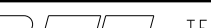


12 APPLY PART NUMBER 1-23419-5 LOCTITE
TO THREADS OF ITEM 62.

APPLICATOR STYLE CONVERSION CHART						
CONVERT TO	PART NUMBERS REQUIRED					
SERVO LATCH PLATE	2119951-1	1901697-2	8-2150268-5	-	-	2168400-7 (QUANTITY 2)
SMART APPLICATOR	2161326-1	-	8-2150268-4	-	-	-
PNEUMATIC FEED	2119950-1	2119792-1	-	2119641-1	-	2063440-1
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-

-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245
-	-	2	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	1	2063440-1	AIR FEED MODULE	238
-	1	1	1	1	2119644-6	RAM WASHER, PRECISION	221
-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	21
-	1	1	1	1	467281-1	RETAINER, SHEAR, FLOATING	207
-	1	1	1	1	2161936-1	HOLDER, SHEAR, FLOATING	206
-	1	1	1	1	467500-1	SHEAR, FLOATING	205
-	-	REFREF	-	-	1901697-2	FEED FINGER ASSEMBLY, EF	183
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REFREFREFREF	-	-	-	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	2161937-2	STABILIZER	154
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REFREF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	1	1	1	1	3-18032-3	SCR, SET, FLT POINT M3 X 20.0	70
-	1	1	1	1	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	69
-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS	66
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	3	3	3	3	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	57
-	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	56
-	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	-	-	-	1	2161952-1	PAWL, EF, AIR	51
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	1	1-2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
-	1	-	1	1	2119369-1	RAM, AMP STYLE, END FEED	44
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-7	RAM WASHER, PRECISION	38
-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	2	2	2	2	5-22278-1	SPRING, COMPRESSION	36
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	8	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	31
-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	1	690455-3	STRIPPER, FRONT CASTING	27
-	2	2	2	2	1-2168083-6	SCR, SKT HD CAP, RoHS, M4 X 35	25
-	1	1	1	1	2161941-2	PLATE, GUIDE, STRIP	24
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-	1	1	1	1	2161948-1	DRAG	20
-	1	1	1	1	683736-1	GUIDE, STRIP, REAR	19
-	1	1	1	1	683737-1	FRONT STRIP GUIDE	18
-	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
-	1	1	1	1	4-22280-7	SPRING, COMPRESSION	13
1	1	1	1	1	2161935-3	ANVIL, RIGHT HAND	8

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ±.1 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1		Ocean End Feed Applicator	
					
MATERIAL		FINISH		SIZE CAGE CODE DRAWING NO	
-		-		A 00779 C=2150268	
		WEIGHT		RESTRICTED TO	
		-			
		Customer Accessible Production Drawing		SCALE 1:1 SHEET 1 OF 4 REV A	

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2003

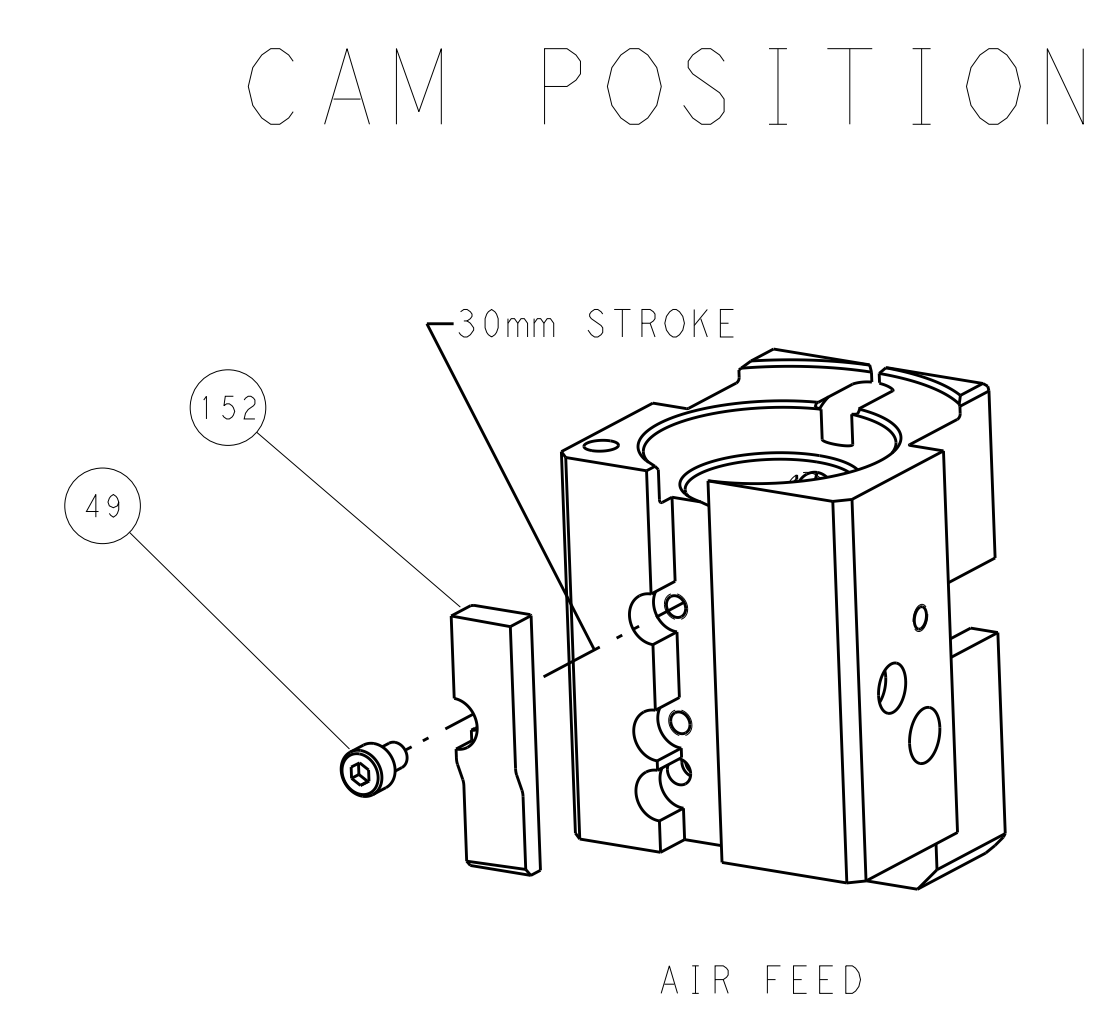
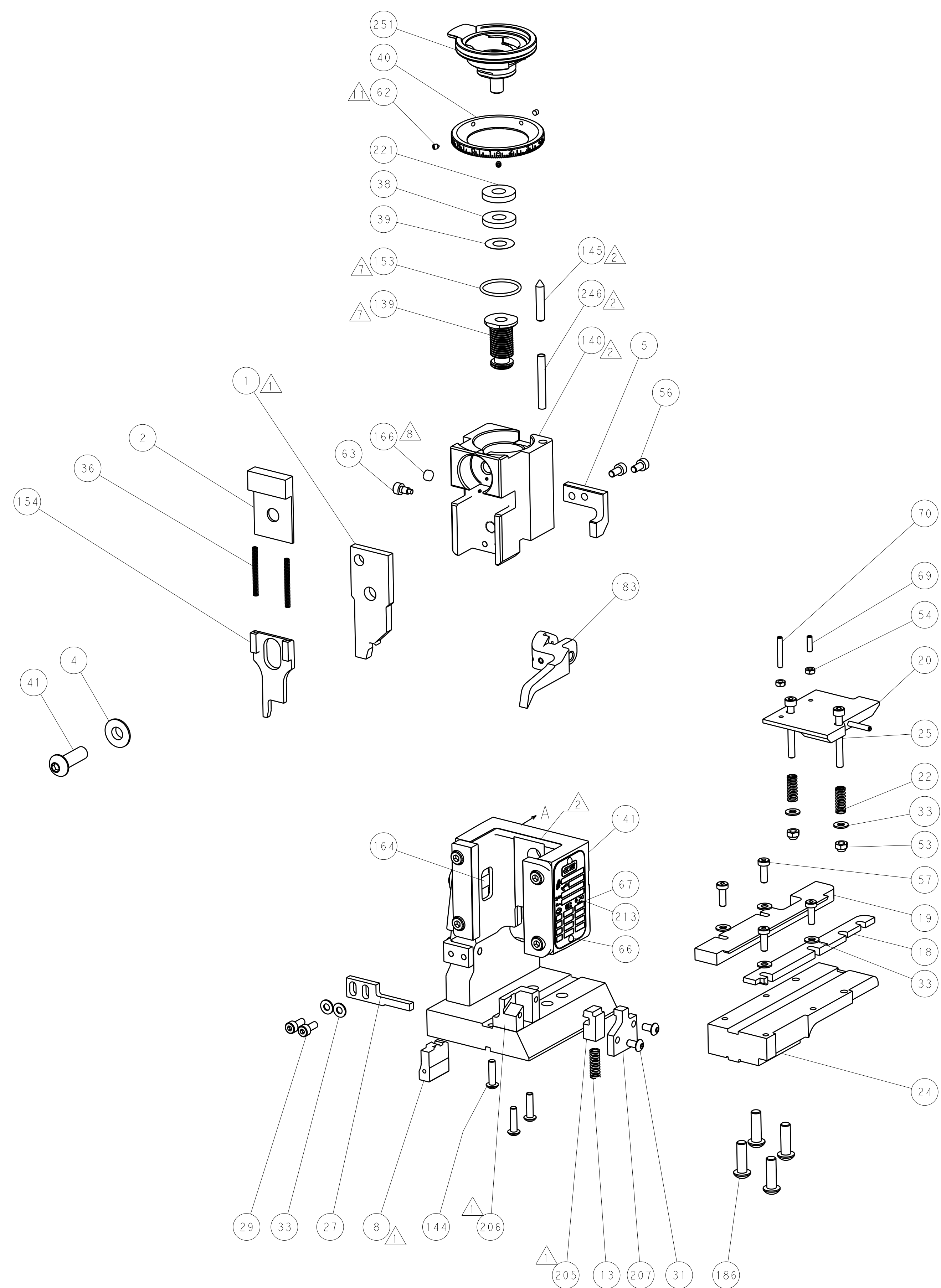
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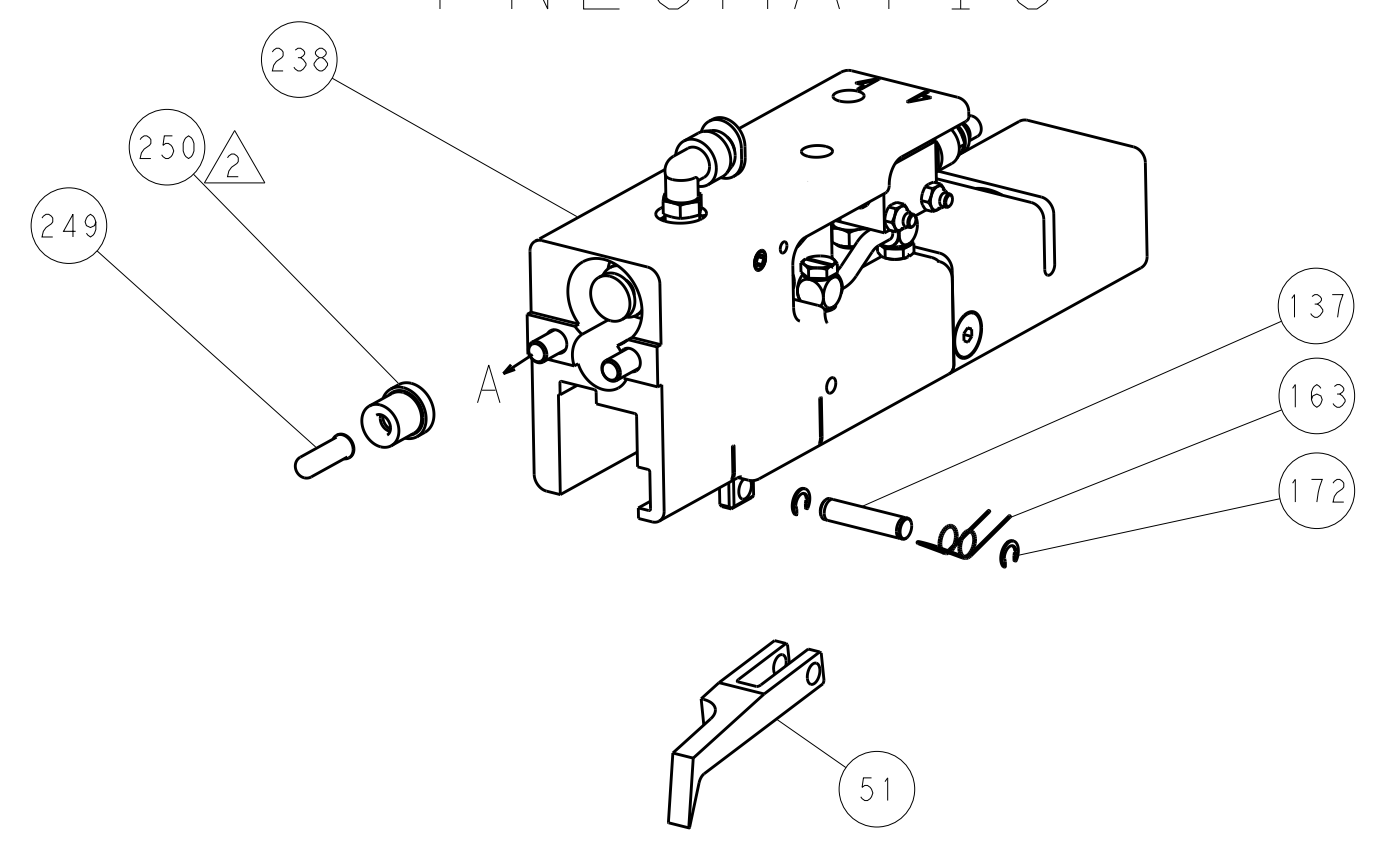
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LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

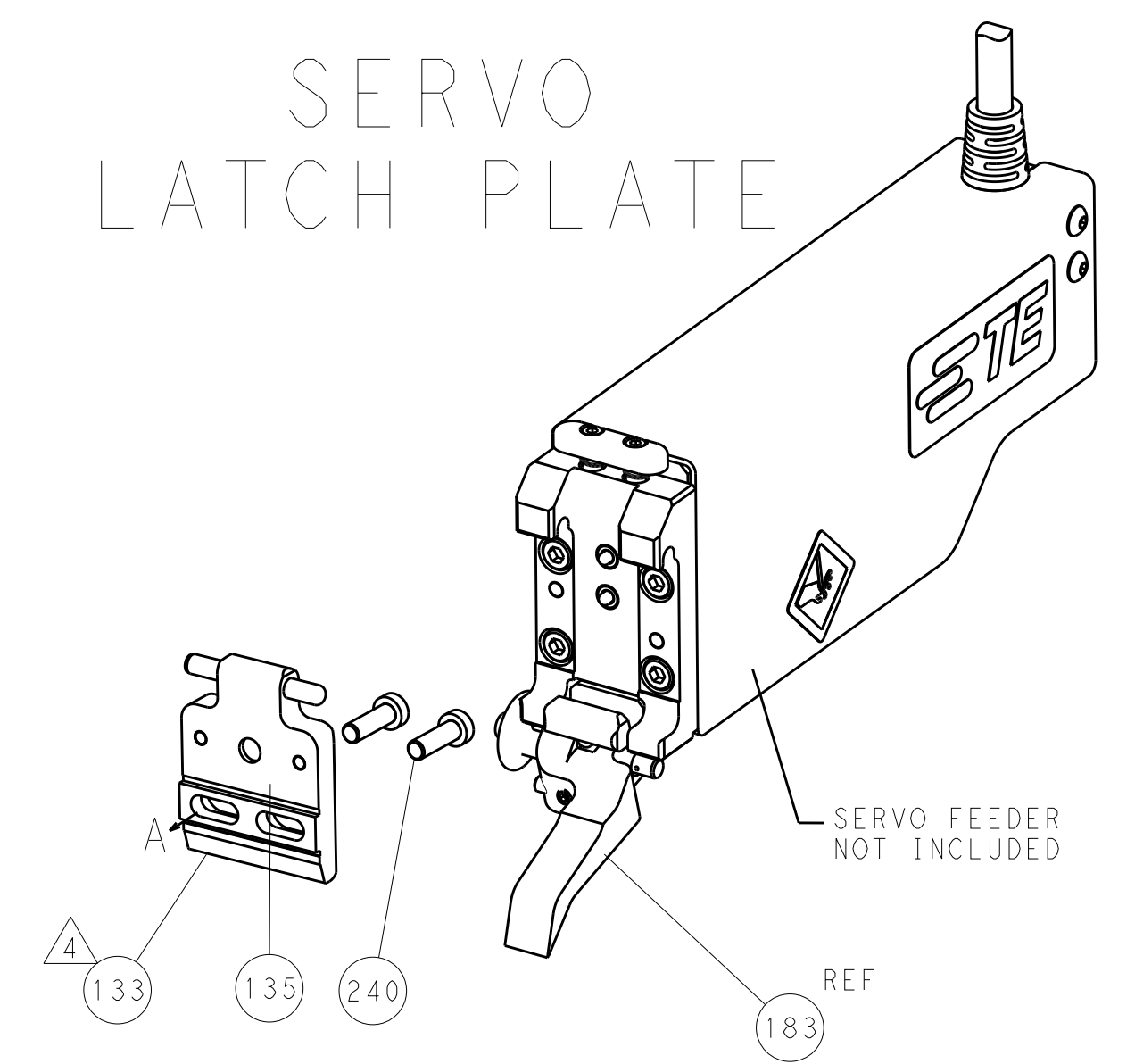


FEED TYPE

PNEUMATIC



SERVO LATCH PLATE



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm		CHK T. ELBIN 19JUN2012	NAME Ocean End Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±.1		APVD T. ELBIN 19JUN2012	SIZE A1 00779 C=2150268	
MATERIAL -		PRODUCT SPEC -	RESTRICTED TO -	
FINISH -		APPLICATION SPEC -	SCALE 1:1	
Customer Accessible Production Drawing		WEIGHT -	SHEET 4 OF 4	
		REVISIONS -	REV A	