Technical Information Sheet
Product Number 9917
3M™ Medical Nonwoven Tape
Effective: August 2013
Supersedes all previous specifications

Features and Benefits:

- Hypoallergenic Pressure Sensitive Adhesive
- Double Coated for Construction
- Breathable
- ETO and Gamma Sterilization Compatible
- High MVTR
- Highly Conformable

Composition:

Tape caliper, without liner	12 mil (0.3 mm) Typical
Carrier	1.2 oz/yd^2 (40 g/m^2) White Spunlace Polyester/Rayon Blend
Adhesives	Acrylates, designed for medical/surgical applications
Liner	62 lb bleached Kraft paper with 2-side differential silicone release, 3.5 mil (0.09 mm)

Typical Properties$^+$:

Adhesion to Stainless Steel,	
Free (Face) side	27 ounces/inch width (765 g/25 mm width)
Liner (Back) side	23 oz/inch width (650 g/25 mm width)
Release from Liner, Back side	27 gm/inch width (27 gm/25 mm width)
Tensile Strength, MD	14.6 lbs/inch width (6.6 kg/25 mm)
CD	3.3 lbs/inch width (1.5 kg/25 mm)

+3M test methods are available upon request.

Roll Description: Tape supplied on 3 inch (76 mm) diameter cores.

Length, Maximum	400 yards (366 m) ± 2%
Width, Maximum	48 inch (122 cm) ± 1/32 in (1.0 mm)

Splices: Splices on the tape are intended for continuous processing.

Roll Width	**Maximum Number of Splices per Roll**
≤ 8 inch (20 cm)	3 per 100 yd (91 m)
	5 per 200 yd (183 m)
	9 per 400 yd (366 m)

Information on the splice frequency in roll widths greater than 8 inch (20 cm) is available upon request.

Packaging and Recommended Storage:
Product as supplied in original packaging will maintain stated properties for a period of two (2) years from date stamped on shipping container when stored at temperatures of 50-80°F (10-27°C) and a relative humidity of 40-60 percent.

Please see reverse side for important product, safety and warranty information.

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Product and Safety Information: User is solely responsible for determining the suitability of 3M samples and products for the intended use including any necessary safety or toxicity assessment. 3M will provide Material Safety Data Sheets and results of toxicity testing upon request. In every case before using any product in full scale production users should conduct their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purposes under their own operating conditions.
Notice: Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendations to practice any invention covered by any patent, without authority from the owners of this patent.

Warranty Information
All statements, technical information and recommendations herein are based on tests 3M believes to be reliable, but the accuracy or completeness thereof is not guaranteed. 3M warrants only that products will meet 3M's specifications at the time of shipment to the customer. 3M does not offer any other warranty and does not warrant the performance, safety or such other characteristics of Products in combination with other materials. 3M specifically DOES NOT warrant Products for any intended or unintended uses (whether or not foreseeable); for compatibility or suitability with other components or compatibility with any methods of manufacture or conversion. The foregoing warranty is made in lieu of all other warranties, expressed or implied, including the implied warranties of merchantability, fitness for a particular purpose and freedom from non-infringement.

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Ordering Information

Call us at Customer Service to place an order: 800-742-1994 (U.S.). Visit our website: **www.3M.com/medicalspecialties** for product and services information, news about conferences we will be attending, new product highlights or to make a direct inquiry.

To have a sales representative contact you, to request samples or clinical and safety summaries, please contact us at 3M HELPLINE 800-228-3957 (U.S.) or for international inquiries, please contact your local country representative. Our 3M Medical Specialties subsidiary contacts are listed below.

International Locations

Argentina
3M Argentina S.A.C.I.F.I.A.
Tel.: 54-11-4339-2400
Fax: 54-11-4339-2640

Australia
3M Health Care
Tel: 1 300 363 878
Fax: 1 800 060 888

Belgium
3M Belgium N.V./S.A.
Tel: 32-2-722-5111
Fax: 32-2-720-0225

Brazil
3M do Brasil Ltda.
Tel: 55-19-3838-6661
Fax: 55-19-3838-7449

Canada
3M Canada
Tel: 800 364-3577
Fax: 800 341-4630

Chile
3M Chile S.A.
Tel: (56-2) 4103000
Fax: (56-2) 4103400

China
3M China Ltd.
Tel: 86-21-6275-3535
Fax: 86-21-5208-2205

Colombia
3M Colombia S.A.
Tel: 57-1 4101666
Fax: 57-1 4161677

Czech Republic
3M Cesko s.r.o.
Tel: +420-261 380 111
Fax: +420-261 380 110

Denmark
3M a/s
Tel: 45-43-48-0100
Fax: 45-43-96-8596

Dominican Republic
3M Dominicana
Tel: (809) 530-6560 X499
Fax: (809) 530-2960

Finland
Suomen 3M Oy
Tel.: 358-9-52-521
Fax: 358-9-512-29-44

France
Laboratoires 3M Santé
Tel: 33-1-3031-8376
Fax: 33-1-3031-8378

Germany
3M Medica
Tel: 49 2131 14 40 00
Fax: 49 2131 14 49 99

Hong Kong
3M Hong Kong Ltd.
Tel: (852) 2806 6111
Fax: (852) 2234 6044

Hungary
3M Hungária Kft.
Tel: (36-1) 270-7777
Fax: (36-1) 320-0951

India
3M India Ltd.
Tel: +91-80-2223 1414
Fax: +91-80-22231431

Indonesia
PT 3M Indonesia
Tel: (62-21) 520 3401
Fax: (62-21) 520 3106

Israel
3M Israel Ltd.
Tel: 972-9-9615000
Fax: 972-9-9615050

Italy
3M Italia SPA
Tel: +39 2 7035-2406
Fax: +39 2 7035-2484

Japan
3M Health Care Ltd.
Tel: 81-3-3709-8289
Fax: 81-3-3709-8754

Kazakhstan
3M Representation Office
Tel: +7 3272 509 944
Fax: +7 3272 509 573

Korea
3M Korea Ltd.
Tel: 82-2-3771-4286
Fax: 82-2-786-2825

Malaysia
3M Malaysia Sdn. Bhd.
Tel: 6-03-7806 2888
Fax: 6-03-7806 2902

Mexico
3M México, S.A. de C.V.
Tel: +52-55-5270-0400
Fax: +52-55-5270-0433

Middle East
3M Gulf Ltd.
Tel: 971-4-3670-777
Fax: 971-4-3670-699

The Netherlands
3M Nederland B.V.
Tel: 31-715-450-450
Fax: 31-715-450-212

New Zealand
3M New Zealand
Tel: 64-9-477 4040
Fax: 64-9-477 6692

Peru
3M Peru S.A.
Tel: 511-224-2728
Fax: 511-224-3171

Philippines
3M Philippines
Tel: (632) 8133781 to 95
Fax: (632) 8145873 to 74

Poland
3M Poland Sp.z o.o.
Tel: (48 22) 739 60 00
Fax: (48 22) 739 60 01

Portugal
3M Portugal
Tel: 351-21-3134500
Fax: 351-21-3134680

Russia
3M Russia
Tel: 7 (495) 784-74-74
Fax: 7 (495) 784-74-75

Singapore
3M Technologies (S) Pte. Ltd.
Tel: 65-6450-8866
Fax: 65-6455-2130

Spain
3M España, S.A.
Tel: 34-91-321-6000
Fax: 34-91-321-6002

Sweden
3M Svenska AB
Tel: +46-8-92 21 00
Fax: +46-8-92 24 22

Switzerland & Eastern Europe
3M (Schweiz) AG
Tel: +41 44 724 92 44
Fax: +41 44 724 94 80

Thailand
3M Thailand Ltd.
Tel: (66)2 260 8577 Ext.175
Fax: (66)2 261 7535

Taiwan
3M Taiwan Ltd.
Tel: 886-2-2704-9011
Fax: 886-2-2706-0355

Turkey
3M Turkey
Tel: 9 (0212) 3507777
Fax: 9 (0212) 2821742

Ukraine
3M Ukraine
Tel: +380 44 490 57 77
Fax: +380 44 490 57 75

United Kingdom & Ireland
3M Health Care Ltd.
Tel: 44-1509-611-611
Fax: 44-1509-237-288

Venezuela
3M Manufacturera Venezuela
Tel: 58-241-8391911
Fax: 58-241-8391928

Viet Nam
3M Viet Nam Ltd.
Tel: 84 8 640986
Fax: 84 8 641024

3M

3M Medical Specialties
3M Center, Building 275-5W-05
St. Paul, MN 55144-1000 USA
Tel.: 800 228-3957

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