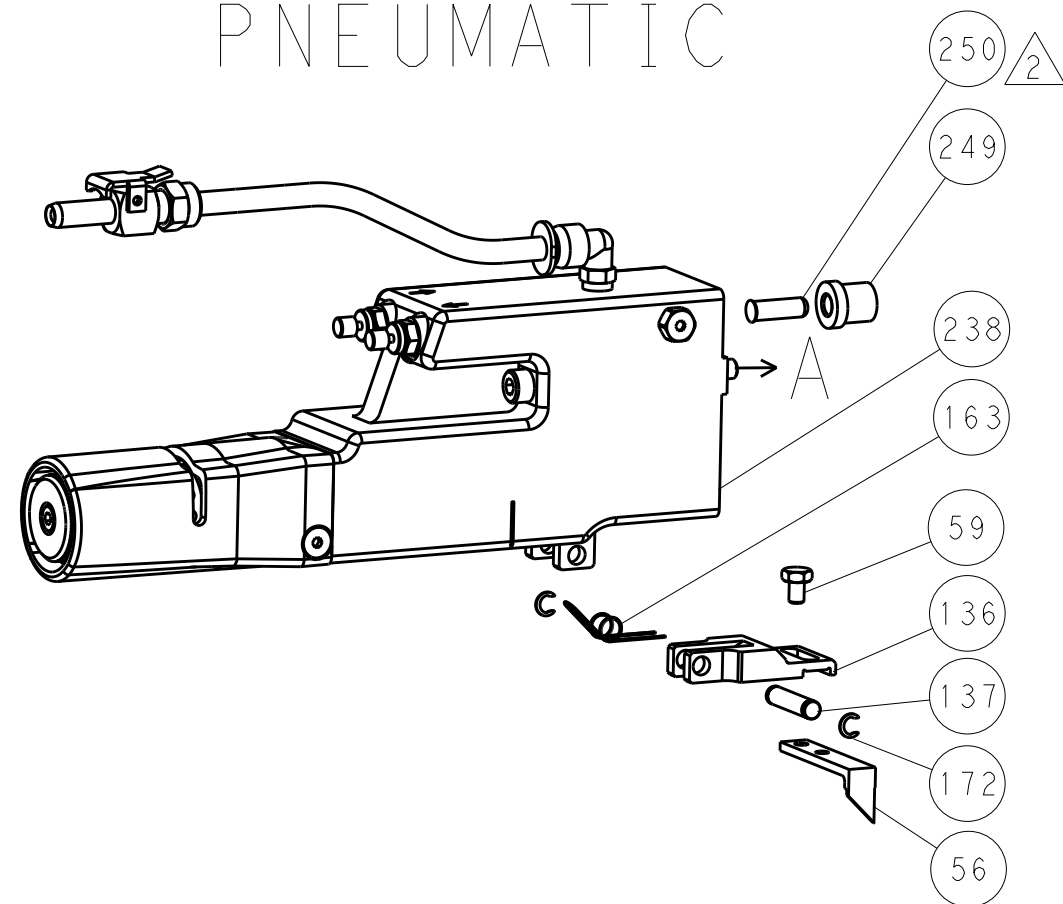
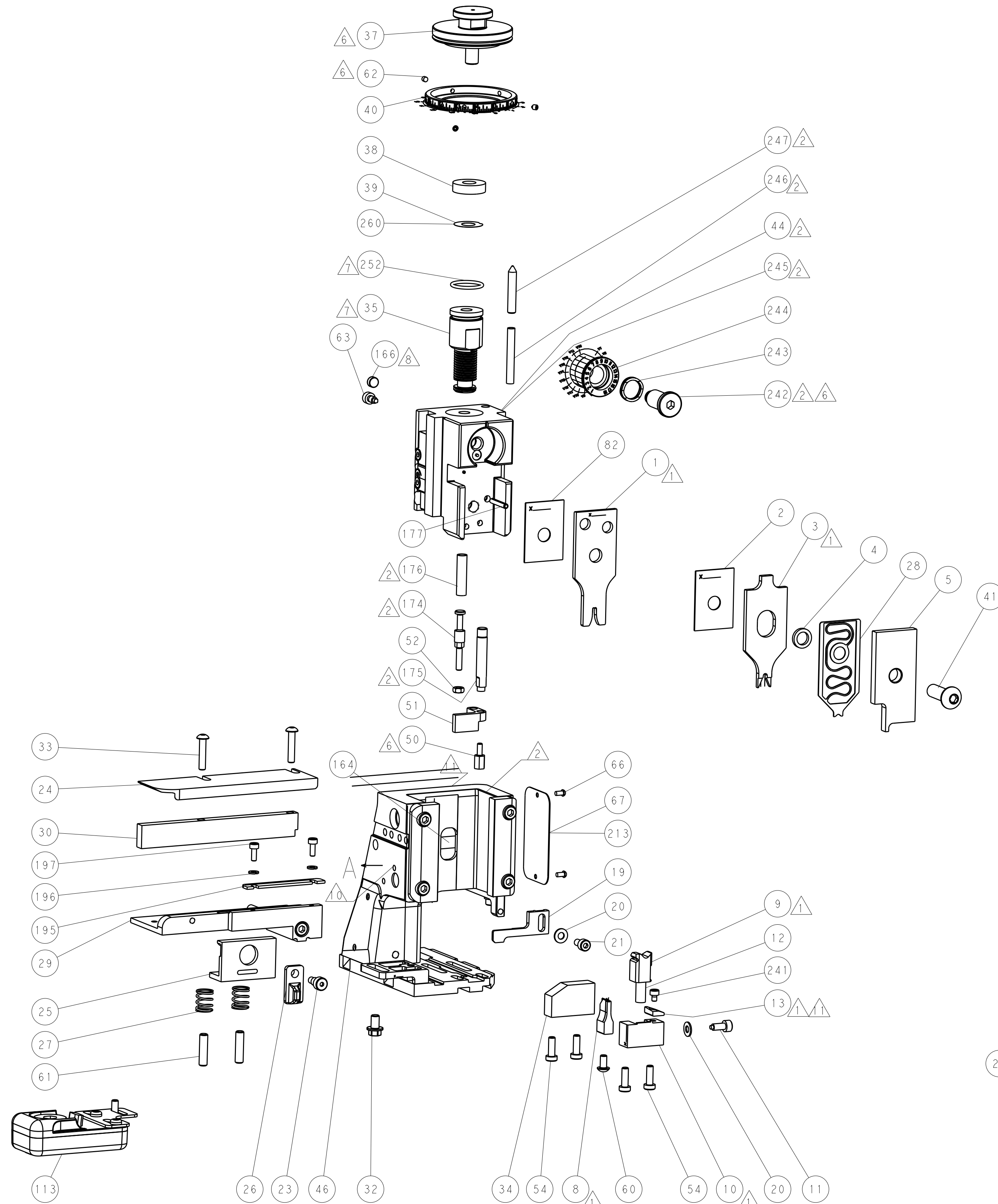


PNEUMATIC

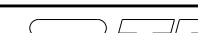


The diagrams illustrate the installation of the mechanical post feed unit for three different machine configurations:

- MECHANICAL POST FEED:** Shows the unit (47) being inserted into the slot. Dimensions include 30mm STROKE and 40mm STROKE. Part number 49 is also indicated.
- MECHANICAL PRE FEED:** Shows the unit (48) being inserted into the slot. Dimensions include 30mm STROKE and 40mm STROKE. Part number 49 is also indicated.
- AIR FEED:** Shows the unit (248) being inserted into the slot. Dimensions include 30mm STROKE and 40mm STROKE. Part number 49 is also indicated.

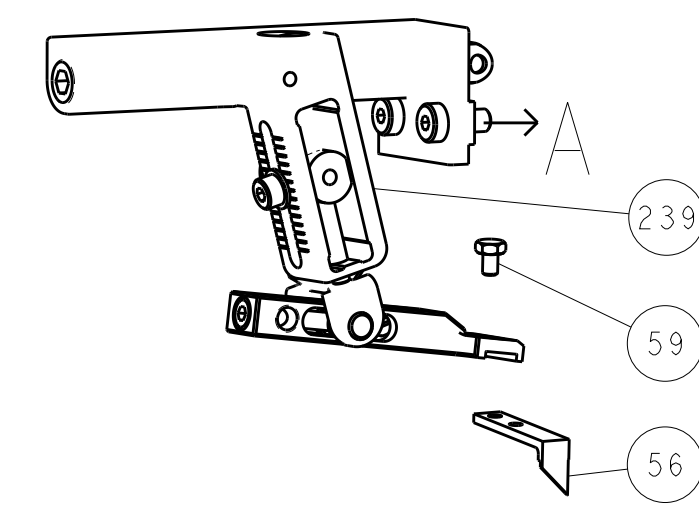


Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

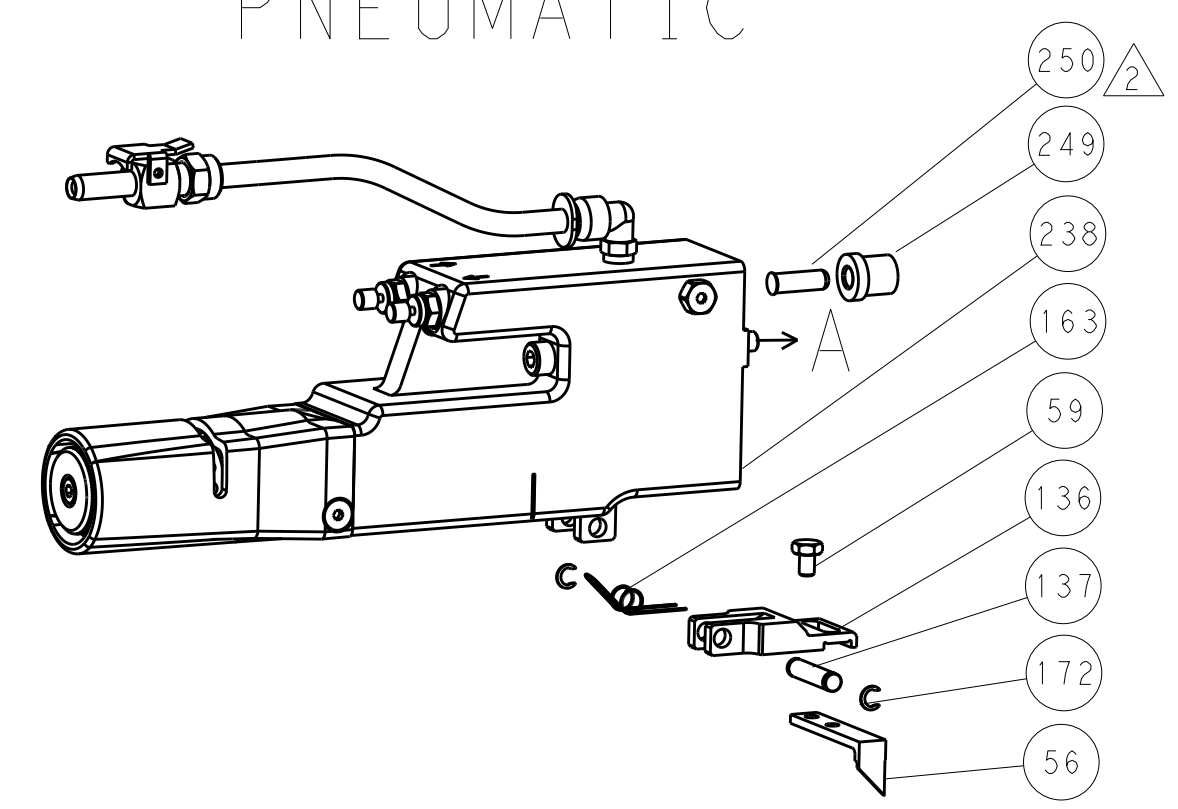
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TPO ELECTRONICS CORPORATION IT IS SUBJECT TO THE TPO ELECTRONICS CORPORATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN 25AUG2011 CHR 25AUG2011 G. BAILEY APVD S.XI 25AUG2011		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		Ocean Side Feed Applicator	
		PRODUCT SPEC		SIZE	
		APPLICATION SPEC		CAGE CODE	
MATERIAL		FINISH		DRAWING NO	
-		-		A1 00779 C-2151073	
		WEIGHT		RESTRICTED TO	
		-		-	
Customer Accessible Production Drawing				SCALE	1:2
				SHEET	2 of 4
				REV	F

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

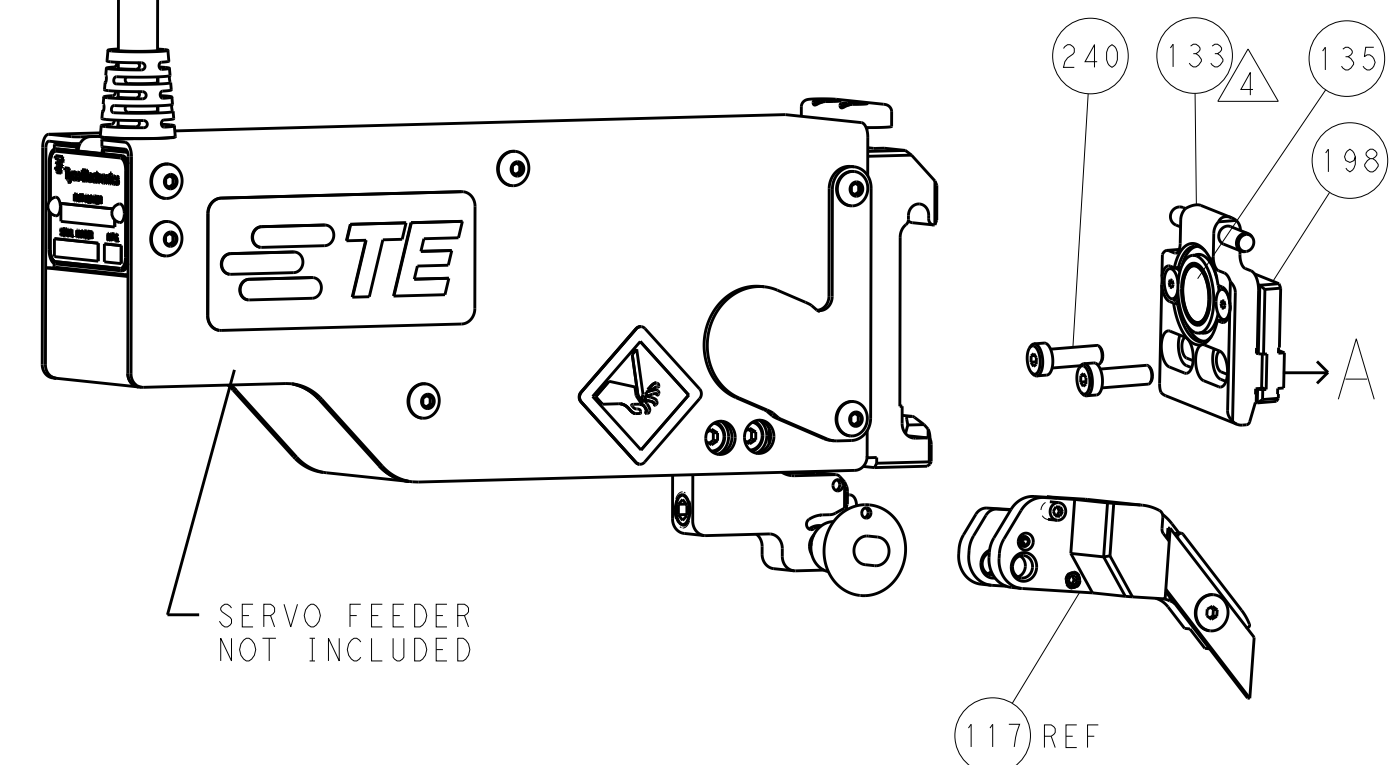
FEED TYPE MECHANICAL



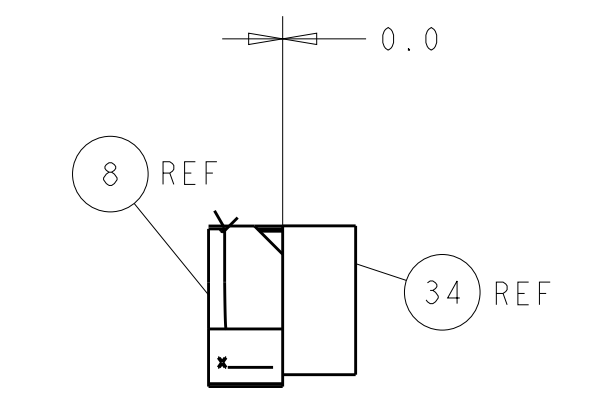
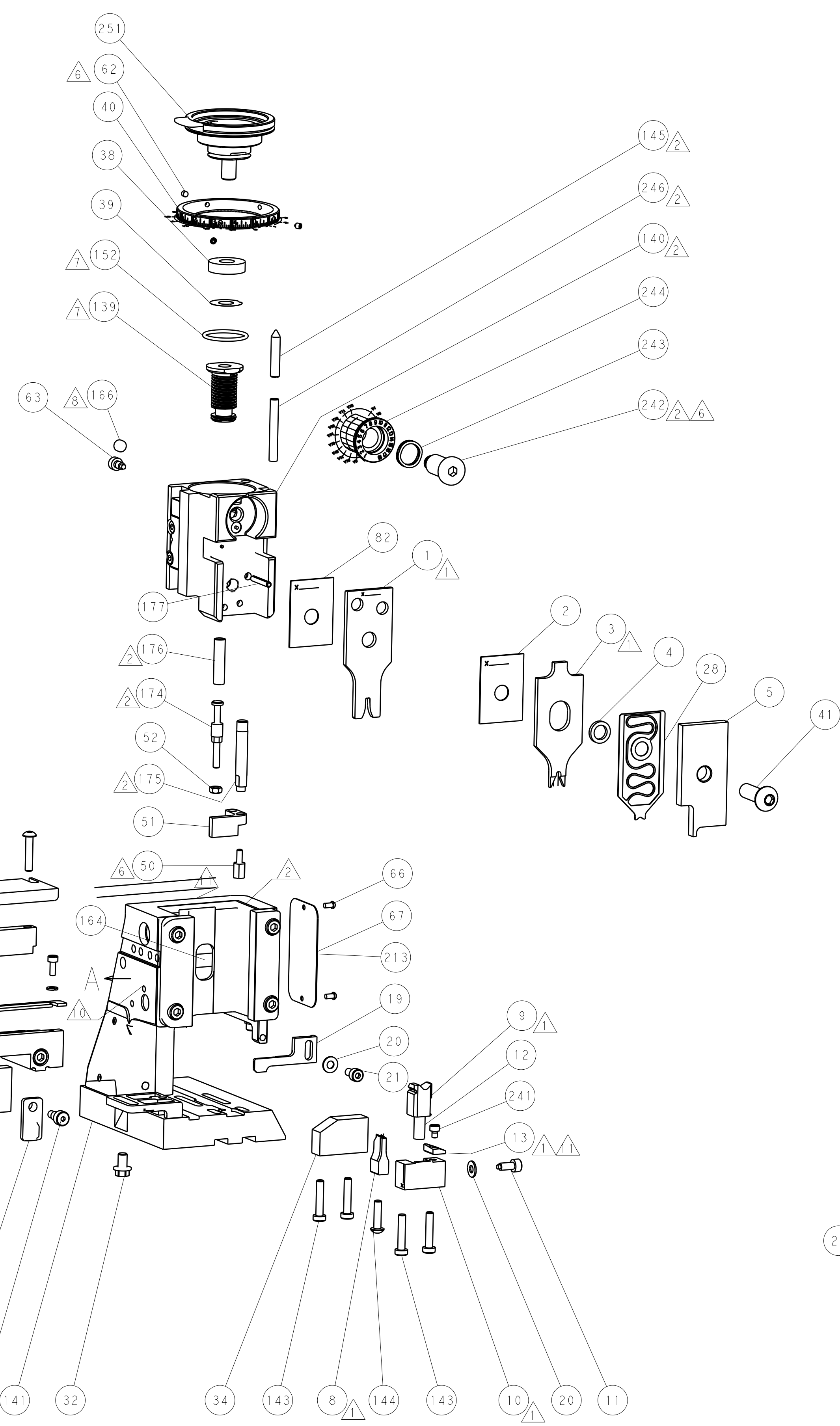
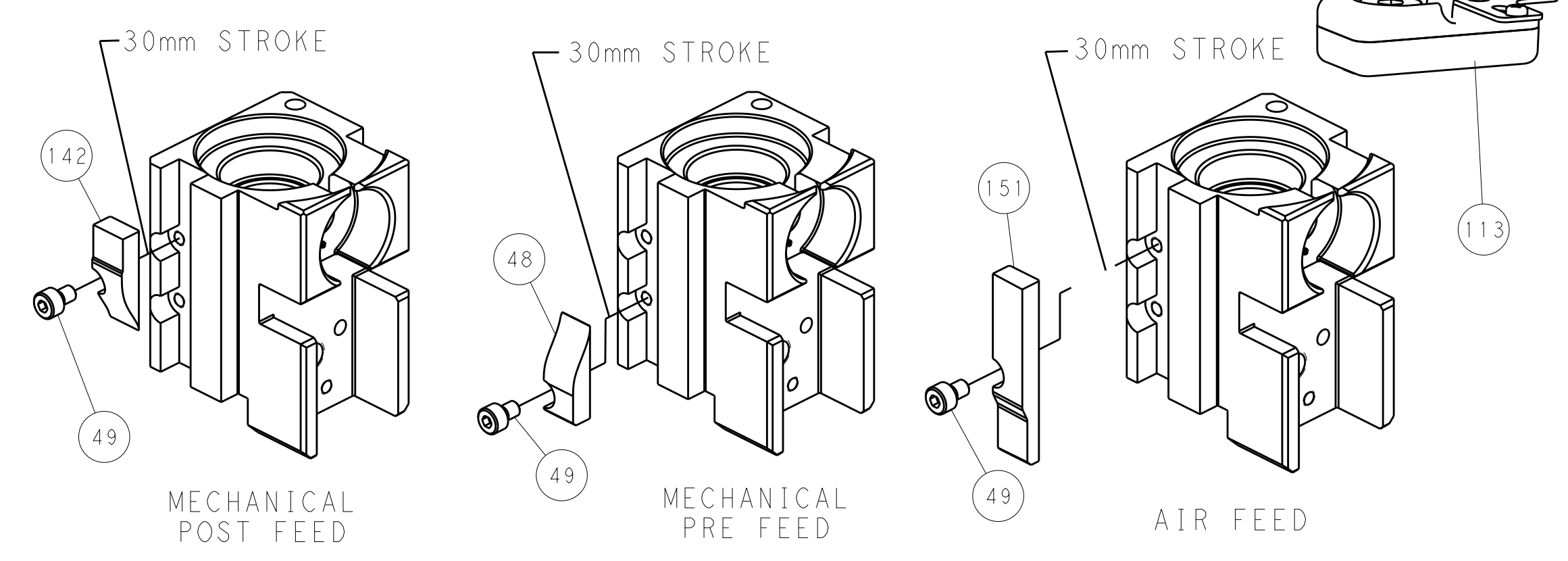
PNEUMATIC



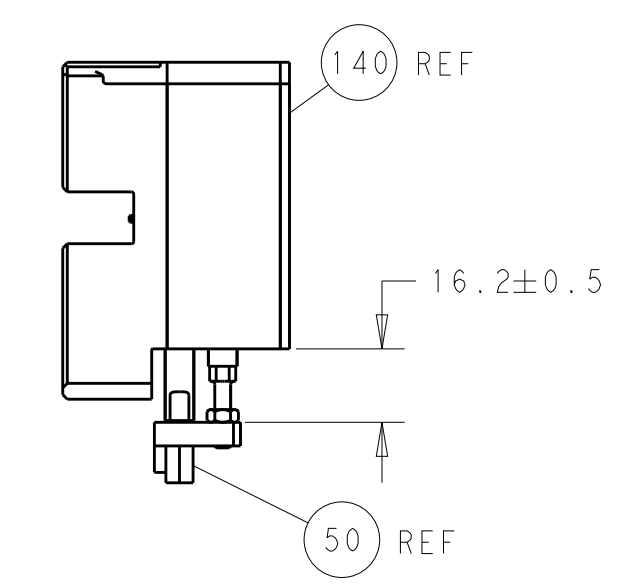
SERVO LATCH PLATE



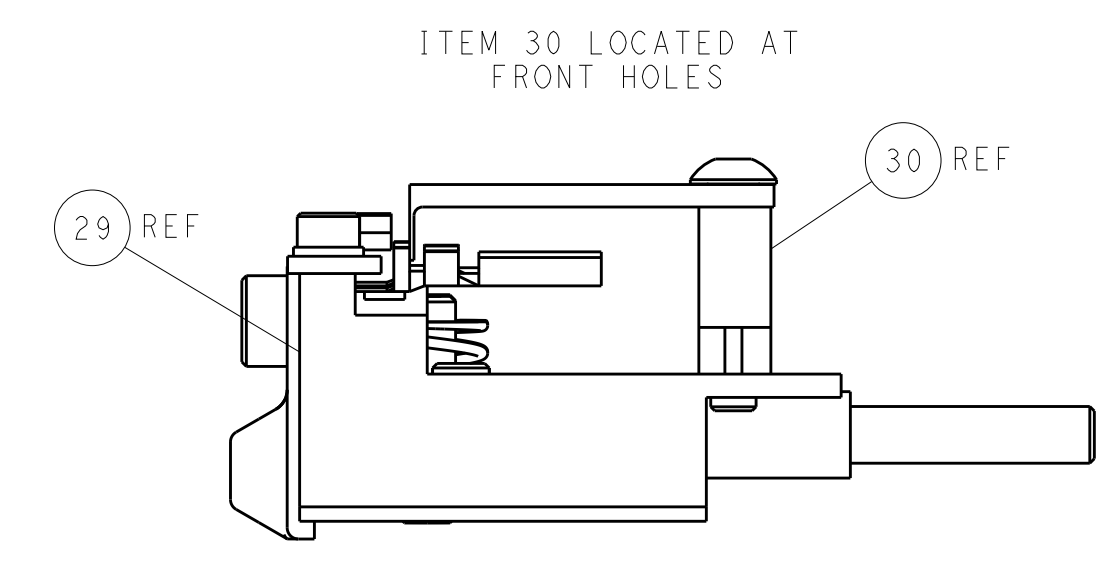
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN Y. YIN 25AUG2011		TE Connectivity Harrisburg, PA 17105-3608	
0 PLC ±		1 PLC ±		CHK G. BAILEY 25AUG2011		NAME Ocean Side Feed Applicator	
2 PLC ±		3 PLC ±		APVD S. XI 25AUG2011		SIZE A1	
4 PLC ±		ANGLES ±		PRODUCT SPEC		CAGE CODE 00779	
MATERIAL		FINISH		APPLICATION SPEC		DRAWING NO 2151073	
				WEIGHT		Customer Accessible Production Drawing	
				SCALE 1:2		SHEET 4 OF 4	
						REV F	