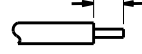


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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2266507-1	A	FINE CRIMP HEIGHT ADJUST
	2266507-2	A	FINE CRIMP HEIGHT ADJUST
	2266507-5	A	FINE CRIMP HEIGHT ADJUST
	2266507-6	A	NON-CRIMP HEIGHT ADJUST
	2266507-7	A	FINE CRIMP HEIGHT ADJUST
	7-2266507-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.62 mm [.064]	F
INSUL	3.73 mm [.147]	O
APPLICATOR INSTRUCTIONS 408-10389		

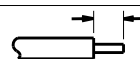
TERMINAL DATA: FCI/Delphi TERMINAL Delphi CRIMP SPECIFICATION			
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 3.50-4.10 mm [.138-.161 IN]			INSULATION DIAMETER RANGE Ø1.20-1.40 mm [.047 - .055 IN]
TERMINAL APPLICATION SPECIFICATION 		90841100 Rev L	- - -
TERMINALS APPLIED			
TE TERMINAL	FCI/Delphi TERMINAL	TE SEAL	FCI/Delphi SEAL
2113589-1	60012911	60994015	2113590-1
2113589-2	60012914	10779162	2113590-2
2113589-3	60012111		
2113589-4	60012114		
2113589-5	60014011		
2113589-6	60014012		
2113589-7	60014214		
2113589-8	60110511		
2113589-9	60110514		
1-2113589-0	60110711		
1-2113589-1	60110714		
1-2113589-2	60110712		
1-2113589-3	F220300		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.35mm2	1.01+/-0.05 [.040+/- .002]	6.2



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266507-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266507-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266507-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266507-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.79.

6	5	4	3	2	1
APPLICATOR STYLE CONVERSION CHART					
CONVERT TO		PART NUMBERS REQUIRED			
PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1
SERVO LATCH PLATE	2119951-1	-	8-2266507-5	1901094-3	-
SMART APPLICATOR	2161326-1	-	8-2266507-4	-	-
MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-1	-
SERVO LATCH PLATE	2119951-1	-	8-2266507-5	1901094-3	-
SMART APPLICATOR	2161326-1	-	8-2266507-4	-	-
MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-1	-
PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-

TERMINAL DATA: FCI/Delphi TERMINAL Delphi CRIMP SPECIFICATION			
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 3.50-4.10 mm [.138-.161 IN]			INSULATION DIAMETER RANGE Ø1.45-1.65 mm [.057-.065 IN]
TERMINAL APPLICATION SPECIFICATION	90841100 Rev L	-	-
			
TERMINALS APPLIED			
TE TERMINAL	FCI/Delphi TERMINAL	TE SEAL	FCI/Delphi SEAL
2113589-1	60012911	60994015	2113590-1
2113589-2	60012914	10779162	2113590-2
2113589-3	60012111		
2113589-4	60012114		
2113589-5	60014011		
2113589-6	60014012		
2113589-7	60014214		
2113589-8	60110511		
2113589-9	60110514		
1-2113589-0	60110711		
1-2113589-1	60110714		
1-2113589-2	60110712		
1-2113589-3	F220300		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG	1.01+/-0.000 [.040+/- .000]	6.2



*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

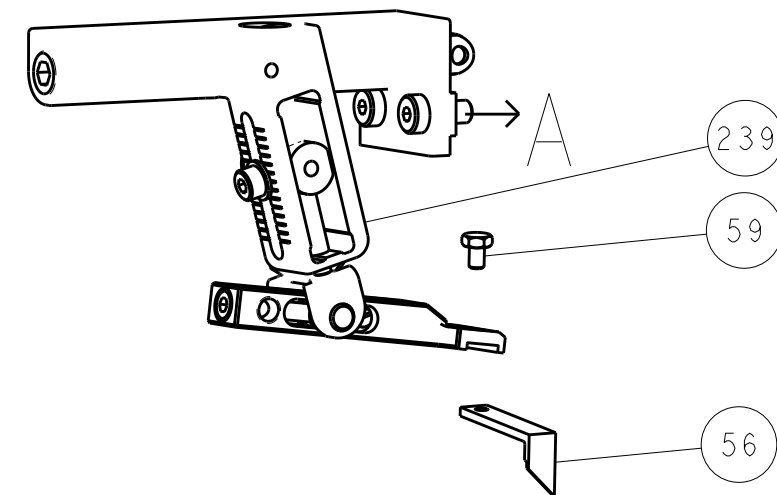
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
				I	DEVELOPMENT	16OCT2014
				A	RELEASED	18NOV2014

-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	-	1	1	1338683-8	FEED PAWL	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1-1752356-7	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	1	1-1803171-7	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2-2119781-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-8	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	1	8-1633965-0	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	1-455888-4	SPACER, CRIMPER	2
-	1	1	1	1	1	7-1633664-5	CRIMPER, WIRE	1

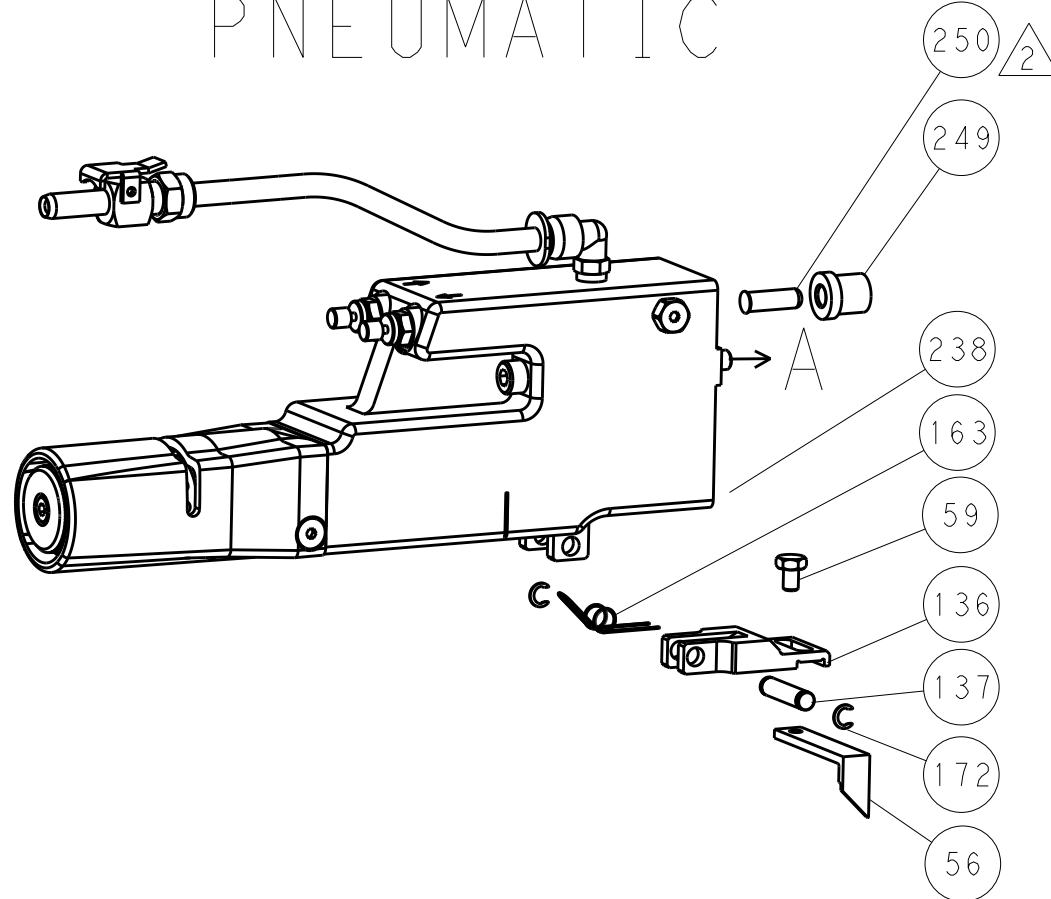
THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISIONS.		DWN	16OCT2014	TE Connectivity	
CHK		CHK	16OCT2014	Harrisburg, PA 17105-3608	
Y.YIN		Y.YIN	16OCT2014	NAME	
U.GUO		U.GUO	16OCT2014	Ocean Side Feed	
PRODUCT SPEC		NAME		Applicator	
APPLICATION SPEC		NAME		-	
MATERIAL		SIZE		CASE CODE	
FINISH		DRAWING NO		RESTRICTED TO	
-		A1		00779	
Customer Accessible Production Drawing		SCALE		1:2	
SHEET		1		OF 4	
REV		A		-	

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

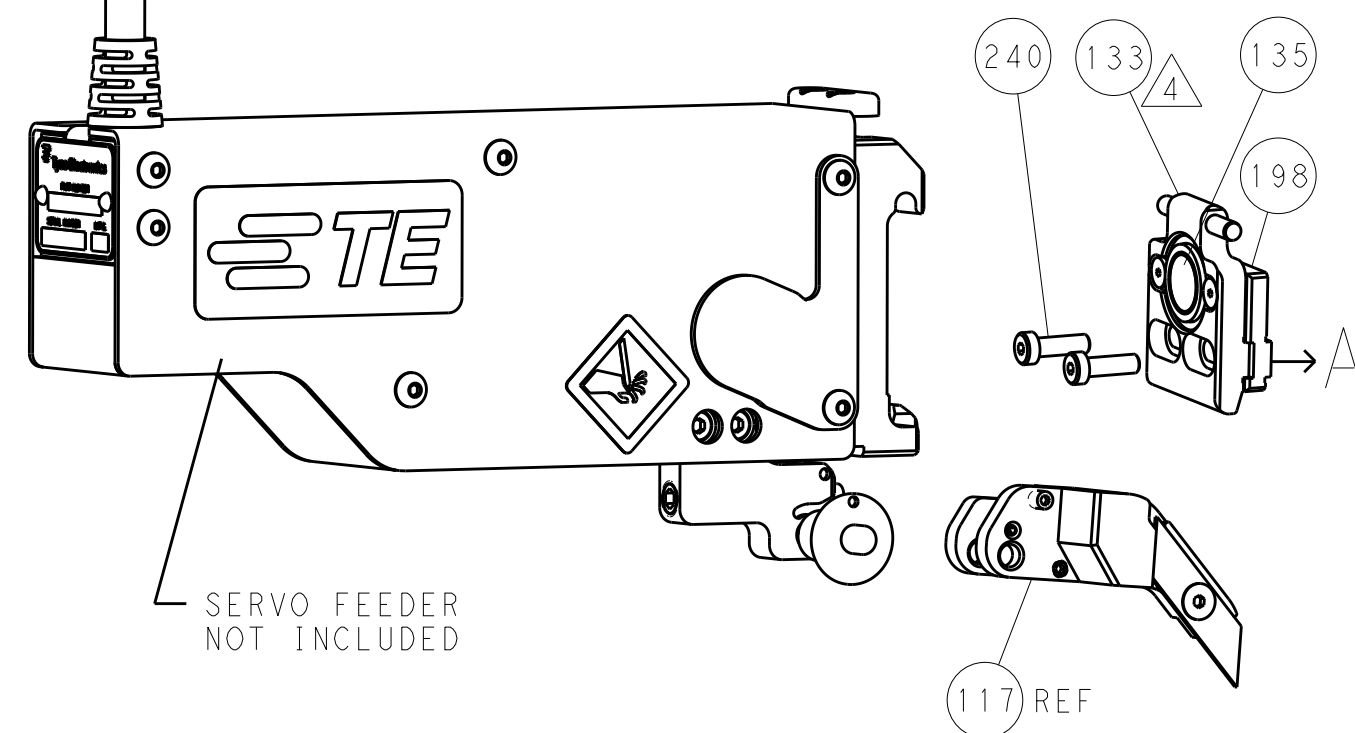
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MECHANICAL



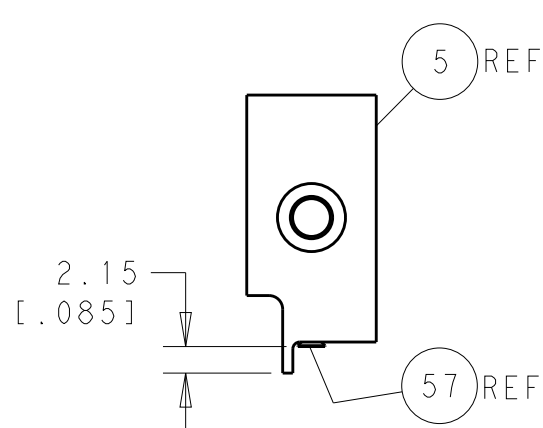
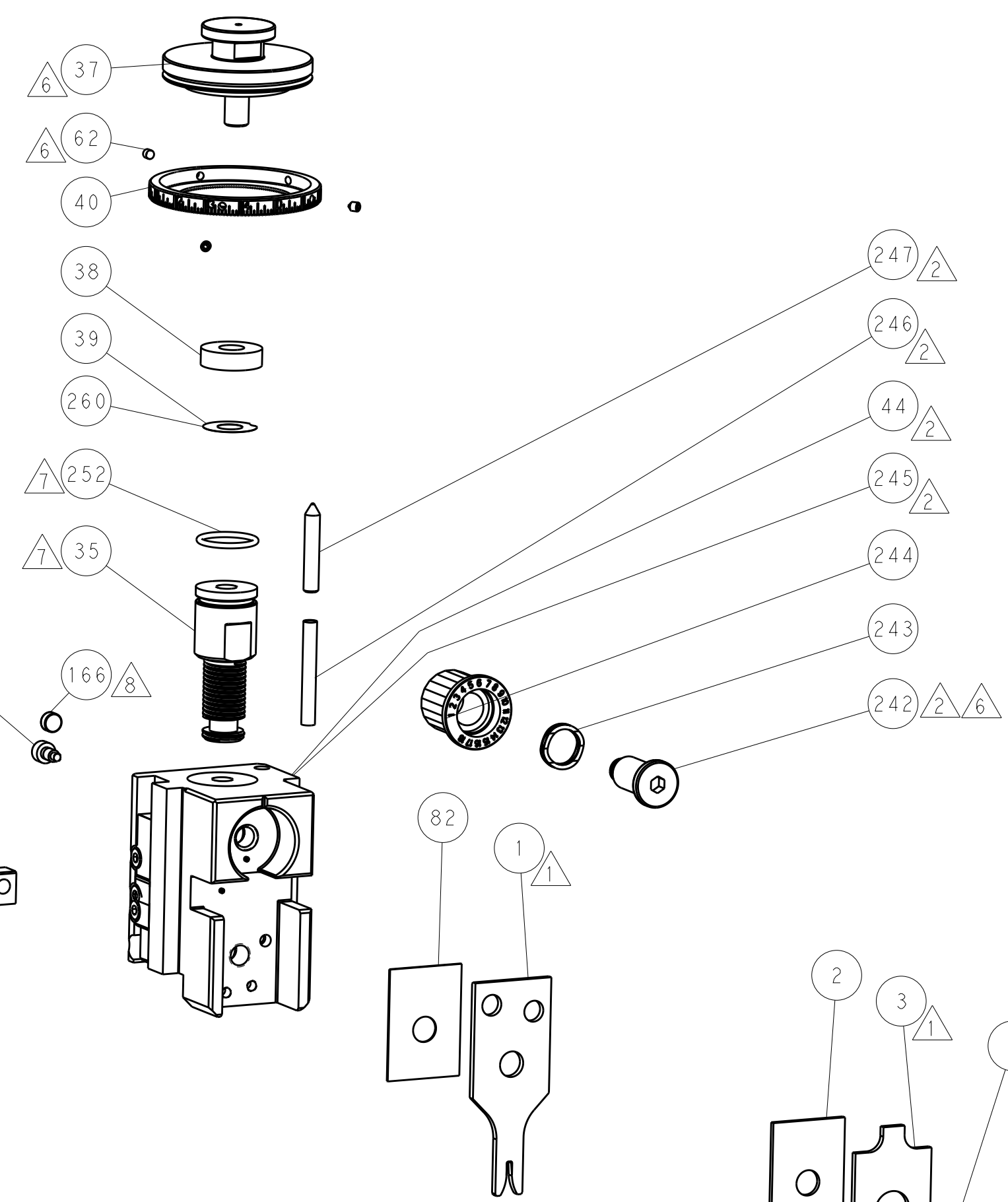
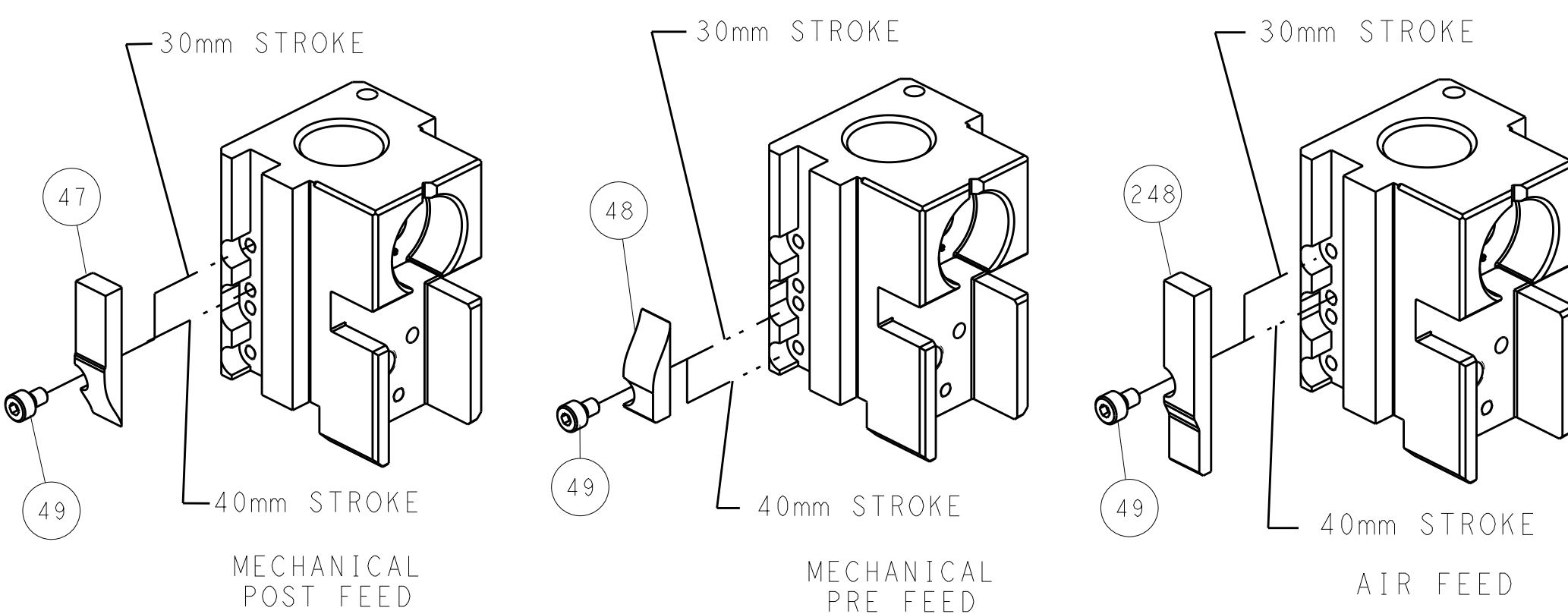
PNEUMATIC



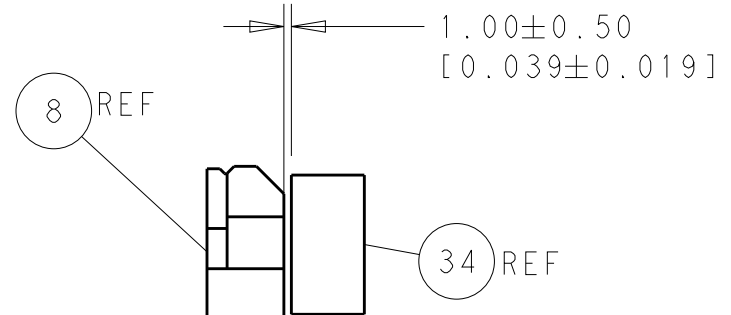
SERVO
LATCH PLATE



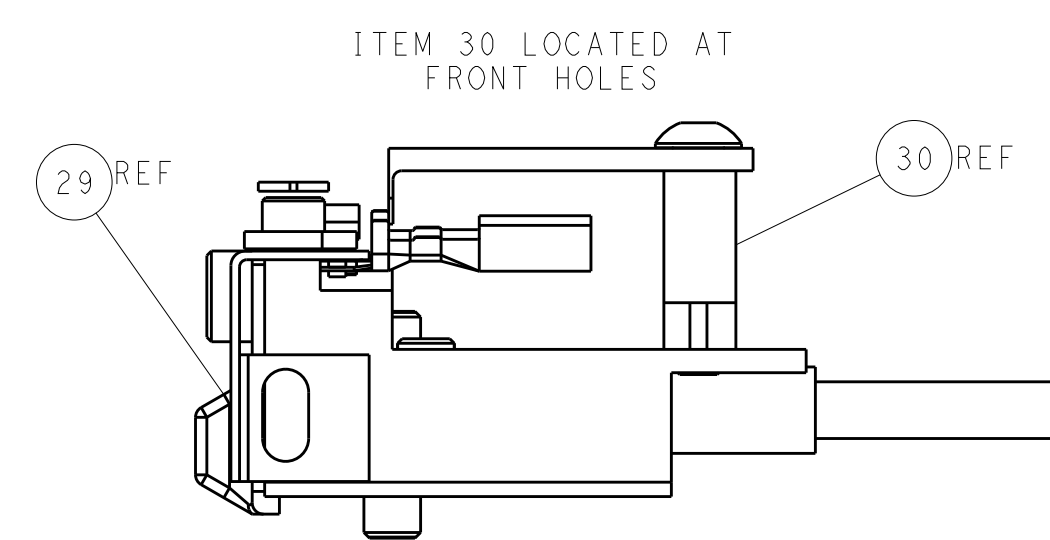
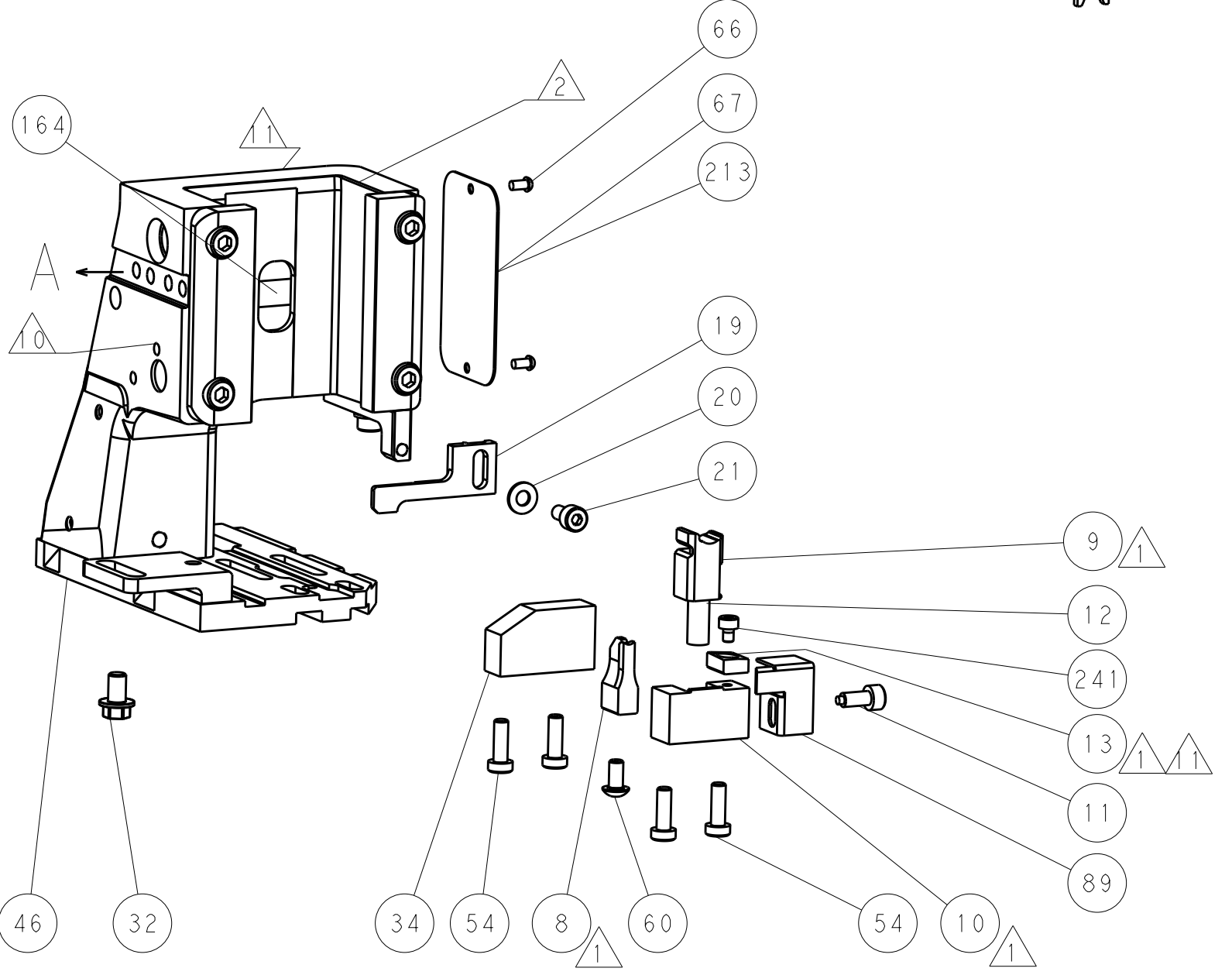
CAM POSITIONS



SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		16OCT2014		TE Connectivity	
mm		0 PLC ±.5		CHK		16OCT2014		Harrisburg, PA 17105-3608	
		1 PLC ±0.13		APVD		16OCT2014		NAME	
		2 PLC ±0.13		PRODUCT SPEC				Ocean Side Feed	
		3 PLC ±0.013		APPLICATION SPEC				Applicator	
		4 PLC ±0.0001		WEIGHT				SIZE	
		FINISH		Customer Accessible Production Drawing		SCALE		1:2	
								SHEET	
								2 of 4	
								REV	
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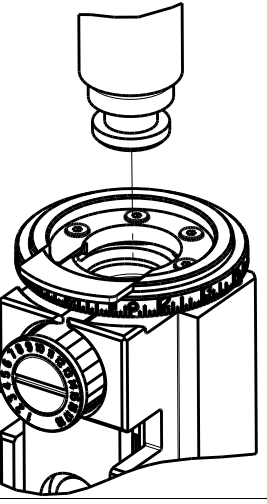
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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2266507-1

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

2-2266507-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

2-2266507-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

2-2266507-7

A

FINE CRIMP HEIGHT ADJUST

NONE

7-2266507-7

A

CRIMP TOOLING KIT

-

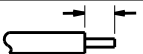
APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	1.62 mm [1.064]	F
INSUL	3.73 mm [1.147]	O

APPLICATOR INSTRUCTIONS
408-10389

TERMINAL DATA: FCI/DeIphi TERMINALDeIphi CRIMP SPECIFICATION

TERMINAL NAME: TERMINAL

WIRE STRIP LENGTH		INSULATION DIAMETER RANGE
3.50-4.10 mm [1.138-1.161 IN]		Ø1.20-1.40 mm [1.047 - .055 IN]

TERMINAL APPLICATION SPECIFICATION

90841100 Rev L

-

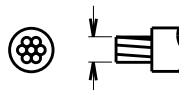
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TERMINALS APPLIED

TE TERMINAL	FCI/DeIphi TERMINAL	TE SEAL	FCI/DeIphi SEAL	CABLE DIAMETER
2113589-1	60012911	60994015	2113590-1	Ø1.2-1.65
2113589-2	60012914	10779162	2113590-2	Ø1.2-1.65
2113589-3	60012111			
2113589-4	60012114			
2113589-5	60014011			
2113589-6	60014012			
2113589-7	60014214			
2113589-8	60110511			
2113589-9	60110514			
1-2113589-0	60110711			
1-2113589-1	60110714			
1-2113589-2	60110712			
1-2113589-3	F220300			

WIRE SIZE



CRIMP HEIGHT mm [INCH]



CRIMP HEIGHT REFERENCE SETTING

0.35mm2

1.01+/-0.05 [1.040+/- .002]

6.2

1 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266507-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266507-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266507-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

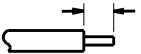
9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

TERMINAL DATA: FCI/DeIphi TERMINALDeIphi CRIMP SPECIFICATION

TERMINAL NAME: TERMINAL

WIRE STRIP LENGTH		INSULATION DIAMETER RANGE
3.50-4.10 mm [1.138-1.161 IN]		Ø1.45-1.65 mm [1.057-.065 IN]

TERMINAL APPLICATION SPECIFICATION

90841100 Rev L

-

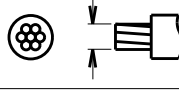
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-

TERMINALS APPLIED

TE TERMINAL	FCI/DeIphi TERMINAL	TE SEAL	FCI/DeIphi SEAL	CABLE DIAMETER
2113589-1	60012911	60994015	2113590-1	Ø1.2-1.65
2113589-2	60012914	10779162	2113590-2	Ø1.2-1.65
2113589-3	60012111			
2113589-4	60012114			
2113589-5	60014011			
2113589-6	60014012			
2113589-7	60014214			
2113589-8	60110511			
2113589-9	60110514			
1-2113589-0	60110711			
1-2113589-1	60110714			
1-2113589-2	60110712			
1-2113589-3	F220300			

WIRE SIZE



CRIMP HEIGHT mm [INCH]



CRIMP HEIGHT REFERENCE SETTING

22 AWG

1.01+/-0.000 [1.040+/- .000]

6.2

*WARNING

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

12 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.

13 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE
2119599-1

LOC
A

DIST
66

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

-

-

-

1

-

2119640-1

PUSH ROD, AIR FEED

250

-

-

-

1

-

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

-

1

1

1

1

2119082-3

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

1

1

1

1

7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

-

-

2

-

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

-

-

-

-

1

2119580-1

MECHANICAL FEED ASSEMBLY

239

-

-

-

1

-

2063440-1

AIR FEED MODULE

238

-

-

1

-

-

2119740-2

TAG,IDENTIFICATION

213

-

-

1

-

-

1901094-3

SPACER, FEEDER

198

-

-

-

2

-

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

1

-

240638-1

SPRING, FEED FINGER

163

-

1

1

1

 1 | 8-21084-1 | O-RING, .801 ID, .070 DIA. MAT. | 152 || - | - | - | - | 1 | 2119641-2 | FEED CAM, AIR FEED | 151 |
-	1	1	1	1	2119798-2	DETENT PIN	145	
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144	
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143	
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142	
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141	
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140	
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
-	-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136	
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133	
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117	
-	1	1	1	1	318563-1	GUARD, FRONT CHIP	89	
-	1	1	1	1	455888-5	SPACER, CRIMPER	82	
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71	
-	1	1	-	1	2119740-1	TAG,IDENTIFICATION	67	
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62	
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57	
-	-	-	-	1	1338683-8	FEED PAWL	56	
-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51	
-	1	1	1	1	690753-2	SPACER, TONKER	50	
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48	
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41	
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39	
-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38	
-	1	1	1	1	1-1752356-7	SUPPORT, TERMINAL	34	
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32	
-	1	1	1	1	1320908-7	SPACER, STRIP GUIDE	30	
-	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29	
-	1	1	1	1	455888-3	SPACER, CRIMPER	28	
-	1	1	1	1	1320928-2	STRIP GUIDE	24	
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20	
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
-	1	1	1	1	2119806-1	INSERT, SHEAR	13	
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12	
-	1	1	1	1	1-356885-4	STOP, SHEAR	11	
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9	
1	1	1	1	1	1-1803171-7	ANVIL, COMBINATION	8	
-	-	-	-	-	-	-	7	
-	-	-	-	-	-	-	6	
-	1	1	1	1	2-2119781-4	DEPRESSOR, SHEAR	5	
-	1	1	1	1	238011-8	BLOCK, CRIMPER SPACER	4	
1	1	1	1	1	8-1633965-0	CRIMPER, INSULATION O PREMIUM	3	
-	1	1	1	1	1-455888-4	SPACER, CRIMPER	2	
1	1	1	1	1	7-1633664-5	CRIMPER, WIRE	1	

DOWN

CHN

Y.YIN

APVD

U.GUO

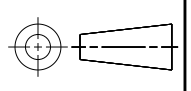
16OCT2014

16OCT2014

16OCT2014

DIMENSIONS:

mm



0 PLC ±.5

1 PLC ±0.13

2 PLC ±0.13

3 PLC ±0.013

4 PLC ±0.0001

ANGLES ±.5

FINISH

MATERIAL

-

TE Connectivity

Harrisburg, PA 17105-3608

Ocean Side Feed
Applicator

SIZE

CAGE CODE

DRAWING NO

00779

©=2266507

RESTRICTED TO

-

Customer Accessible Production Drawing

SCALE

1:2

SHEET

3

OF

4

REV

A

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
-	-	SEE SHEET 1		-	-	-	-

D

C

B

A

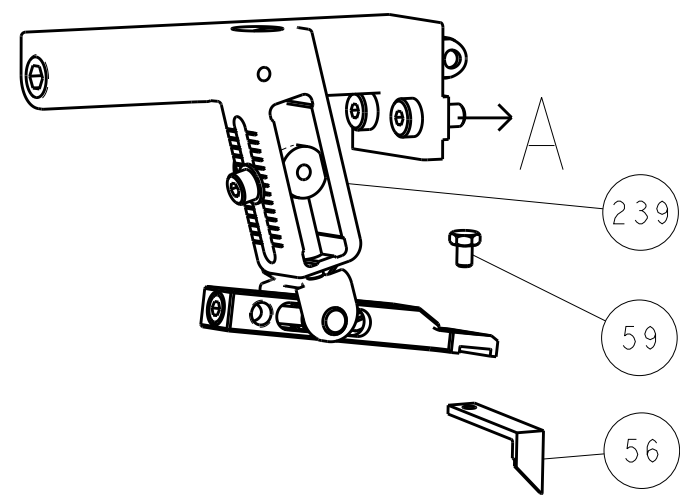
D

C

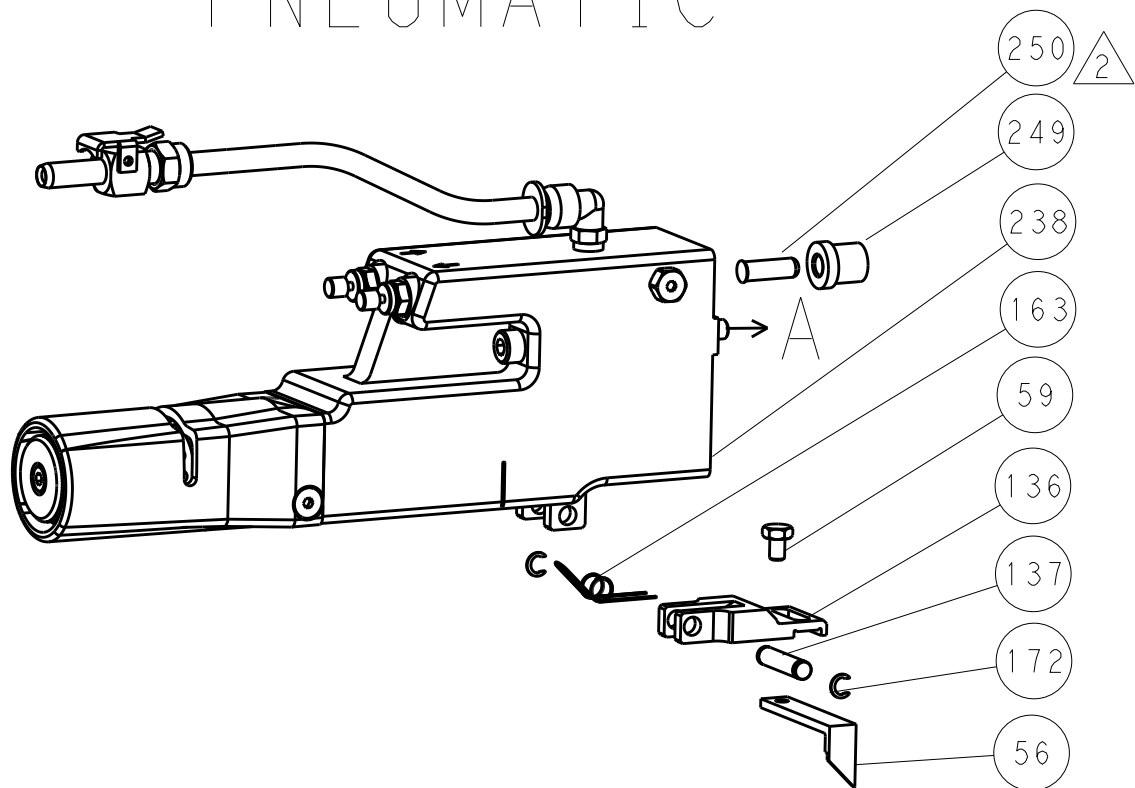
B

A

FEED TYPE MECHANICAL



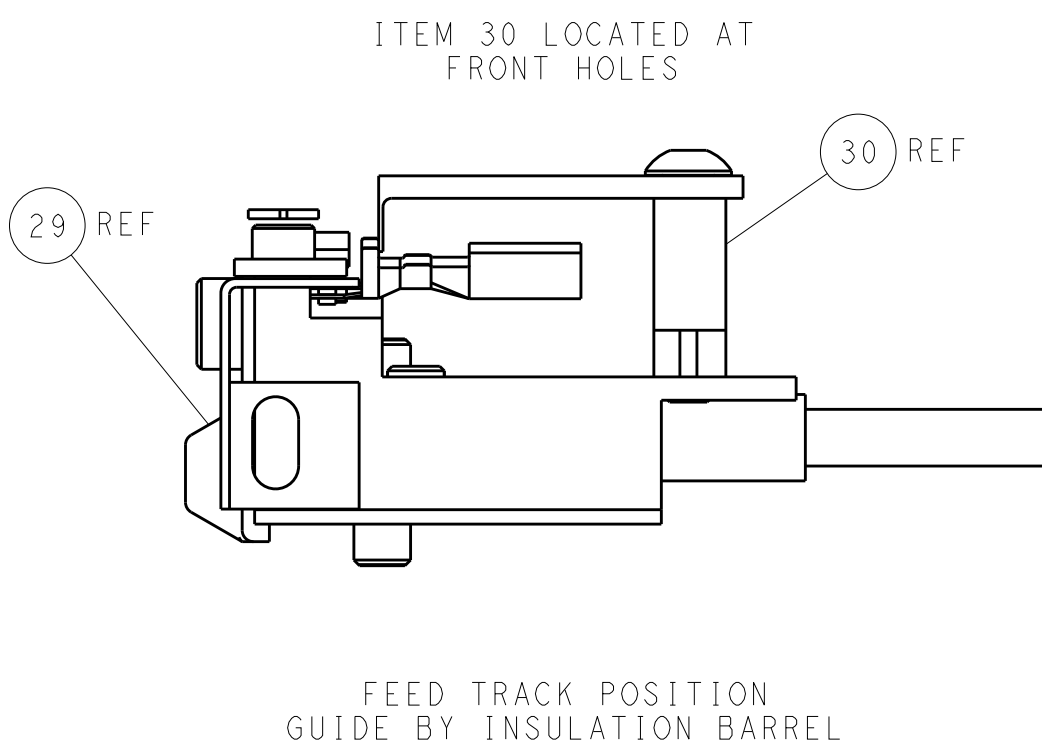
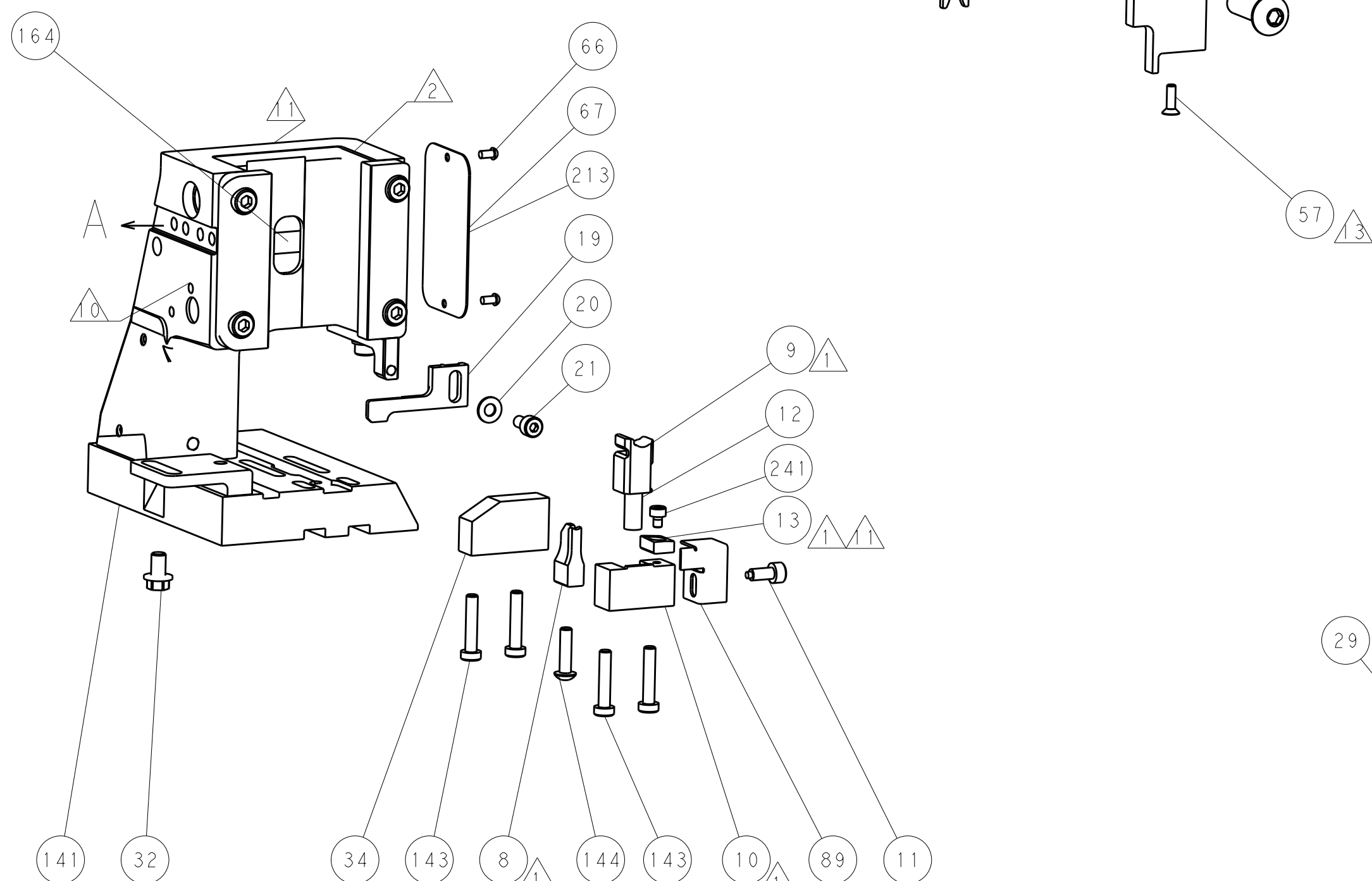
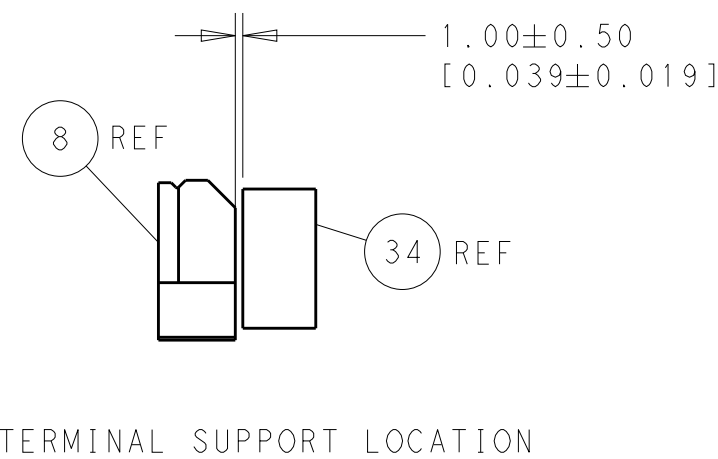
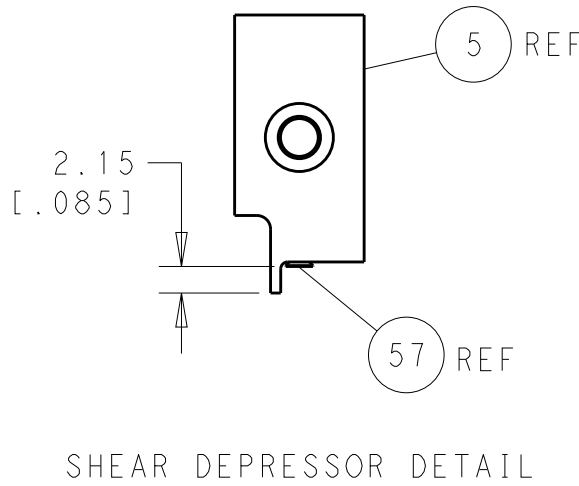
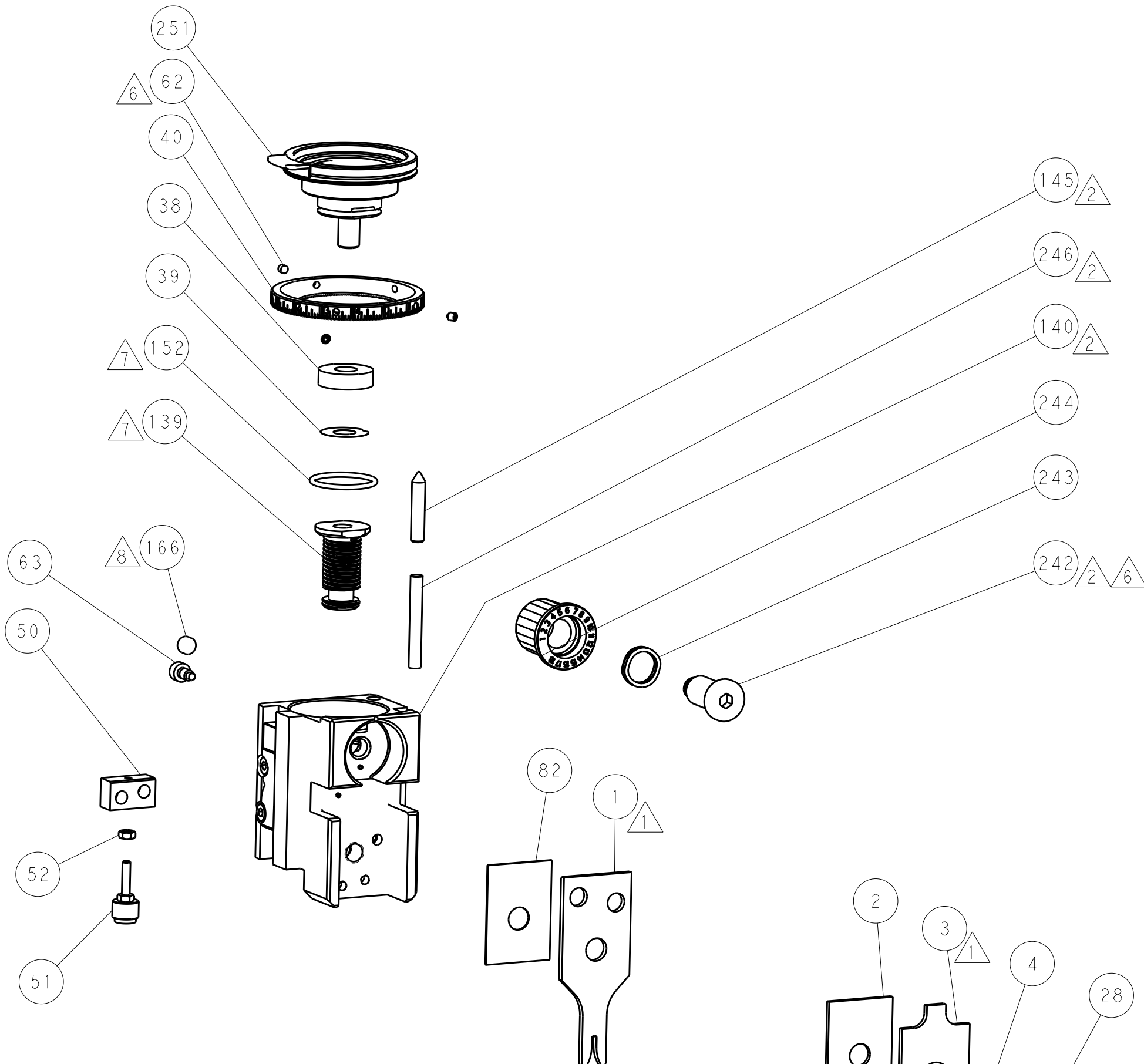
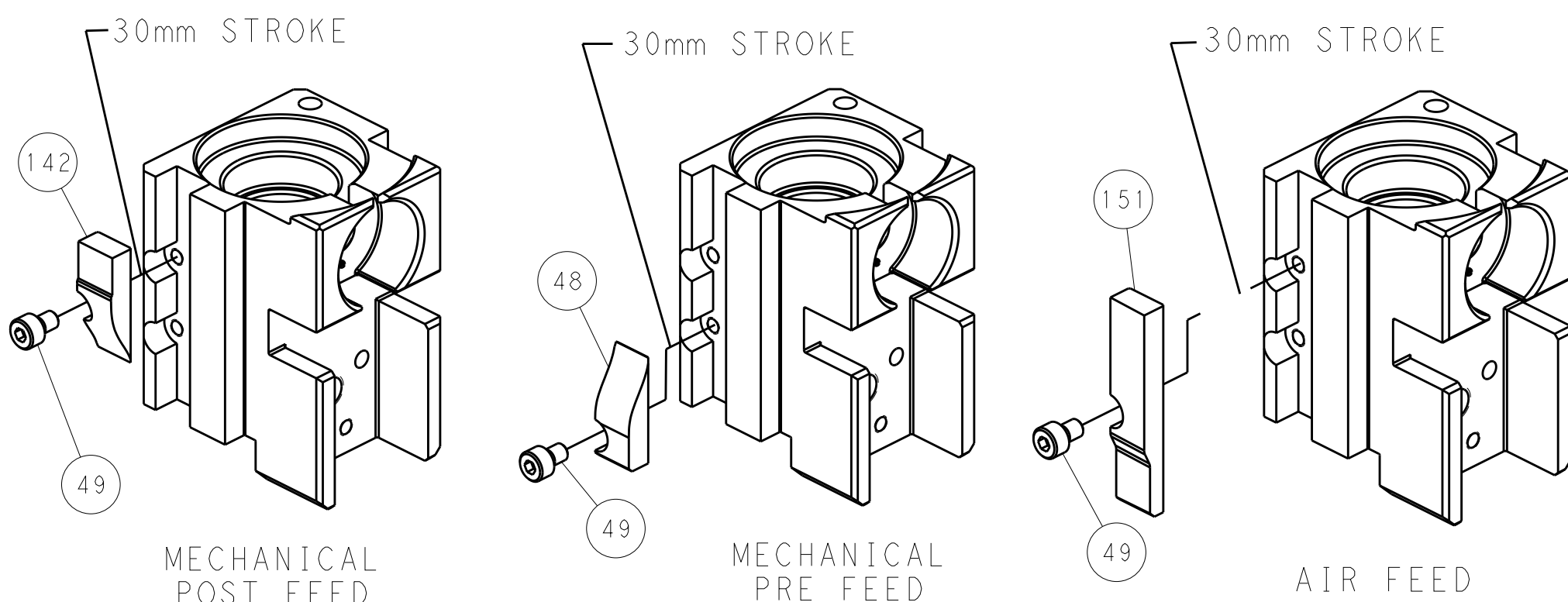
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		16OCT2014		J. HOU	
mm		0 PLC ±.5		CHK		16OCT2014		Y. YIN	
		1 PLC ±0.5		APVD		16OCT2014		H. GUO	
		2 PLC ±0.13		PRODUCT SPEC					
		3 PLC ±0.013		APPLICATION SPEC					
		4 PLC ±0.0001		WEIGHT					
MATERIAL		FINISH		SIZE		CAGE CODE		DRAWING NO	
				A1		00779		C=2266507	
				Customer Accessible Production Drawing		SCALE		1:2	
						SHEET		4 of 4	
						REV		A	