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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2266200-1	A	FINE CRIMP HEIGHT ADJUST
	2266200-2	A	FINE CRIMP HEIGHT ADJUST
	2266200-5	A	FINE CRIMP HEIGHT ADJUST
	2266200-6	A	NON-CRIMP HEIGHT ADJUST
	2266200-7	A	FINE CRIMP HEIGHT ADJUST
	7-2266200-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.78 mm [.070]	F
INSUL	4.00 mm [.157]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: G&H TERMINAL		G&H CRIMP SPECIFICATION	
TERMINAL NAME: CROSS CARLINE AFK 28 PLUS			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.20-4.80 mm [.165-.189 IN]		Ø1.40-2.00 mm [.055-.079 IN]	
TERMINAL APPLICATION SPECIFICATION	G&H SPEC Rev 6	-	-

TERMINALS APPLIED				
TE TERMINAL	G&H TERMINAL	TE SEAL	G&H SEAL	INSULATION DIAMETER
1572270-1	26637.201.702	1572316-1	16695.627.642	1.2-2.1 mm
1572270-2	26637.201.185			
2113226-1	26674.330.185			
2113226-2	26674.201.142			
2113226-3	26674.201.702			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.00mm2		1.35+/-0.05 [.053+/- .002]		5
0.75mm2		1.25+/-0.05 [.049+/- .002]		6.1
0.50mm2		1.20+/-0.05 [.047+/- .002]		6.7



1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266200-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266200-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266200-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266200-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.45.

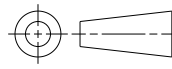
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

13	THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.						
14	APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.						
15	THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.						
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED
-	1	-	1	1	1	2119798-1	DETENT PIN
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.
-	1	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION
							ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
				I	DEVELOPMENT	23JAN2014
				A	RELEASED	12FEB2014

-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
-	4	4	4	4	4	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	1	1	1	1	1	455888-7	SPACER, CRIMPER	82
-	1	1	1	1	1	1633782-3	FENCE	78
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
-	1	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2-2119656-1	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1752356-4	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	2	2	2	2	2	22281-8	SPRING, COMPRESSION	27
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
-	-	-	-	-	-	6-1633130-3	ANVIL, COMBINATION .070	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	6-1633965-9	CRIMPER, INSULATION O PREMIUM	3
-	-	-	-	-	-	-	-	2
1	1	1	1	1	1	3-456404-0	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

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				CHK	23JAN2014		
				APVD	23JAN2014	NAME	
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
mm				0 PLC ±.5		APPLICATION SPEC	
				1 PLC ±0.13		SIZE	
				2 PLC ±0.13		CASE CODE	
				3 PLC ±0.013		DRAWING NO	
				4 PLC ±0.0001		RESTRICTED TO	
				ANGLES FINISH		WEIGHT	
MATERIAL						A1 00779 ©=2266200	
						Customer Accessible Production Drawing	
						SCALE 1:2	
						SHEET 1 OF 4	
						REV A	

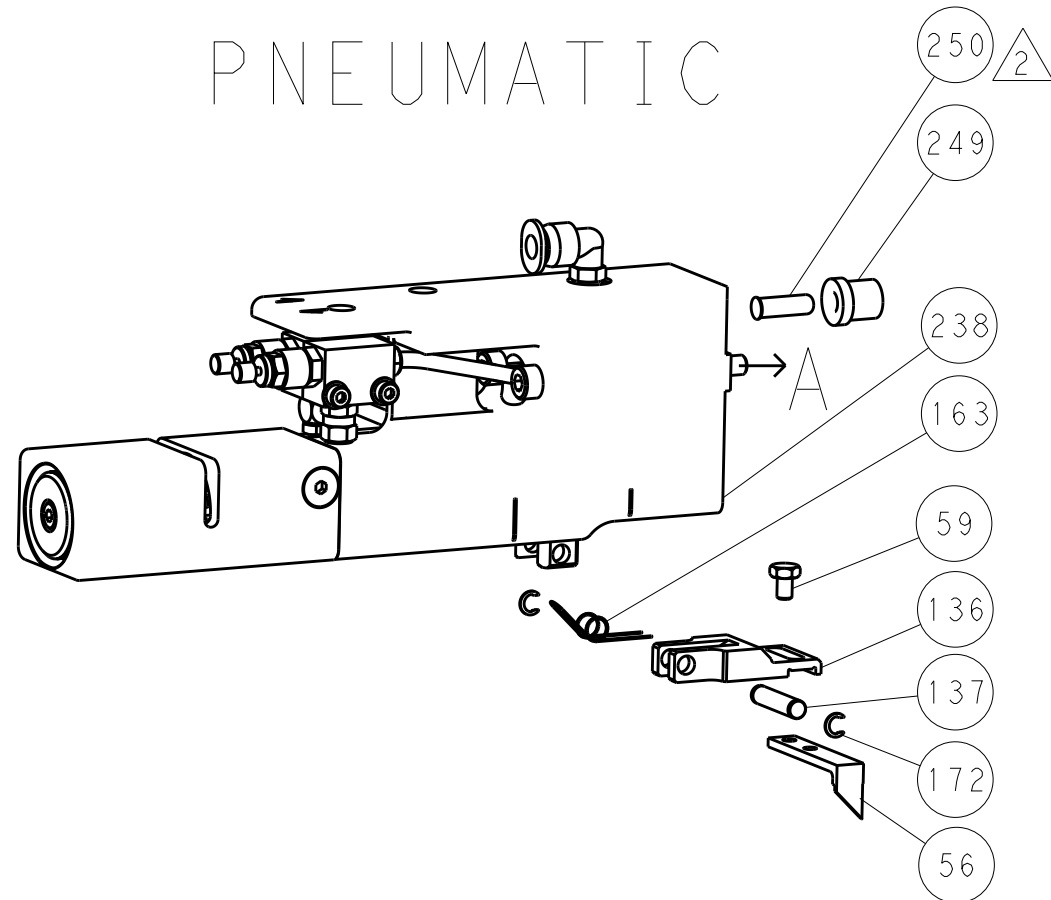
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

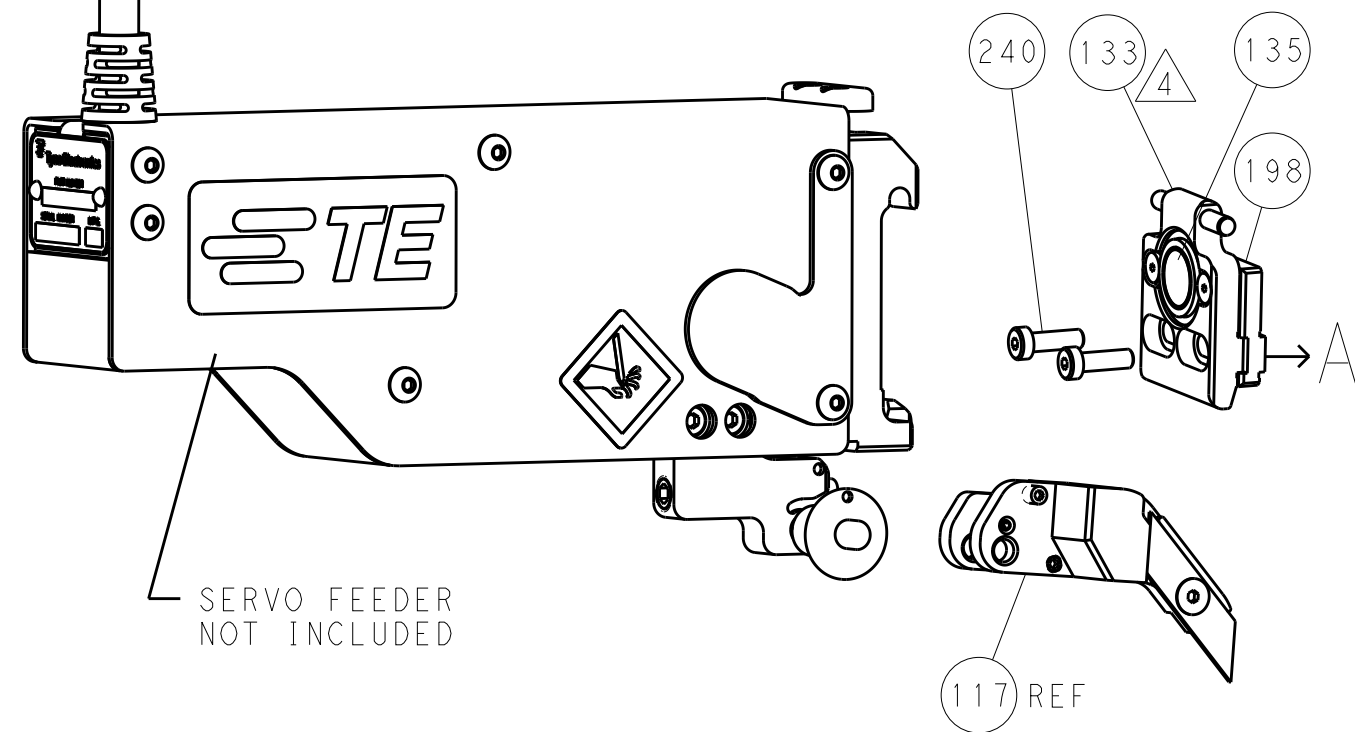
FEED TYPE
MECHANICAL



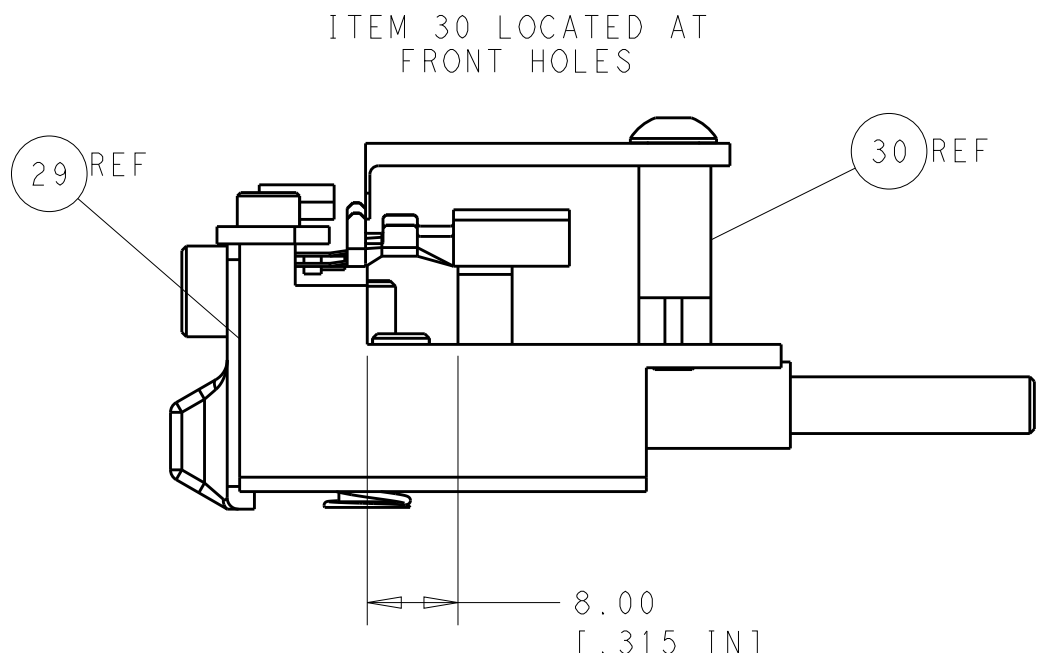
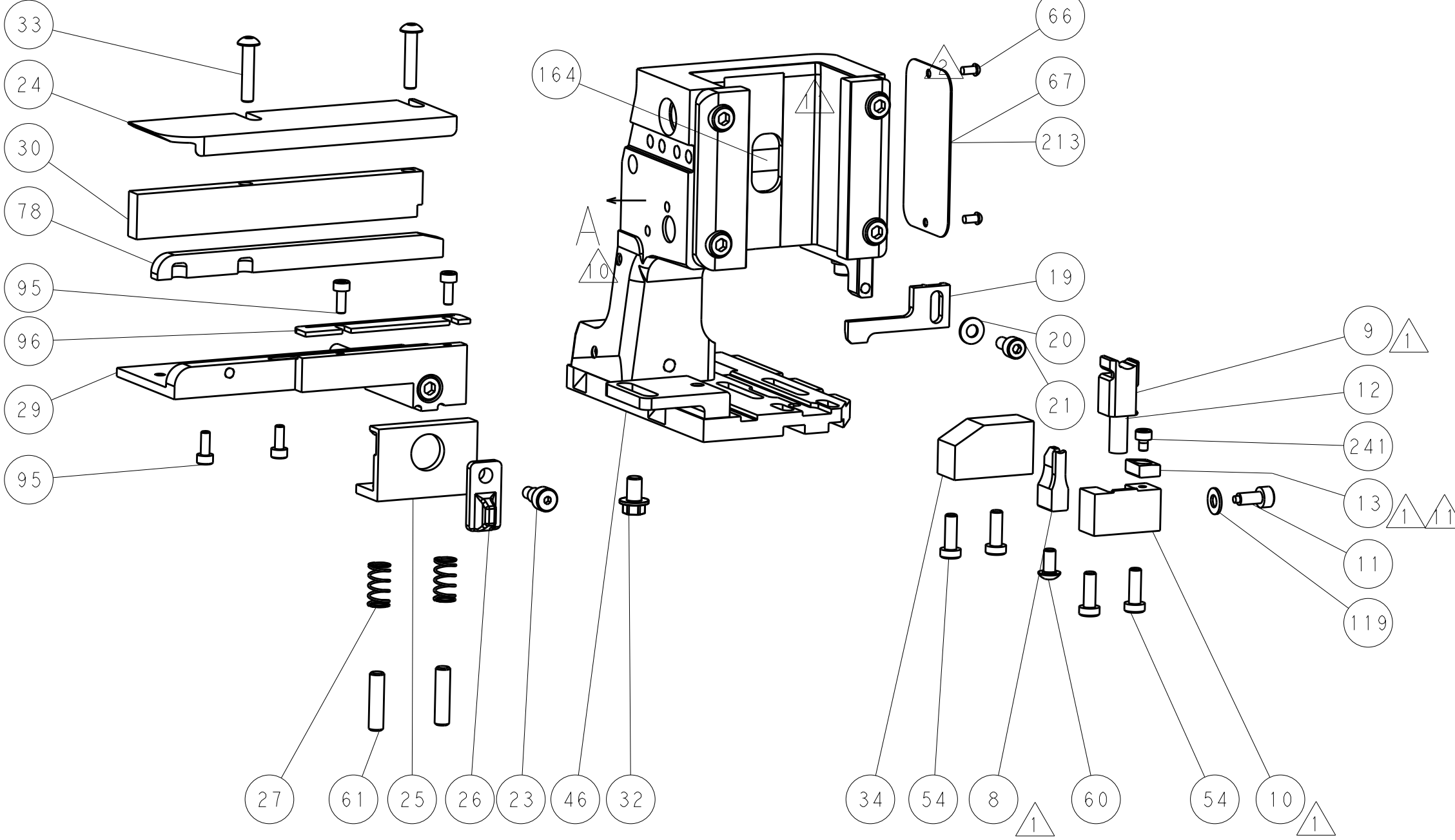
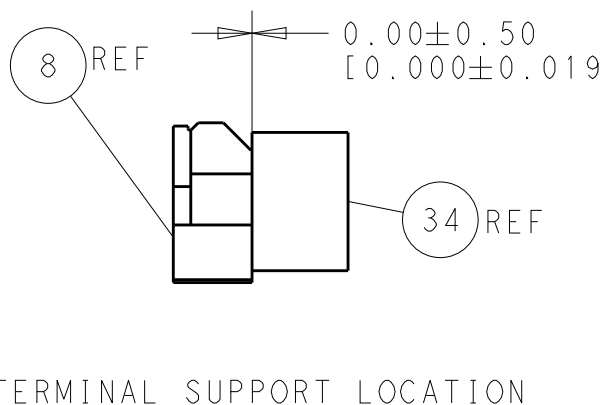
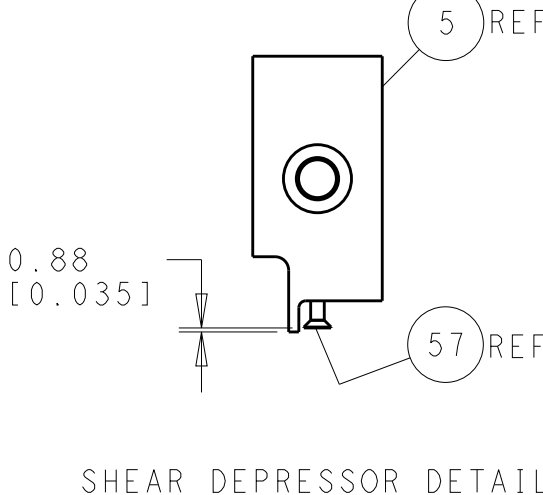
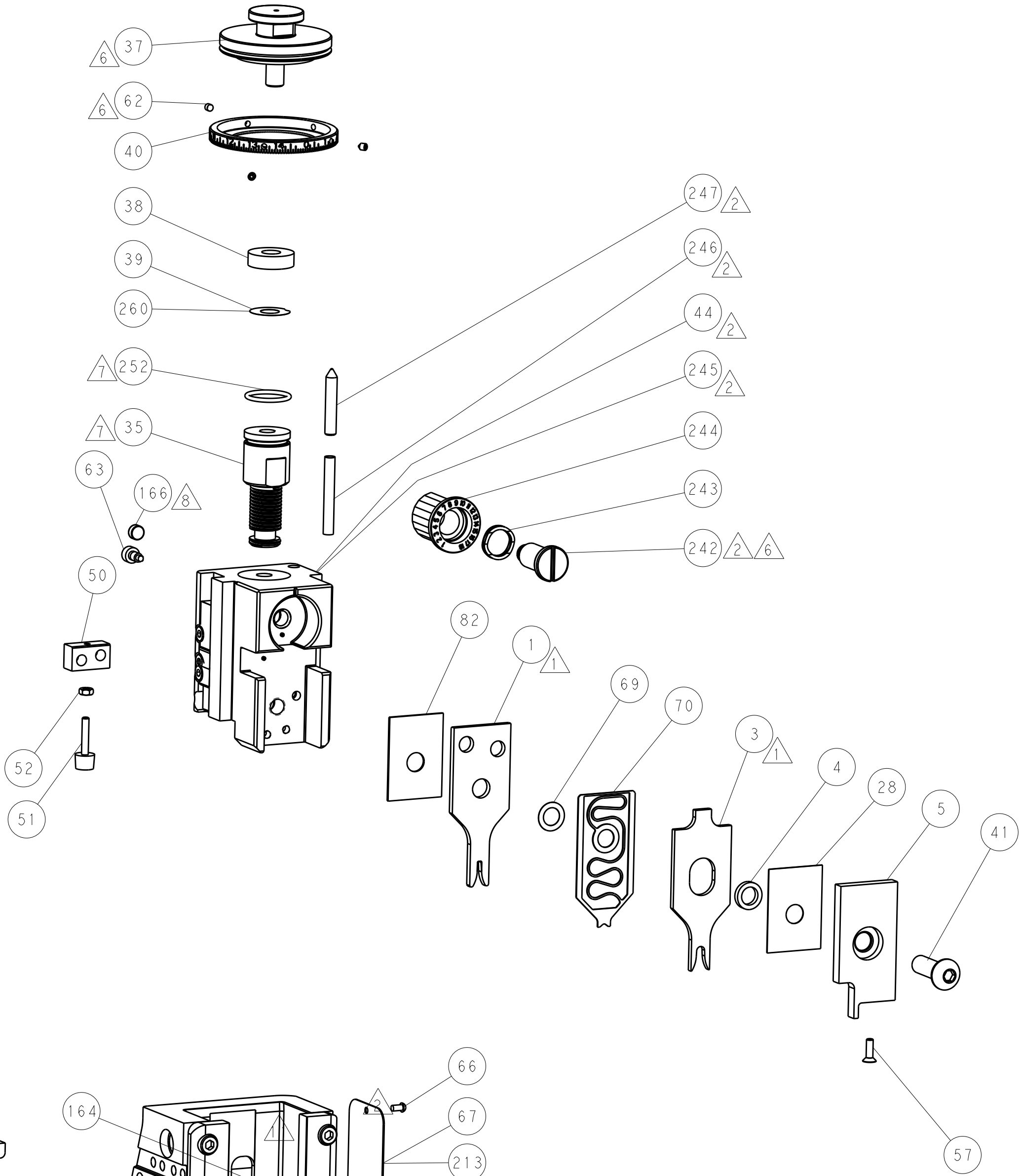
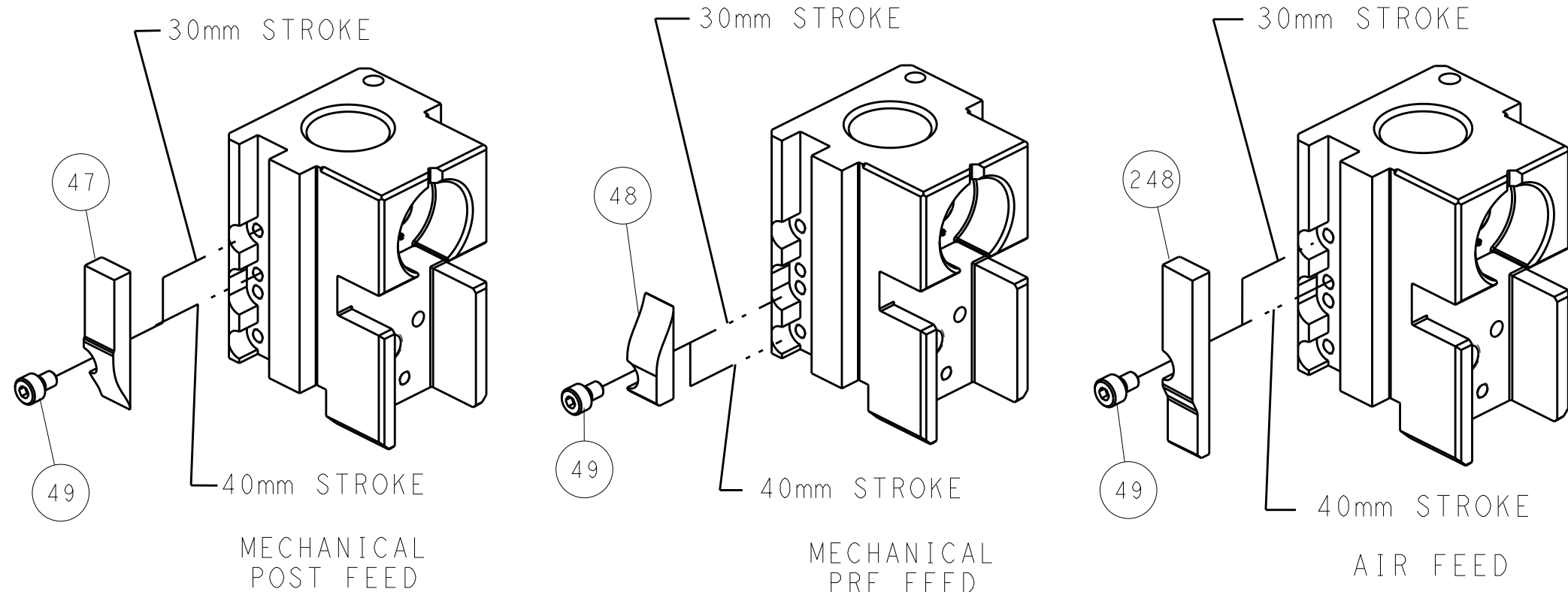
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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CHK G. BAILEY 23JAN2014				NAME				Ocean Side Feed Applicator			
APVD H. GUO 23JAN2014				PRODUCT SPEC				SIZE CAGE CODE DRAWING NO			
				APPLICATION SPEC				A1 00779 C=2266200			
MATERIAL				WEIGHT				Customer Accessible Production Drawing			
				SCALE 1:2				SHEET 2 of 4			
				REV A							

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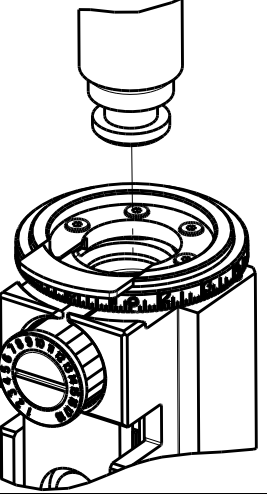
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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2266200-1

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

2119951-1

-

8-2266200-5

1901094-3

-

2168400-6 (QUANTITY 2)

2161326-1

-

8-2266200-4

-

-

-

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

2119951-1

-

8-2266200-5

1901094-3

-

2168400-6 (QUANTITY 2)

2161326-1

-

8-2266200-4

-

-

-

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

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2-2266200-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

2119951-1

-

8-2266200-5

1901094-3

-

2168400-6 (QUANTITY 2)

2161326-1

-

8-2266200-4

-

-

-

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

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2-2266200-5

A

FINE CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE⁴

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

-

-

-

-

-

-

-

-

-

-

-

-

2-2266200-7

A

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

-

7-2266200-7

A

CRIMP TOOLING KIT

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.78 mm [.070]

F

INSUL

4.00 mm [.157]

O

APPLICATOR INSTRUCTIONS

408-10389



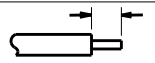
TERMINAL DATA: G&H TERMINAL

G&H CRIMP SPECIFICATION

TERMINAL NAME: CROSS CARLINE AFK 28 PLUS

WIRE STRIP LENGTH

4.20-4.80 mm [.165-.189 IN]



INSULATION DIAMETER RANGE

Ø1.40-2.00 mm [.055-.079 IN]



TERMINAL APPLICATION SPECIFICATION

G&H SPEC Rev 6

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TERMINALS APPLIED

TE TERMINAL	G&H TERMINAL	TE SEAL	G&H SEAL	INSULATION DIAMETER
1572270-1	26637.201.702	1572316-1	16695.627.642	1.2-2.1 mm
1572270-2	26637.201.185			
2113226-1	26674.330.185			
2113226-2	26674.201.142			
2113226-3	26674.201.702			

WIRE SIZE





CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT REFERENCE SETTING



1.00mm2

1.35+/-0.05 [.053+/-0.002]

5

0.75mm2

1.25+/-0.05 [.049+/-0.002]

6.1

0.50mm2

1.20+/-0.05 [.047+/-0.002]

6.7

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266200-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266200-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266200-5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.

13

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

14

THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE

2119599-1

LOC

A

DIST

66

REVISIONS

P	LYR	DESCRIPTION	DATE	OWN	APVD
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-	1	1	1	1	6-1633965-9	CRIMPER, INSULATION O PREMIUM	3
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-	1	1	1	1	3-456404-0	CRIMPER, WIRE PREMIUM	1
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

Customer Accessible Production Drawing

SCALE

1:2

SHEET

3

OF

4

REV

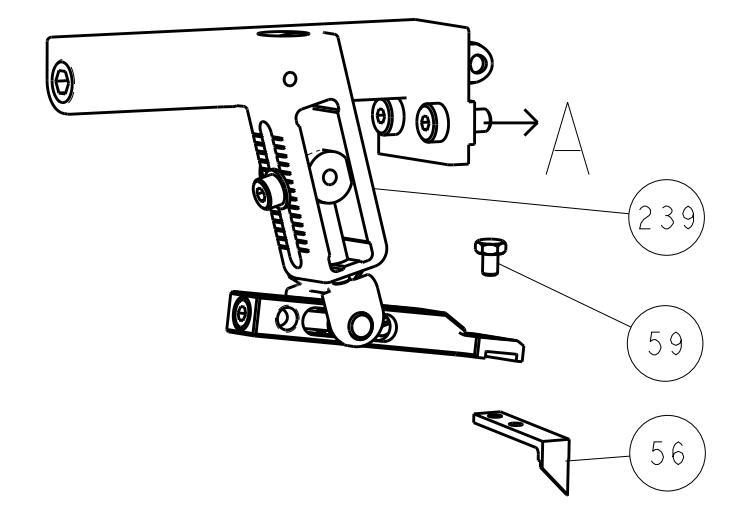
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AMP 4805 REV 31MAR2000

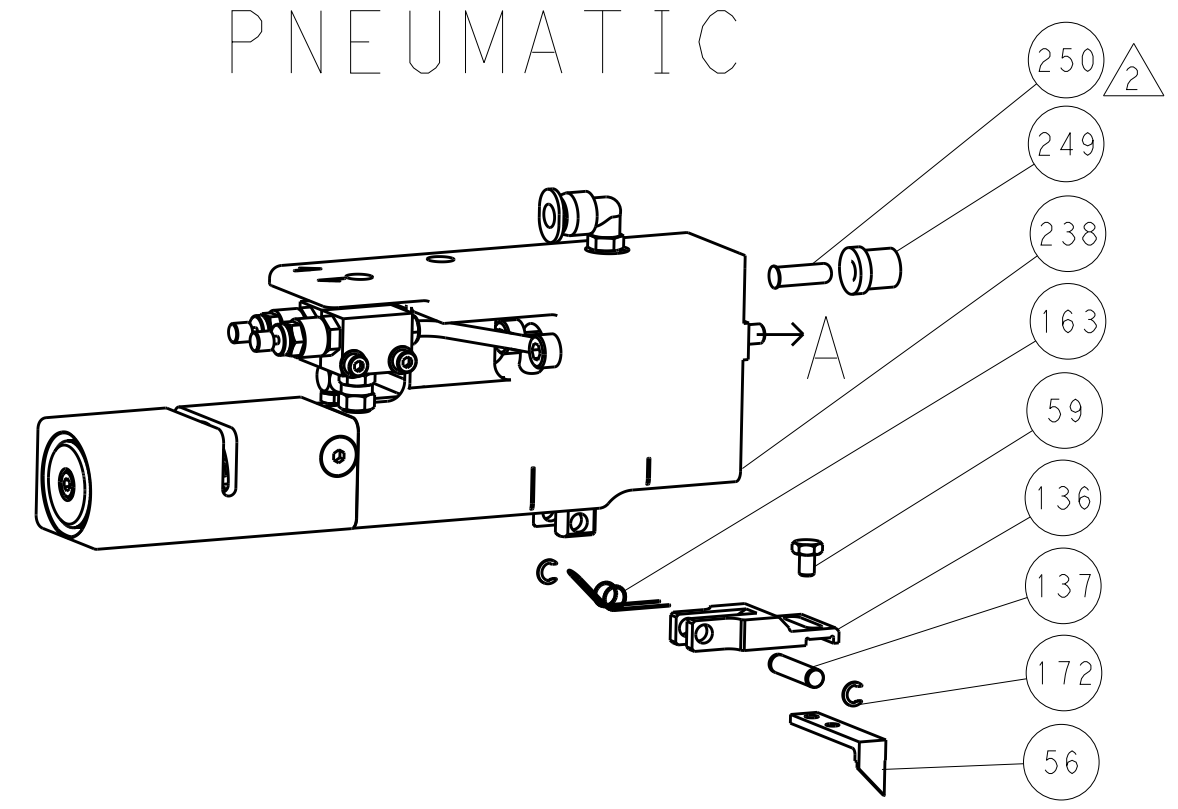
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

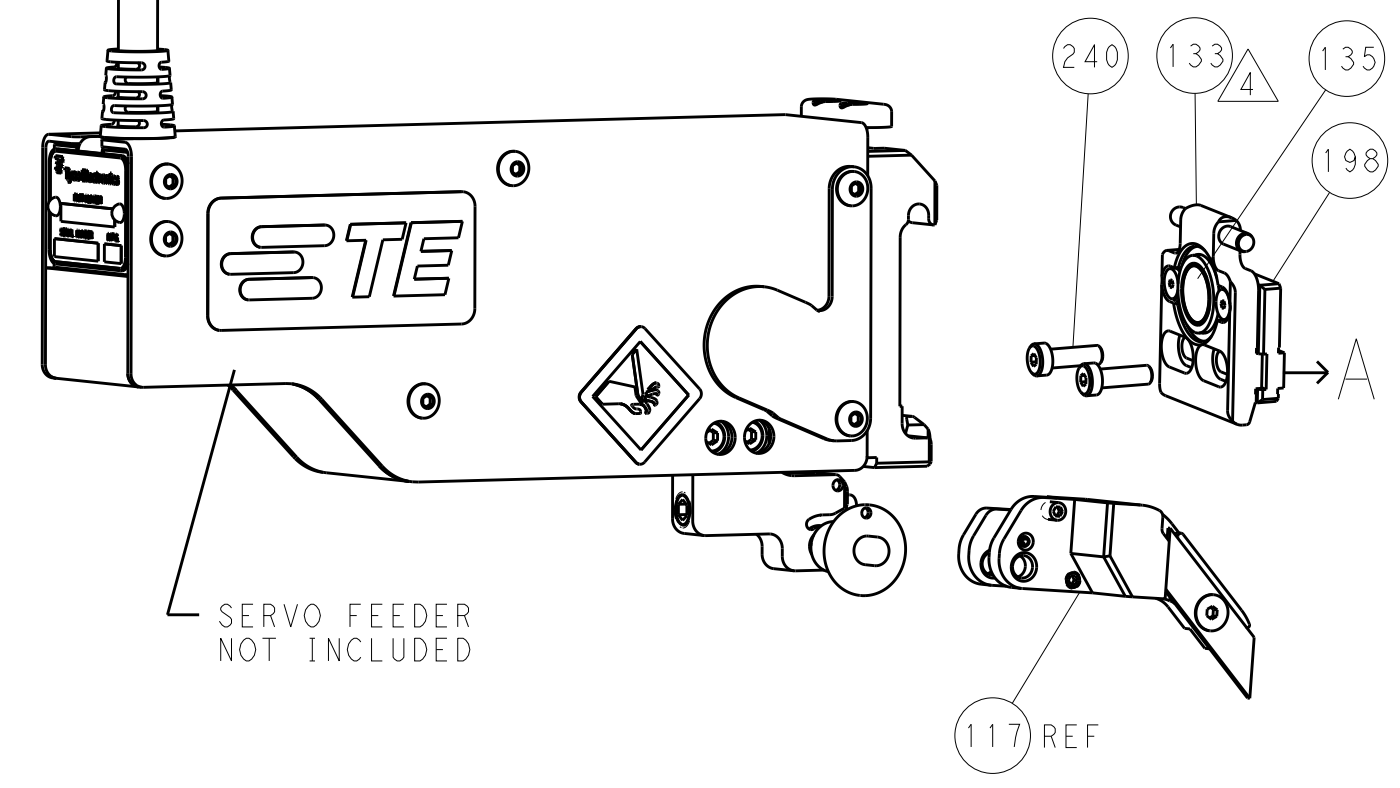
FEED TYPE MECHANICAL



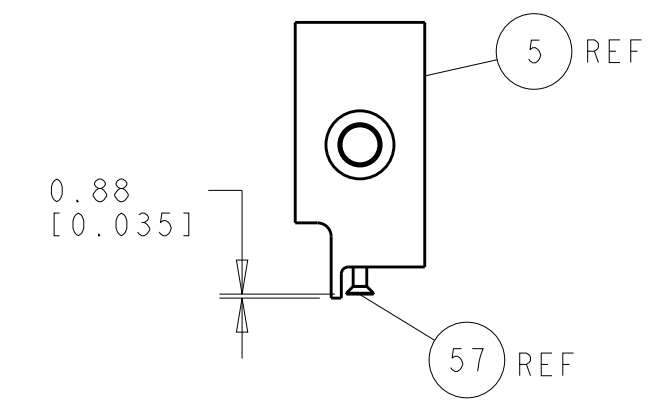
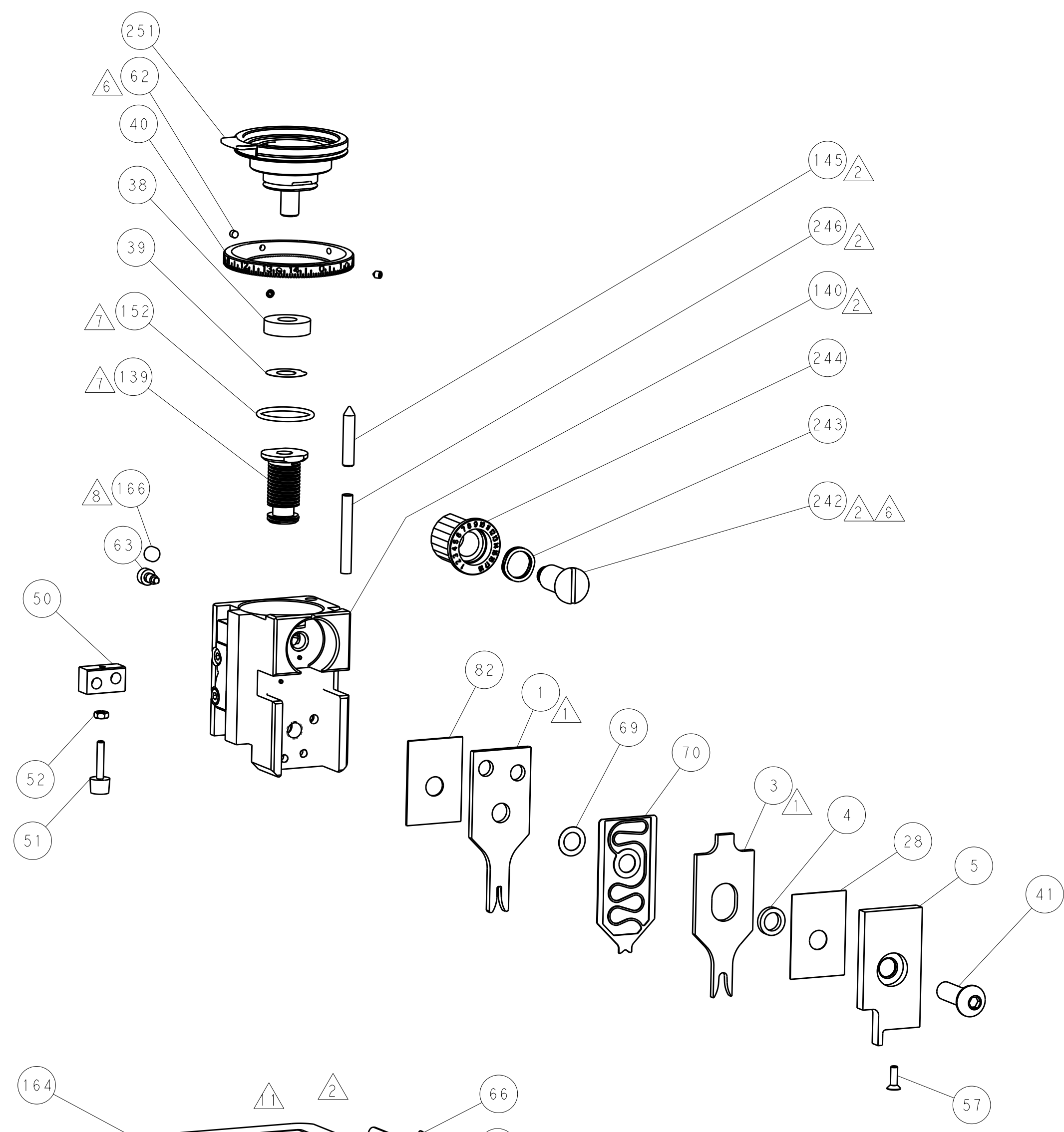
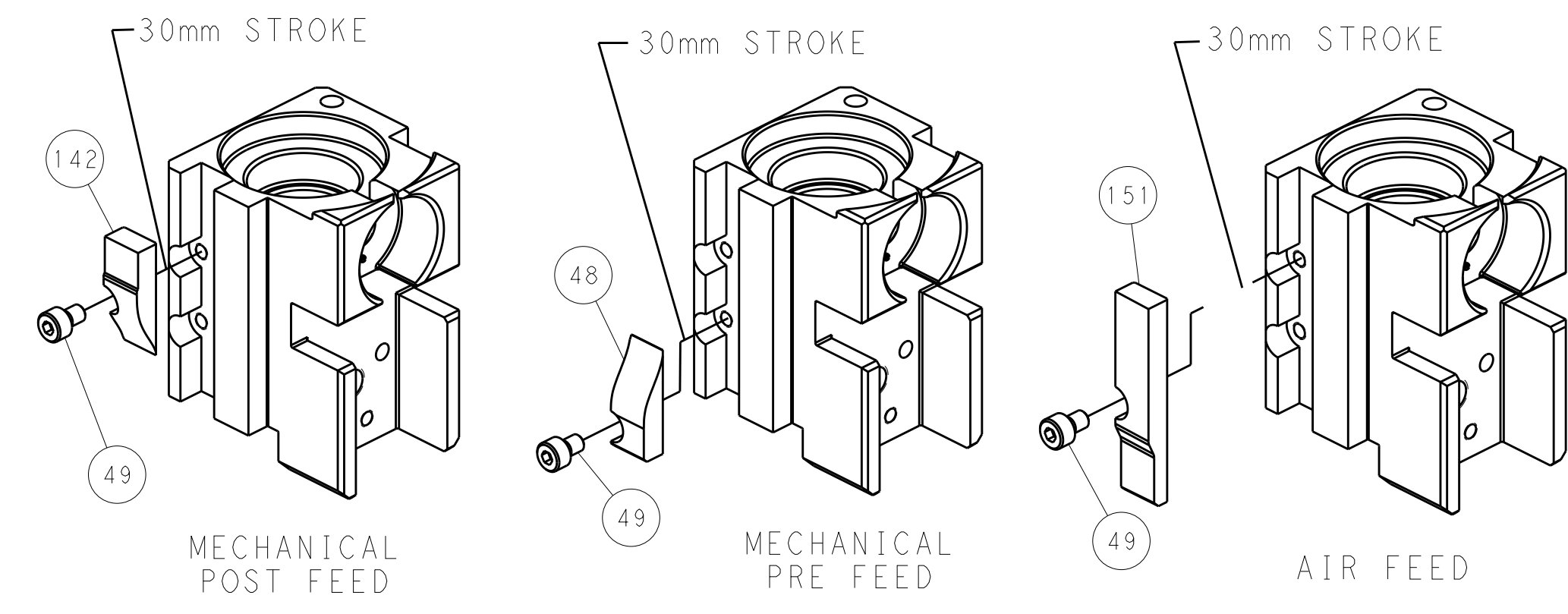
PNEUMATIC



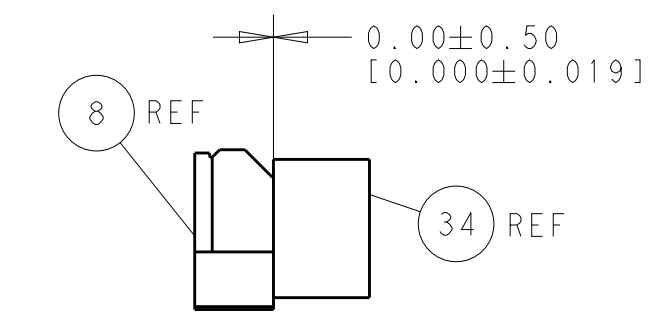
SERVO LATCH PLATE



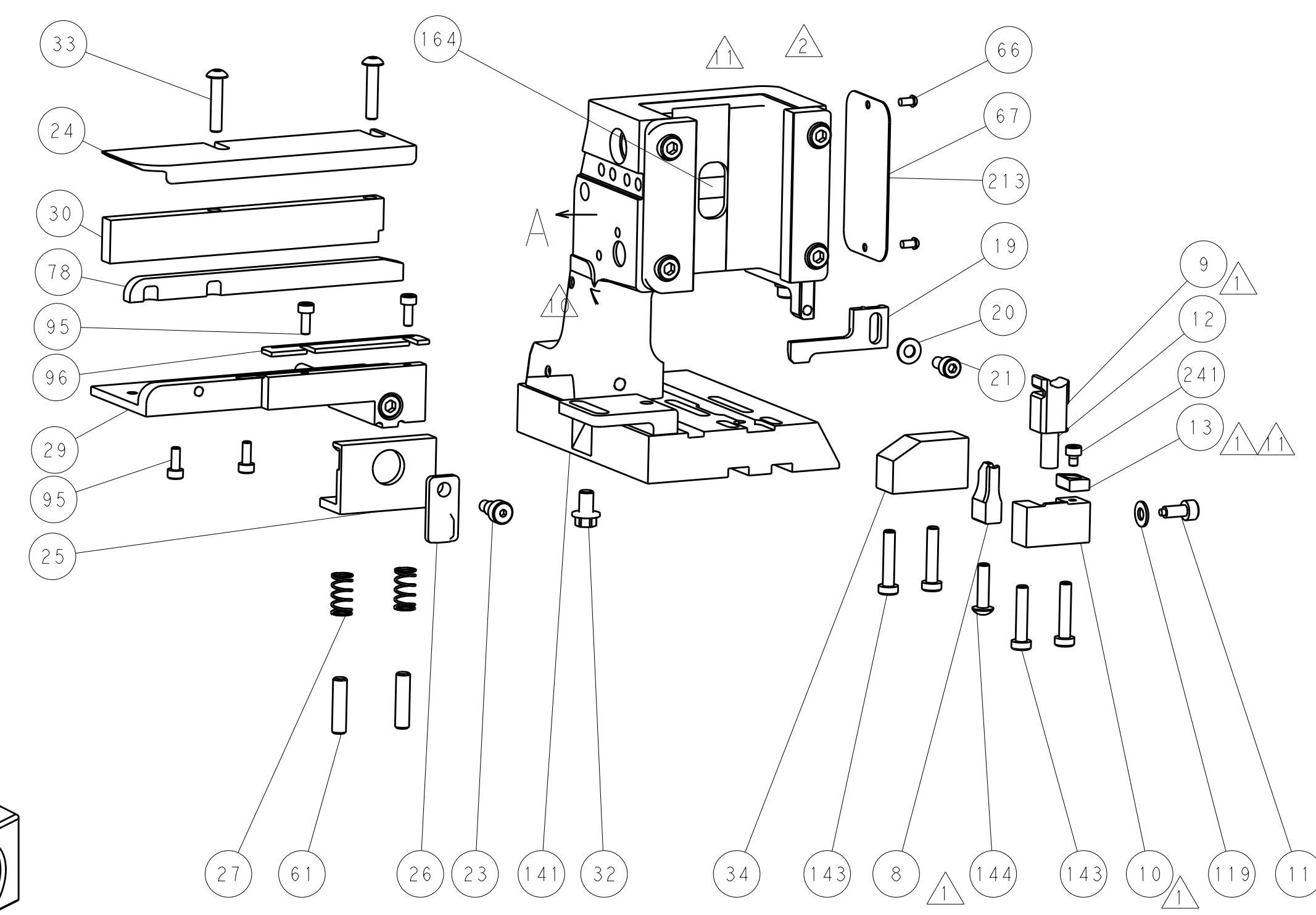
CAM POSITIONS



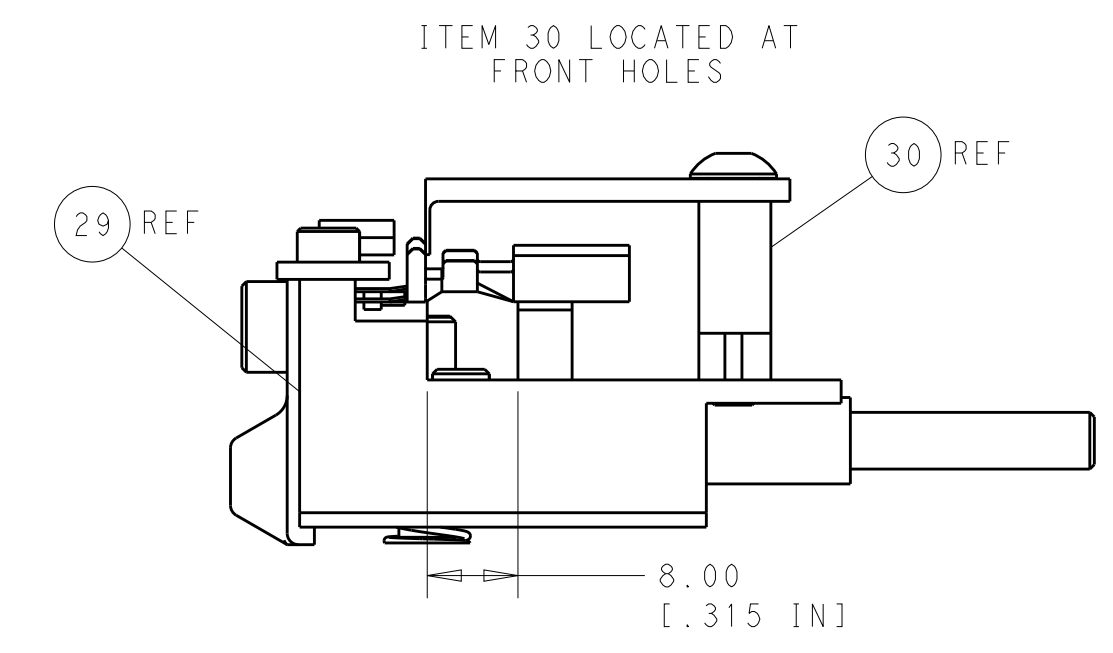
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

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DIMENSIONS: mm		CHK G. BAILEY 23JAN2014	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±.1		APVD J. GUO 23JAN2014	SIZE A1	
MATERIAL		PRODUCT SPEC	CAGE CODE 00779	
		APPLICATION SPEC	DRAWING NO 2266200	
		WEIGHT	RESTRICTED TO	
		Customer Accessible Production Drawing	SCALE 1:2	
			SHEET 4	
			OF 4	
			REV A	