

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2003

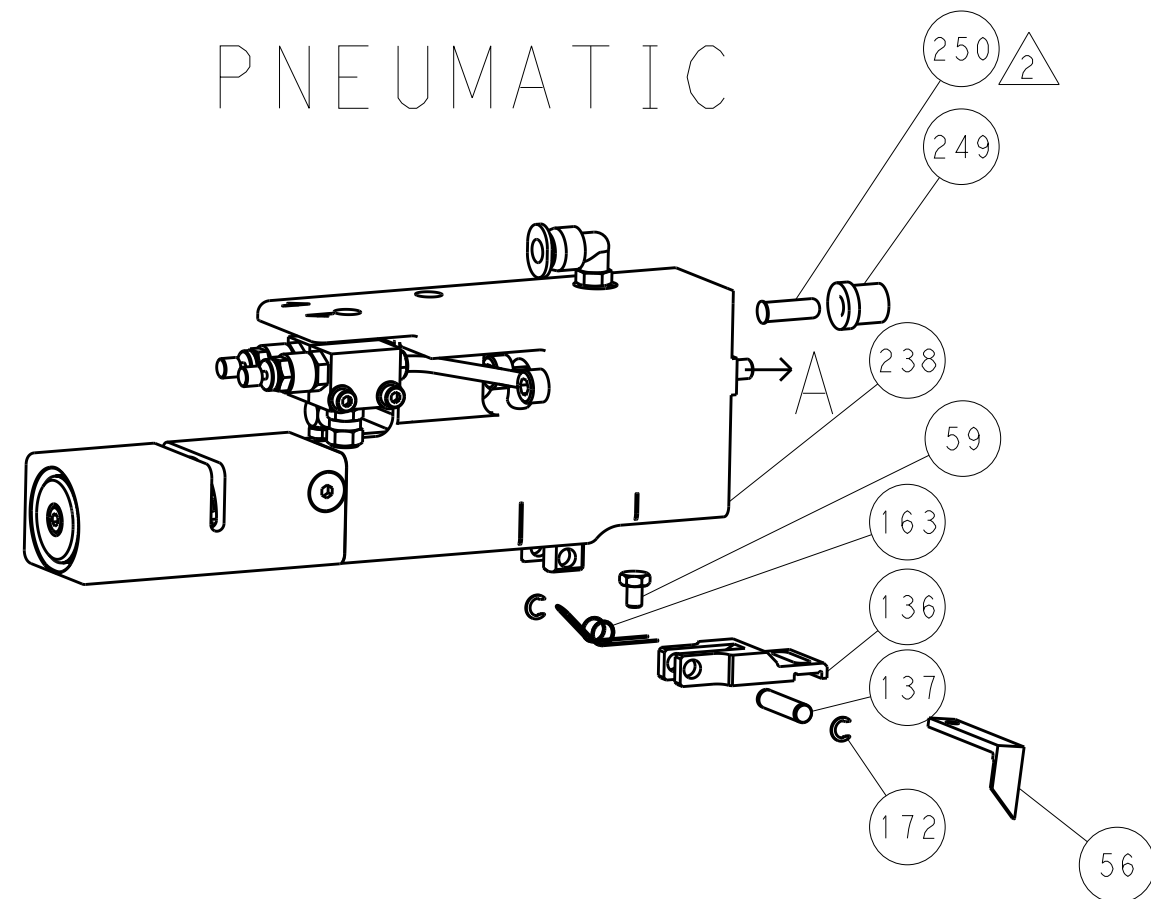
C

B

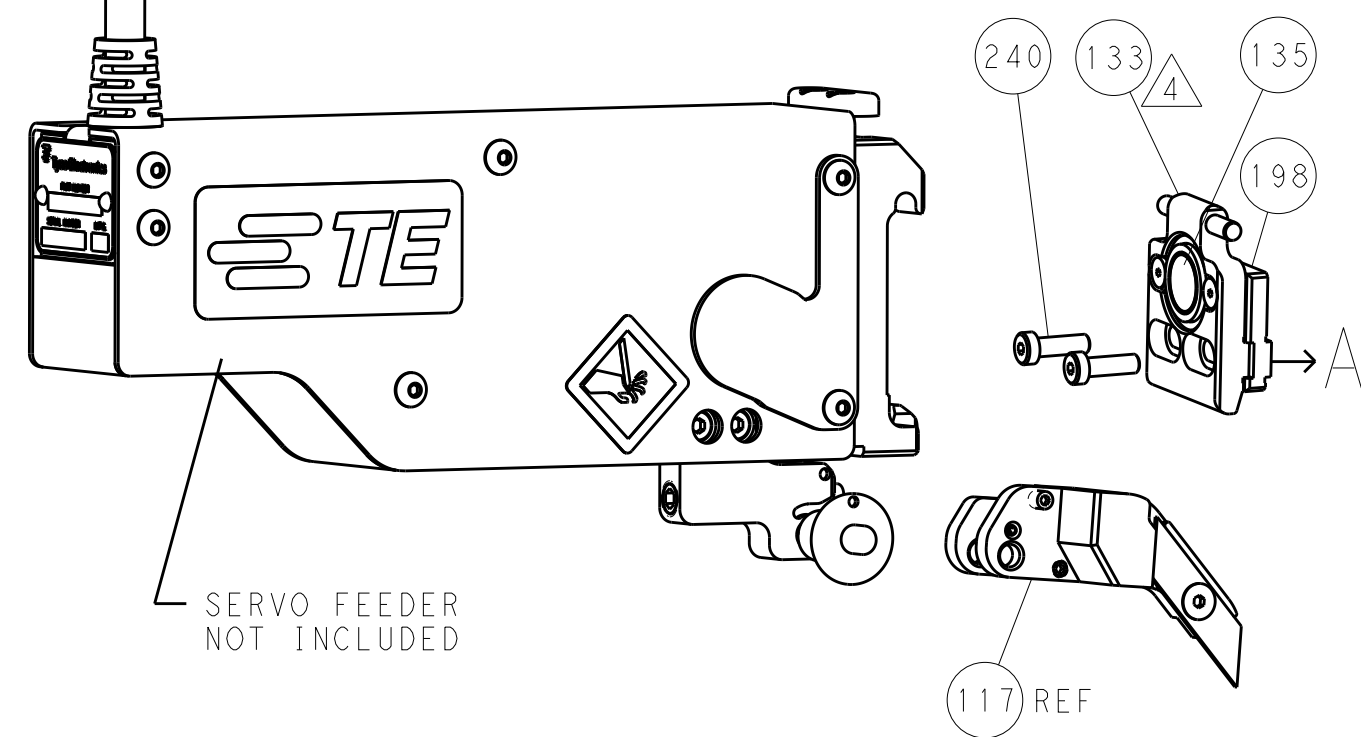
A

FEED TYPE

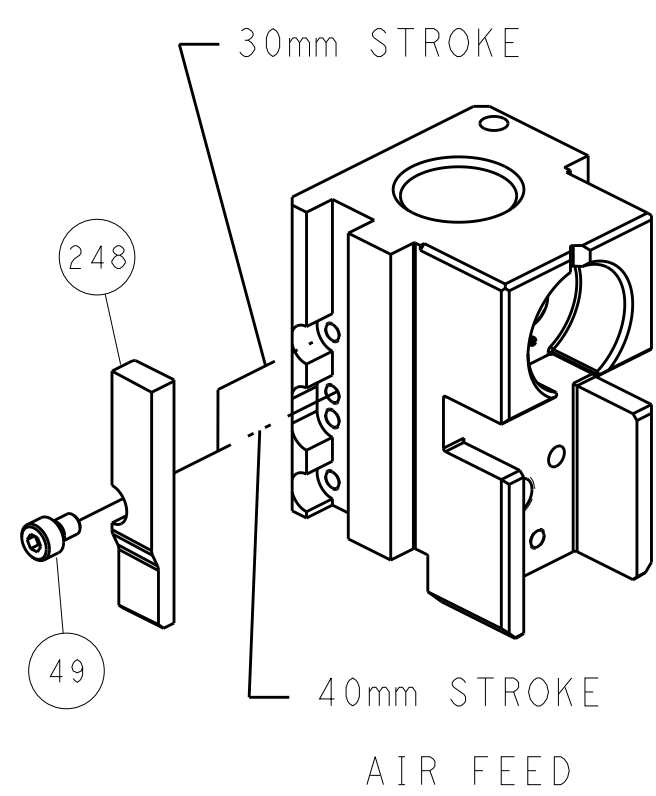
PNEUMATIC



SERVO LATCH PLATE



CAM POSITION



6

5

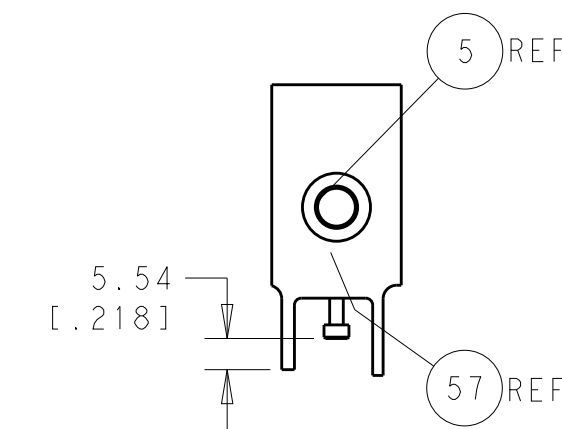
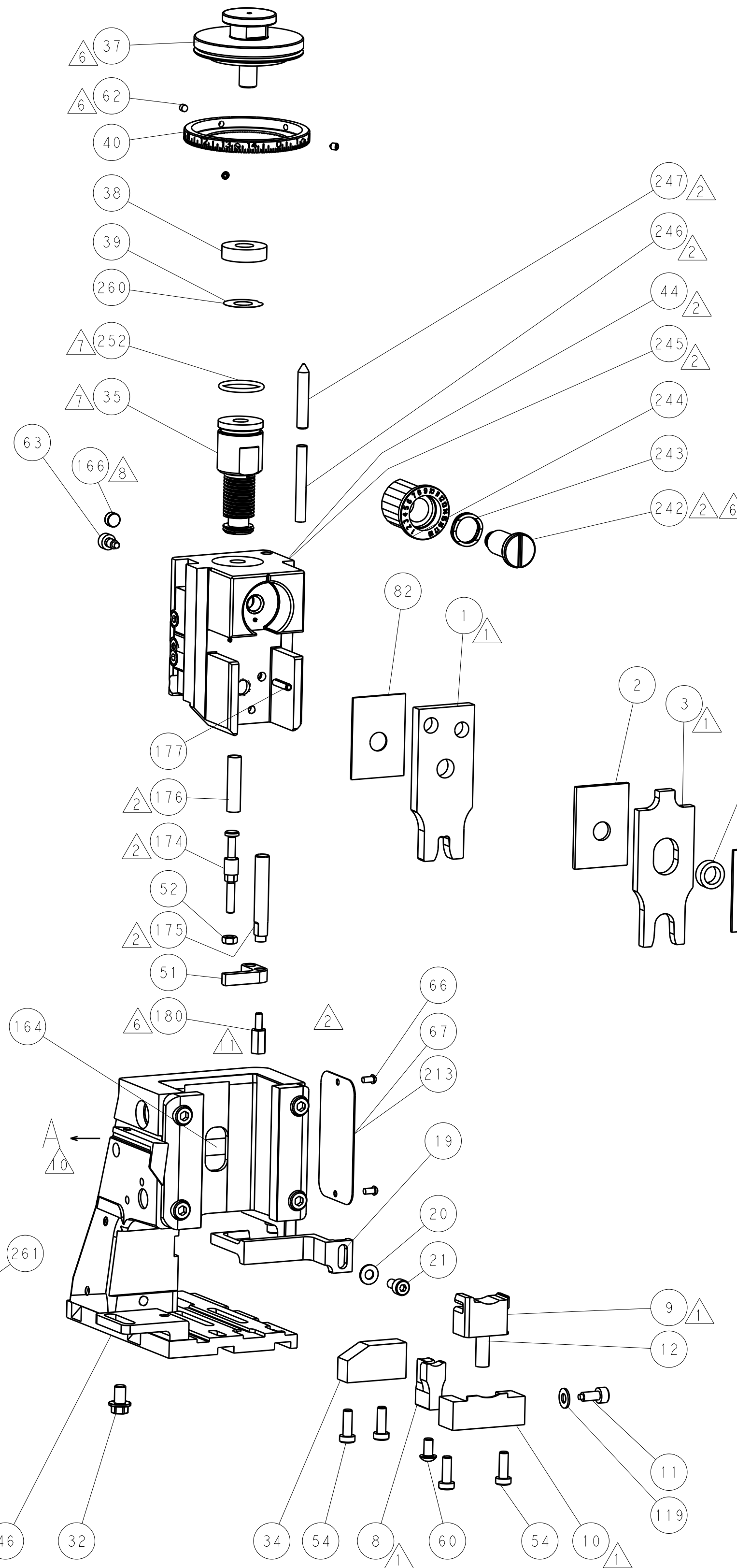
4

3

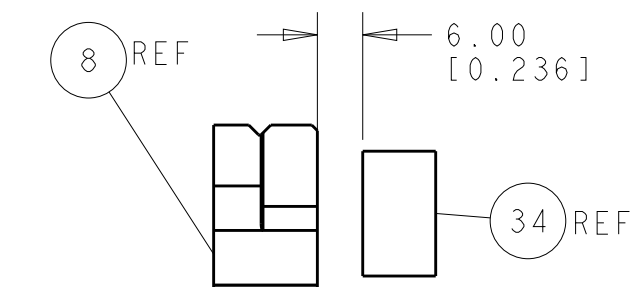
2

1

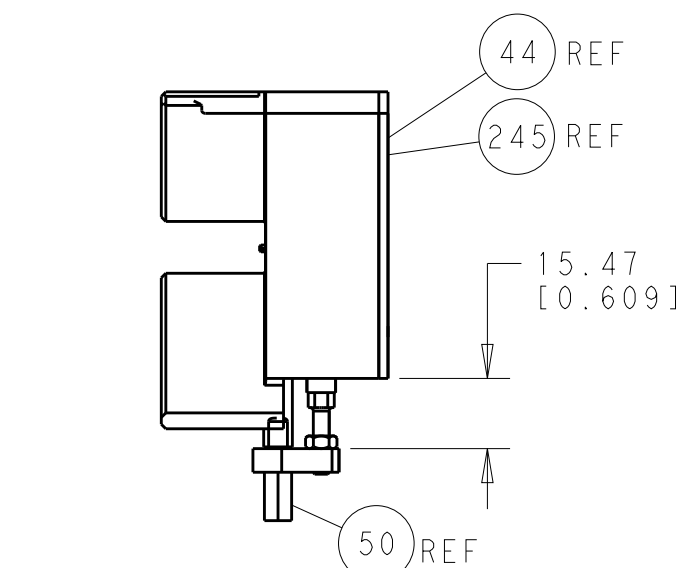
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-



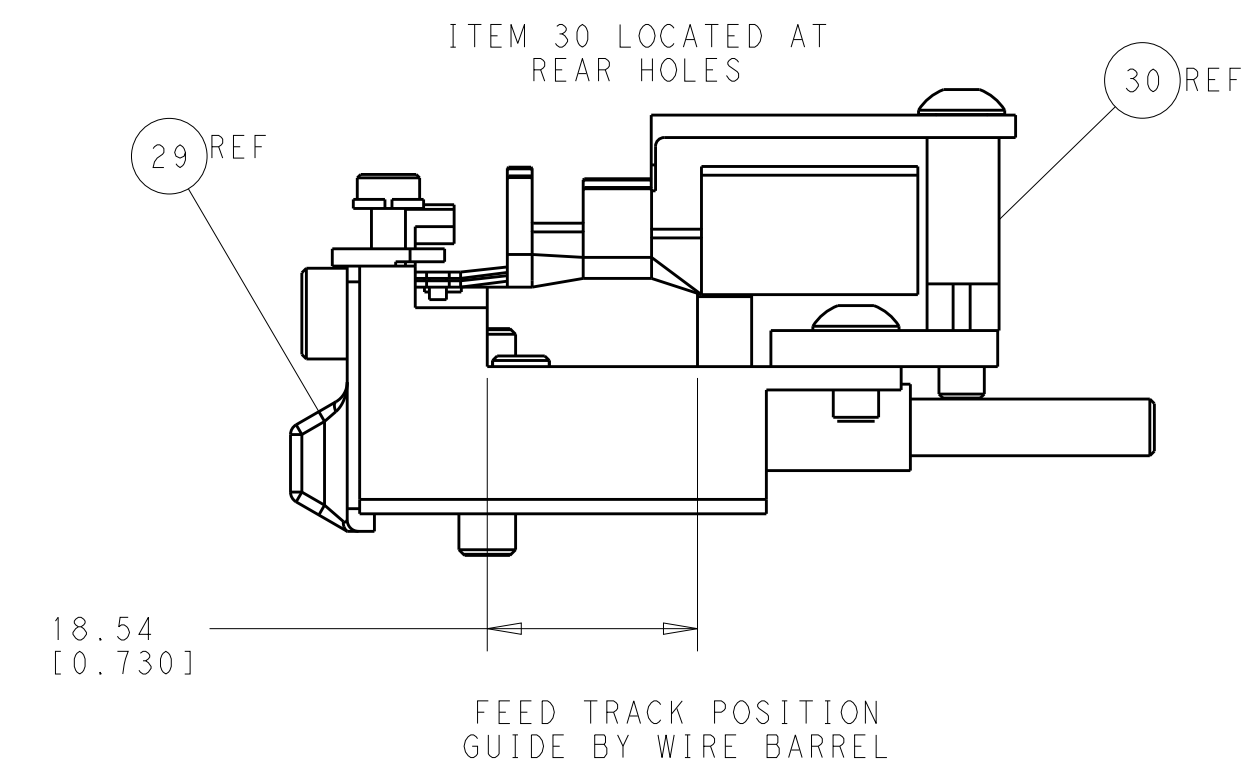
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY WIRE BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY REVISIONS TO THIS DRAWING MUST BE APPROVED BY THE DESIGNING ORGANIZATION. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY REVISIONS TO THIS DRAWING MUST BE APPROVED BY THE DESIGNING ORGANIZATION.		DWN C. CHEN 18DEC2012	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK S. XI 18DEC2012	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±0.1 2 PLC ±0.02 3 PLC ±0.005 4 PLC ±0.0005 ANGLES ±.1		APVD J. CRUZ 18DEC2012	SIZE A1	
MATERIAL -		PRODUCT SPEC -	CAGE CODE 00779	
FINISH -		APPLICATION SPEC -	DRAWING NO. 2151824	
-		WEIGHT -	Customer Accessible Production Drawing	
-		SCALE 1:1	SHEET 2 OF 4	
-		REV A	REV A	

TERMINAL DATA: LEAR TERMINAL		LEAR CRIMP SPECIFICATION	
TERMINAL NAME: FLAT CONTACT			
WIRE STRIP LENGTH 8.69-9.47 mm [.342-.373 IN]		INSULATION DIAMETER RANGE Ø 4.70-5.10 mm [.185-.201 IN]	
TERMINAL APPLICATION 		TERMINAL SPECIFICATION	
TERMINALS APPLIED 			
TE TERMINAL	LEAR TERMINAL	TE SEAL	LEAR SEAL
1572974-1	28459306189	1949052-1	0211172A



- ```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

PACIFIC VERSION  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

|                                                                                                                                                                                               |  |                               |  |                  |  |                                   |  |                                                                                                       |  |                    |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------|--|------------------|--|-----------------------------------|--|-------------------------------------------------------------------------------------------------------|--|--------------------|--|
| UNCONTROLLED DESIGN FOR PRODUCTION ORGANIZATION<br>UNCONTROLLED DRAWING FOR PRODUCTION ORGANIZATION                                                                                           |  |                               |  |                  |  | DWG<br><b>C-CHEN</b><br>18DEC2012 |  |  TE Connectivity |  | TE Connectivity    |  |
|                                                                                                                                                                                               |  |                               |  |                  |  | CHK<br><b>S-XI</b><br>18DEC2012   |  | Harrisburg, PA 17105-3608                                                                             |  |                    |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:                                                                                                                                                        |  | APPROVED BY:<br><b>L CRUZ</b> |  | NAME             |  | Ocean Side Feed Applicator        |  |                                                                                                       |  |                    |  |
| <br>0 PL/C ±.<br>1 PL/C ±0.1<br>2 PL/C ±0.02<br>3 PL/C ±0.005<br>4 PL/C ±0.0005<br>ANGLES ±.<br>FINISH - |  | PRODUCT SPEC                  |  | APPLICATION SPEC |  | SIZE                              |  | CAGE CODE                                                                                             |  | DRAWING NO         |  |
|                                                                                                                                                                                               |  |                               |  |                  |  | A I                               |  | 00779                                                                                                 |  | C=2151824          |  |
|                                                                                                                                                                                               |  |                               |  | WEIGHT           |  | -                                 |  | -                                                                                                     |  | -                  |  |
| Customer Accessible Production Drawing                                                                                                                                                        |  |                               |  |                  |  | SCALE                             |  | 1:1                                                                                                   |  | SHEET 3 OF 4 REV A |  |

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2003

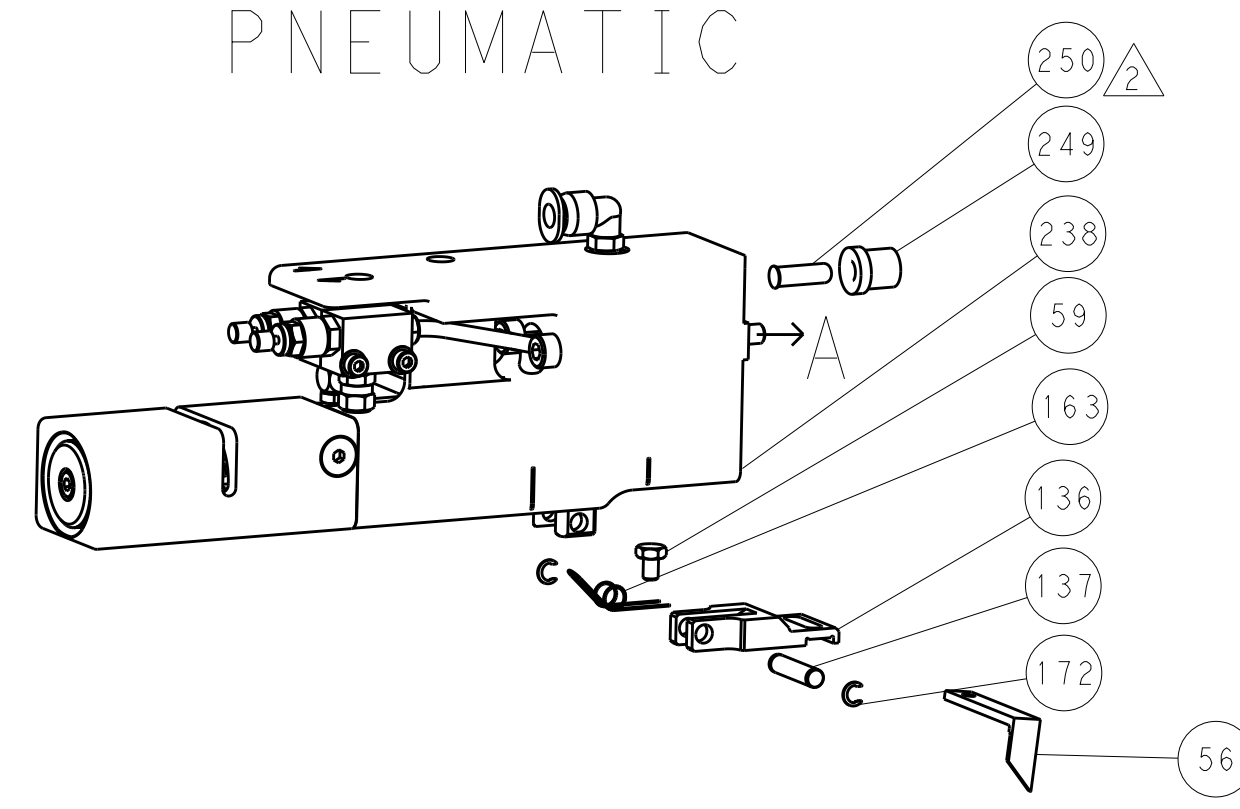
D

C

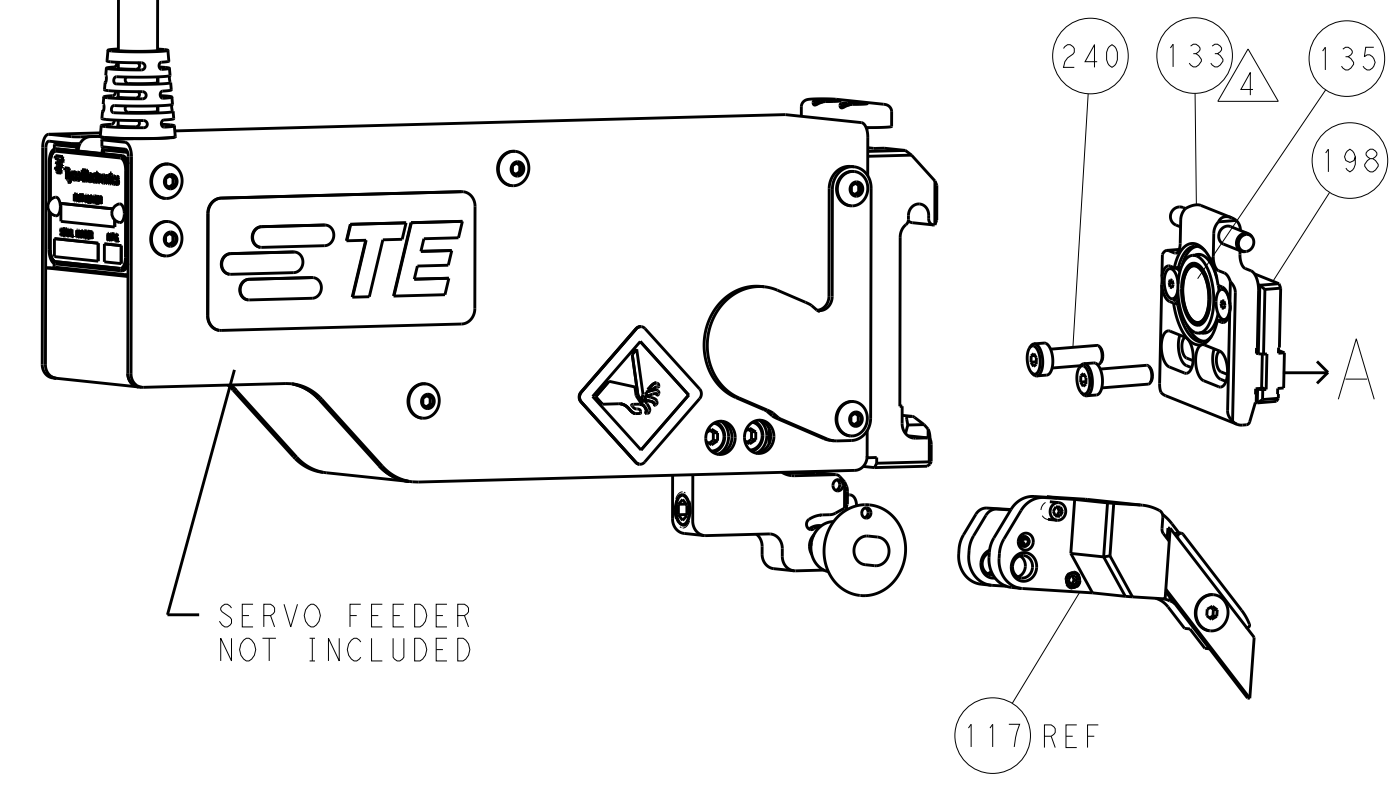
B

A

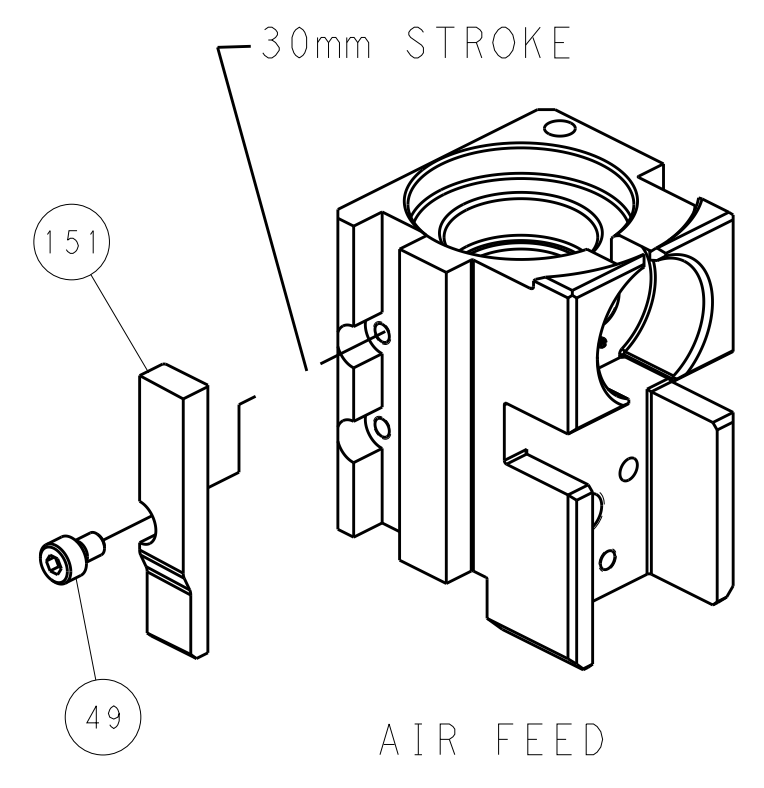
# FEED TYPE PNEUMATIC



# SERVO LATCH PLATE



# CAM POSITION



6

5

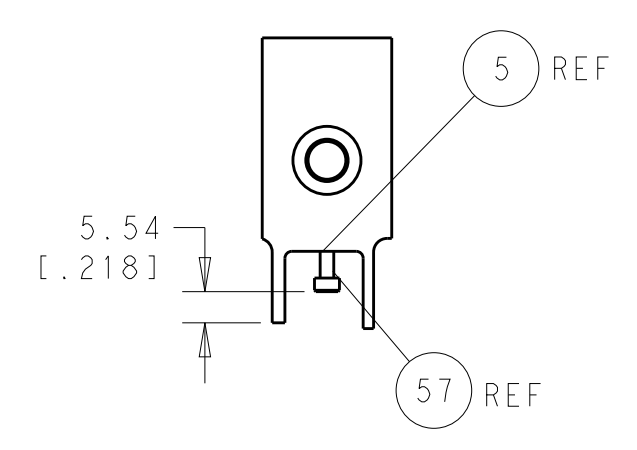
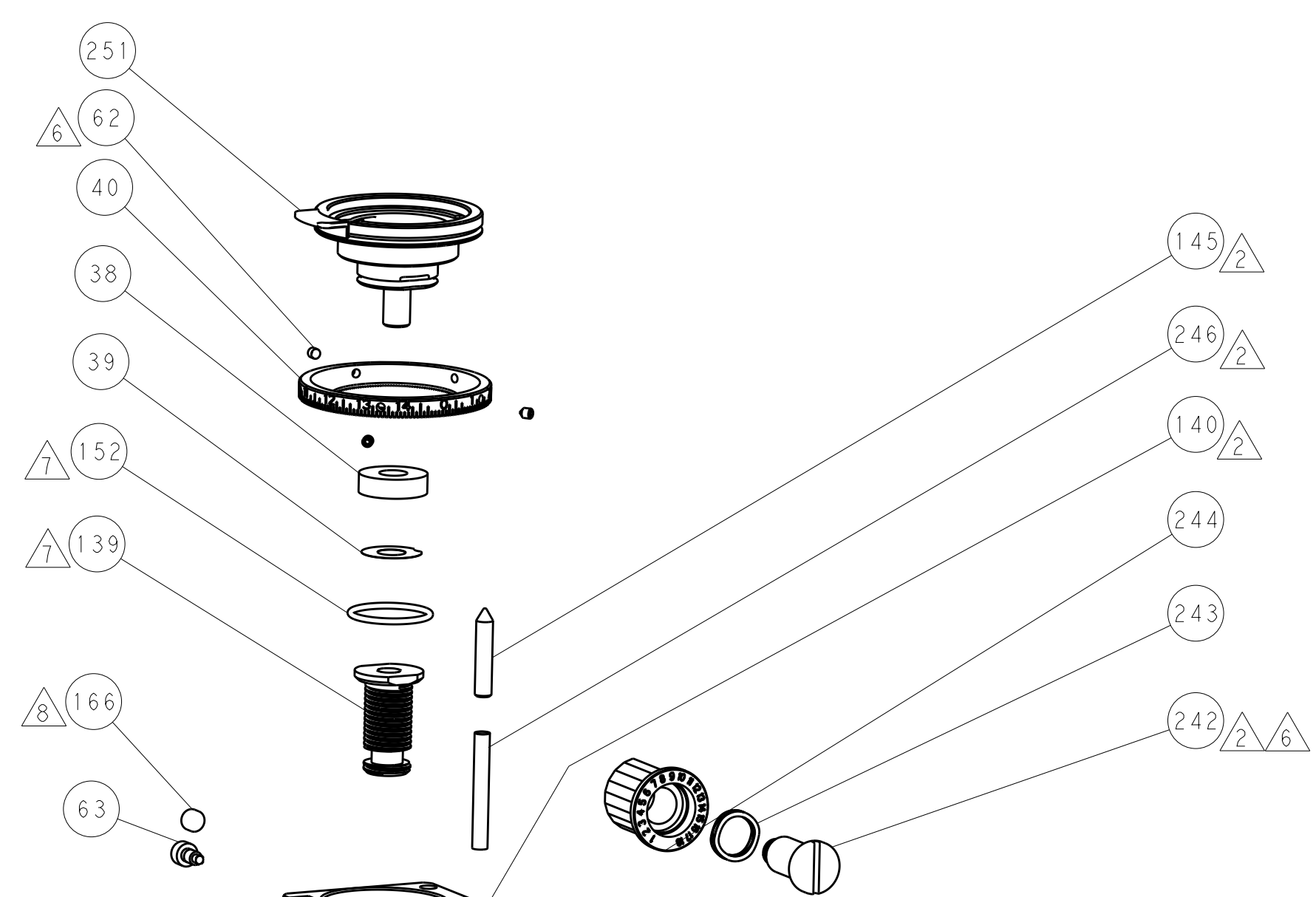
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3

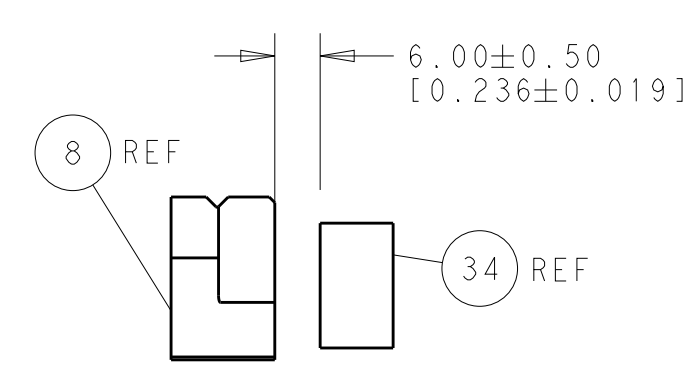
2

1

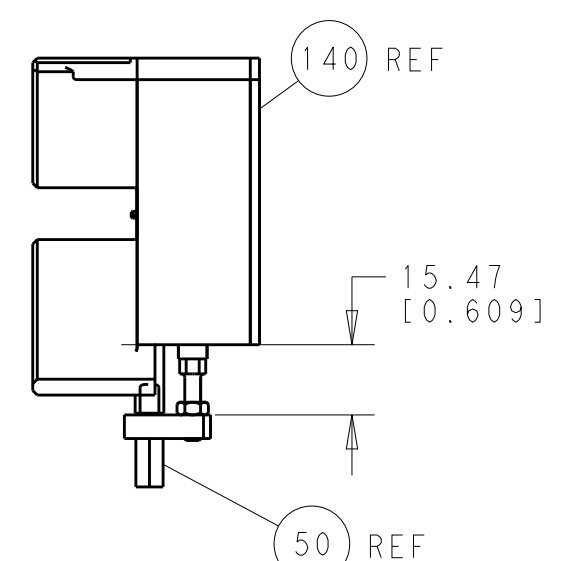
| LOC |    | DIST |     | REVISIONS   |      |     |      |
|-----|----|------|-----|-------------|------|-----|------|
| A   | 66 | P    | LTR | DESCRIPTION | DATE | DWN | APVD |
|     |    | -    | -   | SEE SHEET 1 | -    | -   | -    |
|     |    |      |     |             |      |     |      |
|     |    |      |     |             |      |     |      |



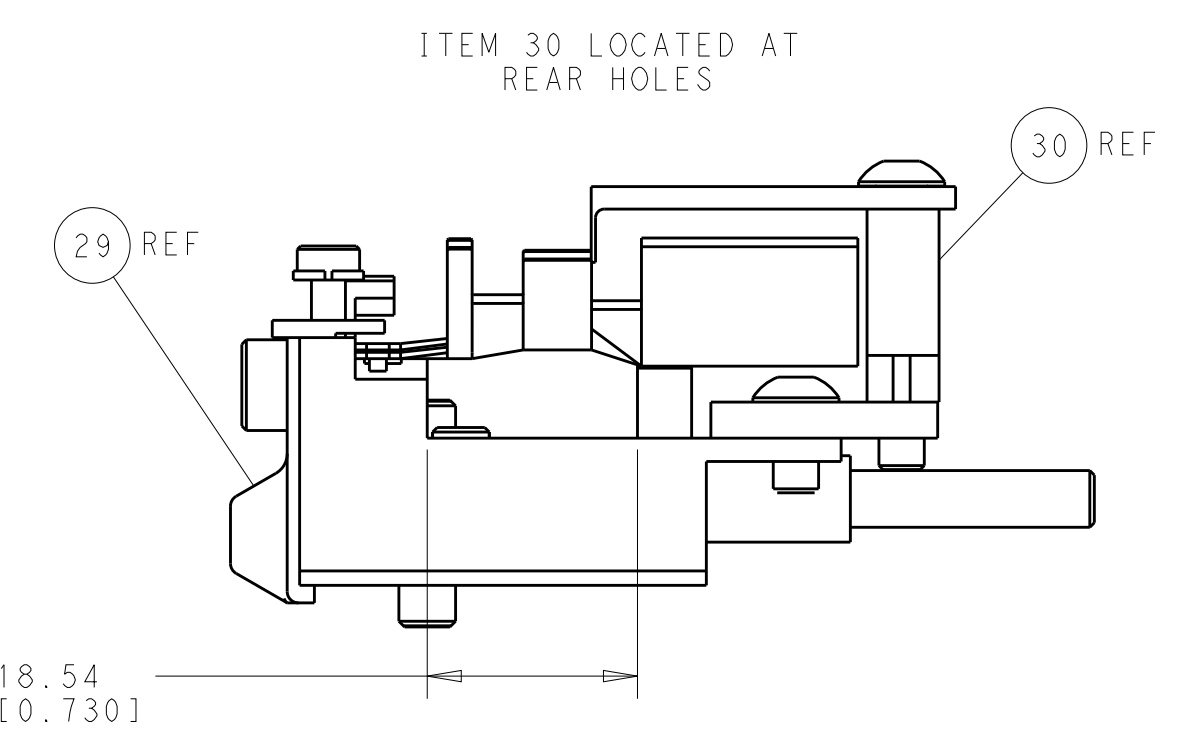
SHEAR DEPRESSOR DETAIL



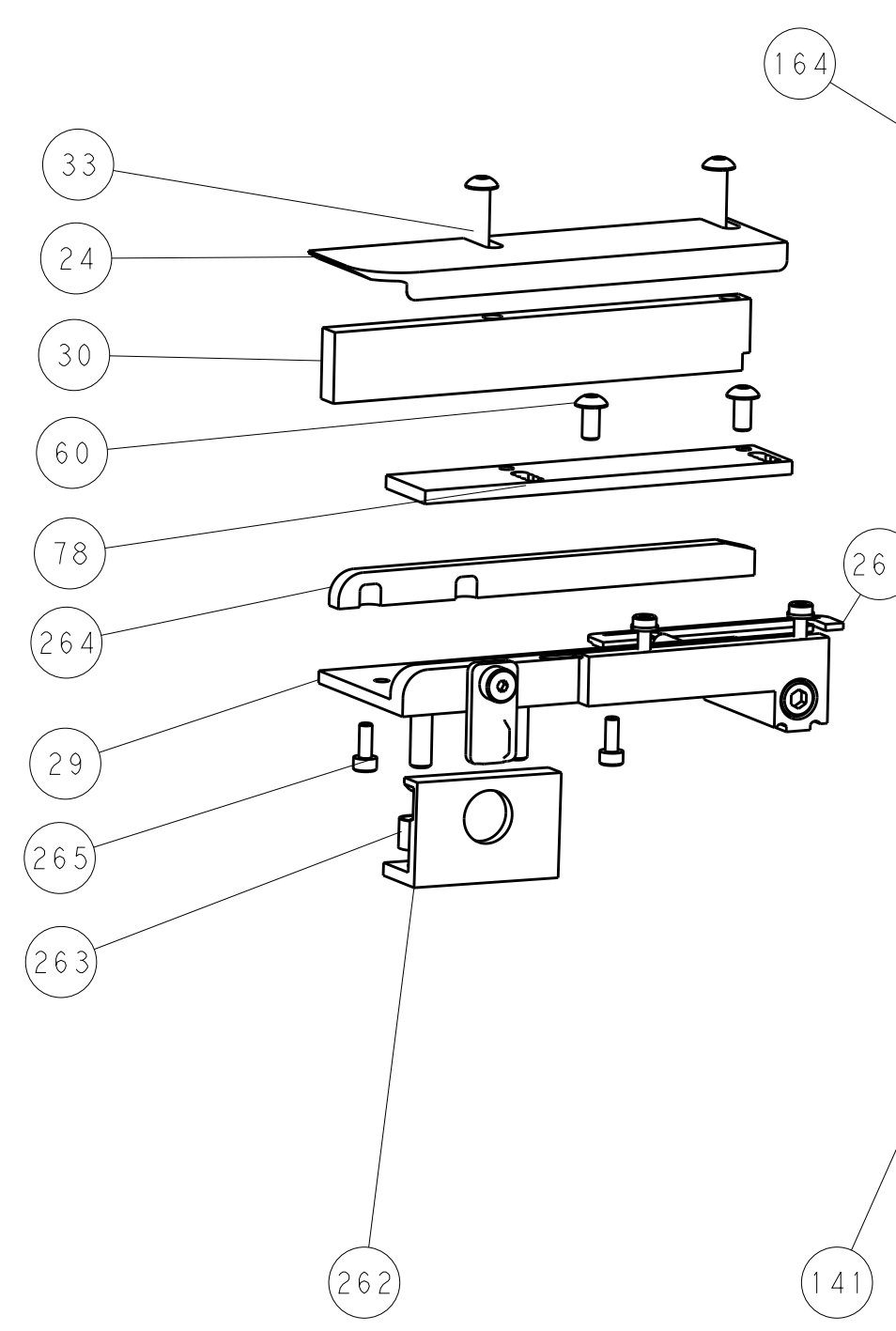
TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION  
GUIDE BY WIRE BARREL



PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
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|                                                                                                                                              |  |  |  |                                        |           |                                              |  |
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|                                                                                                                                              |  |  |  | CHK                                    | 18DEC2012 |                                              |  |
|                                                                                                                                              |  |  |  | APVD                                   | 18DEC2012 | NAME                                         |  |
|                                                                                                                                              |  |  |  | PRODUCT SPEC                           |           | Ocean Side Feed<br>Applicator                |  |
|                                                                                                                                              |  |  |  | APPLICATION SPEC                       |           | SIZE                                         |  |
|                                                                                                                                              |  |  |  | WEIGHT                                 |           | CAGE CODE                                    |  |
|                                                                                                                                              |  |  |  | Customer Accessible Production Drawing |           | DRAWING NO                                   |  |
|                                                                                                                                              |  |  |  | SCALE                                  |           | REV                                          |  |