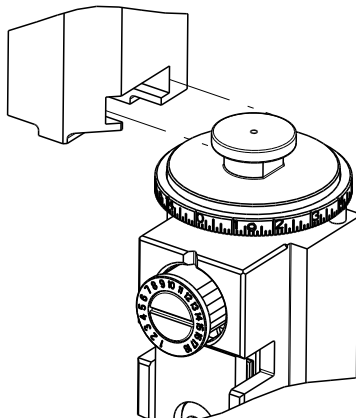


8		7	
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20		20	
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	DESCRIPTION
	2151953-1	A	FINE CRIMP HEIGHT ADJUST
	2151953-2	A	FINE CRIMP HEIGHT ADJUST
	2151953-5	A	FINE CRIMP HEIGHT ADJUST
	2151953-6	A	NON-CRIMP HEIGHT ADJUST
	2151953-7	A	FINE CRIMP HEIGHT ADJUST
	7-2151953-7	A	CRIMP TOOLING KIT
APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	1.17 mm [.046]	F	
INSUL	1.45 mm [.057]	F	
APPLICATOR INSTRUCTIONS 408-10389			

TERMINAL DATA: FCI TERMINAL		FCI CRIMP SPECIFICATION	
TERMINAL NAME: CTW MINITEK			
WIRE STRIP LENGTH 1.20-2.20 mm [.047-.087 IN]		INSULATION DIAMETER RANGE Ø1.10-1.35 mm [.043-.053 IN]	
TERMINAL APPLICATION 		GS-20-058 Rev B	
SPECIFICATION		-	
TERMINALS APPLIED			
TE TERMINAL	FCI TERMINAL	TE TERMINAL	FCI TERMINAL
2113344-1	10044403-101LF	2113344-2	10044403-T01LF

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
22 AWG OR 0.35mm2		0.75+/-0.05 [.030+/- .002]		9.3
24 AWG		0.75+/-0.05 [.030+/- .002]		9.3



1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:

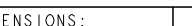
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION:	8-2151953-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION:	8-2151953-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST":	8-2151953-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST":	8-2151953-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 5.05.
13. RECOMMENDED WIRE: LEONI FLY-A 0.35 (AWG-22), Ø1.35 MAX.

7	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
	-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

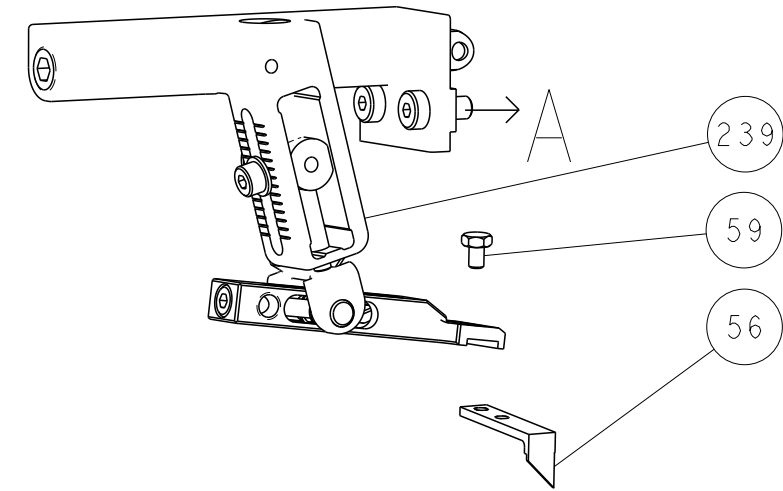
2			1			
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
P	LYR	DESCRIPTION		DATE	DWN	APVD
	A	RELEASED		10JUL2013	LG	TE
	A1	ECR-16-017268		06DEC2016	TB	TE

						2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	-	-	1803259-1	BUSHING, FLANGED	249
-	-	-	-	-	-	2119641-1	FEED CAM, AIR FEED	248
-	-	-	-	-	-	2119798-1	DETENT PIN	247
-	-	-	-	-	-	1-22279-3	SPRING, COMPRESSION	246
-	-	-	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	-	-	-	-	-	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	-	-	-	-	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	-	-	-	-	2119083-1	RETAINER, INSULATION DIAL	242
-	-	-	-	-	-	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	-	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	-	-	2063440-1	AIR FEED MODULE	238
-	-	-	-	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	-	-	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	-	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	-	-	-	-	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	-	-	-	-	-	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	-	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	-	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	-	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	-	-	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	-	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	-	-	-	-	1-18028-2	WASHER, FLAT, REG M4	119
-	-	-	-	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	-	-	-	-	-	1803078-2	SPACER, PRECISION	82
-	-	-	-	-	-	5-547505-2	SPRING, COMPRESSION	77
-	-	-	-	-	-	854769-4	HOLDER, INS	74
-	-	-	-	-	-	2119956-1	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	2119740-1	TAG,IDENTIFICATION	67
-	-	-	-	-	-	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	-	-	-	-	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	-	-	-	-	-	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	-	-	-	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	-	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	-	-	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	-	-	-	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	-	-	-	-	-	2168083-5	SCR, SKT HD CAP, RoHS, M4 X 6.0	53
-	-	-	-	-	-	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	-	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	-	2119653-1	FEED CAM, POST FEED	47
-	-	-	-	-	-	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	-	-	-	-	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	-	-	-	-	-	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	-	-	-	-	-	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	-	-	-	-	-	2119957-1	APPLICATOR SHIM PACK	39
-	-	-	-	-	-	2119644-1	RAM WASHER, PRECISION	38
-	-	-	-	-	-	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	-	-	-	-	-	2119092-1	BOLT, ADJUSTMENT	35
-	-	-	-	-	-	2-1752356-6	SUPPORT, TERMINAL	34
-	-	-	-	-	-	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	-	-	-	-	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	-	-	-	-	-	1320908-2	SPACER, STRIP GUIDE	30
-	-	-	-	-	-	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	-	-	-	-	-	455888-3	SPACER, CRIMPER	28
-	-	-	-	-	-	1320928-2	STRIP GUIDE	24
-	-	-	-	-	-	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	-	-	-	-	1-18028-2	WASHER, FLAT, REG M4	20
-	-	-	-	-	-	2119533-4	STRIPPER, SIDE FEED	19
-	-	-	-	-	-	189369-4	HOLD DOWN, TERMINAL	18
-	-	-	-	-	-	2119806-1	INSERT, SHEAR	13
-	-	-	-	-	-	3-2280-3	SPRING, COMPRESSION	12
-	-	-	-	-	-	1-356885-4	STOP, SHEAR	11
-	-	-	-	-	-	2119805-1	SHEAR HOLDER, FRONT	10
-	-	-	-	-	-	1633861-1	SHEAR, FLOATING	9
-	-	-	-	-	-	2-1633932-7	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	6
-	-	-	-	-	-	2119780-9	DEPRESSOR, SHEAR	5
-	-	-	-	-	-	2-238011-0	BLOCK, CRIMPER SPACER	4
-	-	-	-	-	-	1633961-3	CRIMPER, INSULATION F PREMIUM	3
-	-	-	-	-	-	455888-3	SPACER, CRIMPER	2
-	-	-	-	-	-	8-1633588-5	CRIMPER, WIRE	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

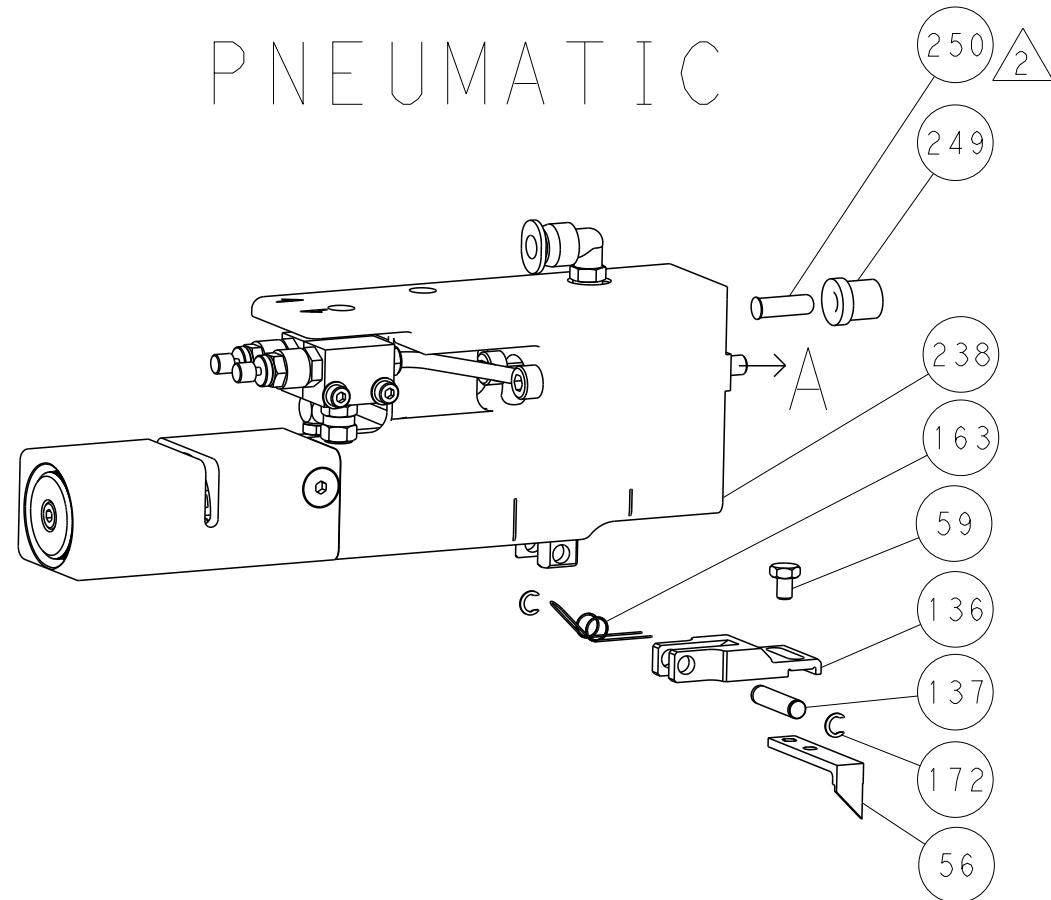
THIS DRAWING IS A CONTROL DRAWING FOR PRO ELECTRONICS CORPORATION IT IS UNDER NO CIRCUMSTANCES TO BE REPRODUCED OR REPARATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN R. O. WILSON 10MAY2013 APVD K. J. STARK 10MAY2013 CHKD T. L. ELBIN 10MAY2013		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±°		NAME Ocean Side Feed Applicator -	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE CAGE CODE DRAWING NO A1 00779 C=2151953	
MATERIAL -		FINISH - WEIGHT -		RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:2 SHEET 1 OF 4 REV. A1	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

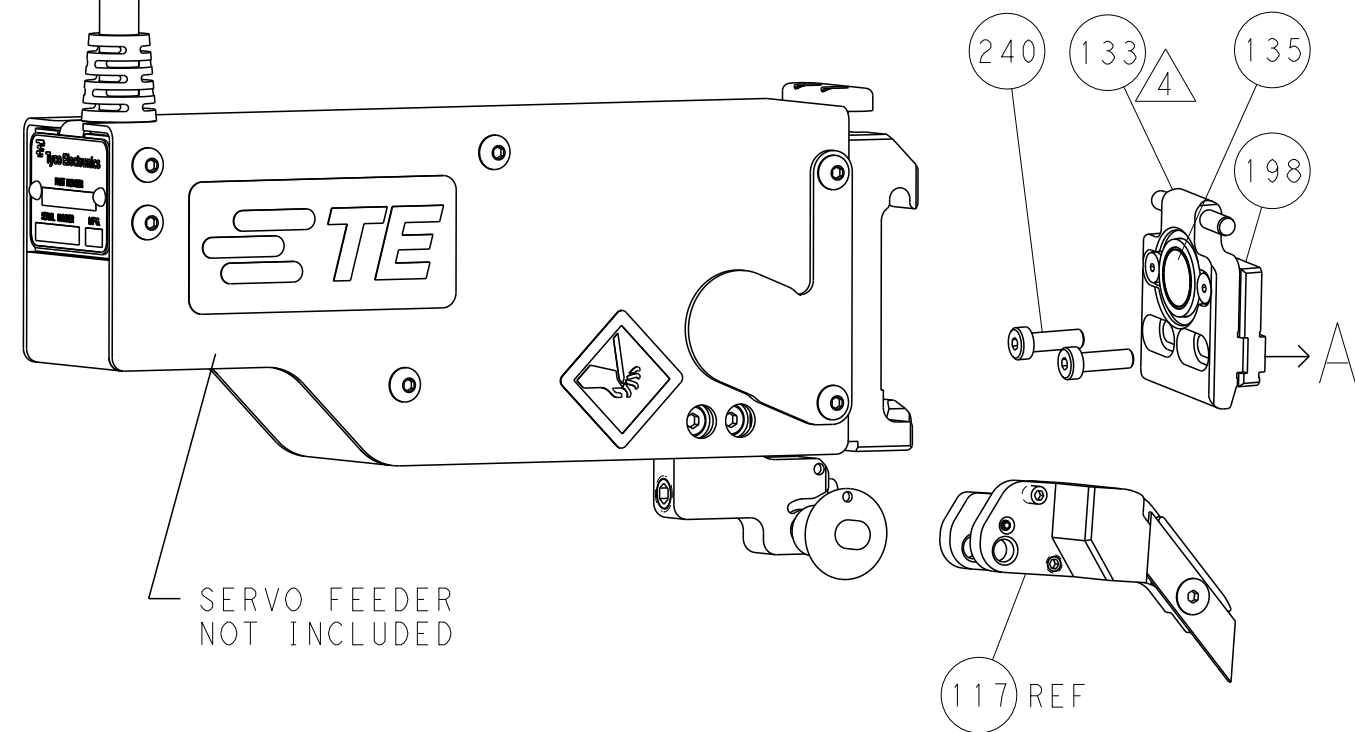
FEED TYPE
MECHANICAL



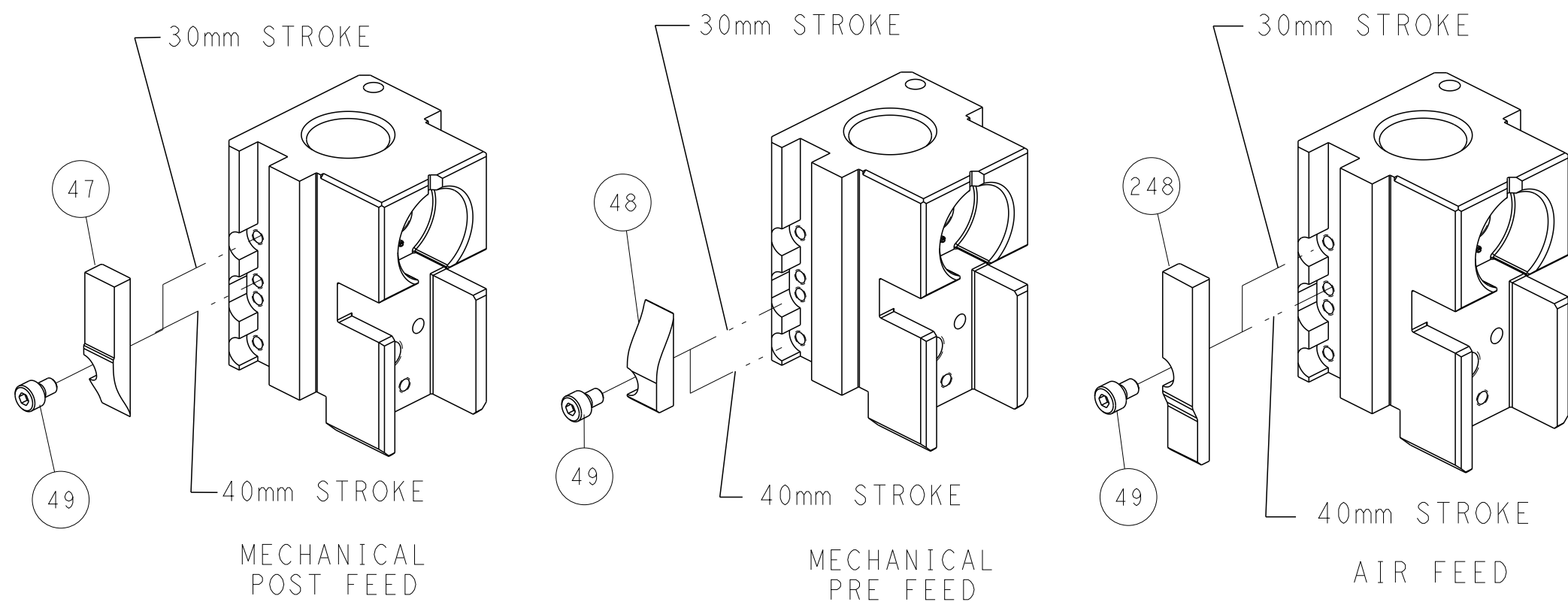
PNEUMATIC



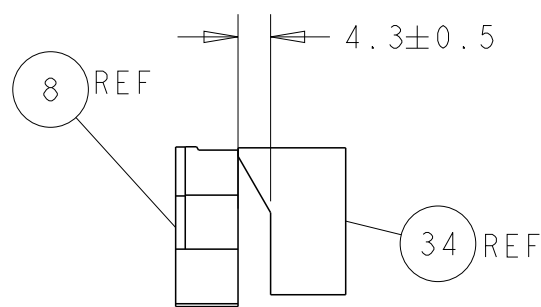
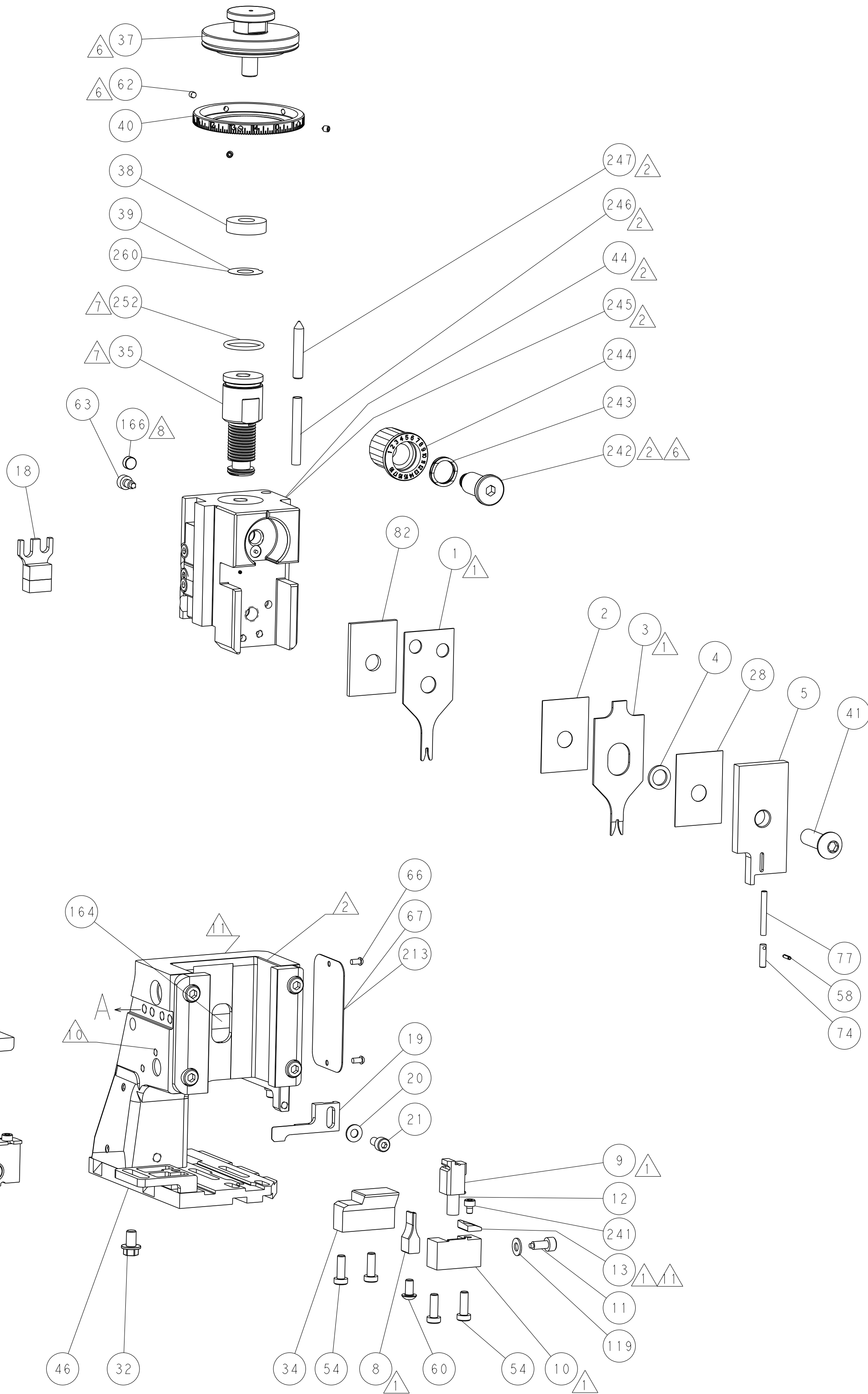
SERVO
LATCH PLATE



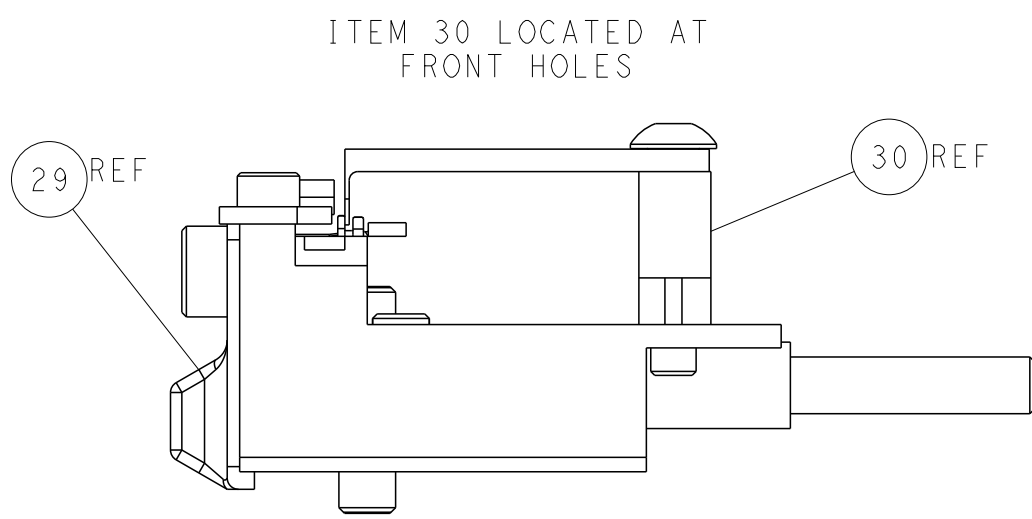
CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)



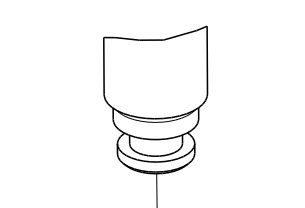
TERMINAL SUPPORT LOCATION



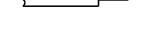
FEED TRACK POSITION
GUIDE BY INSULATION BARREL

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DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±				NAME Ocean Side Feed Applicator			
MATERIAL				WEIGHT				SIZE CAGE CODE DRAWING NO. 00779 C=2151953			
Customer Accessible Production Drawing				SCALE 1:2				SHEET 2 OF 4 REV A1			

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
	2-2151953-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1	
					SERVO LATCH PLATE	2119951-1	-	8-2151953-5	1901094-3	1-1752354-4	2168400-6 (QUANTITY 2)	
					SMART APPLICATOR	2161326-1	-	8-2151953-4	-	-	-	
	2-2151953-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-	
					SERVO LATCH PLATE	2119951-1	-	8-2151953-5	1901094-3	1-1752354-4	2168400-6 (QUANTITY 2)	
					SMART APPLICATOR	2161326-1	-	8-2151953-4	-	-	-	
	2-2151953-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-	
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1	
	2-2151953-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	-
	7-2151953-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.17 mm [.046]	F
INSUL	1.45 mm [.057]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: FCI TERMINAL		FCI CRIMP SPECIFICATION	
TERMINAL NAME: CTW MINITEK			
WIRE STRIP LENGTH 1.20-2.20 mm [.047-.087 IN]			INSULATION DIAMETER RANGE Ø1.10-1.35 mm [.043-.053 IN]
TERMINAL APPLICATION SPECIFICATION	GS-20-058 Rev B	-	-
TERMINALS APPLIED			
TE TERMINAL	FCI TERMINAL	TE TERMINAL	FCI TERMINAL
2113344-1	10044403-101LF	2113344-2	10044403-T01LF

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING ⁹
22 AWG OR 0.35mm2	0.75+/-0.05 [.030+/- .002]	9.3
24 AWG	0.75+/-0.05 [.030+/- .002]	9.3



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151953-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151953-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151953-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- ⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹² RECOMMENDED WIRE: LEONI FLY-A 0.35 (AWG-22), Ø1.35 MAX.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

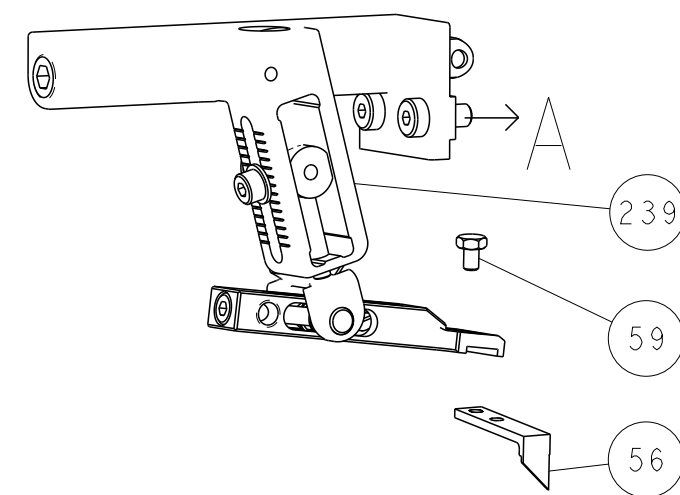
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIS 66	REVISIONS					
			P	LTR	DESCRIPTION	DATE	OWN	APVD
			-	-	SEE SHEET 1	-	-	-

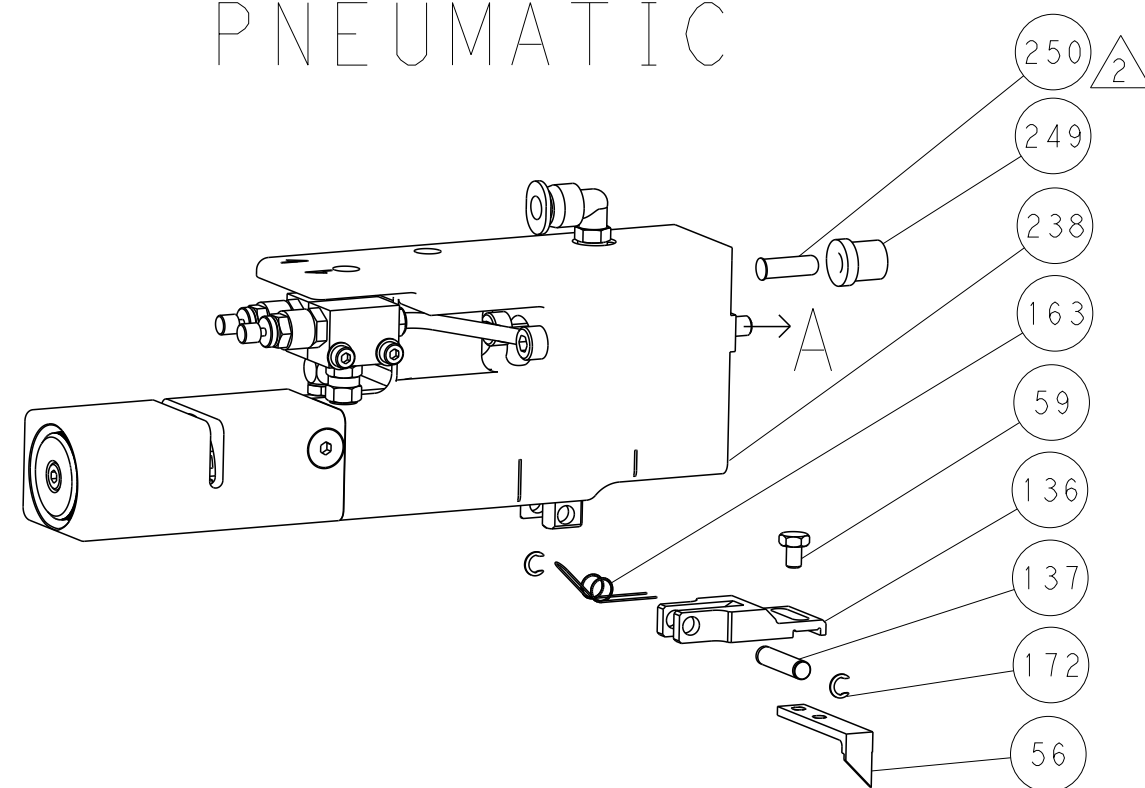
-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	1803259-1	BUSHING, FLANGED	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
⁶ -	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
⁷ -	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
¹ -	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1803078-2	SPACER, PRECISION	82
-	1	1	1	1	5-547505-2	SPRING, COMPRESSION	77
-	1	1	1	1	854769-4	HOLDER, INS	74
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
⁶ -	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	1	1	1338685-1	PAWL, FEED	56
-	2	2	2	2	2168083-5	SCR, SKT HD CAP, RoHS, M4 X 6.0	53
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	2-1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-4	STRIPPER, SIDE FEED	19
-	1	1	1	1	189369-4	HOLD DOWN, TERMINAL	18
¹ -	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
¹ -	1	1	1	1	1-356885-4	STOP, SHEAR	11
¹ -	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
¹ -	1	1	1	1	1633861-1	SHEAR, FLOATING	9
¹ -	1	1	1	1	2-1633932-7	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	6
-	1	1	1	1	2119780-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	2-238011-0	BLOCK, CRIMPER SPACER	4
¹ -	1	1	1	1	1633961-3	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	455888-3	SPACER, CRIMPER	2
¹ -	1	1	1	1	8-1633588-5	CRIMPER, WIRE	1

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Ocean Side Feed Applicator		RESTRICTED TO			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES FINISH ±		PRODUCT SPEC		SIZE A1		CAGE CODE 00779	
MATERIAL		FINISH		APPLICATION SPEC		DRAWING NO C=2151953		SHEET 3 OF 4	
				WEIGHT		SCALE 1:2		REV A1	
Customer Accessible Production Drawing									

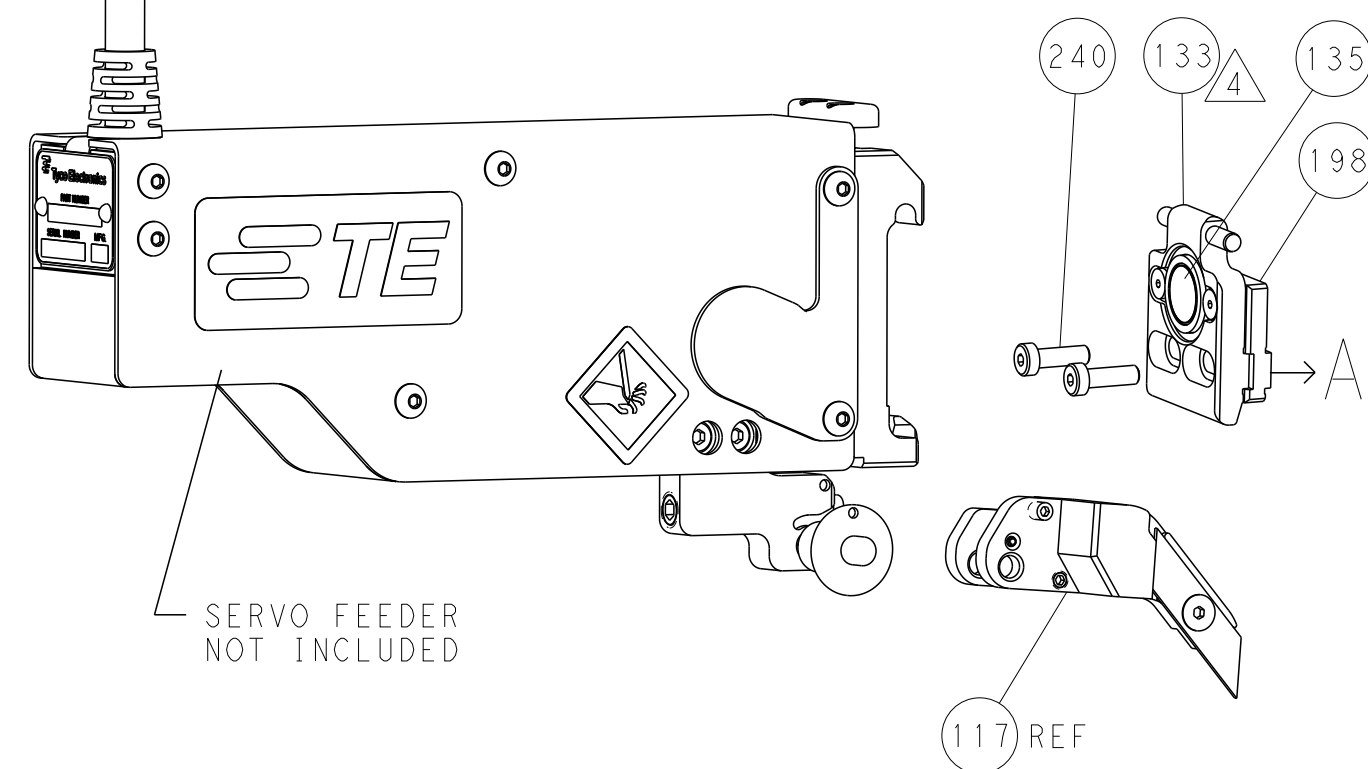
FEED TYPE MECHANICAL



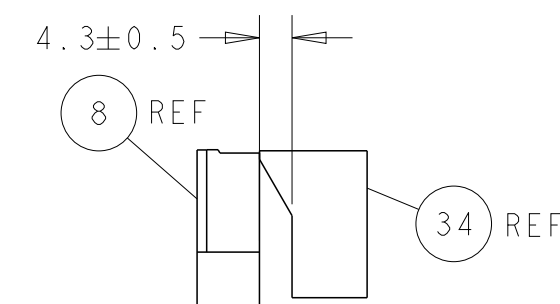
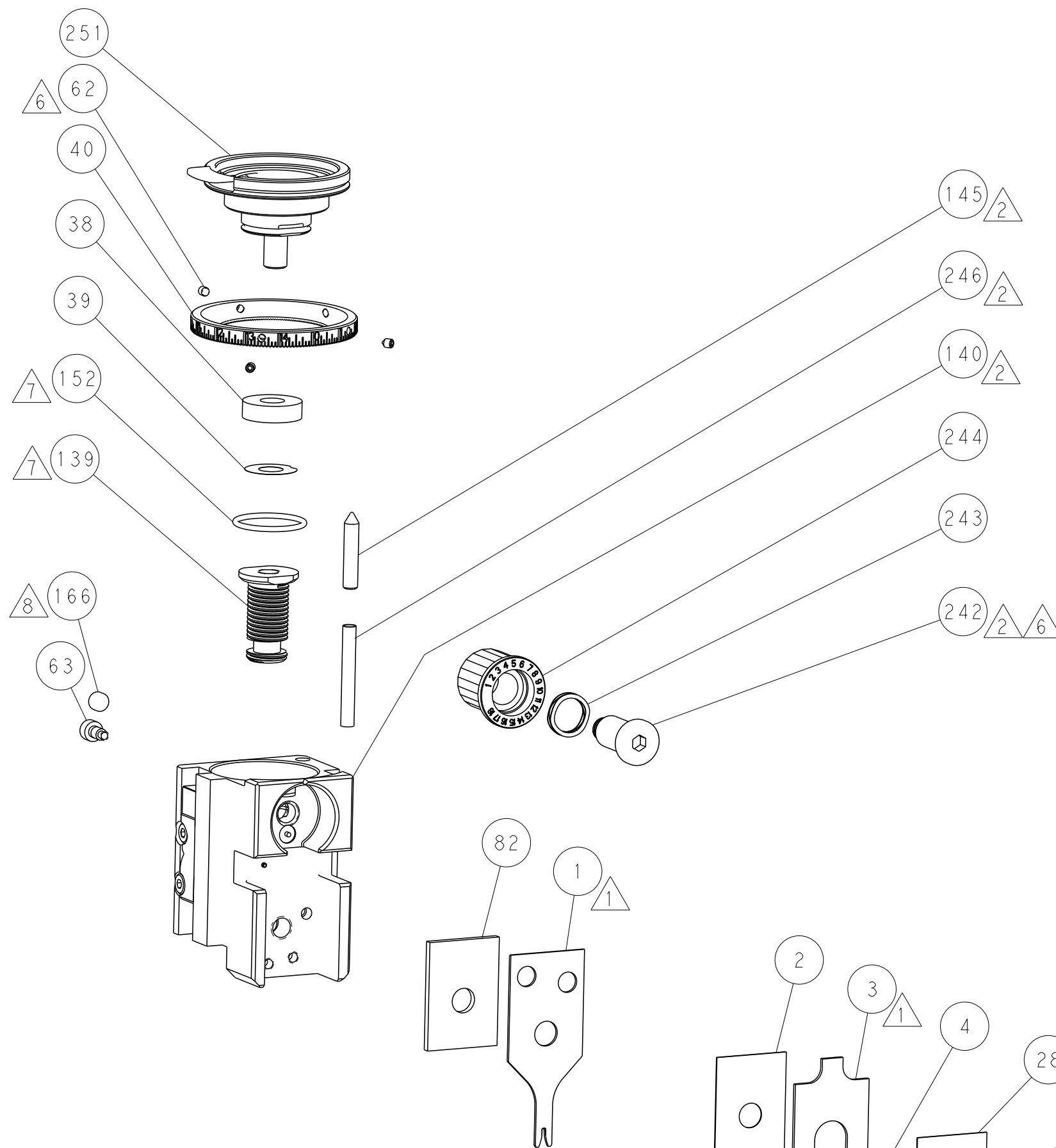
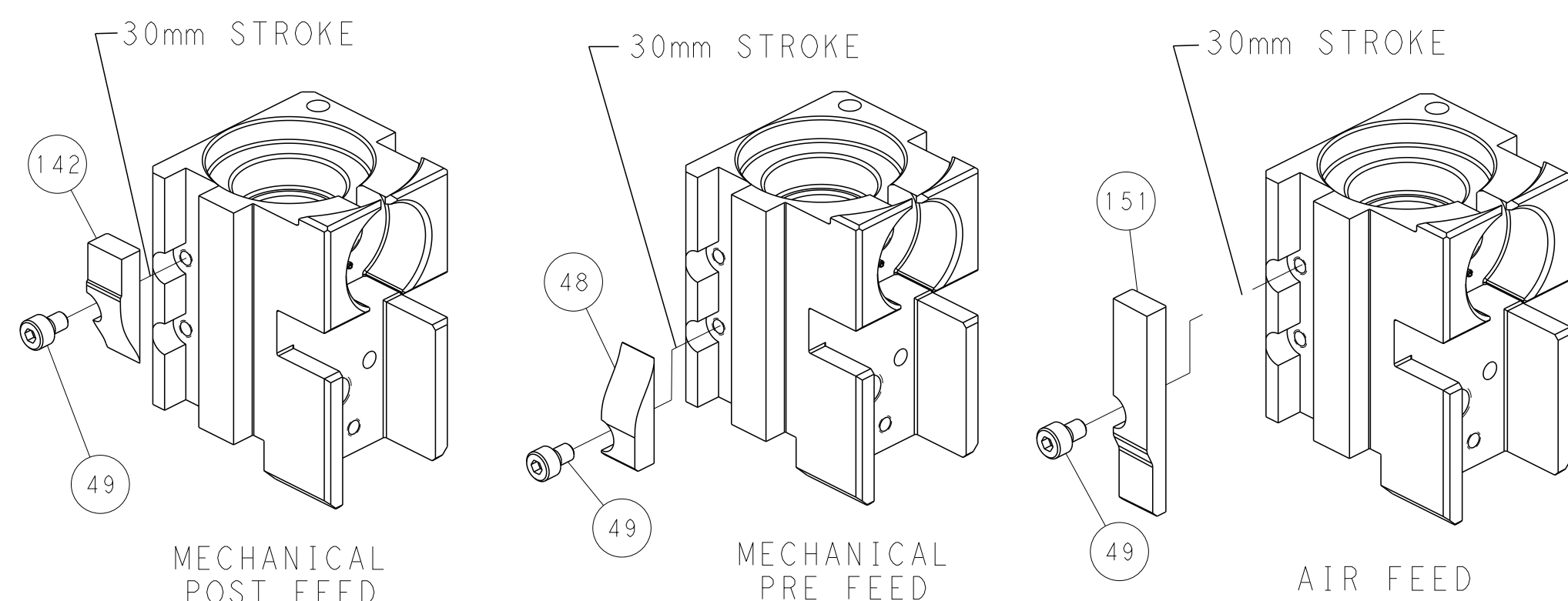
PNEUMATIC



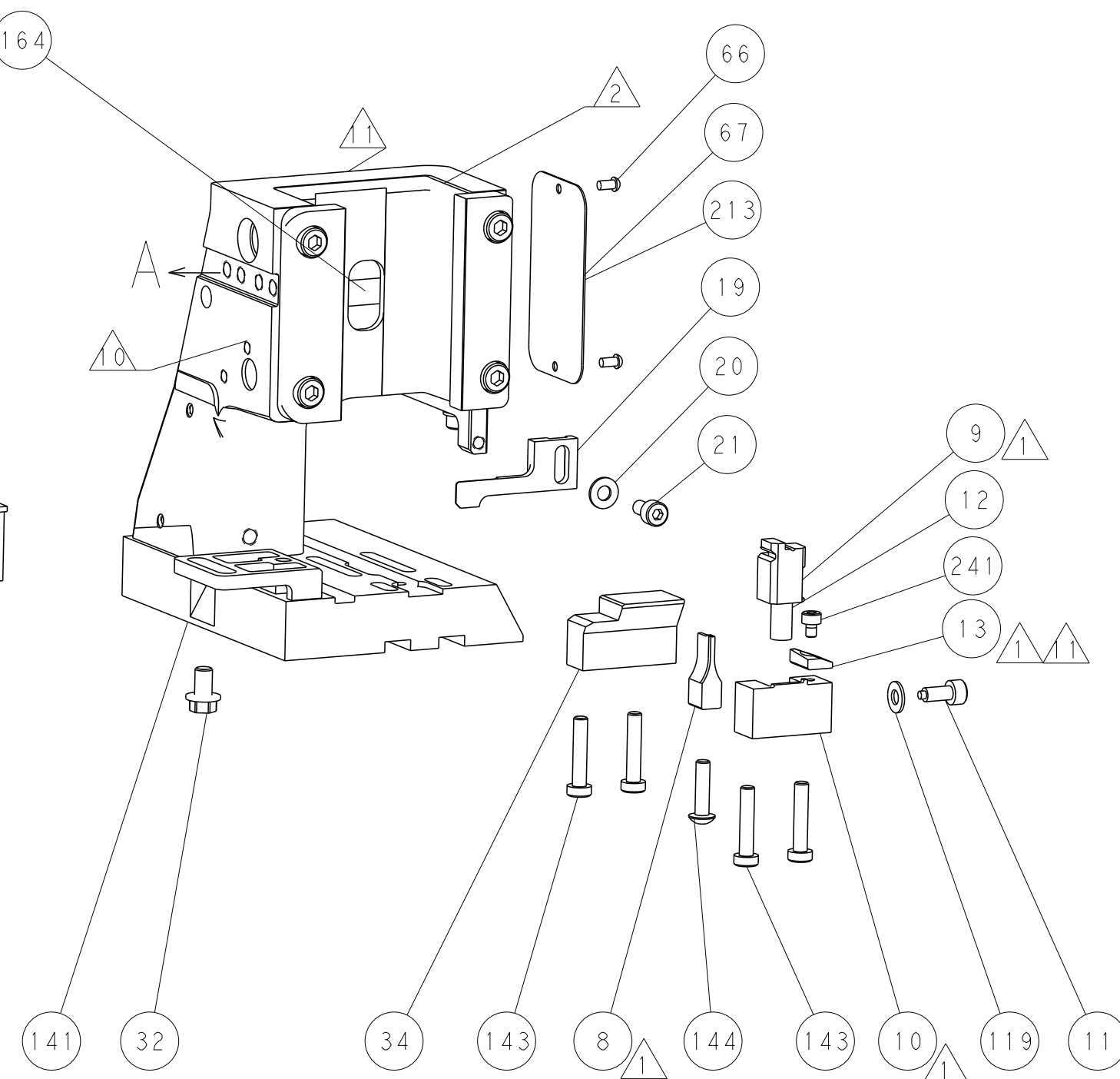
SERVO LATCH PLATE



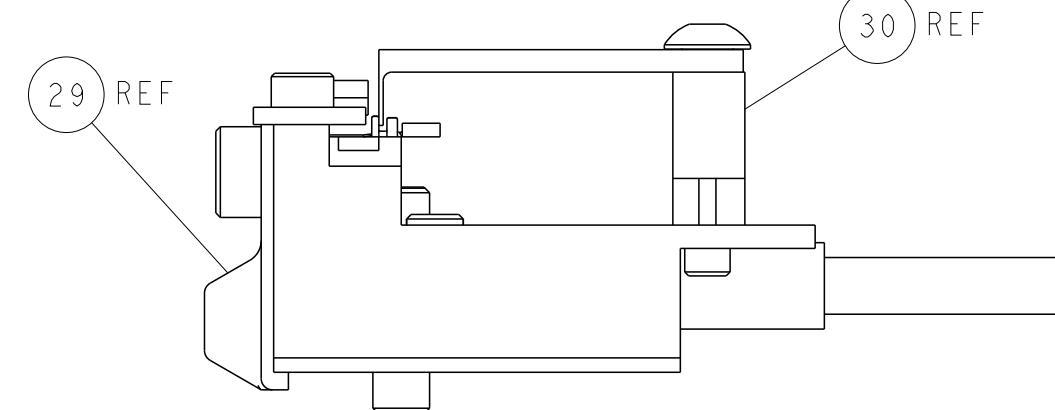
CAM POSITIONS



TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT
FRONT HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		R.O. WILSON		TOMAY2013	
mm		0 PLC ±		CHK		K.J. STAKEM		TOMAY2013	
1 PLC ±		2 PLC ±		APVD		T.L. ELBIN		TOMAY2013	
3 PLC ±		4 PLC ±		PRODUCT SPEC		NAME		Ocean Side Feed	
MATERIAL		FINISH		APPLICATION SPEC		SIZE		CAGE CODE	
-		-		WEIGHT		A1		00779	
Customer Accessible Production Drawing		SCALE		1:2		SHEET		4 of 4	
REV		A1		RESTRICTED TO		-		-	