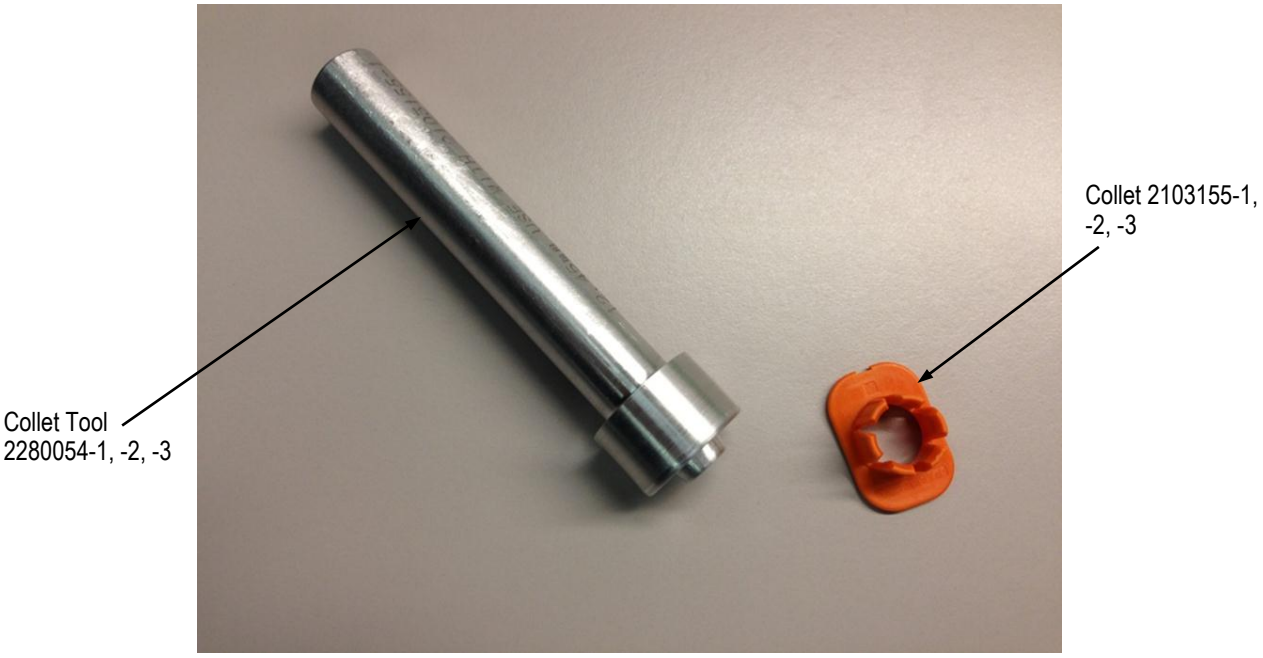
ORIGINAL INSTRUCTIONS




| COLLET TOOL PART NUMBER | COLLET PART NUMBER |
|---|---|
| 2280054-1 | 2103155-1 |
| 2280054-2 | 2103155-2 |
| 2280054-3 | 2103155-3 |

*Figure 1*

## 1. INTRODUCTION

Collet Tool 2280054-[ ] is designed to be used with Collet part numbers found in Figure 1.

## 2. PROCEDURES

1. Insert the collet into the appropriate collet tool in the orientation shown in Figure 2 with the collet fingers extending into the tool.

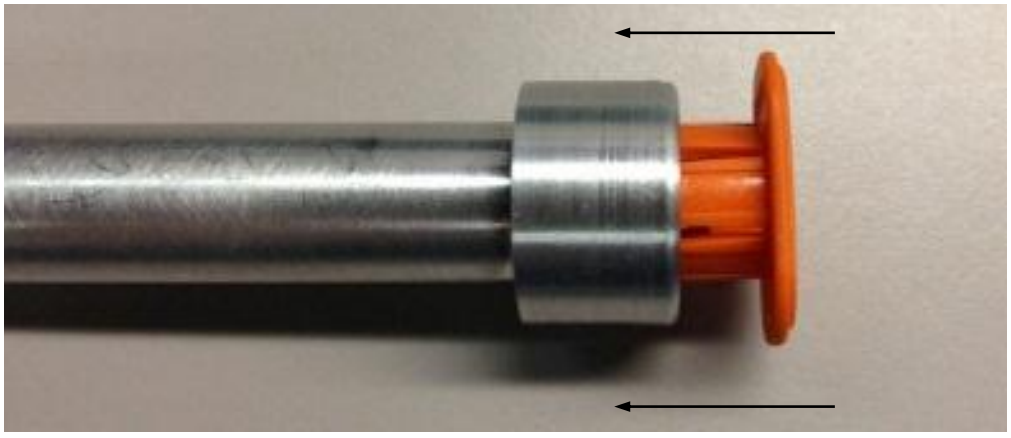


*Figure 2*

© 2014 TE Connectivity family of companies
All Rights Reserved
*Trademark



TE Connectivity, TE connectivity (logo), and TE (logo) are trademarks. Other logos, product, and/or company names may be trademarks of their respective owners.

2. Apply pressure to collet until it is fully seated in the collet tool. Full insertion is achieved when the orange collet flange is against the tool flange as shown in Figure 3. The longer the collet is left in the tool, the more “set” the collet fingers will retain.



*Figure 3*

3. Remove the collet from the tool and apply to cable as required. See Figure 4.

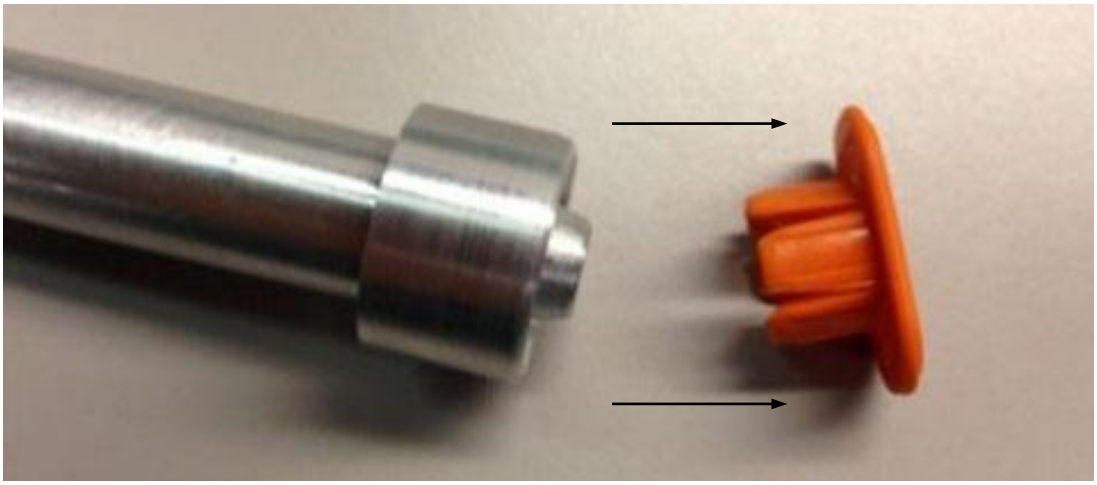


*Figure 4*

## 3. REVISION SUMMARY

- Initial release of document