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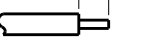
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2266003-1	B	FINE CRIMP HEIGHT ADJUST
	2266003-2	B	FINE CRIMP HEIGHT ADJUST
	2266003-5	B	FINE CRIMP HEIGHT ADJUST
	2266003-6	B	NON-CRIMP HEIGHT ADJUST
	2266003-7	B	FINE CRIMP HEIGHT ADJUST
	7-2266003-7	B	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.45 mm [.096]	F
INSUL	3.20 mm [1.26]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: FCI TERMINAL		FCI CRIMP SPECIFICATION	
TERMINAL NAME: 2.8mm APEX TERMINAL FEMALE			
WIRE STRIP LENGTH 4.80-5.60 mm [.189-.220 IN]			INSULATION DIAMETER RANGE Ø2.10-2.80 mm [.083-.110 IN]
TERMINAL APPLICATION SPECIFICATION	C15005-CUST Rev 5	-	-
TERMINALS APPLIED			
TE TERMINAL	FCI TERMINAL	INTERLOCK/CHRYSLER TERMINAL	FORD TERMINAL
1572825-1	54001403	F8VB-14474-AA	JPT/JS-1411-29
1572825-2	54001400		JPT-JS-1411-29G
1572825-3	54001402		JPT-1411-66AU
	54001440		JPT-1411-29G1

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
14 AWG OR 2.50mm2	1.70+/-0.05 [.067+/-0.002]	8.7
16 AWG OR 1.50mm2	1.50+/-0.05 [.059+/-0.002]	10.7

- 

RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266003-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266003-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266003-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266003-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.10.
13. CUT TO LENGTH AT ASSEMBLY.

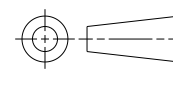
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

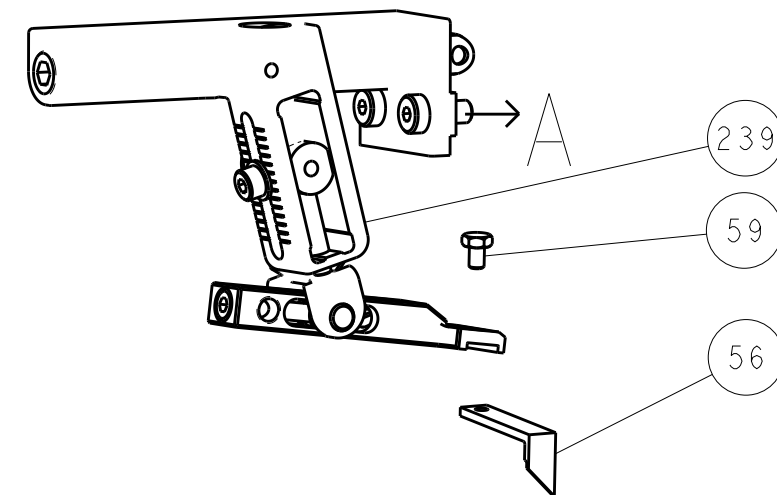
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
	P	LTR	DESCRIPTION	DATE	DWN	APVD
	A		RELEASED	26AUG2013	RK	GB
	B		ECR-14-015391	16OCT2014	YY	UG

-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	5-547505-2	SPRING, COMPRESSION	77
-	1	1	1	1	1	854769-4	HOLDER, INS	74
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	-	1	1	1338683-8	FEED PAWL	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	1	1803056-4	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119780-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	1	3-1803019-2	CRIMPER, INSULATION O	3
-	1	1	1	1	1	455888-9	SPACER, CRIMPER	2
-	1	1	1	1	1	3-568176-3	CRIMPER, WIRE	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

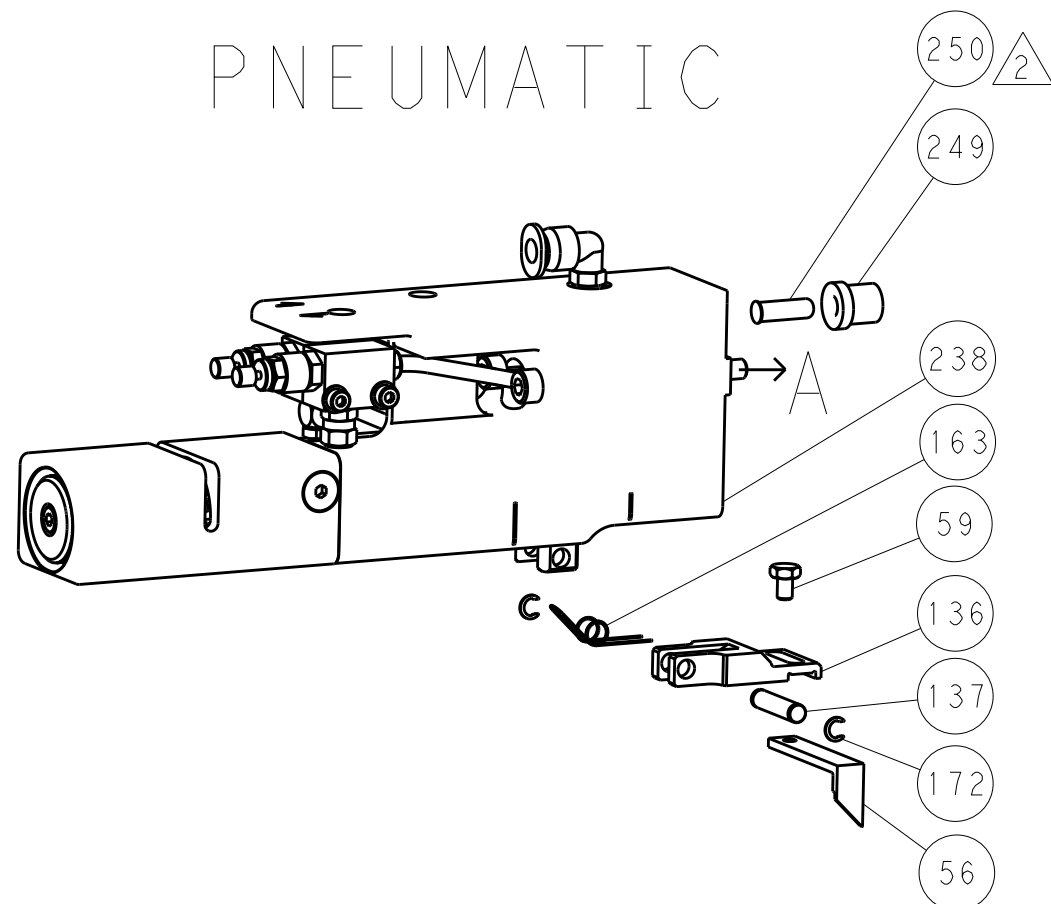
THIS IS SUBJECT TO CHANGE AND TO BE USED FOR THE LATEST REVISIONS. THE USER SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN G. STAKEM 26JUL2013	TE Connectivity Harrisburg, PA 17105-3608				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK G. BAILEY 26JUL2013	NAME Ocean Side Feed Applicator				
		0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001		APVD T. ELBIN 26JUL2013	PRODUCT SPEC				
		FINISH			APPLICATION SPEC				
MATERIAL					WEIGHT				
					SIZE CASE CODE DRAWING NO				
					A1 00779 C=2266003				
Customer Accessible Production Drawing				SCALE		SHEET 1 OF 4			
						REV B			

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

FEED TYPE
MECHANICAL



PNEUMATIC



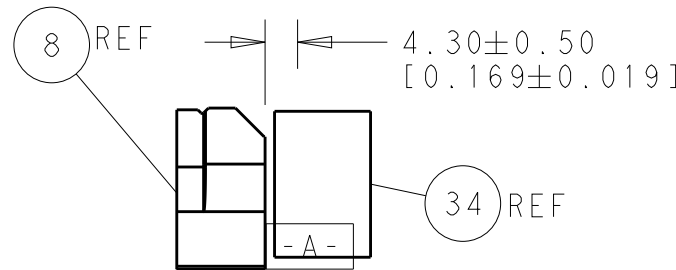
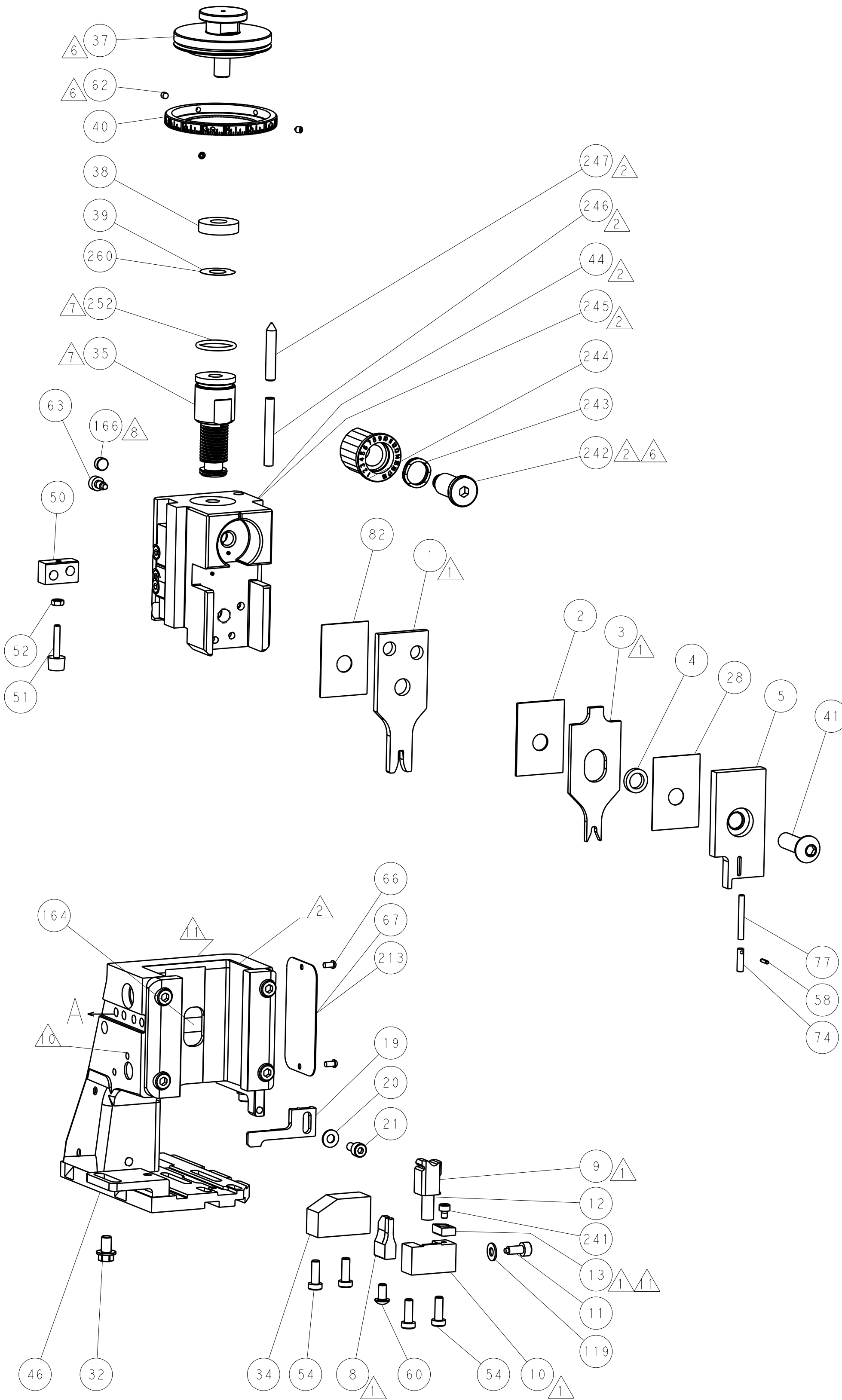
SERVO
LATCH PLATE



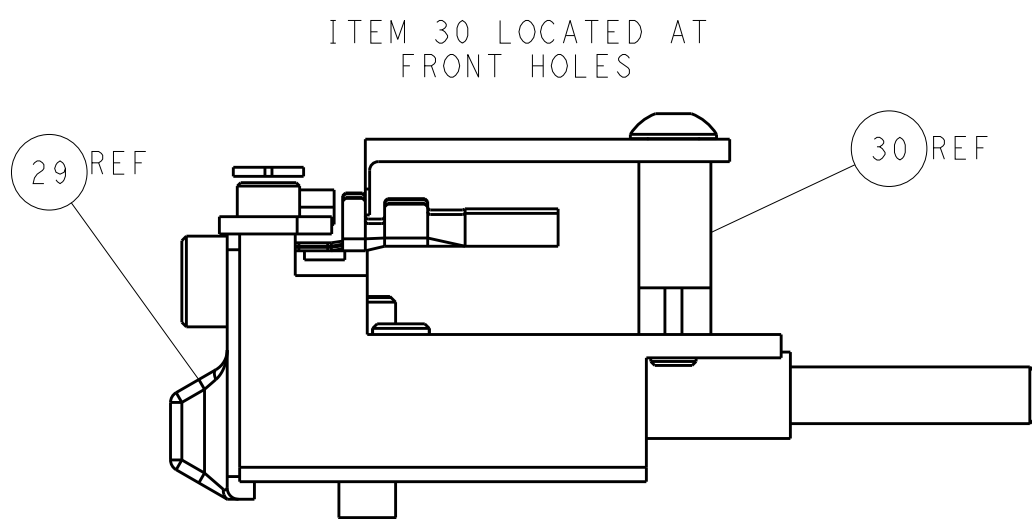
CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)



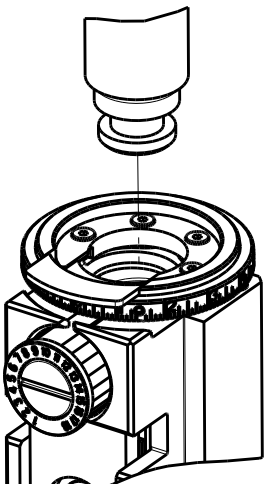
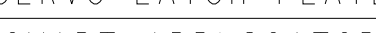
TERMINAL SUPPORT LOCATION



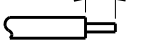
FEED TRACK POSITION
GUIDE BY INSULATION BARREL

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST VERSION.		DWN K. STANEM 26JUL2013	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY 26JUL2013	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.13 4 PLC ±0.0001 ANGLES FINISH		APVD T. ELBIN 26JUL2013	SIZE A1	
MATERIAL		PRODUCT SPEC	CAGE CODE 00779	
		APPLICATION SPEC	DRAWING NO C=2266003	
		WEIGHT	RESTRICTED TO	
		Customer Accessible Production Drawing	SCALE 1:2	
			SHEET 2 of 4	
			REV B	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

8		7		6		5		4		3		
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER 	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
		2-2266003-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2266003-5	1901094-3	-	2168400-6 (QUANTITY 2)
		2-2266003-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR	2161326-1	-	8-2266003-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
		2-2266003-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	SERVO LATCH PLATE	2119951-1	-	8-2266003-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266003-4	-	-	-
		2-2266003-7	B	FINE CRIMP HEIGHT ADJUST	NONE	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
7-2266003-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.45 mm [.096]	F
INSUL	3.20 mm [.126]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: FCI TERMINAL		FCI CRIMP SPECIFICATION	
TERMINAL NAME: 2.8mm APEX TERMINAL FEMALE			
WIRE STRIP LENGTH 4.80-5.60 mm [1.89-.220 IN]			INSULATION DIAMETER RANGE Ø2.10-2.80 mm [.083-.110 IN]
TERMINAL APPLICATION C15005-CUST Rev 5		-	-
SPECIFICATION		-	-
TERMINALS APPLIED			
TE TERMINAL	FCI TERMINAL	INTERLOCK/CHRYSLER TERMINAL	FORD TERMINAL
1572825-1	54001403	F8VB-14474-AA	JPT/JS-1411-29
1572825-2	54001400		JPT-JS-1411-29G
1572825-3	54001402		JPT-1411-66AU
	54001440		JPT-1411-29G1

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
14 AWG OR 2.50mm2		1.70+/-0.05 [1.067+/- .002]		8.7
16 AWG OR 1.50mm2		1.50+/-0.05 [1.059+/- .002]		10.7

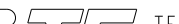


- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266003-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266003-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266003-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- 8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 CUT TO LENGTH AT ASSEMBLY.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

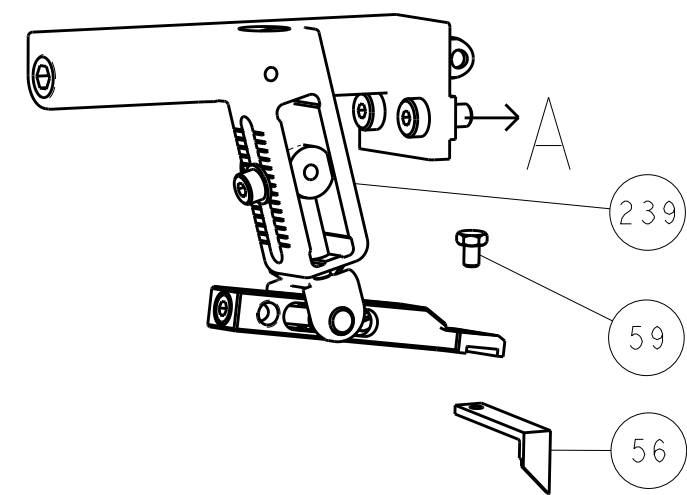
PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1				LOC A	DIST 66	REVISIONS						
P		LTR		DESCRIPTION			DATE		OWN	APVD		
		-		SEE SHEET 1			-		-	-		
1	1	1	1	1	1-22279-3	SPRING, COMPRESSION				246		
1	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT				244		
1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST				243		
1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL				242		
1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0				241		
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16				240		
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY				239		
-	-	1	-	-	2063440-1	AIR FEED MODULE				238		
-	1	-	-	-	2119740-2	TAG, IDENTIFICATION				213		
-	1	-	-	-	1901094-3	SPACER, FEEDER				198		
-	-	2	-	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT				172		
1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY				166		
REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC				164		
-	-	1	-	-	240638-1	SPRING, FEED FINGER				163		
1	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.				152		
-	-	1	-	-	2119641-2	FEED CAM, AIR FEED				151		
1	1	1	1	1	2119798-2	DETENT PIN				145		
1	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)				144		
4	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20				143		
-	-	-	-	1	2119653-2	FEED CAM, POST FEED				142		
1	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF				141		
1	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED				140		
1	1	1	1	1	2119092-2	BOLT, ADJUSTMENT				139		
-	-	1	-	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854				137		
-	-	1	-	-	2119799-1	HOLDER, FEED FINGER, AF				136		
-	REF	-	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED				135		
-	1	-	-	-	1633743-1	SERVO FEED LATCH ASM				133		
1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4				119		
-	REF	-	-	-	2119944-1	FEED FINGER ASSEMBLY, SF				117		
1	1	1	1	1	455888-5	SPACER, CRIMPER				82		
1	1	1	1	1	5-547505-2	SPRING, COMPRESSION				77		
1	1	1	1	1	854769-4	HOLDER, INS				74		
1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE				7		
1	-	1	1	1	2119740-1	TAG, IDENTIFICATION				67		
2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188				66		
1	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT				63		
3	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0				62		
-	-	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0				59		
1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250				58		
-	-	1	1	1	1338683-8	FEED PAWL				56		
2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0				53		
1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3				52		
1	1	1	1	1	811242-5	BUMPER, HOLD DOWN				51		
1	1	1	1	1	690753-2	SPACER, TONKER				50		
-	-	1	2	1	18023-9	SCR, SKT HD CAP M4 X 6.0				49		
-	-	-	1	1	2119652-1	FEED CAM, PRE FEED				48		
1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)				41		
1	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT				40		
1	1	1	1	1	2119957-1	APPLICATOR SHIM PACK				39		
1	1	1	1	1	2119644-2	RAM WASHER, PRECISION				38		
1	1	1	1	1	1752356-3	SUPPORT, TERMINAL				34		
2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)				33		
1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG				32		
1	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE				30		
1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE				29		
1	1	1	1	1	455888-3	SPACER, CRIMPER				28		
1	1	1	1	1	1320928-2	STRIP GUIDE				24		
1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0				21		
1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4				20		
1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED				19		
1	1	1	1	1	2119806-1	INSERT, SHEAR				13		
1	1	1	1	1	3-22280-3	SPRING, COMPRESSION				12		
1	1	1	1	1	1-356885-4	STOP, SHEAR				11		
1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT				10		
1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT				9		
1	1	1	1	1	1803056-4	ANVIL, COMBINATION				8		
-	-	-	-	-	-	-				7		
-	-	-	-	-	-	-				6		
1	1	1	1	1	2119780-9	DEPRESSOR, SHEAR				5		
1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER				4		
1	1	1	1	1	3-1803019-2	CRIMPER, INSULATION O				3		
1	1	1	1	1	455888-9	SPACER, CRIMPER				2		
1	1	1	1	1	3-568176-3	CRIMPER, WIRE				1		
-27	-25	-22	-21		PART NO	DESCRIPTION				ITEM NO		

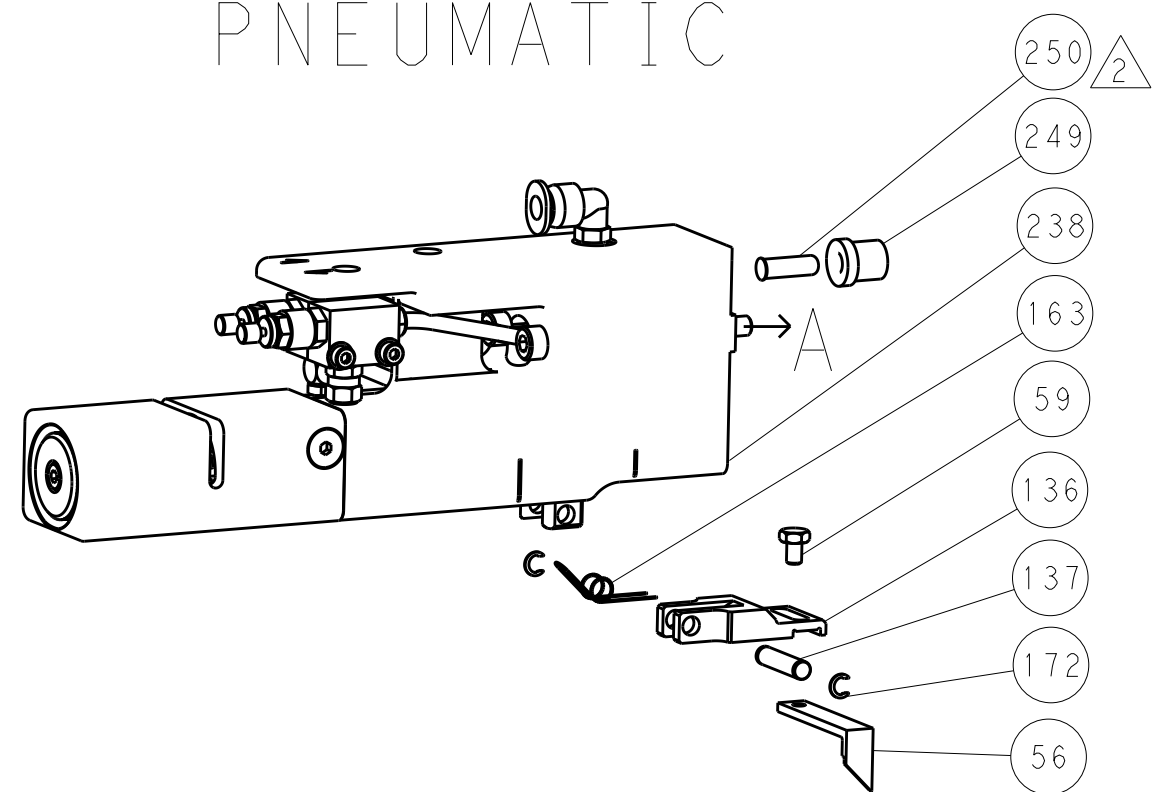
THIS DRAWING IS THE PROPERTY OF THE COMPANY AND IS NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF THE COMPANY. IT IS TO BE USED FOR THE MANUFACTURE OF THE PARTS SPECIFIED HEREON ONLY. IT IS TO BE DESTROYED WHEN THE PARTS ARE NO LONGER REQUIRED.		DWG. 26 JUL 2013 STAKEM CHK. 26 JUL 2013 G. BAILEY APP'D. 26 JUL 2013		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC $\pm .1$ 1 PLC ± 0.5 2 PLC ± 0.13 3 PLC ± 0.013 4 PLC ± 0.0001 ANGLES $\pm$		PRODUCT SPEC	
		APPLICATION SPEC		Ocean Side Feed Applicator	
MATERIAL		WEIGHT		SIZE CASE CODE DRAWING NO	
-		-		A 00779 C=2266003	
FINISH		Customer Accessible Production Drawing		SCALE 1:2 SHEET 3 OF 4 REV B	

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

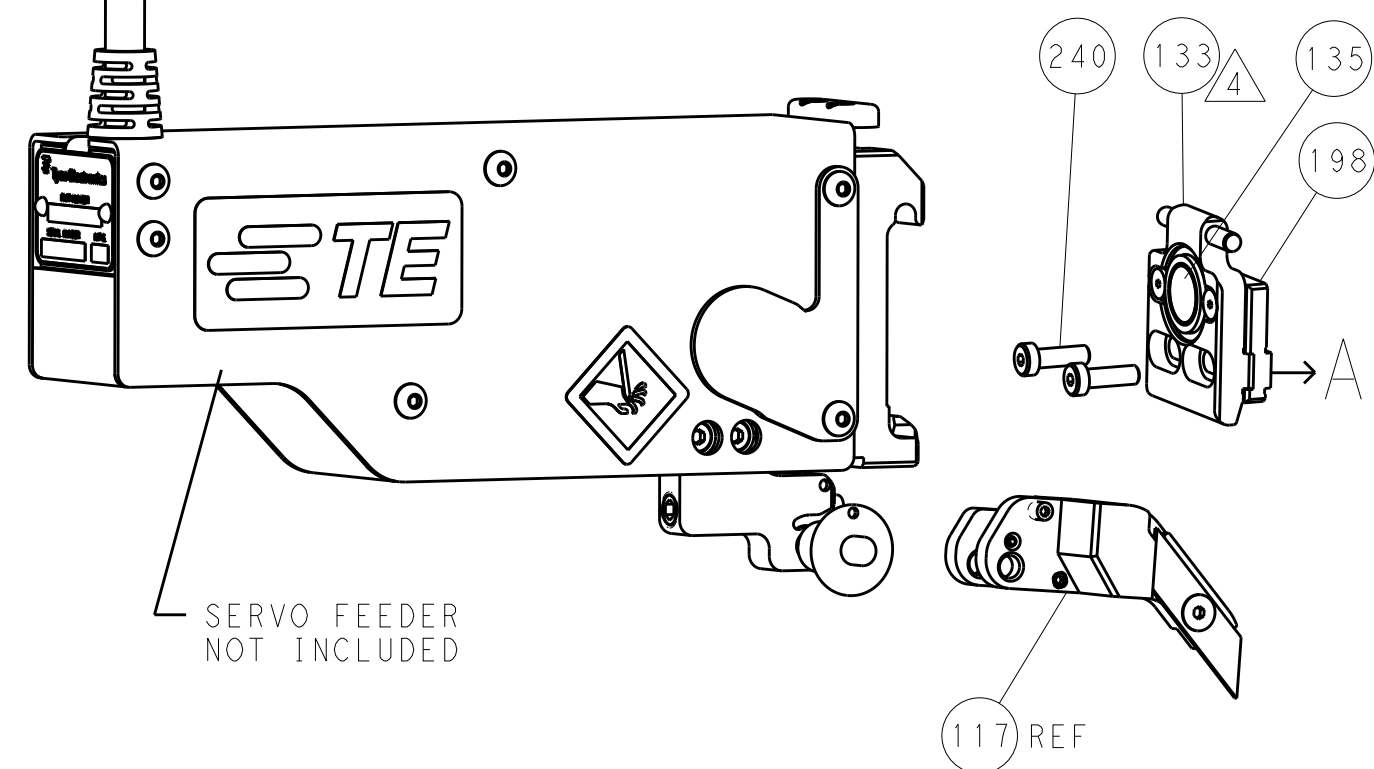
FEED TYPE
MECHANICAL



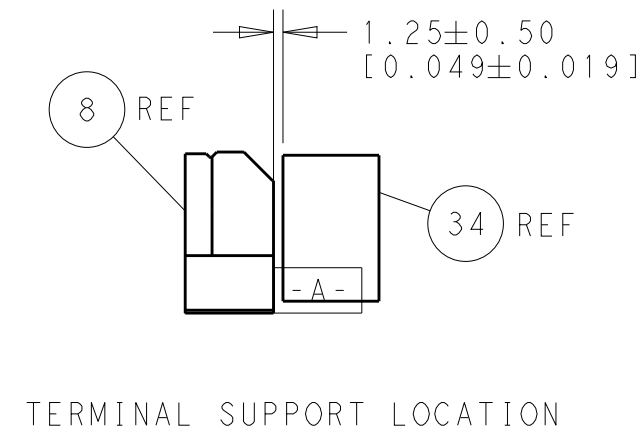
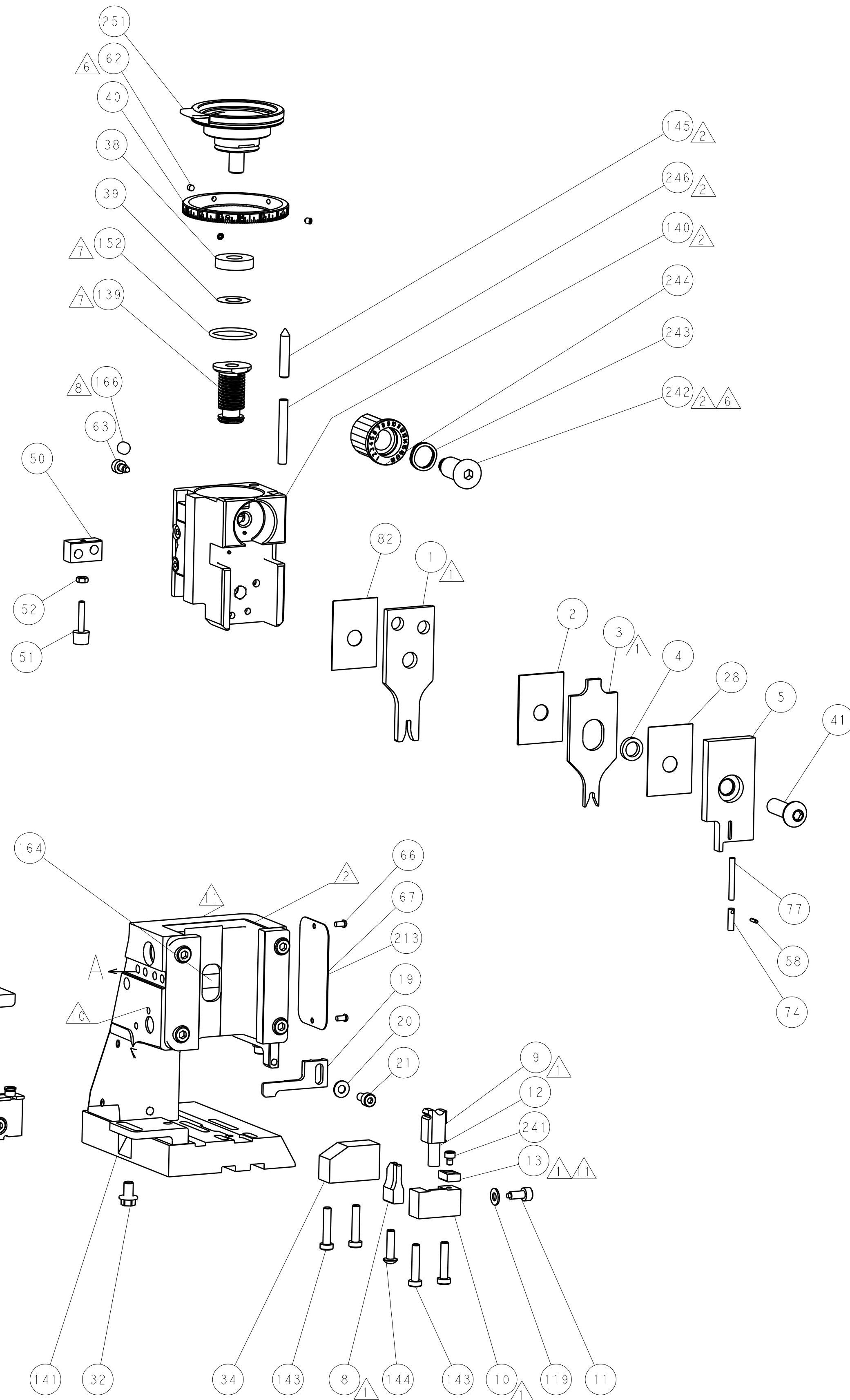
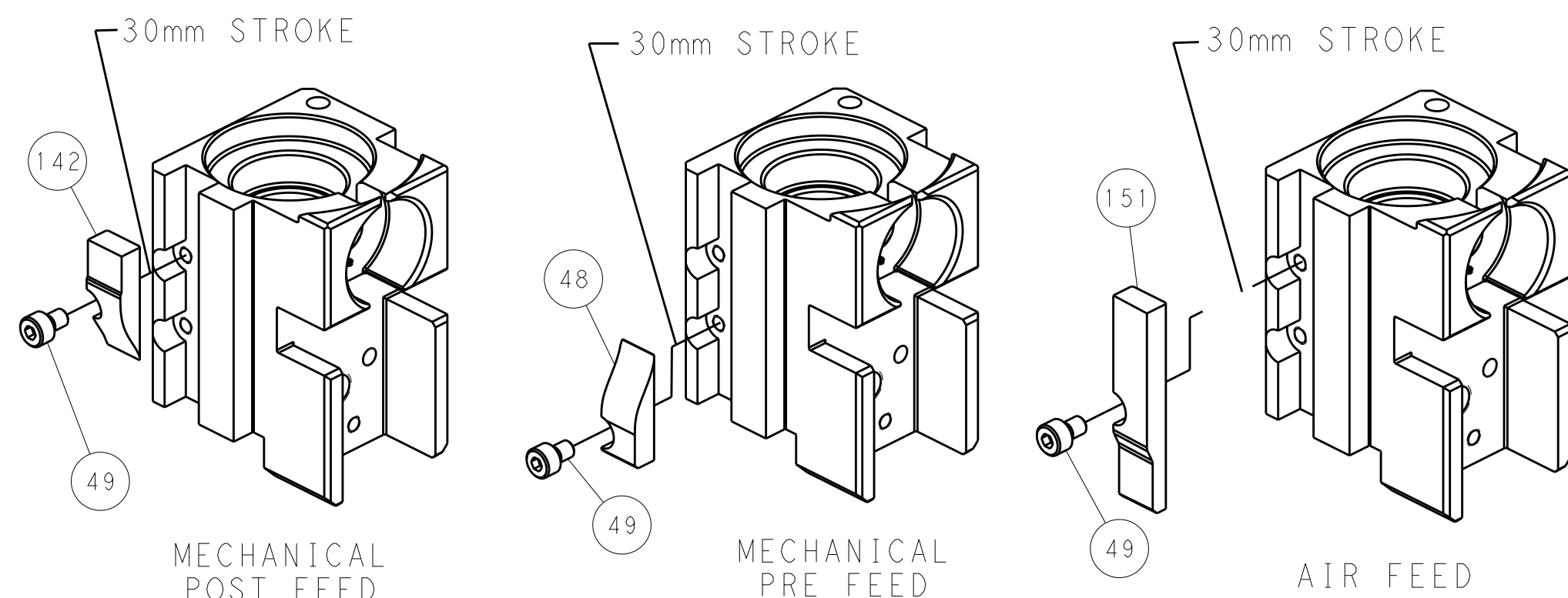
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION

ITEM 30 LOCATED AT
FRONT HOLES

FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN		TE Connectivity	
mm		0 PLC ±0.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001		26JUL2013		Harrisburg, PA 17105-3608	
MATERIAL		FINISH		26JUL2013		Ocean Side Feed Applicator	
Customer Accessible Production Drawing		SCALE 1:2		SHEET 4 OF 4		REV B	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION