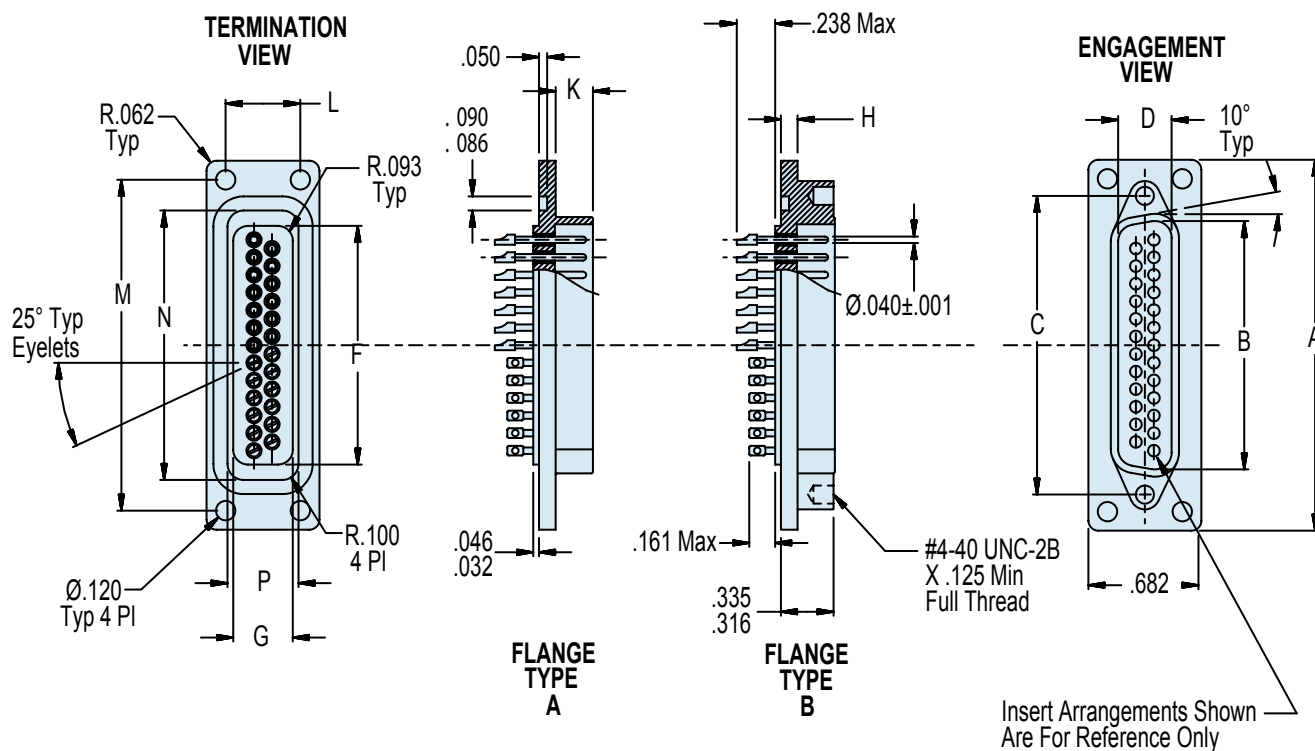
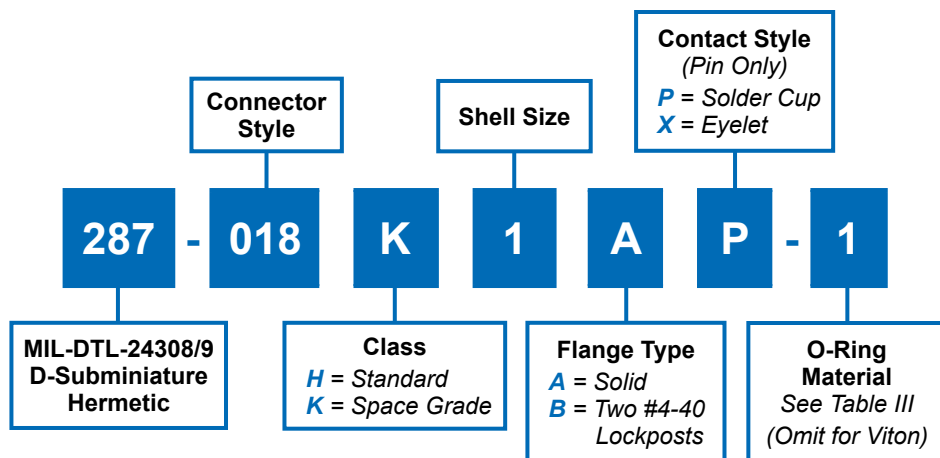


287-018

MIL-DTL-24308/9 Type Hermetic Glass-Sealed D-Subminiature Connector Rear Mount O-Ring Seal



APPLICATION NOTES

- To be identified with manufacturer's name, part number and date code, space permitting.
- Contact Style: Eyelet or solder cup (see part development).
- Material/Finish:
Shell: H = FT - Carbon steel/tin plated.
K = Z16 - Stainless steel/nickel plated dull finish.
Insulators: Glass bead/N.A.
Contacts: Pins, alloy 52/gold plated.
- Metric dimensions (mm) are indicated in parentheses.
- Performance:
DWV - 750 VAC Pin-to-Shell
I.R. - 5,000 Megohms Min @ 500 VDC
Hermeticity - $<1 \times 10^{-7}$ scc He/sec @ 1 atmosphere differential.
- All dimensions are typical for flange types "A" and "B". "C" dim is not applicable to flange type "A".
- Glenair 287-018 will mate with any QPL MIL-DTL-24308/1, /2 and /23 receptacle of the same size and arrangement.

287-018
MIL-DTL-24308/9 Type Hermetic
Glass-Sealed D-Subminiature Connector
Rear Mount O-Ring Seal

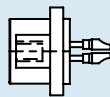


MIL-DTL
24308

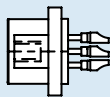
TABLE III: O-RING MATERIAL

Dash Number	Material
None	Viton
-1	Nitrile
-2	Fluorosilicone
-3	Silicone

SOLDER CUP ORIENTATION



SIZES 1-4



SIZE 5

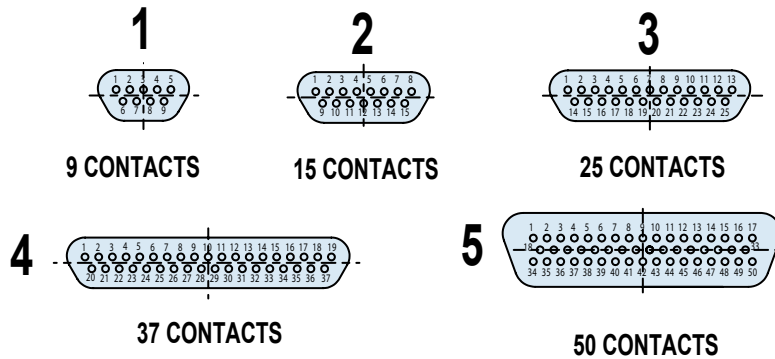
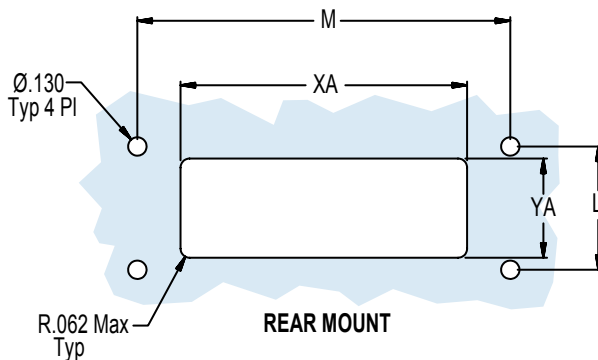


TABLE I: CONNECTOR DIMENSIONS

Shell Size	Dim A $\pm .015 (\pm 0.4)$	Dim B $\pm .004 (\pm 0.1)$	Dim C $\pm .005 (\pm 0.1)$	Dim D $\pm .004 (\pm 0.1)$	Dim E $\pm .010 (\pm 0.3)$	Dim F $\pm .010 (\pm 0.3)$	Dim G $\pm .010 (\pm 0.3)$	Dim H $\pm .006 (\pm 0.2)$	Dim K $\pm .010 (\pm 0.3)$	Dim L BSC	M BSC	N $\pm .005 (\pm 0.1)$	P $\pm .005 (\pm 0.1)$
1	1.413 (35.9)	.667 (16.9)	.984 (25.0)	.330 (8.4)	.698 (17.7)	.725 (18.4)	.369 (9.4)	.094 (2.4)	.235 (6.0)	.462 (11.7)	1.177 (29.9)	.805 (20.4)	.440 (11.2)
2	1.741 (44.2)	.993 (25.2)	1.312 (33.3)	.330 (8.4)	.698 (17.7)	.932 (23.7)	.369 (9.4)	.094 (2.4)	.235 (6.0)	.462 (11.7)	1.499 (38.1)	1.002 (25.5)	.440 (11.2)
3	2.288 (58.1)	1.535 (39.0)	1.852 (47.0)	.330 (8.4)	.698 (17.7)	1.479 (37.6)	.369 (9.4)	.103 (2.6)	.230 (5.8)	.462 (11.7)	1.972 (50.1)	1.589 (40.4)	.440 (11.2)
4	2.929 (74.4)	2.183 (55.4)	2.500 (63.5)	.330 (8.4)	.698 (17.7)	2.125 (54.0)	.369 (9.4)	.103 (2.6)	.230 (5.8)	.462 (11.7)	2.693 (68.4)	2.183 (55.4)	.440 (11.2)
5	2.835 (72.0)	2.079 (52.8)	2.406 (61.1)	.441 (11.2)	.810 (20.6)	2.000 (50.8)	.500 (12.7)	.103 (2.6)	.230 (5.8)	.654 (16.6)	2.599 (66.0)	2.250 (57.2)	.570 (14.5)

RECOMMENDED PANEL CUTOUT
SEE TABLE 2



HERMETIC LEAK RATE MOD CODES

Designator	Required Leak Rate
-585A	1×10^{-10} cc's Helium per second
-585B	1×10^{-9} cc's Helium per second
-585C	1×10^{-8} cc's Helium per second

TABLE II: PANEL CUT-OUT

Shell Size	Dim XA	Dim YA	Dim L	Dim M
1	.745 (18.9)	.385 (9.8)	.462 (11.7)	1.177 (29.9)
2	.950 (24.1)	.385 (9.8)	.462 (11.7)	1.499 (38.1)
3	1.495 (38.0)	.385 (9.8)	.462 (11.7)	1.972 (50.1)
4	2.145 (54.5)	.385 (9.8)	.462 (11.7)	2.693 (68.4)
5	2.015 (51.2)	.520 (13.2)	.654 (16.6)	2.599 (66.0)