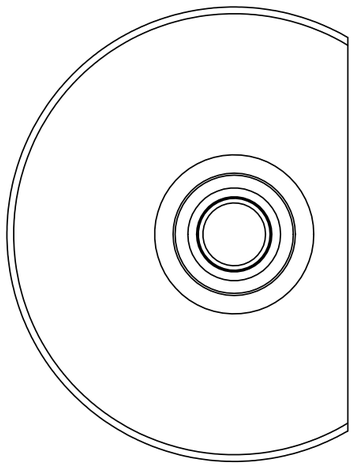
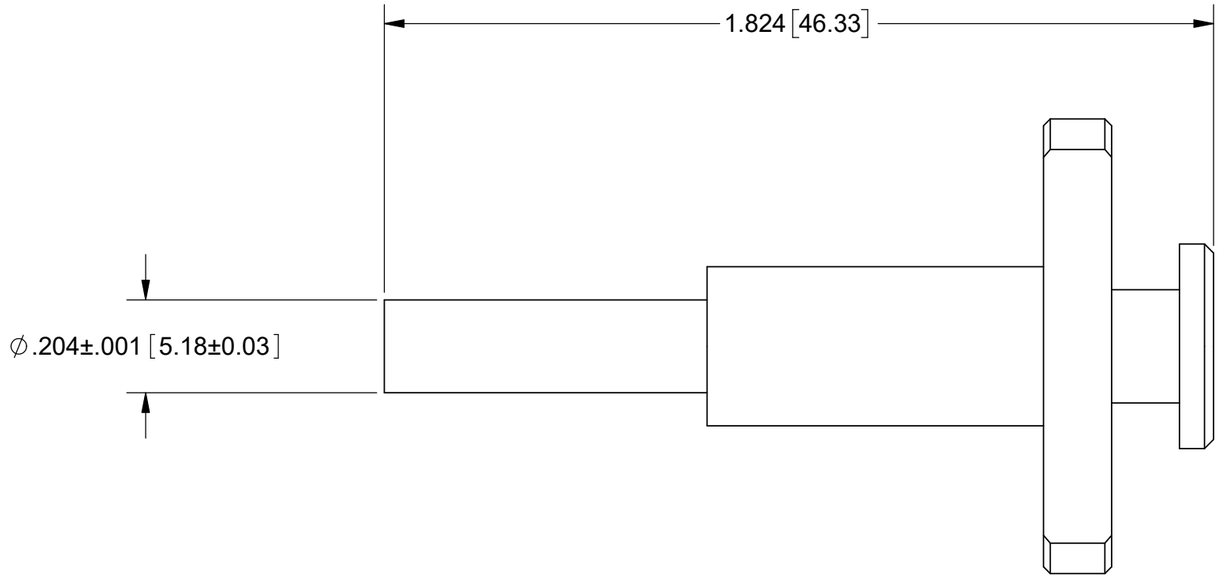
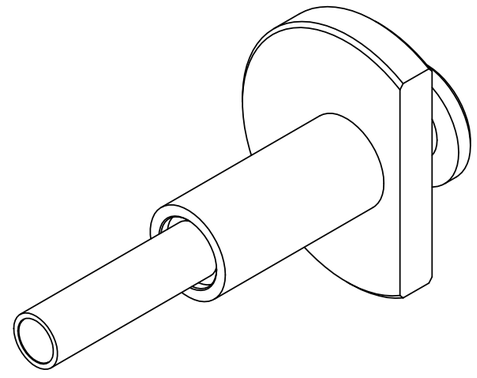
ROHS COMPLIANT

PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
C	DCN 48136	11/18	STW







MATERIAL

BODY: STAINLESS STEEL PER ASTM A630, ALLOY UNS S17400, CONDITION A.

PUSH ROD & PLUNGER: STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1

SPRING: MUSIC WIRE

FINISH

PUSH ROD & PLUNGER: PASSIVATED PER AMS-2700.

BODY: ELECTROLESS NICKEL PER SAE 2404, CLASS 1.

NOTES:
1. REMOVAL TOOL FOR 3221-40019 & 3221-40022.
2. USED ON 67.X CONTACTS, RESPECTIVELY

MATERIAL:	SEE NOTES
FINISH:	SEE NOTES
SURFACE AREA:	N/A

PROPRIETARY

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES:

FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' ±15'

DECIMAL: .X ±.030
.XX ±.010
.XXX ±.005

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED

1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS]
2) ALL DIMENSIONS ARE AFTER PLATING.
3) BREAK CORNERS & EDGES .005 R. MAX.
4) CHAM. 1ST & LAST THREADS.
5) SURFACE ROUGHNESS 63-MIL-STD-10.
6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R.
7) REMOVE ALL BURRS

DRAWN:	JMC 03/09/12
CHECKED:	STW 03/09/12
APPROVED:	STW 03/09/12

SV Microwave, Inc.
2400 Centrepark West Drive, Suite 100
West Palm Beach, FL 33409

TITLE:
VITA 67.1/2 PLUG-IN CONTACT REMOVAL TOOL

SIZE	CAGE CODE	DWG. NO.
B	95077	500-32-022

SCALE: 3:1 SHEET 1 OF 1