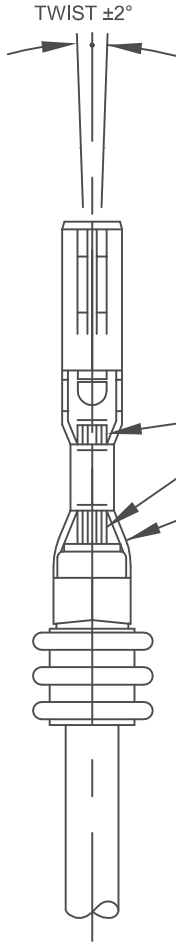
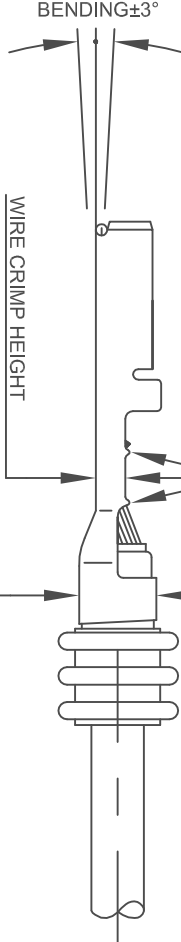


KEEP THE WIRE TO APPEAR

BE SURE NOT TO ENCROACH
THE INSULATION BY WIRE BAREL

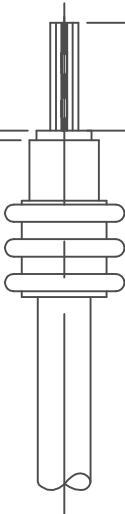


BELL MOUTH MUST BE EXIST



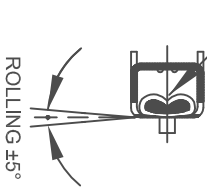
WIRE STRIP LENGTH

(5.0)



SEAL ASSY POSITION

SEAM MUST BE CLOSED
WIRE MUST NOT BE EXPOSED



INS. DIA.	WIRE SEAL NO.	COLOR	APPLICATOR PARTS NO.		
			WIRE CRIMPER	INS. CRIMPER	ANVIL
1.7-2.1	570-260-001	BLACK	B086-1		
2.1-2.7	570-260-002	BLUE	B086-2A		
	570-260-003		B086-5		

WIRE SIZE	WIRE CRIMP HEIGHT	CRIMP STRENGTH	INS. DIA.	INS. CRIMP HEIGHT
AWG# 22	0.82±0.04	4 kgf MIN.	APPROX. 1.7	(3.0)
AWG# 20	0.85±0.04	7 kgf MIN.	APPROX. 2.2	(3.4)
			APPROX. 2.7	(3.8)

MATERIAL: BRASS (t=0.25)
WIRE RANGE: AWG#20-#22

INS. DIA.: 1.7-2.7

UNIT: mm

570 SERIES, FEMALE
CRIMP DETAIL

TITLE

TOLERANCE UNLESS NOTED

DIMENSION

TOLERANCE

.00 +
.000 +
ANGULAR +

-
-
-

CHECKED:

DATE:

SHEET 1 OF 1

DRAWING NUMBER

570-290-721

ISSUE

1

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TORONTO, ONTARIO
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