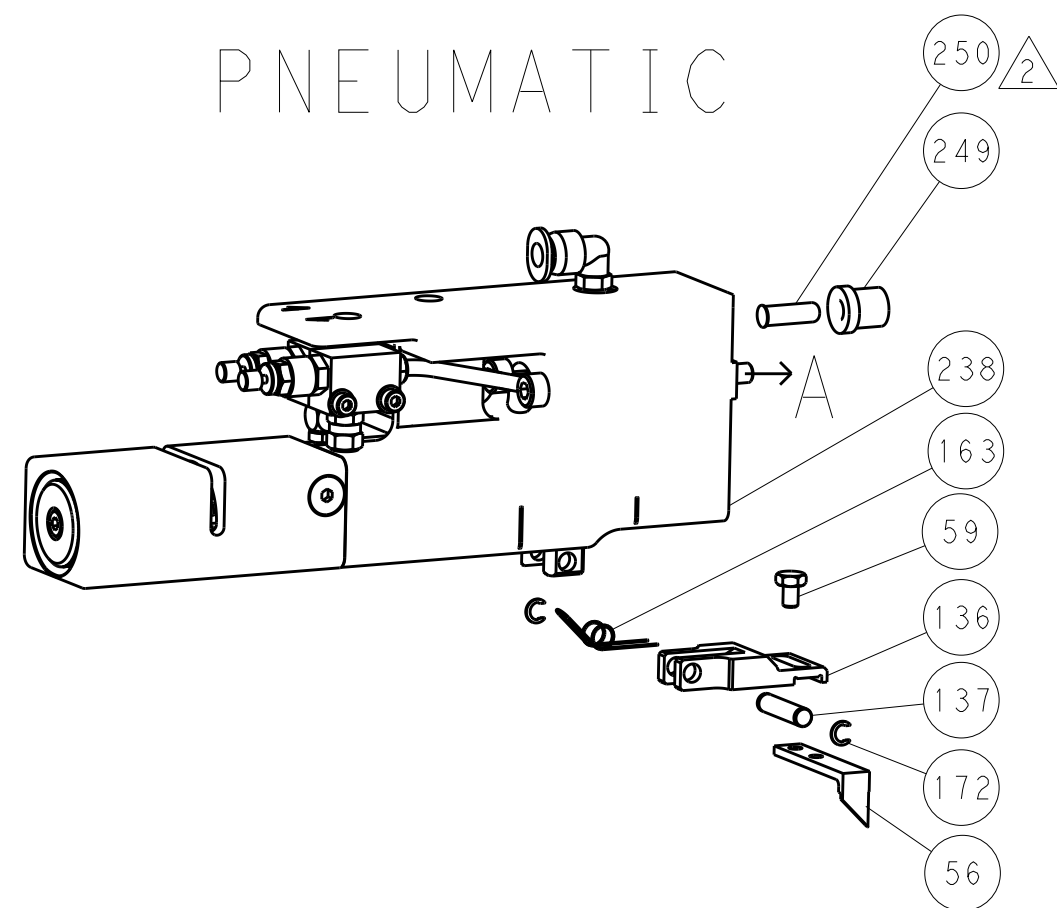
[illegible]

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

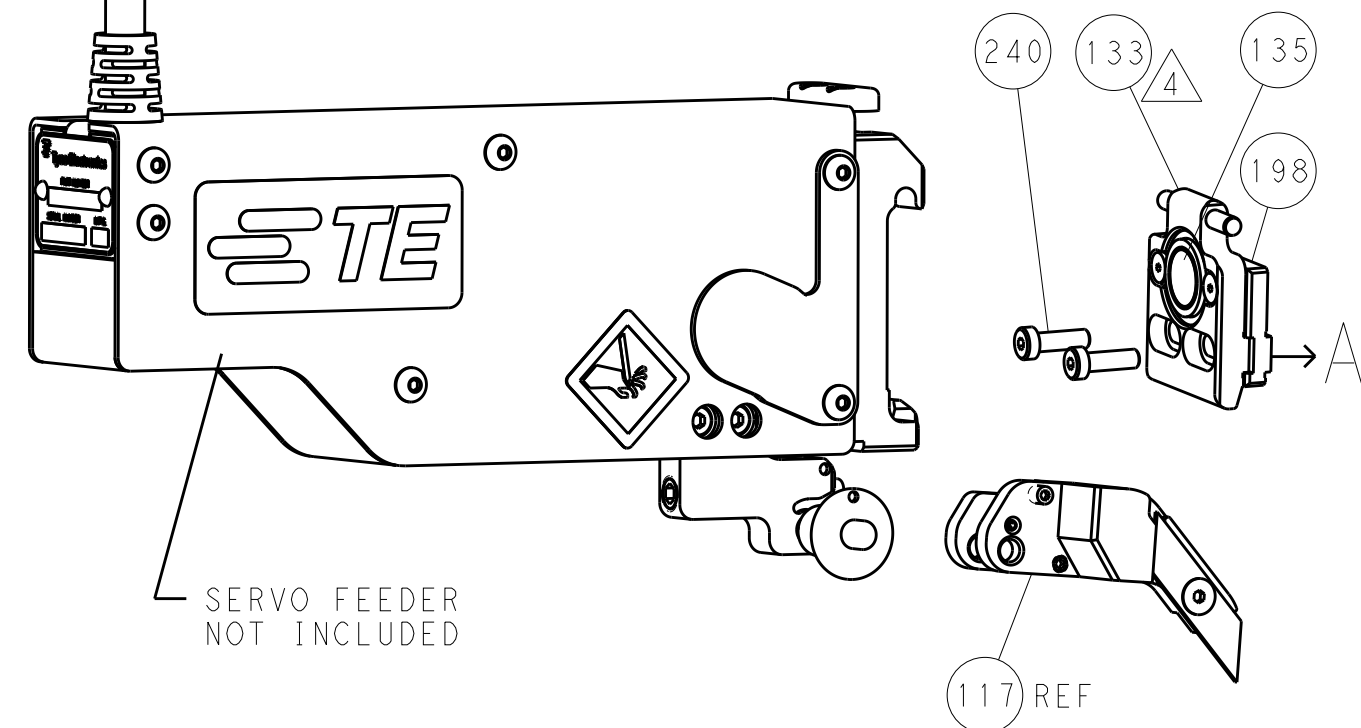
FEED TYPE MECHANICAL



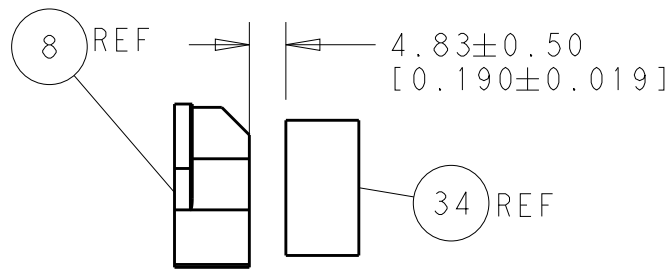
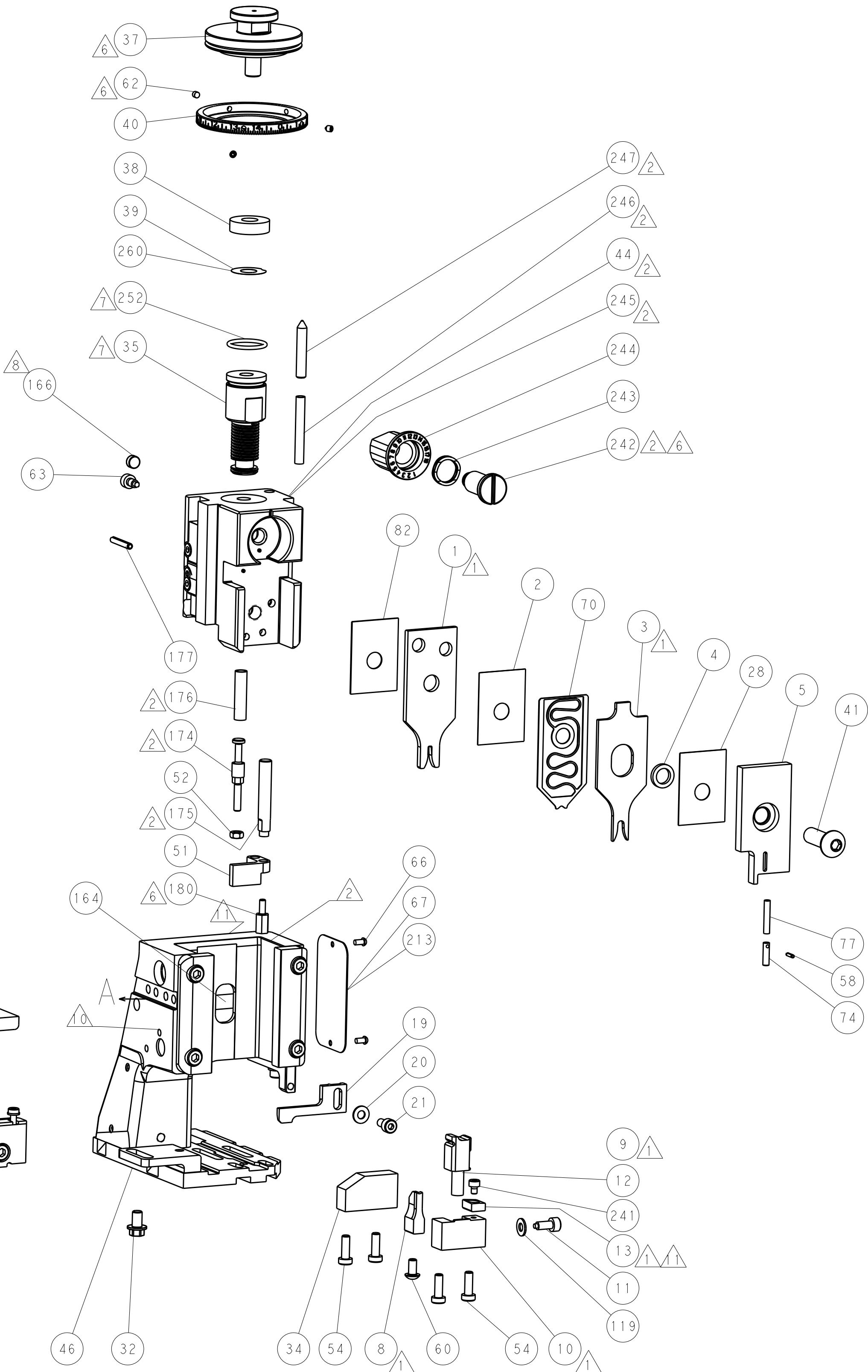
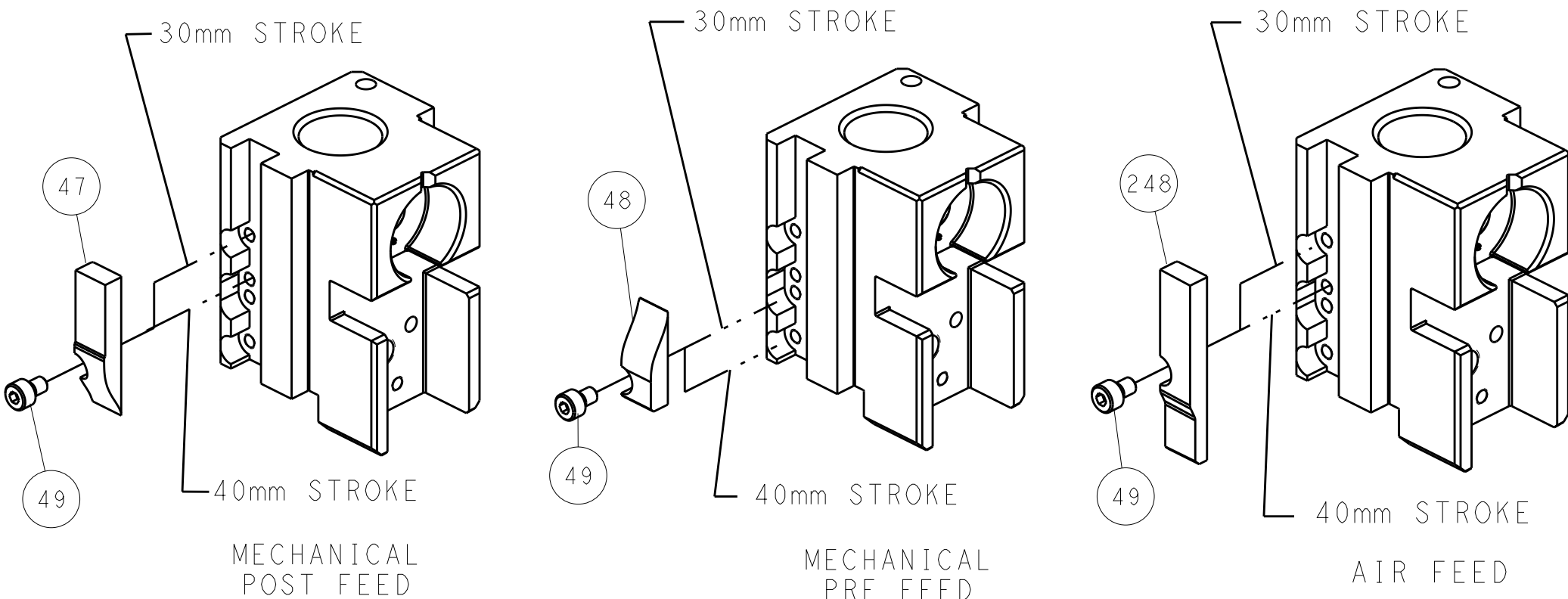
PNEUMATIC



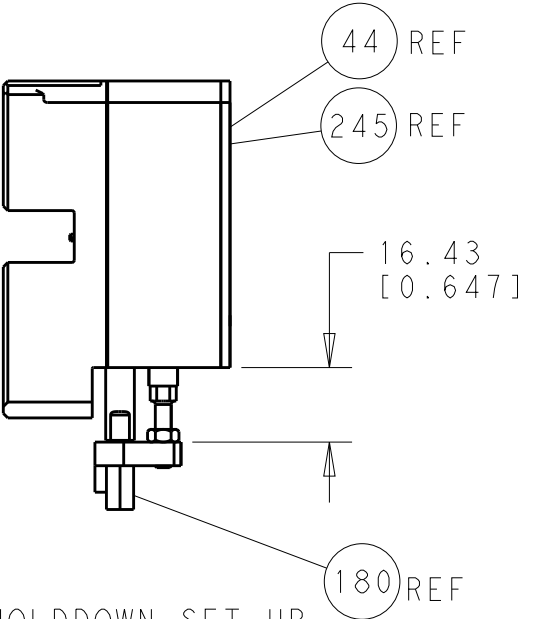
SERVO LATCH PLATE



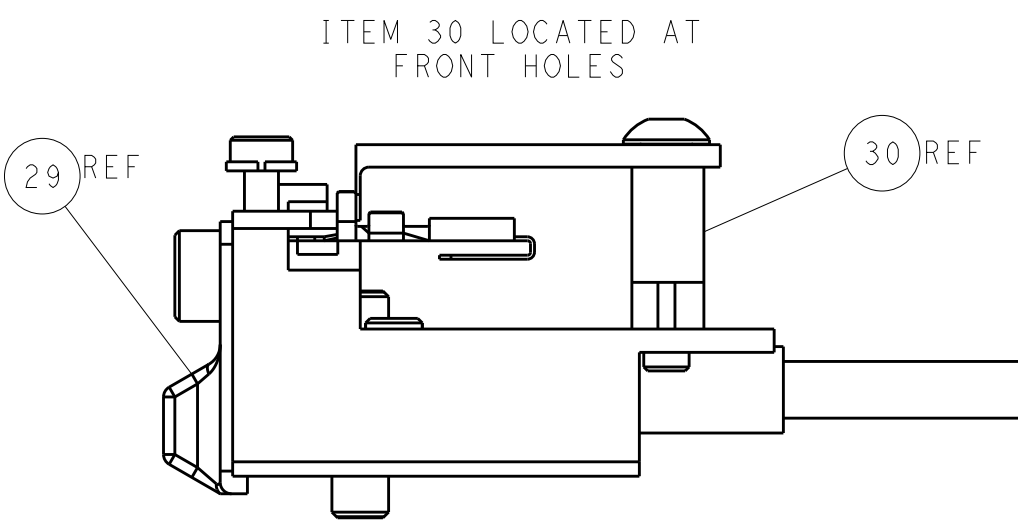
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

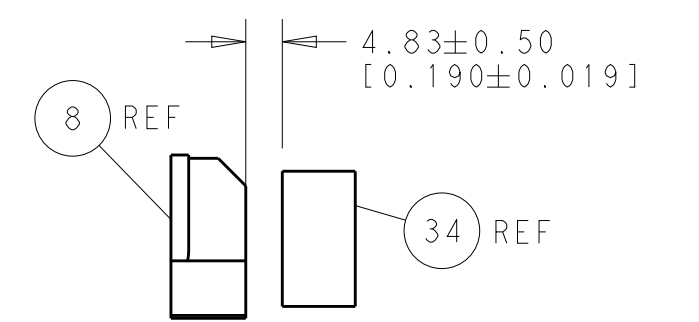
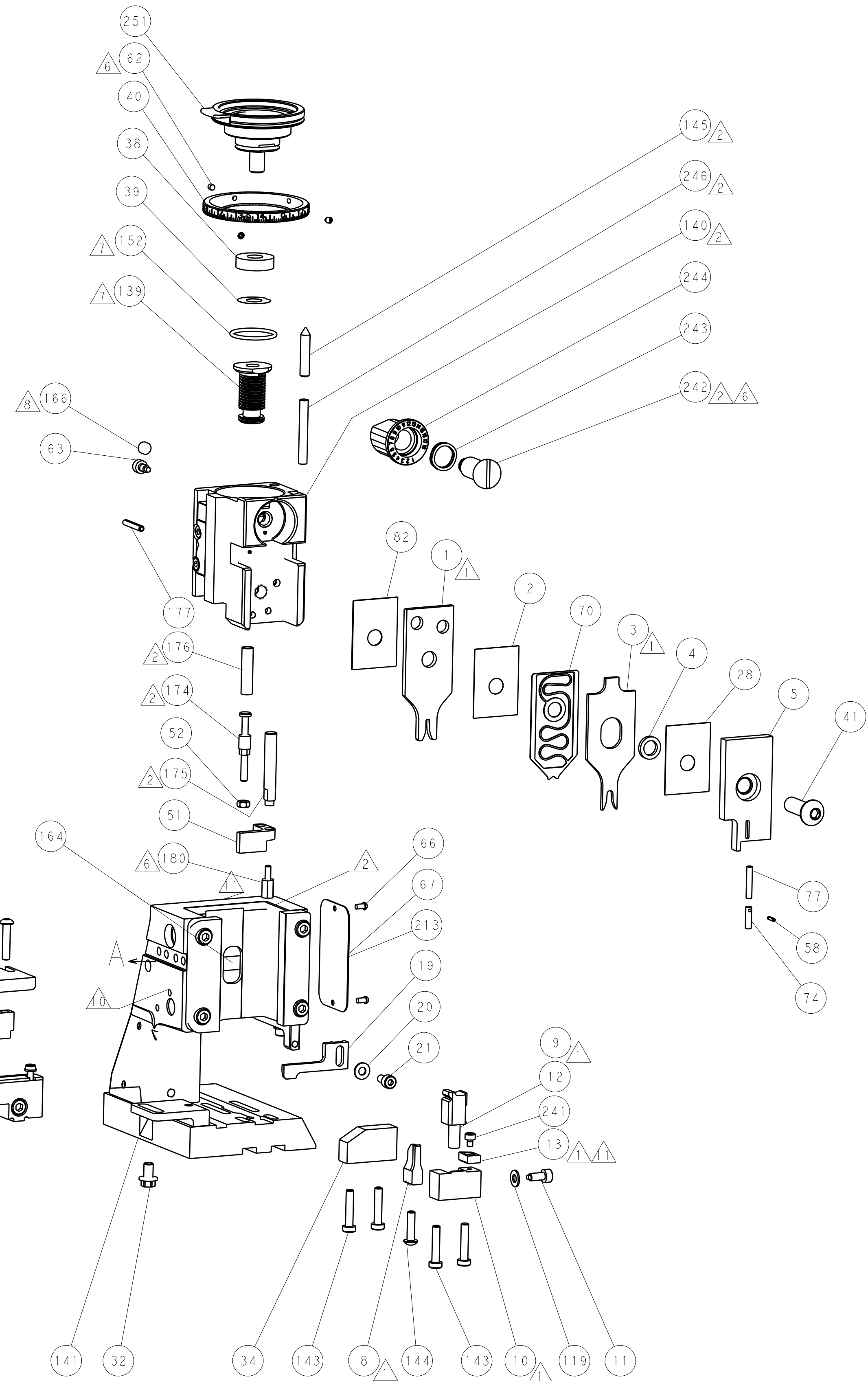
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: HOFFNER 11OCT2013		TE Connectivity	
mm		0 PLC ±.5		CHK: TELBIN 14OCT2013		Harrisburg, PA 17105-3608	
Ø		1 PLC ±0.13		APVD: TELBIN 14OCT2013		NAME: Ocean Side Feed	
MATERIAL: -		2 PLC ±0.013		PRODUCT SPEC: -		SIZE: CAGE CODE: DRAWING NO: A1 00779	
FINISH: -		3 PLC ±0.0001		APPLICATION SPEC: -		RESTRICTED TO: -	
WEIGHT: -		4 PLC ±0.0001		SCALE: 1:2		SHEET 2 OF 4	
Customer Accessible Production Drawing		REV: A		Customer Accessible Production Drawing		REV: A	

Diagram illustrating the front of the machine. The front plate (239) is shown being attached to the front of the machine using the front plate screw (59) and the front plate bracket (56).

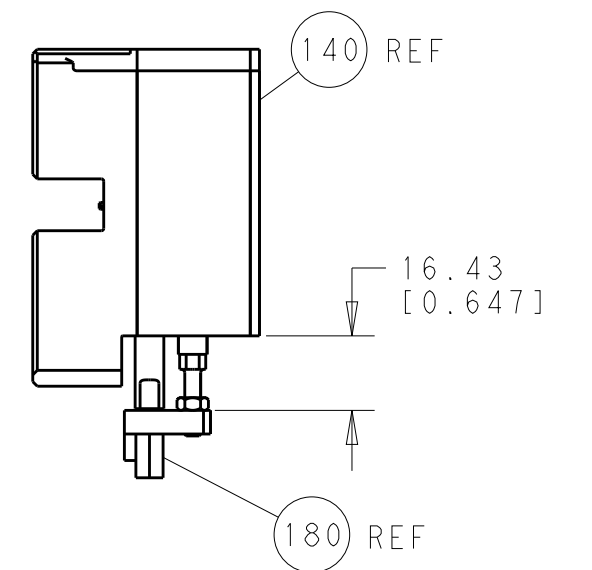
PNEUMATIC

250
249
238
163
59
136
137
172
56

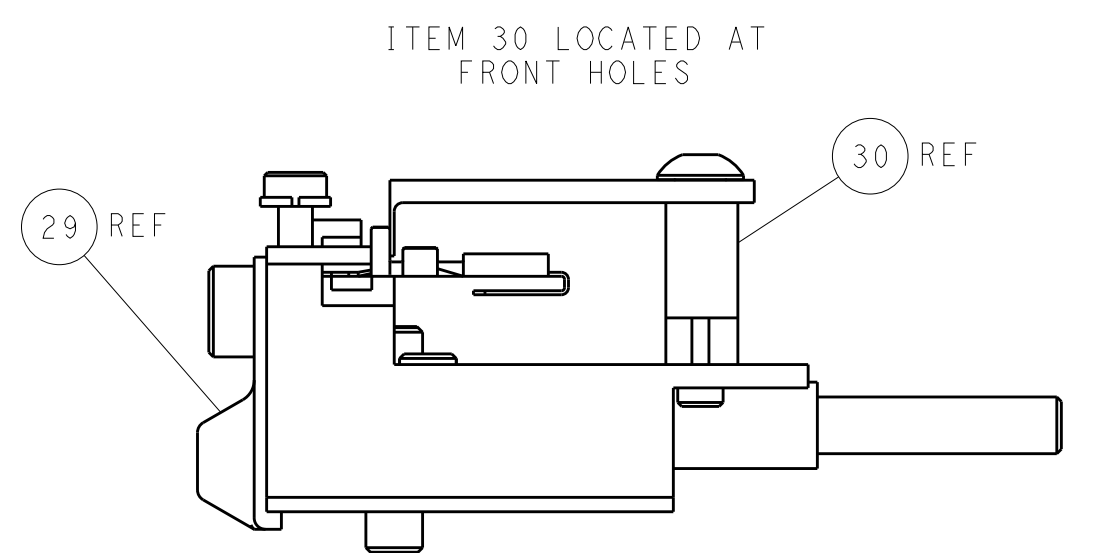
SERVO FEEDER
NOT INCLUDED



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR FPD ELECTRONICS CORPORATION IT IS THE PROPERTY OF FPD ELECTRONICS CORPORATION AND ITS ASSOCIATED ORGANIZATION IT SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN: 110C12013 CHK: HOFFNER T: ELBIN 140C12013 APVD: T. ELBIN 140C12013		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ± 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±°		Ocean Side Feed Applicator -	
		PRODUCT SPEC -		SIZE	
MATERIAL		APPLICATION SPEC -		CAGE CODE	
-		WEIGHT -		DRAWING NO	
-		-		A 00779 ©2266078	
-		-		RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:2 SHEET 4 OF 4 REV A	