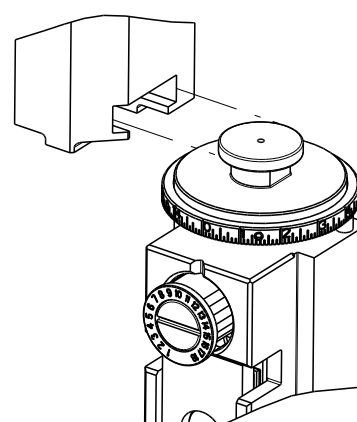


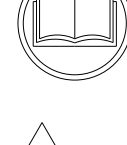
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION
		2266307-1	C
		2266307-2	C
		2266307-5	C
		2266307-6	C
		2266307-7	C
		7-2266307-7	C
		DESCRIPTION	
		FINE CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		NON-CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		CRIMP TOOLING KIT	
APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	1.75 mm [0.069]	F	
INSUL	1.58 mm [0.062]	F	
APPLICATOR INSTRUCTIONS			
408-10389			

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: 1.0 III TERMINAL MALE			
WIRE STRIP LENGTH 4.50-5.00 mm [.177-.197 IN]		INSULATION DIAMETER RANGE Ø1.10-1.70 mm [.043-.067 IN]	
TERMINAL APPLICATION  YAZAKI Rev WA1803		-	
SPECIFICATION		-	
TERMINALS APPLIED			
TE TERMINAL	YAZAKI TERMINAL	TE TERMINAL	YAZAKI TERMINAL
1642169-1	7114-4231-02		

TERMINAL DATA: YAZAKI TERMINAL				YAZAKI CRIMP SPECIFICATION			
TERMINAL NAME: 1.0 III TERMINAL FEMALE							
WIRE STRIP LENGTH 4.50-5.00 mm [.177-.197 IN]				 INSULATION DIAMETER RANGE $\varnothing$ 1.10-1.70 mm [.043-.067 IN]			
TERMINAL APPLICATION SPECIFICATION				72-WT10-5955 Rev WA2218			
				-			
TERMINALS APPLIED				-			
TE TERMINAL		YAZAKI TERMINAL		TE TERMINAL		YAZAKI TERMINAL	
1572670-1		7116-4231-02					

WIRE SIZE				CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING	
0.5 mm ² or 0.5F mm ²				1.20+/-0.05 [0.47+/-0.002]		6.9	
0.3F mm ²				1.10+/-0.05 [0.043+/-0.002]		8.0	
0.35 mm ²				1.05+/-0.05 [0.41+/-0.002]		8.5	

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
0.5 mm ² or 0.5F mm ²			1.00+/-0.05 [0.039+/-0.002]		8.4
0.35 mm ²			0.95+/-0.05 [0.037+/-0.002]		8.8



1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:

MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION:	8-2266307-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION:	8-2266307-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST":	8-2266307-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST":	8-2266307-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.60.
13. APPLICATOR WAS QUALIFIED ON 0.5F mm², 0.3F mm² & 0.35 mm². SEE YAZAKI SPECIFICATION FOR ALL APPLICABLE WIRES AND CRIMP REQUIREMENTS.
14. TERMINAL ADJUSTMENTS ARE REQUIRED WHEN SWITCHING BETWEEN MALE & FEMALE TERMINALS.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

			2						I					
SET UP GAUGE 2119599-1			LOC A	DIST 66	REVISIONS									
P		LTR		DESCRIPTION					DATE		OWN		APVD	
		C		ECR-15-006132					20APR2015				TE	

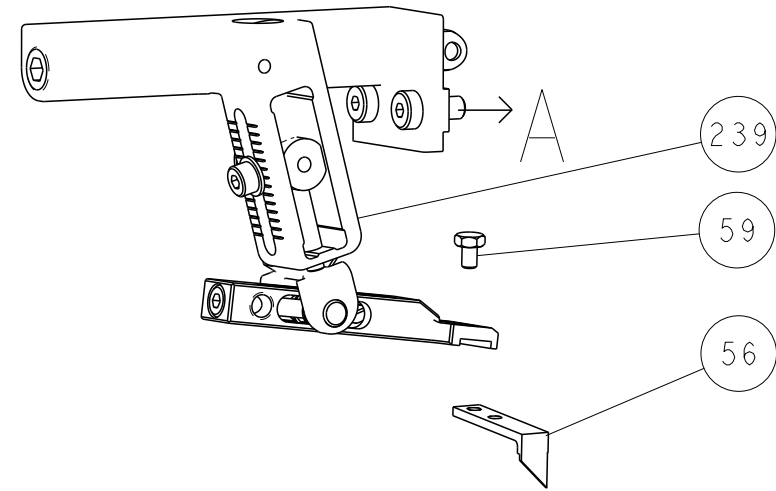
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119791-5	DEPRESSOR, WIRE	76
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	33
-	1	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	455888-2	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1803095-3	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1-1803055-4	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	6-1633962-7	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
1	1	1	1	1	1	2-1333281-2	CRIMPER, WIRE PREMIUM	1

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.°		DWN 02-Jun-14 K. KNEPPER CHK 02-Jun-14 G. BAILEY APPR M. CLIFFORD PRODUCT SPEC		 TE Connectivity Harrisburg, PA 17105-3608	
MATERIAL - FINISH -		WEIGHT -		APPLICATION SPEC		NAME Ocean Side Feed Applicator SIZE CAGE CODE DRAWING NO A 1 00779 C-2266307 RESTRICTED TO	
Customer Accessible Product		SCALE 1:2		SHEET 1 OF 4		REV C	

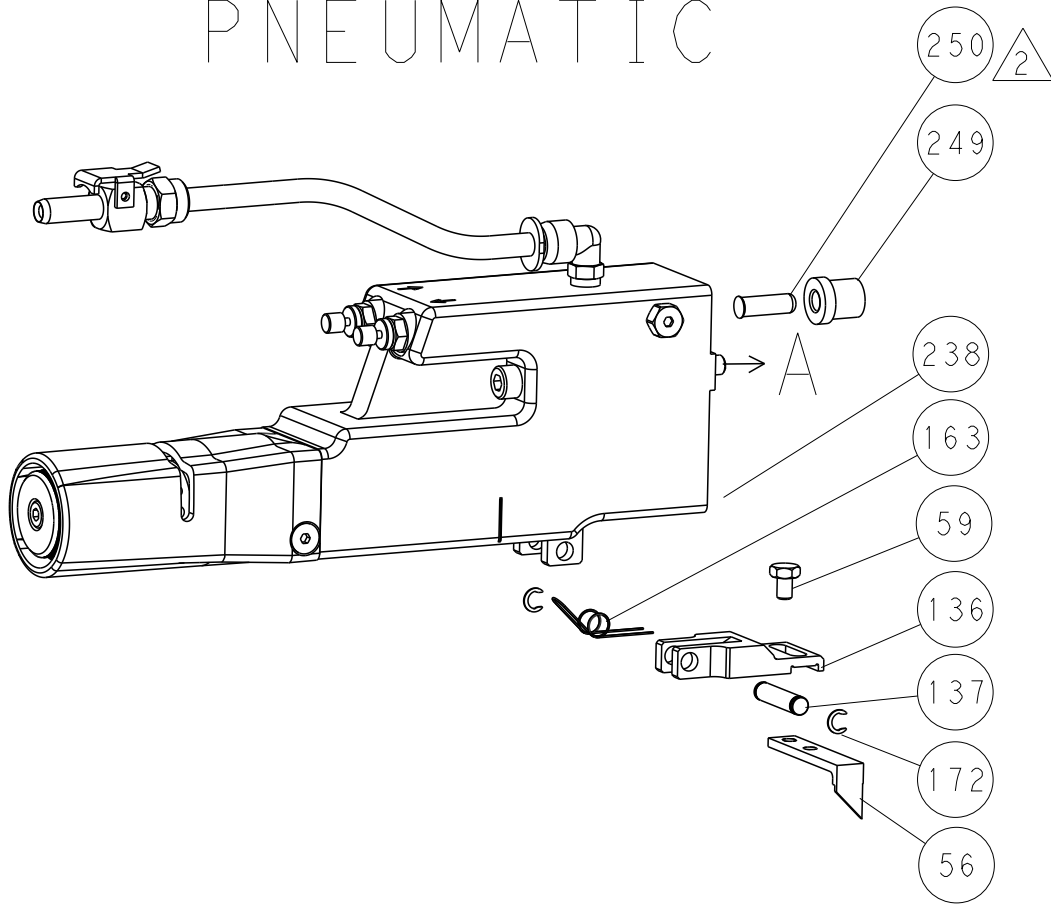
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC		DIST		REVISIONS				
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-	-	SEE SHEET 1	-	-	-	

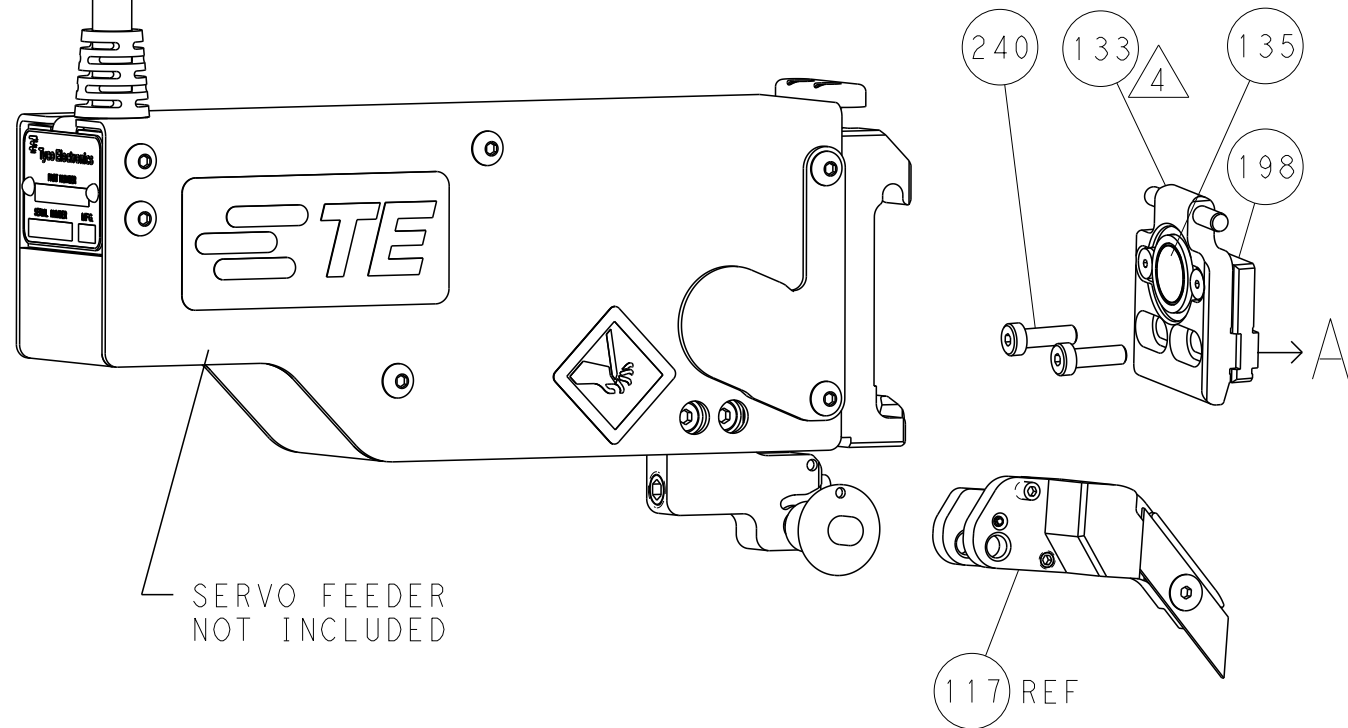
FEED TYPE
MECHANICAL



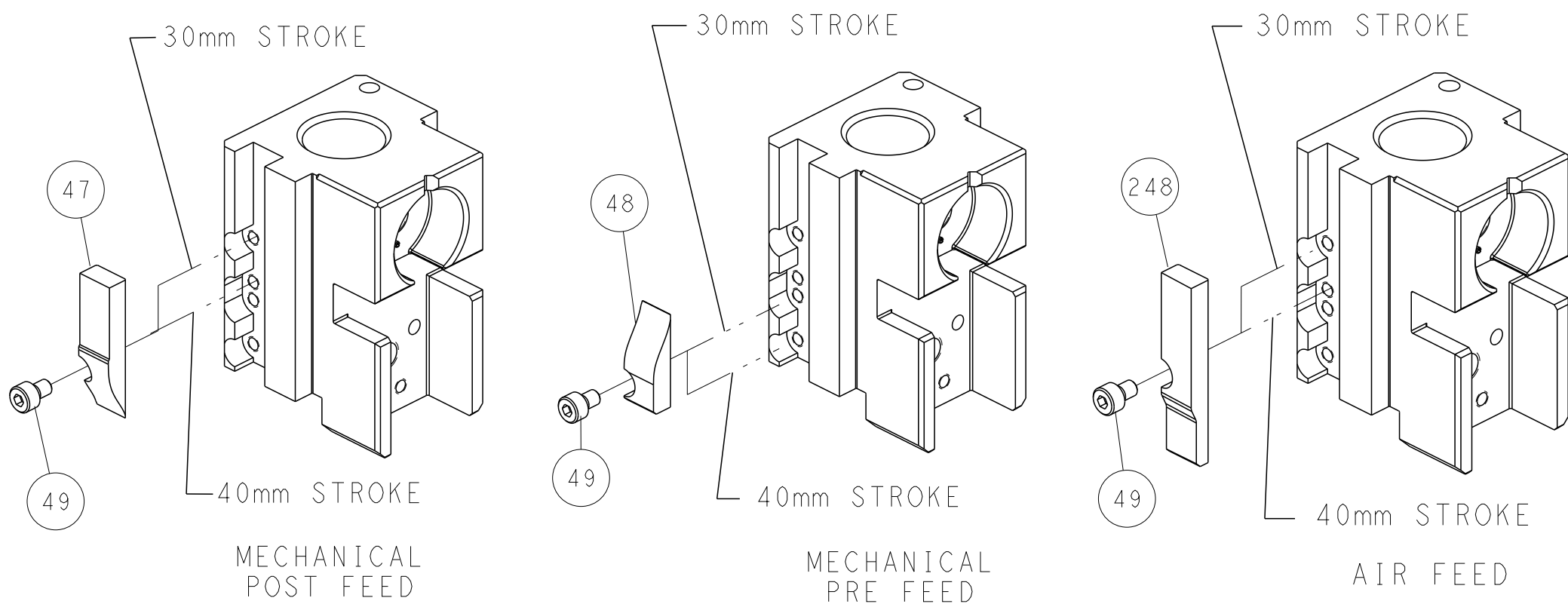
PNEUMATIC



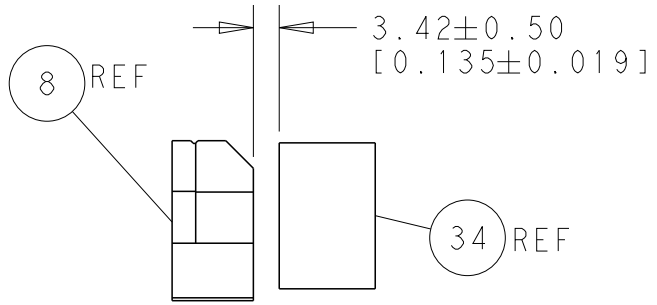
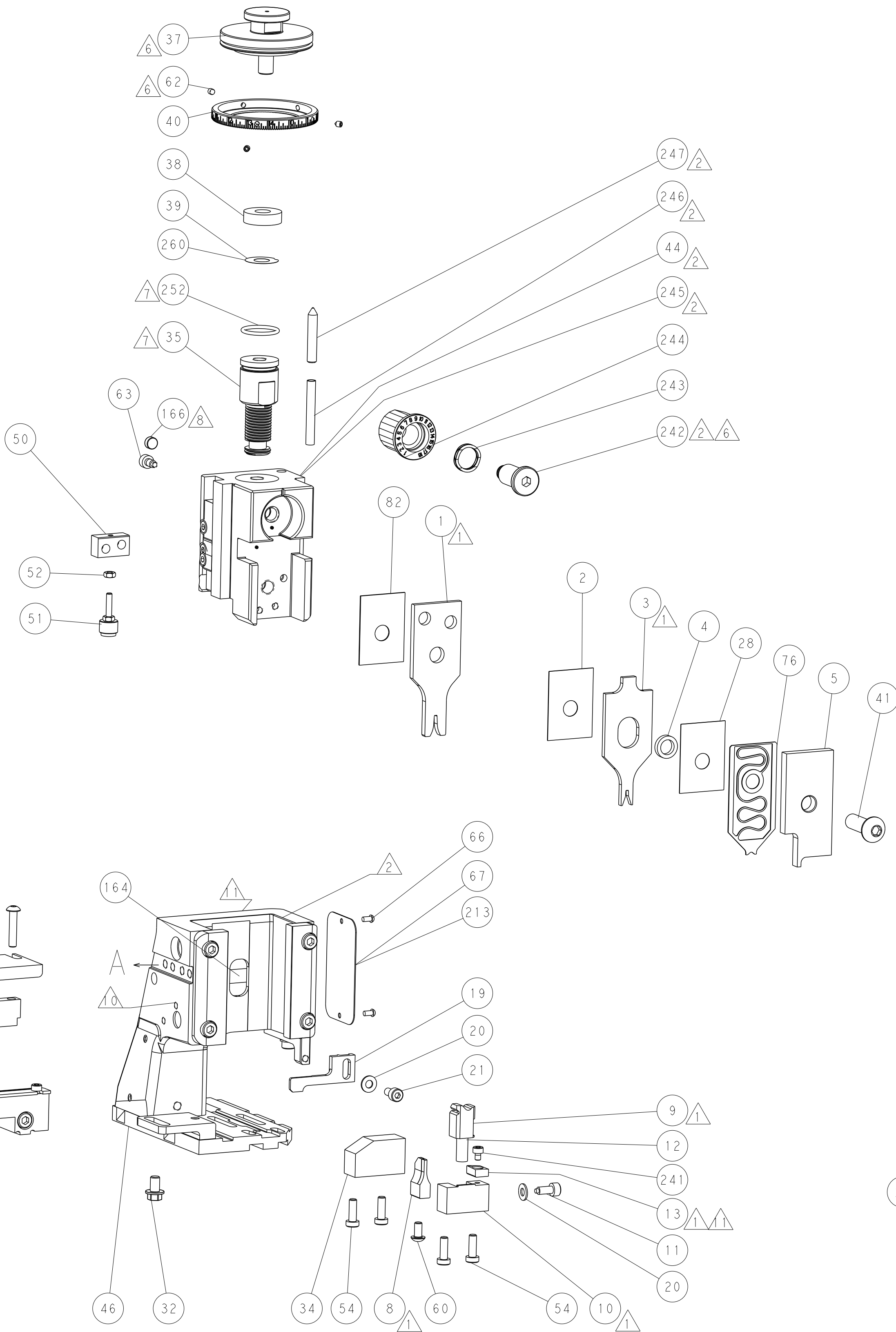
SERVO
LATCH PLATE



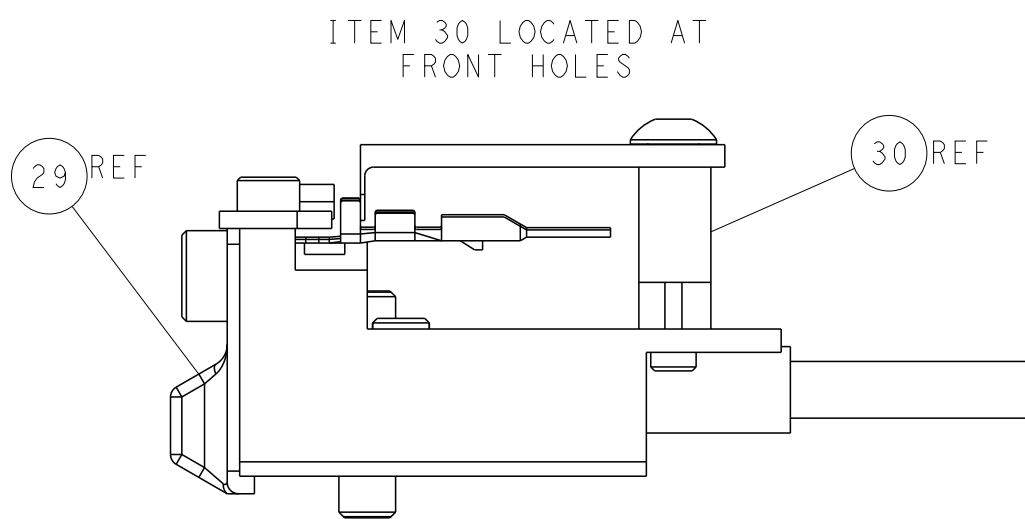
CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

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CHK G. BAILEY 02-Jun-14				APVD M. CLIFFORD 02-Jun-14				Harrisburg, PA 17105-3608			
PRODUCT SPEC				NAME				Ocean Side Feed			
APPLICATION SPEC				SIZE				CAGE CODE			
MATERIAL				DRAWING NO				RESTRICTED TO			
FINISH				00779				C=2266307			
Customer Accessible Production Drawing				SCALE				1:2			
				SHEET				2 of 4			
				REV				C			

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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3

2

1

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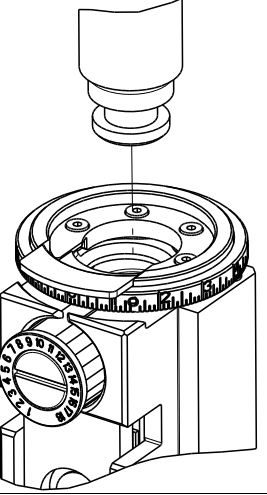
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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2266307-1

REVISION

C

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

2-2266307-2

C

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1

2-2266307-5

C

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

MECHANICAL FEED

2119949-1

2-2266307-7

C

FINE CRIMP HEIGHT ADJUST

NONE

-

-

7-2266307-7

C

CRIMP TOOLING KIT

-

-

-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	1.75 mm [.069]	F
INSUL	1.58 mm [.062]	F

APPLICATOR INSTRUCTIONS
408-10389

TERMINAL DATA: YAZAKI TERMINAL YAZAKI CRIMP SPECIFICATION

TERMINAL NAME: 1.0 III TERMINAL MALE

WIRE STRIP LENGTH 4.50-5.00 mm [.177-.197 IN]	INSULATION DIAMETER RANGE Ø1.10-1.70 mm [.043-.067 IN]
--	---

TERMINAL APPLICATION SPECIFICATION YAZAKI Rev WA1803

TERMINALS APPLIED

TE TERMINAL	YAZAKI TERMINAL	TE TERMINAL	YAZAKI TERMINAL
1642169-1	7114-4231-02		

TERMINAL DATA: YAZAKI TERMINAL YAZAKI CRIMP SPECIFICATION

TERMINAL NAME: 1.0 III TERMINAL FEMALE

WIRE STRIP LENGTH 4.50-5.00 mm [.177-.197 IN]	INSULATION DIAMETER RANGE Ø1.10-1.70 mm [.043-.067 IN]
--	---

TERMINAL APPLICATION SPECIFICATION 72-WT10-5955 Rev WA2218

TERMINALS APPLIED

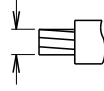
TE TERMINAL	YAZAKI TERMINAL	TE TERMINAL	YAZAKI TERMINAL
1572670-1	7116-4231-02		

WIRE SIZE



0.5 mm² or 0.5F mm²

CRIMP HEIGHT mm [INCH]



1.20+/-0.05 [.047+/- .002]

CRIMP HEIGHT REFERENCE SETTING



6.9

0.3F mm²

1.10+/-0.05 [.043+/- .002]

8.0

0.35 mm²

1.05+/-0.05 [.041+/- .002]

8.5

WIRE SIZE



0.5 mm² or 0.5F mm²

CRIMP HEIGHT mm [INCH]



1.00+/-0.05 [.039+/- .002]

CRIMP HEIGHT REFERENCE SETTING



8.4

0.35 mm²

0.95+/-0.05 [.037+/- .002]

8.8

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266307-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266307-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266307-5

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

APPLICATOR WAS QUALIFIED ON 0.5F mm², 0.3F mm² & 0.35 mm². SEE YAZAKI SPECIFICATION FOR ALL APPLICABLE WIRES AND CRIMP REQUIREMENTS.

13

TERMINAL ADJUSTMENTS ARE REQUIRED WHEN SWITCHING BETWEEN MALE & FEMALE TERMINALS.

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE
2119599-1

LOC
A

DIST
66

REVISIONS

P	LTR	DESCRIPTION	DATE	OWN	APVD
-	-	SEE SHEET 1	-	-	-

-

1

1

1

1

2119782-1

FINE ADJUST HEAD ASM, PACIFIC STYLE

251

-

-

-

1

-

2119640-1

PUSH ROD, AIR FEED

250

-

-

-

1

-

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

-

1

1

1

1

2119082-4

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

1

1

1

1

7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

-

-

2

-

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

-

-

-

-

1

2119580-1

MECHANICAL FEED ASSEMBLY

239

-

-

-

1

-

2063440-1

AIR FEED MODULE

238

-

-

1

-

-

2119740-2

TAG,IDENTIFICATION

213

-

-

1

-

-

1901094-3

SPACER, FEEDER

198

-

-

-

2

-

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

1

-

240638-1

SPRING, FEED FINGER

163

-

1

1

1

1

8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

152

-

-

-

1

-

2119641-2

FEED CAM, AIR FEED

151

-

1

1

1

1

2119798-2

DETENT PIN

145

-

1

1

1

1

2079383-8

SCR, BHSC, RoHS (M4 X 16)

144

-

4

4

4

4

2168400-5

SHCS, LOW HEAD, RoHS, M4 X 20

143

-

-

-

-

1

2119653-2

FEED CAM, POST FEED

142

-

1

1

1

1

1-2119656-0

APPLICATOR BASIC ASSEMBLY, SF

141

-

1

1

1

1

2119650-1

RAM, ASIAN STYLE, SIDE FEED

140

-

1

1

1

1

2119092-2

BOLT, ADJUSTMENT

139

-

-

-

1

-

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

-

1

-

2119799-1

HOLDER,FEED FINGER, AF

136

-

-

REF

-

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

-

-

1633743-1

SERVO FEED LATCH ASM

133

-

-

REF

-

-

2119944-1

FEED FINGER ASSEMBLY,SF

117

-

1

1

1

1

455888-5

SPACER, CRIMPER

82

-

1

1

1

1

2119791-5

DEPRESSOR, WIRE

76

-

1

1

1

1

2119956-1

DOCUMENTATION PACKAGE

71

-

1

-

1

1

2119740-1

TAG,IDENTIFICATION

67

-

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

-

1

1

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

3

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

-

-

-

1

1

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

-

-

-

1

1

1338685-1

PAWL, FEED

56

-

2

2

2

2

1-2168083-0

SCR, SKT HD CAP, RoHS, M4 X 10

53

-

1

1

1

1

5018030-1

NUT, HEX, REG, RoHS, M3

52

-

1

1

1

1

811242-5

BUMPER, HOLD DOWN

51

-

1

1

1

1

690753-2

SPACER, TONKER

50

-

-

-

1

2

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

-

-

-

1

2119652-1

FEED CAM, PRE FEED

48

-

1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

1

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

1

1

1

2119957-1

APPLICATOR SHIM PACK

39

-

1

1

1

1

2119644-1

RAM WASHER, PRECISION

38

-

1

1

1

1

1752356-3

SUPPORT, TERMINAL

34

-

2

2

2

2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

-

1

1

1

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

-

1

1

1

1

1320908-3

SPACER, STRIP GUIDE

30

-

1

1

1

1

2119959-1

ASSEMBLY, STRIP GUIDE

29

-

1

1

1

1

455888-2

SPACER, CRIMPER

28

-

1

1

1

1

1320928-2

STRIP GUIDE

24

-

1

1

1

1

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

-

2

2

2

2

1-18028-2

WASHER, FLAT, REG M4

20

-

1

1

1

1

2119533-1

STRIPPER, SIDE FEED

19

-

1

1

1

1

2119806-1

INSERT, SHEAR

13

-

1

1

1

1

3-22280-3

SPRING, COMPRESSION

12

-

1

1

1

1

1-356885-4

STOP, SHEAR

11

-

1

1

1

1

2119805-1

SHEAR HOLDER, FRONT

10

-

1

1

1

1

1803095-3

FLOATING SHEAR, FRONT

9

-

1

1

1

1

1-1803055-4

ANVIL, COMBINATION

8

-

-

-

-

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-

-

7

-

-

-

-

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-

-

6

-

1

1

1

1

2119757-8

DEPRESSOR, SHEAR

5

-

1

1

1

1

238011-9

BLOCK, CRIMPER SPACER

4

-

1

1

1

1

1

6-1633962-7

CRIMPER, INSULATION F PREMIUM

3

-

1

1

1

1

1

455888-3

SPACER, CRIMPER

2

-

1

1

1

1

1

2-1333281-2

CRIMPER, WIRE PREMIUM

1

-77

-27

-25

-22

-21

PART NO

DESCRIPTION

ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE CONTACTED FOR THE LATEST EDITION.

DIMENSIONS:
mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±0.5

±0.13

±0.013

±0.0001

±

FINISH

-

DWN
R.KNEPPER
CHK
G.BAILEY
APVD
M.CLIFFORD

02-Jun-14
02-Jun-14
02-Jun-14

NAME
Ocean Side Feed
Applicator

SIZE
A1

CAGE CODE
00779

DRAWING NO
C=2266307

RESTRICTED TO
-

Customer Accessible Production Drawing

SCALE
1:2

SHEET
3

OF
4

REV
C

TE Connectivity
Harrisburg, PA 17105-3608

8

7

6

5

4

3

2

1

AMP 4805 REV 31MAR2000

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

D

C

B

A

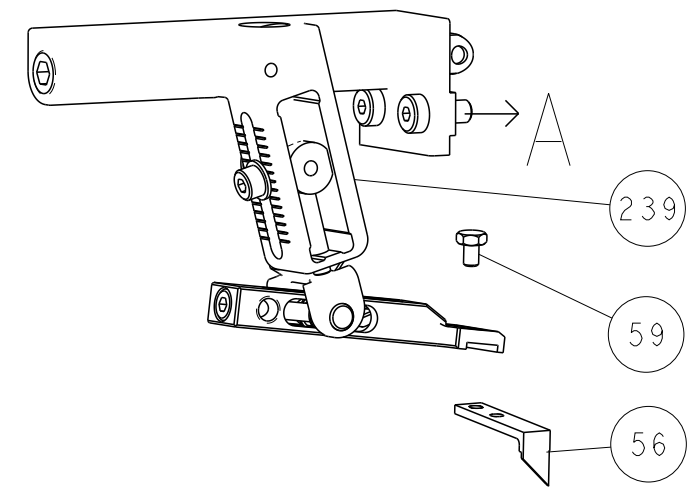
D

C

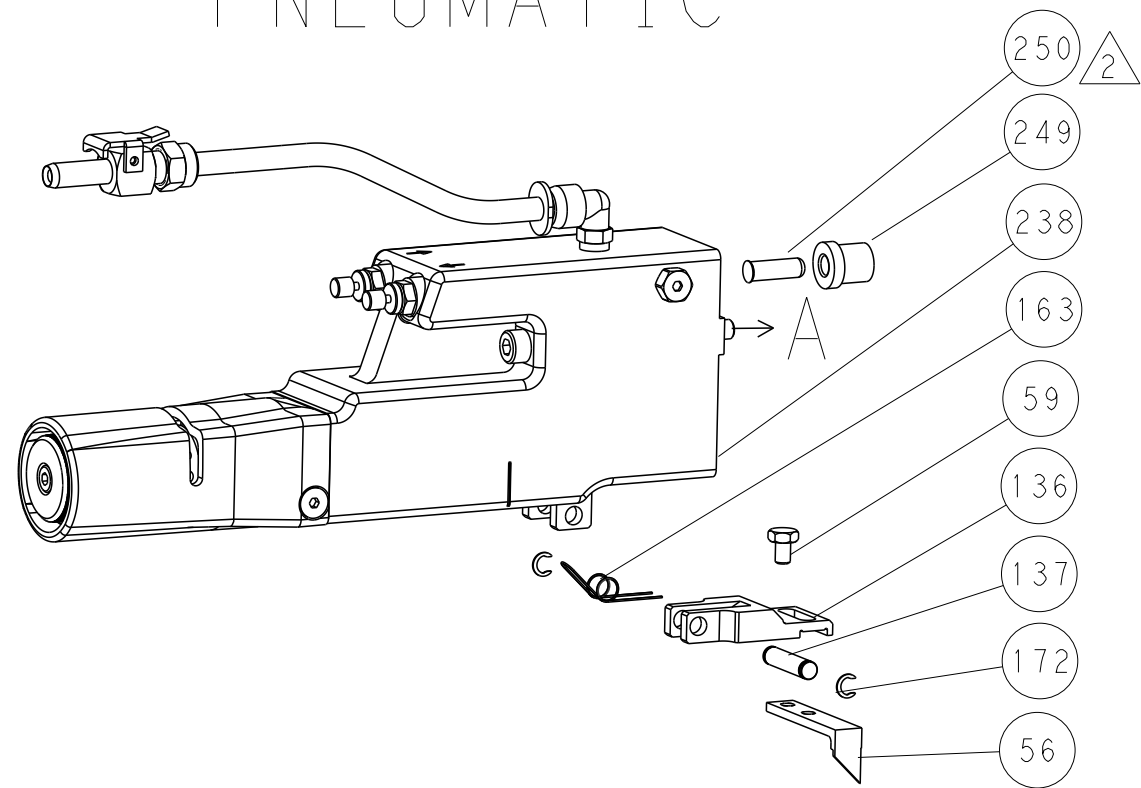
B

A

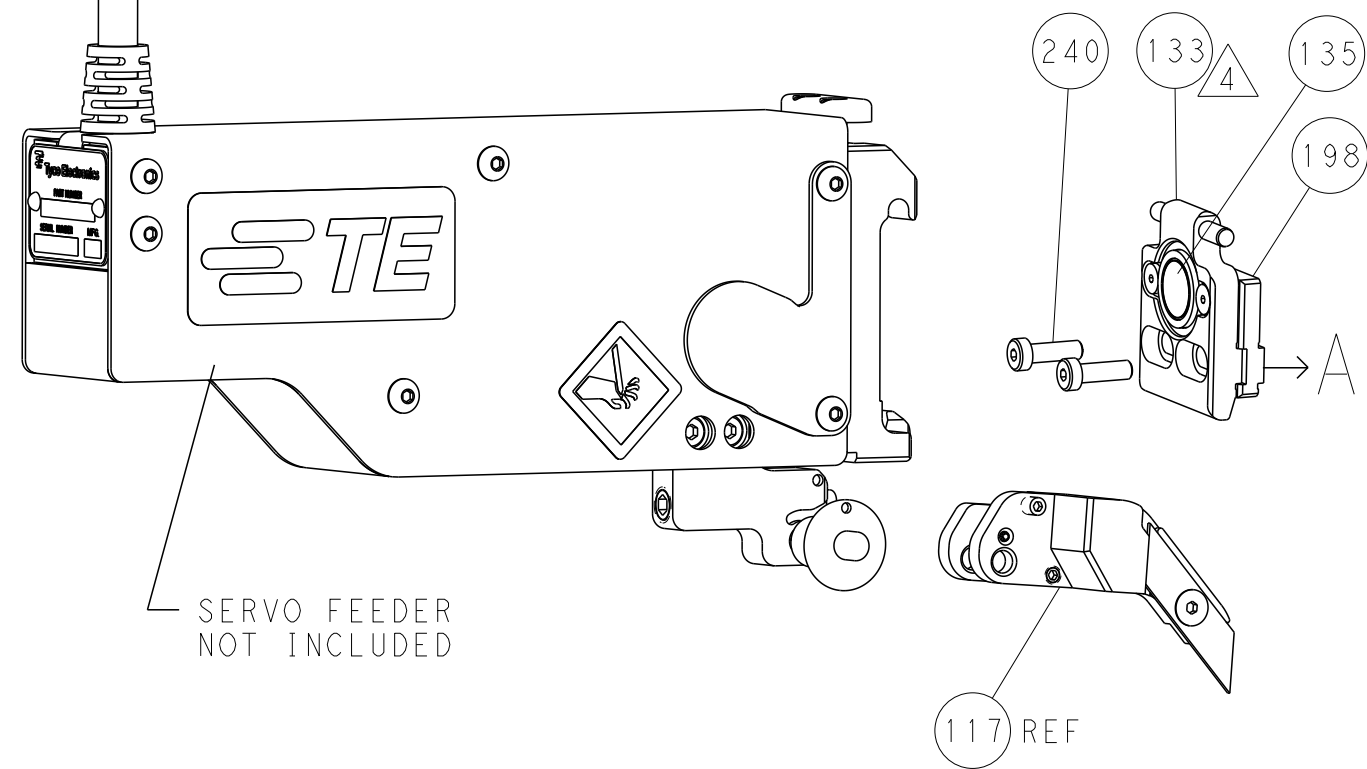
FEED TYPE MECHANICAL



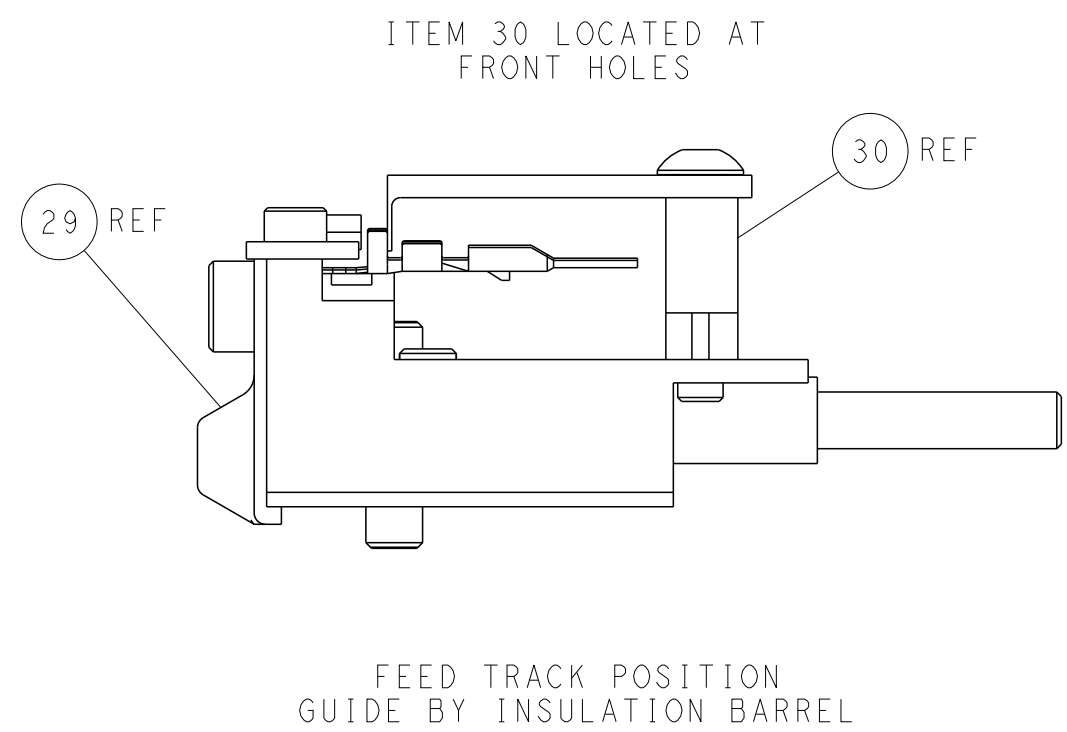
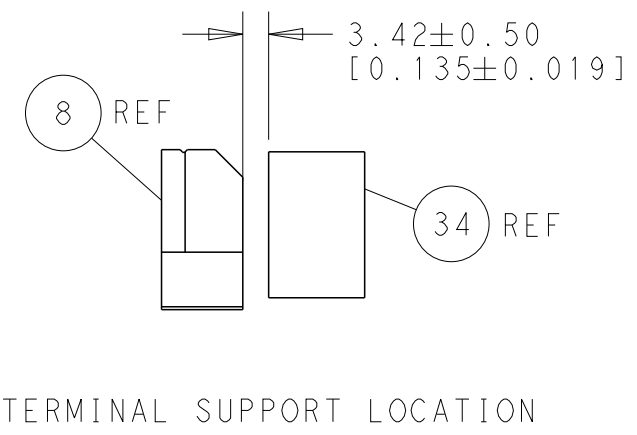
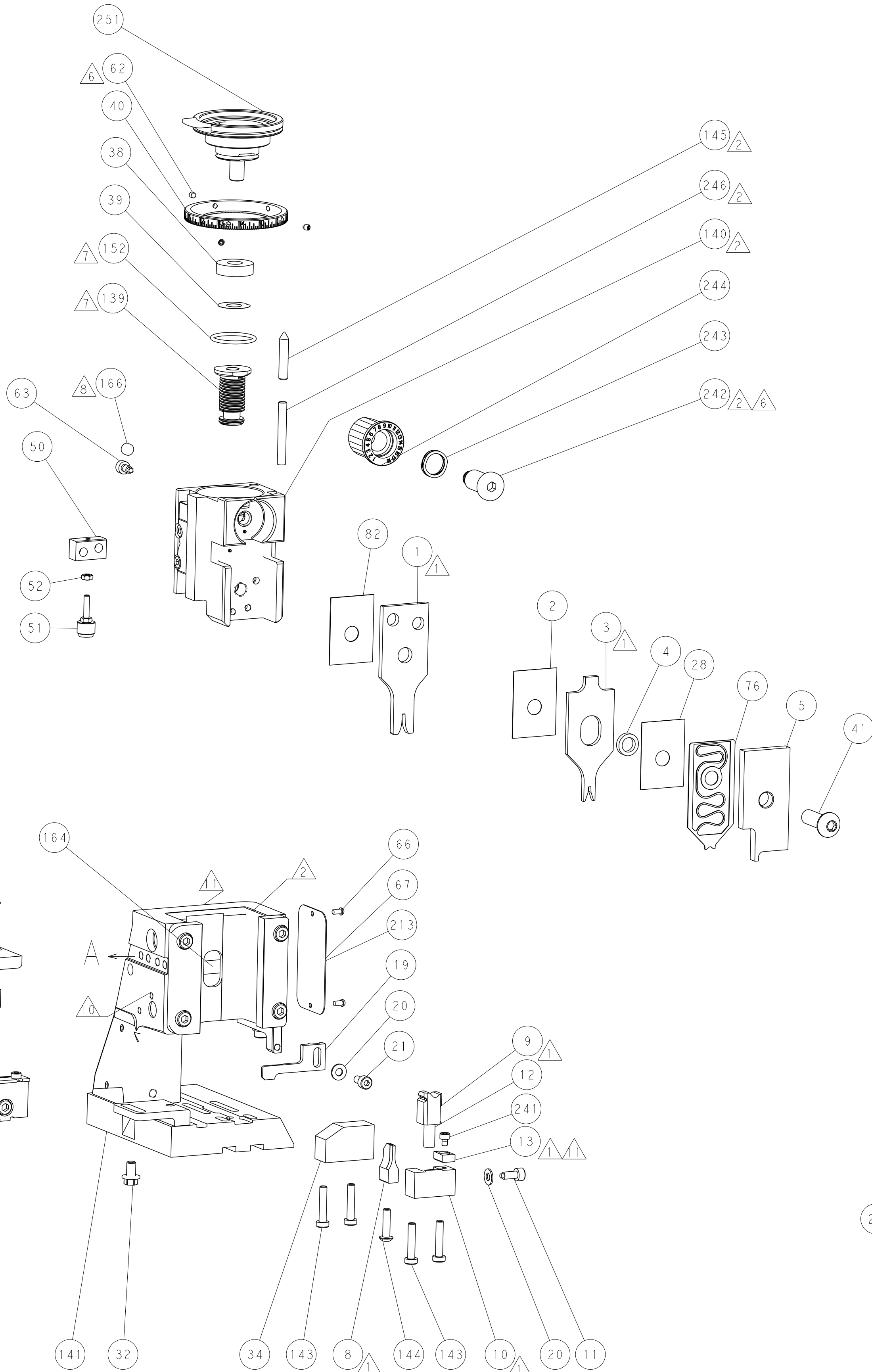
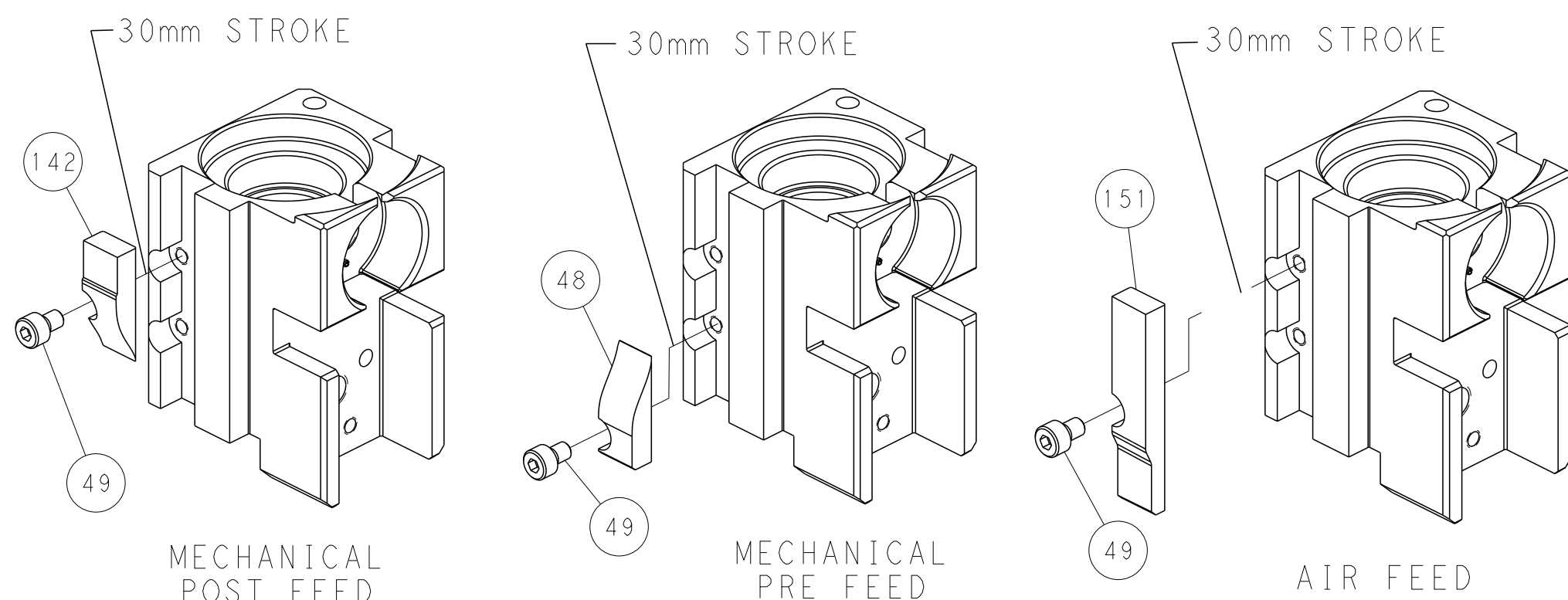
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE.				OWN: R. KNEPPER 02-Jun-14 CHK: G. BAILEY 02-Jun-14 APVD: M. CLIFFORD 02-Jun-14				TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.5 2 PLC ±.13 3 PLC ±.013 4 PLC ±.0001 ANGLES FINISH				NAME: Ocean Side Feed Applicator			
MATERIAL: -				WEIGHT: -				SIZE: A1 00779 C=2266307			
Customer Accessible Production Drawing				SCALE: 1:2				SHEET 4 OF 4 REV C			

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION