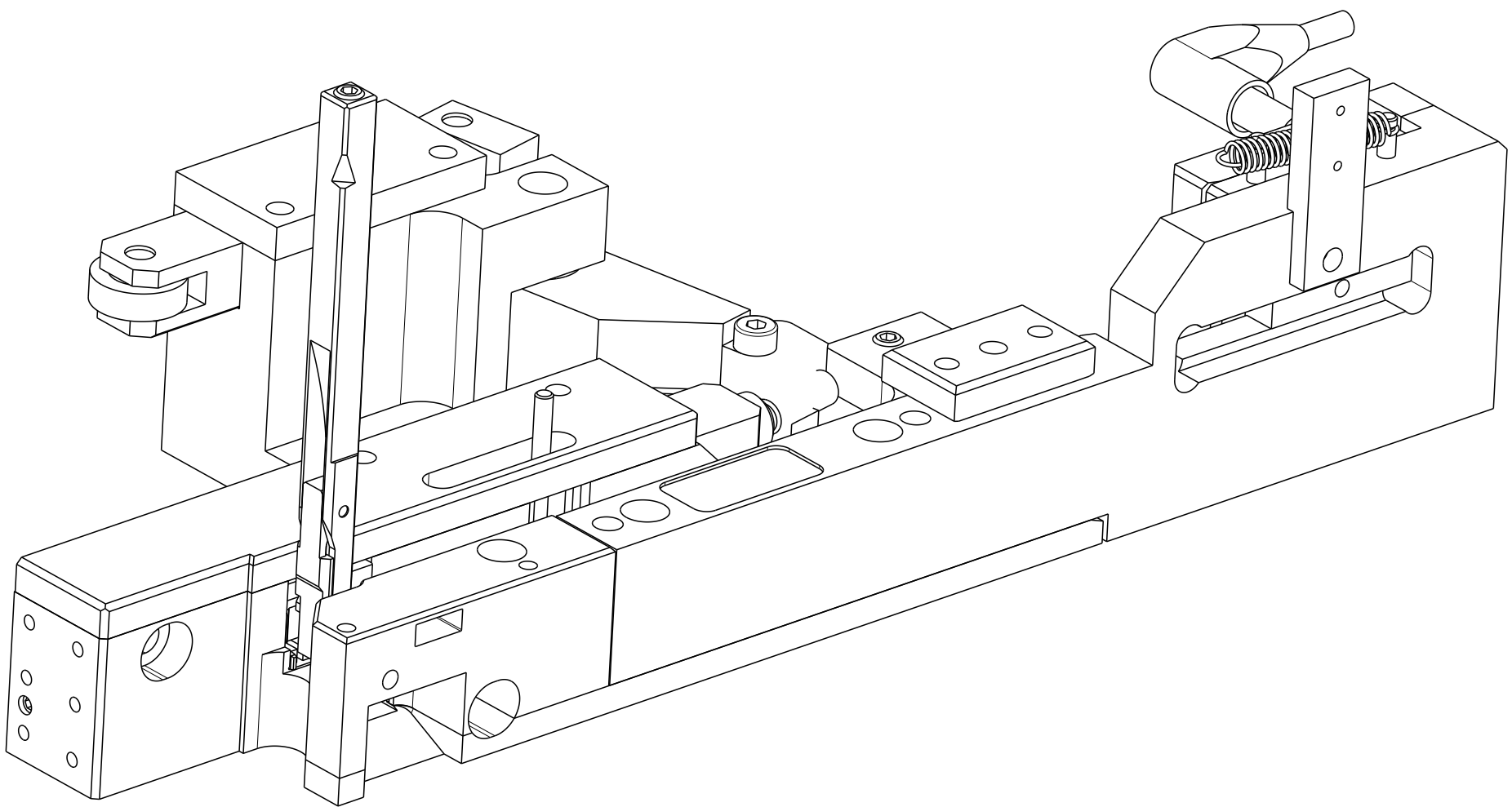
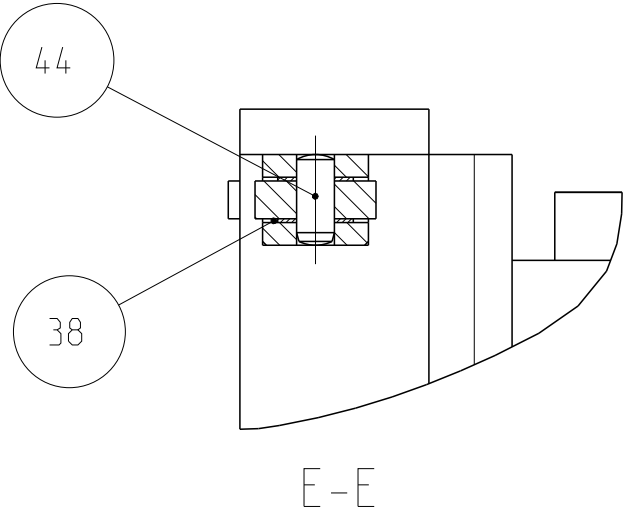
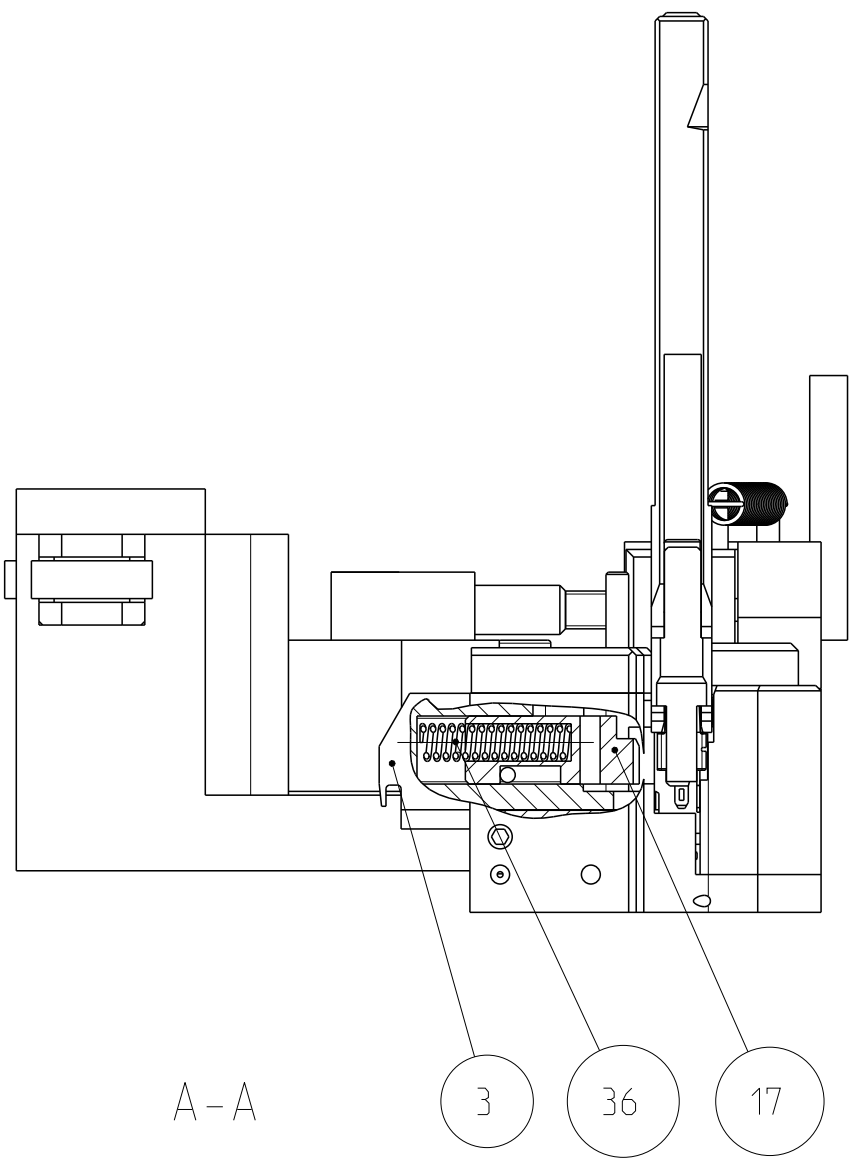
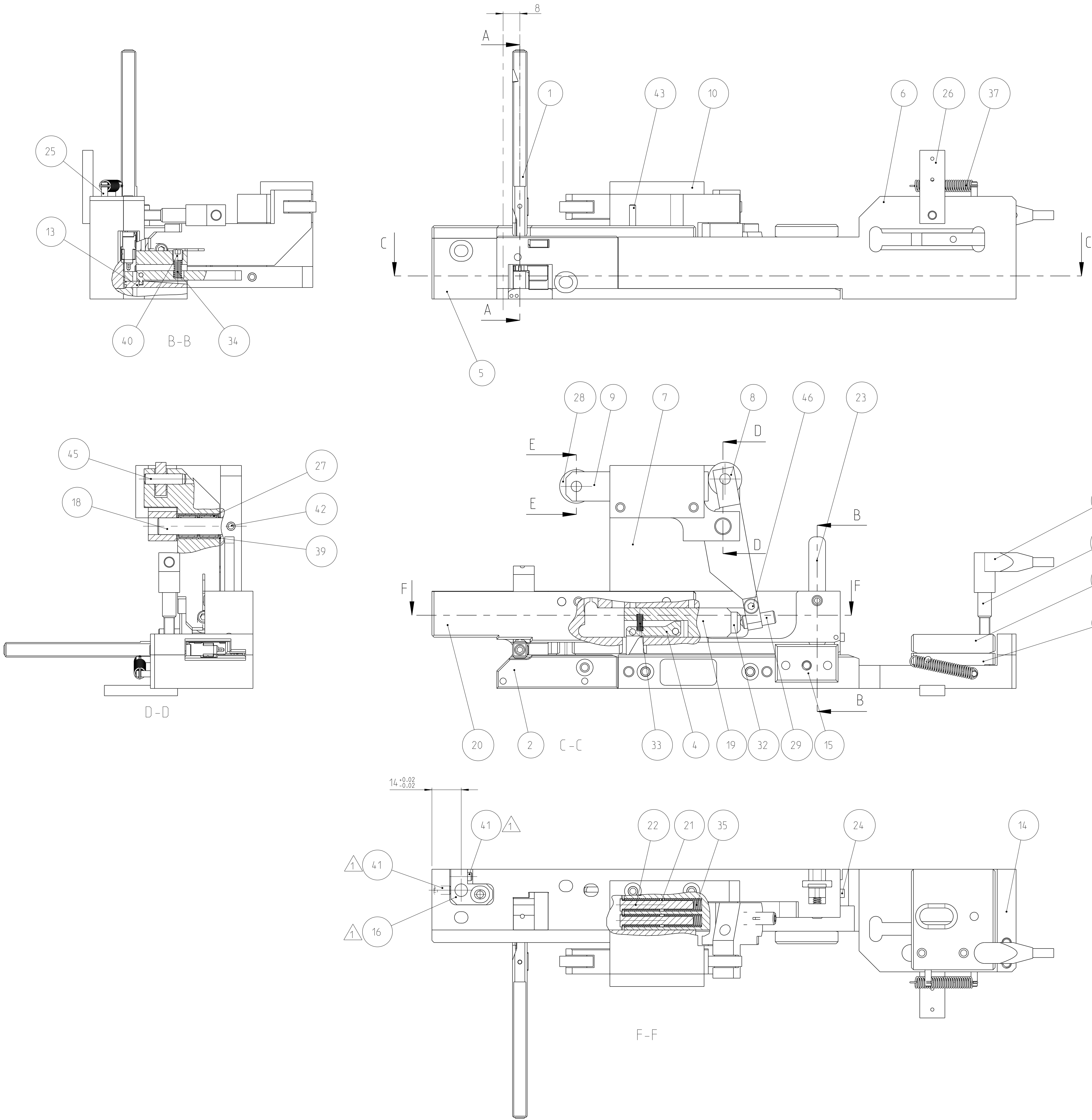


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	F	INITIAL RELEASE	16JAN2014	UR	SB

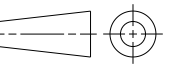


1 bei Montage abgestimmt.
Adjusted while mounting.

Fuer Basiswerkzeug 1-539997-5
For insertion head 1-539997-5

Stückliste Blatt 2ff.
Bom on sheet 2 and following pages.

Produkt: TE SPT Kontakt; PN 1394760
product: TE SPT contact; PN 1394760

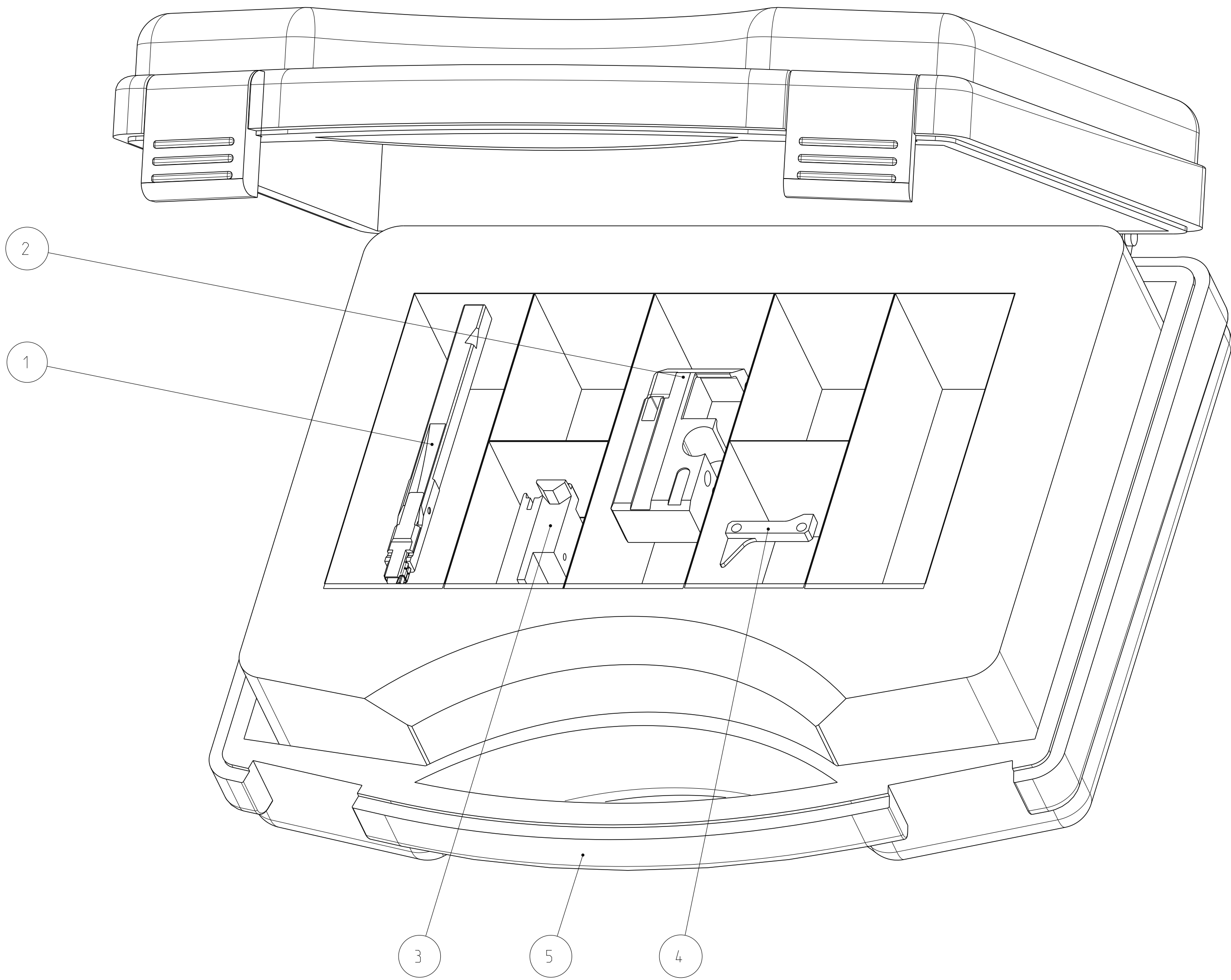
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV 16JAN2014	 TE Connectivity	
DIMENSIONS:		CHK REUTER UWE 16JAN2014		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD SIEGFRIED B 16JAN2014	NAME	UMBAUSATZ conversion kit
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH	PRODUCT SPEC APPLICATION SPEC	SIZE	A 1
MATERIAL	-	WEIGHT	CAGE CODE	1372069-6
-	-	Customer Drawing	DRAWING NO	1372069-6
		SCALE	1:1	SHEET 1 OF 3
		REV	F	

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

POS	QTY	TE/PN	PART REV	DESCRIPTION	WEAR	SPARE
1	1	8-539496-2	C	SETZFINGER KOMPLETT insertion finger complete	YES	YES
2	1	7-1372348-8	D	SCHNITTPLATTE cutting plate	YES	YES
3	1	7-1372348-7	D	SCHNITTMESSER cutting blade	YES	YES
4	1	8-1372348-6	B	VORSCHUBFINGER FEEDING FINGER	YES	YES
5	1	7-1372348-5	C	WERKZEUGBASIS tool base	-	-
6	1	7-1372348-6	B	FUEHRUNG VORNE guiding front	-	-
7	1	8-1372348-1	B	HALTER HOLDER	-	-
8	1	8-1372348-2	B	HEBEL LEVER	-	-
9	1	8-1372348-8	B	STOESSEL ram	-	-
10	1	9-1372348-0	B	DECKEL cover	-	-
11	1	8-1372348-4	B	SPLICEERKENNUNG INNEN splice detection inside	-	-
12	1	8-1372348-3	B	SPLICEERKENNUNG AUSSEN splice detection outside	-	-
13	1	8-1372348-9	B	BREMSE BRAKE	-	-
14	1	8-1372348-5	B	DECKEL cover	-	-
15	1	6-1372207-2	B	NIEDERHALTER downholder	-	-
16	1	2-1372481-2	A	ABSTIMMKLOTZ ADJUSTING BLOCK	-	-
17	1	9-1372348-1	B	ZENTRIERSTEMPEL centering punch	-	-
18	1	6-1372234-3	B	Achse axis	-	-
19	1	8-1372348-0	B	TRANSPORTSCHIEBER transport slider	-	-
20	1	7-1372348-9	C	DECKEL cover	-	-
21	2	6-1372316-1	B	HUELSE sleeve	-	-
22	2	7-1372328-5	B	FEDERBOLZEN spring bolt	-	-
23	1	3-1372269-2	B	HEBEL lever	-	-
24	1	6-539939-7	B	BOLZEN BOLT	-	-
25	2	2-1372209-1	B	STIFT pin	-	-
26	1	4-1372234-1	B	Halter holder	-	-

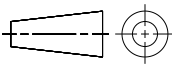
27	2	506344-6	A	NADELHÜLSE NEEDLE SLEEVE	-	YES
28	2	516403-1	A	FLOW ROLLER LAUFROLL	-	YES
29	1	511591-8	A	KUGELDRUCKSCHRAUBE M6*16 -	-	YES
30	1	4-523159-7	A	Initiator sensor	-	YES
31	1	2030564-1	A	CABLE, CONNECTING,METAL COUPLING, ANGLE -	-	YES
32	1	506797-1	A	BOLT NORELEM: 02010-061	-	YES
33	1	6-510500-5	A	Druckfeder PRESSURE SPRING	-	YES
34	1	9-510500-4	A	Druckfeder PRESSURE SPRING	-	YES
35	4	9-653861-3	E	Druckfeder PRESSURE SPRING	-	YES
36	1	2-659650-9	A	Druckfeder Compression Spring	-	YES
37	1	9-653860-9	A	Zugfeder TENSION SPRING	-	YES
38	4	519037-3	A	Passscheibe 5x10x0.5 DIN 988 -	-	YES
39	2	519037-6	A	Passscheibe 8x14x0.5 DIN 988 -	-	YES
40	1	3-519011-5	B	SCREW M5x5 DIN 913 -	-	YES
41	2	3-519011-0	B	SCREW M4x8 DIN 913 -	-	YES
42	1	3-519011-6	B	SCREW M5x6 DIN 913 -	-	YES
43	1	4-519051-2	A	ZYL.-STIFT 3M6*36 DIN 6325-ST -	-	YES
44	1	6-519051-3	A	Zyl.-Stift 5m6x12 DIN 6325 -	-	YES
45	1	6-519051-7	A	Zyl.-Stift 5m6x20 DIN 6325 -	-	YES
46	1	2-519000-3	A	Zylinderschr. M4x16 DIN 912 -	-	YES

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



TOOL KIT 1372089-6
SHOWN

POS	QTY	TE/PN	PART REV	DESCRIPTION	WEAR	SPARE
1	1	8-539496-2	C	SETZFINGER KOMPLETT insertion finger complete	YES	YES
2	1	7-1372348-8	D	SCHNITTPLATTE cutting plate	YES	YES
3	1	7-1372348-7	D	SCHNITTMESSER cutting blade	YES	YES
4	1	8-1372348-6	B	VORSCHUBFINGER FEEDING FINGER	YES	YES
5	1	539383-5	B	SUIT CASE ERSATZTEILKÖFFER	-	-

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV 16JAN2014	 TE Connectivity	
DIMENSIONS:		CHK REUTER UWE 16JAN2014		
mm		APVD SIEGFRIED B 16JAN2014	NAME UMBAUSATZ conversion kit	
		PRODUCT SPEC		
		APPLICATION SPEC	SIZE A 1	
MATERIAL		WEIGHT		
-		-	CAGE CODE -	
-		-	DRAWING NO 1372069-6	
Customer Drawing			RESTRICTED TO	-
			SCALE 1:1	SHEET 3
			OF 3	REV F