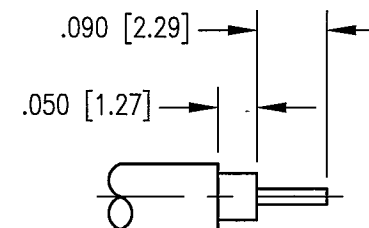
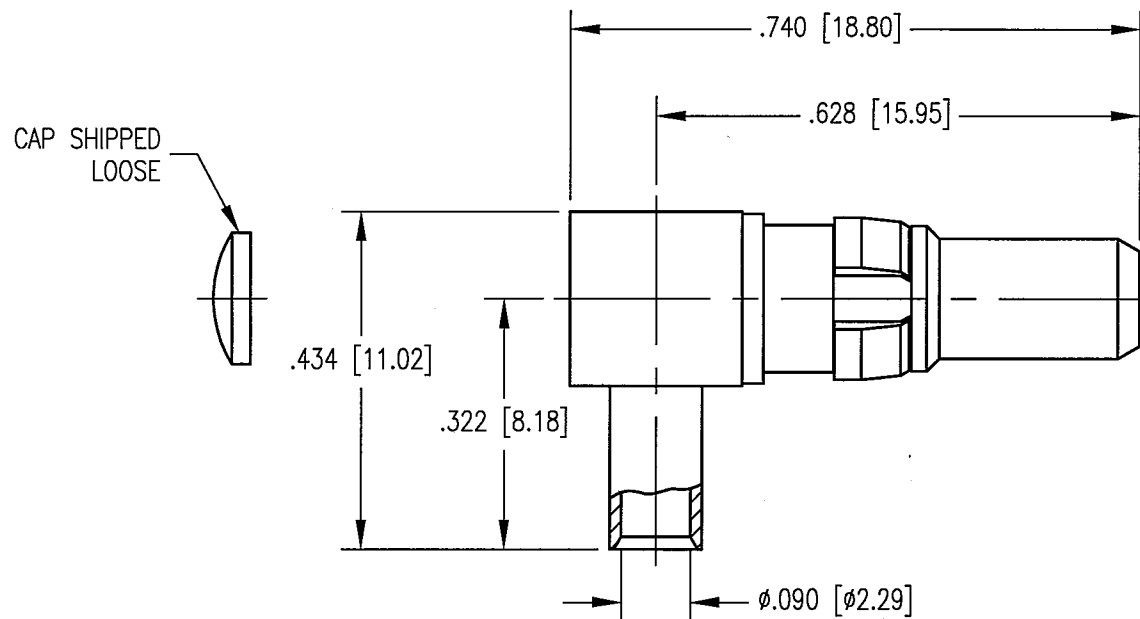


DWG. NO. 312-510-0850G			
REV	DESCRIPTION	BY DATE	APPD
A	ECR 7438	6/19/02	JM



CABLE TRIMMING DIMENSIONS

NOTES:

1. MATERIALS:

CENTER CONTACT: COPPER ALLOY
CLIP RING: BERYLLIUM COPPER PER ASTM B194
INSULATOR: TEFLON PER ASTM D1710
ALL OTHER METAL PARTS: BRASS PER ASTM B16

2. FINISH:

BODY AND CENTER CONTACT: .000030 MIN. GOLD PER MIL-G-45204 OVER
.000050 MIN. NICKEL PER QQ-N-290
CAP: .000005 MIN. GOLD PER MIL-G-45204 OVER
.000050 MIN. NICKEL PER QQ-N-290
CLIP RING: .000100 MIN. NICKEL PER QQ-N-290
OVER COPPER FLASH

3. FOR USE WITH .085 DIA. SEMI-RIGID OR EQUIVALENT CABLE.

4. FOR CABLING PROCEDURES USE CAP 5-16 WITH TRIMMING DIMENSIONS SHOWN.

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM]				NORTHROP GRUMMAN			
TOLERANCES: DECIMALS .XX ± .01 [0.254] .XXX ± .005 [0.127] ANGLES ± 2°				Winchester Electronics 400 Park Road Watertown, CT 06795			
SCALE: 4:1				TITLE			
CUSTOMER DRAWING				31 SERIES RIGHT ANGLE PLUG			
DRAWN JED	DATE 11/20/00	CHECKED JEM	DATE 11/21/00	A			
APPROVED JMC	DATE 11/21/00	APPROVED KJT	DATE 11/21/00	312-510-0850G			
				SHT.	OF	REV.	
				1	1	A	