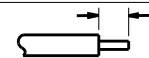
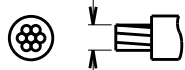


8		7	
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2151024-1	C	FINE CRIMP HEIGHT ADJUST
	2151024-2	C	FINE CRIMP HEIGHT ADJUST
	2151024-5	C	FINE CRIMP HEIGHT ADJUST
	2151024-6	C	NON-CRIMP HEIGHT ADJUST
	2151024-7	C	FINE CRIMP HEIGHT ADJUST
	7-2151024-7	A	CRIMP TOOLING KIT

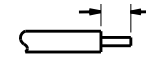
APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	3.30 mm [1.30]	F
APPLICATOR INSTRUCTIONS 408-10389		

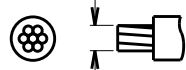
TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: UNIVERSAL MATE-N-LOK II			
WIRE STRIP LENGTH 4.00-4.75 mm [.157-.187 IN]		INSULATION DIAMETER RANGE Ø1.52-3.30 mm [.060-.130 IN]	
TERMINAL APPLICATION SPECIFICATION	114-1043	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
770193-1	770193-2	770193-9	1-770193-0

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
14 AWG		1.75+/-0.05 [.069+/- .002]		4.3
16 AWG		1.50+/-0.05 [.059+/- .002]		6.8
18 AWG		1.32+/-0.05 [.052+/- .002]		8.8
20 AWG		1.19+/-0.05 [.047+/- .002]		10.2



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151024-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151024-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151024-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151024-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 50.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT.
- 13 FEED ADJUSTMENT MAY BE REQUIRED WHEN SWITCHING TERMINALS.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: UNIVERSAL MATE-N-LOK II			
WIRE STRIP LENGTH 4.00-4.75 mm [.157-.187 IN]		INSULATION DIAMETER RANGE Ø1.52-3.30 mm [.060-.130 IN]	
TERMINAL APPLICATION SPECIFICATION	114-1043	-	-
TERMINALS APPLIED ³			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
770007-1	770007-2	770007-9	1-770007-0
770008-3	770008-4	1-770008-0	

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
14 AWG		1.75+/-0.05 [.069+/- .002]		4.3
16 AWG		1.50+/-0.05 [.059+/- .002]		6.8
18 AWG		1.32+/-0.05 [.052+/- .002]		8.8
20 AWG		1.19+/-0.05 [.047+/- .002]		10.2

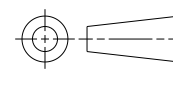
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

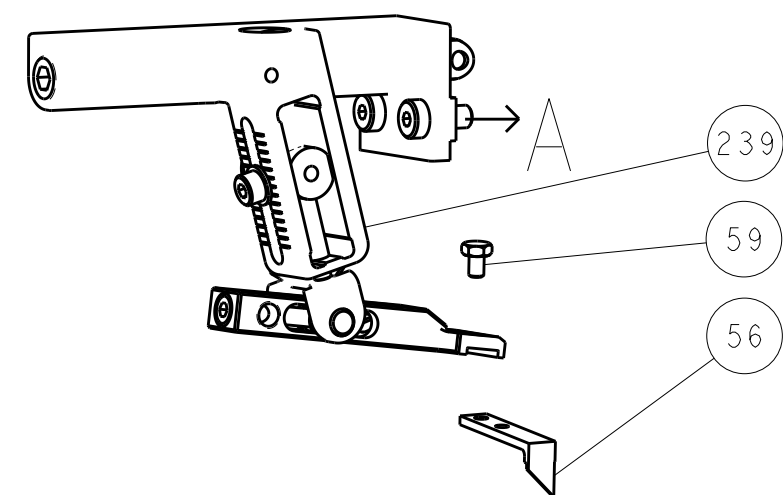
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
				B	ECR-13-005283	25MAR2013
				C	ECR-16-013655	26SEP2016

-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	1	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	2-1752354-2	STANDOFF, HOLD-DOWN	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1-1752356-8	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	1	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-6	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	454276-5	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	2-1333205-6	ANVIL, COMBINATION	8
-	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	2119582-1	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	455888-2	SPACER, CRIMPER	2
1	1	1	1	1	1	3-456406-3	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

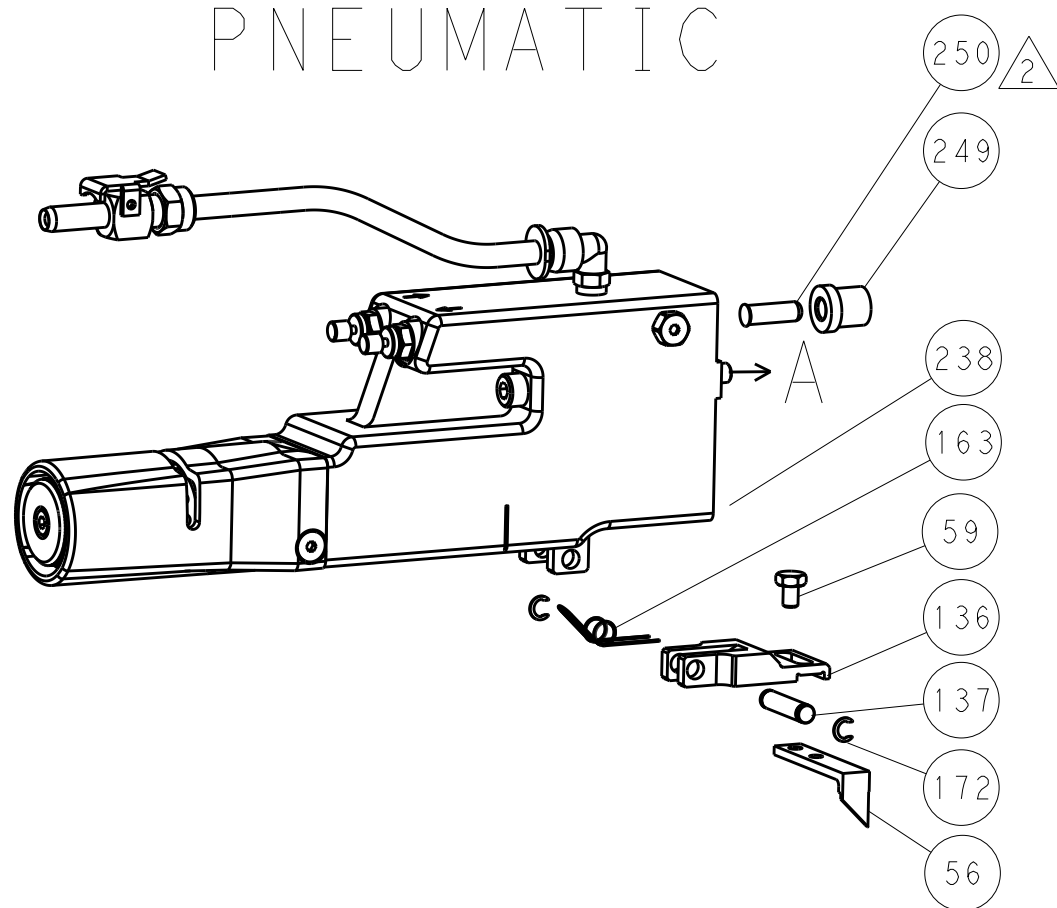
THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISIONS OF THIS DRAWING.				DWN L. GROSS	03NOV2010	 TE Connectivity Harrisburg, PA 17105-3608			
				CHK T. ELBIN	03NOV2010				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. CRUZ	03NOV2010	NAME			
mm		0 PLC ±		PRODUCT SPEC		Ocean Side Feed Applicator			
		1 PLC ±		APPLICATION SPEC					
		2 PLC ±							
		3 PLC ±							
		4 PLC ±							
		ANGLES ±							
MATERIAL		FINISH		WEIGHT		SIZE CASE CODE DRAWING NO		RESTRICTED TO	
						A1 00779 ©=2151024			
Customer Accessible Production Drawing				SCALE		1:2			
						SHEET 1 OF 4			
						REV C			

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

FEED TYPE
MECHANICAL



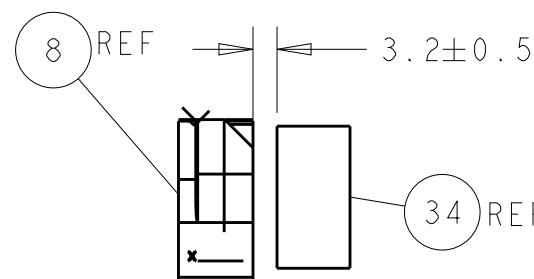
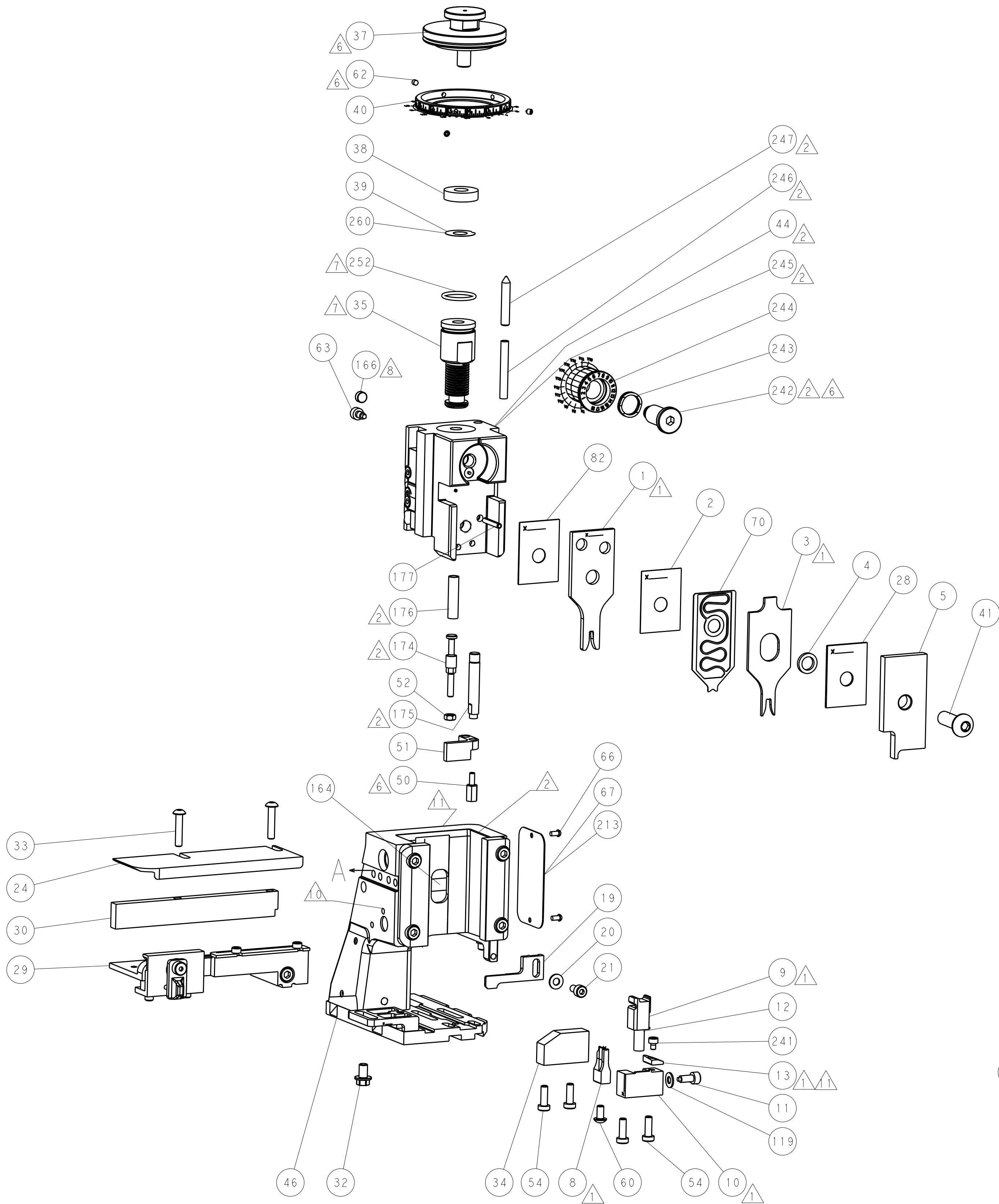
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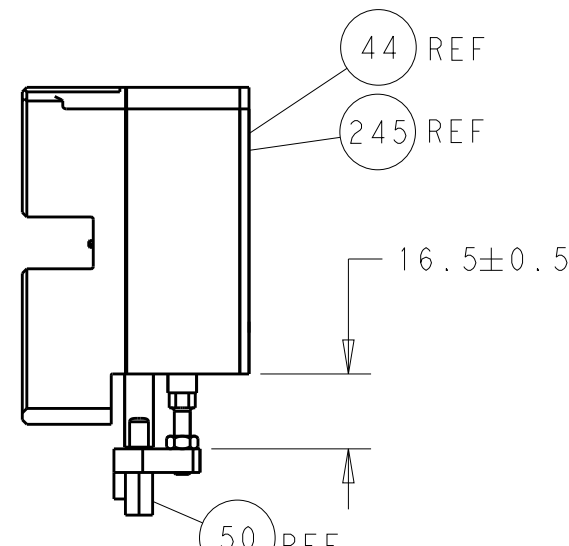
SERVO
LATCH PLATE



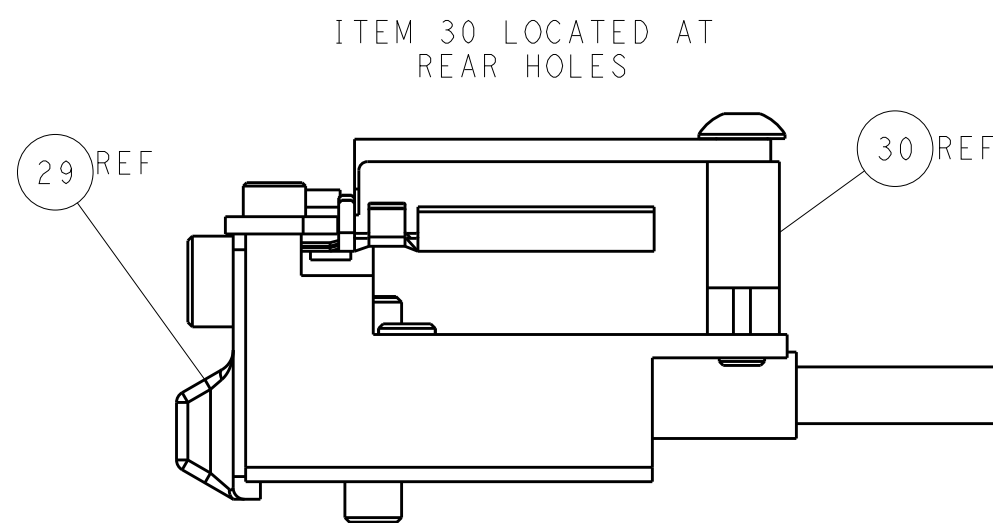
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



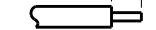
FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		TE Connectivity	
mm		0 PLC ±		L. GROSS		Harrisburg, PA 17105-3608	
Ø		1 PLC ±		T. ELBIN		NAME	
H		2 PLC ±		I. CRUZ		Ocean Side Feed Applicator	
MATERIAL		FINISH		PRODUCT SPEC		SIZE	
-		-		APPLICATION SPEC		CAGE CODE	
-		-		WEIGHT		DRAWING NO	
-		-		Customer Accessible Production Drawing		00779	
-		-		SCALE		1:2	
-		-		SHEET		2 of 4	
-		-		REV		C	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151024-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2151024-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151024-4	-	-	-
	2-2151024-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2151024-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151024-4	-	-	-
	2-2151024-5	C	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2151024-7	C	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2151024-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	3.30 mm [.130]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: UNIVERSAL MATE-N-LOK II			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
4.00-4.75 mm [.157-.187 IN]			Ø1.52-3.30 mm [.060-.130 IN]
TERMINAL APPLICATION SPECIFICATION		114-1043	-
		-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
770193-1	770193-2	770193-9	1-770193-0

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
14 AWG		1.75+/-0.05 [.069+/- .002]		4.3
16 AWG		1.50+/-0.05 [.059+/- .002]		6.8
18 AWG		1.32+/-0.05 [.052+/- .002]		8.8
20 AWG		1.19+/-0.05 [.047+/- .002]		10.2



- RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151024-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151024-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151024-5

5.

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8.

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10.

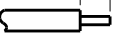
SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12.

FEED ADJUSTMENT MAY BE REQUIRED WHEN SWITCHING TERMINALS.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: UNIVERSAL MATE-N-LOK II			
WIRE STRIP LENGTH 4.00-4.75 mm [.157-.187 IN]			INSULATION DIAMETER RANGE Ø1.52-3.30 mm [.060-.130 IN]
TERMINAL APPLICATION SPECIFICATION	114-1043	-	-
	-	-	-
TERMINALS APPLIED ¹²			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
770007-1	770007-2	770007-9	1-770007-0
770008-3	770008-4	1-770008-0	

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
14 AWG		1.75+/-0.05 [.069+/- .002]		4.3
16 AWG		1.50+/-0.05 [.059+/- .002]		6.8
18 AWG		1.32+/-0.05 [.052+/- .002]		8.8
20 AWG		1.19+/-0.05 [.047+/- .002]		10.2

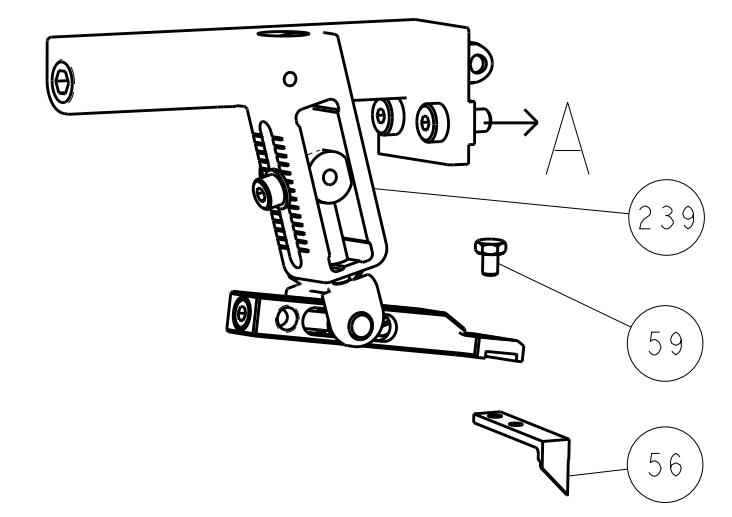
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

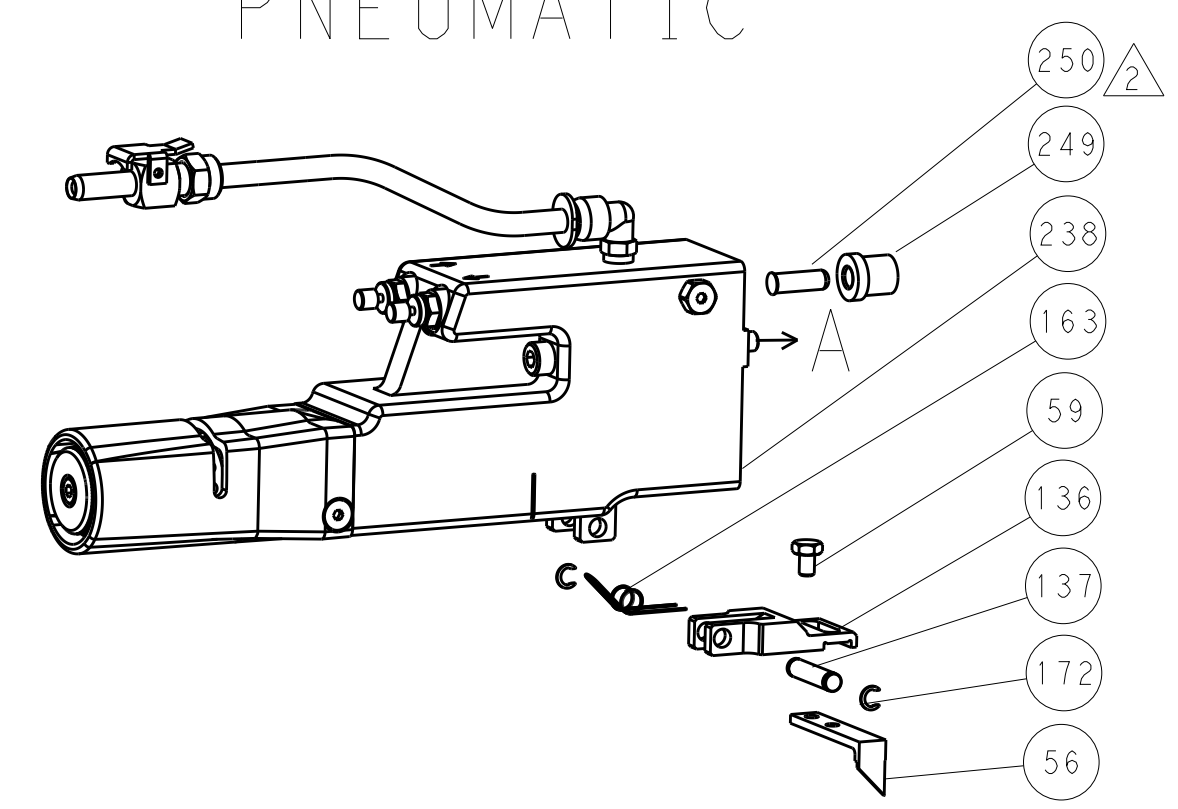
SET UP GAUGE 2119599-1					LOC A	DIST 66	REVISIONS						
							P	LTR	DESCRIPTION	DATE	OWN	APVD	
								-	SEE SHEET 1		-	-	-
1	1	1	1	1		2119782-1			FINE ADJUST HEAD ASM, PACIFIC STYLE			251	
-	-	-	1	-		2119640-1			PUSH ROD, AIR FEED			250	
-	-	-	1	-		2079988-1			BUSHING, LCH5-12, MISUMI			249	
-	1	1	1	1		1-22279-3			SPRING, COMPRESSION			246	
1	1	1	1	1		2119082-9			CAM, SNAIL, INSULATION ADJUSTMENT			244	
1	1	1	1	1		2079764-1			WASHER, WAVE SPRING, CREST-TO-CREST			243	
1	1	1	1	1		2119083-1			RETAINER, INSULATION DIAL			242	
1	1	1	1	1		7-18023-7			SCR, SKT HD CAP M3 X 4.0			241	
2	2	-	-	-		2168400-6			SHCS, LOW HEAD, RoHS, M5 X 16			240	
-	-	-	-	1		2119580-1			MECHANICAL FEED ASSEMBLY			239	
-	-	-	1	-		2063440-1			AIR FEED MODULE			238	
1	1	-	-	-		2119740-2			TAG,IDENTIFICATION			213	
1	1	-	-	-		1901094-3			SPACER, FEEDER			198	
1	1	1	1	1		993111-1			PIN, SLOTTED SPRING 3.0 X 20.0			177	
1	1	1	1	1		8-22280-7			SPRING, COMPRESSION			176	
1	1	1	1	1		1752353-2			GUIDE PIN,HOLDDOWN			175	
1	1	1	1	1		1901680-2			GUIDE PIN,HOLDDOWN			174	
-	-	-	2	-		21045-3			RING, RETAIN, EXTERN, 3/16 CRESCENT			172	
1	1	1	1	1		994969-1			MAGNET, RARE EARTH HIGH ENERGY			166	
REF	REF	REF	REF	REF		994970-2			COUNTER, MAGNETIC			164	
-	-	-	1	-		240638-1			SPRING, FEED FINGER			163	
1	1	1	1	1		8-21084-1			O-RING, .801 ID, .070 DIA. MAT.			152	
1	1	1	1	1		2119641-2			FEED CAM, AIR FEED			151	
1	1	1	1	1		2119798-2			DETENT PIN			145	
1	1	1	1	1		2079383-8			SCR, BHSC, RoHS (M4 X 16)			144	
4	4	4	4	4		2168400-5			SHCS, LOW HEAD, RoHS, M4 X 20			143	
1	1	1	1	1		2119653-2			FEED CAM, POST FEED			142	
1	1	1	1	1		1-2119656-0			APPLICATOR BASIC ASSEMBLY, SF			141	
1	1	1	1	1		2119650-1			RAM, ASIAN STYLE, SIDE FEED			140	
1	1	1	1	1		2119092-2			BOLT, ADJUSTMENT			139	
-	-	-	1	-		3-23627-7			PIN, RETAIN, GRVD, 3/16 X .854			137	
-	-	-	1	-		2119799-1			HOLDER,FEED FINGER, AF			136	
REF	REF	-	-	-		SEE NOTE 4			MEMORY CHIP, PROGRAMMED			135	
1	1	-	-	-		1633743-1			SERVO FEED LATCH ASM			133	
1	1	1	1	1		1-18028-2			WASHER, FLAT, REG M4			119	
REF	REF	-	-	-		2119944-1			FEED FINGER ASSEMBLY,SF			117	
1	1	1	1	1		455888-5			SPACER, CRIMPER			82	
1	1	1	1	1		2119956-1			DOCUMENTATION PACKAGE			71	
1	1	1	1	1		2119791-5			DEPRESSOR, WIRE			70	
-	-	-	1	1		2119740-1			TAG,IDENTIFICATION			67	
2	2	2	2	2		2168078-1			SCREW, DRIVE, RH, RoHS, 2 x .188			66	
-	1	1	1	1		2119793-1			LIMITER, ADJUSTMENT BOLT			63	
-	3	3	3	3		992763-5			SCR, SET, SOC, CONE POINT, M3 x 4.0			62	
-	-	-	1	1		5-18022-5			SCR, HEX HD CAP, M4 X 6.0			59	
-	-	-	1	1		1338685-1			PAWL, FEED			56	
1	1	1	1	1		1-5018030-0			NUT, HEX, REG, RoHS, M3.5			52	
1	1	1	1	1		1901681-1			HOLDDOWN, TERMINAL			51	
1	1	1	1	1		2-1752354-2			STANDOFF,HOLD-DOWN			50	
-	-	-	1	2		18023-9			SCR, SKT HD CAP M4 X 6.0			49	
-	-	-	-	1		2119652-1			FEED CAM, PRE FEED			48	
1	1	1	1	1		2079383-7			SCR, BHSC, RoHS (M8 X 25)			41	
-	1	1	1	1		2119645-1			DISC, NUMBERED FA WIRE ADJUSTMENT			40	
-	1	1	1	1		2119957-1			APPLICATOR SHIM PACK			39	
1	1	1	1	1		1-2119644-2			RAM WASHER, PRECISION			38	
1	1	1	1	1		1-1752356-8			SUPPORT, TERMINAL			34	
2	2	2	2	2		2079383-5			SCR, BHSC, RoHS (M4 X 20)			33	
1	1	1	1	1		2161328-1			HEX HEAD, FLANGED, M5 x 8mm LONG			32	
1	1	1	1	1		1-1320908-2			SPACER, STRIP GUIDE			30	
1	1	1	1	1		2119959-1			ASSEMBLY, STRIP GUIDE			29	
1	1	1	1	1		1-455888-0			SPACER, CRIMPER			28	
1	1	1	1	1		1320928-6			STRIP GUIDE			24	
1	1	1	1	1		2168083-2			SCR, SKT HD CAP, RoHS, M4 X 8.0			21	
1	1	1	1	1		1-18028-2			WASHER, FLAT, REG M4			20	
1	1	1	1	1		2119533-1			STRIPPER, SIDE FEED			19	
1	1	1	1	1		2119806-1			INSERT, SHEAR			13	
1	1	1	1	1		3-22280-3			SPRING, COMPRESSION			12	
1	1	1	1	1		1-356885-4			STOP, SHEAR			11	
1	1	1	1	1		2119805-1			SHEAR HOLDER, FRONT			10	
1	1	1	1	1		454276-5			FLOATING SHEAR, FRONT			9	
1	1	1	1	1		2-1333205-6			ANVIL, COMBINATION			8	
1	1	1	1	1		2119757-8			DEPRESSOR, SHEAR			5	
1	1	1	1	1		238011-7			BLOCK, CRIMPER SPACER			4	
1	1	1	1	1		2119582-1			CRIMPER, INSULATION F PREMIUM			3	
1	1	1	1	1		455888-2			SPACER, CRIMPER			2	
1	1	1	1	1		3-456406-3			CRIMPER, WIRE PREMIUM			1	
-6	-5	-2	-1			PART NO			DESCRIPTION			ITEM NO	

LOC		DIST					
A		66		REVISIONS			
		P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

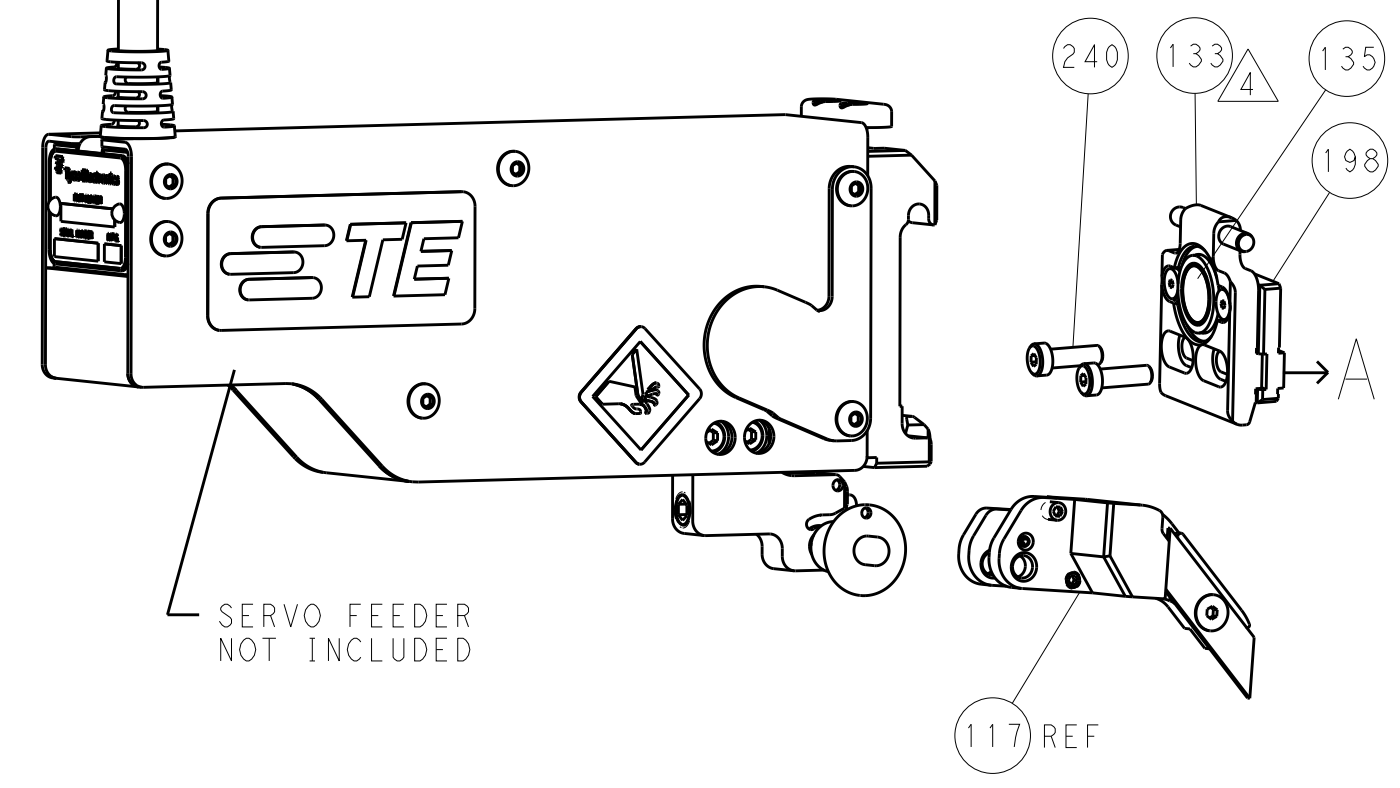
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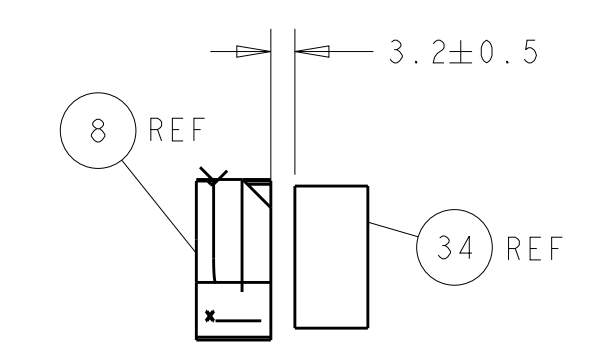
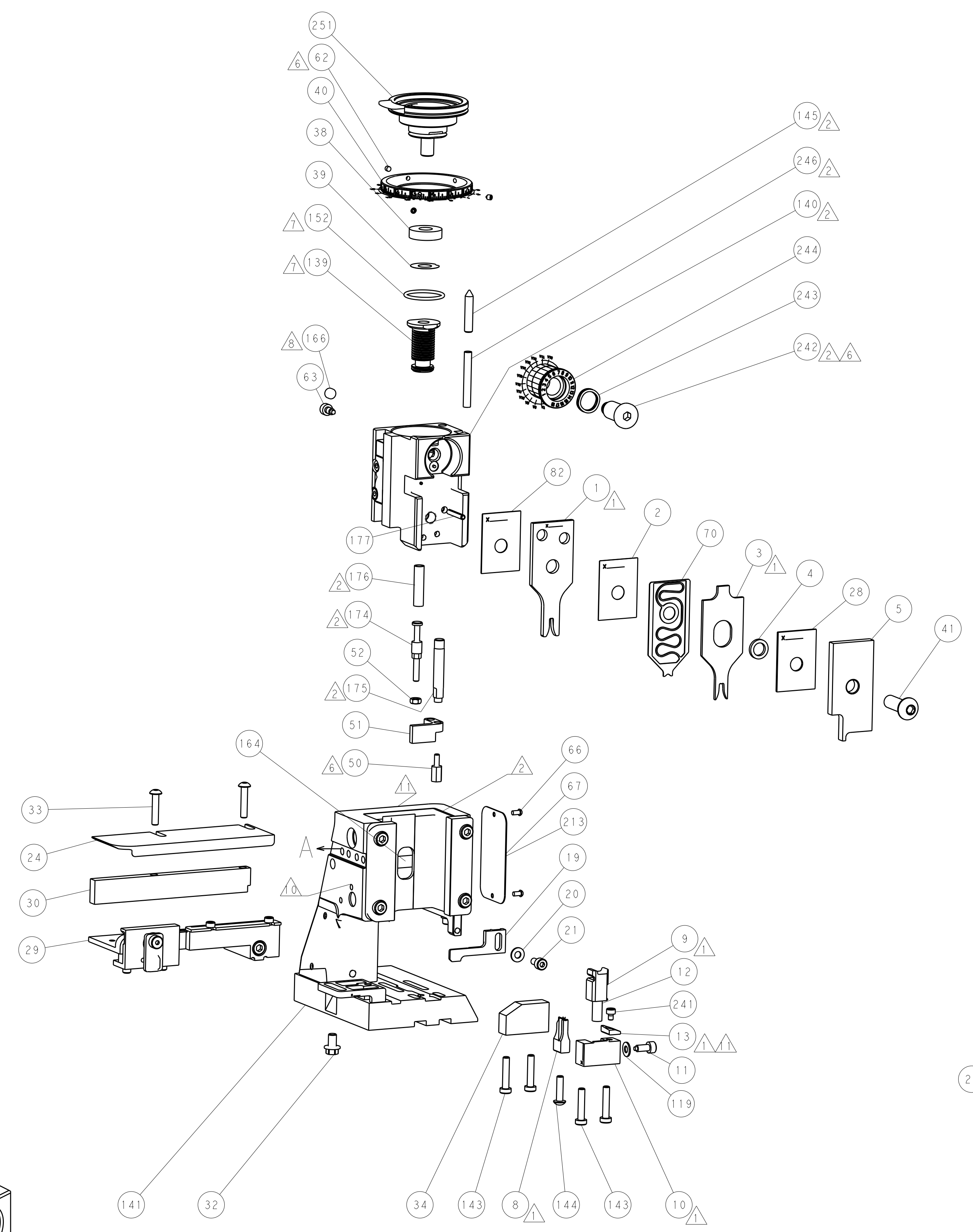
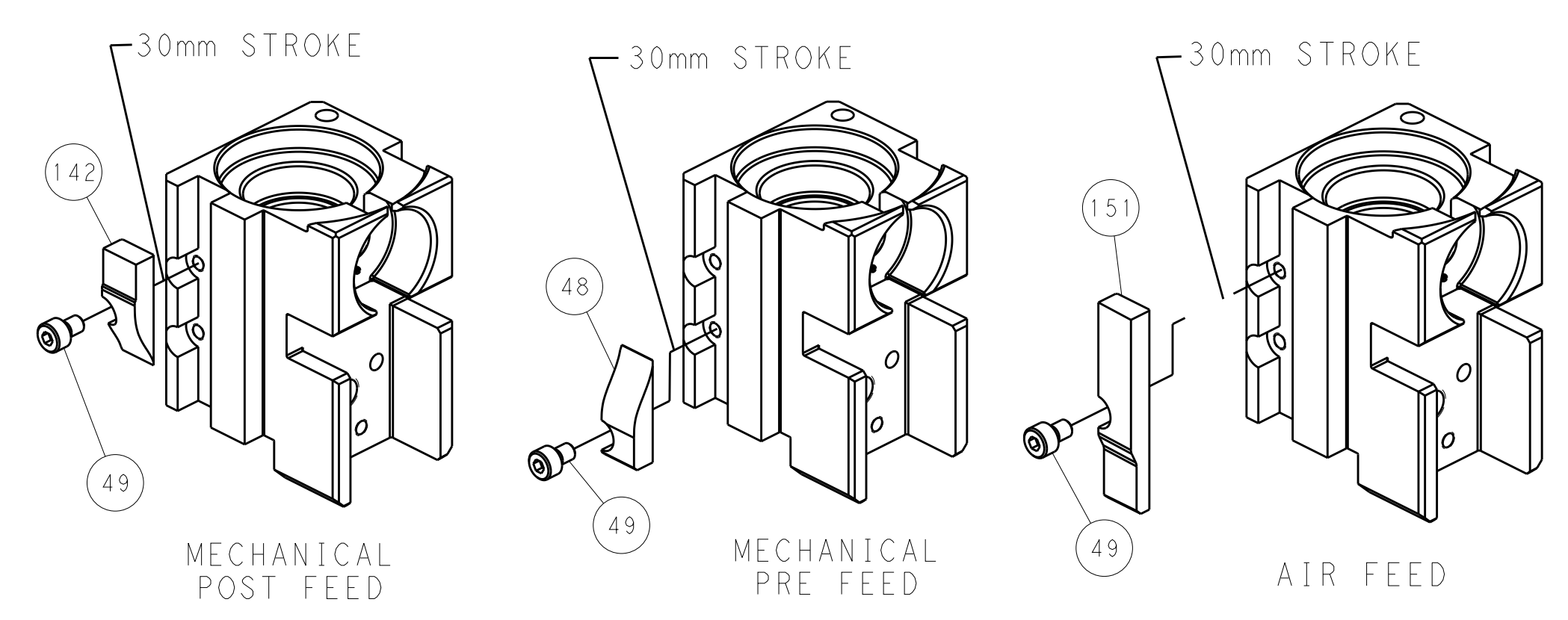
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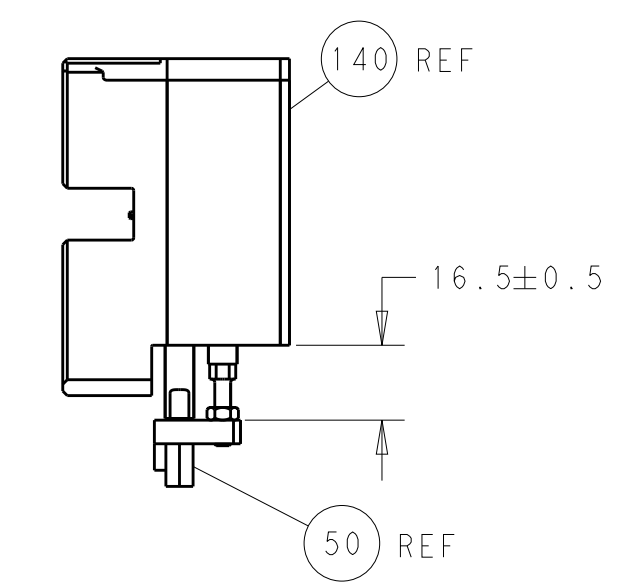
SERVO LATCH PLATE



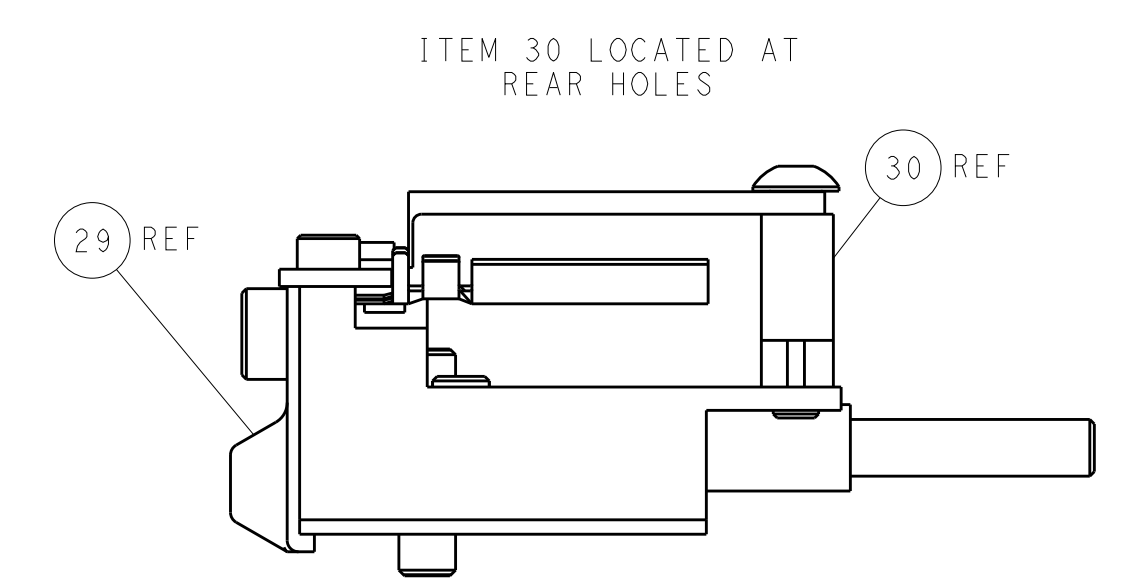
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN 03NOV2010 CHK T.ELBIN APVD J. CRUZ 03NOV2010		NAME Ocean Side Feed Applicator	
MATERIAL		FINISH		PRODUCT SPEC		APPLICATION SPEC	
				WEIGHT		SIZE CAGE CODE DRAWING NO	
				Customer Accessible Production Drawing		A 00779 C=2151024	
				SCALE 1:2		SHEET 4 OF 4	