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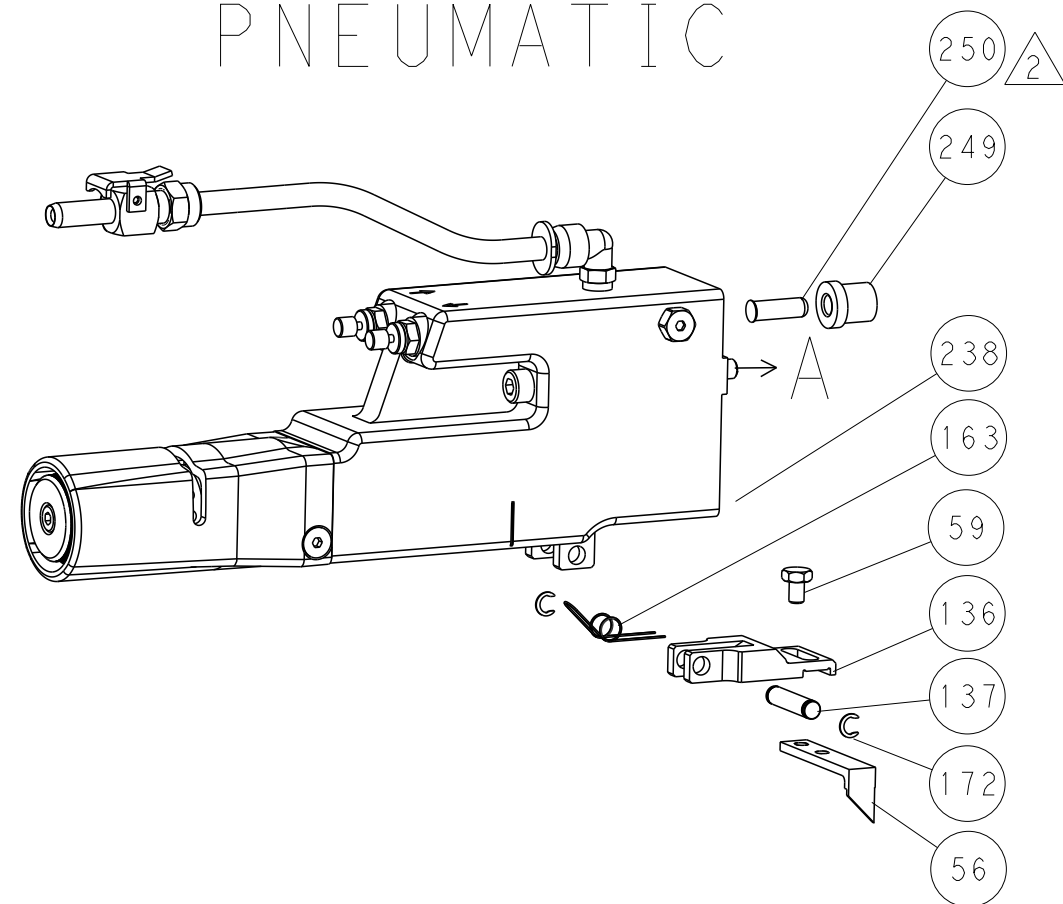
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PNEUMATIC



LATCH PLATE

240 133 135 198 A

117 REF

SERVO FEEDER
NOT INCLUDED

30mm STROKE

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40mm STROKE

MECHANICAL POST FEED

30mm STROKE

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40mm STROKE

MECHANICAL PRE FEED

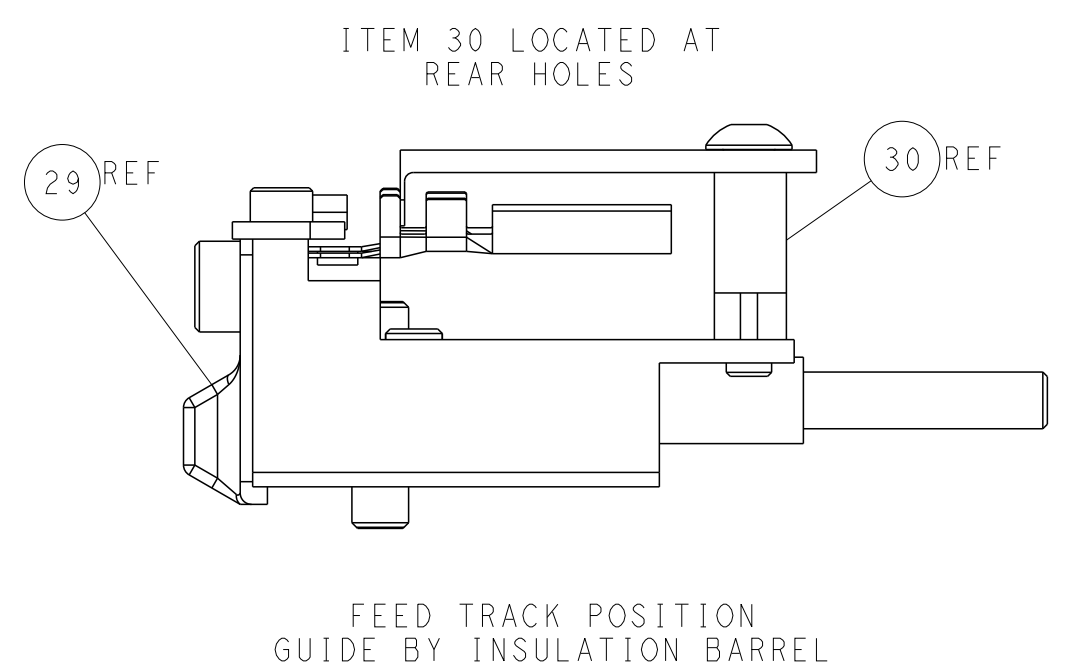
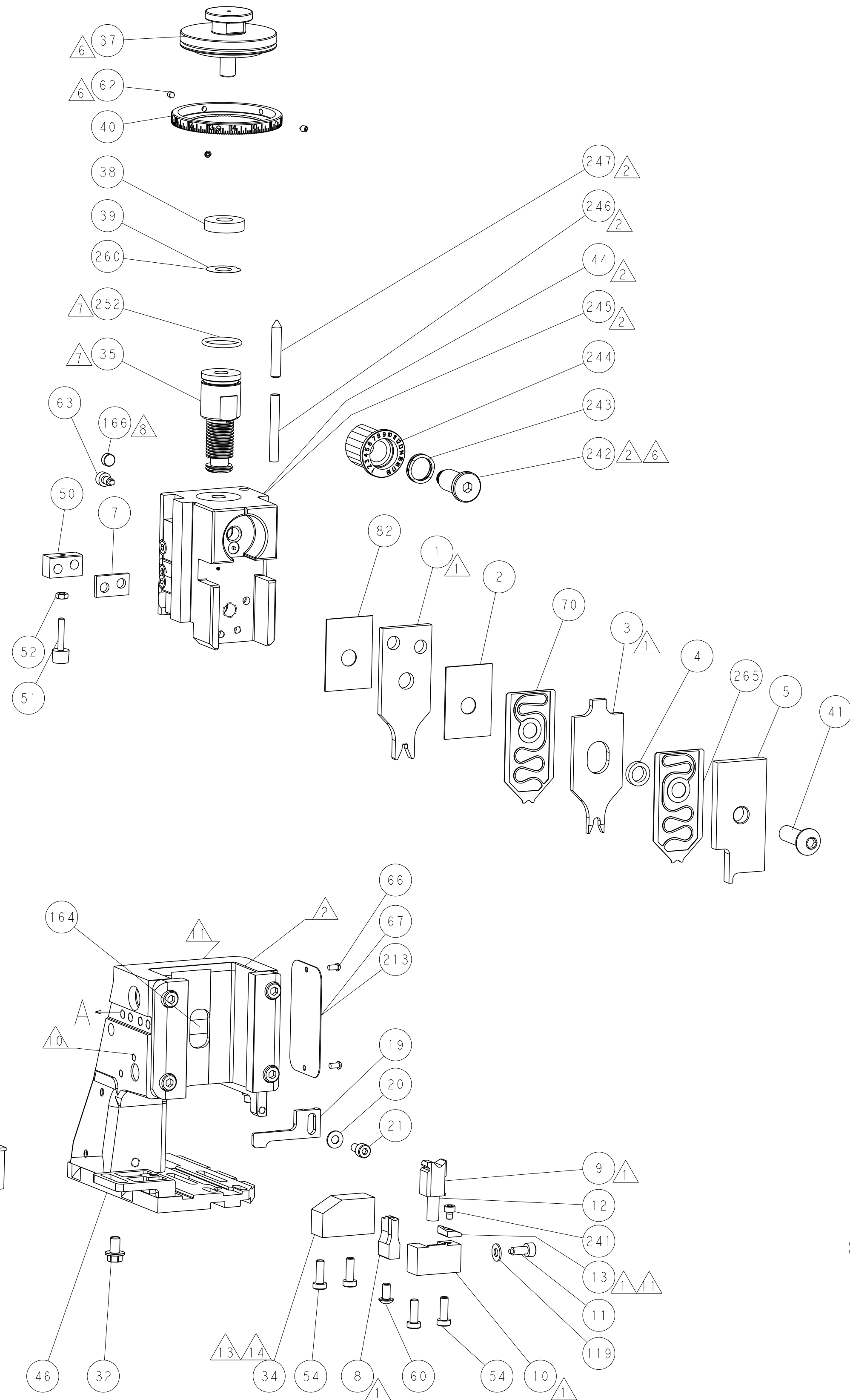
30mm STROKE

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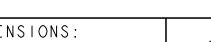
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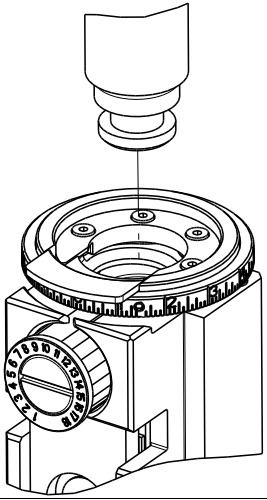
40mm STROKE

AIR FEED



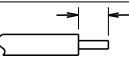
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

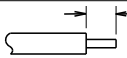
THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE TELEPHONICS CORPORATION 17-15-2004-01 THIS DRAWING IS THE PROPERTY OF THE TELEPHONICS CORPORATION IT IS TO BE KEPT IN THE ORIGINAL FILED IN THE DRAWING OFFICE IT SHOULD BE CONTACTED FOR THE LATEST REVISION		DWN: 21-Oct-13 CHK: R. KNEPPER 21-Oct-13 G. BAILEY 21-Oct-13 APVD: M. CLIFFORD 21-Oct-13		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME: Ocean Side Feed Applicator SIZE: CAGE CODE: DRAWING NO: REV:	
		PRODUCT SPEC: APPLICATION SPEC:		RESTRICTED TO:	
MATERIAL: FINISH:		WEIGHT: -		A 00779 C=2266124 -	
Customer Accessible Production Drawing				SCALE: 1:2 SHEET 2 OF 4 REV: C	

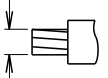
	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2266124-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266124-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266124-4	-	-	-
	2-2266124-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266124-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266124-4	-	-	-
	2-2266124-5	C	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2266124-7	C	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2266124-7	C	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-
7-2266124-8	C	APPLICATOR CONVERSION KIT	-	⁴							

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.97 mm [.117]	F
INSUL	3.96 mm [.156]	O
APPLICATOR INSTRUCTIONS 408-10389 		

¹⁴ APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266124-8	Ø3.83-4.47mm [.151-.176]
7-2266125-8	Ø3.28-3.81mm [.129-.150]
7-2266126-8	Ø2.87-3.25mm [.113-.128]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 12			
WIRE STRIP LENGTH  5.71-6.99 mm [.225-.275 IN]		INSULATION DIAMETER RANGE Ø3.83-4.47 mm [.151-.176 IN]	
TERMINAL APPLICATION SPECIFICATION 	0425-208-0000 Rev G	-	-
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1572028-2	1060-12-0144	1572028-1	1060-12-0166

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 12			
WIRE STRIP LENGTH  5.71-6.99 mm [.225-.275 IN]		INSULATION DIAMETER RANGE Ø3.83-4.47 mm [.151-.176 IN]	
TERMINAL APPLICATION SPECIFICATION 	0425-208-0000 Rev G	-	-
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286955-2	1062-12-0144	286955-1	1062-12-0166

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
4.00mm2		2.24+0.03/-0.05 [.088+.001/- .002]		4.9
12 AWG		2.03+0.03/-0.05 [.080+.001/- .002]		7.2
3.00mm2		2.03+0.03/-0.05 [.080+.001/- .002]		7.4
2.50mm2		1.88+0.03/-0.05 [.074+.001/- .002]		8.3
14 AWG		1.78+0.03/-0.05 [.070+.001/- .002]		9.7
2.00mm2		1.78+0.03/-0.05 [.070+.001/- .002]		9.7



¹ RECOMMENDED SPARE PARTS

² GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266124-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266124-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266124-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.

⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

¹² DIMENSION 2.0±0.5 APPLIES TO PIN TERMINALS 1060-12-01XX.

¹³ DIMENSION 7.9±0.5 APLIES TO SOCKET TERMINALS 1062-12-01XX.

¹⁴ SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

¹⁵ TERMINAL LUBRICANT IS RECOMMENDED.

*WARNING

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	265
-	-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-78	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

2			1						
SET UP GAUGE 2119599-1		LOC A	DIST 66		REVISIONS				
			P	LTR	DESCRIPTION		DATE	OWN	APVD
			-		SEE SHEET 1		-	-	-

-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	-	1	1	1	1	2119798-2	DETENT PIN	145
-	-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
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THIS IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE DIMENSIONS AND TOLERANCES OF THE PARTS AND SHALL BE CONTACTED FOR THE LATEST EDITION.				OWN R.KNEPPER	21-Oct-13	 TE Connectivity Harrisburg, PA 17105-3608			
				CHK G.BAILEY	21-Oct-13				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M.CLIFFORD	21-Oct-13	NAME		Ocean Side Feed Applicator	
mm		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC					
				APPLICATION SPEC					
MATERIAL		FINISH		WEIGHT		SIZE CASE CODE DRAWING NO			
-		-		-		A1 00779 C=2266124		-	
Customer Accessible Production Drawing				SCALE		1:2		SHEET 3 of 4 REV C	

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

D

C

B

A

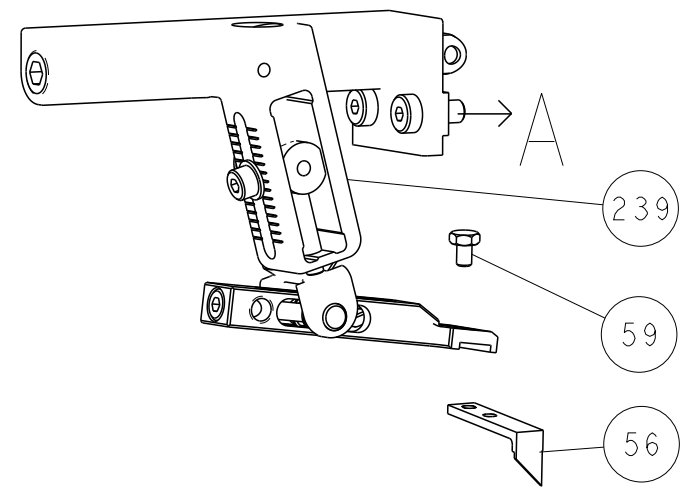
D

C

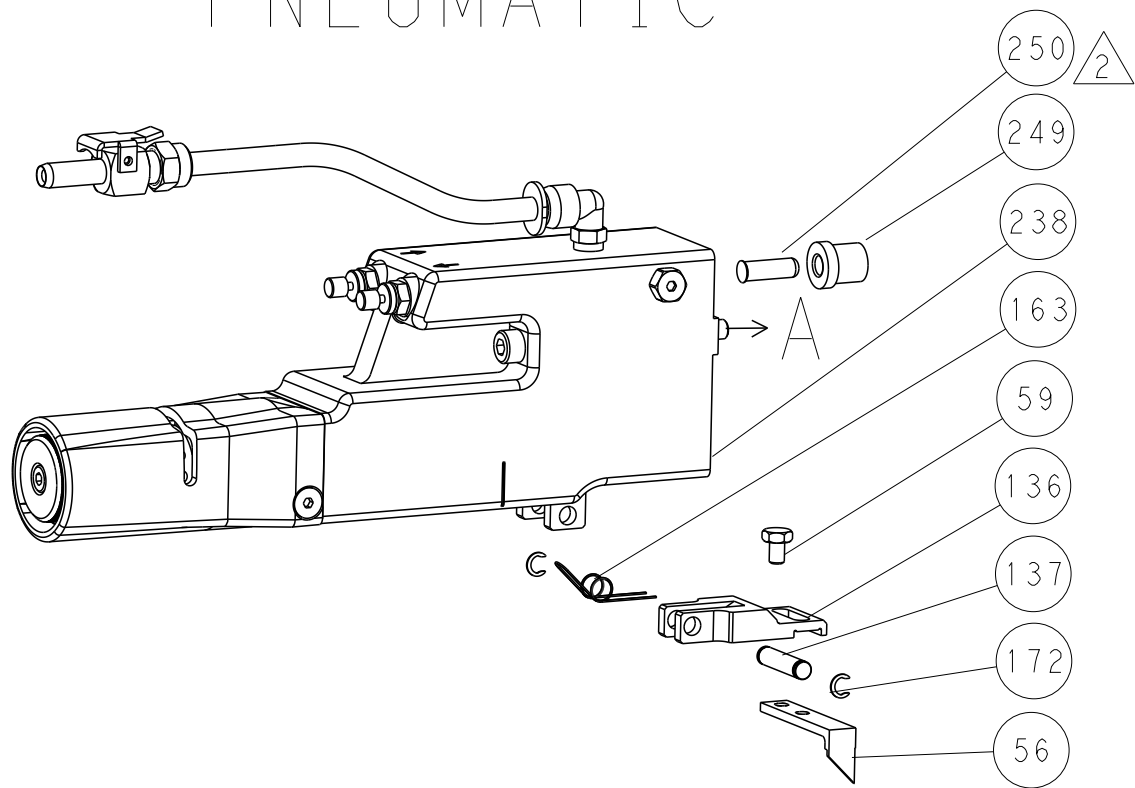
B

A

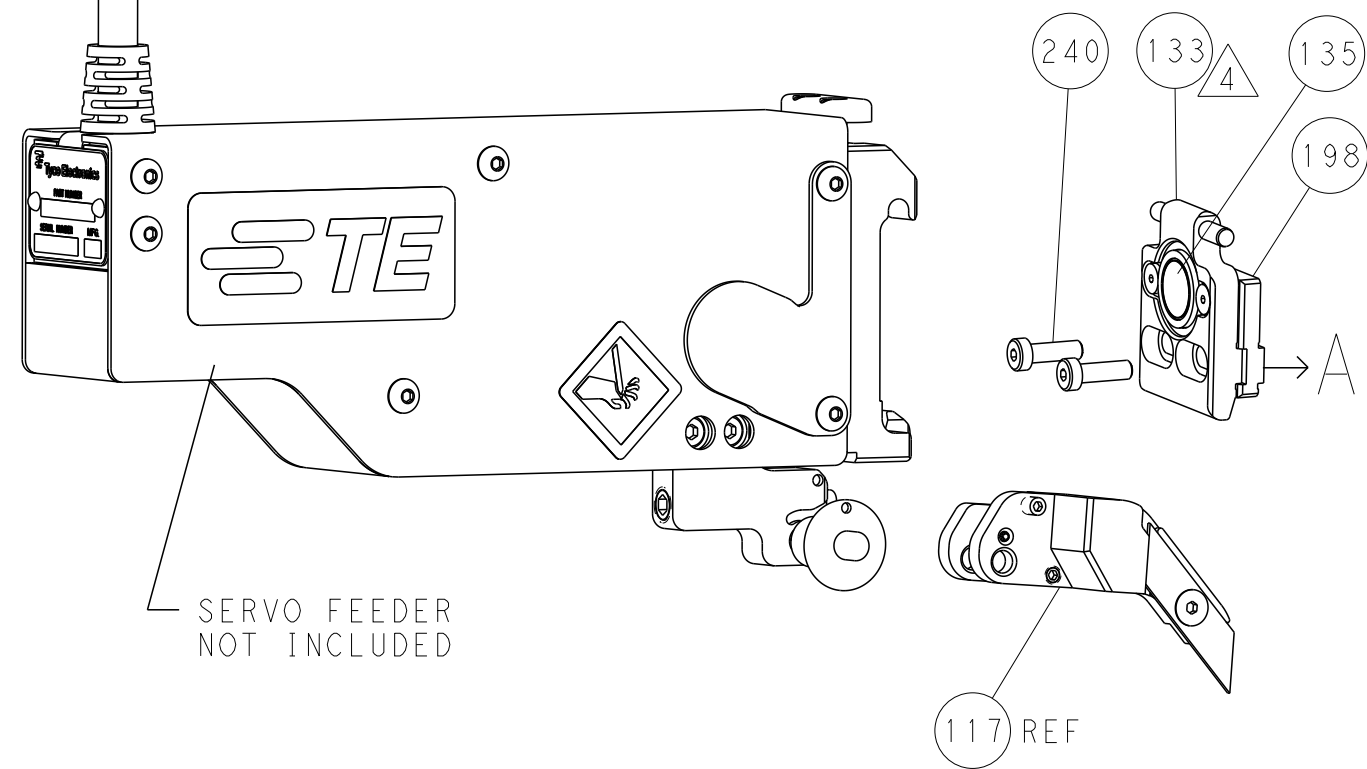
FEED TYPE MECHANICAL



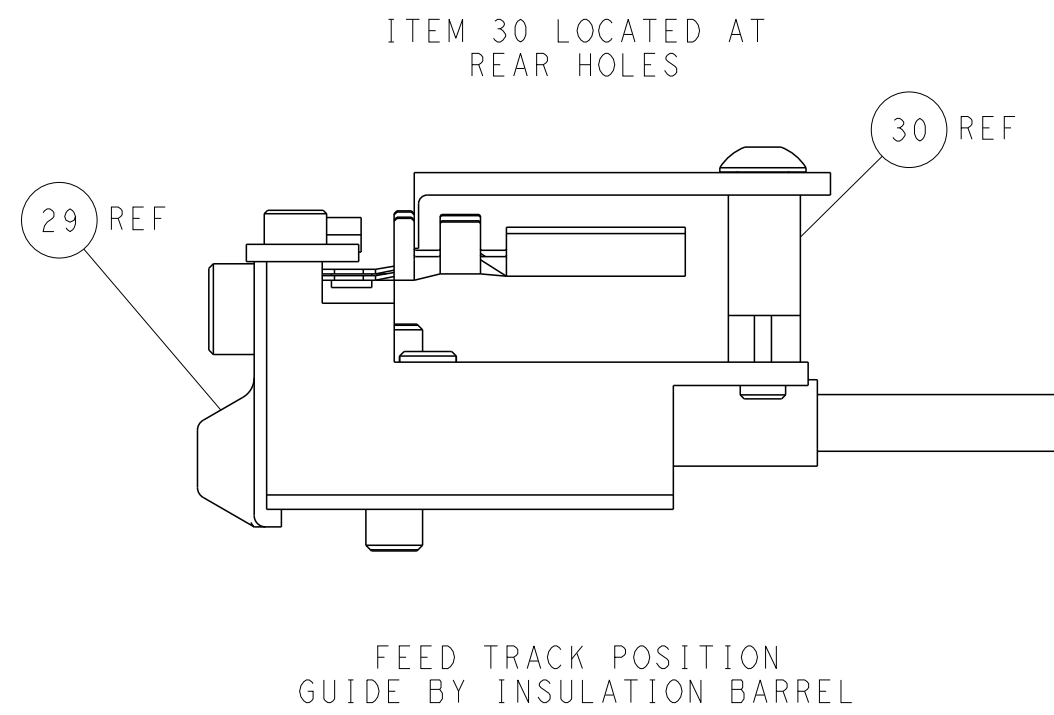
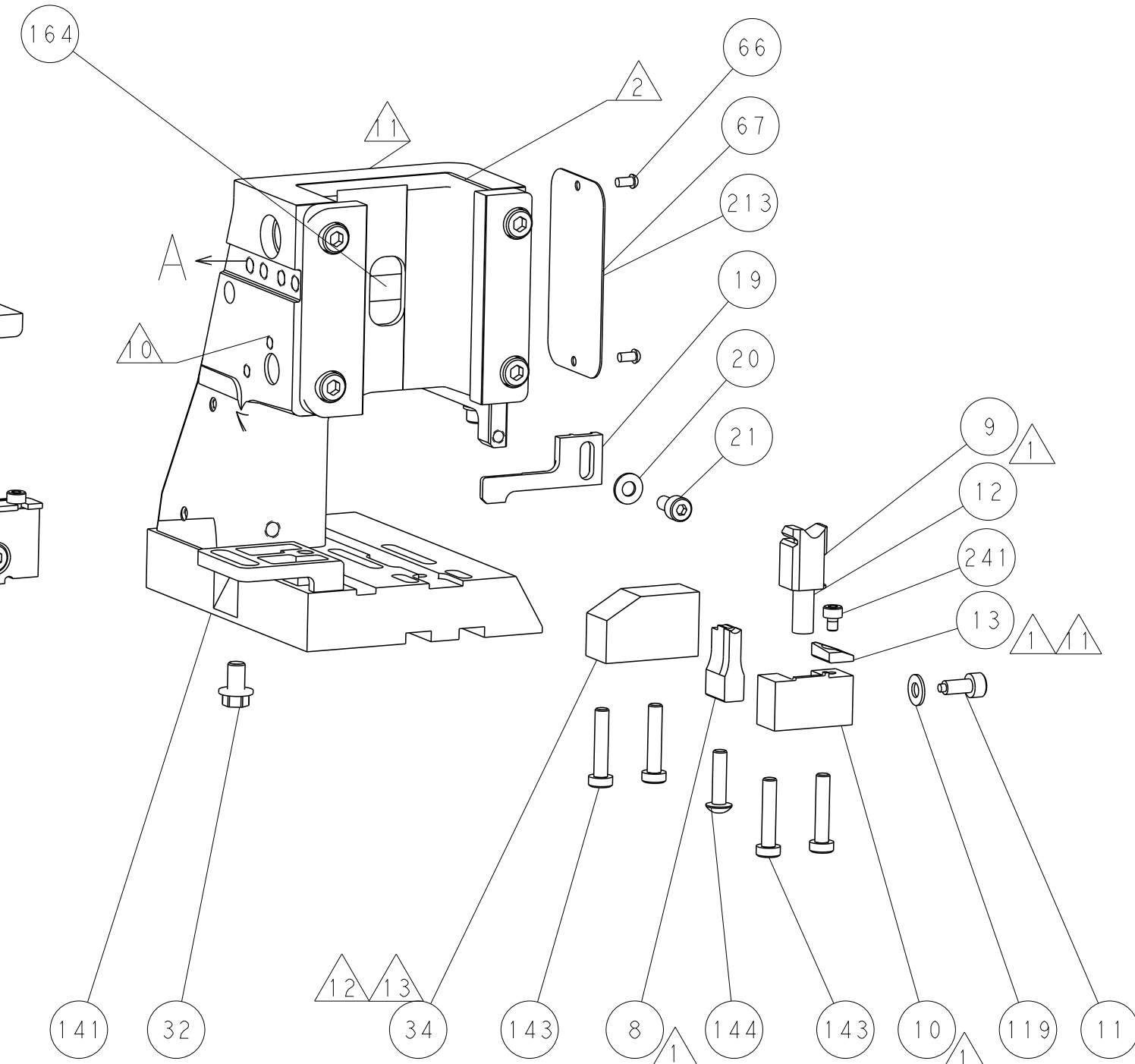
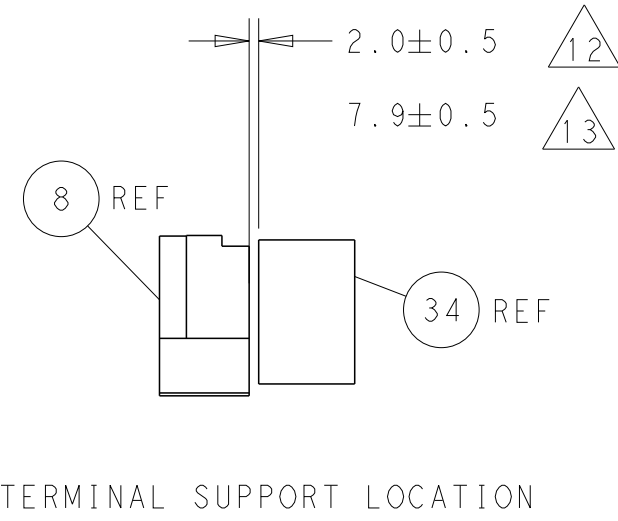
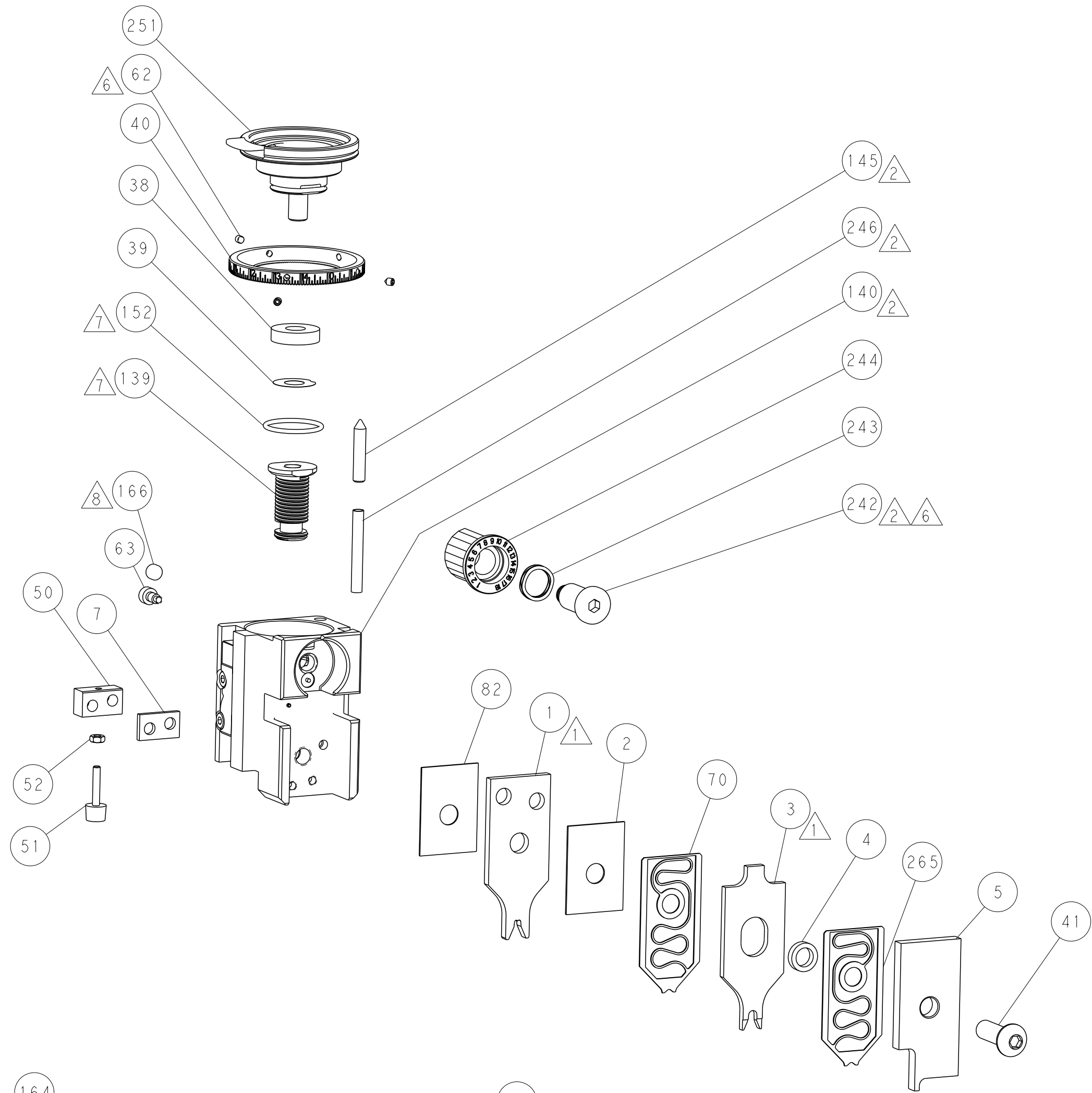
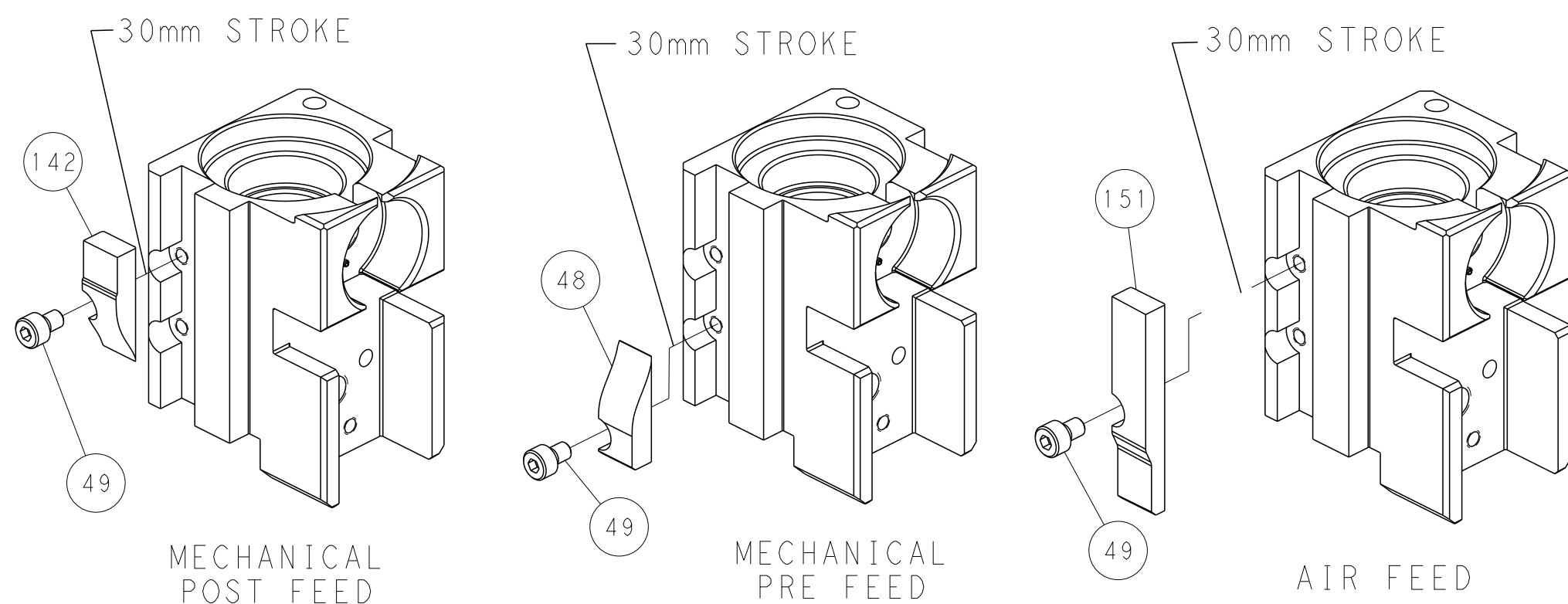
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR THE LATEST VERSION.		DWN R. KNEPPER 21-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY 21-Oct-13	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		APVD M. CLIFFORD 21-Oct-13	PRODUCT SPEC APPLICATION SPEC	
MATERIAL		WEIGHT	SIZE A1	CAGE CODE 00779
Customer Accessible Production Drawing		SCALE 1:2	SHEET 4	REV C1

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION