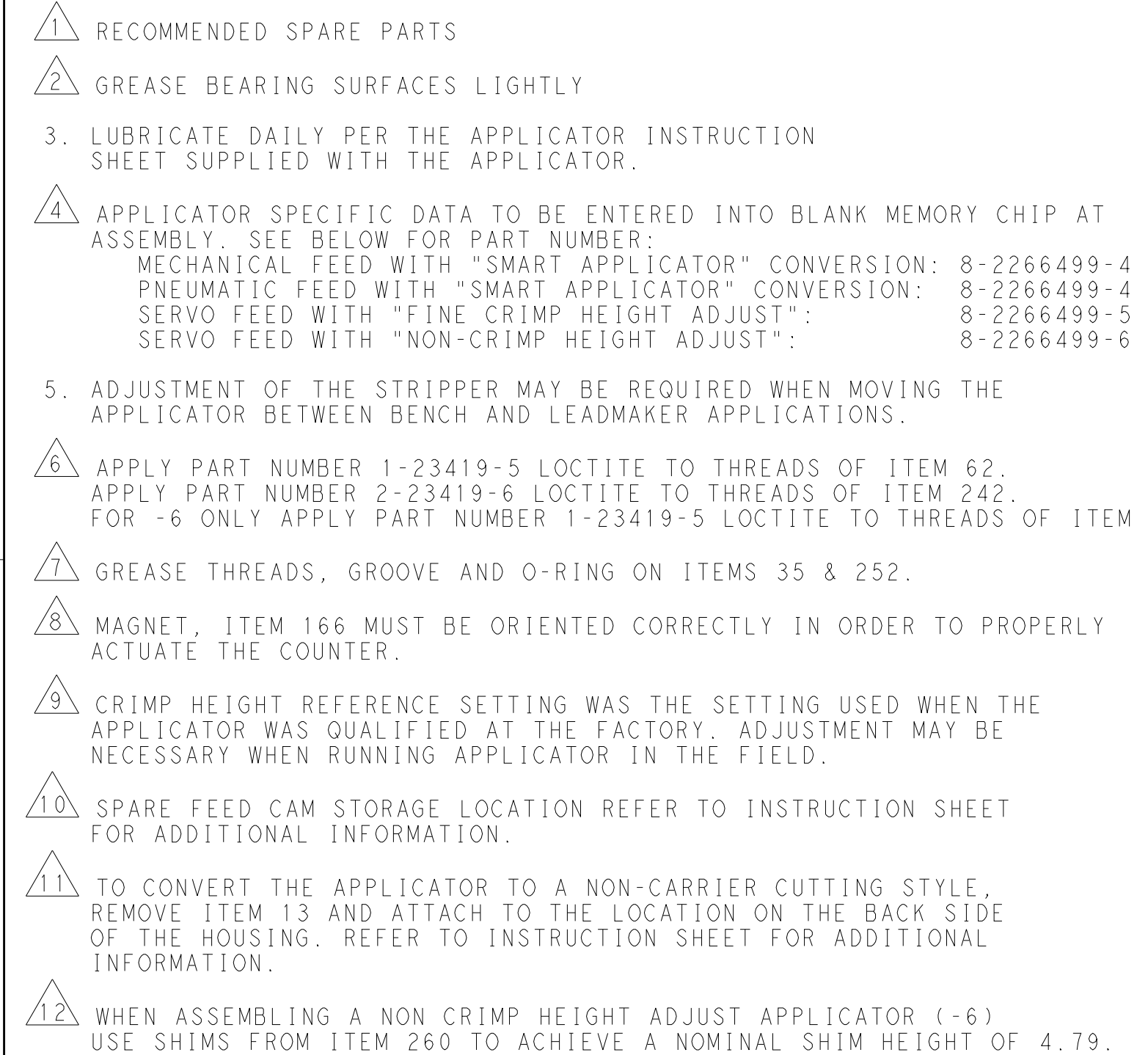
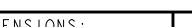




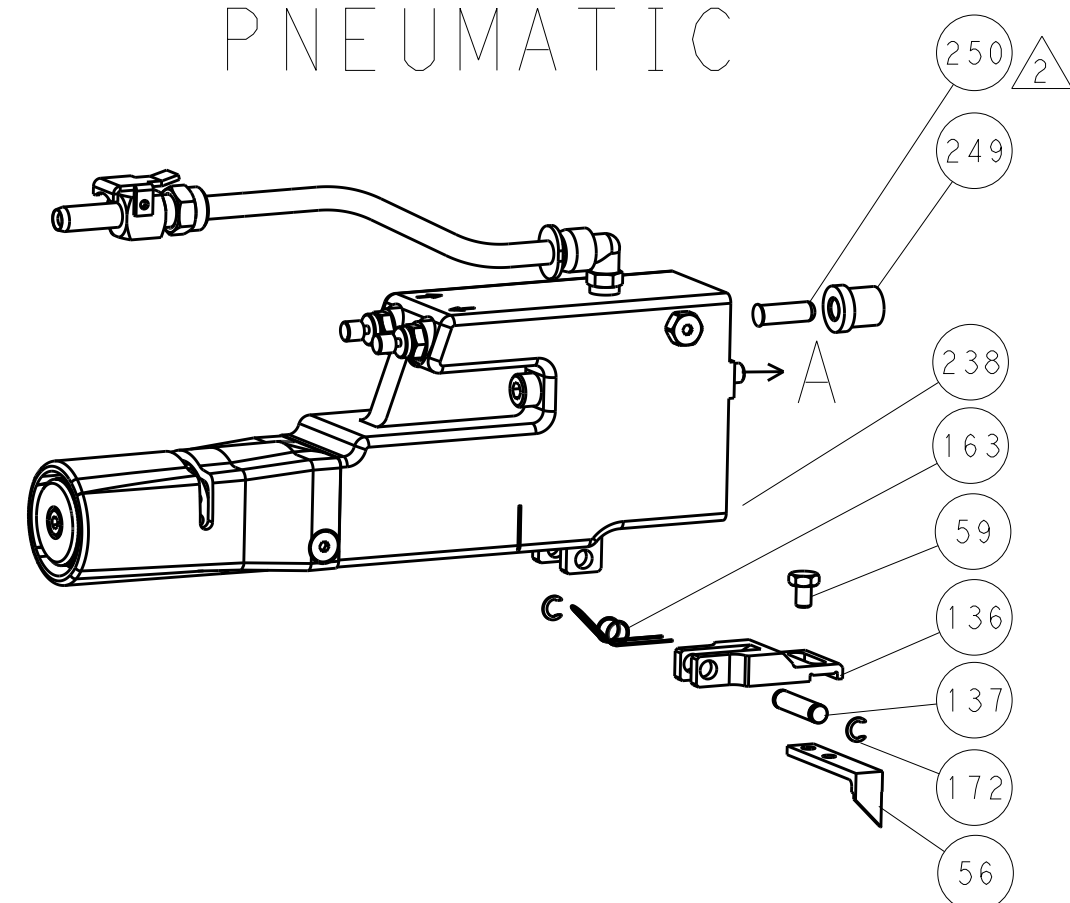
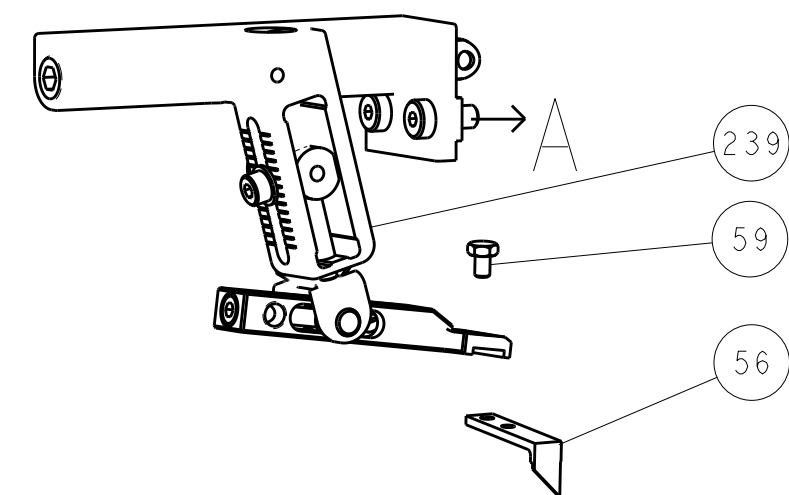
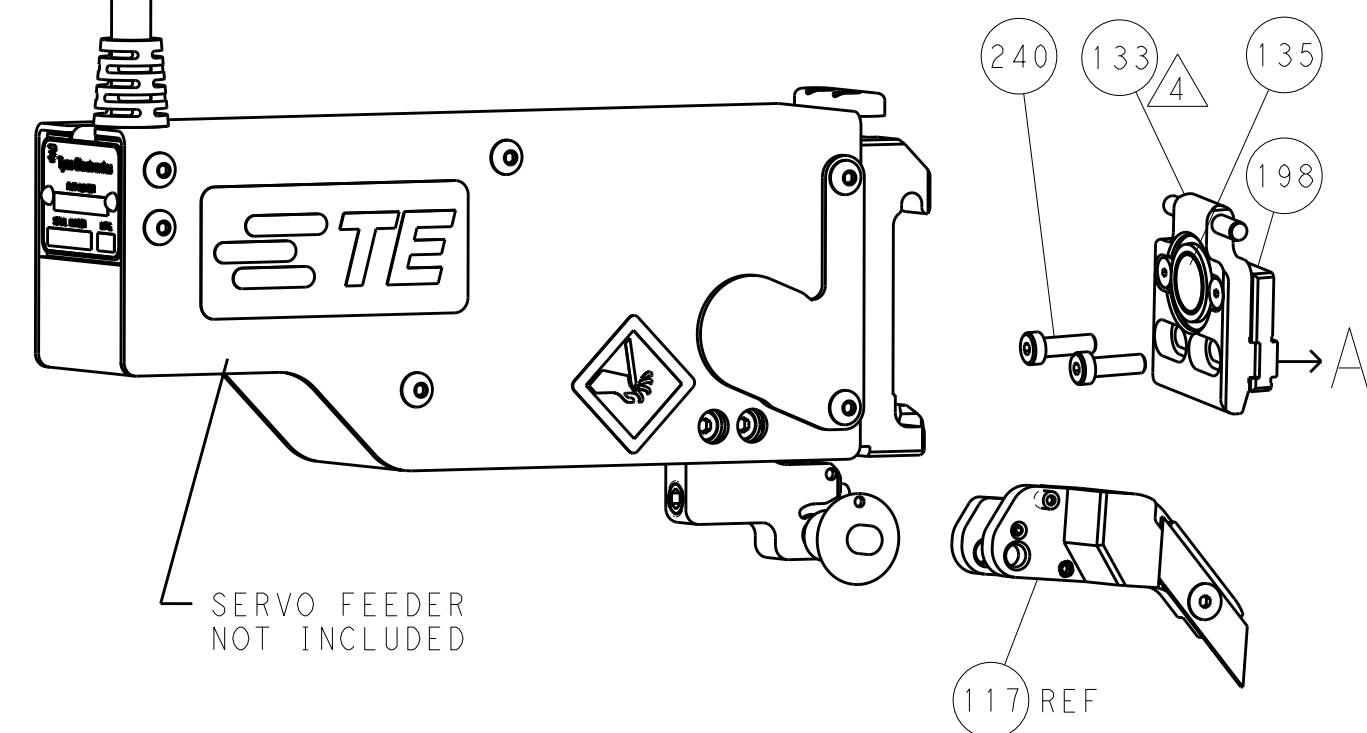
|     |    |    |    |    |    |           |                                 |         |
|-----|----|----|----|----|----|-----------|---------------------------------|---------|
| -   | -  | 1  | -  | -  | -  | 2119957-2 | APPLICATOR SHIM PACK            | 260     |
| -   | 1  | -  | 1  | 1  | 1  | 8-21084-0 | O-RING, .676 ID, .070 DIA. MAT. | 252     |
| -   | -  | -  | -  | 1  | -  | 2119640-1 | PUSH ROD, AIR FEED              | 250     |
| -   | -  | -  | -  | 1  | -  | 2079988-1 | BUSHING, LCH5-12, MISUMI        | 249     |
| -77 | -7 | -6 | -5 | -2 | -1 | PART NO   | DESCRIPTION                     | ITEM NO |

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

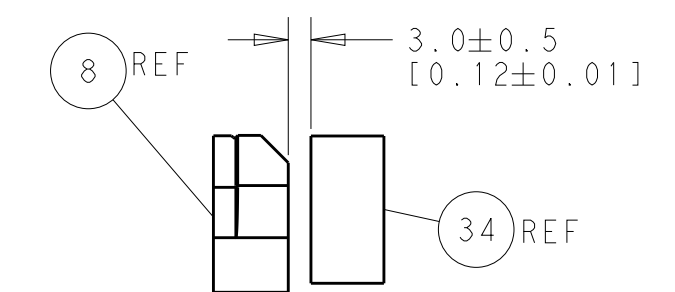
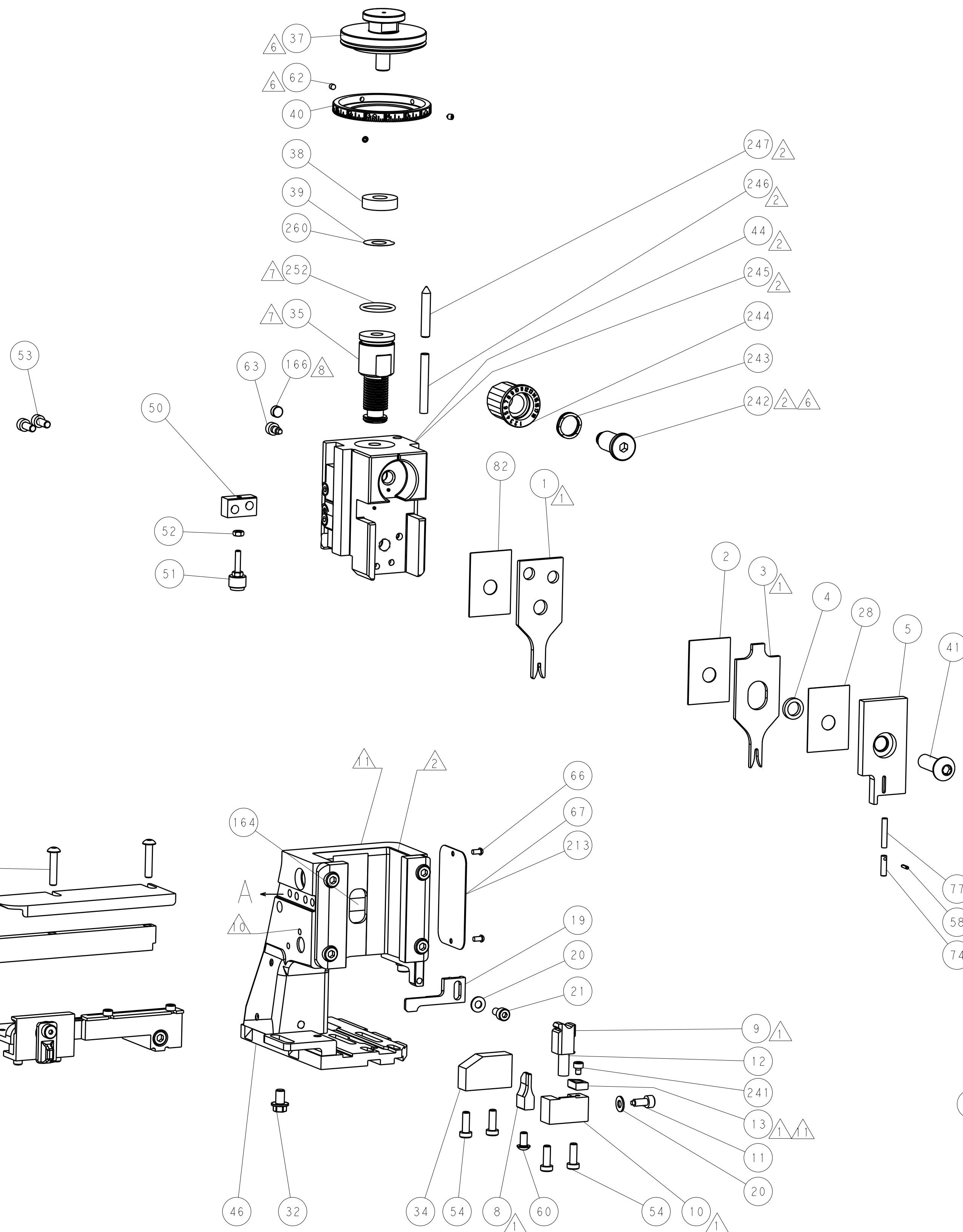
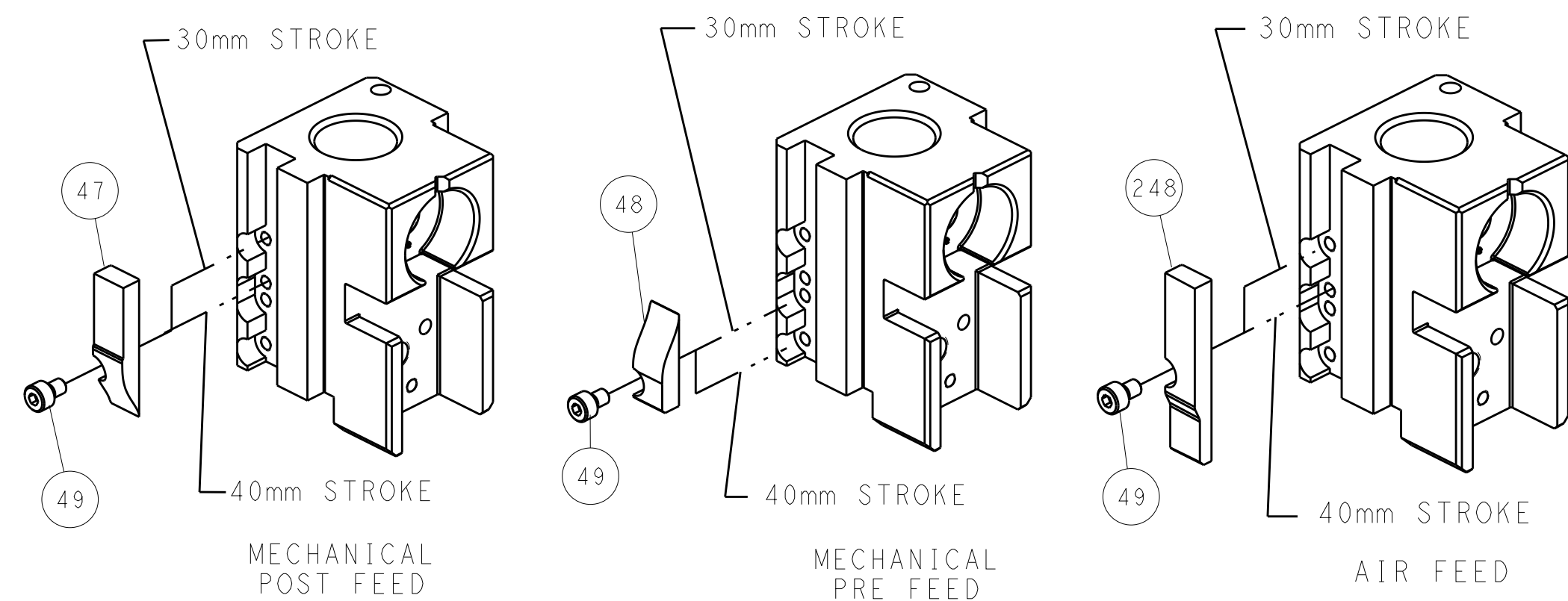
|   |     |     |     |     |     |             |                                     |     |
|---|-----|-----|-----|-----|-----|-------------|-------------------------------------|-----|
| - | -   | -   | -   | 1   | -   | 2119641-1   | FEED CAM, AIR FEED                  | 248 |
| - | 1   | -   | 1   | 1   | 1   | 2119798-1   | RETENT PIN                          | 247 |
| - | 1   | -   | 1   | 1   | 1   | 1-22279-3   | SPRING, COMPRESSION                 | 246 |
| - | -   | 1   | -   | -   | -   | 2119758-1   | RAM, AMP STYLE, SIDE FEED, NON-ADJ. | 245 |
| - | 1   | 1   | 1   | 1   | 1   | 2119082-4   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244 |
| - | 1   | 1   | 1   | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243 |
| - | 1   | 1   | 1   | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242 |
| - | 1   | 1   | 1   | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241 |
| - | -   | 2   | 2   | -   | -   | 2168400-6   | SHCS, LOW HEAD, RoHS, M5 X 16       | 240 |
| - | -   | -   | -   | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239 |
| - | -   | -   | -   | 1   | -   | 2063440-1   | AIR FEED MODULE                     | 238 |
| - | -   | 1   | 1   | -   | -   | 2119740-2   | TAG,IDENTIFICATION                  | 213 |
| - | -   | 1   | 1   | 1   | -   | 1901094-3   | SPACER, FEEDER                      | 198 |
| - | -   | -   | -   | 2   | -   | 21045-3     | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172 |
| - | 1   | 1   | 1   | 1   | 1   | 994969-1    | MAGNET, RARE EARTH HIGH ENERGY      | 166 |
| - | REF | REF | REF | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164 |
| - | -   | -   | -   | 1   | -   | 240638-1    | SPRING, FEED FINGER                 | 163 |
| - | -   | -   | -   | 1   | -   | 3-23627-7   | PIN, RETAIN, GRVD, 3/16 X .854      | 137 |
| - | -   | -   | -   | 1   | -   | 2119799-1   | HOLDER,FEED FINGER, AF              | 136 |
| - | -   | REF | REF | -   | -   | SEE NOTE 4  | MEMORY CHIP, PROGRAMMED             | 135 |
| - | -   | 1   | 1   | -   | -   | 1633743-1   | SERVO FEED LATCH ASM                | 133 |
| - | -   | REF | REF | -   | -   | 2119944-1   | FEED FINGER ASSEMBLY,SF             | 117 |
| - | 1   | 1   | 1   | 1   | 1   | 455888-5    | SPACER, CRIMPER                     | 82  |
| - | 1   | 1   | 1   | 1   | 1   | 22278-8     | SPRING, COMPRESSION                 | 77  |
| - | 1   | 1   | 1   | 1   | 1   | 854769-4    | HOLDER, INS                         | 74  |
| - | 1   | 1   | 1   | 1   | 1   | 2119956-1   | DOCUMENTATION PACKAGE               | 71  |
| - | 1   | -   | -   | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67  |
| - | 2   | 2   | 2   | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66  |
| - | 1   | -   | 1   | 1   | 1   | 2119793-1   | LIMITER, ADJUSTMENT BOLT            | 63  |
| - | 3   | -   | 3   | 3   | 3   | 992763-5    | SCR, SET, SOC, CONE POINT, M3 x 4.0 | 62  |
| - | 1   | 1   | 1   | 1   | 1   | 2079383-4   | SCR, BHSC, RoHS (M4 X 8)            | 60  |
| - | -   | -   | -   | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59  |
| - | 1   | 1   | 1   | 1   | 1   | 21028-2     | PIN, SLOTTED SPRING .062 X .250     | 58  |
| - | -   | -   | -   | 1   | 1   | 1338685-1   | PAWL, FEED                          | 56  |
| - | 4   | 4   | 4   | 4   | 4   | 2168400-1   | SHCS, LOW HEAD, RoHS, M4 X 12       | 54  |
| - | 2   | 2   | 2   | 2   | 2   | 1-2168083-0 | SCR, SKT HD CAP, RoHS, M4 X 10      | 53  |
| - | 1   | 1   | 1   | 1   | 1   | 5018030-1   | NUT, HEX, REG, RoHS, M3             | 52  |
| - | 1   | 1   | 1   | 1   | 1   | 811242-5    | BUMPER, HOLD DOWN                   | 51  |
| - | 1   | 1   | 1   | 1   | 1   | 690753-2    | SPACER, TONKER                      | 50  |
| - | -   | -   | -   | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49  |
| - | -   | -   | -   | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48  |
| - | -   | -   | -   | -   | 1   | 2119653-1   | FEED CAM, POST FEED                 | 47  |
| - | 1   | 1   | 1   | 1   | 1   | 2119656-9   | APPLICATOR BASIC ASSEMBLY, SF       | 46  |
| - | 1   | -   | 1   | 1   | 1   | 2119370-1   | RAM, AMP STYLE, SIDE FEED           | 44  |
| - | 1   | 1   | 1   | 1   | 1   | 2079383-7   | SCR, BHSC, RoHS (M8 X 25)           | 41  |
| - | 1   | -   | 1   | 1   | 1   | 2119645-1   | DISC, NUMBERED FA WIRE ADJUSTMENT   | 40  |
| - | 1   | -   | 1   | 1   | 1   | 2119957-1   | APPLICATOR SHIM PACK                | 39  |
| - | 1   | 1   | 1   | 1   | 1   | 2119644-1   | RAM WASHER, PRECISION               | 38  |
| - | 1   | 1   | 1   | 1   | 1   | 2119085-1   | FA HEAD, ATLANTIC STYLE             | 37  |
| - | 1   | -   | 1   | 1   | 1   | 2119092-1   | BOLT, ADJUSTMENT                    | 36  |
| - | 1   | 1   | 1   | 1   | 1   | 1752356-1   | SUPPORT, TERMINAL                   | 34  |
| - | 2   | 2   | 2   | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33  |
| - | 1   | 1   | 1   | 1   | 1   | 2161328-1   | HEX HEAD, FLANGED, M5 x 8mm LONG    | 32  |
| - | 1   | 1   | 1   | 1   | 1   | 1320908-3   | SPACER, STRIP GUIDE                 | 30  |
| - | 1   | 1   | 1   | 1   | 1   | 2119959-1   | ASSEMBLY, STRIP GUIDE               | 29  |
| - | 1   | 1   | 1   | 1   | 1   | 455888-3    | SPACER, CRIMPER                     | 28  |
| - | 1   | 1   | 1   | 1   | 1   | 1320928-2   | STRIP GUIDE                         | 24  |
| - | 1   | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21  |
| - | 2   | 2   | 2   | 2   | 2   | 1-18028-2   | WASHER, FLAT, REG M4                | 20  |
| - | 1   | 1   | 1   | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19  |
| - | 1   | 1   | 1   | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13  |
| - | 1   | 1   | 1   | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12  |
| - | 1   | 1   | 1   | 1   | 1   | 1-356885-4  | STOP, SHEAR                         | 11  |
| - | 1   | 1   | 1   | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10  |
| - | 1   | 1   | 1   | 1   | 1   | 1803095-1   | FLOATING SHEAR, FRONT               | 9   |
| 1 | 1   | 1   | 1   | 1   | 1   | 2-1633918-2 | ANVIL, COMBINATION                  | 8   |
| - | -   | -   | -   | -   | -   | -           | -                                   | 7   |
| - | -   | -   | -   | -   | -   | -           | -                                   | 6   |
| - | 1   | 1   | 1   | 1   | 1   | 1-2119780-1 | DEPRESSOR, SHEAR                    | 5   |
| - | 1   | 1   | 1   | 1   | 1   | 1-238011-7  | BLOCK, CRIMPER SPACER               | 4   |
| 1 | 1   | 1   | 1   | 1   | 1   | 7-2119784-0 | CRIMPER, INSULATION O PREMIUM       | 3   |
| - | 1   | 1   | 1   | 1   | 1   | 455888-6    | SPACER, CRIMPER                     | 2   |
| 1 | 1   | 1   | 1   | 1   | 1   | 1633738-6   | CRIMPER, WIRE                       | 1   |

|                                                                                                                                                                                                                                                                                              |  |                                                                                                                                |  |                                                                                                                                    |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------|--|
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| DIMENSIONS:<br>mm                                                                                                                                                                                                                                                                            |  | TOLERANCES, UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±.<br>1 PLC ±0.5<br>2 PLC ±0.13<br>3 PLC ±0.013<br>4 PLC ±0.0001<br>ANGLES ±° |  | NAME Ocean Side Feed Applicator<br>-<br>-                                                                                          |  |
|                                                                                                                                                                                                         |  | PRODUCT SPEC<br>APPLICATION SPEC                                                                                               |  | SIZE CAGE CODE DRAWING NO<br>A   00779 C=2266499                                                                                   |  |
| MATERIAL -<br>FINISH -                                                                                                                                                                                                                                                                       |  | WEIGHT -                                                                                                                       |  | RESTRICTED TO<br>-                                                                                                                 |  |
| Customer Accessible Production Drawing                                                                                                                                                                                                                                                       |  |                                                                                                                                |  |                                                                                                                                    |  |
|                                                                                                                                                                                                                                                                                              |  |                                                                                                                                |  | SCALE 1:2 SHEET 1 of 4 REV A                                                                                                       |  |

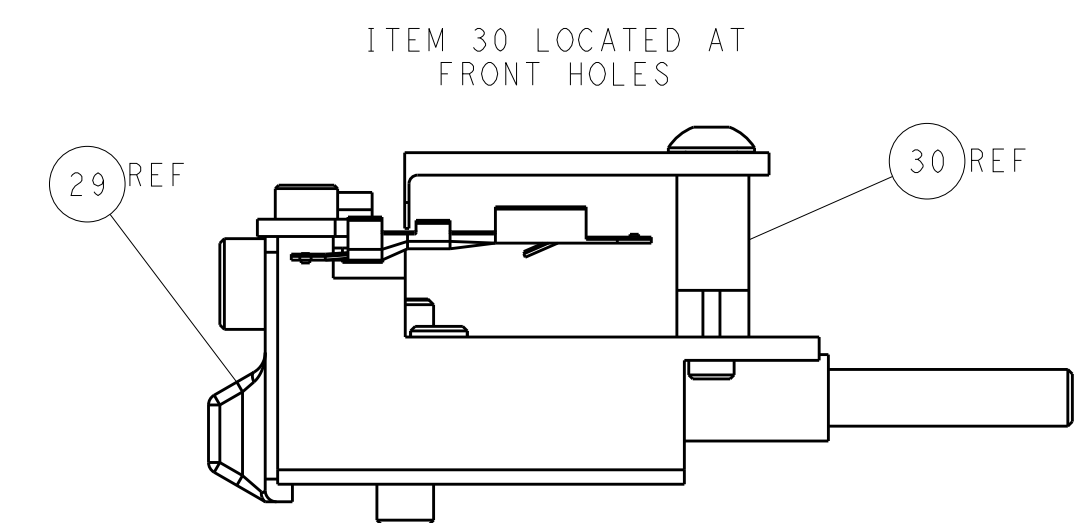
## PNEUMATIC

SERVO  
LATCH PLATE

## CAM POSITIONS



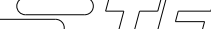
TERMINAL SUPPORT LOCATION



### FEED TRACK POSITION GUIDE BY INSULATION BARREL

## ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|                                                                                                                                                                                                                 |  |                                                                                                                                 |  |                                                                                                                                       |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------|--|
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| DIMENSIONS:<br>mm                                                                                                                                                                                               |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±.1<br>1 PLC ±0.5<br>2 PLC ±0.13<br>3 PLC ±0.013<br>4 PLC ±0.0001<br>ANGLES ±.1 |  | NAME<br>Ocean Side Feed Applicator                                                                                                    |  |
|                                                                                                                            |  | PRODUCT SPEC<br>-<br>APPLICATION SPEC<br>-                                                                                      |  | SIZE<br>A 1                                                                                                                           |  |
| MATERIAL<br>-                                                                                                                                                                                                   |  | FINISH<br>-                                                                                                                     |  | CAGE CODE<br>00779                                                                                                                    |  |
| WEIGHT<br>-                                                                                                                                                                                                     |  | DRAWING NO<br>C=2266499                                                                                                         |  | RESTRICTED TO<br>-                                                                                                                    |  |
| Customer Accessible Production Drawing                                                                                                                                                                          |  | SCALE 1:2                                                                                                                       |  | SHEET 2 OF 4 REV A                                                                                                                    |  |

8

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RELEASED FOR PUBLICATION

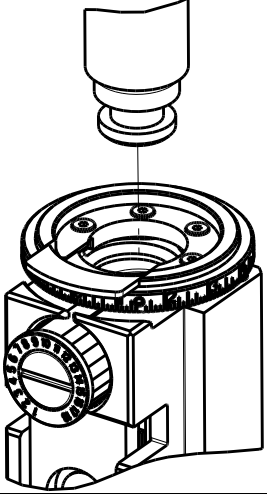
20

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PACIFIC VERSION  
TERMINATOR  
INTERFACE ADAPTER



PART  
NUMBER

2-2266499-1

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

CONVERT TO

SERVO LATCH PLATE

2119951-1

-

8-2266499-5

1901094-3

-

2168400-6 (QUANTITY 2)

CONVERT TO

SMART APPLICATOR

2161326-1

-

8-2266499-4

-

-

-

CONVERT TO

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

CONVERT TO

SERVO LATCH PLATE

2119951-1

-

8-2266499-5

1901094-3

-

2168400-6 (QUANTITY 2)

CONVERT TO

SMART APPLICATOR

2161326-1

-

8-2266499-4

-

-

-

CONVERT TO

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

CONVERT TO

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

CONVERT TO

-

-

-

-

-

-

-

CONVERT TO

-

-

-

-

-

-

-

CRIMP

SIZE

TYPE

WIRE

1.57 mm [.062]

F

INSUL

2.03 mm [.080]

O

APPLICATOR INSTRUCTIONS

408-10389

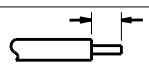


TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: DIRECT CONTACT TERMINAL

WIRE STRIP LENGTH



INSULATION DIAMETER RANGE

3.40-4.16 mm [.134-.164 IN]

Ø1.40-1.90 mm [.055-.075 IN]

TERMINAL APPLICATION SPECIFICATION



114-94315

-

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

2236793-3

WIRE SIZE



CRIMP HEIGHT mm [INCH]



CRIMP HEIGHT REFERENCE SETTING



0.75mm2

1.01+/-0.05 [.040+/-0.002]

6.7

0.50mm2

0.89+/-0.03 [.035+/-0.001]

8.0



RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266499-4  
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266499-4  
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266499-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.  
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE

2119599-1

LOC

A

DIST

66

REVISONS

P

LTR

DESCRIPTION

DATE

OWN

APVD

-

-

SEE SHEET 1

-

-

-

-

-

-

1

-

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

-

1

1

1

1

2119082-4

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

1

1

1

1

7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

-

-

2

-

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

-

-

-

-

1

2119580-1

MECHANICAL FEED ASSEMBLY

239

-

-

-

1

-

2063440-1

AIR FEED MODULE

238

-

-

1

-

-

2119740-2

TAG,IDENTIFICATION

213

-

-

1

-

-

1901094-3

SPACER, FEEDER

198

-

-

-

2

-

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

1

-

240638-1

SPRING, FEED FINGER

163

-

1

1

1

1

8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

152

-

-

-

1

-

2119641-2

FEED CAM, AIR FEED

151

-

1

1

1

1

2119798-2

DETENT PIN

145

-

1

1

1

1

2079383-8

SCR, BHSC, RoHS (M4 X 16)

144

-

4

4

4

4

2168400-5

SHCS, LOW HEAD, RoHS, M4 X 20

143

-

-

-

-

1

2119653-2

FEED CAM, POST FEED

142

-

1

1

1

1

1-2119656-0

APPLICATOR BASIC ASSEMBLY, SF

141

-

1

1

1

1

2119650-1

RAM, ASIAN STYLE, SIDE FEED

140

-

1

1

1

1

2119092-2

BOLT, ADJUSTMENT

139

-

-

-

1

-

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

-

1

-

2119799-1

HOLDER,FEED FINGER, AF

136

-

-

REF

-

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

-

-

1633743-1

SERVO FEED LATCH ASM

133

-

-

REF

-

-

2119944-1

FEED FINGER ASSEMBLY,SF

117

-

1

1

1

1

455888-5

SPACER, CRIMPER

82

-

1

1

1

1

22278-8

SPRING, COMPRESSION

77

-

1

1

1

1

854769-4

HOLDER, INS

74

-

1

1

1

1

2119956-1

DOCUMENTATION PACKAGE

71

-

1

-

1

1

2119740-1

TAG,IDENTIFICATION

67

-

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

-

1

1

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

3

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

-

-

-

1

1

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

-

1

1

1

1

21028-2

PIN, SLOTTED SPRING .062 X .250

58

-

-

-

1

1

1338685-1

PAWL, FEED

56

-

2

2

2

2

1-2168083-0

SCR, SKT HD CAP, RoHS, M4 X 10

53

-

1

1

1

1

5018030-1

NUT, HEX, REG, RoHS, M3

52

-

1

1

1

1

811242-5

BUMPER, HOLD DOWN

51

-

1

1

1

1

690753-2

SPACER, TONKER

50

-

-

-

1

2

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

-

-

-

1

2119652-1

FEED CAM, PRE FEED

48

-

1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

1

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

1

1

1

2119957-1

APPLICATOR SHIM PACK

39

-

1

1

1

1

2119644-1

RAM WASHER, PRECISION

38

-

1

1

1

1

1752356-1

SUPPORT, TERMINAL

34

-

2

2

2

2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

-

1

1

1

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

-

1

1

1

1

1320908-3

SPACER, STRIP GUIDE

30

-

1

1

1

1

2119959-1

ASSEMBLY, STRIP GUIDE

29

-

1

1

1

1

455888-3

SPACER, CRIMPER

28

-

1

1

1

1

1320928-2

STRIP GUIDE

24

-

1

1

1

1

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

-

2

2

2

2

1-18028-2

WASHER, FLAT, REG M4

20

-

1

1

1

1

2119533-1

STRIPPER, SIDE FEED

19

-

1

1

1

1

2119806-1

INSERT, SHEAR

13

-

1

1

1

1

3-22280-3

SPRING, COMPRESSION

12

-

1

1

1

1

1-356885-4

STOP, SHEAR

11

-

1

1

1

1

2119805-1

SHEAR HOLDER, FRONT

10

-

1

1

1

1

1803095-1

FLOATING SHEAR, FRONT

9

-

1

1

1

1

1

2-1633918-2

ANVIL, COMBINATION

8

-

-

-

-

-

-

-

-

7

-

-

-

-

-

-

-

-

6

-

1

1

1

1

1

1-2119780-1

DEPRESSOR, SHEAR

5

-

1

1

1

1

1

1-238011-7

BLOCK, CRIMPER SPACER

4

-

1

1

1

1

1

7-2119784-0

CRIMPER, INSULATION O PREMIUM

3

-

1

1

1

1

1

455888-6

SPACER, CRIMPER

2

-

1

1

1

1

1

1633738-6

CRIMPER, WIRE

1

-77

-27

-25

-22

-21

PART NO

DESCRIPTION

ITEM NO

-

1

1

1

1

2119782-1

FINE ADJUST HEAD ASM, PACIFIC STYLE

251

-

-

-

1

-

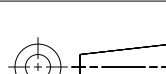
2119640-1

PUSH ROD, AIR FEED

250

THE FOLLOWING IS A SUMMARY OF THE DIMENSIONS AND TOLERANCES FOR THE PARTS SHOWN ON THIS DRAWING. IT IS SUBJECT TO CHANGE AND TO THE DISCRETION OF THE MANUFACTURING ORGANIZATION. NO DIMENSIONS OR TOLERANCES SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:  
mm



0 PLC  
1 PLC  
2 PLC  
3 PLC  
4 PLC  
ANGLES  
FINISH

±  
±0.5  
±0.13  
±0.013  
±0.0001  
±

DRAWN  
T. YIN  
CHK  
G. BAILEY  
APVD  
H. GUO

05SEP2014  
05SEP2014  
05SEP2014

PRODUCT SPEC  
APPLICATION SPEC

WEIGHT

SIZE  
CASE CODE  
DRAWING NO

RESTRICTED TO

Customer Accessible Production Drawing

SCALE  
1:2

SHEET  
3

OF  
4

REV  
A

TE Connectivity

Harrisburg, PA 17105-3608

Ocean Side Feed

Applicator

Customer Accessible Production Drawing

SCALE  
1:2

SHEET  
3

OF  
4

REV  
A

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

| LOC | DIST | REVISIONS |     |             |      |     |
|-----|------|-----------|-----|-------------|------|-----|
|     |      | P         | LTR | DESCRIPTION | DATE | OWN |
| A   | 66   | -         | -   | SEE SHEET 1 | -    | -   |
|     |      |           |     |             |      |     |
|     |      |           |     |             |      |     |
|     |      |           |     |             |      |     |

D

C

B

A

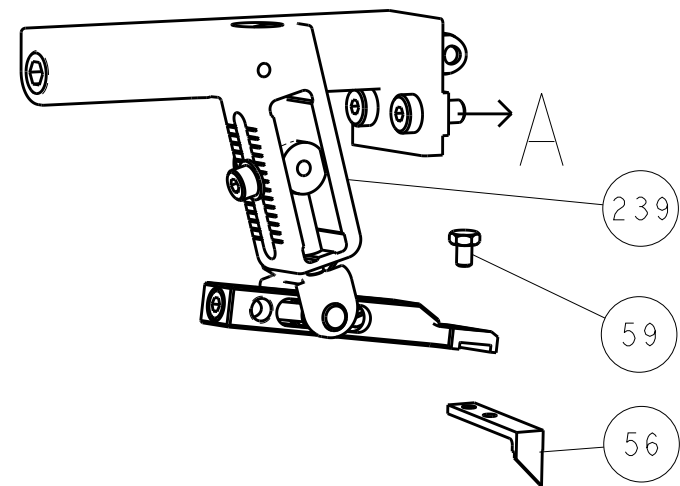
D

C

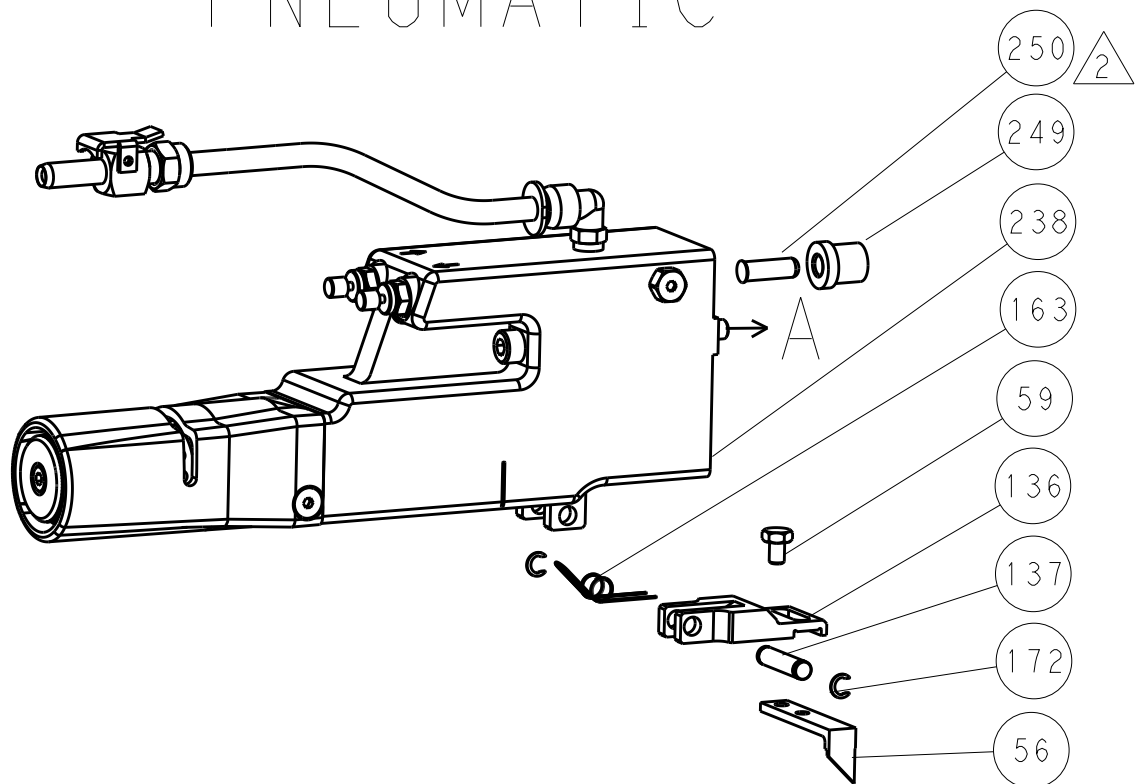
B

A

# FEED TYPE MECHANICAL



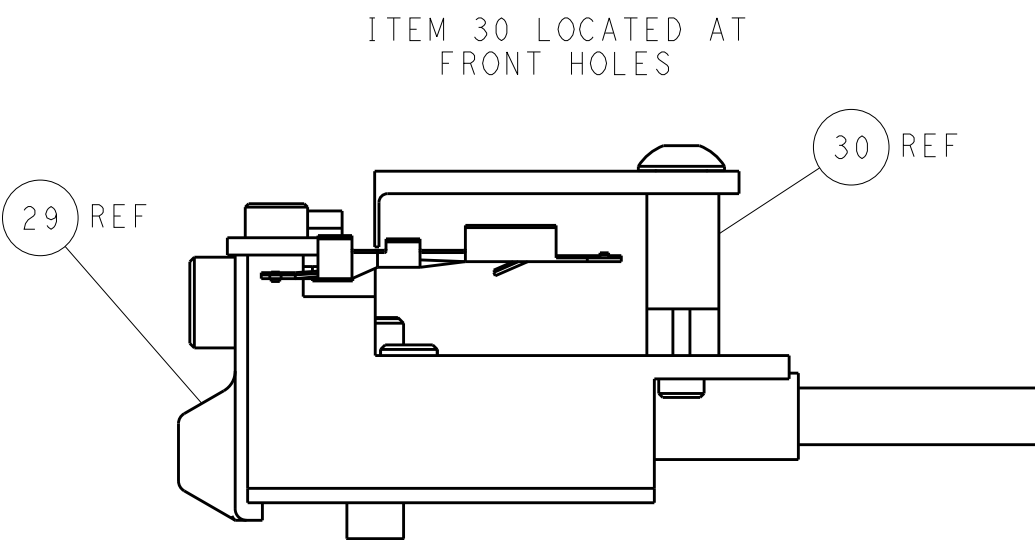
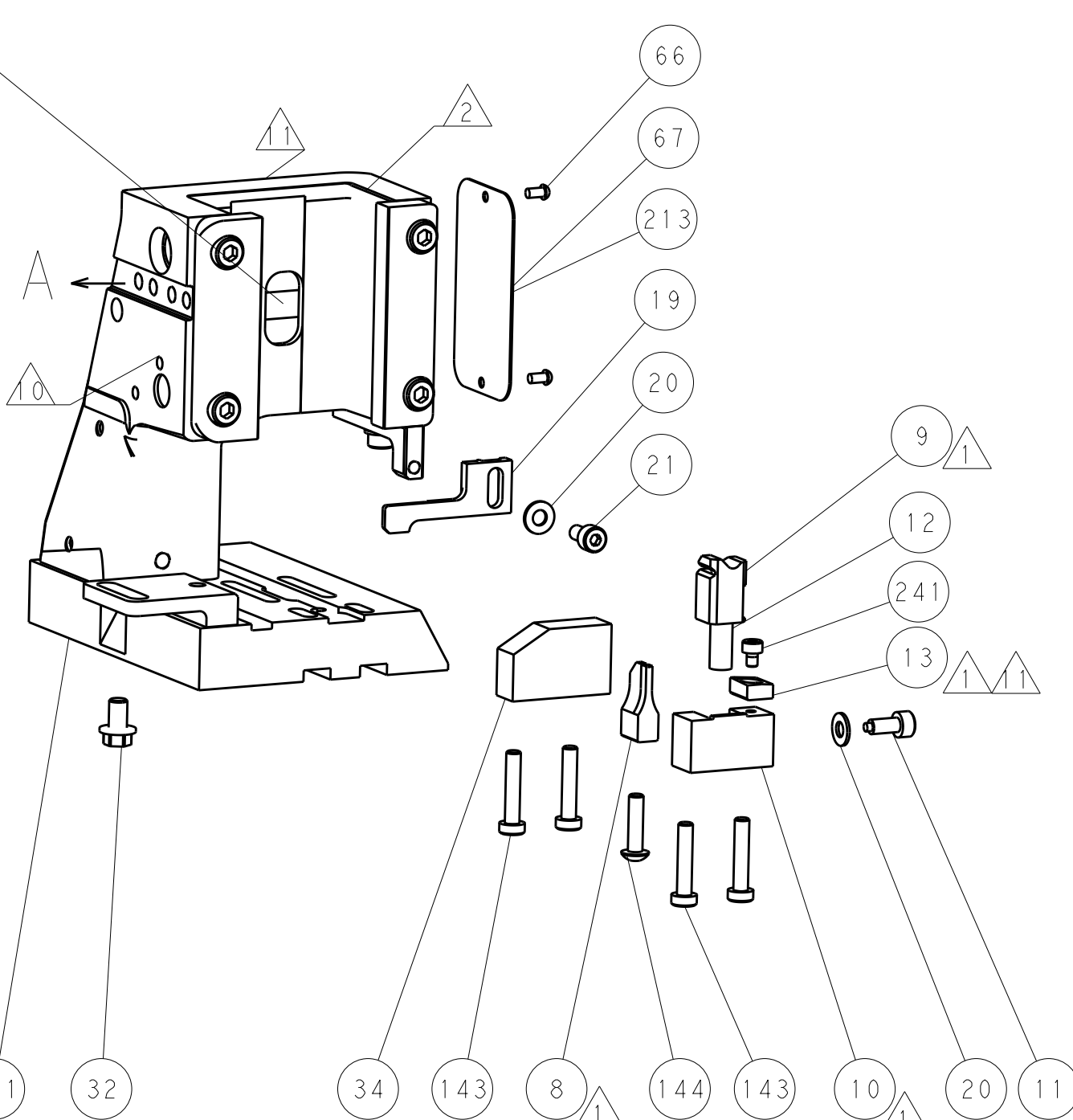
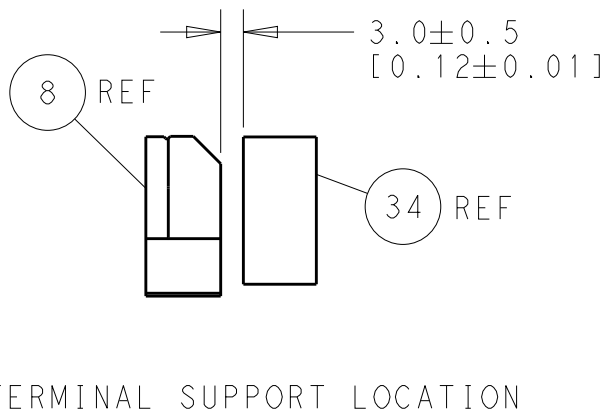
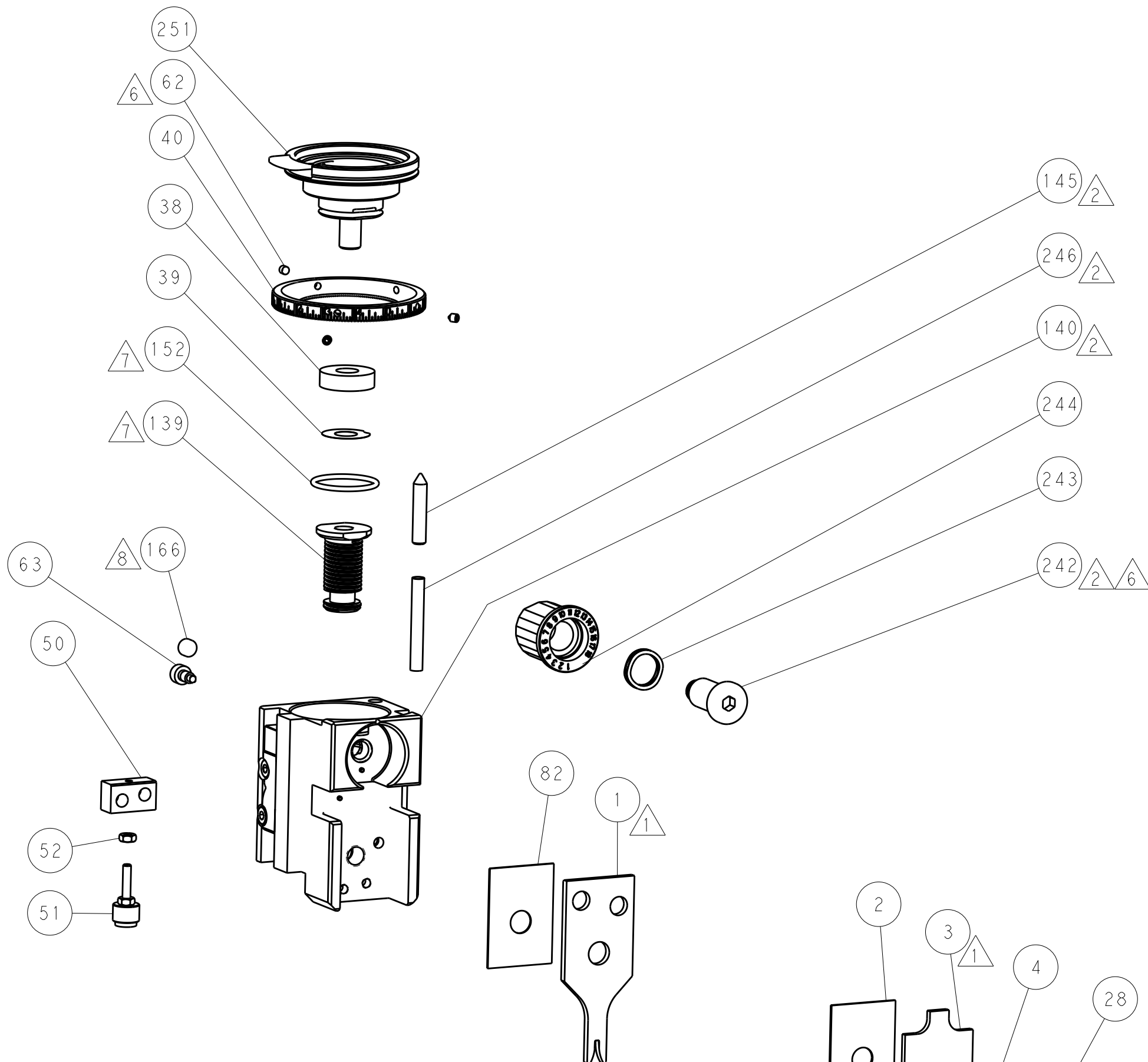
# PNEUMATIC



# SERVO LATCH PLATE



# CAM POSITIONS



PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|              |  |                                        |  |                                        |  |                  |  |                            |  |
|--------------|--|----------------------------------------|--|----------------------------------------|--|------------------|--|----------------------------|--|
| DIMENSIONS:  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | DWN                                    |  | 05SEP2014        |  | TE Connectivity            |  |
| mm           |  | 0 PLC ±0.5                             |  | Y. YIN                                 |  | 05SEP2014        |  | Harrisburg, PA 17105-3608  |  |
| 1 PLC ±0.13  |  | 2 PLC ±0.13                            |  | G. BAILEY                              |  | 05SEP2014        |  | NAME                       |  |
| 3 PLC ±0.013 |  | 4 PLC ±0.0001                          |  | U. GUO                                 |  | 05SEP2014        |  | Ocean Side Feed Applicator |  |
| MATERIAL     |  | FINISH                                 |  | PRODUCT SPEC                           |  | APPLICATION SPEC |  | SIZE                       |  |
| -            |  | -                                      |  | WEIGHT                                 |  | -                |  | CAGE CODE                  |  |
| -            |  | -                                      |  | Customer Accessible Production Drawing |  | SCALE            |  | 1:2                        |  |
| -            |  | -                                      |  | SHEET                                  |  | 4                |  | OF                         |  |
| -            |  | -                                      |  | REV                                    |  | A                |  | REV                        |  |