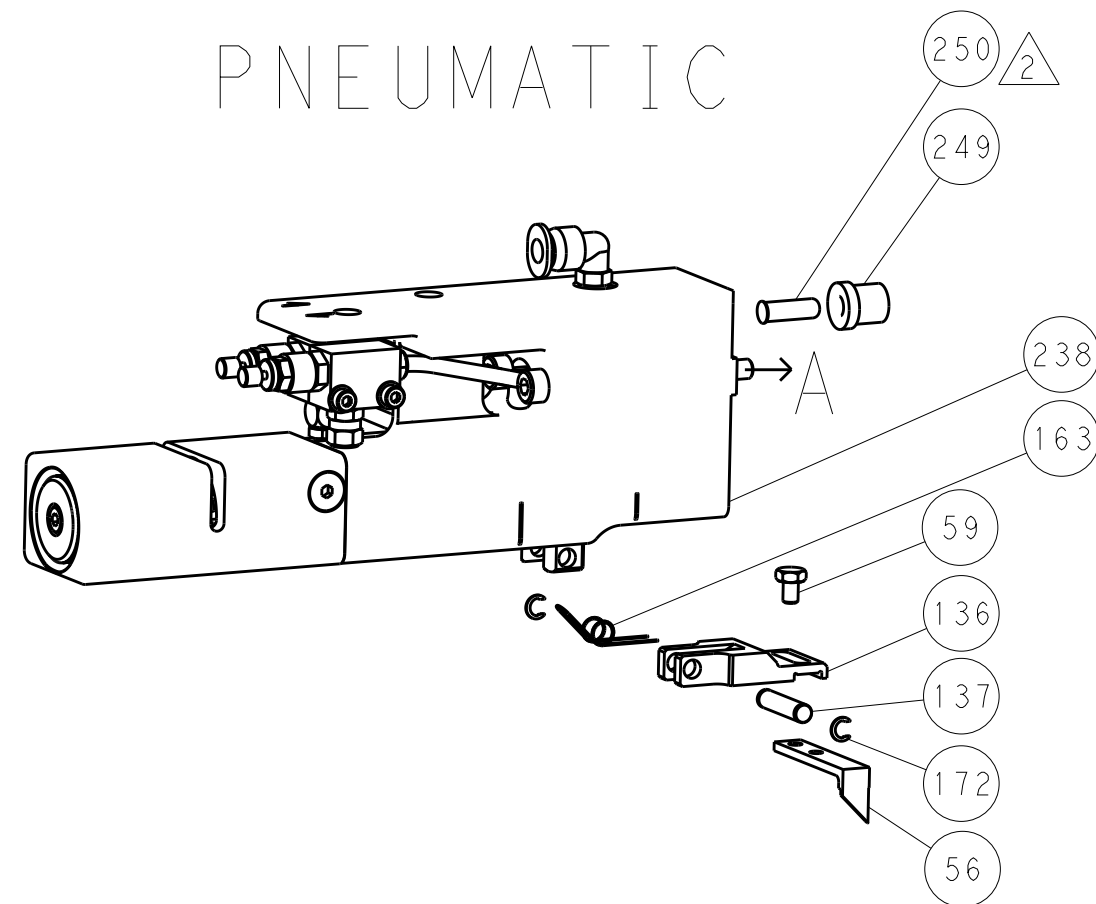


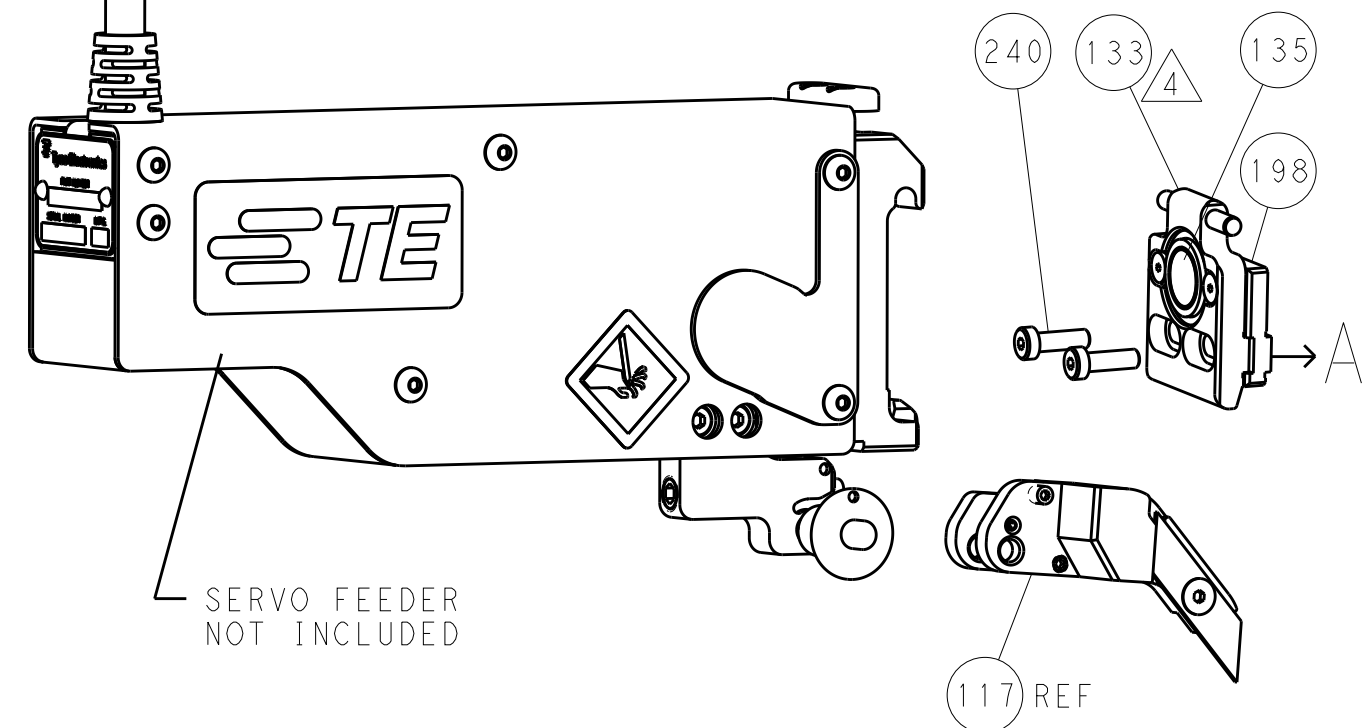
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		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

FEED TYPE

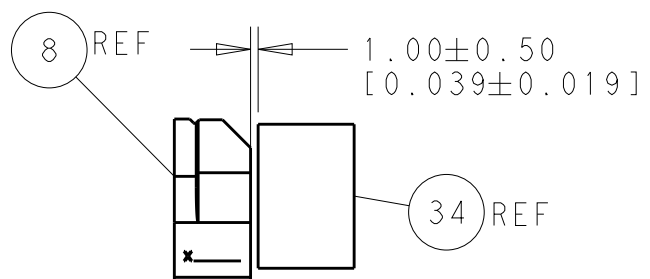
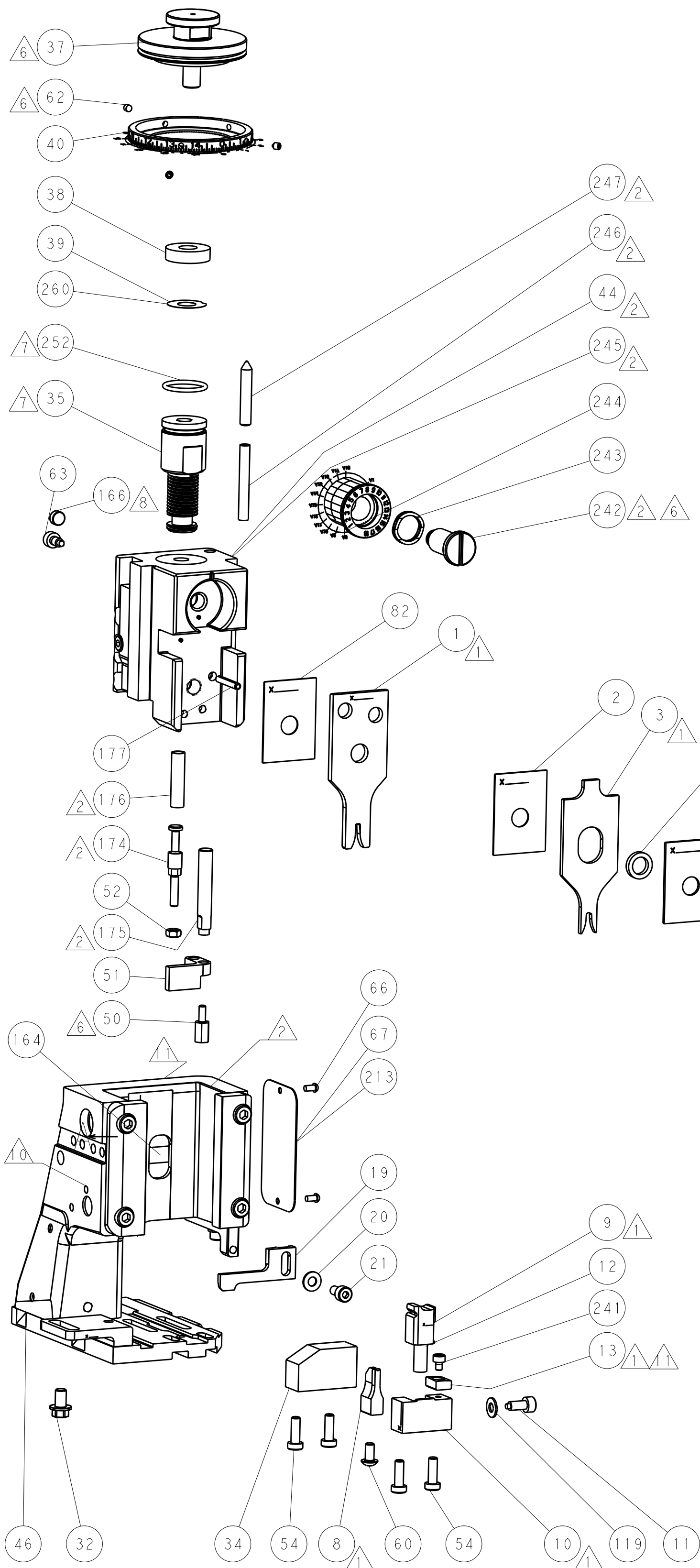
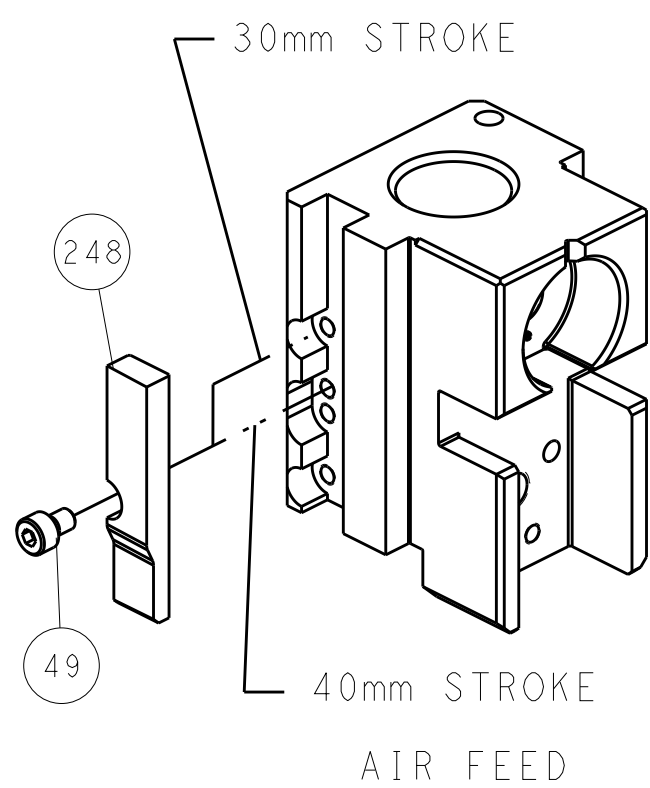
PNEUMATIC



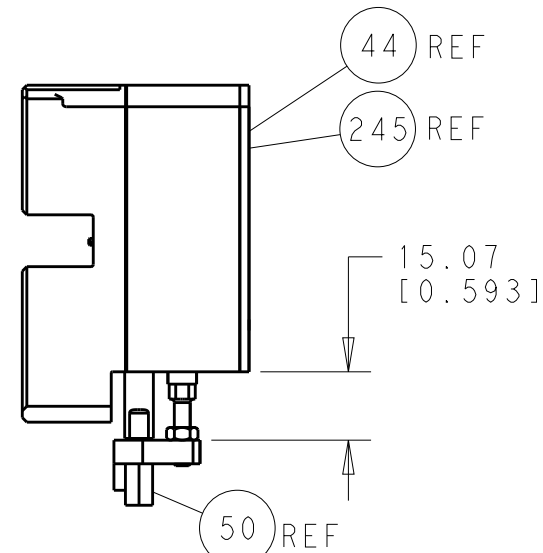
SERVO LATCH PLATE



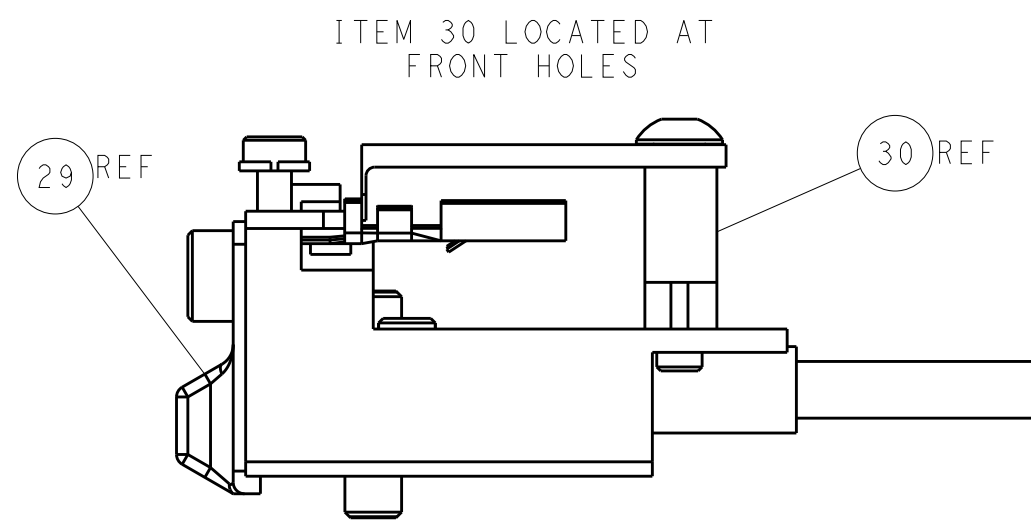
CAM POSITION



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

FIRST PUBLISHED BY: G. BAILEY FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND WITHOUT WARRANTY OF ANY KIND SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN Y. YIN	18OCT2011	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY	18OCT2011		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.0001		APVD S. XI	18OCT2011	NAME Ocean Side Feed Applicator	
MATERIAL -		PRODUCT SPEC -		APPLICATION SPEC -	
FINISH -		WEIGHT -		SIZE A1	
Customer Accessible Production Drawing		SCALE 1:2		SHEET 2 OF 4	
				REV B	

REVISIONS			
DESCRIPTION	DATE	BY	APP

[illegible]

6	-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
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	-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	1	2063440-1	AIR FEED MODULE	238
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-	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177	
-	1	1	1	8-22280-7	SPRING, COMPRESSION	176	
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-	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174	
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-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
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-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152	
-	-	-	1	2119641-2	FEED CAM, AIR FEED	151	
-	1	1	1	2119798-2	DETENT PIN	145	
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-	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141	
-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140	
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136	
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
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-	-	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117	
-	1	1	1	455888-5	SPACER, CRIMPER	82	
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-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
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	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
	-	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
	-	1	1	1	1752356-6	SUPPORT, TERMINAL	34
	-	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
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-	1	1	1	1-455888-0	SPACER, CRIMPER	28	
-	1	1	1	1320928-2	STRIP GUIDE	24	
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20	
1	-	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
	-	1	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	1	3-22280-3	SPRING, COMPRESSION	12
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	-	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	462006-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1-1333204-0	ANVIL, COMBINATION	8
	-	-	-	-	-	-	7
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-	1	1	1	2119757-8	DEPRESSOR, SHEAR	5	
1	-	1	1	1	1-238011-7	BLOCK, CRIMPER SPACER	4
	1	1	1	1	1-2119785-0	CRIMPER, INSULATION OVERLAP PREMIUM	3
	-	1	1	1	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	1-456405-5	CRIMPER, WIRE PREMIUM	1
	-77	-27	25	-22	PART NO	DESCRIPTION	ITEM NO

UNPUBLISHED DOCUMENT FOR STUDY ELECTRONIC COMPONENTS THIS DRAWING IS NOT TO BE USED FOR PRODUCTION PURPOSES WITHOUT CONTACT FOR THE LATEST REVISION.		OWN Y. YIN 180C2011		 TE Connectivity Harrisburg, PA 17105-3608	
CHK G. BAILEY 180C2011		NAME Ocean Side Feed Applicator			
APVD S. XI 180C2011		PRODUCT SPEC -		SIZE A1	
APPLICATION SPEC -		CAGE CODE 00779		DRAWING NO C-2151133	
WEIGHT -		RESTRICTED TO -		SCALE 1:2	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 FINISHES ±. ANGLE - HOLE -		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SHEET 3 OF 4 REV B	

UNPUBLISHED DOCUMENT FOR STUDY ELECTRONIC COMPONENTS THIS DRAWING IS NOT TO BE USED FOR PRODUCTION PURPOSES WITHOUT CONTACT FOR THE LATEST REVISION.		OWN Y. YIN 180C2011		 TE Connectivity Harrisburg, PA 17105-3608	
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- | | | | | | |
|---|--|---|--|--|--|
| <small>UNPUBLISHED DOCUMENT FOR STUDY ELECTRONIC COMPONENTS
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 WITHOUT CONTACT FOR THE LATEST REVISION.</small> | | <small>OWN</small>
Y. YIN 180C2011 | |  TE Connectivity
Harrisburg, PA 17105-3608 | |
| <small>CHK</small>
G. BAILEY 180C2011 | | <small>NAME</small>
Ocean Side Feed
Applicator | | | |
| <small>APVD</small>
S. XI 180C2011 | | <small>PRODUCT SPEC</small>
- | | <small>SIZE</small> A1 | |
| <small>APPLICATION SPEC</small>
- | | <small>CAGE CODE</small> 00779 | | <small>DRAWING NO</small> C-2151133 | |
| <small>WEIGHT</small> - | | <small>RESTRICTED TO</small> - | | <small>SCALE</small> 1:2 | |
| <small>TOLERANCES UNLESS OTHERWISE SPECIFIED:</small>
0 PLC ±.
1 PLC ±0.5
2 PLC ±0.13
3 PLC ±0.013
4 PLC ±0.0001
FINISHES ±.
ANGLE -
HOLE - | | <small>CUSTOMER ACCESSIBLE PRODUCTION DRAWING</small> | | <small>SHEET</small> 3 <small>OF</small> 4 <small>REV</small> B | |

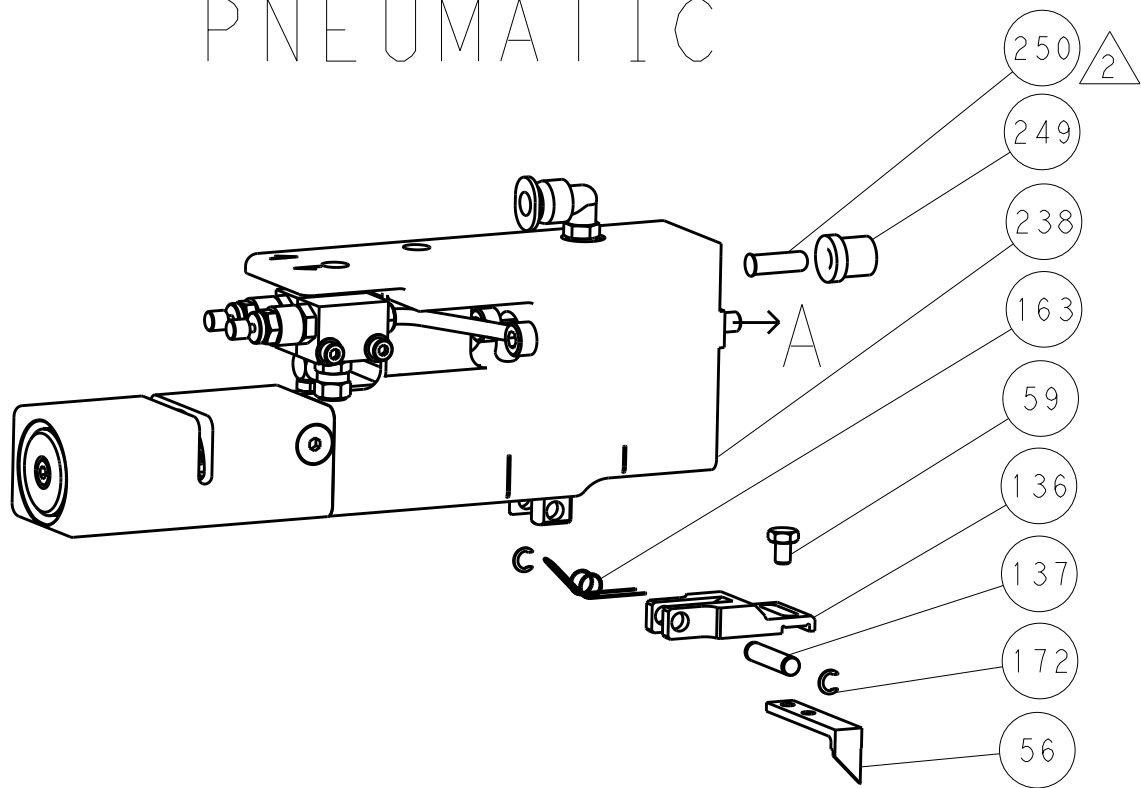
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APPLICATION SPEC -		CAGE CODE 00779		DRAWING NO C-2151133	
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PRODUCT SPEC - APPLICATION SPEC - WEIGHT -		CAGE CODE 00779		DRAWING NO C-2151133	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE 1:2		SHEET 3 of 4	
REV B		REV B		REV B	

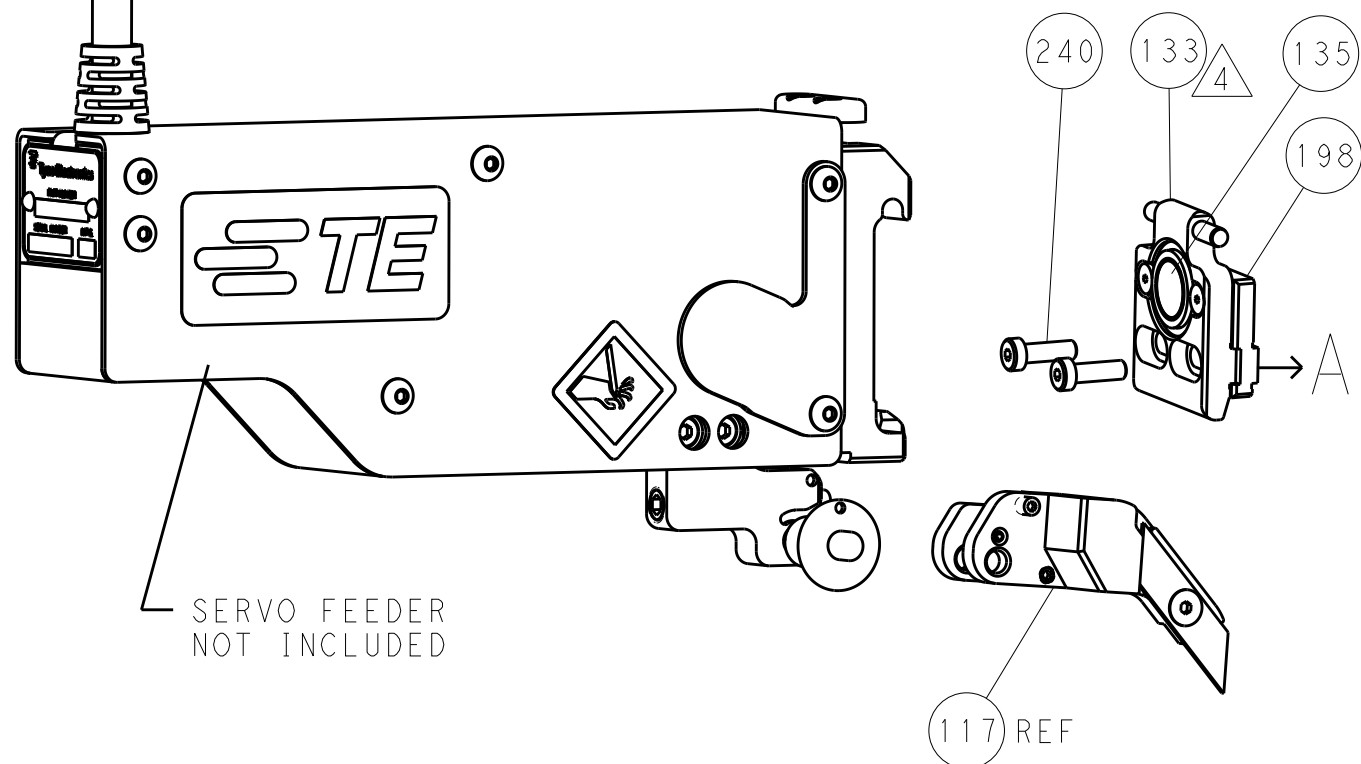
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A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

FEED TYPE

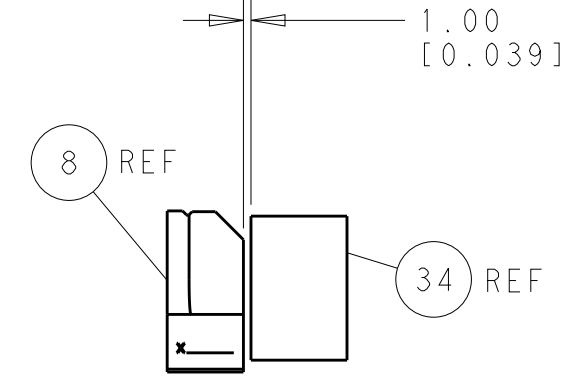
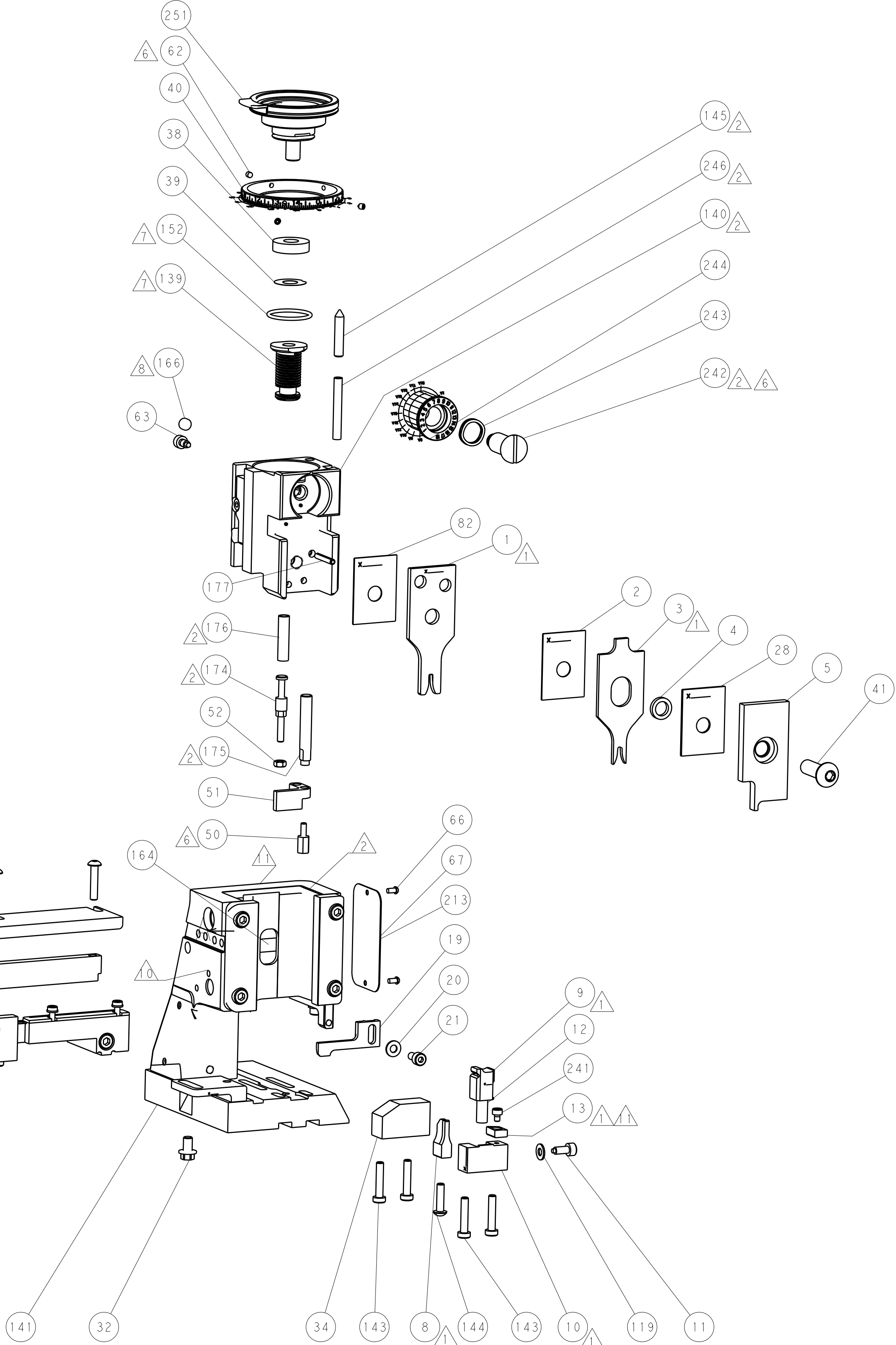
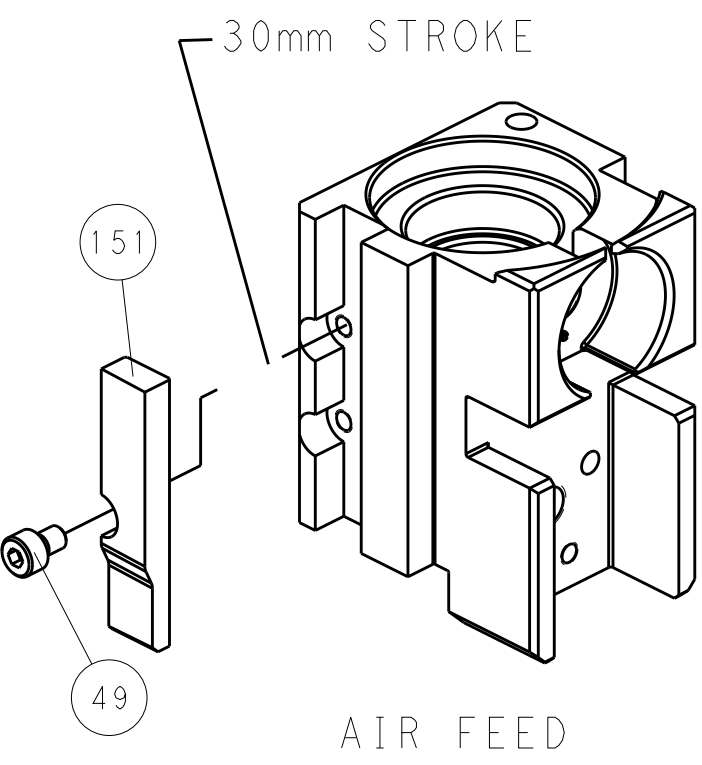
PNEUMATIC



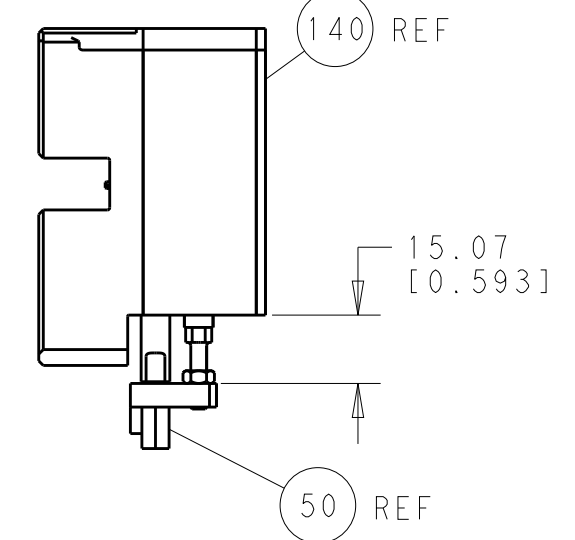
SERVO LATCH PLATE



CAM POSITION

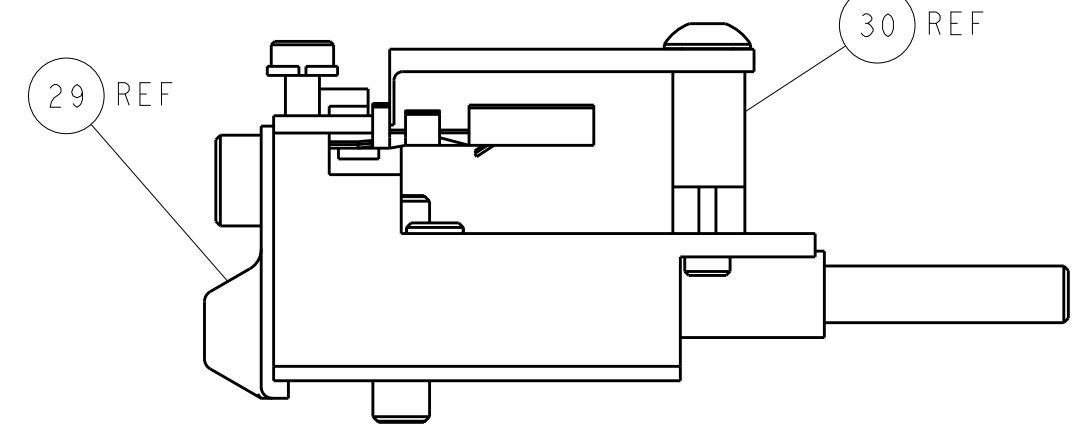


TERMINAL SUPPORT LOCATION



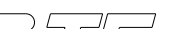
HOLDDOWN SET-UP

ITEM 30 LOCATED AT FRONT HOLES



FEED TRACK POSITION GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST VERSION.				DWN	Y. YIN	18OCT2011	 TE Connectivity Harrisburg, PA 17105-3608			
				CHK	G. BAILEY	18OCT2011				
				APVD	S. XI	18OCT2011	NAME Ocean Side Feed Applicator - 			