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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

PART NUMBER

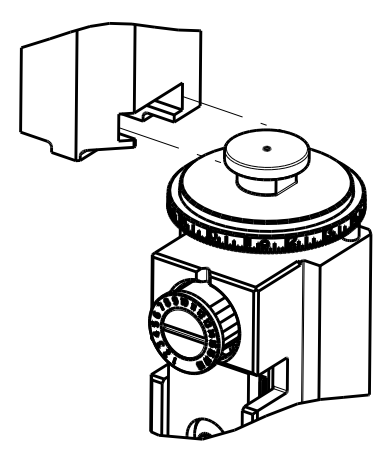
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2266111-1

D

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119950-1

2119951-1

2161326-1

1338683-8

-

-

5-18022-5

8-2266111-5

8-2266111-4

2119641-1

1901094-3

-

2119799-1

-

-

2063440-1

2168400-6 (QUANTITY 2)

-

2266111-2

D

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119949-1

2119951-1

2161326-1

1338683-8

-

-

5-18022-5

8-2266111-5

8-2266111-4

2119653-1

1901094-3

-

-

-

-

-

-

-

-

2168400-6 (QUANTITY 2)

-

2266111-5

C

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

MECHANICAL FEED

PNEUMATIC FEED

2119949-1

2119950-1

1338683-8

1338683-8

5-18022-5

5-18022-5

2119653-1

2119641-1

-

2119799-1

-

2063440-1

2266111-6

C

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

-

-

-

-

-

-

-

2266111-7

C

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

-

-

7-2266111-7

C

CRIMP TOOLING KIT

-

-

-

-

-

-

-

7-2266111-8

C

APPLICATOR CONVERSION KIT

-

-

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

1.88 mm [.074]

F

INSUL

1.32 mm [.052]

O

APPLICATOR INSTRUCTIONS

408-10389

APPLICATOR CONVERSION KITS

PART NUMBER

INSULATION DIAMETER RANGE

7-2266110-8

Ø1.68-2.39mm [.066-.094]

7-2266111-8

Ø1.27-1.65mm [.050-.065]

TERMINAL DATA: DEUTSCH TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: STAMPED CONTACT PIN SIZE 16

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

3.81-5.09 mm [.150-.200 IN]

Ø1.27-1.65 mm [.050-.065 IN]

TERMINAL APPLICATION SPECIFICATION

114-151000

-

-

TERMINALS APPLIED

TE TERMINAL

DEUTSCH TERMINAL

TE TERMINAL

DEUTSCH TERMINAL

286503-4

1060-16-0622

286503-5

1060-16-0644

1-286503-3

1060-16-0677

286503-6

1060-16-0688

TERMINAL DATA: DEUTSCH TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

3.81-5.09 mm [.150-.200 IN]

Ø1.27-1.65 mm [.050-.065 IN]

TERMINAL APPLICATION SPECIFICATION

114-151000

-

-

TERMINALS APPLIED

TE TERMINAL

DEUTSCH TERMINAL

TE TERMINAL

DEUTSCH TERMINAL

286504-4

1062-16-0622

286504-5

1062-16-0644

1-286504-4

1062-16-0677

286504-6

1062-16-0688

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

16 AWG

1.27+0.03/-0.05 [.050+.001/- .002]

5.7

1.00mm2

1.27+0.03/-0.05 [.050+.001/- .002]

5.6

18 AWG

1.24+0.03/-0.05 [.049+.001/- .002]

5.9

0.75mm2

1.22+0.03/-0.05 [.048+.001/- .002]

6.1

20 AWG

1.22+0.03/-0.05 [.048+.001/- .002]

6.0

0.50mm2

1.14+0.03/-0.05 [.045+.001/- .002]

7.0

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266111-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266111-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266111-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266111-6

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.53.

SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

TERMINAL LUBRICANT IS RECOMMENDED.

SET UP GAUGE

LOC

DIST

REVISIONS

SET UP GAUGE

2119599-1

A

66

DESCRIPTION

DATE

OWN

APVD

D1

ECR-16-016595

25NOV2016

RS

LZ

D2

ECR-16-017319

07DEC2016

KH

JDG

-

-

-

-

-

1

-

2119641-1

FEED CAM, AIR FEED

248

-

-

1

-

1

1

2119798-1

DETENT PIN

247

-

-

1

-

1

1

1

1-22279-3

SPRING, COMPRESSION

246

-

-

-

1

-

-

-

2119758-1

RAM, AMP STYLE, SIDE FEED, NON-ADJ.

245

-

-

1

1

1

1

1

2119082-9

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

-

1

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

-

1

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

-

1

1

1

1

1

7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

-

-

-

2

2

-

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

-

-

-

-

-

-

1

2119580-1

MECHANICAL FEED ASSEMBLY

239

-

-

-

-

-

1

2063440-1

AIR FEED MODULE

238

-

-

-

1

1

-

-

2119740-2

TAG, IDENTIFICATION

213

-

-

-

1

1

-

-

1901094-3

SPACER, FEEDER

198

-

-

-

1

-

2

-

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

-

1

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

-

REF

REF

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

-

-

1

-

240638-1

SPRING, FEED FINGER

163

-

-

-

-

-

1

-

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

-

-

-

1

-

2119799-1

HOLDER, FEED FINGER, AF

136

-

-

-

REF

REF

-

-

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

-

1

1

-

-

1633743-1

SERVO FEED LATCH ASM

133

-

-

1

1

1

1

1

1-18028-2

WASHER, FLAT, REG M4

119

-

-

-

REF

REF

-

-

-

2119944-1

FEED FINGER ASSEMBLY, SF

117

-

-

1

1

1

1

1

2119955-1

ASSY, LUBRICATOR, SIDE FEED

113

-

-

1

1

1

1

1

455888-4

SPACER, CRIMPER

82

1

-

-

-

-

-

-

2266111

PRINT, APPLICATOR LOG SHEET

72

-

-

1

1

1

1

1

2119956-1

DOCUMENTATION PACKAGE

71

-

-

2

2

2

2

2

2

2119791-5

DEPRESSOR, WIRE

70

-

-

1

-

-

1

1

2119740-1

TAG, IDENTIFICATION

67

-

-

2

2

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

-

-

1

-

1

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

-

3

-

3

3

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

-

-

1

1

1

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1

2079383-4

SCR, BHSC, RoHS (M4 X 8)

60

-

-

-

-

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5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

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-

-

1

1

1338685-1

PAWL, FEED

56

-

-

4

4

4

4

4

2168400-1

SHCS, LOW HEAD, RoHS, M4 X 12

54

-

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2

2

2

2

2

1-2168083-0

SCR, SKT HD CAP, RoHS, M4 X 10

53

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1

1

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1

5018030-1

NUT, HEX, REG, RoHS, M3

52

-

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1

1

1

1

1

811242-5

BUMPER, HOLD DOWN

51

-

-

1

1

1

1

1

690753-2

SPACER, TONKER

50

-

-

-

-

-

1

2

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

-

-

-

-

1

2119652-1

FEED CAM, PRE FEED

48

-

-

-

-

-

1

2119653-1

FEED CAM, POST FEED

47

-

-

1

1

1

1

1

2119656-9

APPLICATOR BASIC ASSEMBLY, SF

46

-

-

1

-

1

1

1

2119370-1

RAM, AMP STYLE, SIDE FEED

44

-

-

1

1

1

1

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2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

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1

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1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

-

1

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2119957-1

APPLICATOR SHIM PACK

39

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2119644-1

RAM WASHER, PRECISION

38

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2119085-1

FA HEAD, ATLANTIC STYLE

37

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2119092-1

BOLT, ADJUSTMENT

35

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2-1752356-0

SUPPORT, TERMINAL

34

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2

2

2

2

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2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

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2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

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1-1320908-0

SPACER, STRIP GUIDE

30

-

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1

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2119959-1

ASSEMBLY, STRIP GUIDE

29

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1320928-2

STRIP GUIDE

24

-

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1

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

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-

1

1

1

1

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1-18028-2

WASHER, FLAT, REG M4

20

-

-

1

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2119533-1

STRIPPER, SIDE FEED

19

-

-

1

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1

2119806-1

INSERT, SHEAR

13

-

-

1

1

1

1

1

3-22280-3

SPRING, COMPRESSION

12

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1

1

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1

1-356885-4

STOP, SHEAR

11

-

-

1

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1

1

2119805-1

SHEAR HOLDER, FRONT

10

-

-

1

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1803095-6

FLOATING SHEAR, FRONT

9

1

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1803293-7

ANVIL, COMBINATION DEUTSCH STYLE

8

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7

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6

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1-2119757-0

DEPRESSOR, SHEAR

5

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238011-9

BLOCK, CRIMPER SPACER

4

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1803019-8

CRIMPER, INSULATION O

3

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455888-4

SPACER, CRIMPER

2

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1

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4-1633713-1

CRIMPER, WIRE PREMIUM

1

-78

-77

-7

-6

-5

-2

-1

PART NO

DESCRIPTION

ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

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OWN

R. KNEPPER

09-Oct-13

CHK

G. BAILEY

09-Oct-13

APVD

M. CLIFFORD

09-Oct-13

NAME

Ocean Side Feed Applicator

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

MATERIAL

PRODUCT SPEC

APPLICATION SPEC

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

WEIGHT

Customer Accessible Production Drawing

SCALE

1:2

SHEET

1

OF

4

REV

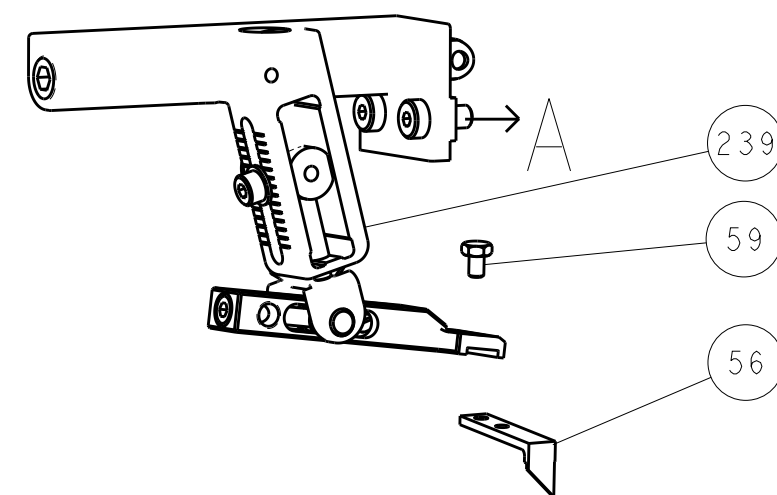
02

AMP 4805 REV 31MAR2000

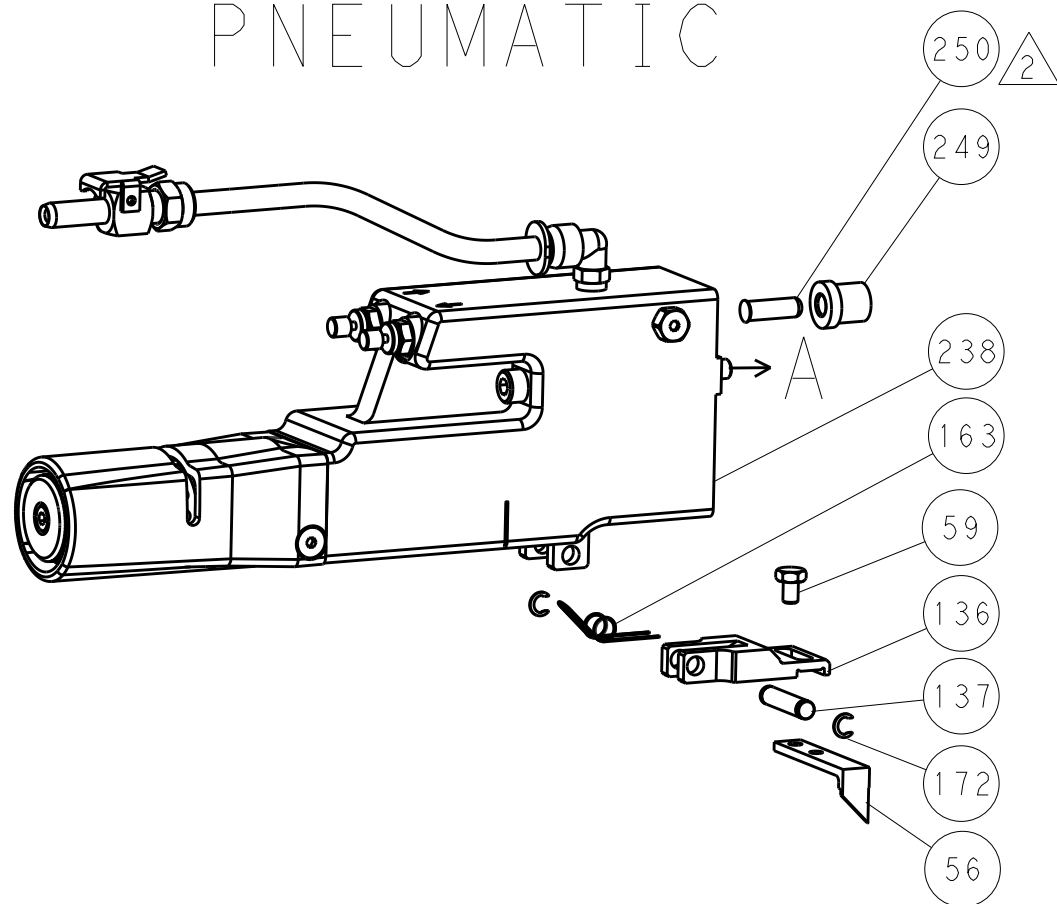
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	OWN	APVD
				-	-	SEE SHEET 1	-	-	-

FEED TYPE
MECHANICAL



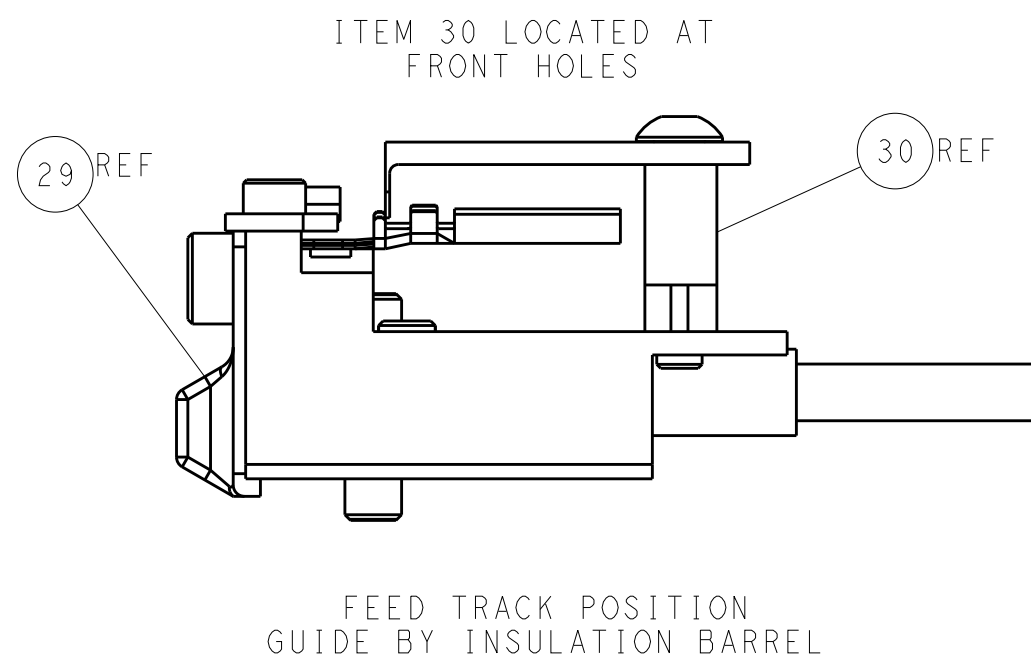
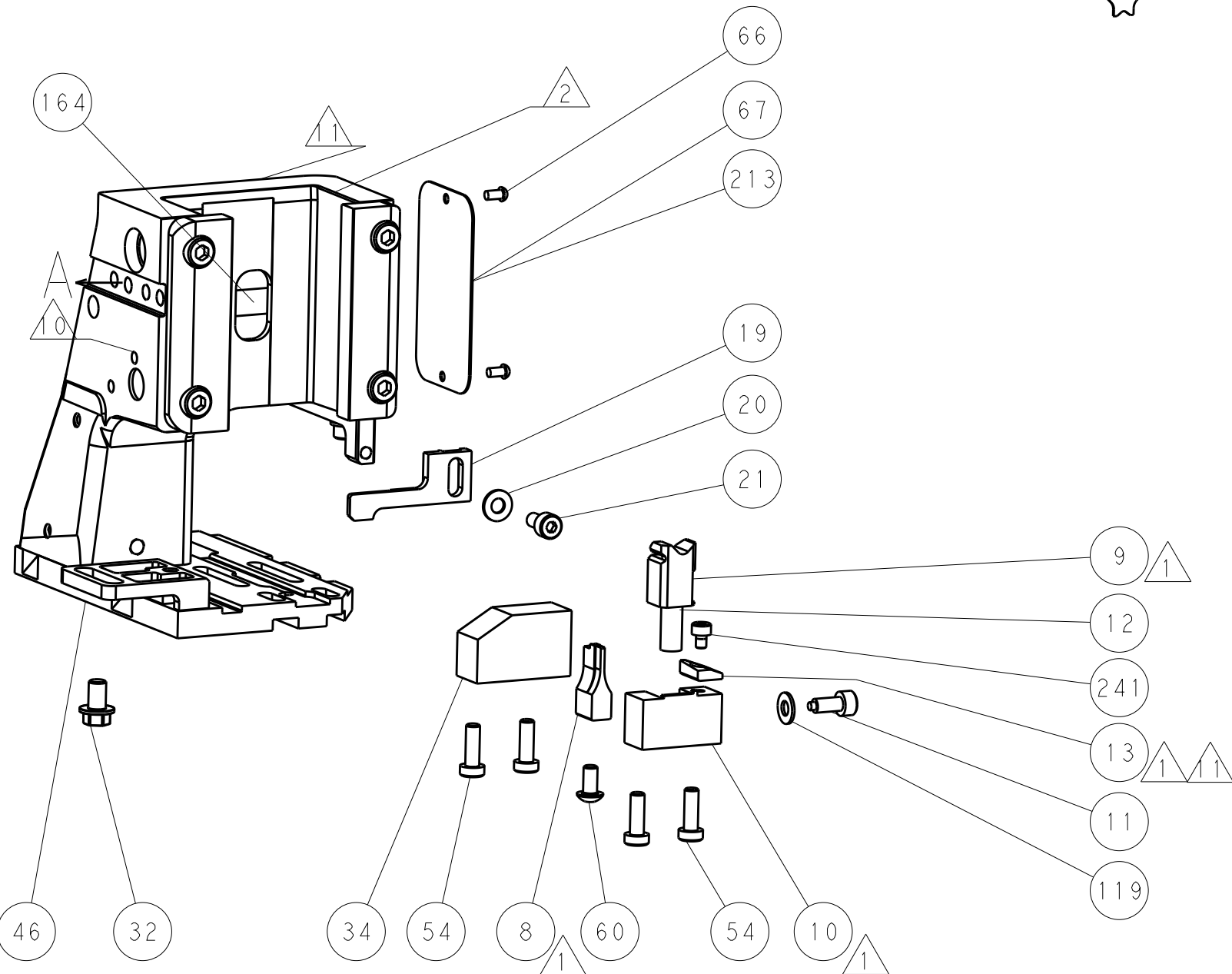
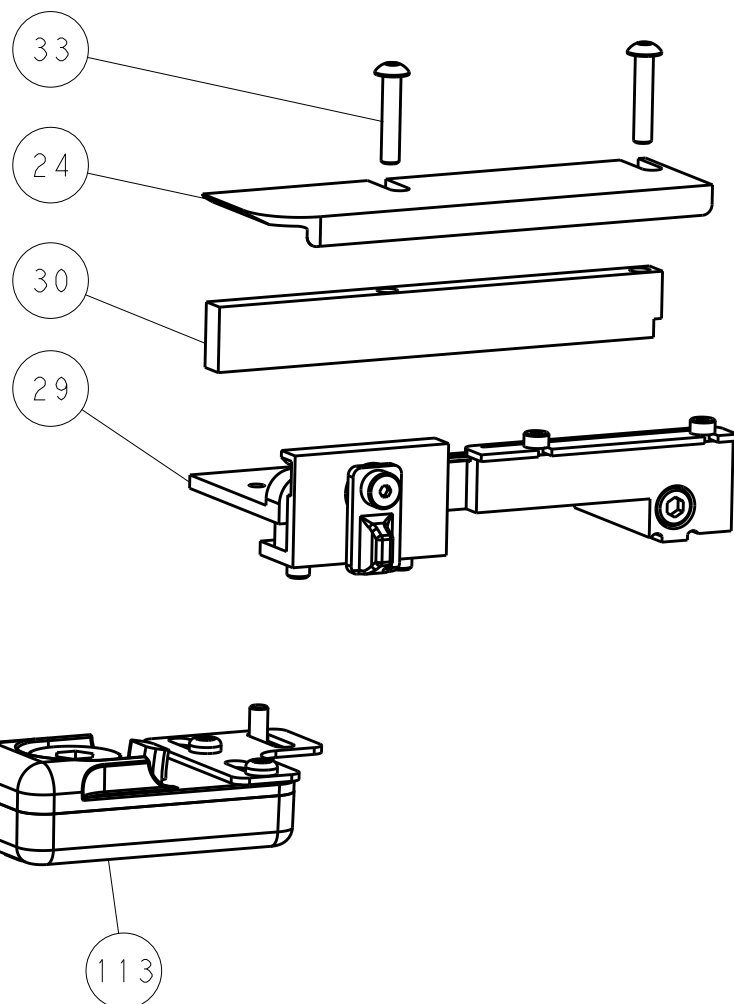
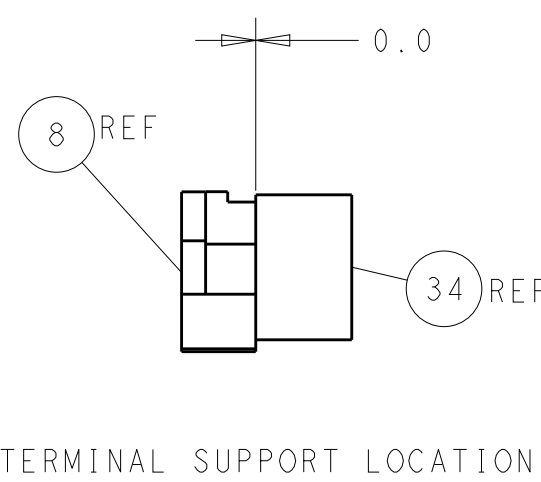
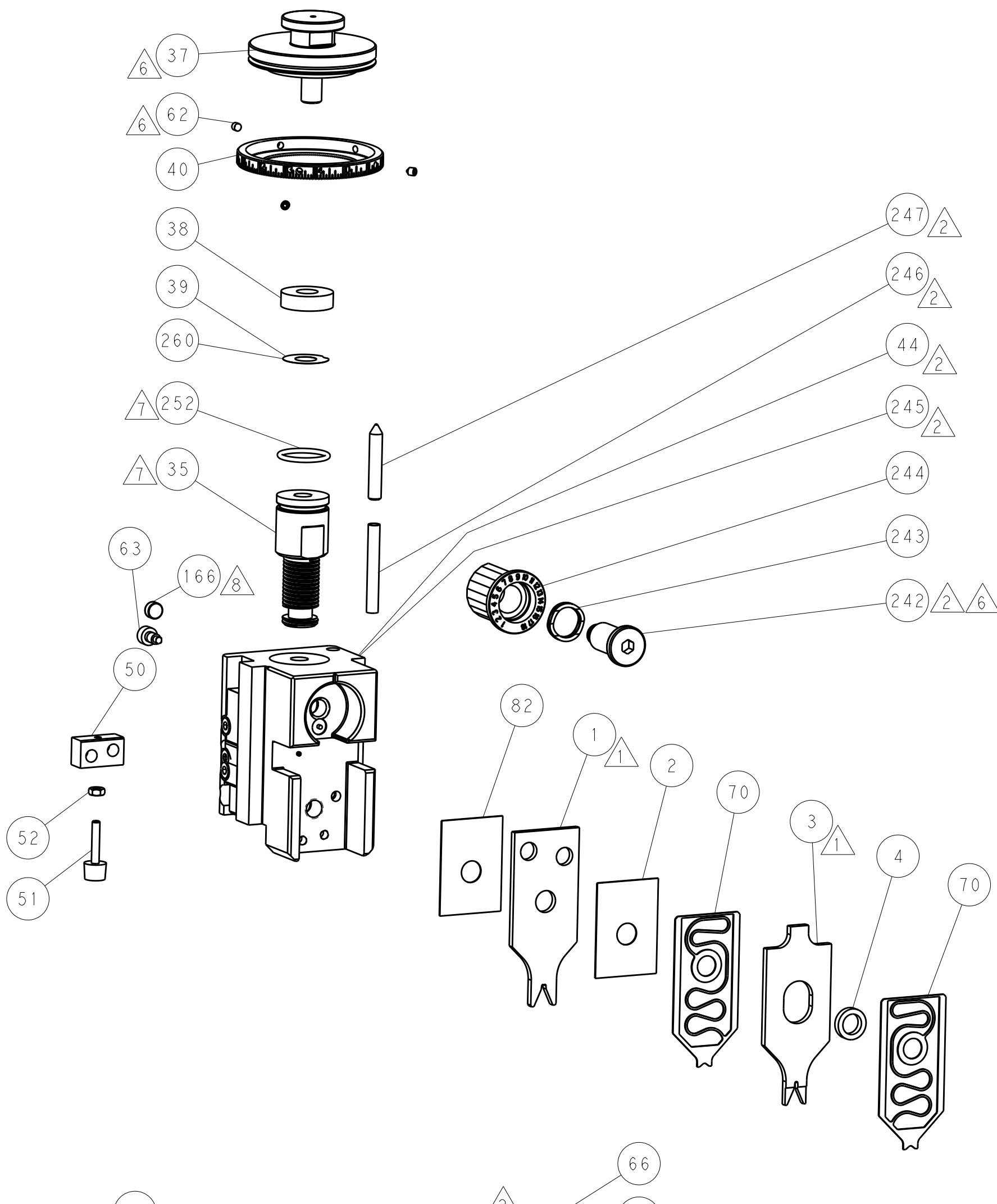
PNEUMATIC



SERVO
LATCH PLATE

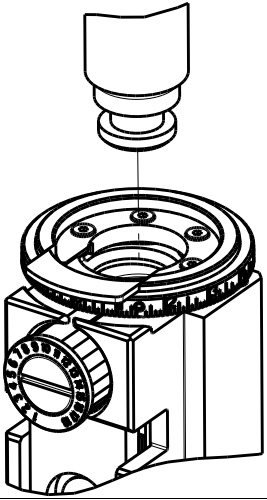


CAM POSITIONS



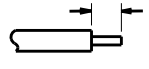
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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				CHK: G. BAILEY 09-Oct-13		Harrisburg, PA 17105-3608							
DIMENSIONS: mm				APVD: W. CLIFFORD 09-Oct-13		NAME: Ocean Side Feed Applicator							
				PRODUCT SPEC		SIZE: A1		CAGE CODE: 00779		DRAWING NO: C=2266111		RESTRICTED TO: -	
				APPLICATION SPEC									
				WEIGHT: -									
				SCALE: 1:2									
TOLERANCES UNLESS OTHERWISE SPECIFIED:						SHEET: 2 of 4		REV: D2					
0 PLC ±													
1 PLC ±													
2 PLC ±													
3 PLC ±													
4 PLC ±													
ANGLES ±													
FINISH													
MATERIAL: -													

8		7	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2-2266111-1	D	FINE CRIMP HEIGHT ADJUST
	2-2266111-2	D	FINE CRIMP HEIGHT ADJUST
	2-2266111-5	C	FINE CRIMP HEIGHT ADJUST
	2-2266111-7	C	FINE CRIMP HEIGHT ADJUST
	7-2266111-7	C	CRIMP TOOLING KIT
	7-2266111-8	C	APPLICATOR CONVERSION KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.88 mm [.074]	F
INSUL	1.32 mm [.052]	O
APPLICATOR INSTRUCTIONS 408-10389		

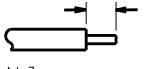
APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266110-8	Ø1.68-2.39mm [.066-.094]
7-2266111-8	Ø1.27-1.65mm [.050-.065]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø1.27-1.65 mm [.050-.065 IN]	
TERMINAL APPLICATION SPECIFICATION 	114-151000	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286503-4	1060-16-0622	286503-5	1060-16-0644
1-286503-3	1060-16-0677	286503-6	1060-16-0688

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
16 AWG		1.27+0.03/-0.05 [.050+/.001/- .002]		5.7
1.00mm2		1.27+0.03/-0.05 [.050+/.001/- .002]		5.6
18 AWG		1.24+0.03/-0.05 [.049+/.001/- .002]		5.9
0.75mm2		1.22+0.03/-0.05 [.048+/.001/- .002]		6.1
20 AWG		1.22+0.03/-0.05 [.048+/.001/- .002]		6.0
0.50mm2		1.14+0.03/-0.05 [.045+/.001/- .002]		7.0



- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266111-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266111-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266111-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.
13. TERMINAL LUBRICANT IS RECOMMENDED.

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø1.27-1.65 mm [.050-.065 IN]	
TERMINAL APPLICATION SPECIFICATION 	114-151000	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286504-4	1062-16-0622	286504-5	1062-16-0644
1-286504-4	1062-16-0677	286504-6	1062-16-0688

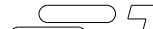
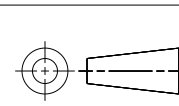
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-78	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISONS			
P	LTR	DESCRIPTION		DATE	OWN	APVD
-	-	SEE SHEET 1		-	-	-

-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	-	1	1	1	1	2119798-2	DETENT PIN	145
-	-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	-	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	1	1	455888-4	SPACER, CRIMPER	82
1	-	-	-	-	-	2266111	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	-	2	2	2	2	2119791-5	DEPRESSOR, WIRE	70
-	-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	-	1	1338685-1	PAWL, FEED	56
-	-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	-	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	-	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1803293-7	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1803019-8	CRIMPER, INSULATION O	3
1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	1	1	1	1	1	4-1633713-1	CRIMPER, WIRE PREMIUM	1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE ELECTRONIC CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE. FOR THE LATEST REVISIONS, CONTACT THE MANUFACTURING ORGANIZATION OR THE DISTRIBUTION ORGANIZATION. SHOULD BE CONTACTED FOR THE LATEST REVISION.				OWN R. KNEPPER CHK G. BAILEY APVD M. CLIFFORD	09-Oct-13 09-Oct-13 09-Oct-13	 TE Connectivity Harrisburg, PA 17105-3608				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		Ocean Side Feed Applicator				
		0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1		PRODUCT SPEC		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
MATERIAL		FINISH		APPLICATION SPEC		A1		00779	©=2266111	-
Customer Accessible Production Drawing						SCALE		1:2	SHEET	3 of 4
						REV		D2		

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
A	66	-	-	SEE SHEET 1	-	-

D

C

B

A

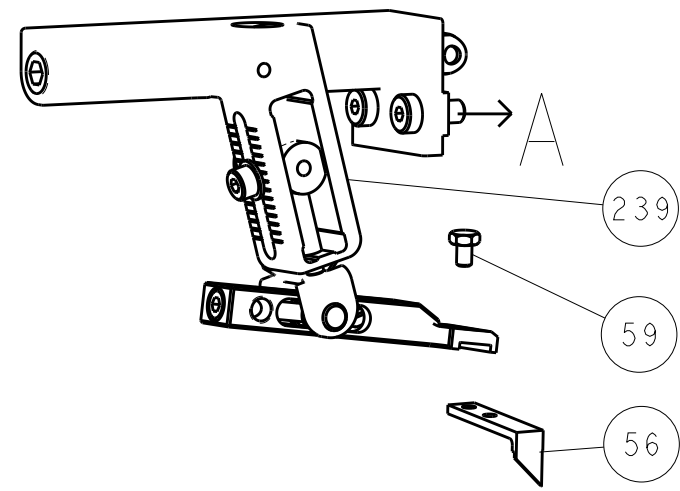
D

C

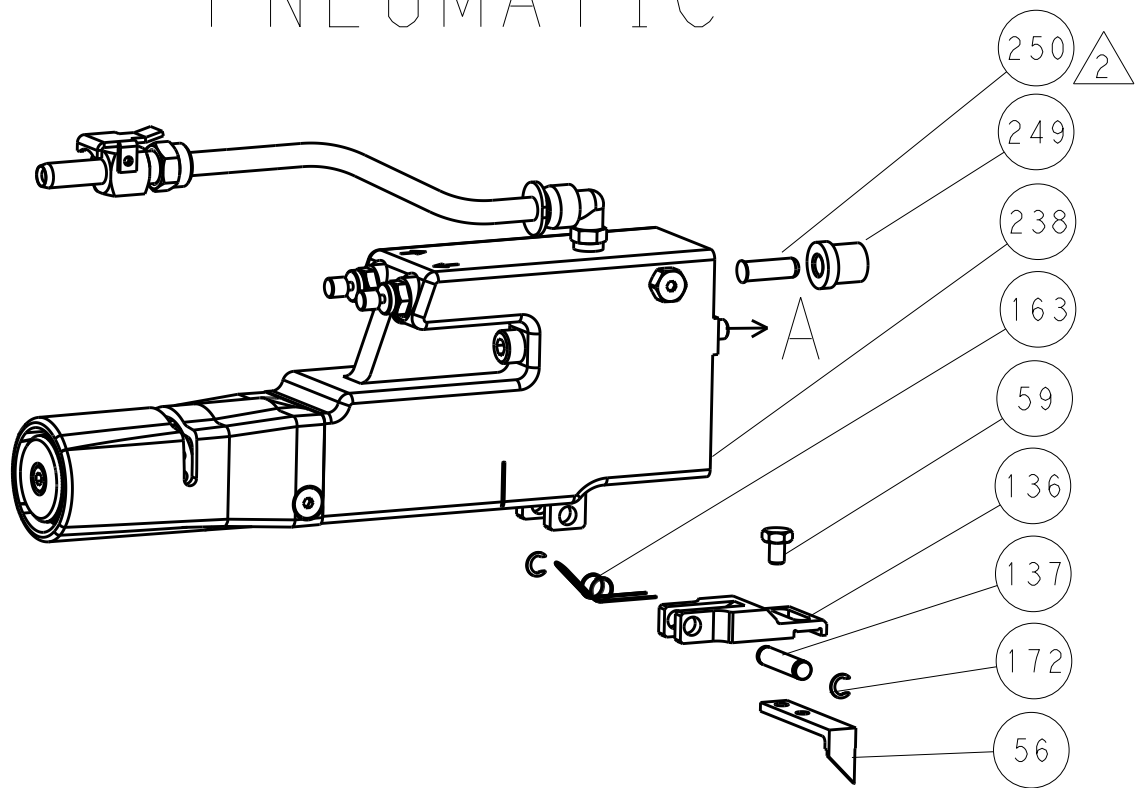
B

A

FEED TYPE MECHANICAL



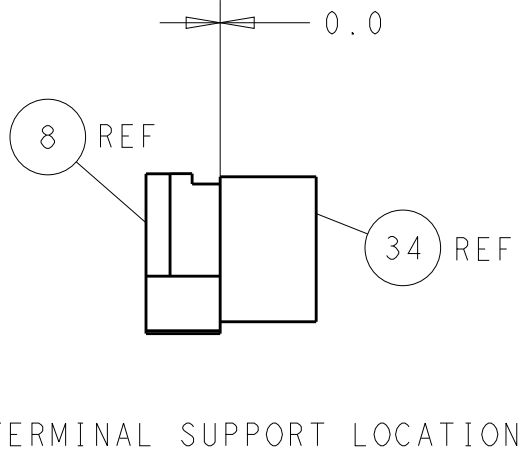
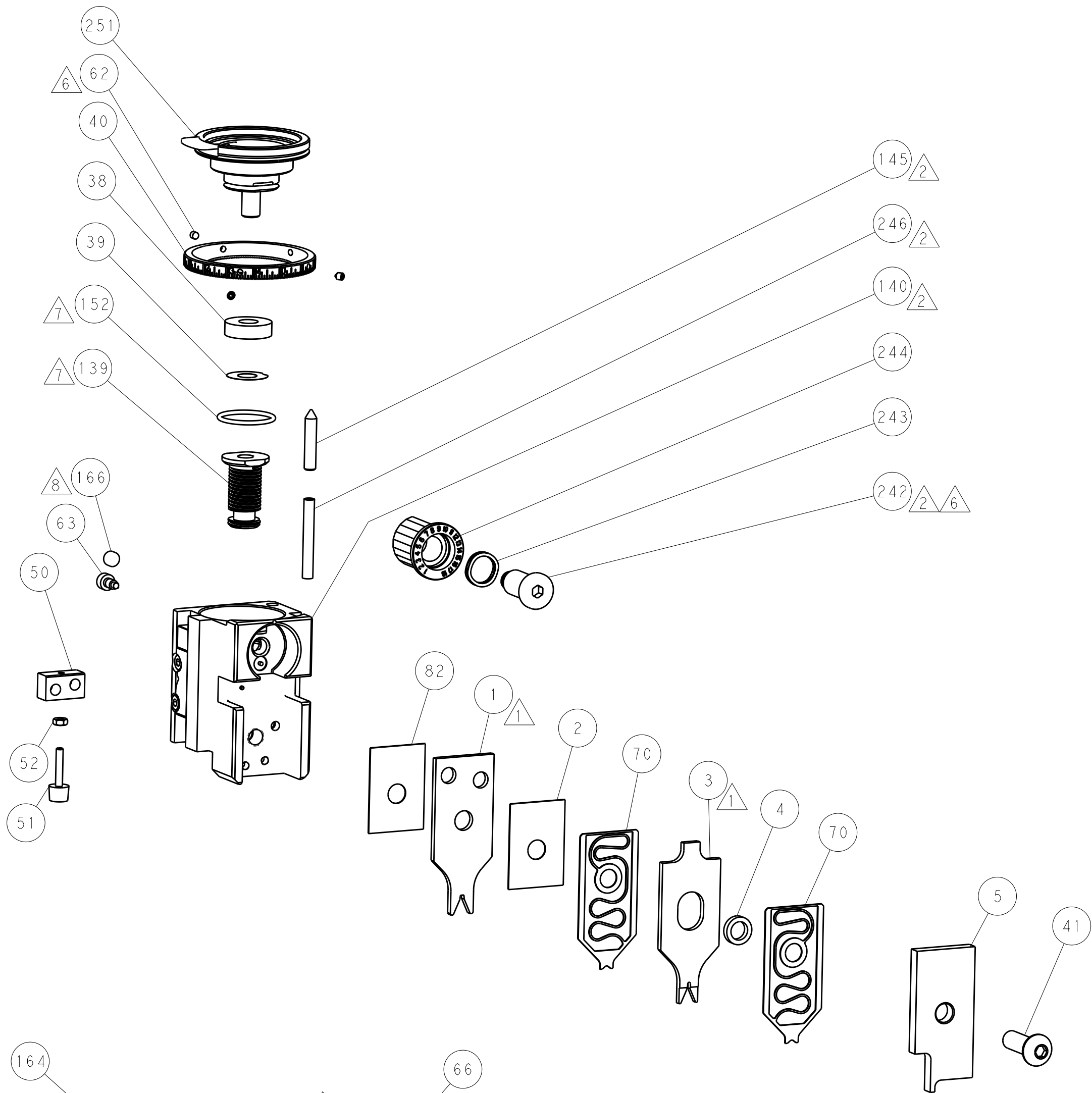
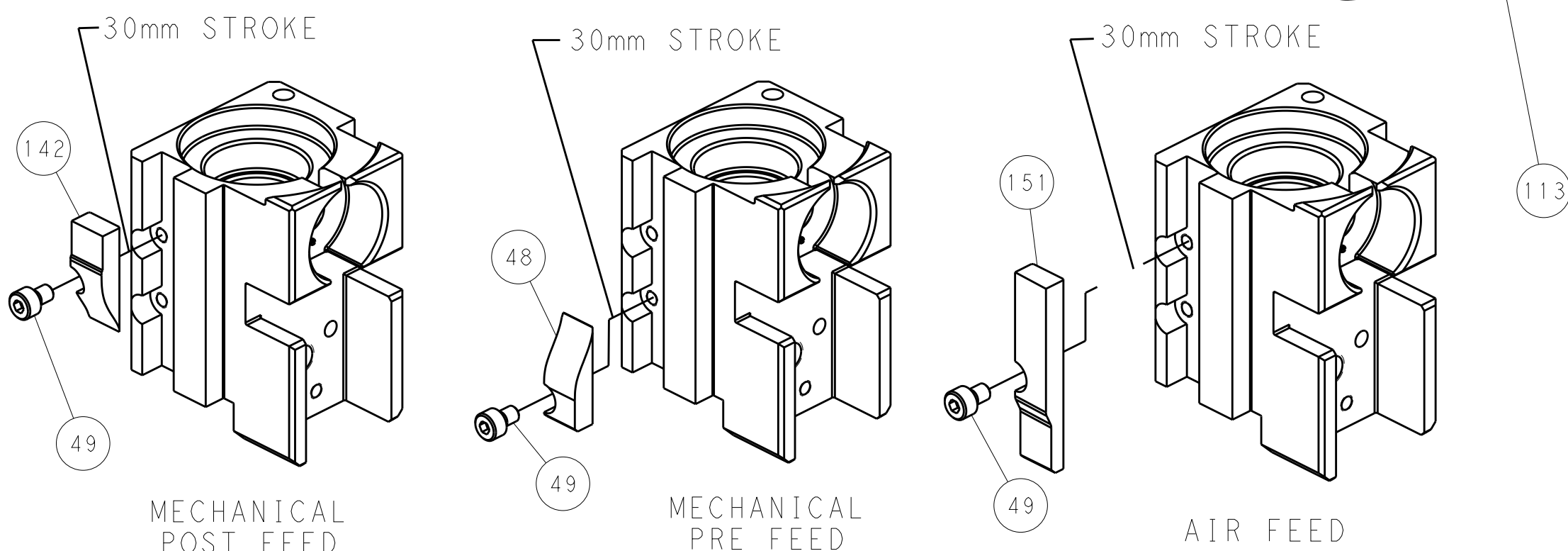
PNEUMATIC



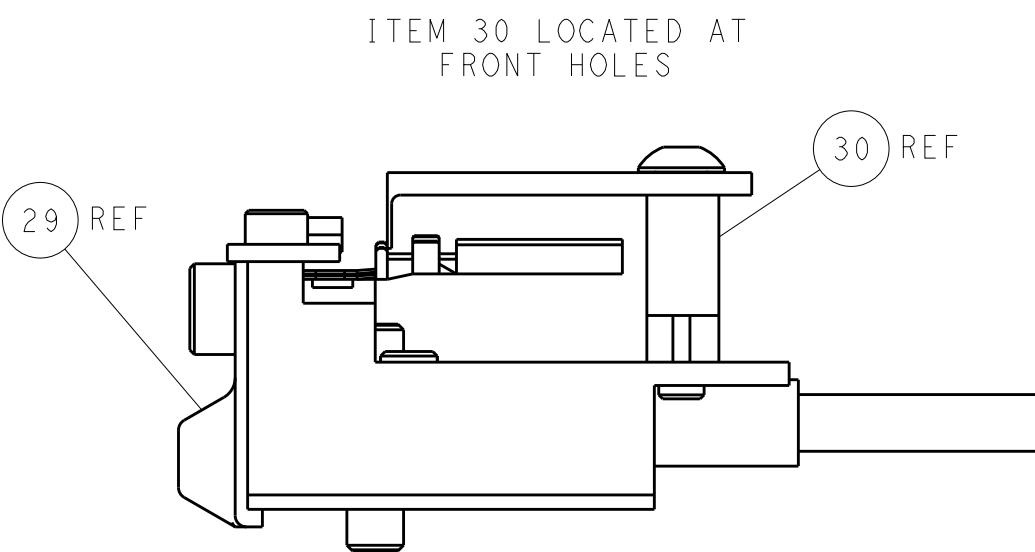
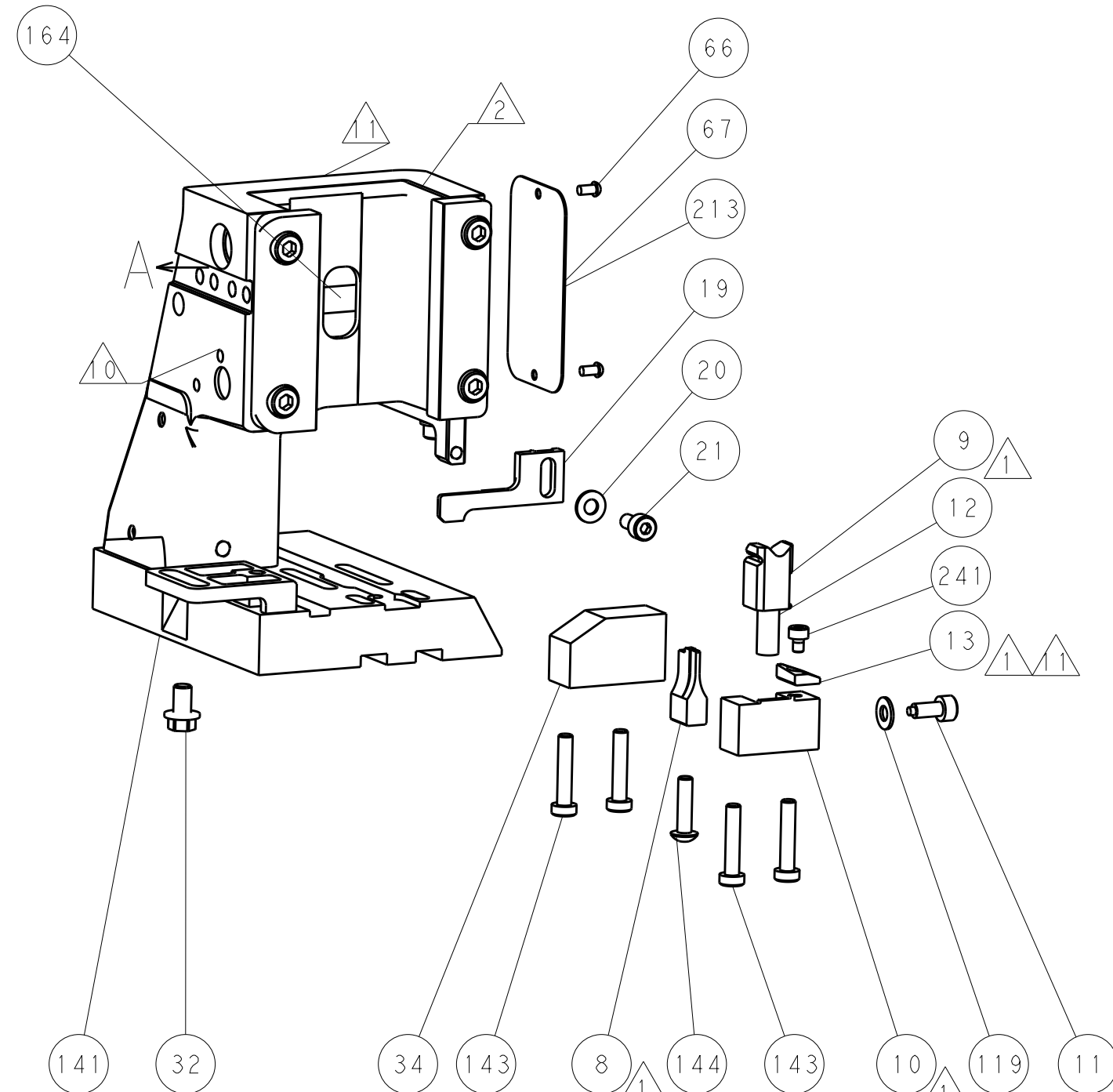
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. KNEPPER 09-Oct-13		CHK G. BAILEY 09-Oct-13		APVD W. CLIFFORD 09-Oct-13		NAME Ocean Side Feed Applicator	
mm		0 PLC ±		PRODUCT SPEC		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO		RESTRICTED TO	
MATERIAL		FINISH		WEIGHT		Customer Accessible Production Drawing		SCALE 1:2		SHEET 4 OF 4	
										REV D2	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION