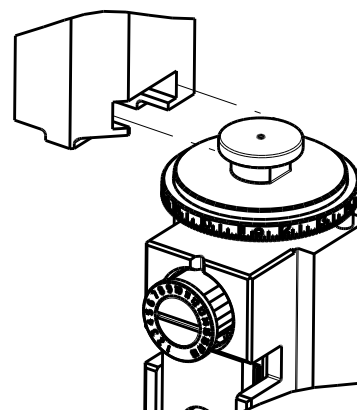
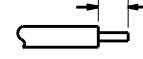


8		7		6		5		4		3		
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	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2266428-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266428-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2266428-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266428-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
						-	-	-	-	-	-	
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APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.60 mm [.063]	F
INSUL	2.00 mm [.079]	F

APPLICATOR INSTRUCTIONS
408-10389



TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 		INSULATION DIAMETER RANGE	
3.00-3.50 mm [.118-.138 IN]		Ø1.65-2.05 mm [.065-.081 IN]	
TERMINAL APPLICATION 	63900-2900 Rev K	-	-
SPECIFICATION	-	-	-
TERMINALS APPLIED			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
286603-1	39-00-0038	1-286611-6	39-00-0075
286603-5	39-00-0059	286611-4	39-00-0120
1-286603-7	39-00-0073	1-286611-1	39-00-0121
286603-7	39-00-0181	286611-5	39-00-0126
286603-3	39-00-0207	286611-6	39-00-0219
286603-8	39-00-0213	286611-9	39-00-0430
1-286603-2	39-00-0428	2-286611-0	30490-1002
2-286603-6	40-13-0851	2-286611-1	30490-2002
286611-1	39-00-0040	1-286603-0	44485-1211
286611-2	39-00-0061		

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
18 AWG OR	0.80mm2		1.02+/- 0.05 [.040+/- .002]		6.8
20 AWG OR	0.50mm2		0.995+/- 0.045 [.039+/- .002]		6.9
22 AWG OR	0.35mm2		0.895+/- 0.045 [.035+/- .002]		8.1
24 AWG OR	0.20mm2		0.83+/- 0.04 [.0325+/- .0015]		8.5

1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 - MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266428-4
 - PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266428-4
 - SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266428-5
 - SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266428-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.78.

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]		INSULATION DIAMETER RANGE Ø1.65-2.05 mm [.065-.081 IN]	
TERMINAL APPLICATION SPECIFICATION  63900-2900 Rev K		-	-
-		-	-
TERMINALS APPLIED			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
2113022-2	45750-1111	2113022-9	46012-1241
2113022-1	45750-1211	2113022-4	46018-1541
2113022-7	46012-1141		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
18 AWG OR	0.80mm2	1.02+/-0.05 [.040+/- .002]		6.8
20 AWG OR	0.50mm2	0.89+/-0.05 [.035+/- .002]		8.1

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]		INSULATION DIAMETER RANGE Ø 1.65-2.05 mm [.065-.081 IN]	
TERMINAL APPLICATION SPECIFICATION  63900-2900 Rev K		-	-
TERMINALS APPLIED			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
286603-9	44476-1111	286611-7	44478-1111
2-286603-7	44476-1211	1-286611-9	44478-1211

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
18 AWG OR 0.80mm ²		1.02+/-0.05 [0.40+/-0.02]		6.8
20 AWG OR 0.50mm ²		0.995+/-0.045 [0.39+/-0.02]		6.9

```
*WARNING
*ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
*LARGEST WIRE SIZE SETTING. USE OF SETTINGS
*BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
*WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

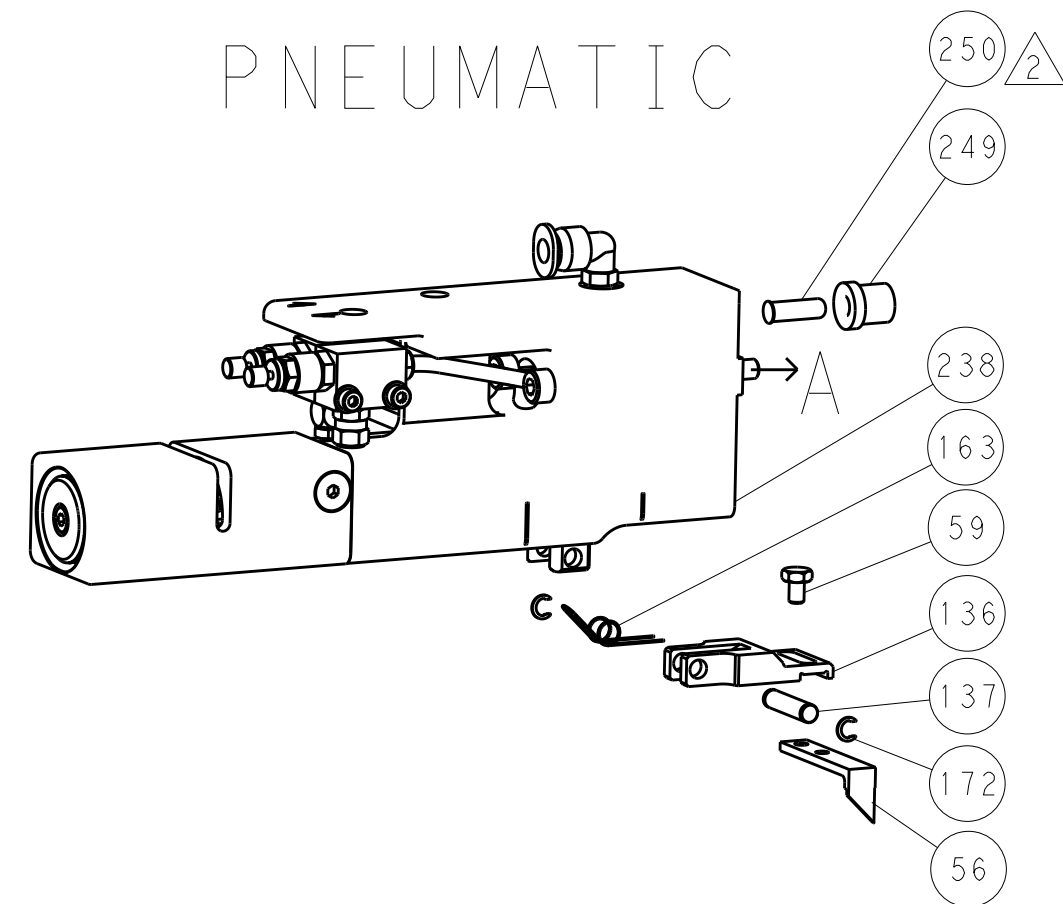
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1						LOC A	DIST 66	REVISIONS			
		P	LTR	DESCRIPTION			DATE	OWN	APPR		
		A		RELEASED			11OCT2014	LG	GB		
		A1		ECR-15-008761			10JUN2015	RS	LZ		
		A2		ECR-16-009297			28JUN2016	RS	LZ		
6	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED		248	
	-	1	-	1	1	1	2119798-1	DETENT PIN		247	
	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION		246	
	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.		245	
	-	1	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT		244	
	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST		243	
	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL		242	
	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0		241	
	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16		240	
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY		239	
-	-	-	-	1	-	2063440-1	AIR FEED MODULE		238		
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION		213		
-	-	1	1	-	-	1901094-3	SPACER, FEEDER		198		
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT		172		
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY		166		
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC		164		
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER		163		
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854		137		
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF		136		
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED		135		
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM		133		
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF		117		
-	1	1	1	1	1	455888-5	SPACER, CRIMPER		82		
-	1	1	1	1	1	5-547505-2	SPRING, COMPRESSION		77		
-	1	1	1	1	1	854769-4	HOLDER, INS		74		
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE		71		
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION		67		
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188		66		
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT		63		
6	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0		62	
	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)		60	
	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0		59	
	-	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250		58	
	-	-	-	-	1	1	1338685-1	PAWL, FEED		56	
	-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12		54	
	-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10		53	
	-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3		52	
	-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN		51	
	-	1	1	1	1	1	690753-2	SPACER, TONKER		50	
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0		49		
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED		48		
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED		47		
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF		46		
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED		44		
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)		41		
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT		40		
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK		39		
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION		38		
6	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE		37	
	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT		35	
	-	1	1	1	1	1	1752356-9	SUPPORT, TERMINAL		34	
	-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)		33	
	-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG		32	
	-	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE		30	
	-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE		29	
	-	1	1	1	1	1	455888-3	SPACER, CRIMPER		28	
	-	1	1	1	1	1	1320928-2	STRIP GUIDE		24	
	-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0		21	
-	2	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4		20		
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED		19		
1	-	1	1	1	1	1	2119806-1	INSERT, SHEAR		13	
	-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION		12	
	-	1	1	1	1	1	1-356885-4	STOP, SHEAR		11	
	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT		10	
	-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT		9	
	1	1	1	1	1	1	2-1803056-5	ANVIL, COMBINATION		8	
	-	-	-	-	-	-	-	-		7	
	-	-	-	-	-	-	-	-		6	
	-	1	1	1	1	1	1-2119780-1	DEPRESSOR, SHEAR		5	
	-	1	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER		4	
1	1	1	1	1	1	3-1633962-6	CRIMPER, INSULATION F PREMIUM		3		
	-	1	1	1	1	1	455888-4	CRIMPER, CRIMPER		2	
1	1	1	1	1	1	1	2-1633738-0	CRIMPER, WIRE		1	
	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION		ITEM NO	

[illegible]

PNEUMATIC



LATCH PLATE

SERVO FEEDER
NOT INCLUDED

240 133 135 198 A

117 REF

30mm STROKE

47

49

40mm STROKE

MECHANICAL POST FEED

30mm STROKE

48

49

40mm STROKE

MECHANICAL PRE FEED

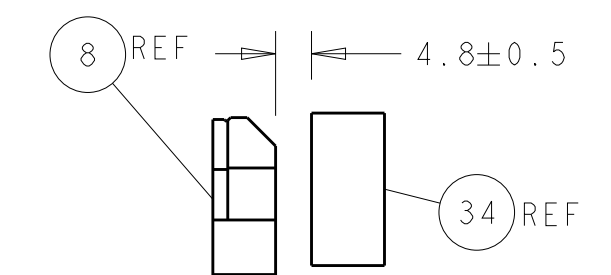
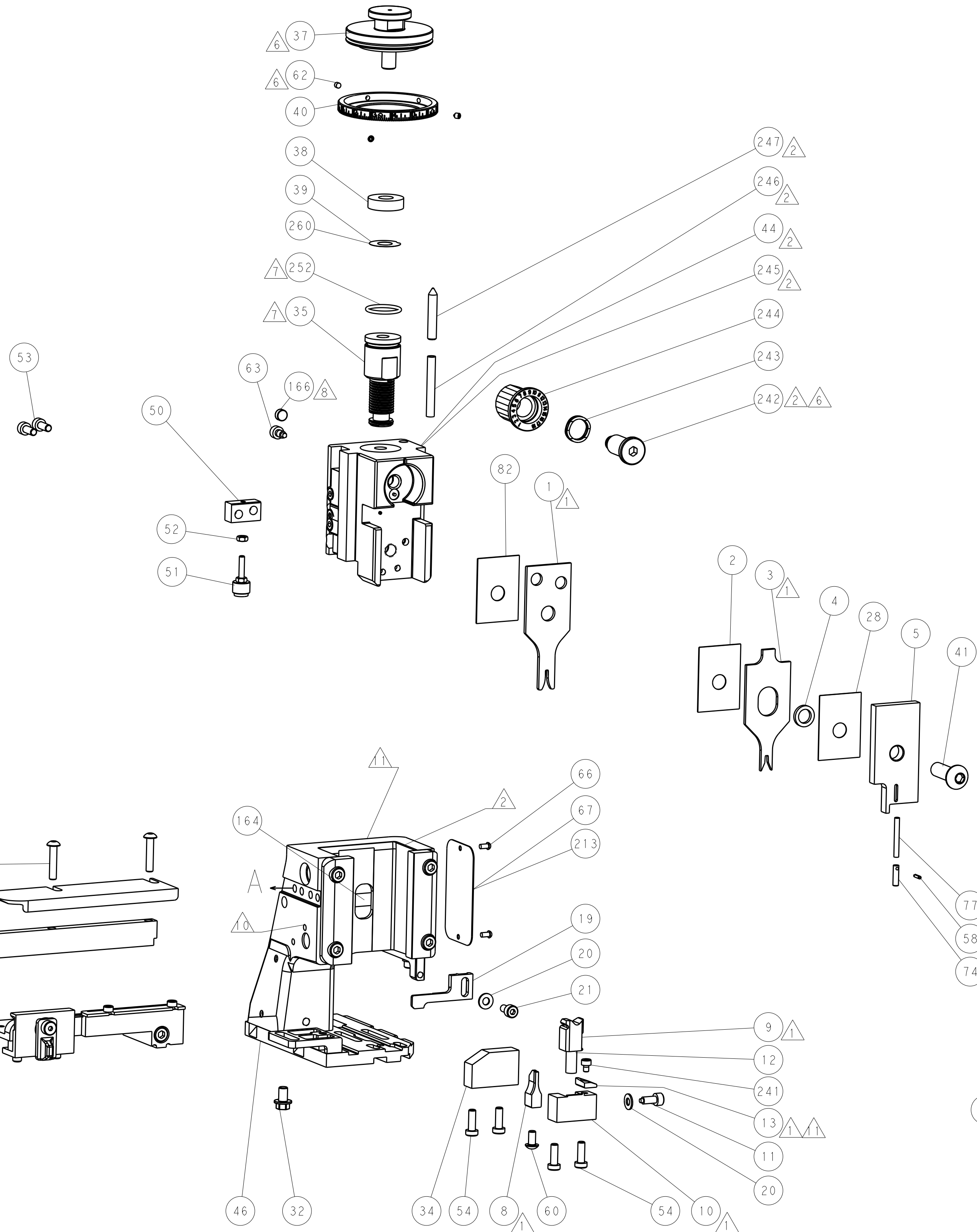
30mm STROKE

248

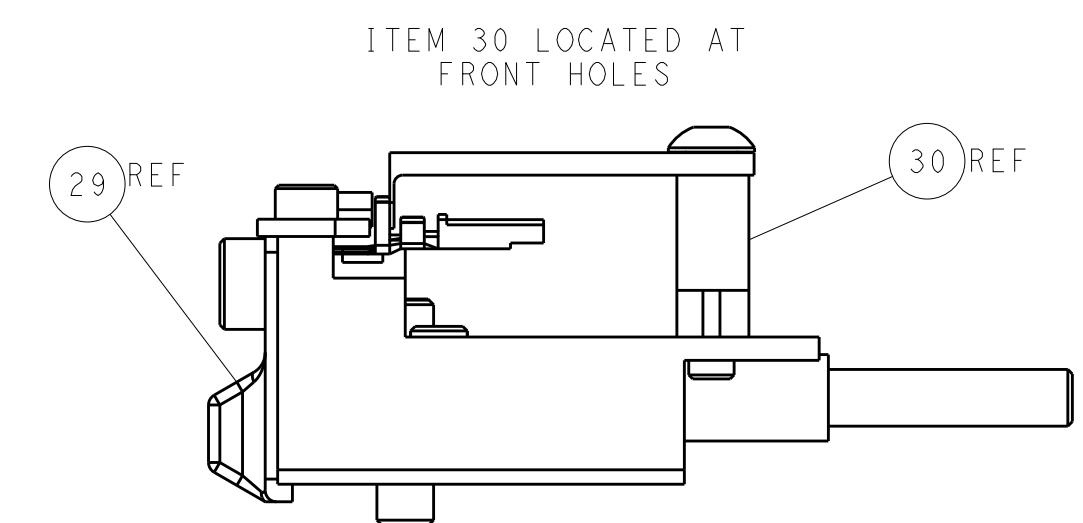
49

40mm STROKE

AIR FEED

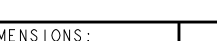


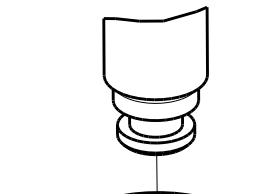
TERMINAL SUPPORT LOCATION



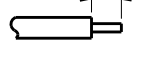
FEED TRACK POSITION
GUIDE BY INSULATION BARREL

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS:		CHK G. BAILEY 29AUG2014			
mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		APVD U. GUO 29AUG2014		Ocean Side Feed Applicator	
		PRODUCT SPEC		-	
		APPLICATION SPEC		-	
		ANGLES		-	
MATERIAL		FINISH		WEIGHT	
-		-		-	
				SIZE A CAGE CODE 00779 DRAWING NO. C-2266428 RESTRICTED TO -	
		Customer Accessible Production Drawing		SCALE 1:2 SHEET 2 of 4 REV A2	

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	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2266428-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266428-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2266428-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266428-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2266428-1	A		FINE CRIMP HEIGHT ADJUST	MECHANICAL							
	2-2266428-2	A		FINE CRIMP HEIGHT ADJUST	PNEUMATIC							
	2-2266428-5	A		FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴							
	2-2266428-7	A		FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	
	7-2266428-7	A		CRIMP TOOLING KIT	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.60 mm [.063]	F
INSUL	2.00 mm [.079]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 		INSULATION DIAMETER RANGE	
3.00-3.50 mm [1.18-.138 IN]		$\varnothing 1.65-2.05$ mm [0.065-.081 IN]	
TERMINAL APPLICATION 	63900-2900 Rev K	-	-
SPECIFICATION	-	-	-
TERMINALS APPLIED			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
286603-1	39-00-0038	1-286611-6	39-00-0075
286603-5	39-00-0059	286611-4	39-00-0120
1-286603-7	39-00-0073	1-286611-1	39-00-0121
286603-7	39-00-0181	286611-5	39-00-0126
286603-3	39-00-0207	286611-6	39-00-0219
286603-8	39-00-0213	286611-9	39-00-0430
1-286603-2	39-00-0428	2-286611-0	30490-1002
2-286603-6	40-13-0851	2-286611-1	30490-2002
286611-1	39-00-0040	1-286603-0	44485-1211
286611-2	39-00-0061		

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]		INSULATION DIAMETER RANGE Ø1.65-2.05 mm [.065-.081 IN]	
TERMINAL APPLICATION SPECIFICATION		63900-2900 Rev K	
TERMINALS APPLIED			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
2113022-2	45750-1111	2113022-9	46012-1241
2113022-1	45750-1211	2113022-4	46018-1541
2113022-7	46012-1141		

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 3.00-3.50 mm [1.18-.138 IN]		INSULATION DIAMETER RANGE Ø1.65-2.05 mm [1.065-.081 IN]	
TERMINAL APPLICATION SPECIFICATION 63900-2900 Rev K		-	-
TERMINALS APPLIED		-	-
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
286603-9	44476-1111	286611-7	44478-1111
2-286603-7	44476-1211	1-286611-9	44478-1211

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
18 AWG OR 0.80mm2			1.02+/- 0.05 [.040+/- .002]		6.8
20 AWG OR 0.50mm2			0.95+/- 0.045 [.039+/- .002]		6.9
22 AWG OR 0.35mm2			0.85+/- 0.04 [.035+/- .002]		8.1
24 AWG OR 0.20mm2			0.83+/- 0.04 [.0325+/- .0015]		8.5

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
18 AWG OR 0.80mm2		1.02+/-0.05 [.040+/- .002]		6.8
20 AWG OR 0.50mm2		0.89+/-0.05 [.035+/- .002]		8.1

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
18 AWG OR 0.80mm2			1.02+/-0.05 [0.040+/-0.002]		6.8
20 AWG OR 0.50mm2			0.995+/-0.045 [0.039+/-0.002]		6.9



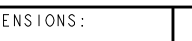
1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266428-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266428-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266428-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

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*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
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-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

2				1					
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS					
		P	LTR	DESCRIPTION			DATE	OWN	APPROV
			-	SEE SHEET 1			-	-	-
-	-	1	-	2079988-1 BUSHING, LCH5-12, MISUMI			249		
1	1	1	1	1-22279-3 SPRING, COMPRESSION			246		
1	1	1	1	2119082-3 CAM, SNAIL, INSULATION ADJUSTMENT			244		
1	1	1	1	2079764-1 WASHER, WAVE SPRING, CREST-TO-CREST			243		
1	1	1	1	2119083-1 RETAINER, INSULATION DIAL			242		
1	1	1	1	7-18023-7 SCR, SKT HD CAP M3 X 4.0			241		
-	2	-	-	2168400-6 SHCS, LOW HEAD, RoHS, M5 X 16			240		
-	-	-	1	2119580-1 MECHANICAL FEED ASSEMBLY			239		
-	-	1	-	2063440-1 AIR FEED MODULE			238		
-	1	-	-	2119740-2 TAG, IDENTIFICATION			213		
-	1	-	-	1901094-3 SPACER, FEEDER			198		
-	-	2	-	21045-3 RING, RETAIN, EXTERN, 3/16 CRESCENT			172		
	1	1	1	994969-1 MAGNET, RARE EARTH HIGH ENERGY			166		
REF	REF	REF	REF	994970-2 COUNTER, MAGNETIC			164		
-	-	1	-	240638-1 SPRING, FEED FINGER			163		
1	1	1	1	8-21084-1 O-RING, .801 ID, .070 DIA. MAT.			152		
-	-	1	-	2119641-2 FEED CAM, AIR FEED			151		
1	1	1	1	2119798-2 DETENT PIN			145		
1	1	1	1	2079383-8 SCR, BHSC, RoHS (M4 X 16)			144		
4	4	4	4	2168400-5 SHCS, LOW HEAD, RoHS, M4 X 20			143		
-	-	-	1	2119653-2 FEED CAM, POST FEED			142		
1	1	1	1	1-2119656-0 APPLICATOR BASIC ASSEMBLY, SF			141		
1	1	1	1	2119650-1 RAM, ASIAN STYLE, SIDE FEED			140		
1	1	1	1	2119092-2 BOLT, ADJUSTMENT			139		
-	-	1	-	3-23627-7 PIN, RETAIN, GRVD, 3/16 X .854			137		
-	-	1	-	2119799-1 HOLDER, FEED FINGER, AF			136		
-	REF	-	-	SEE NOTE 4 MEMORY CHIP, PROGRAMMED			135		
-	1	-	-	1633743-1 SERVO FEED LATCH ASM			133		
-	REF	-	-	2119944-1 FEED FINGER ASSEMBLY, SF			117		
1	1	1	1	455888-5 SPACER, CRIMPER			82		
1	1	1	1	5-547505-2 SPRING, COMPRESSION			77		
1	1	1	1	854769-4 HOLDER, INS			74		
1	1	1	1	2119956-1 DOCUMENTATION PACKAGE			71		
1	-	1	1	2119740-1 TAG, IDENTIFICATION			67		
2	2	2	2	2168078-1 SCREW, DRIVE, RH, RoHS, 2 x .188			66		
1	1	1	1	2119793-1 LIMITER, ADJUSTMENT BOLT			63		
3	3	3	3	992763-5 SCR, SET, SOC, CONE POINT, M3 x 4.0			62		
-	-	1	1	5-18022-5 SCR, HEX HD CAP, M4 X 6.0			59		
1	1	1	1	21028-2 PIN, SLOTTED SPRING .062 X .250			58		
-	-	1	1	1338685-1 PAWL, FEED			56		
2	2	2	2	1-2168083-0 SCR, SKT HD CAP, RoHS, M4 X 10			53		
1	1	1	1	5018030-1 NUT, HEX, REG, RoHS, M3			52		
1	1	1	1	811242-5 BUMPER, HOLD DOWN			51		
1	1	1	1	690753-2 SPACER, TONKER			50		
-	-	1	2	18023-9 SCR, SKT HD CAP M4 X 6.0			49		
-	-	-	1	2119652-1 FEED CAM, PRE FEED			48		
1	1	1	1	2079383-7 SCR, BHSC, RoHS (M8 X 25)			41		
1	1	1	1	2119645-1 DISC, NUMBERED FA WIRE ADJUSTMENT			40		
1	1	1	1	2119957-1 APPLICATOR SHIM PACK			39		
1	1	1	1	2119644-1 RAM WASHER, PRECISION			38		
1	1	1	1	1752356-9 SUPPORT, TERMINAL			34		
2	2	2	2	2079383-5 SCR, BHSC, RoHS (M4 X 20)			33		
1	1	1	1	2161328-1 HEX HEAD, FLANGED, M5 x 8mm LONG			32		
1	1	1	1	1320908-3 SPACER, STRIP GUIDE			30		
1	1	1	1	2119959-1 ASSEMBLY, STRIP GUIDE			29		
1	1	1	1	455888-3 SPACER, CRIMPER			28		
1	1	1	1	1320928-2 STRIP GUIDE			24		
1	1	1	1	2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0			21		
2	2	2	2	1-18028-2 WASHER, FLAT, REG M4			20		
1	1	1	1	2119533-1 STRIPPER, SIDE FEED			19		
1	1	1	1	2119806-1 INSERT, SHEAR			13		
1	1	1	1	3-22280-3 SPRING, COMPRESSION			12		
1	1	1	1	1-356885-4 STOP, SHEAR			11		
1	1	1	1	2119805-1 SHEAR HOLDER, FRONT			10		
1	1	1	1	1803095-1 FLOATING SHEAR, FRONT			9		
1	1	1	1	2-1803056-5 ANVIL, COMBINATION			8		
-	-	-	-	-			7		
-	-	-	-	-			6		
1	1	1	1	1-2119780-1 DEPRESSOR, SHEAR			5		
1	1	1	1	238011-7 BLOCK, CRIMPER SPACER			4		
1	1	1	1	3-1633962-6 CRIMPER, INSULATION F PREMIUM			3		
1	1	1	1	455888-4 SPACER, CRIMPER			2		
1	1	1	1	2-1633738-0 CRIMPER, WIRE			1		
-27	-25	-22	-21	PART NO			DESCRIPTION		
							ITEM NO		

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DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator SIZE CASE CODE DRAWING NO RESTRICTED TO A 00779 C=2266428 -	
MATERIAL - FINISH -		WEIGHT -		SCALE 1:2 SHEET 3 OF 4 REV A2 Customer Accessible Production Drawing	

