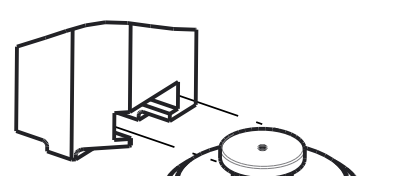


8		7		6		5		4		3		
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	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
						SERVO LATCH PLATE	2119951-1	-	8-2151137-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151137-4	-	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-2
						-	-	-	-	-	-	-
						-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	3.94 mm [.155]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MK1 POSITIVE LOCK REC. 6.35 (.250 SERIES)			
WIRE STRIP LENGTH 5.46-6.22 mm [.215-.245 IN]		INSULATION DIAMETER RANGE Ø2.40-3.20 mm [.094-.126 IN]	
TERMINAL APPLICATION SPECIFICATION 		114-5029 - -	
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
154718-1	154718-2	154718-3	154718-4
154718-6	154718-7	154718-8	154718-9
1-154718-3			

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 
2.00mm2	1.87+/- 0.05 [0.074+/- .002]	7.9
1.25mm2	1.64+/- 0.05 [0.065+/- .002]	10.4
0.80mm2	1.52+/- 0.05 [0.060+/- .002]	11.5



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:

PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION:	8-2151137-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST":	8-2151137-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST":	8-2151137-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR
USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM
WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MK1 POSITIVE LOCK REC. 6.35 (.250 SERIES)			
WIRE STRIP LENGTH 5.46-6.22 mm [.215-.245 IN]		INSULATION DIAMETER RANGE Ø2.40-3.20 mm [.094-.126 IN]	
TERMINAL APPLICATION SPECIFICATION  			
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
154718-1	154718-2	154718-3	154718-4
154718-6	154718-7	154718-8	154718-9
1-154718-3			

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.50mm2			1.65+/-0.05 [0.065+/- .002]		10.6

3. THIS CRIMP PARAMETER IS PROVIDED TO MEET A CUSTOM AND UNIQUE CUSTOMER REQUIREMENT. IT HAS BEEN EVALUATED AND IS CONDITIONALLY SPECIFIED BY TE CONNECTIVITY. THIS CUSTOMIZED CRIMP PARAMETER IS NOT LISED AS AN APPROVED APPLICATION WITHIN A TE CONNECTIVITY APPLICATION SPECIFICATION; HOWEVER, IT HAS BEEN VALIDATED ACCORDING TO CONNECTIVITY SPECIFICATIONS 109-18079 (TEST GROUP 1) AND 114-18022.

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AS SUCH, IT IS HIGHLY RECOMMENDED THAT THE CUSTOMER PERFORM FURTHER DETAILED EVALUATION TO ASSESS PRODUCT PERFORMANCE IN THE SPECIFIC APPLICATION.

-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

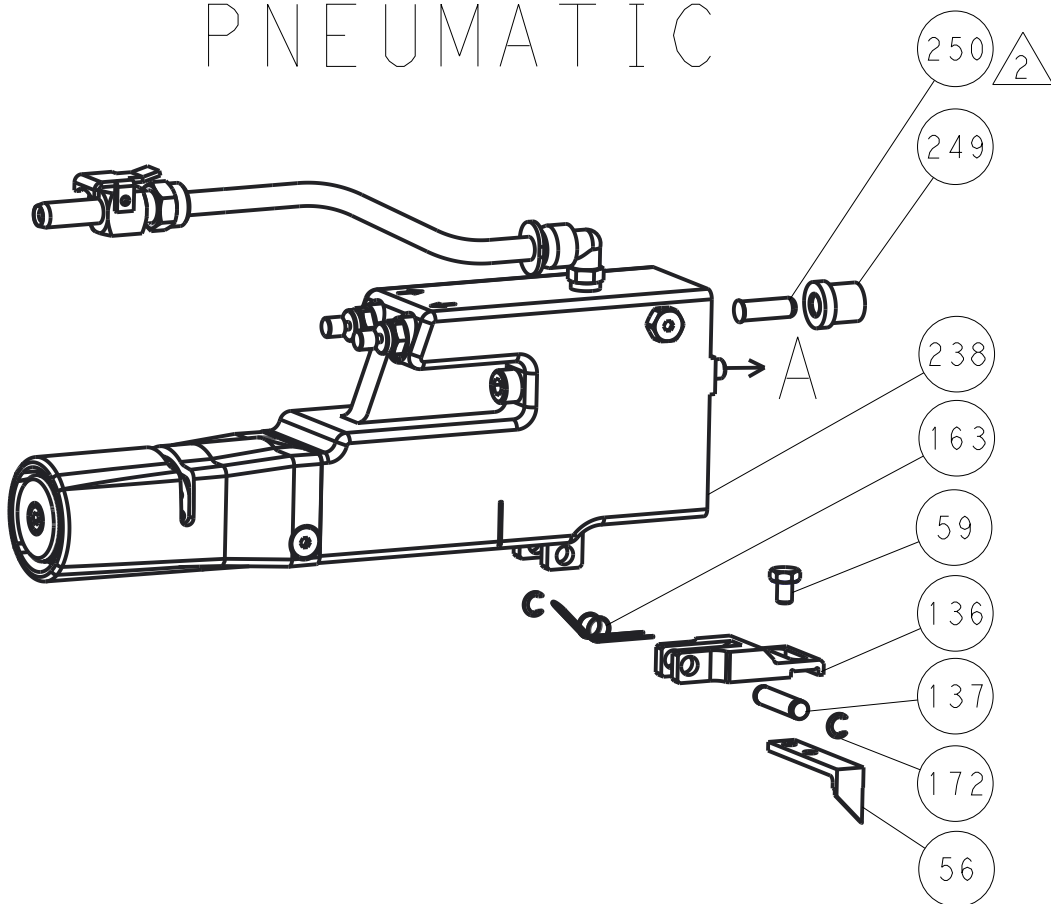
SET UP GAUGE				LOC	DIST	REVISIONS					
2119599-1				A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD
							A3	ECR-15-006016	17APR2015	JH	JT
-	1	-	-			2119758-1		RAM, AMP STYLE, SIDE FEED, NON-ADJ.			245
1	1	1	1			2119082-9		CAM, SNAIL, INSULATION ADJUSTMENT			244
1	1	1	1			2079764-1		WASHER, WAVE SPRING, CREST-TO-CREST			243
1	1	1	1			2119083-1		RETAINER, INSULATION DIAL			242
1	1	1	1			7-18023-7		SCR, SKT HD CAP M3 X 4.0			241
-	2	2	-			2168400-6		SHCS, LOW HEAD, RoHS, M5 X 16			240
-	-	-	-	1		2063440-2		AIR FEED MODULE			238
-	1	1	-			2119740-2		TAG,IDENTIFICATION			213
-	1	1	-			1901094-3		SPACER, FEEDER			198
1	1	1	1			993111-1		PIN, SLOTTED SPRING 3.0 X 20.0			177
-	-	-	-	2		21045-3		RING, RETAIN, EXTERN, 3/16 CRESCENT			172
1	1	1	1	1		994969-1		MAGNET, RARE EARTH HIGH ENERGY			166
REF	REF	REF	REF	REF		994970-2		COUNTER, MAGNETIC			164
-	-	-	-	1		240638-1		SPRING, FEED FINGER			163
-	-	-	-	1		3-23627-7		PIN, RETAIN, GRVD, 3/16 X .854			137
-	-	-	-	1		2119799-1		HOLDER,FEED FINGER, AF			136
-	REF	REF	-			SEE NOTE 4		MEMORY CHIP, PROGRAMMED			135
-	1	1	-			1633743-1		SERVO FEED LATCH ASM			133
1	1	1	1	1		1-18028-2		WASHER, FLAT, REG M4			119
-	REF	REF	-			2119944-1		FEED FINGER ASSEMBLY,SF			117
2	2	2	2	2		2168083-1		SCR, SKT HD CAP, RoHS, M3 X 8.0			95
1	1	1	1	1		455888-5		SPACER, CRIMPER			82
1	1	1	1	1		2119956-1		DOCUMENTATION PACKAGE			71
1	-	-	-	1		2119740-1		TAG,IDENTIFICATION			67
2	2	2	2	2		2168078-1		SCREW, DRIVE, RH, RoHS, 2 x .188			66
1	-	1	1	1		2119793-1		LIMITER, ADJUSTMENT BOLT			63
3	-	3	3	3		992763-5		SCR, SET, SOC, CONE POINT, M3 x 4.0			62
2	2	2	2	2		2-18032-5		SCR, SET, FLT POINT M5 X 20.0			61
1	1	1	1	1		2079383-4		SCR, BHSC, RoHS (M4 X 8)			60
-	-	-	-	1		5-18022-5		SCR, HEX HD CAP, M4 X 6.0			59
-	-	-	-	1		1338685-1		PAWL, FEED			56
4	4	4	4	4		2168400-1		SHCS, LOW HEAD, RoHS, M4 X 12			54
2	2	2	2	2		2168083-8		SCR, SKT HD CAP, RoHS, M4 X 16			53
1	1	1	1	1		5018030-1		NUT, HEX, REG, RoHS, M3			52
1	1	1	1	1		811242-5		BUMPER, HOLD DOWN			51
1	1	1	1	1		690753-2		SPACER, TONKER			50
-	-	-	-	1		18023-9		SCR, SKT HD CAP M4 X 6.0			49
1	1	1	1	1		2119656-9		APPLICATOR BASIC ASSEMBLY, SF			46
1	-	1	1	1		2119370-1		RAM, AMP STYLE, SIDE FEED			44
1	1	1	1	1		2079383-7		SCR, BHSC, RoHS (M8 X 25)			41
1	-	1	1	1		2119645-1		DISC, NUMBERED FA WIRE ADJUSTMENT			40
1	-	1	1	1		2119957-1		APPLICATOR SHIM PACK			39
1	1	1	1	1		2119644-2		RAM WASHER, PRECISION			38
1	1	1	1	1		2119085-1		FA HEAD, ATLANTIC STYLE			37
1	-	1	1	1		2119092-1		BOLT, ADJUSTMENT			35
1	1	1	1	1		1-1752356-8		SUPPORT, TERMINAL			34
2	2	2	2	2		2079383-5		SCR, BHSC, RoHS (M4 X 20)			33
1	1	1	1	1		2161328-1		HEX HEAD, FLANGED, M5 x 8mm LONG			32
1	1	1	1	1		1-1320908-2		SPACER, STRIP GUIDE			30
1	1	1	1	1		2119959-3		ASSEMBLY, STRIP GUIDE			29
1	1	1	1	1		1-455888-0		SPACER, CRIMPER			28
1	1	1	1	1		356835-1		LEVER, DRAG RELEASE			27
1	1	1	1	1		980371-4		SCR, SKT HD SHLDR 5.0 DIA X 6.0			26
1	1	1	1	1		240792-1		DRAG, TERMINAL			25
1	1	1	1	1		1320928-2		STRIP GUIDE			24
1	1	1	1	1		693855-8		FRONT STRIP GUIDE			23
1	1	1	1	1		1-18028-2		WASHER, FLAT, REG M4			22
1	1	1	1	1		2168083-2		SCR, SKT HD CAP, RoHS, M4 X 8.0			21
2	2	2	2	2		18025-2		WASHER, SPRG LOCK, REG M4			20
1	1	1	1	1		2119533-1		STRIPPER, SIDE FEED			19
2	2	2	2	2		22283-1		SPRING, COMPRESSION			18
1	1	1	1	1		2119806-1		INSERT, SHEAR			13
1	1	1	1	1		3-22280-3		SPRING, COMPRESSION			12
1	1	1	1	1		1-356885-4		STOP, SHEAR			11
1	1	1	1	1		2119805-1		SHEAR HOLDER, FRONT			10
1	1	1	1	1		462006-6		FLOATING SHEAR, FRONT			9
1	1	1	1	1		1333207-4		ANVIL, COMBINATION .110			8
1	1	1	1	1		6-240641-9		SPACER			7
1	1	1	1	1		1-2119757-1		DEPRESSOR, SHEAR			5
1	1	1	1	1		1-238011-7		BLOCK, CRIMPER SPACER			4
1	1	1	1	1		2-2119582-6		CRIMPER, INSULATION F PREMIUM			3
1	1	1	1	1		455888-6		SPACER, CRIMPER			2
1	1	1	1	1		456408-9		CRIMPER, WIRE PREMIUM			1
-7	-6	-5	-2			PART NO		DESCRIPTION			ITEM NO

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ±.1 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1		Ocean Side Feed Applicator	
		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
MATERIAL		APPLICATION SPEC		RESTRICTED TO	
FINISH		WEIGHT		A 00779 C=2151137	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE 1:2		SHEET 1 OF 4 REV A3	

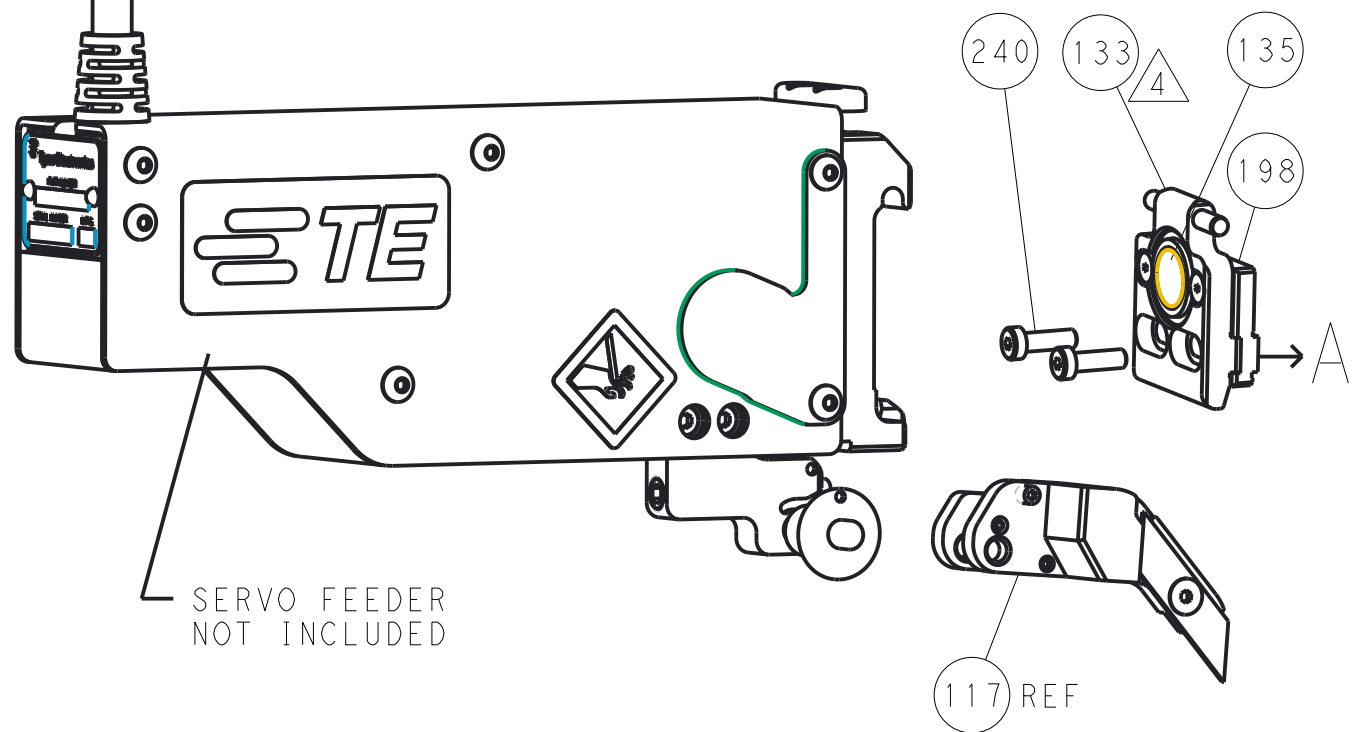
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

FEED TYPE

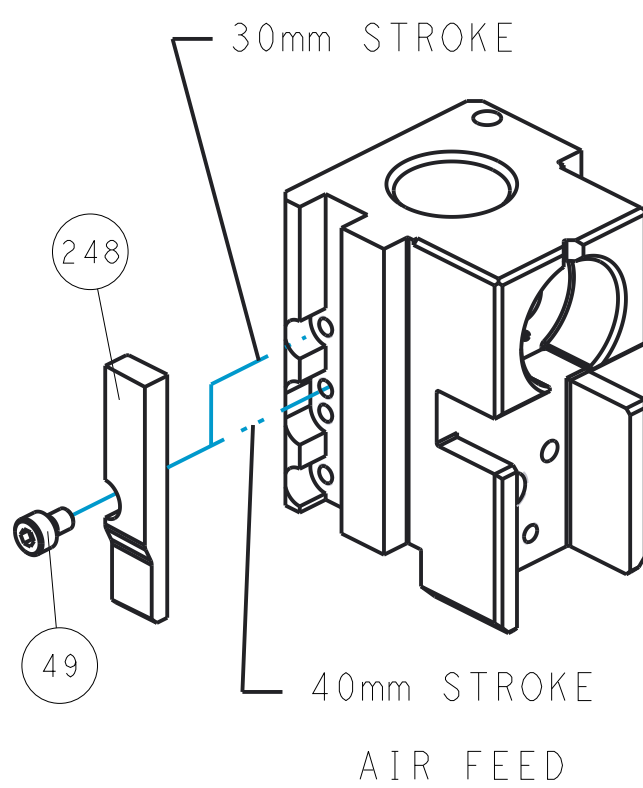
PNEUMATIC



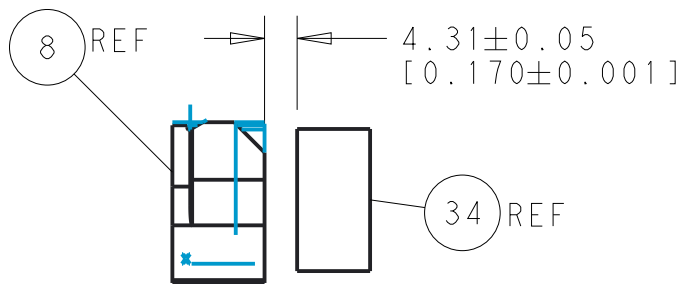
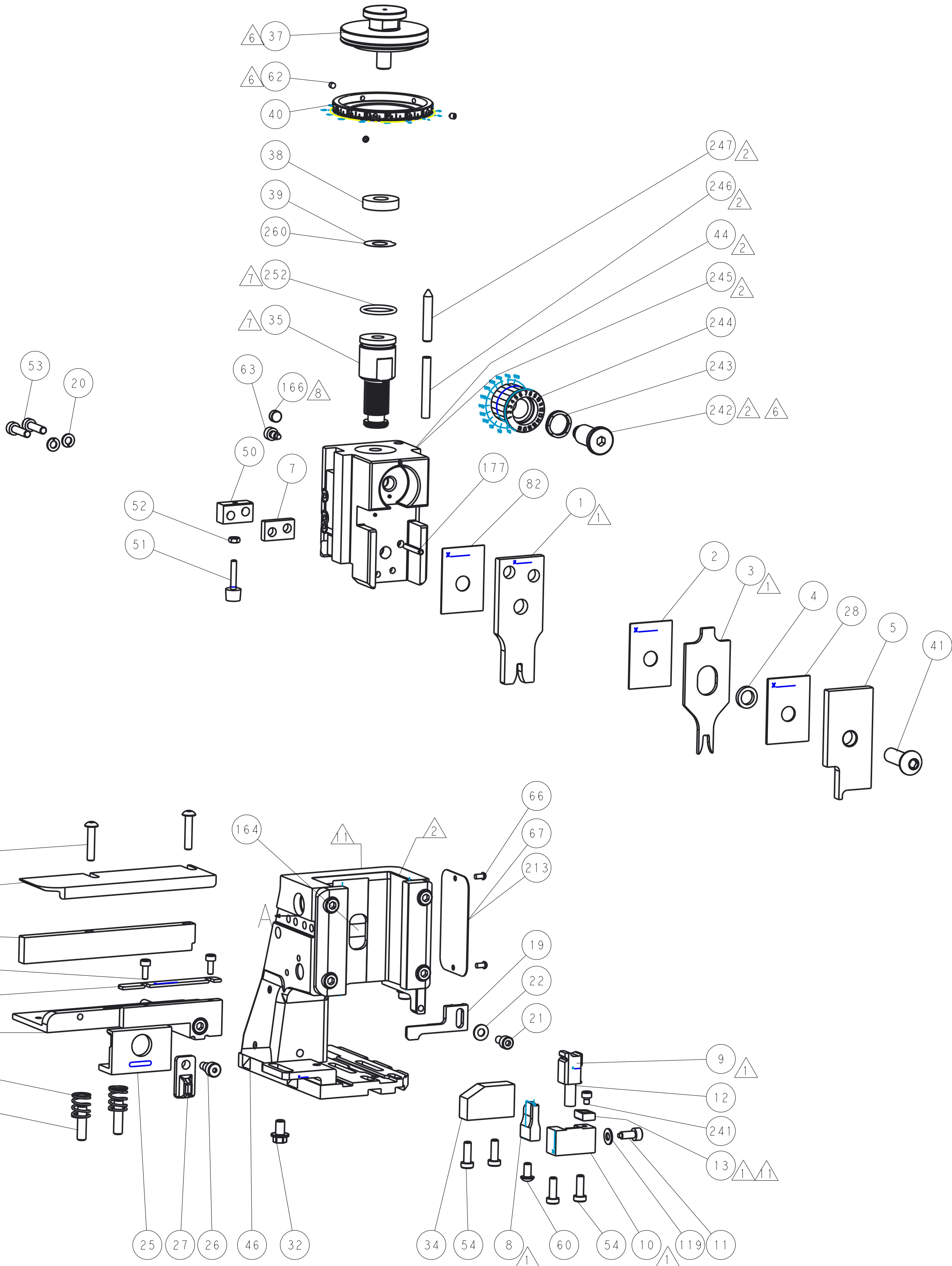
SERVO LATCH PLATE



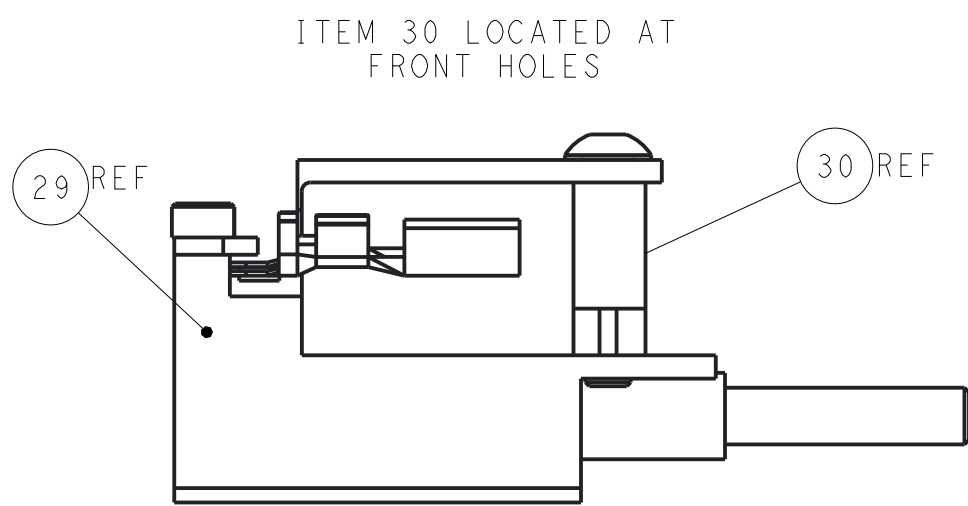
CAM POSITION



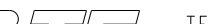
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

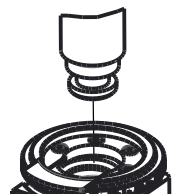


TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

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				CHK	T. ELBIN	27JUN2011							
				APVD	S. XI	27JUN2011							
				NAME									
DIMENSIONS:				TOLERANCES, UNLESS OTHERWISE SPECIFIED:			Ocean Side Feed Applicator -						
mm				PRODUCT SPEC									
				APPLICATION SPEC									
				WEIGHT									
				0 PLC $\pm .$ 1 PLC ± 0.5 2 PLC ± 0.13 3 PLC ± 0.013 4 PLC ± 0.001 ANGLES $\pm .$			SIZE			CAGE CODE	DRAWING NO	RESTRICTED TO	
MATERIAL				FINISH			A			00779	C=2151137	-	
							Customer Accessible Production Drawing			SCALE	1:2	SHEET 2 of 4	REV A3

8				6		5		4		3	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151137-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC					-	-	
					SERVO LATCH PLATE	2119951-1	-	8-2151137-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151137-4	-	-	-
	2-2151137-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴					-	-	
	2-2151137-7	A	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-2
7-2151137-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	3.94 mm [.155]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MK1 POSITIVE LOCK REC. 6.35 (.250 SERIES)			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
5.46-6.22 mm [.215-.245 IN]			Ø2.40-3.20 mm [.094-.126 IN]
TERMINAL APPLICATION SPECIFICATION		114-5029	- -
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
154718-1	154718-2	154718-3	154718-4
154718-6	154718-7	154718-8	154718-9
1-154718-3			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.00mm2	1.87+/-0.05 [.074+/- .002]	7.9
1.25mm2	1.64+/-0.05 [.065+/- .002]	10.4
0.80mm2	1.52+/-0.05 [.060+/- .002]	11.5

***WARNING**
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151137-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151137-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

THIS CRIMP PARAMETER IS PROVIDED TO MEET A CUSTOM AND UNIQUE CUSTOMER REQUIREMENT. IT HAS BEEN EVALUATED AND IS CONDITIONALLY SPECIFIED BY TE CONNECTIVITY. THIS CUSTOMIZED CRIMP PARAMETER IS NOT LISED AS AN APPROVED APPLICATION WITHIN A TE CONNECTIVITY APPLICATION SPECIFICATION; HOWEVER, IT HAS BEEN VALIEDTED ACCORDING TE CONNECTIVITY SPECIFICATIONS 109-18079(TEST GROUP 1) AND 114-18022.

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AS SUCH, IT IS HIGHLY RECOMMENDED THAT THE CUSTOMER PERFORM FURTHER DETAILED EVALUATION TO ASSESS PRODUCT PERFORMANCE IN THE SPECIFIC APPLICATION.

-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION

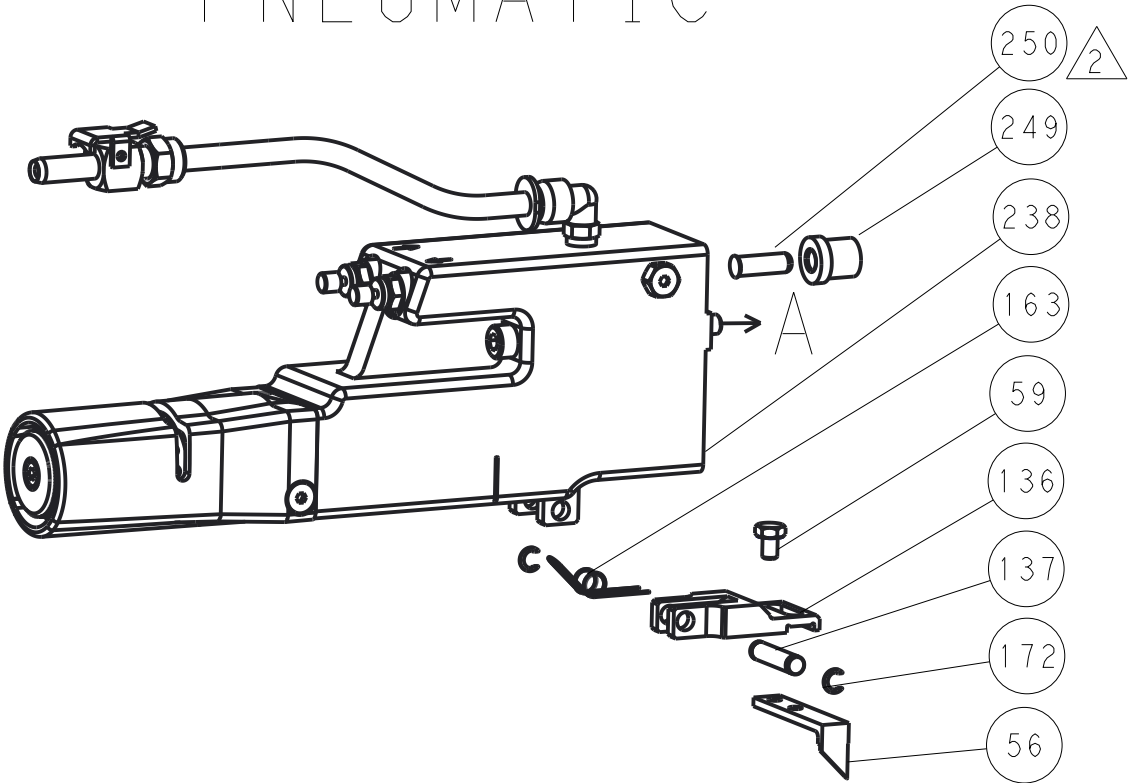
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1				LOC A	DIST 66	REVISIONS					
				P	LTR	DESCRIPTION			DATE	OWN	APVD
					-	SEE SHEET			-	-	-
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL						242
-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0						241
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16						240
-	-	-	1	2063440-2	AIR FEED MODULE						238
-	-	1	-	2119740-2	TAG,IDENTIFICATION						213
-	-	1	-	1901094-3	SPACER, FEEDER						198
-	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0						177
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT						177
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY						166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC						164
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-	1	1	1	1-238011-7	BLOCK, CRIMPER SPACER						4
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-	1	1	1	455888-6	SPACER, CRIMPER						2
1	1	1	1	456408-9	CRIMPER, WIRE PREMIUM						1
-77	-27	-25	-22	PART NO	DESCRIPTION						ITEM NO

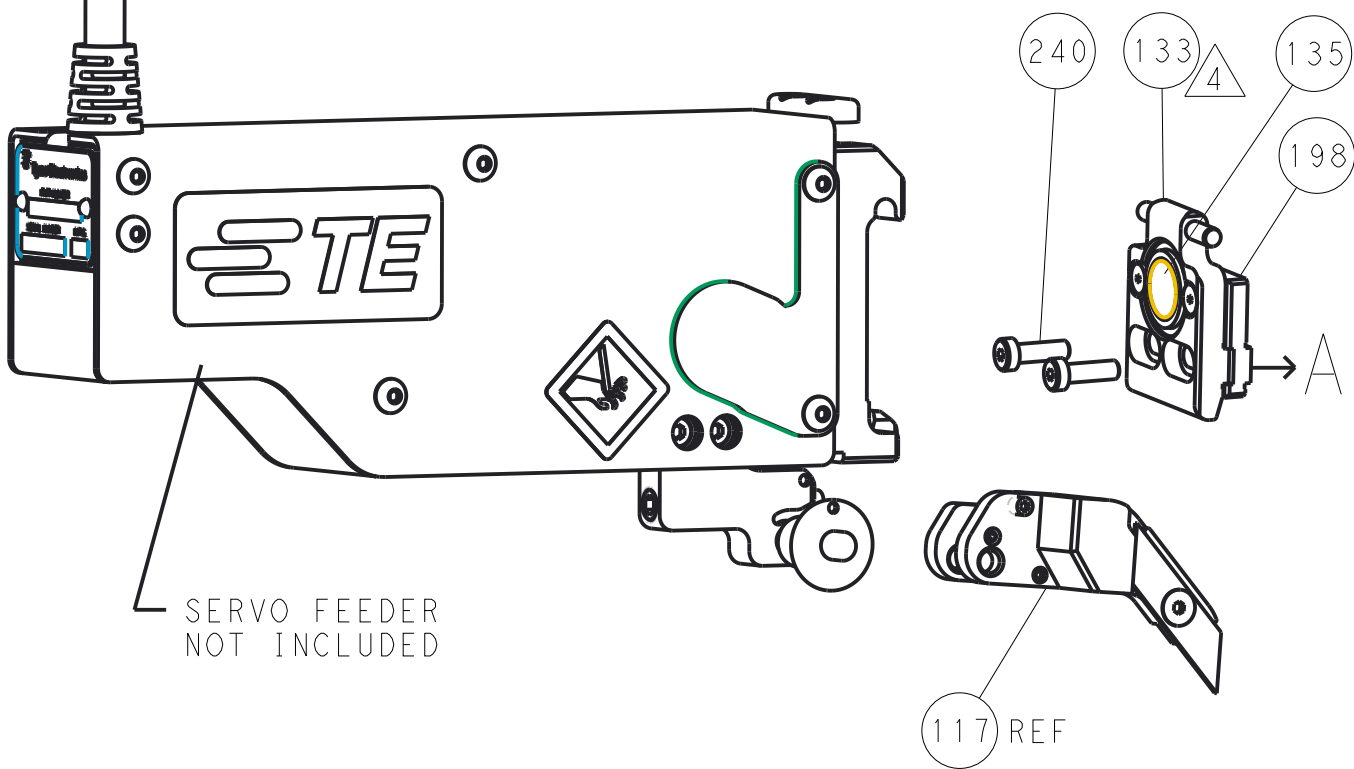
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A	66	-	-	SEE SHEET 1	-	-	-

FEED TYPE

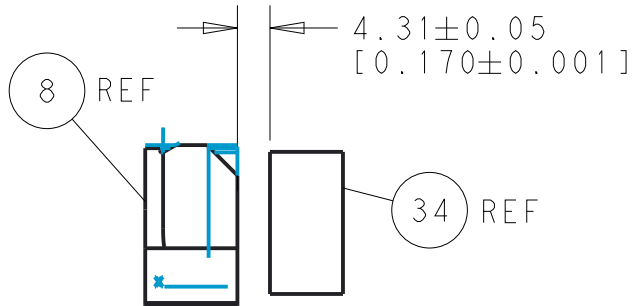
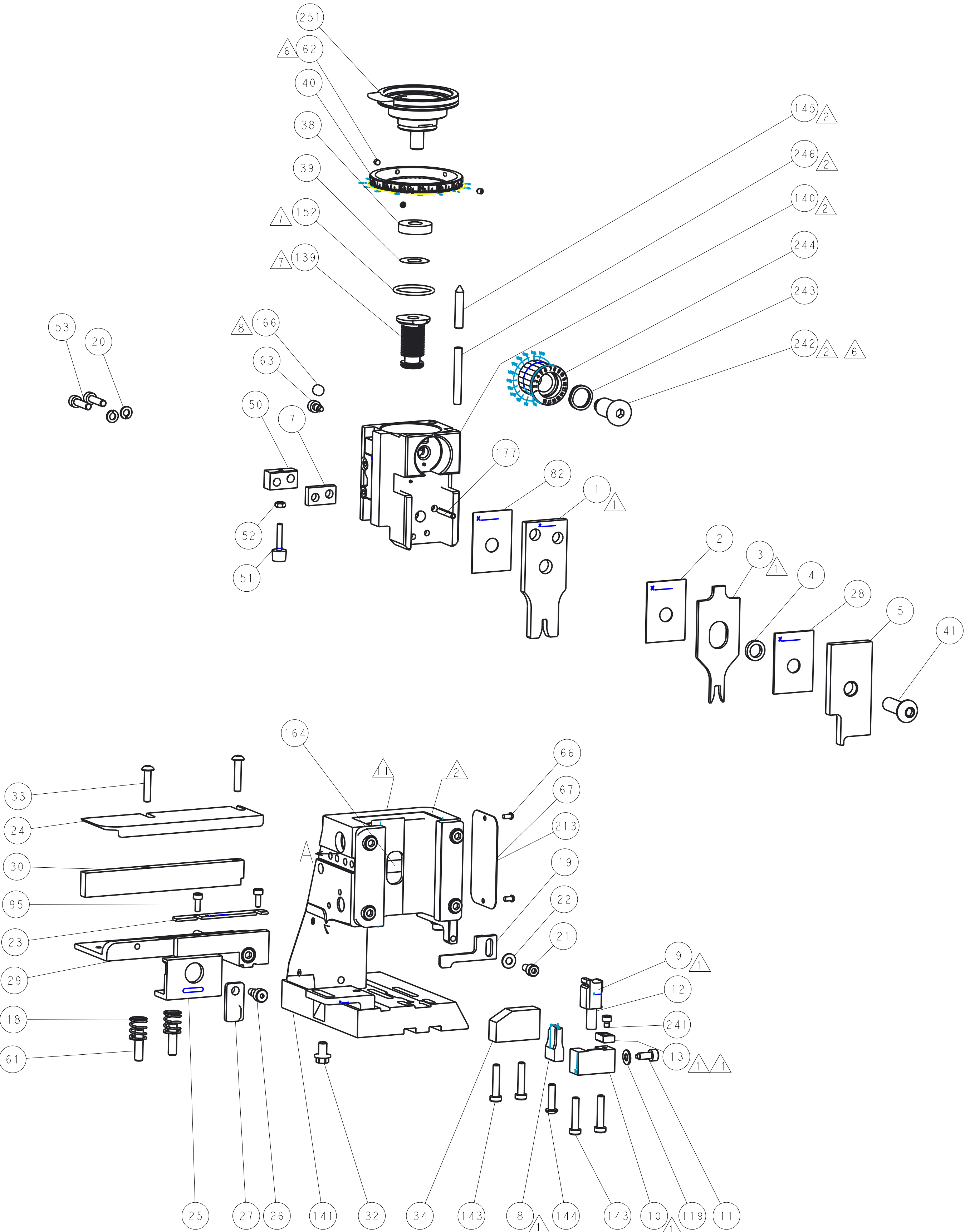
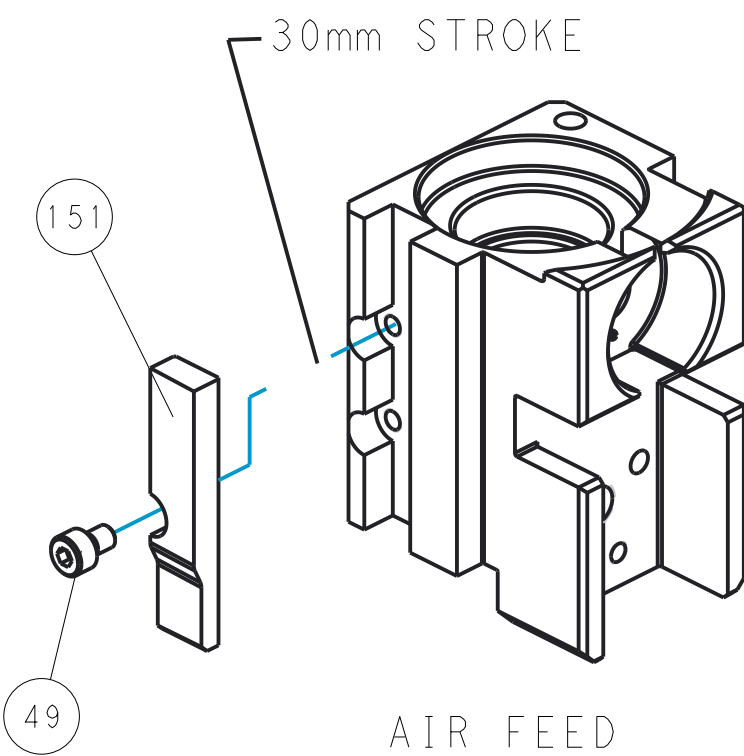
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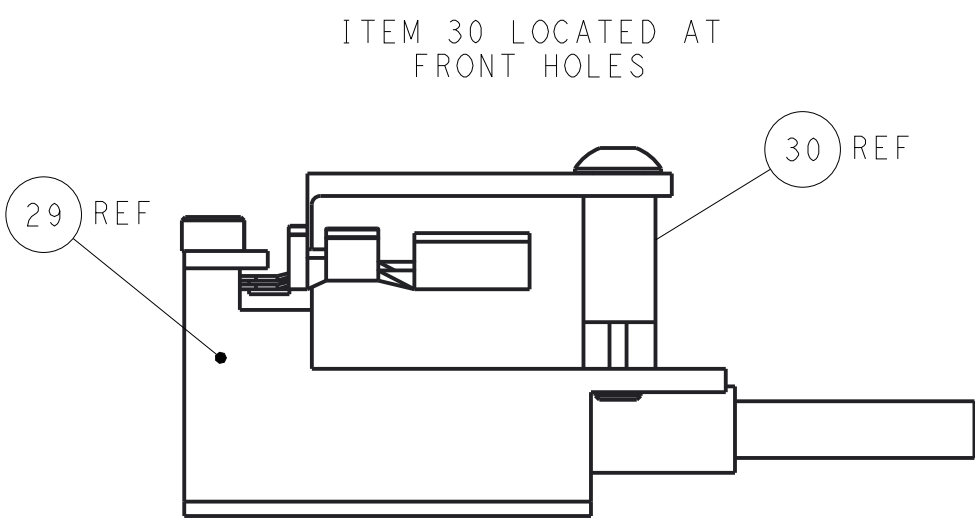
SERVO LATCH PLATE



CAM POSITION



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST VERSION.		DWN S. ZOU	27JUN2011	 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK T. ELBIN	27JUN2011		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1		APVD S. XI	27JUN2011	NAME Ocean Side Feed Applicator	
MATERIAL		PRODUCT SPEC		SIZE A1	
		APPLICATION SPEC		CAGE CODE 00779	
		WEIGHT		DRAWING NO 2151137	
		Customer Accessible Production Drawing		RESTRICTED TO	
		SCALE 1:2		SHEET 4 OF 4	
				REV A3	