

8

7

6

5

4

3

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1

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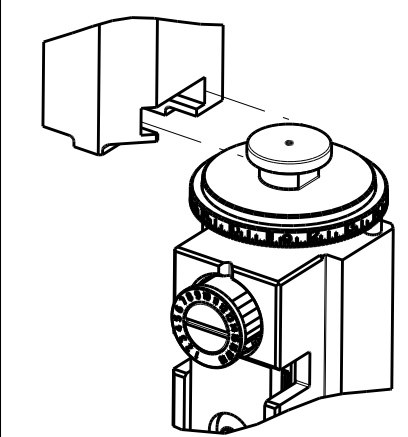
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20

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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2151773-2

2151773-5

2151773-6

2151773-7

7-2151773-7

REVISION

B

B

B

B

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FINE CRIMP HEIGHT ADJUST

NON-CRIMP HEIGHT ADJUST

FINE CRIMP HEIGHT ADJUST

CRIMP TOOLING KIT

FEED TYPE

PNEUMATIC

SERVO
LATCH PLATE⁴

SERVO
LATCH PLATE⁴

NONE

-

CONVERT TO

SERVO LATCH PLATE
SMART APPLICATOR

PNEUMATIC FEED

-

-

-

-

PART NUMBERS REQUIRED

2119951-1
2161326-1

2119950-1
1338685-1

8-2151773-5
8-2151773-4

1901094-3
-

2119641-1
-

2119799-1
-

2168400-6 (QUANTITY 2)
-

2063440-2
-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	2.05 mm [.081]	F
INSUL	2.80 mm [.110]	O

APPLICATOR INSTRUCTIONS
408-10389

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: TAB 5.8X0.8 ASSY

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

TERMINAL APPLICATION SPECIFICATION

TERMINALS APPLIED⁹

TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1-963734-1	1-963734-2	2-963734-1	2-963734-2

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

1.00mm2	1.56+/-0.05 [.061+/- .002]	8.7
0.75mm2	1.47+/-0.05 [.058+/- .002]	9.6
0.50mm2	1.38+/-0.05 [.054+/- .002]	10.5

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151773-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151773-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151773-6

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 50.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.24.

AMP 4805 REV 31MAR2000

*WARNING

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE
2119599-1

LOC
A

DIST
66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED	19DEC2012	RK	GB
	B	ECR-15-000142	06JAN2015	JH	TE

6

1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

6

1

1

1

1

2119758-1

RAM, AMP STYLE, SIDE FEED, NON-ADJ.

245

6

1

1

1

1

2119082-8

CAM, SNAIL, INSULATION ADJUSTMENT

244

6

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

6

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

6

1

1

1

1

7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

6

-

2

2

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

6

-

-

-

-

1

2063440-2

AIR FEED MODULE

238

6

-

1

1

-

2119740-2

TAG, IDENTIFICATION

213

6

-

-

1

1

-

1901094-3

SPACER, FEEDER

198

6

-

1

1

1

1

9931111-1

PIN, SLOTTED SPRING 3.0 X 20.0

177

6

-

1

1

1

1

8-22280-7

SPRING, COMPRESSION

176

6

-

1

1

1

1

1752353-2

GUIDE PIN, HOLDDOWN

175

6

-

1

1

1

 1 | 1901680-2 | GUIDE PIN, HOLDDOWN | 174 || 6 | - | - | - | - | 2 | 21045-3 | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172 |
6	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
6	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
6	-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
6	-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
6	-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
6	-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
6	-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
6	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
6	-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
6	-	1	1	1	1	455888-5	SPACER, CRIMPER	82
6	-	2	2	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	79
6	-	1	1	1	1	1633470-2	EXTENSION PLATE	78
6	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
6	-	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
6	-	1	1	1	1	2119943-1	WASHER, SPACER	69
6	-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
6	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
6	-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
6	-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
6	-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
6	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
6	-	-	-	-	1	1338685-1	PAWL, FEED	56
6	-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
6	-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
6	-	1	1	1	1	1901681-2	HOLDDOWN, TERMINAL	51
6	-	1	1	1	1	1-1752354-1	STANDOFF, HOLD-DOWN	50
6	-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
6	-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
6	-	1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
6	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
6	-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
6	-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
6	-	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
6	-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
6	-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
6	-	1	1	1	1	1-1752356-2	SUPPORT, TERMINAL	34
6	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
6	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
6	-	1	1	1	1	1320908-5	SPACER, STRIP GUIDE	30
6	-	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
6	-	1	1	1	1	1-455888-5	SPACER, CRIMPER	28
6	-	1	1	1	1	1320928-4	STRIP GUIDE	24
6	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
6	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
6	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	1	1	2119806-3	INSERT, SHEAR	13
1	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
1	-	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	1	1	2119805-8	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	2-454276-0	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	2-1633927-8	ANVIL, COMBINATION	8
1	-	-	-	-	-	-	-	7
1	-	-	-	-	-	-	-	6
1	-	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5
1	-	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	3-1633966-8	CRIMPER, INSULATION O	3
1	-	-	-	-	-	-	-	2
1	1	1	1	1	1	1-456405-6	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO	

Customer Accessible Production Drawing

SCALE 1:2

SHEET 1 OF 4

REV B

THE FOLLOWING IS A SUMMARY OF THE INFORMATION CONTAINED IN THIS DRAWING. IT IS SUBJECT TO CHANGE AND DOES NOT CONSTITUTE A CONTRACT. THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST REVISIONS.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.13 4 PLC ±0.0001 ANGLES ±.5

MATERIAL: -

FINISH: -

DWN: L. ZHANG 14NOV2012

CHK: L. ZHANG 14NOV2012

APVD: S. XI 14NOV2012

PRODUCT SPEC: -

APPLICATION SPEC: -

WEIGHT: -

SIZE: A1

CAGE CODE: 00779

DRAWING NO: C=2151773

RESTRICTED TO: -

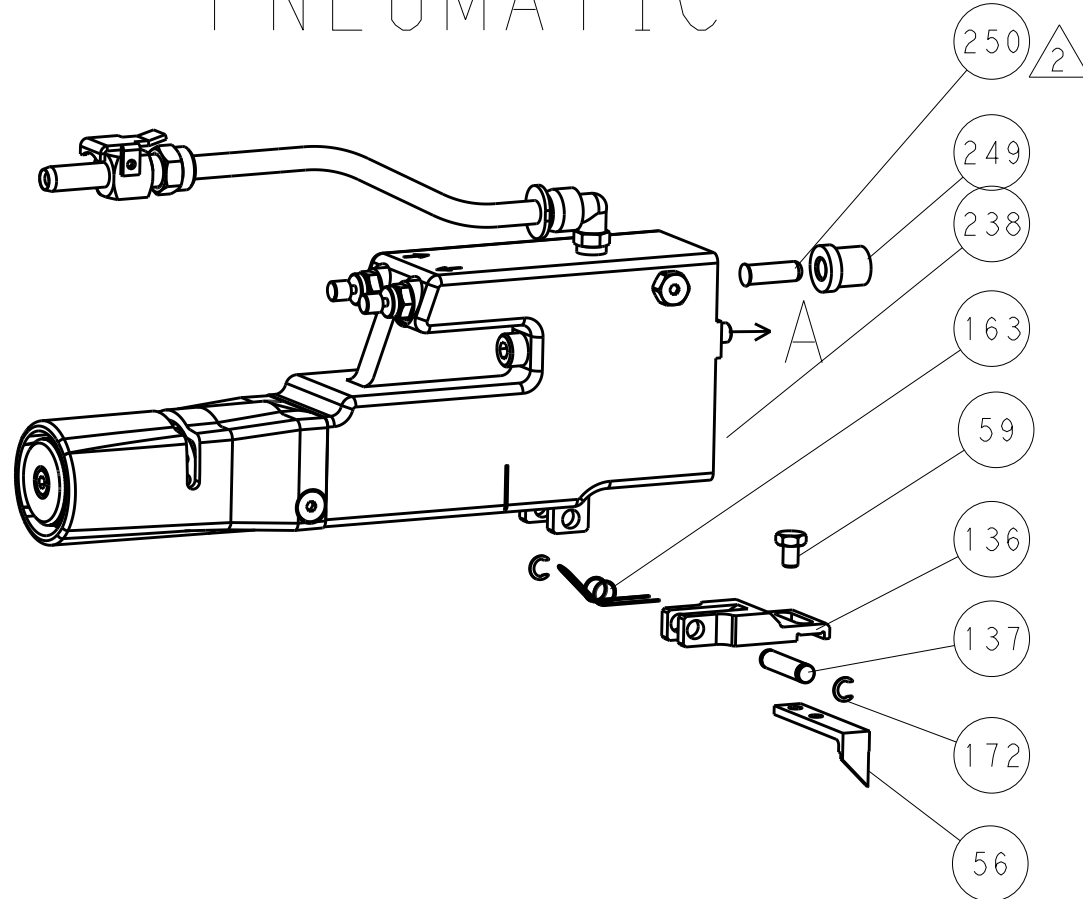
TE Connectivity Harrisburg, PA 17105-3608

Ocean Side Feed Applicator

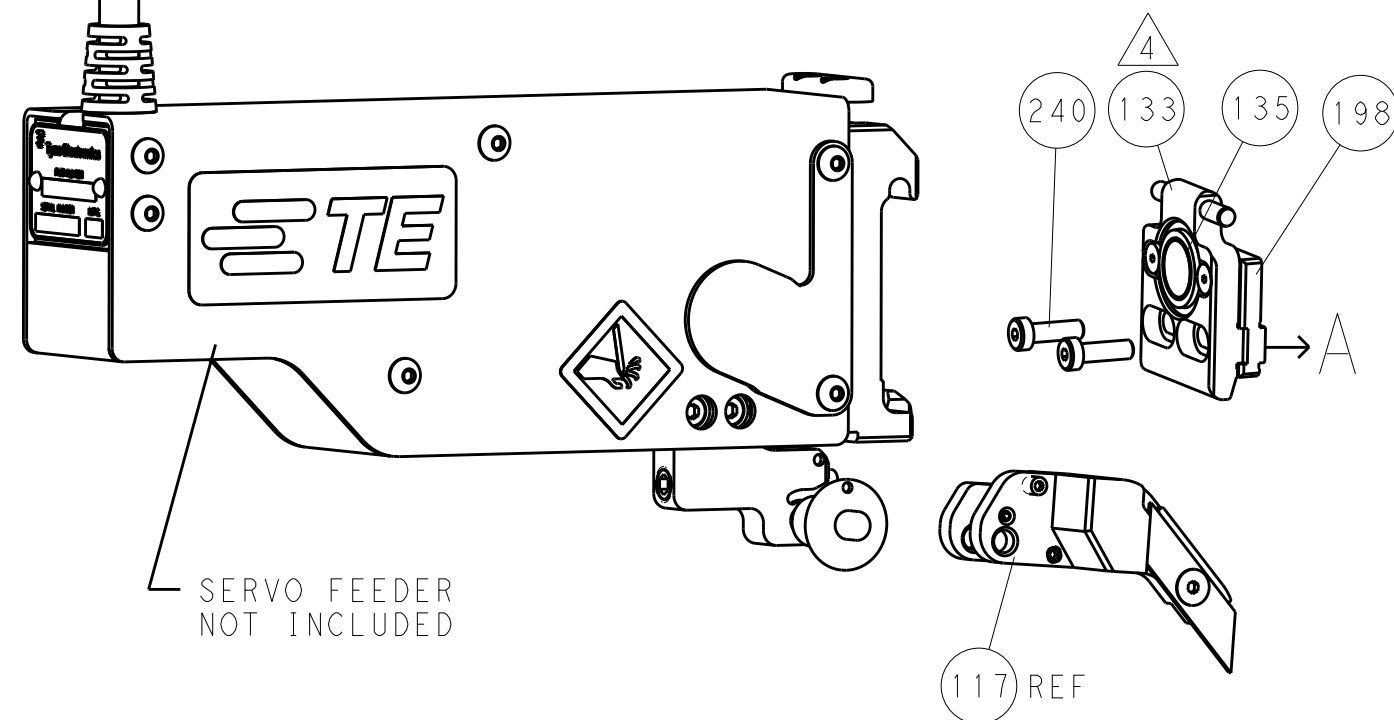
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC	DIST	REVISIONS				
		P	LYR	DESCRIPTION	DATE	OWN
A	66	-	-	SEE SHEET 1	-	-

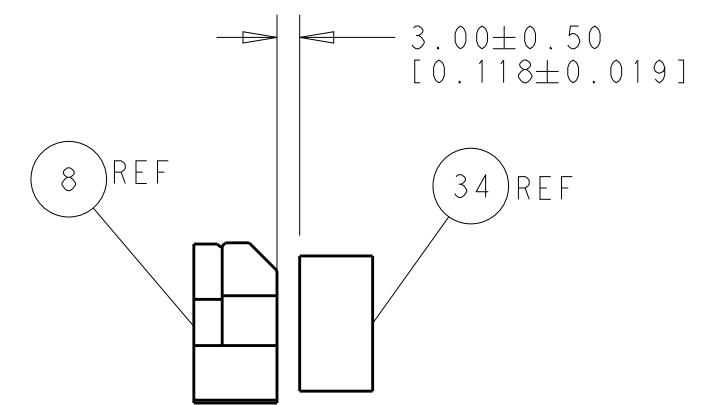
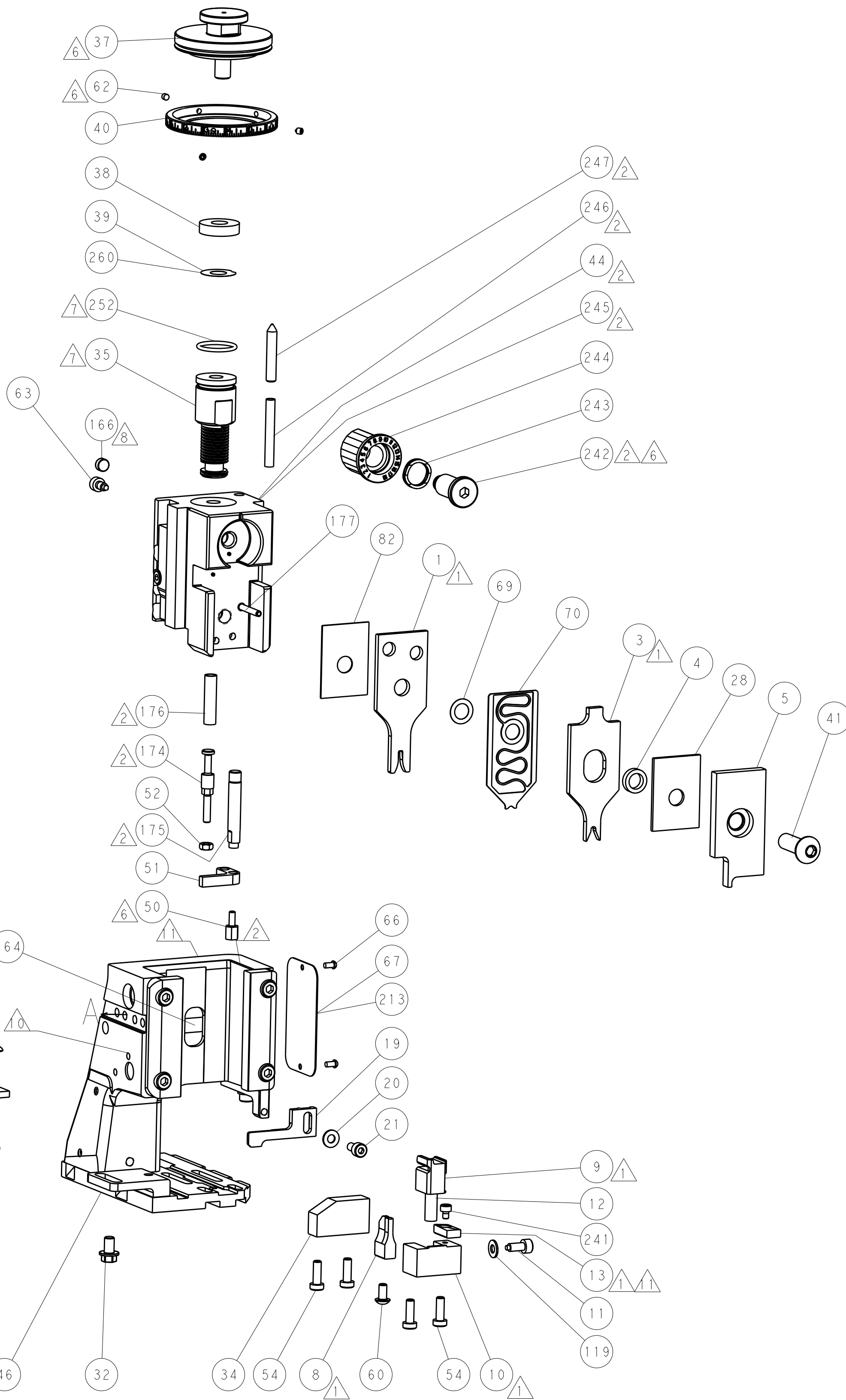
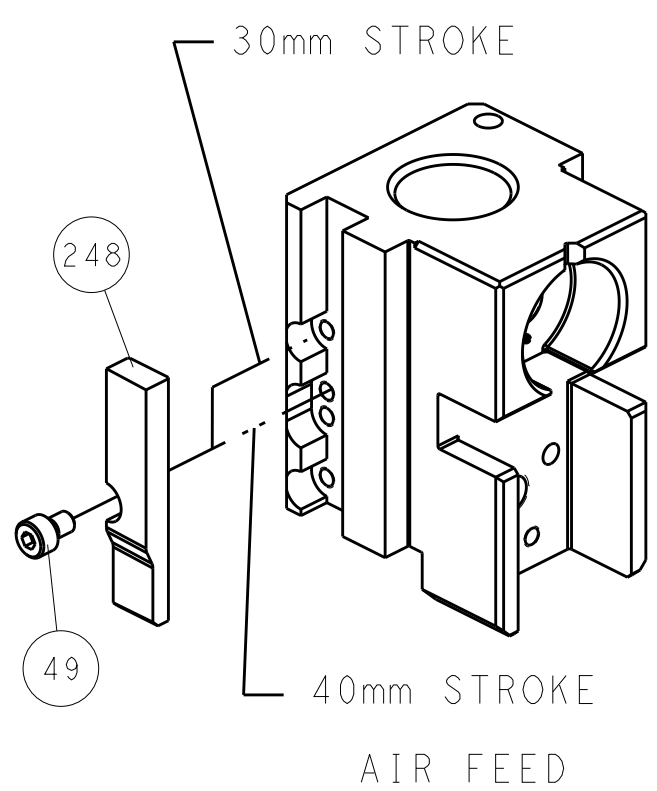
FEED TYPE
PNEUMATIC



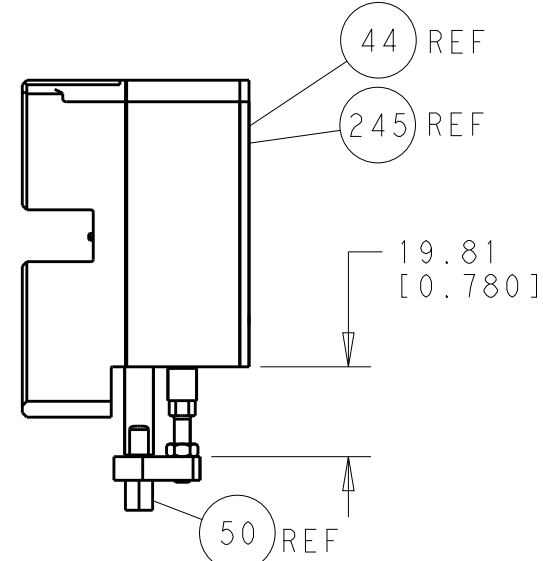
SERVO
LATCH PLATE



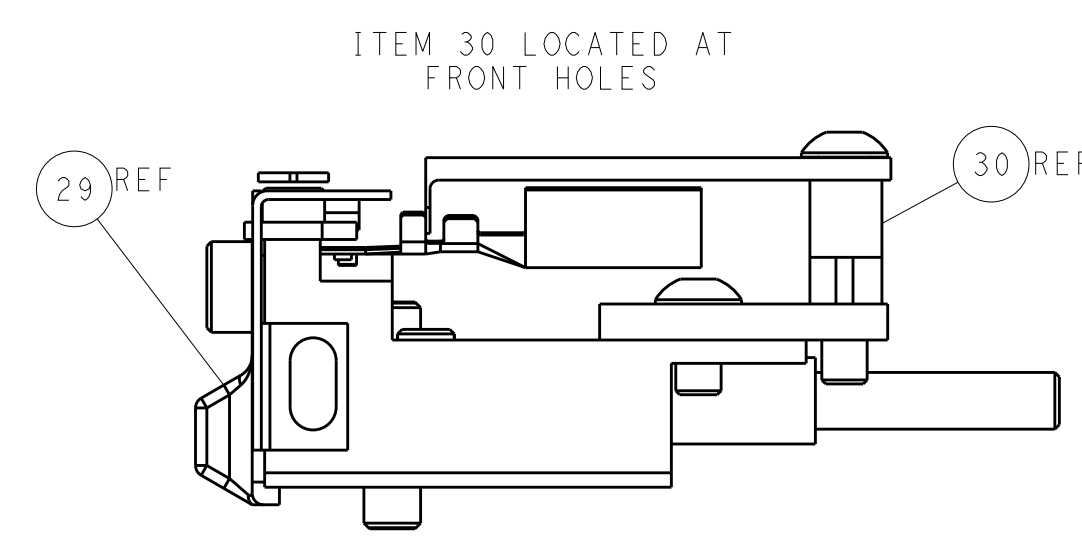
CAM POSITION



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP

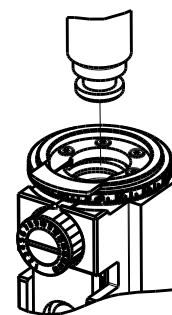


FEED TRACK POSITION
GUIDE BY INSULATION BARREL

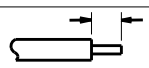
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

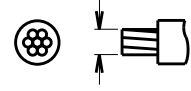
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN L. ZHANG 14NOV2012	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK L. ZHANG 14NOV2012	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.5 2 PLC ±.13 3 PLC ±.013 4 PLC ±.0001 ANGLES ±.0001		APVD S. XI 14NOV2012	SIZE A1	
MATERIAL -		FINISH -	WEIGHT -	
Customer Accessible Production Drawing		SCALE 1:2	SHEET 2 of 4	
			REV B	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151773-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2151773-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151773-4	-	-	-
	2-2151773-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-2
					-	-	-	-	-	-	-
	2-2151773-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
7-2151773-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.05 mm [.081]	F
INSUL	2.80 mm [.110]	O
APPLICATOR INSTRUCTIONS 408-10389 		

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: TAB 5.8X0.8 ASSY			
WIRE STRIP LENGTH 4.20-4.80 mm [.165-.189 IN]		INSULATION DIAMETER RANGE Ø1.40-2.10 mm [.055-.083 IN]	
TERMINAL APPLICATION SPECIFICATION 	114-18052	-	-
TERMINALS APPLIED 	-	-	-
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1-963734-1	1-963734-2	2-963734-1	2-963734-2

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 
1.00mm2	1.56+/-0.05 [.061+/- .002]	8.7
0.75mm2	1.47+/-0.05 [.058+/- .002]	9.6
0.50mm2	1.38+/-0.05 [.054+/- .002]	10.5



-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151773-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151773-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
-  MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

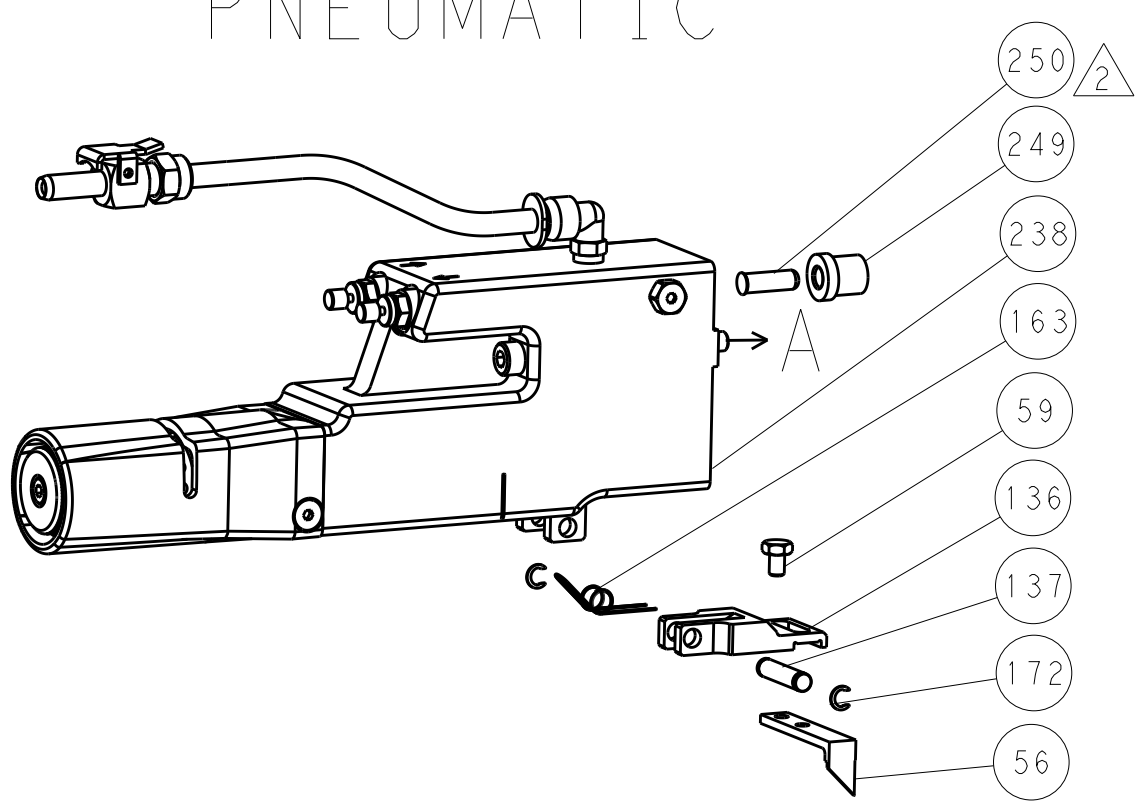
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
						OWN
			-		SEE SHEET 1	-

	-	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
6	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	1	2063440-2	AIR FEED MODULE	238
	-	-	1	-	2119740-2	TAG,IDENTIFICATION	213
	-	-	1	-	1901094-3	SPACER, FEEDER	198
	-	1	1	1	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
	-	1	1	1	8-22280-7	SPRING, COMPRESSION	176
	-	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
	-	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	1	240638-1	SPRING, FEED FINGER	163
	-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
	-	-	-	1	2119641-2	FEED CAM, AIR FEED	151
	-	1	1	1	2119798-2	DETENT PIN	145
	-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
	-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
	-	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
	-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136
	-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	-	REF	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
	-	1	1	1	455888-5	SPACER, CRIMPER	82
	-	2	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	79
	-	1	1	1	1633470-2	EXTENSION PLATE	78
	-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	-	1	1	1	2119791-5	DEPRESSOR, WIRE	70
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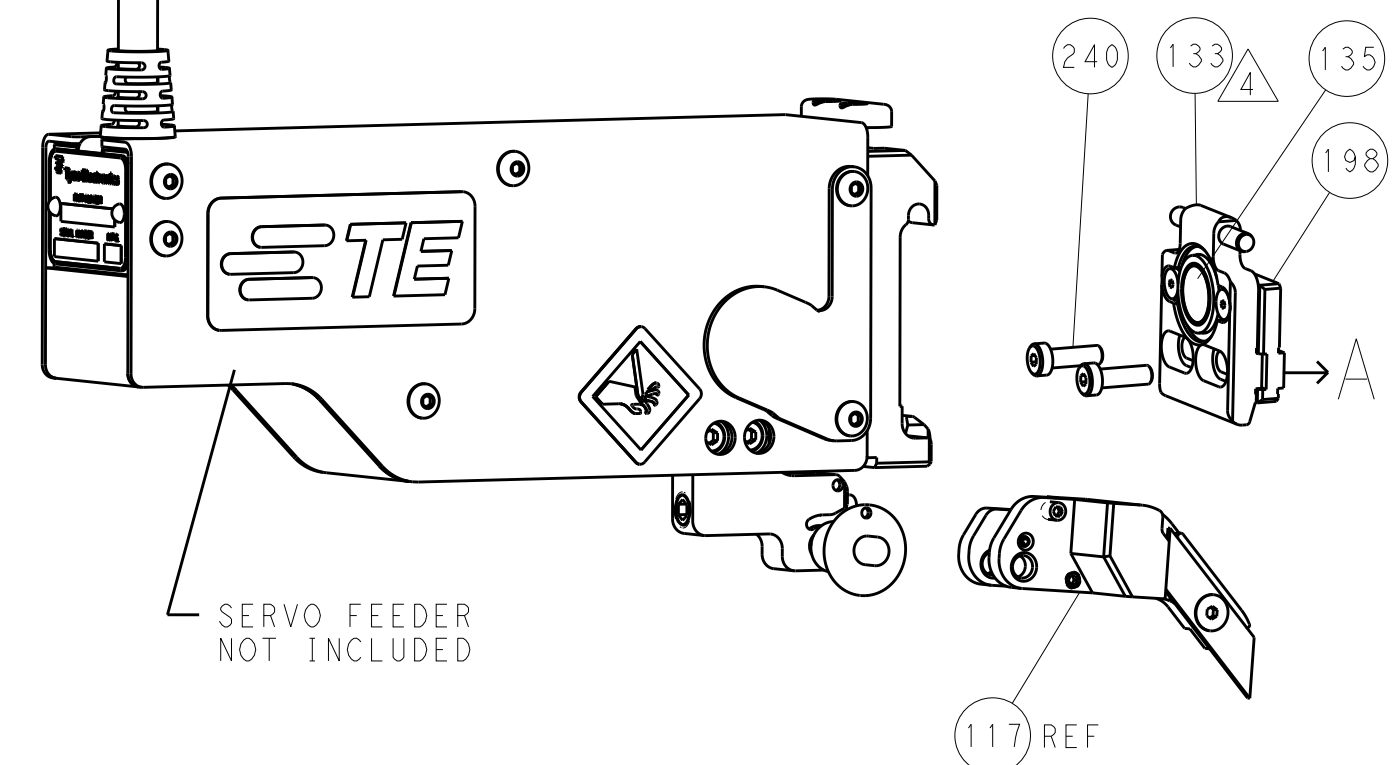
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST REVISION. SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN L. ZHANG CHK L. ZHANG APVD S. XI		14NOV2012 14NOV2012 14NOV2012		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME Ocean Side Feed Applicator			
		0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5		APPLICATION SPEC		SIZE A			
MATERIAL -		FINISH -		WEIGHT -		CAGE CODE 00779		DRAWING NO C=2151773	
				Customer Accessible Production Drawing		SCALE 1:2		SHEET 3 OF 4	
								REV B	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

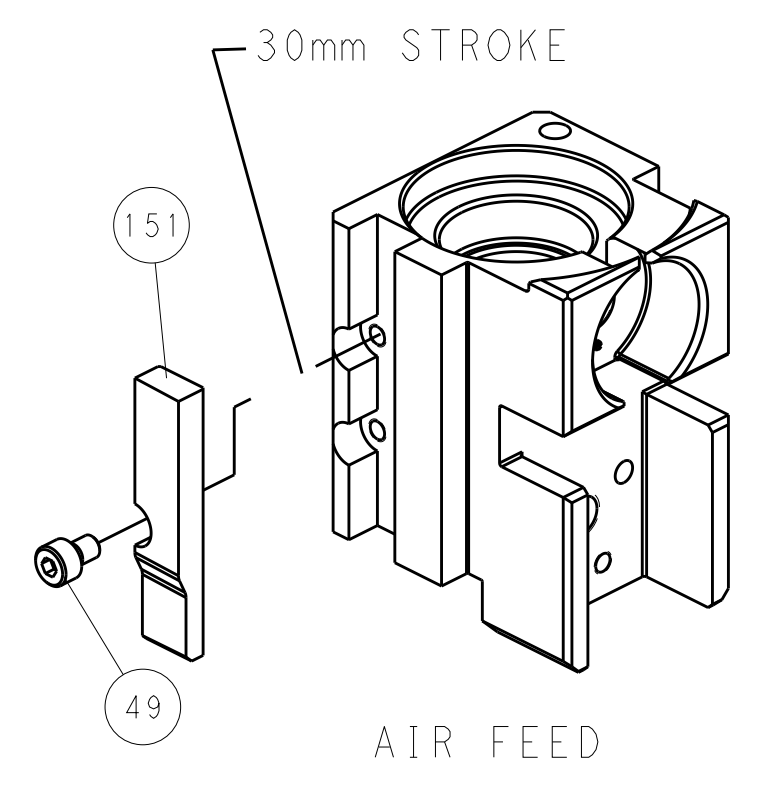
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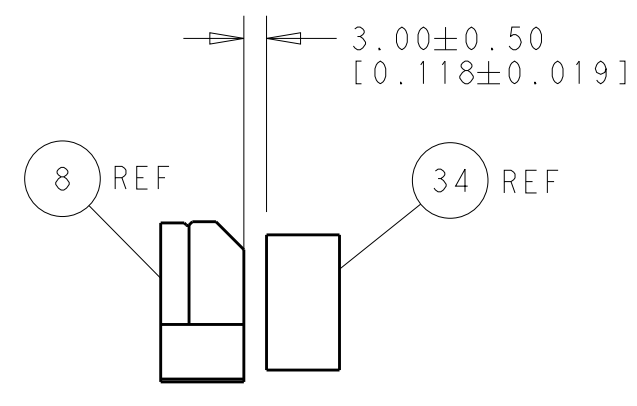
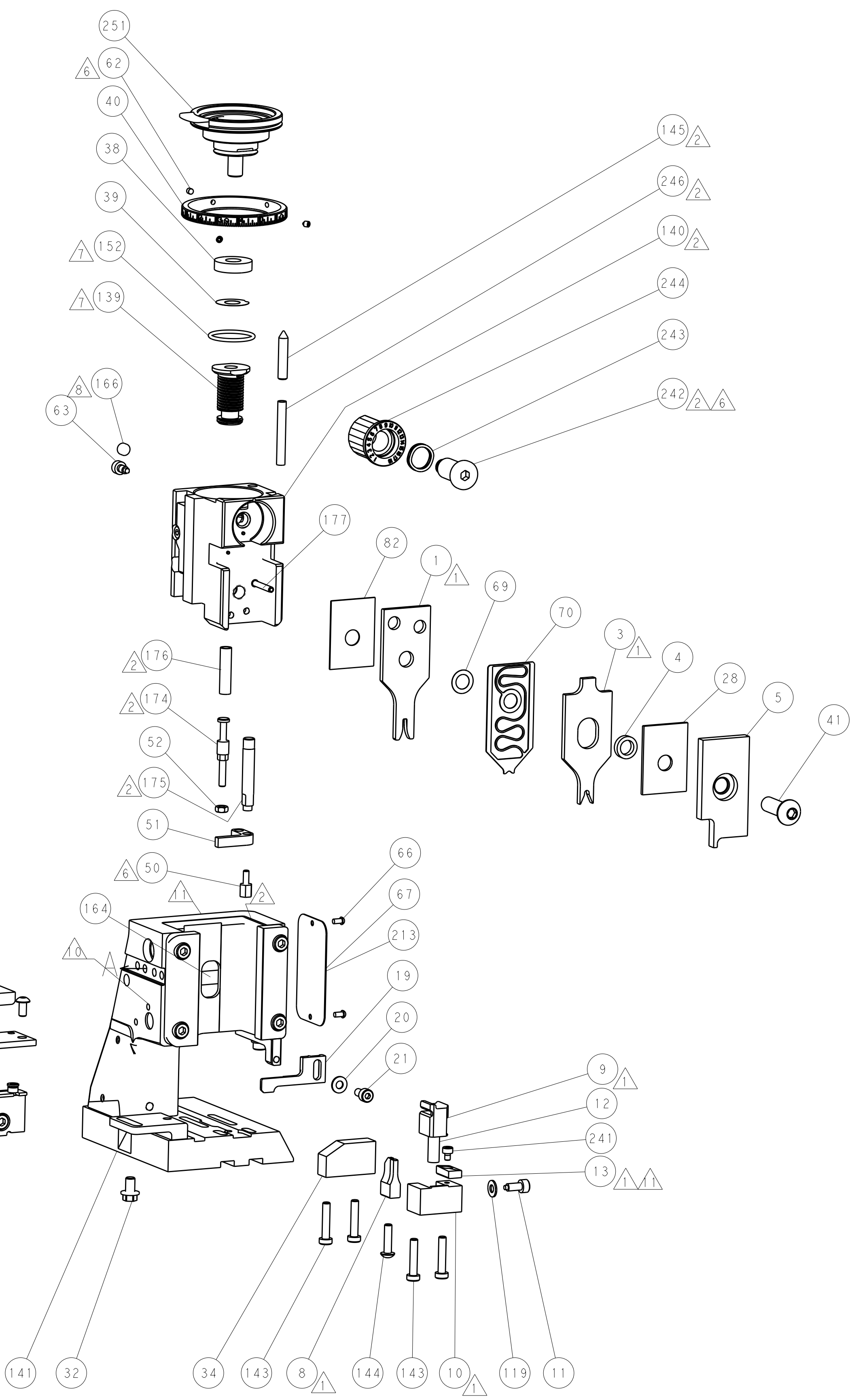
SERVO
LATCH PLATE



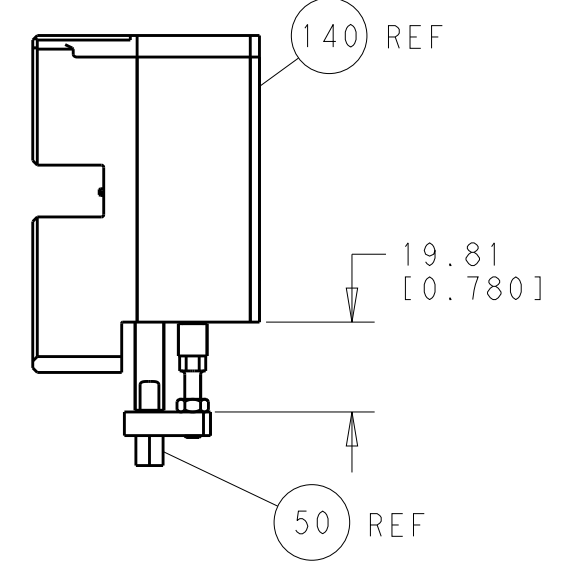
CAM POSITION



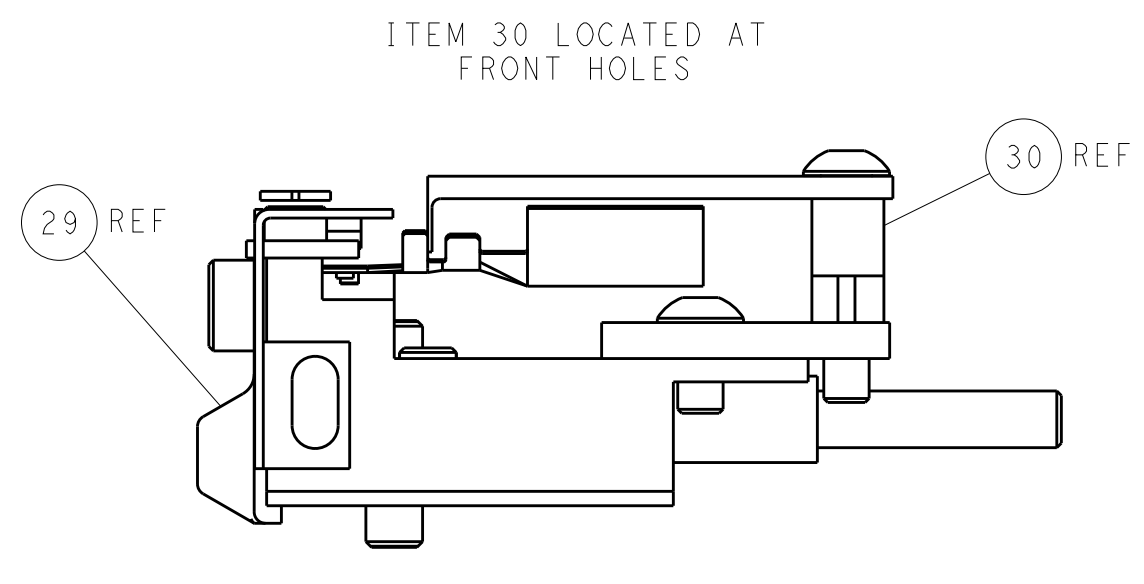
AIR FEED



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

1ST PUBLISHED BY: COMPANY'S TOOLING FOR THE ELECTRONIC CORPORATION IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE COMPANY'S ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN L. ZHANG 14NOV2012	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK L. ZHANG 14NOV2012	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±0.001		APVD S. XI 14NOV2012	SIZE 00779	
MATERIAL -		PRODUCT SPEC -	CAGE CODE 00779	
FINISH -		APPLICATION SPEC -	DRAWING NO 2151773	
-		WEIGHT -	Customer Accessible Production Drawing	
-		SCALE 1:2	SHEET 4 OF 4	
-		REV B	REV B	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION