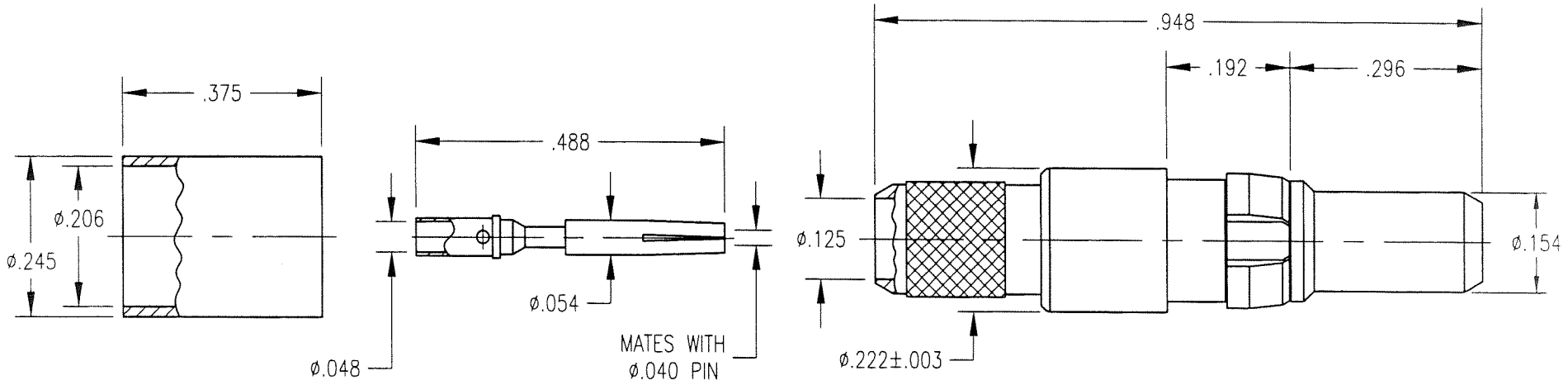
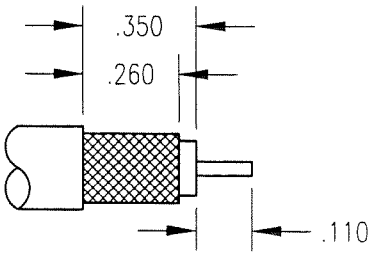
DWG. NO. 310-910-1160G

REV	DESCRIPTION	BY DATE	APPD
B	ECN 2515	06/12/6	





STRIPPING DIMENSIONS

NOTES:

1. MATERIALS:
   BODY & FERRULE: BRASS PER ASTM B16.
   CONTACT: BERYLLIUM COPPER PER ASTM B196
   INSULATOR: TEFLON PER ASTM D1710.
   CLIP RING: BERYLLIUM COPPER PER ASTM B194.
2. FINISH
   BODY AND CONTACT: .000030 GOLD PER MIL-G-45204 OVER NICKEL PER QQ-N-290.
   CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER COPPER FLASH.
3. DESIGN FOR USE WITH RG-141 CABLE OR EQUIVALENT.
4. USE CAP 9-15.

PER ASME Y14.5M-1994
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [MM]
TOLERANCES:
DECIMALS .xx ± .01/0.254
.xxx ± .005/0.127
ANGLES ± 2°
SCALE: 4:1

Litton
Winchester/Retconn
400 Pork Road
Watertown, Connecticut 06795

CUSTOMER DRAWING

TITLE: 31 SERIES PLUG

DRAWN	DATE	CHECKED	DATE
EJW	4/7/98	JED	4/7/98
APPROVED	DATE	APPROVED	DATE
JMC	4/7/98	JMC	4/7/98

SIZE	DWG. NO.	SHT.	OF	REV.
A	310-910-1160G	1	1	B

June 2006 - This drawing became the property of Winchester Electronics Corporation, Wallingford, CT.