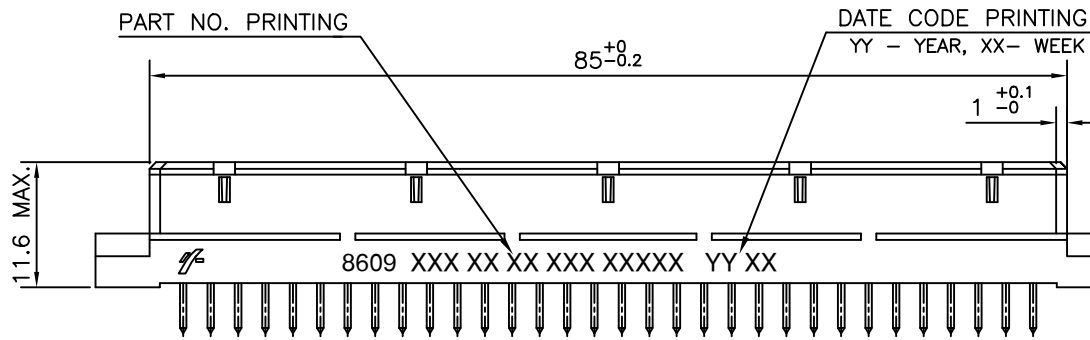
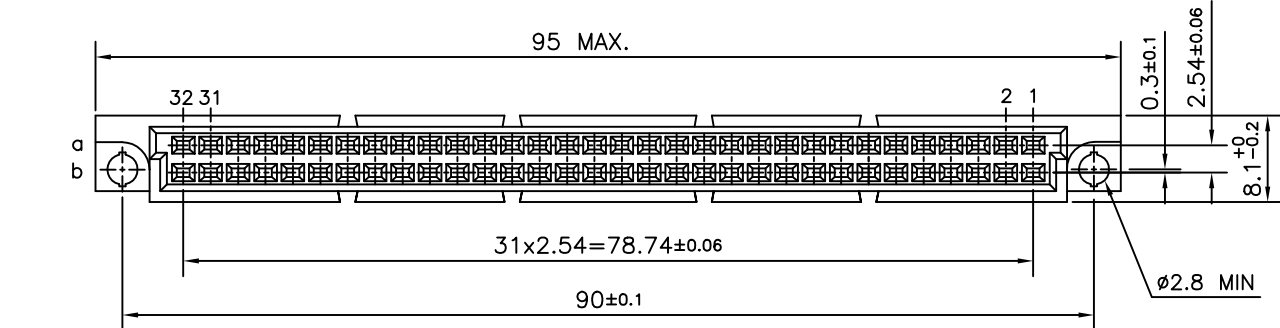


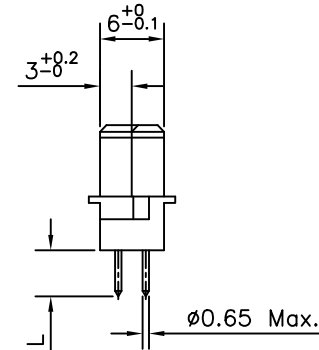
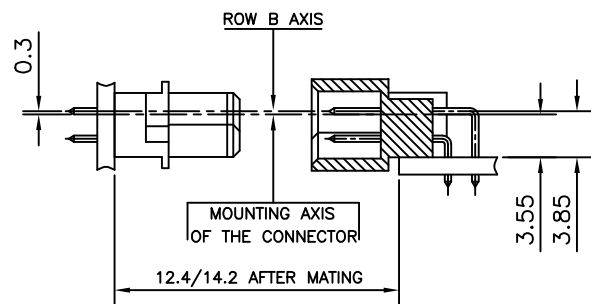
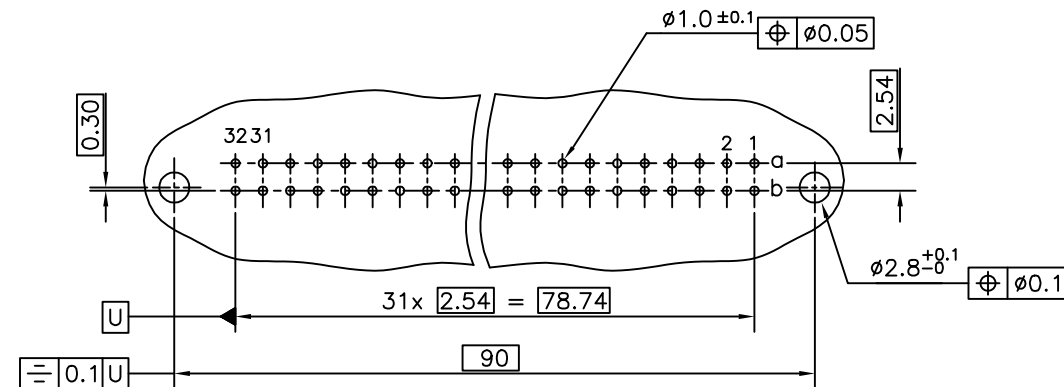
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P.C.B DRILLING DETAILS



24	2.5
14	4.0
TERM. STYLE	L +0.7/-0

TECHNICAL SPECIFICATION

HOUSING MATERIAL : THERMOPLASTIC POLYESTER UL 94 V-0, GREY
HOUSING CAN WITHSTAND EXPOSURE TO LEAD FREE WAVE SOLDERING TEMPERATURE OF 260-265°C FOR STRAIGHT CONNECTORS AS IT IS IN CLASSICAL LEAD WAVE SOLDERING AT 235-250°C

CONTACT MATERIAL : COPPER ALLOY
CONTACT PLATING : GOLD OVER NICKEL
ACTIVE ZONE : GOLD OVER NICKEL
TERMINATION ZONE : TIN LEAD OVER NICKEL

TIN LEAD VERSION : TIN LEAD OVER NICKEL
LEAD FREE VERSION : TIN (PURE MATTE) OVER Ni

ELECTRICAL DATA

CURRENT RATING AT 20°C : 1.5 A
CURRENT (I MAX) : 2 A
TEMPERATURE RANGE : -55°C/ +125°C
CONTACT RESISTANCE : ≤ 20mΩ
INSULATION RESISTANCE : ≥ 10⁶ MΩ
TEST VOLTAGE (rms) : 1000V

MECHANICAL DATA

INSERTION FORCE PER CONTACT : ≤ 0.94N
EXTRACTION FORCE PER CONTACT : ≥ 0.15N

REFERENCE SPECIFICATIONS : DIN 41612 / IEC 603-2

SERIES	8609	2	64	6	1	14	7	5	5	000E1
ROWS FITTED WITH CONTACTS										
Rows a b -		2	64							
Rows a -		1	32							
NUMBER OF CONTACTS										
TYPE OF INSULATOR										
2 ROW FEMALE INSULATOR				6						
METHOD OF MOUNTING										
STANDARD MOUNTING - STYLE B					1					
TERMINATION										
LONG STRAIGHT SPILL (L - SEE TABLE)							14			
SHORT STRAIGHT SPILL (L - SEE TABLE)							24			
OPTIONS										
NO OPTION							7			
PERFORMANCE CLASS										
4 - DIN 41612 CLASS 3								4		
5 - DIN 41612 CLASS 2								5		
6 - DIN 41612 CLASS 1								6		
8 - AS PER MIL C 55302/JSS 50808								8		
PITCH PER ROW										
2.54								5		
000E1										TIN LEAD VERSION
E1LF										LEAD FREE VERSION

NOTES:-

- THE "LF" PRODUCTS MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 3.5 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.6 MM MINIMUM THICK CIRCUIT BOARD
- LEAD FREE OR RoHS DIRECTIVE LABELING TO BE PROVIDED AS PER GS-14-920 FOR LEAD FREE VERSION.

b	19/05/2005	TECHNICAL SPECIFICATION MODIFIED AND LEAD FREE NOTE ADDED.
a	22/09/2004	DRAWING NO. WAS C-8609-0107 REV.c
INDEX	DATE	REVISION DESCRIPTION

ltr	Ecn no	Dr	date
b	105-0042	MINI	19/05/2005
a	104-0100	MINI	09/11/2004

				✓	Tolerance LINEAR ±0.1 ANGULAR ±1°	Projection 	MM ↔
Dr	Mini K Vandanath	22/09/2004	Product Family	8609	Size	A3	Scale
Eng	Rakhee George	22/09/2004	Spec ref		ECN		
Chr	Rakhee George	19/05/2005	Material	SEE TECH. SPEC.			
Appr	K Somasundaram	19/05/2005					
		Title DIN STANDARD RECEPTACLE (STRAIGHT SPILL DIN41612 STYLE-B)			Dwg no C-8609-2020		Rev. b
DIENGGIEURO/8609		Catalog no 8609---61147-5XXXXX, 8609---61247-5XXXXX			CUSTOMER COPY		Sheet 1 of 1