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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

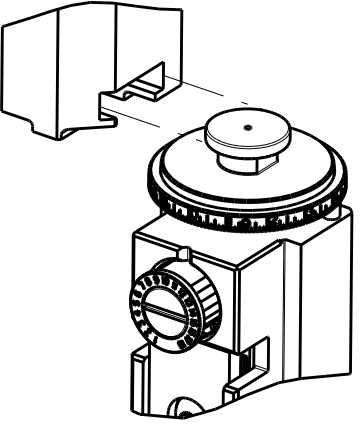
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2151665-1

B

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119950-1

2119951-1

2161326-1

1338685-1

5-18022-5

2119641-1

2119799-1

2063440-1

2168400-6 (QUANTITY 2)

2168400-6 (QUANTITY 2)

2151665-2

B

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119949-1

2119951-1

2161326-1

1338685-1

5-18022-5

2119653-1

-

-

2168400-6 (QUANTITY 2)

-

2151665-5

B

FINE CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE⁴

MECHANICAL FEED

PNEUMATIC FEED

2119949-1

2119950-1

1338685-1

5-18022-5

2119653-1

2119799-1

2063440-1

-

2151665-6

B

NON-CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE⁴¹²

-

-

-

-

-

-

-

2151665-7

B

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

-

-

7-2151665-7

B

CRIMP TOOLING KIT

-

-

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.27 mm [.050]

F

INSUL

1.83 mm [.072]

O

APPLICATOR INSTRUCTIONS

408-10389



TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: GET FEMALE TERMINAL, 1.2MM 0.2 STOCK SHEET

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

3.30-3.70 mm [.130-.146 IN]

Ø1.10-1.65 mm [.043-.065 IN]

TERMINAL APPLICATION SPECIFICATION

114-18774

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

1719957-1

1924878-1

1924878-2

WIRE SIZE



CRIMP HEIGHT mm [INCH]



CRIMP HEIGHT REFERENCE SETTING



0.35mm2

0.82+/-0.03 [.032+/- .001]

9.2

22 AWG

0.80+/-0.03 [.031+/- .001]

9.4

0.22mm2

0.74+/-0.03 [.029+/- .001]

10.0



1 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151665-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151665-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151665-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151665-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50 & 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE
2119599-1

LOC
A

DIST
66

REVISIONS

P

LTR

DESCRIPTION

DATE

DWN

APVD

B1

ECR-15-005102

31MAR2015

RK

GB

B2

ECR-15-006625

28APR2015

YY

CT

-

-

1

1

-

-

1901094-3

SPACER, FEEDER

198

-

1

1

1

1

1

9931111-1

PIN, SLOTTED SPRING 3.0 X 20.0

177

-

1

1

1

1

1

8-22280-7

SPRING, COMPRESSION

176

-

1

1

1

1

1

1752353-2

GUIDE PIN,HOLDDOWN

175

-

1

1

1

1

1

1901680-2

GUIDE PIN,HOLDDOWN

174

-

-

-

-

2

-

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

1

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

-

1

-

240638-1

SPRING, FEED FINGER

163

-

-

-

-

1

-

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

-

-

1

-

2119799-1

HOLDER,FEED FINGER, AF

136

-

-

REF

REF

-

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

1

-

-

1633743-1

SERVO FEED LATCH ASM

133

-

1

1

1

1

1

1-22281-8

SPRING, COMPRESSION

121

-

1

1

1

1

1

1-18028-2

WASHER, FLAT, REG M4

119

-

1

1

1

1

1

2-690438-2

FRONT STRIP GUIDE

96

-

2

2

2

2

2

2168083-1

SCR, SKT HD CAP, RoHS, M3 X 8.0

95

-

1

1

1

1

1

2168083-6

SCR, SKT HD CAP, RoHS, M5 X 65

93

-

1

1

1

1

1

455888-4

SPACER, CRIMPER

82

-

1

1

1

1

1

5-547505-2

SPRING, COMPRESSION

77

-

1

1

1

1

1

854769-4

HOLDER, INS

74

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1

1

1

1

1

2119956-1

DOCUMENTATION PACKAGE

71

-

1

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1

1

2119740-1

TAG,IDENTIFICATION

67

-

2

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

-

1

-

1

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

-

3

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

-

2

2

2

2

2

2-18032-5

SCR, SET, FLT POINT M5 X 20.0

61

-

1

1

1

1

1

2079383-4

SCR, BHSC, RoHS (M4 X 8)

60

-

-

-

-

1

1

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

-

1

1

1

1

1

21028-2

PIN, SLOTTED SPRING .062 X .250

58

-

-

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-

1

1

1338685-1

PAWL, FEED

56

-

4

4

4

4

4

2168400-1

SHCS, LOW HEAD, RoHS, M4 X 12

54

-

1

1

1

1

1

1-5018030-0

NUT, HEX, REG, RoHS, M3.5

52

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1

1

1

1

1

1901681-1

HOLDDOWN, TERMINAL

51

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1

1

1

1

1

1-1752354-7

STANDOFF,HOLD-DOWN

50

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1

2

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

-

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-

-

1

2119652-1

FEED CAM, PRE FEED

48

-

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1

2119653-1

FEED CAM, POST FEED

47

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1

1

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1

2119656-9

APPLICATOR BASIC ASSEMBLY, SF

46

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1

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1

1

1

2119370-1

RAM, AMP STYLE, SIDE FEED

44

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1

1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

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1

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

-

1

1

1

2119957-1

APPLICATOR SHIM PACK

39

-

1

1

1

1

1

2119644-1

RAM WASHER, PRECISION

38

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1

1

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1

2119085-1

FA HEAD, ATLANTIC STYLE

37

-

1

-

1

1

1

2119092-1

BOLT, ADJUSTMENT

35

-

1

 1 | 1 | 1 | 1 | 1752356-6 | SUPPORT, TERMINAL | 34 |

-

2

2

2

2

2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

-

1

1

1

1

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

-

1

1

1

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1320908-6

SPACER, STRIP GUIDE

30

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1

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1901086-1

PLATE, STRIP GUIDE

29

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1

1

1

1

1

455888-3

SPACER, CRIMPER

28

-

2

2

2

2

2

22281-8

SPRING, COMPRESSION

27

-

1

1

1

 1 | 1 | 356835-1 | LEVER, DRAG RELEASE | 26 |

-

1

1

1

 1 | 1 | 240792-2 | DRAG, TERMINAL | 25 |

-

1

1

 1 | 1 | 1 | 1320928-2 | STRIP GUIDE | 24 |

-

1

 1 | 1 | 1 | 1 | 980371-4 | SCR, SKT HD SHLDR 5.0 DIA X 6.0 | 23 |

-

1

 1 | 1 | 1 | 1 | 2168083-2 | SCR, SKT HD CAP, RoHS, M4 X 8.0 | 21 |

-

 1 | 1 | 1 | 1 | 1 | 1-18028-2 | WASHER, FLAT, REG M4 | 20 |

-

 1 | 1 | 1 | 1 | 1 | 2119533-1 | STRIPPER, SIDE FEED | 19 |

-

 1 | 1 | 1 | 1 | 1 | 2119806-1 | INSERT, SHEAR | 13 |

-

 1 | 1 | 1 | 1 | 1 | 3-22280-3 | SPRING, COMPRESSION | 12 |

-

 1 | 1 | 1 | 1 | 1 | 1-356885-4 | STOP, SHEAR | 11 |

-

 1 | 1 | 1 | 1 | 1 | 2119805-1 | SHEAR HOLDER, FRONT | 10 |

-

 1 | 1 | 1 | 1 | 1 | 318707-1 | FLOATING SHEAR, FRONT | 9 |

-

 1 | 1 | 1 | 1 | 1 | 1803055-1 | ANVIL, COMBINATION | 8 |

-

 - | - | - | - | - | - | - | 7 |

-

 - | - | - | - | - | - | - | 6 |

-

 1 | 1 | 1 | 1 | 1 | 2119780-4 | DEPRESSOR, SHEAR | 5 |

-

 1 | 1 | 1 | 1 | 1 | 1-238011-7 | BLOCK, CRIMPER SPACER | 4 |

-

 1 | 1 | 1 | 1 | 1 | 5-2119784-1 | CRIMPER, INSULATION O PREMIUM | 3 |

-

 1 | 1 | 1 | 1 | 1 | 455888-5 | SPACER, CRIMPER | 2 |

-

 1 | 1 | 1 | 1 | 1 | 1803125-1 | CRIMPER, WIRE | 1 |

-77

-7

-6

-5

-2

-1

PART NO

DESCRIPTION

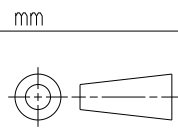
ITEM NO

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DWN
T.YIN
CHK
G.BAILEY
APVD
S.XI

10MAY2012
10MAY2012
10MAY2012

DIMENSIONS:
mm



0 PLC
1 PLC
2 PLC
3 PLC
4 PLC
ANGLES

±.5
±0.13
±0.013
±0.0001

±.

MATERIAL
-

FINISH
-

PRODUCT SPEC
-

APPLICATION SPEC
-

SIZE
A1

CAGE CODE
00779

DRAWING NO
C=2151665

RESTRICTED TO
-

Customer Accessible Production Drawing

SCALE
1:2

SHEET
1

OF
4

REV
B2

TE Connectivity
Harrisburg, PA 17105-3608

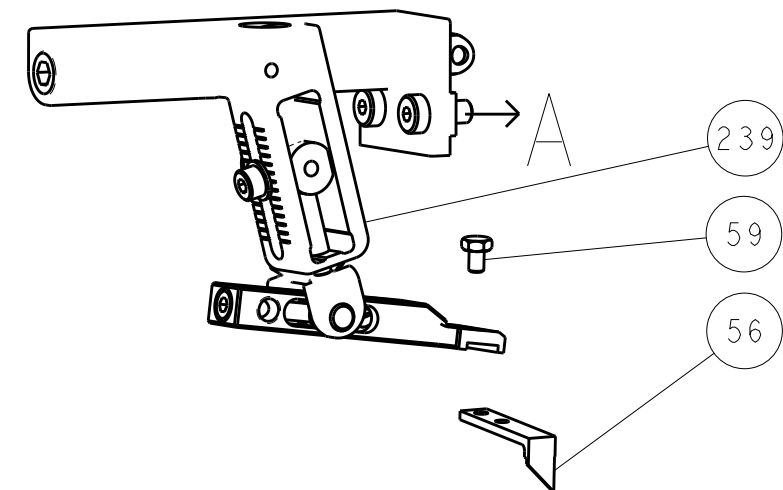
Ocean Side Feed
Applicator

-

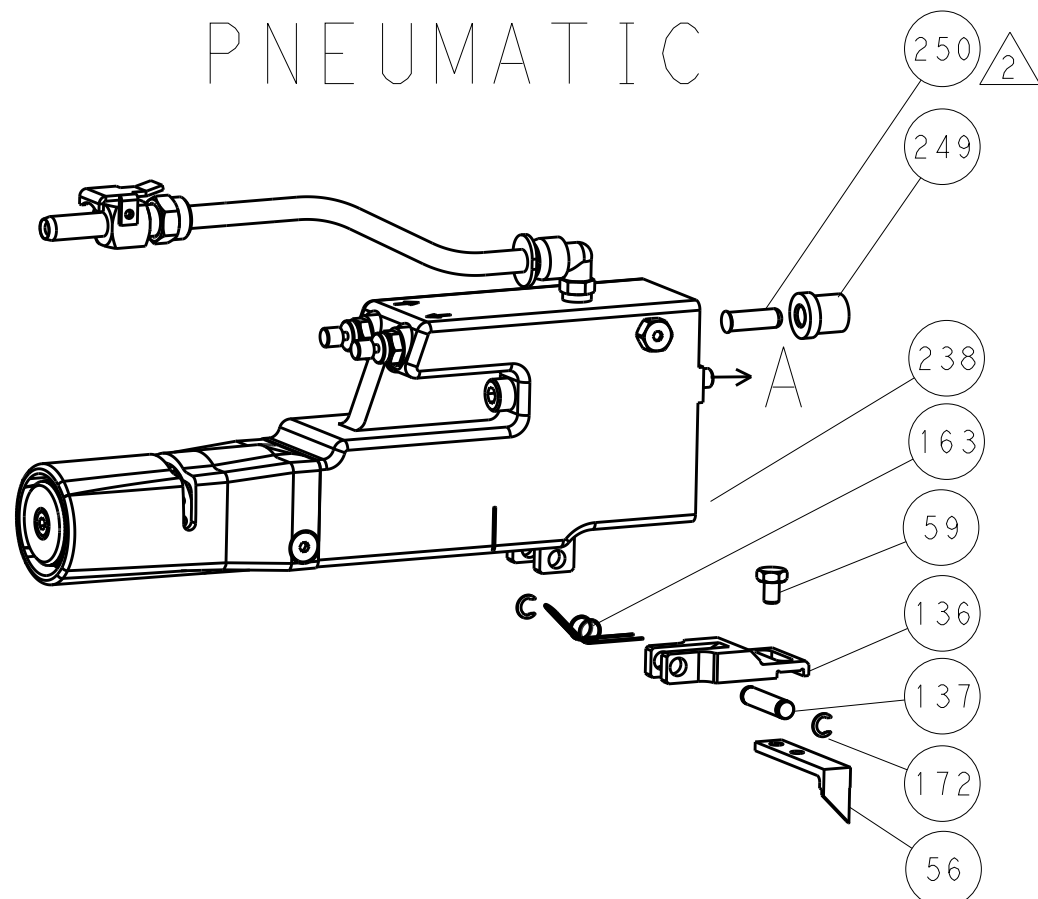
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

FEED TYPE
MECHANICAL



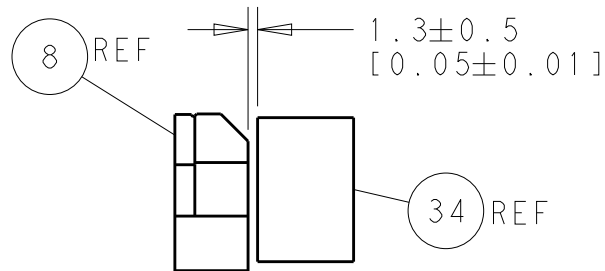
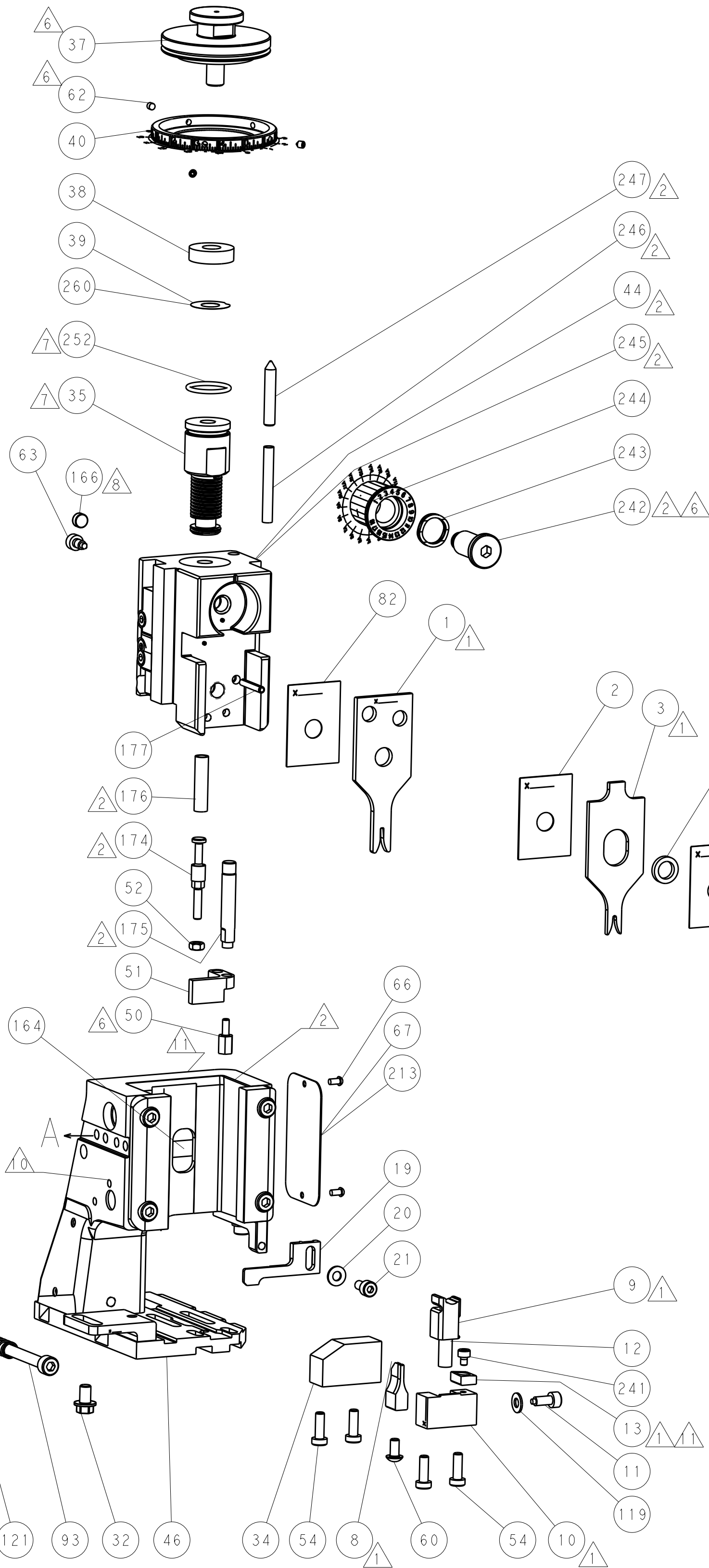
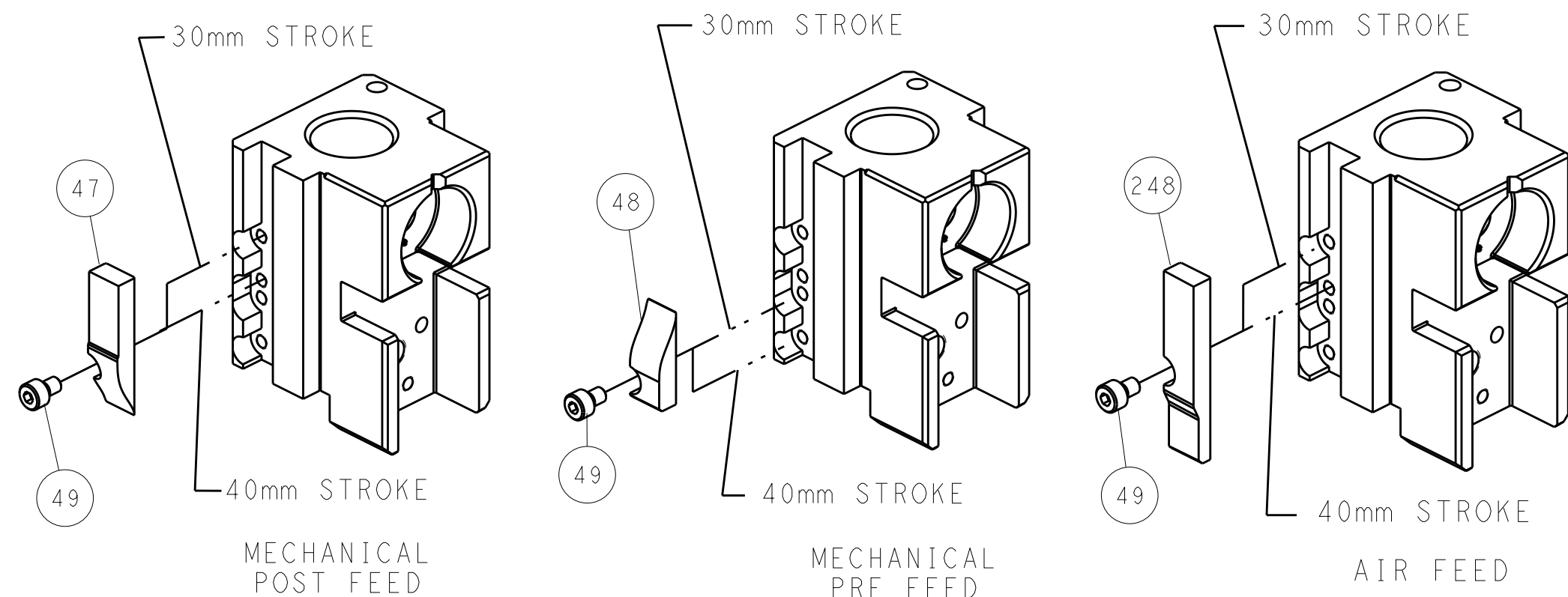
PNEUMATIC



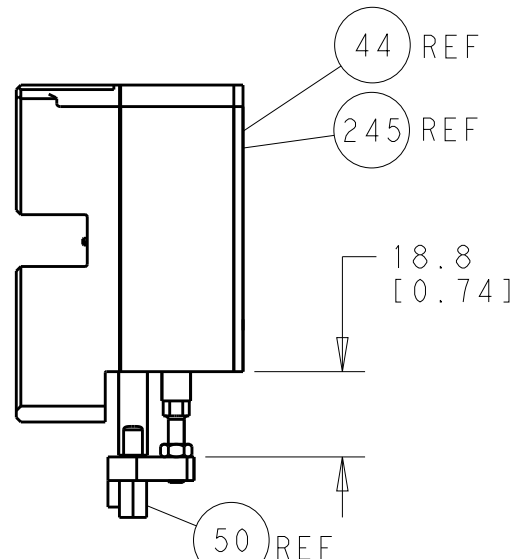
SERVO
LATCH PLATE



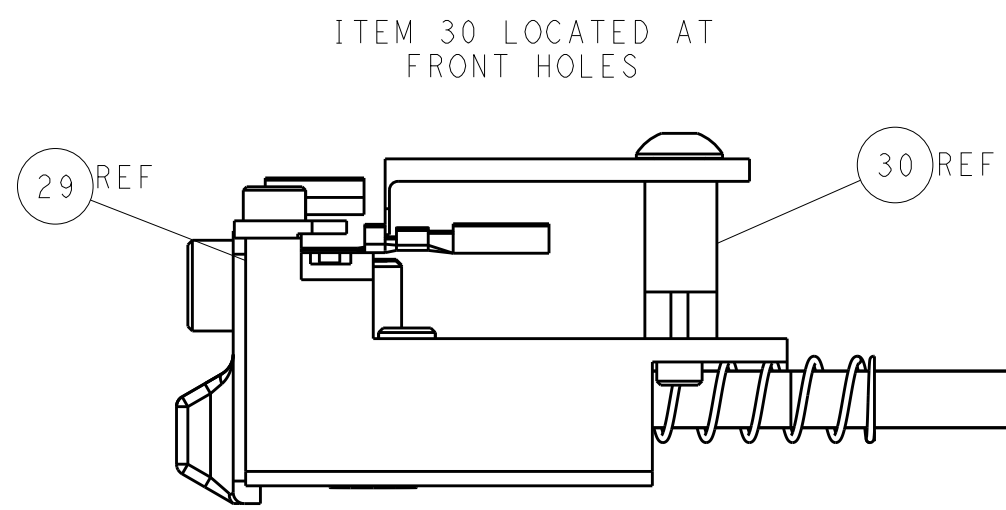
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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CHK G. BAILEY 10MAY2012				NAME				Ocean Side Feed			
APVD S. XI 10MAY2012				PRODUCT SPEC				Harrisburg, PA 17105-3608			
				APPLICATION SPEC							
				WEIGHT							
				Customer Accessible Production Drawing							
				SCALE 1:2							
				SHEET 2 of 4							
				REV B2							

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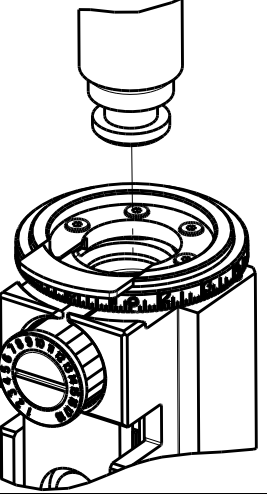
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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2151665-1

REVISION

B

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

PART
NUMBER

2-2151665-2

REVISION

B

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

PNEUMATIC

PART
NUMBER

2-2151665-5

REVISION

B

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

SERVO
LATCH PLATE⁴

PART
NUMBER

2-2151665-7

REVISION

B

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

NONE

PART
NUMBER

7-2151665-7

REVISION

B

DESCRIPTION

CRIMP TOOLING KIT

FEED TYPE

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.27 mm [.050]

F

INSUL

1.83 mm [.072]

O

APPLICATOR INSTRUCTIONS

408-10389



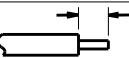
TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: GET FEMALE TERMINAL, 1.2MM 0.2 STOCK SHEET

WIRE STRIP LENGTH

3.30-3.70 mm [.130-.146 IN]



INSULATION DIAMETER RANGE

Ø1.10-1.65 mm [.043-.065 IN]

TERMINAL APPLICATION SPECIFICATION

114-18774

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

1719957-1

1924878-1

1924878-2

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT REFERENCE SETTING

⁹

0.35mm2

0.82+/-0.03 [.032+/- .001]

9.2

22 AWG

0.80+/-0.03 [.031+/- .001]

9.4

0.22mm2

0.74+/-0.03 [.029+/- .001]

10.0



¹ RECOMMENDED SPARE PARTS

² GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151665-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151665-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151665-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50 & 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO

PART NUMBERS REQUIRED

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

SERVO LATCH PLATE

2119951-1

-

8-2151665-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2151665-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

SERVO LATCH PLATE

2119951-1

-

8-2151665-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2151665-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

-

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APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.27 mm [.050]

F

INSUL

1.83 mm [.072]

O

APPLICATOR INSTRUCTIONS

408-10389



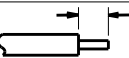
TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: GET FEMALE TERMINAL, 1.2MM 0.2 STOCK SHEET

WIRE STRIP LENGTH

3.30-3.70 mm [.130-.146 IN]



INSULATION DIAMETER RANGE

Ø1.10-1.65 mm [.043-.065 IN]

TERMINAL APPLICATION SPECIFICATION

114-18774

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

1719957-1

1924878-1

1924878-2

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT REFERENCE SETTING

⁹

0.35mm2

0.82+/-0.03 [.032+/- .001]

9.2

22 AWG

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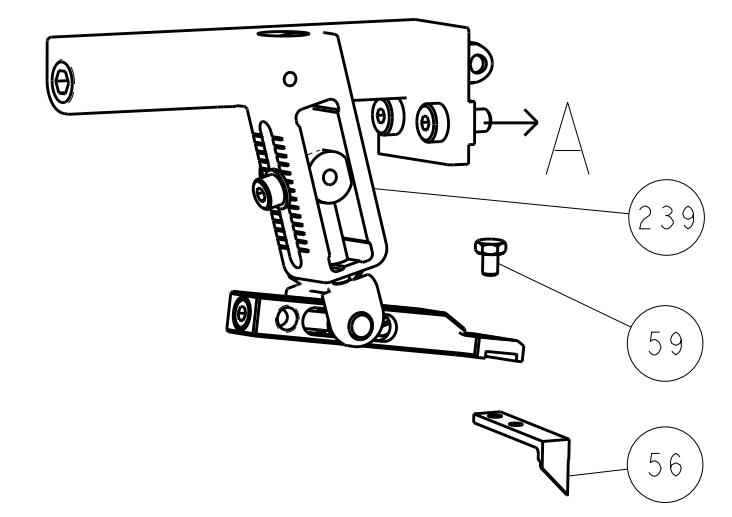


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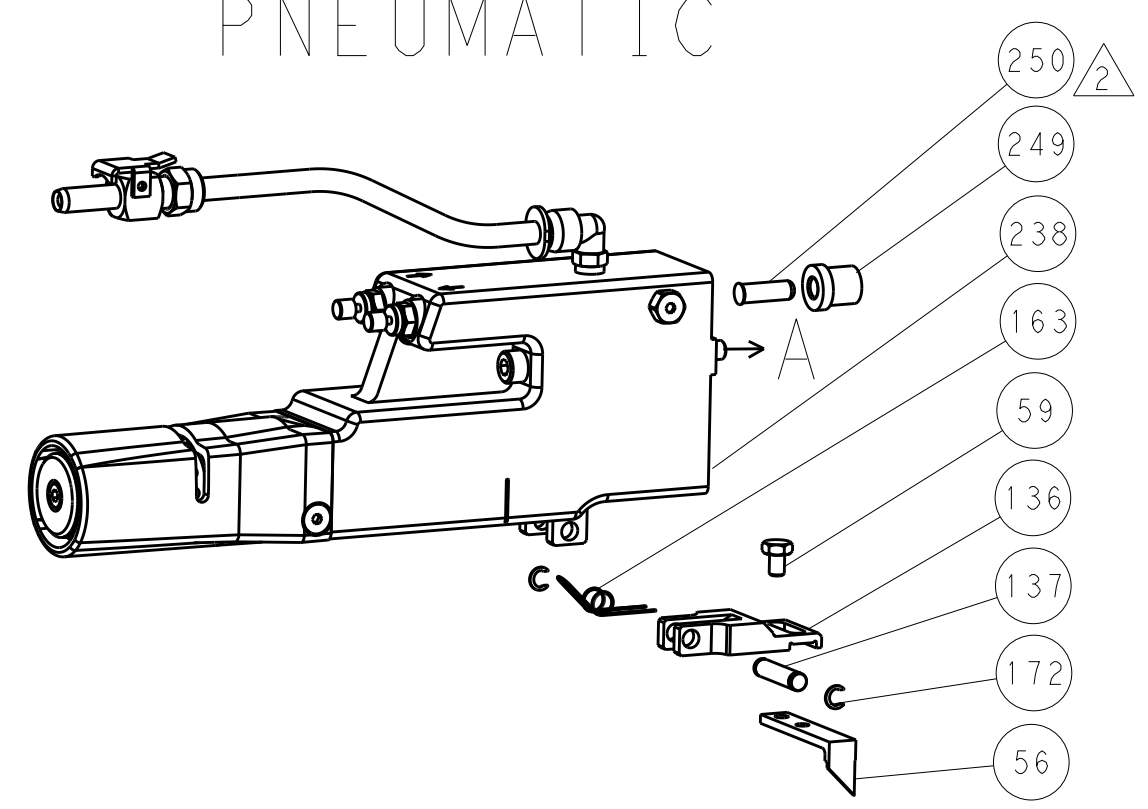
mm [INCH]

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

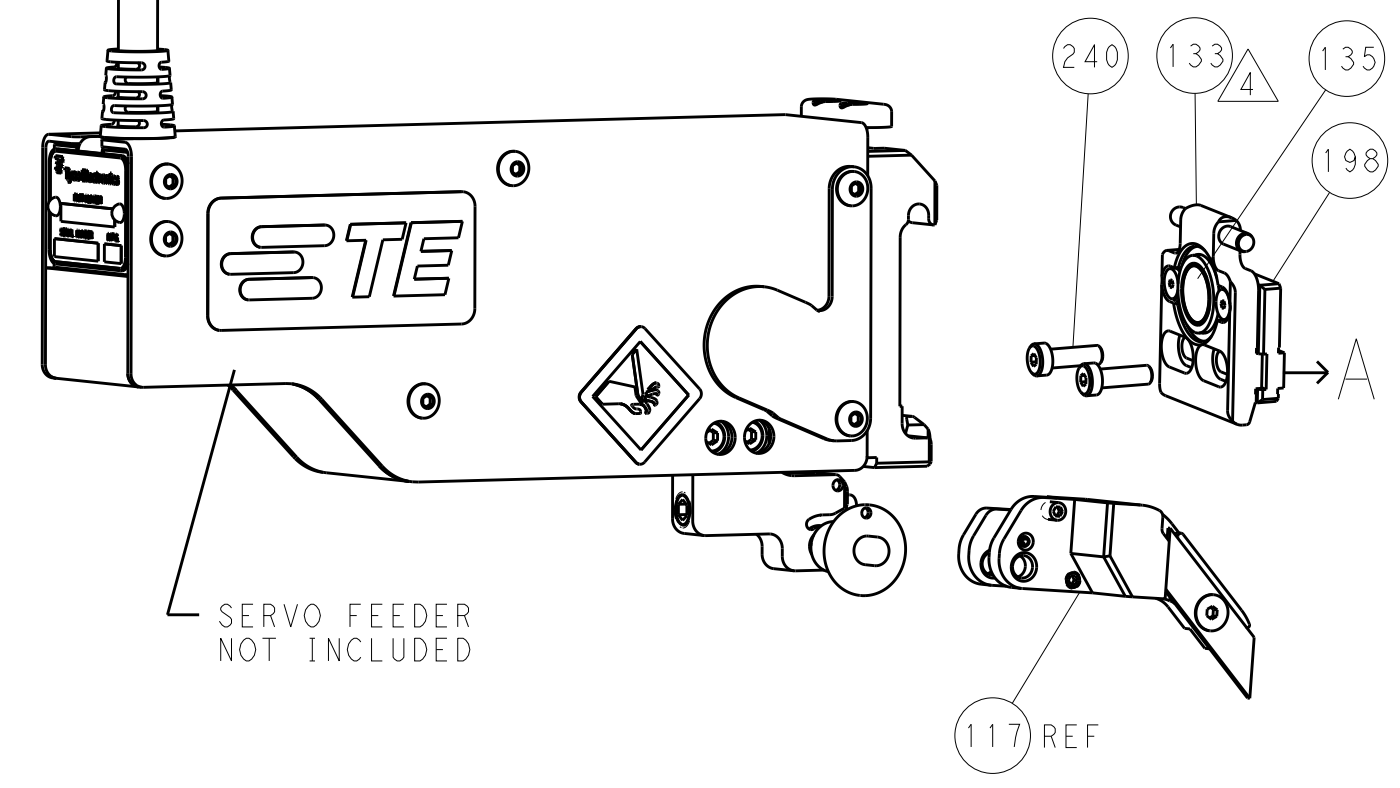
FEED TYPE MECHANICAL



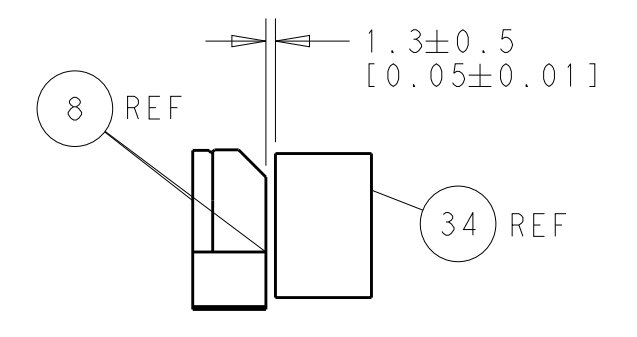
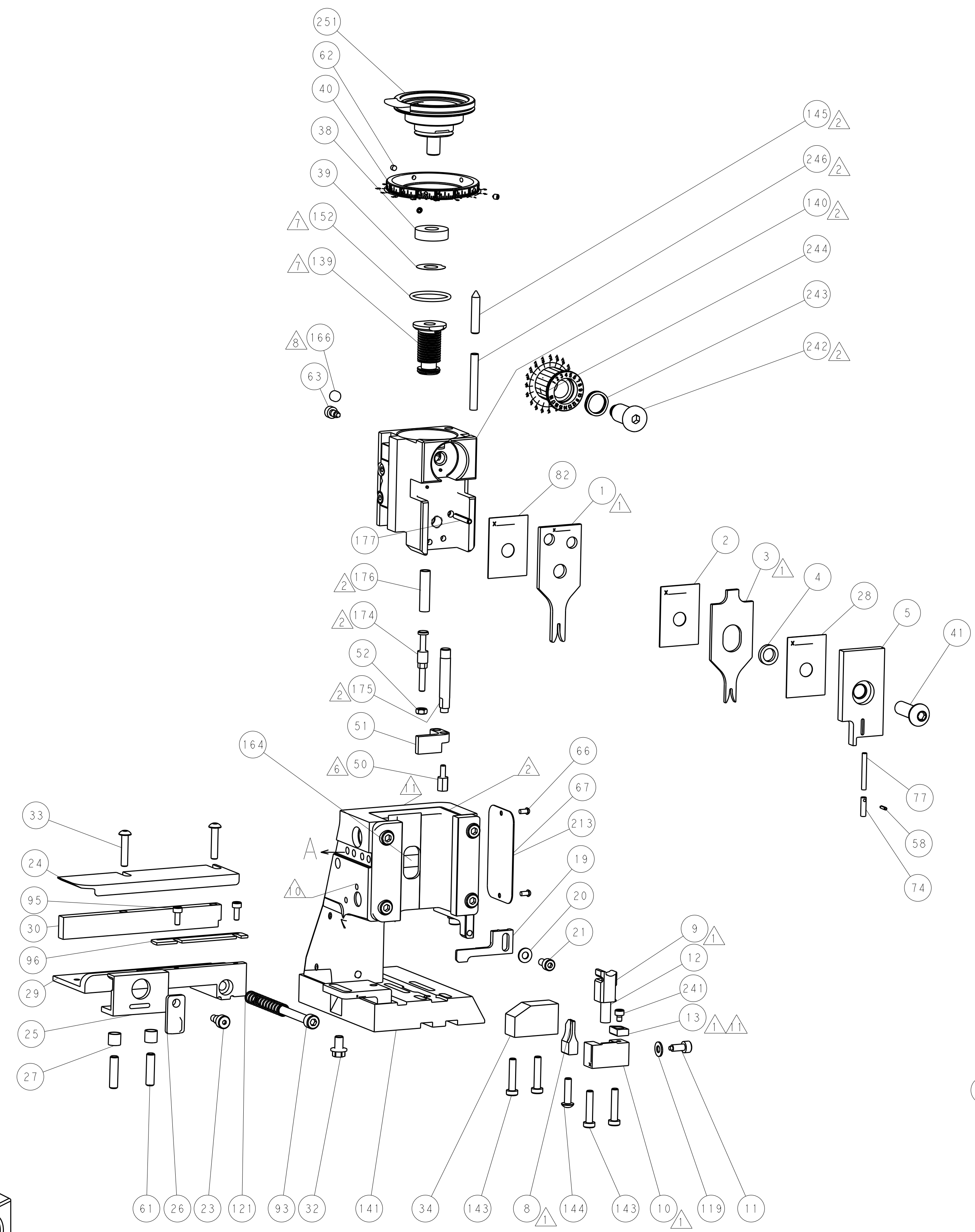
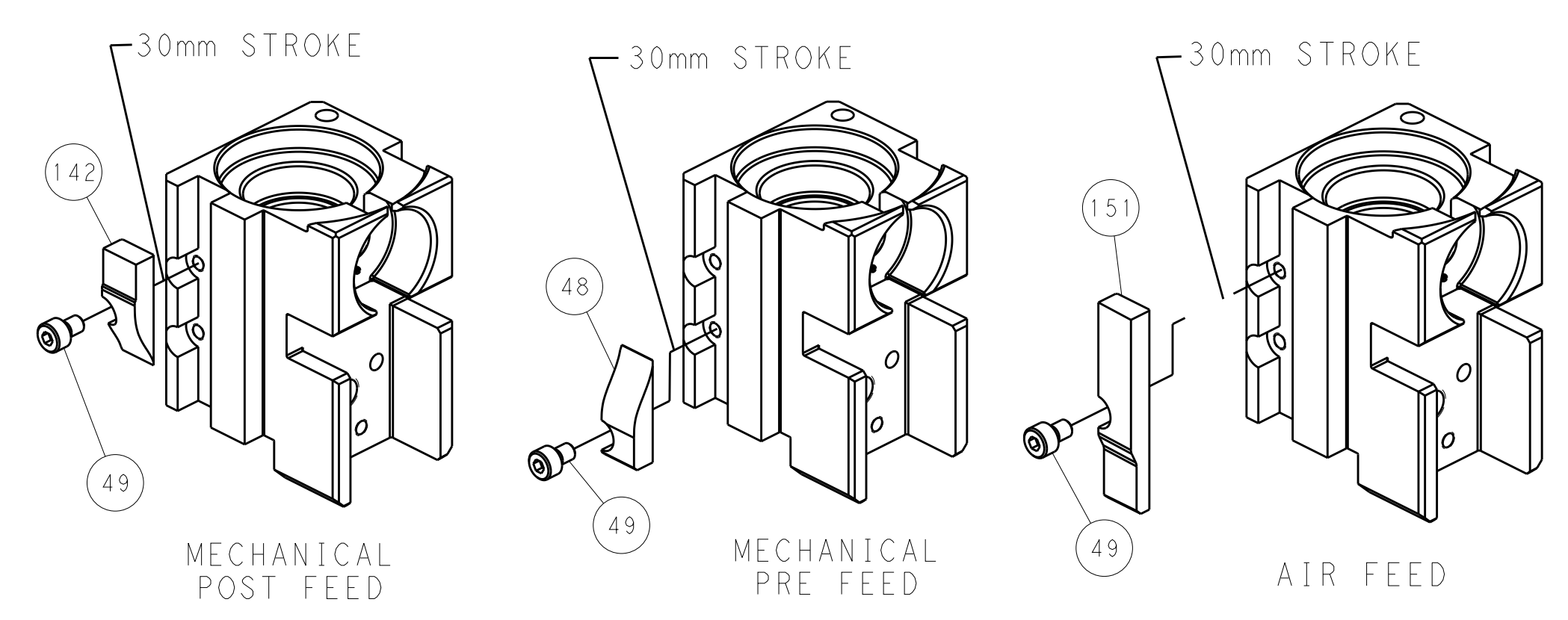
PNEUMATIC



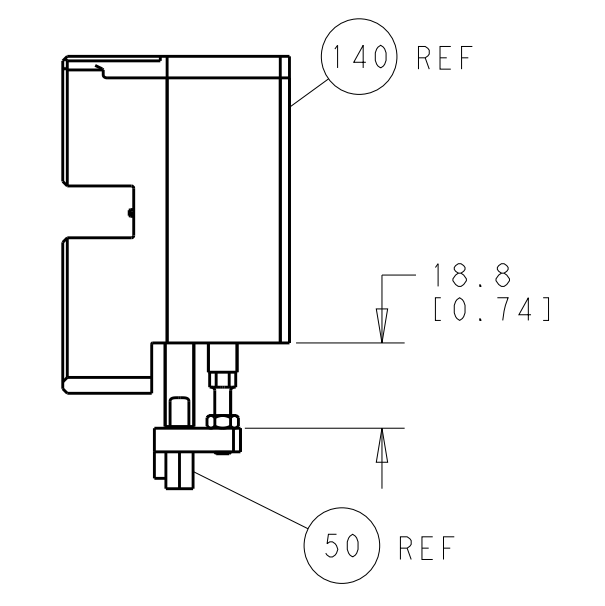
SERVO LATCH PLATE



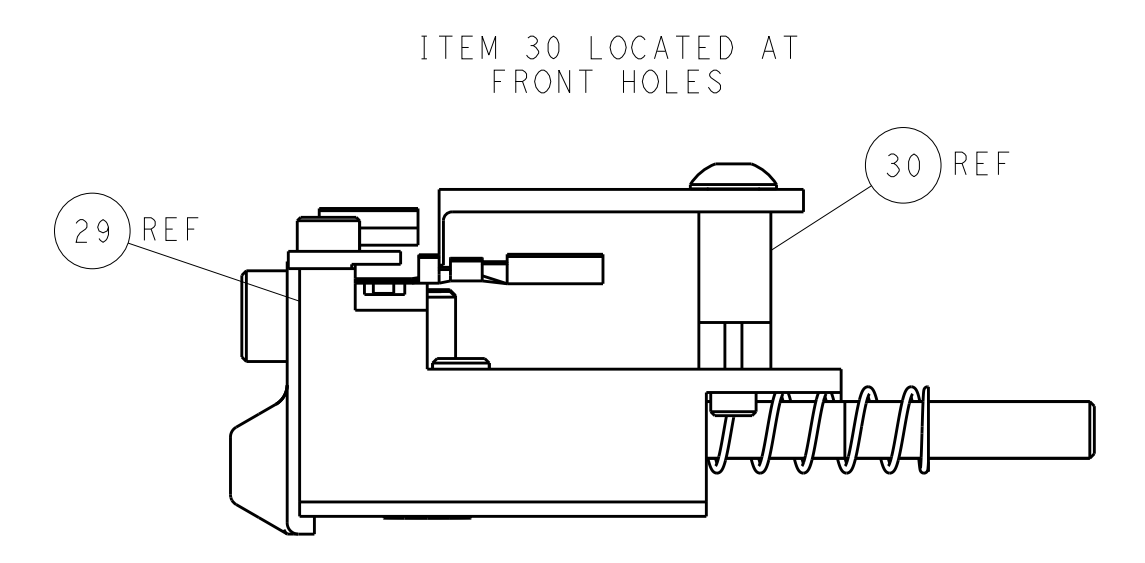
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN Y. YIN 10MAY2012	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY 10MAY2012	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±.5		APVD S. XI 10MAY2012	SIZE A1	
MATERIAL		PRODUCT SPEC	CAGE CODE 00779	
		APPLICATION SPEC	DRAWING NO 2151665	
		WEIGHT	Customer Accessible Production Drawing	
		SCALE 1:2	SHEET 4 OF 4	
		REV B2		