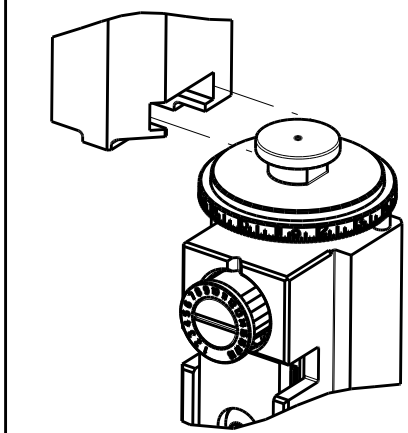




APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	3.30 mm [.130]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: LITEALUM CONTACT			
WIRE STRIP LENGTH 3.20-3.80 mm [.126-.150 IN]		INSULATION DIAMETER RANGE Ø 2.88-3.04 mm [.113-.120 IN]	
TERMINAL APPLICATION  114-94204		- -	
SPECIFICATION		- -	
TERMINALS APPLIED 			
TE TERMINAL 2-2177894-1	TE TERMINAL	TE TERMINAL	TE TERMINAL

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2.50mm ²			1.56±0.04 [0.0614±0.0016]		12.5



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

④ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:

PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION:	8-2151615-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST":	8-2151615-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST":	8-2151615-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 99 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6)
USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT.

 CUT TO LENGTH AT ASSEMBLY.

14 SET THE FINE CRIMP HEIGHT ADJUSTMENT HEAD TO PROPER CRIMP HEIGHT PRIOR TO TIGHTENING/LOCKING THE BRASS TIP SET SCREW, ITEM 99, AGAINST THE ADJUSTMENT BOLT THREADS.

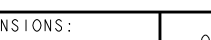
15. APPLICATOR TO BE USED IN CONJUNCTION WITH LEADMAKER INTIGRATION KIT, P/N 2280475-1 FOR CLAMPING AND SENSING OF FEED TRACK.

AMP 4805 REV 31MAR2000

	5		4				
APPLICATOR STYLE CONVERSION CHART							
CONVERT TO	PART NUMBERS REQUIRED						
-	-	-	-	-	-	-	-
SERVO LATCH PLATE	2119951-1	-	8-2151615-5	1901094-3	-	-	2168400-6 (QUAN
SMART APPLICATOR	2161326-1	-	8-2151615-4	-	-	-	-
-	-	-	-	-	-	-	-
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	-	2063440-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-

										2												I	
SET UP GAUGE 2119599-1								LOC A		DIST 66		REVISIONS											
		P		LTR		DESCRIPTION								DATE		OWN		APVD					
		F2				ECR-15-001216								25JAN2015		MR		JT					
		F3				ECR-15-003249								21FEB15		RS		LZ					
		G				ECR-15-015082								14OCT2015		DJG		DS					
		H				ECR-16-002616								23FEB2016		XZ		CT					

6	-	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244					
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243					
	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242					
	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241					
	-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240					
	-	-	-	-	1	2063440-1	AIR FEED MODULE	238					
8	-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213					
	-	-	1	1	-	1901094-3	SPACER, FEEDER	198					
	-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172					
	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166					
	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164					
	-	-	-	-	1	240638-1	SPRING, FEED FINGER	163					
14	-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137					
	-	-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136					
	-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135					
	-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133					
	-	1	1	1	1	1-22281-8	SPRING, COMPRESSION	121					
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119					
6	-	1	1	1	1	2256587-1	SCR, SET, SOFT TIP, M4	99					
	-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96					
	-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95					
	-	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93					
	-	1	1	1	1	455888-5	SPACER, CRIMPER	82					
	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71					
6	-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67					
	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66					
	-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63					
	-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62					
	-	1	1	1	1	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61					
	-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60					
13	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59					
	-	-	-	-	1	1336885-1	PAWL, FEED	56					
	-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54					
	-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53					
	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52					
	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51					
6	-	1	1	1	1	690753-2	SPACER, TONKER	50					
	-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49					
	-	1	1	1	1	2-2119656-3	APPLICATOR BASIC ASSEMBLY, SF	46					
	-	1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44					
	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41					
	-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40					
7	-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39					
	-	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38					
	-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37					
	-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35					
	-	1	1	1	1	1-1752356-7	SUPPORT, TERMINAL	34					
	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33					
1	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32					
	-	1	1	1	1	1320908-7	SPACER, STRIP GUIDE	30					
	-	1	1	1	1	1901086-1	PLATE, STRIP GUIDE	29					
	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28					
	-	2	2	2	2	22283-1	SPRING, COMPRESSION	27					
	-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26					
1	-	1	1	1	1	1803142-1	DRAG, TERMINAL	25					
	-	1	1	1	1	1320928-2	STRIP GUIDE	24					
	-	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23					
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21					
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20					
	-	1	1	1	1	690472-2	STRIPPER	19					
1	-	1	1	1	1	2119806-1	INSERT, SHEAR	13					
	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12					
	-	1	1	1	1	1-356885-5	STOP, SHEAR	11					
	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10					
	-	1	1	1	1	462006-6	FLOATING SHEAR, FRONT	9					
	1	1	1	1	1	2161316-5	ANVIL, COMBINATION	8					
1	-	1	1	1	1	2-240641-9	SPACER	7					
	-	-	-	-	-	-	-	6					
	-	1	1	1	1	1-1722335-0	SHEAR DEPRESSOR ASSEMBLY	5					
	-	1	1	1	1	3-238011-8	BLOCK, CRIMPER SPACER	4					
	1	1	1	1	1	1-1722335-2	CRIMPER, INSULATION F	3					
	-	-	-	-	-	-	-	2					
1	1	1	1	1	2217303-2	CRIMPER, WIRE, CONICAL BLEND	1						
						-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

101. DRAWING IS THE PROPERTY OF THE COMPANY AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF THE COMPANY. THE COMPANY SHALL BE LIABLE FOR DAMAGES OF ANY KIND, INCLUDING REASONABLE ATTORNEY'S FEES, IN THE EVENT OF VIOLATION OF THIS NOTICE.		OWN 05APR2012 C. KNEPPER CHK 05APR2012 T. ELBIN APP 05APR2012 M. CLIFFORD		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME Ocean Sea Feed Applicator	
mm		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± ANGLES ±		PRODUCT SPEC - APPLICATION SPEC	
		FINISH		SIZE CAGE CODE DRAWING NO RESTRICTED TO A 1 00779 C=2151615 -	
MATERIAL -		WEIGHT -		Customer Accessible Production Drawing SCALE 1:2 SHEET 1 OF 4 REV H	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

* WARNING

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

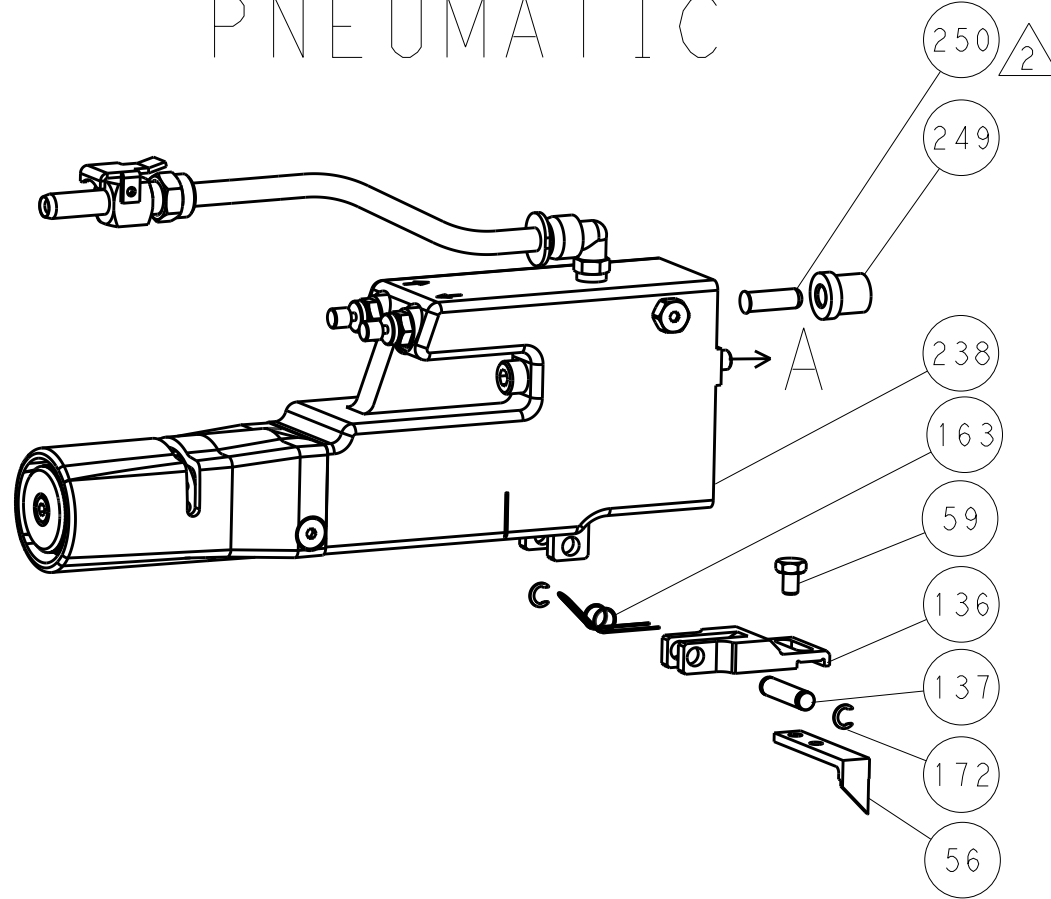
7	-	1	1	1	1	2-1722335-1	THREAD BOLT GEWINDEBOLZEN	268
	-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
	-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
	-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
	-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
	-	1	-	1	1	2119798-1	DETENT PIN	247
	-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245	
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO	

ATLANTIC VERSION

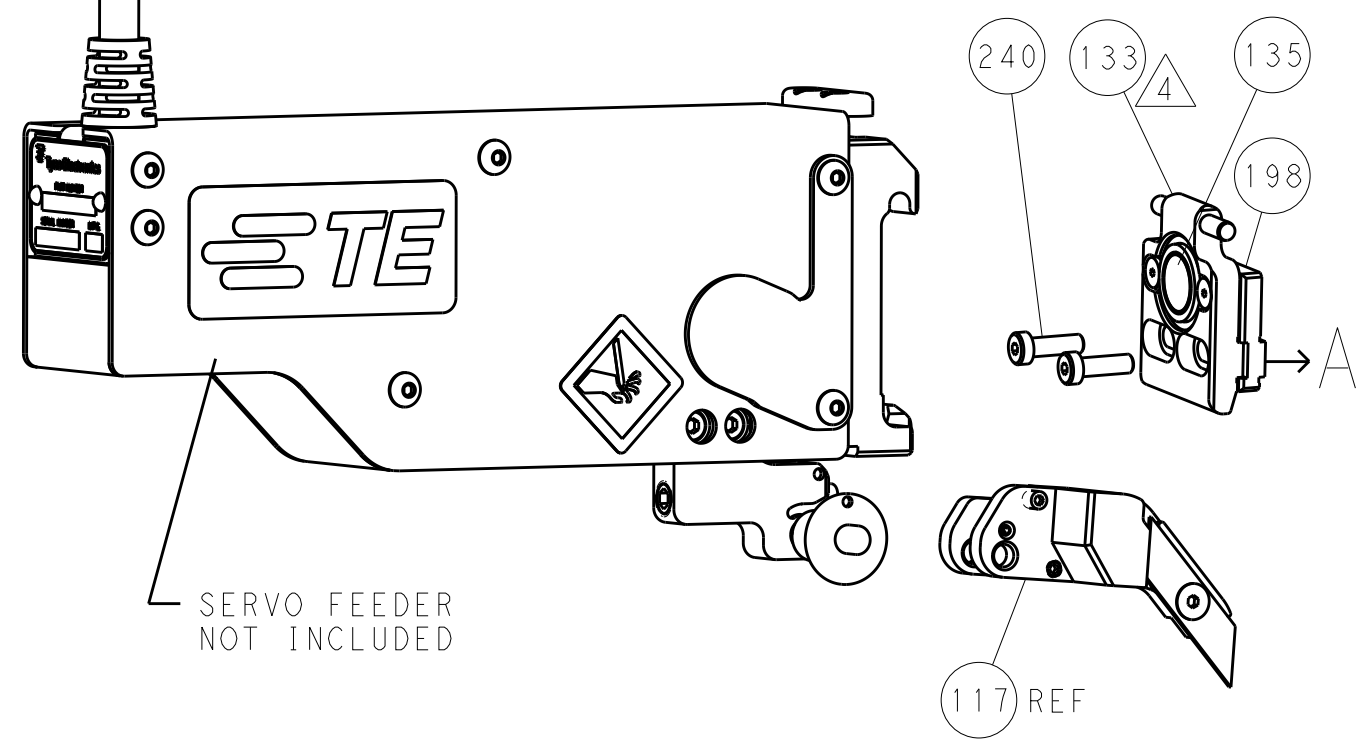
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

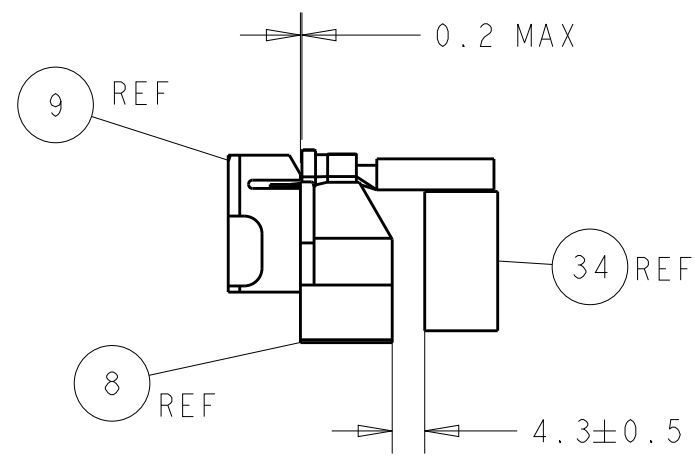
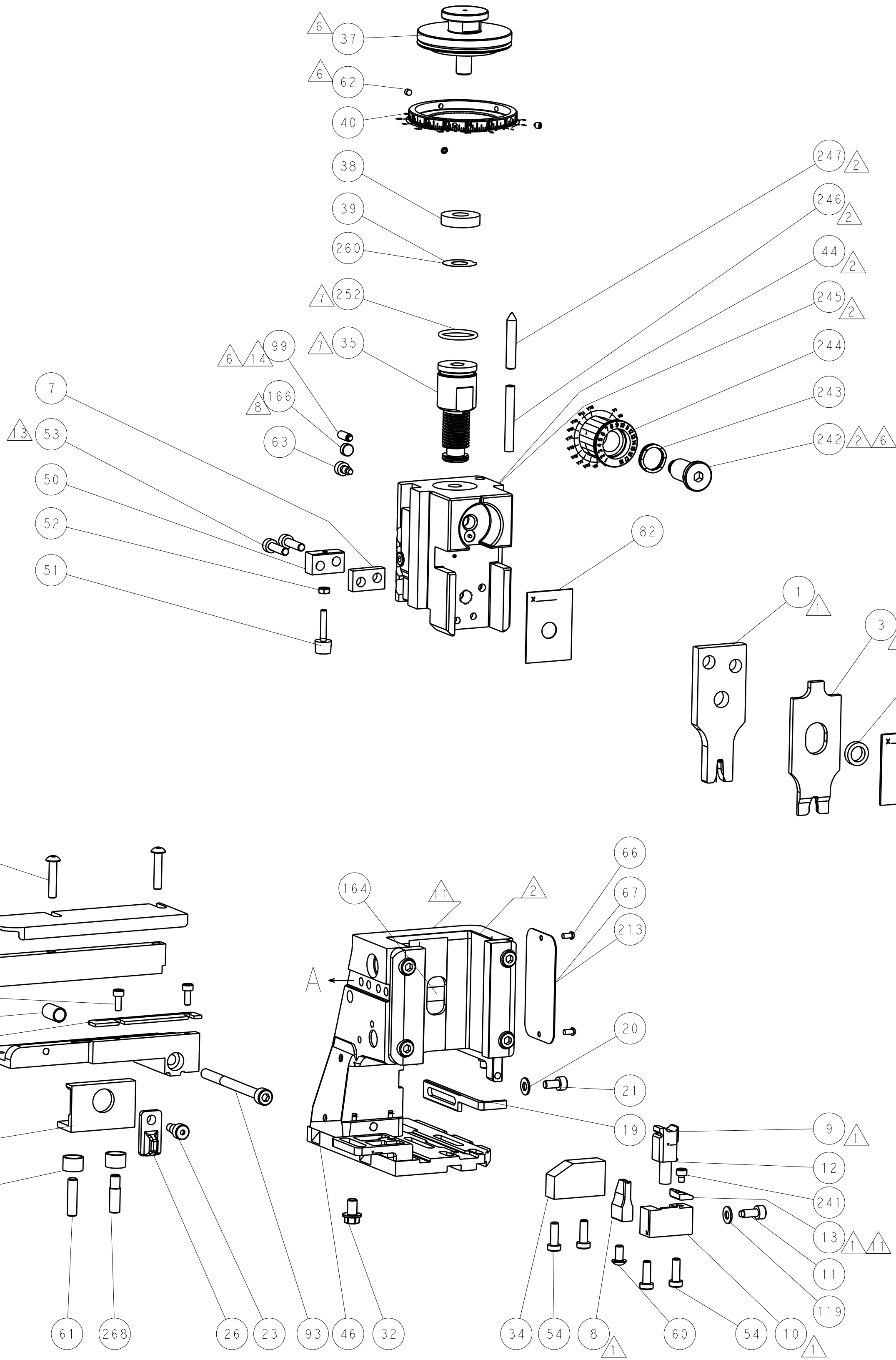
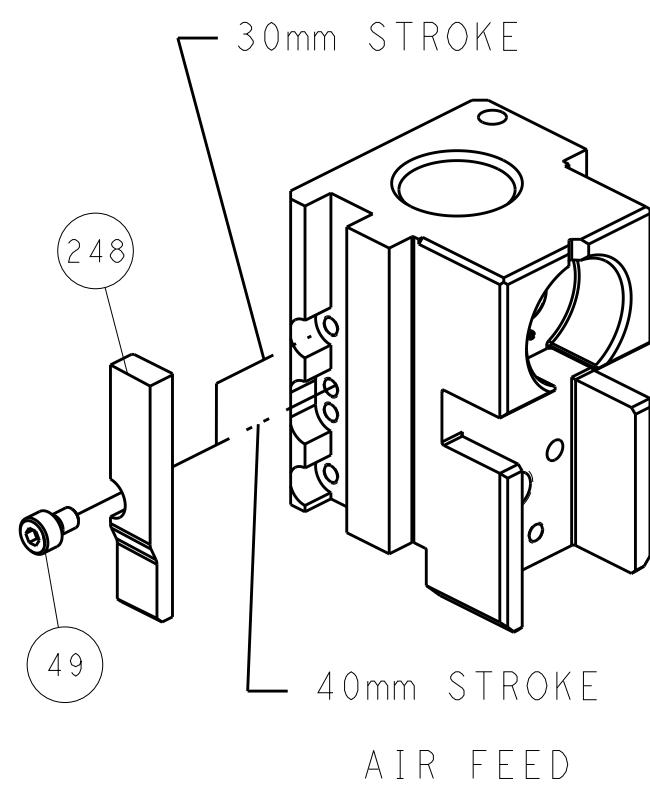
FEED TYPE
PNEUMATIC



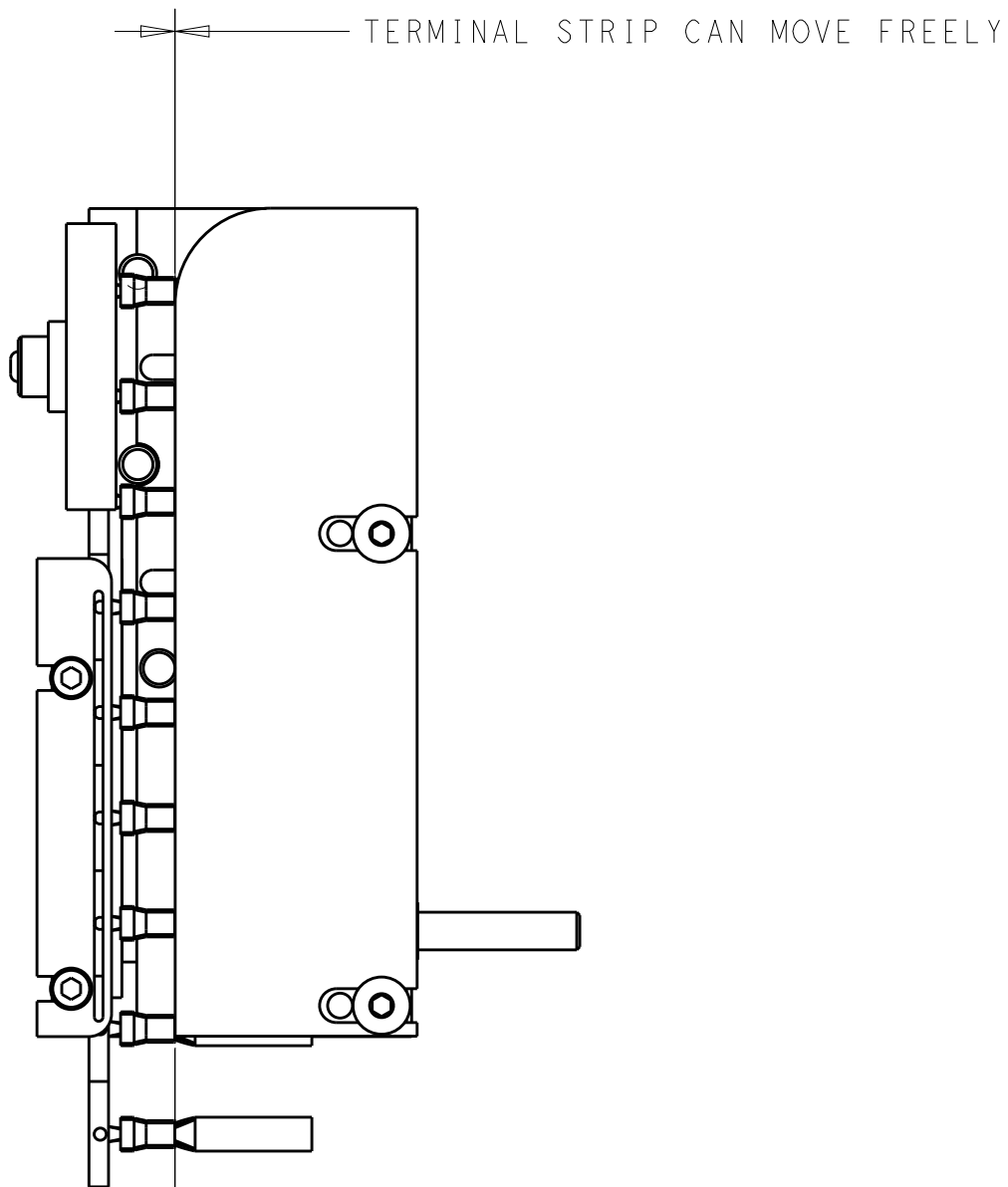
SERVO
LATCH PLATE



CAM POSITION

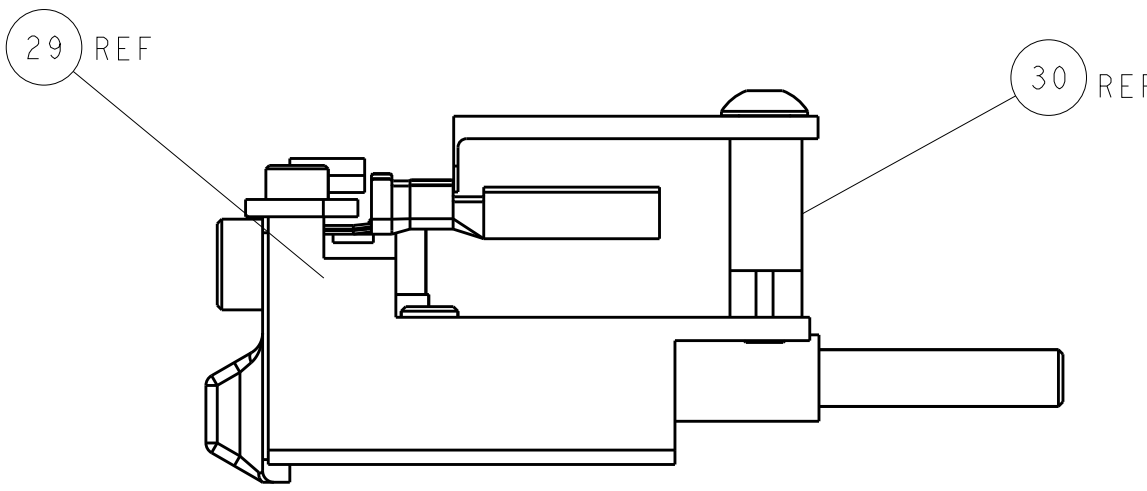


TERMINAL SUPPORT LOCATION



TERMINAL STRIP CAN MOVE FREELY
WITH A MINIMUM OF SIDE CLEARANCE

ITEM 30 LOCATED AT
REAR HOLES



TERMINAL GUIDE WIRE POSITION

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN		TE Connectivity	
mm		0 PLC ±		R. KNEPPER		Harrisburg, PA 17105-3608	
		1 PLC ±		T. ELBIN		NAME	
		2 PLC ±		M. CLIFFORD		Ocean Side Feed	
		3 PLC ±		PRODUCT SPEC		Applicator	
		4 PLC ±		APPLICATION SPEC		-	
		ANGLES ±		WEIGHT		SIZE	
		FINISH		Customer Accessible Production Drawing		CAGE CODE	
				SCALE		DRAWING NO	
				1:2		00779	
				SHEET		REV	
				2		4	
				H			

8		7	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	
20		20	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151615-2	H	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-	-
					SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	- -	8-2151615-5 8-2151615-4	1901094-3 -	- -	2168400-6 (QUANTITY 2) -
	2-2151615-5	H	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	-	-	-	-	-	-	-
	2-2151615-7	H	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	7-2151615-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-
					-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	3.30 mm [.130]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: LITEALUM CONTACT			
WIRE STRIP LENGTH 3.20-3.80 mm [.126-.150 IN]		INSULATION DIAMETER RANGE Ø 2.88-3.04 mm [.113-.120 IN]	
TERMINAL APPLICATION SPECIFICATION		-	
TERMINALS APPLIED			
TE TERMINAL 2-2177894-1	TE TERMINAL	TE TERMINAL	TE TERMINAL

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2.50mm ²		1.56±0.04 [.0614±.0016]		12.5



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151615-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151615-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 99 & 242.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

 CUT TO LENGTH AT ASSEMBLY.

13 SET THE FINE CRIMP HEIGHT ADJUSTMENT HEAD TO PROPER CRIMP HEIGHT PRIOR TO TIGHTENING/LOCKING THE BRASS TIP SET SCREW, ITEM 99, AGAINST THE ADJUSTMENT BOLT THREADS.

14. APPLICATOR TO BE USED IN CONJUNCTION WITH LEADMAKER INTIGRATION KIT, P/N 2280475-1 FOR CLAMPING AND SENSING OF FEED TRACK.

-	1	1	1	2-1722335-1	THREAD BOLT GEWINDEBOLZEN	268
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	25
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

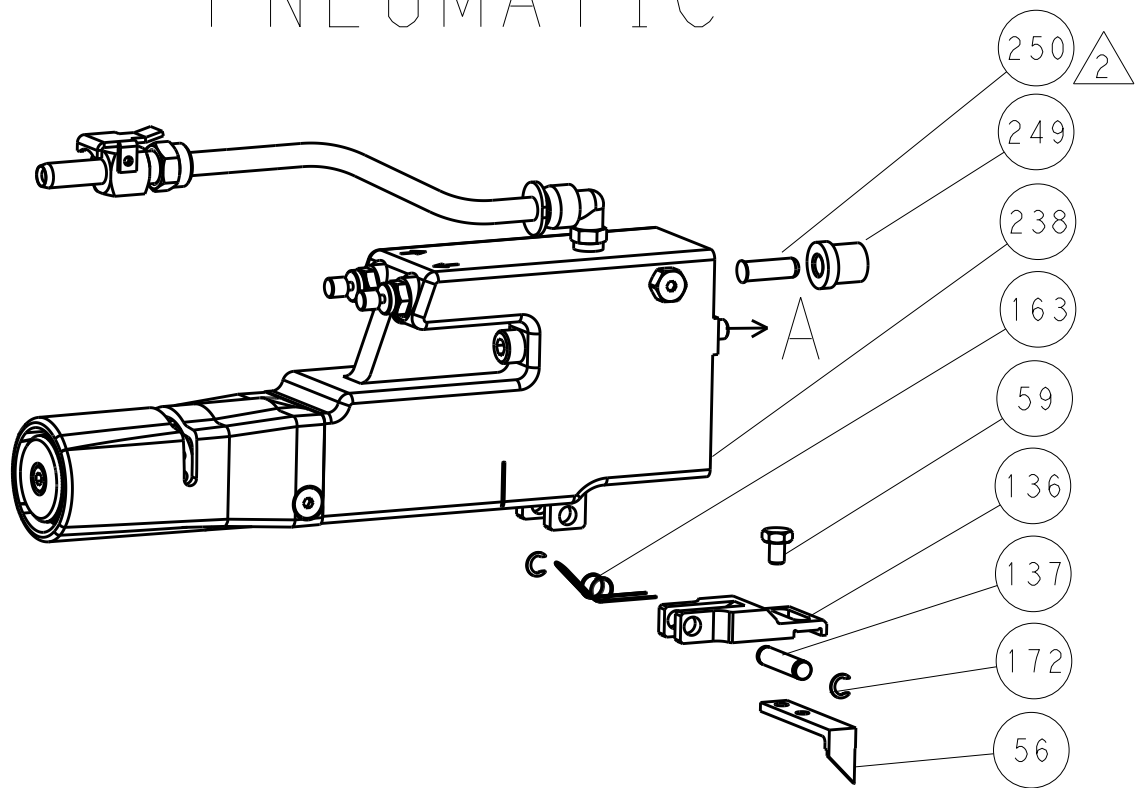
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SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISONS
P	LYR	DESCRIPTION	DATE DWN APVD
-	-	SEE SHEET 1	- - -

6	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	1	2063440-1	AIR FEED MODULE	238
8	-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
	-	-	1	-	1901094-3	SPACER, FEEDER	198
	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
7	-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	1	240638-1	SPRING, FEED FINGER	163
	-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
	-	-	-	1	2119641-2	FEED CAM, AIR FEED	155
7	-	1	1	1	2119798-2	DETENT PIN	145
	-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
	-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
	-	1	1	1	2-2119656-4	APPLICATOR BASIC ASSEMBLY, SF	141
7	-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
	-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
6	-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	1-22281-8	SPRING, COMPRESSION	121
	-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
6	-	1	1	1	2256587-1	SCR, SET, SOFT TIP, M4	99
	-	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
	-	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
	-	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
6	-	1	1	1	455888-5	SPACER, CRIMPER	82
	-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	-	1	-	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
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	-	-	-	-	-	-	2
1	1	1	1	2217303-2	CRIMPER, WIRE, CONICAL BLEND	1	
-77 -27 -25 -22					PART NO	DESCRIPTION	ITEM NO

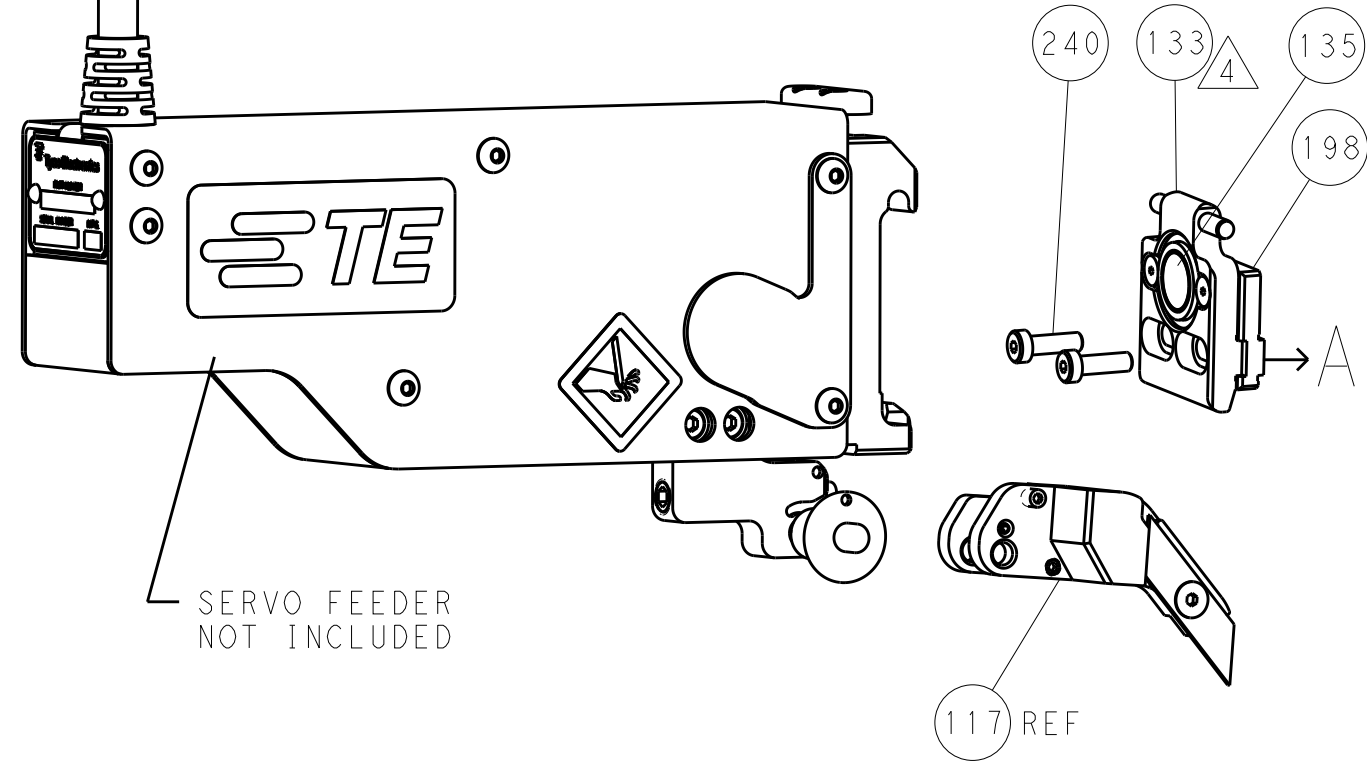
THIS DRAWING IS A COMPUTER GENERATED FILE. ALL DIMENSIONS ARE TO BE VERIFIED BY THE CUSTOMER. THE CUSTOMER SHALL BE RESPONSIBLE FOR THE CORRECTNESS OF THE DIMENSIONS. THE CUSTOMER SHALL BE RESPONSIBLE FOR THE CORRECTNESS OF THE DIMENSIONS.		OWN KNEPPER 05APR2012		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator	
		CHG ELBIN 05APR2012		APPLICATOR SPEC -	
MATERIAL -		WEIGHT -		SIZE CAGE CODE DRAWING NO A 00779 C=2151615	
FINISH -		Customer Accessible Production Drawing		SCALE 1:2 SHEET 3 OF 4 REV H	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

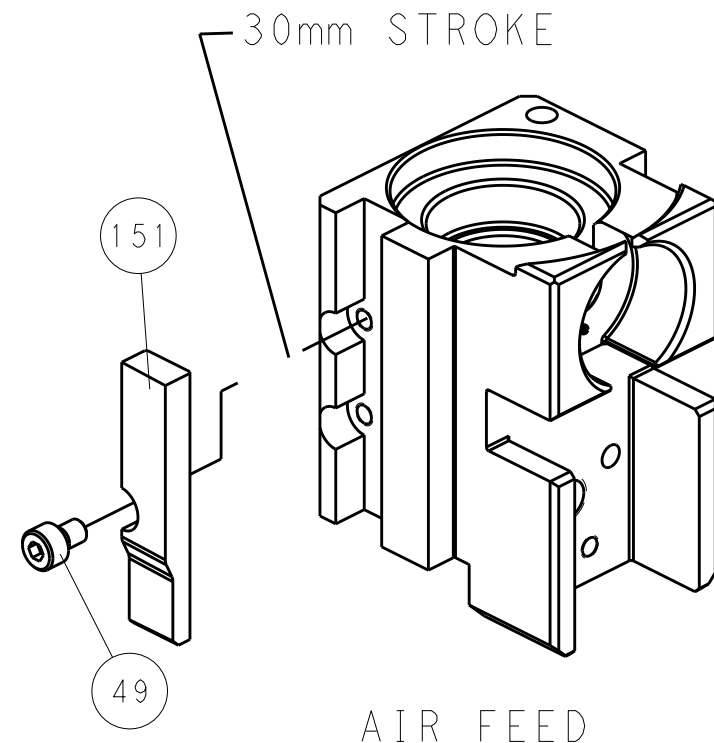
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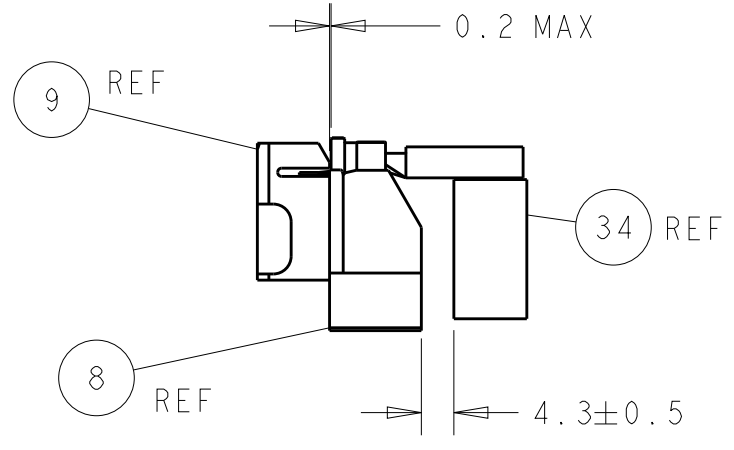
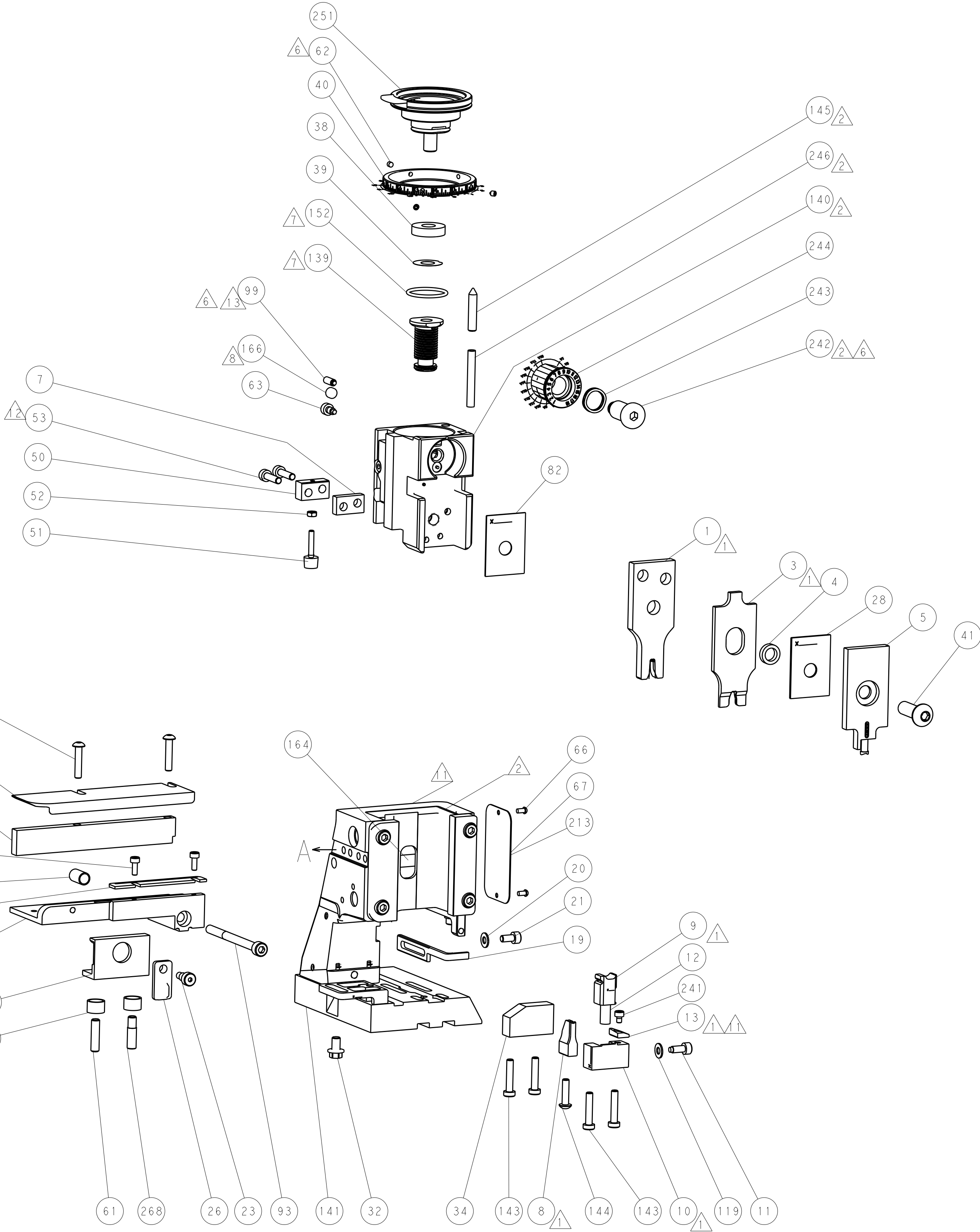
SERVO
LATCH PLATE



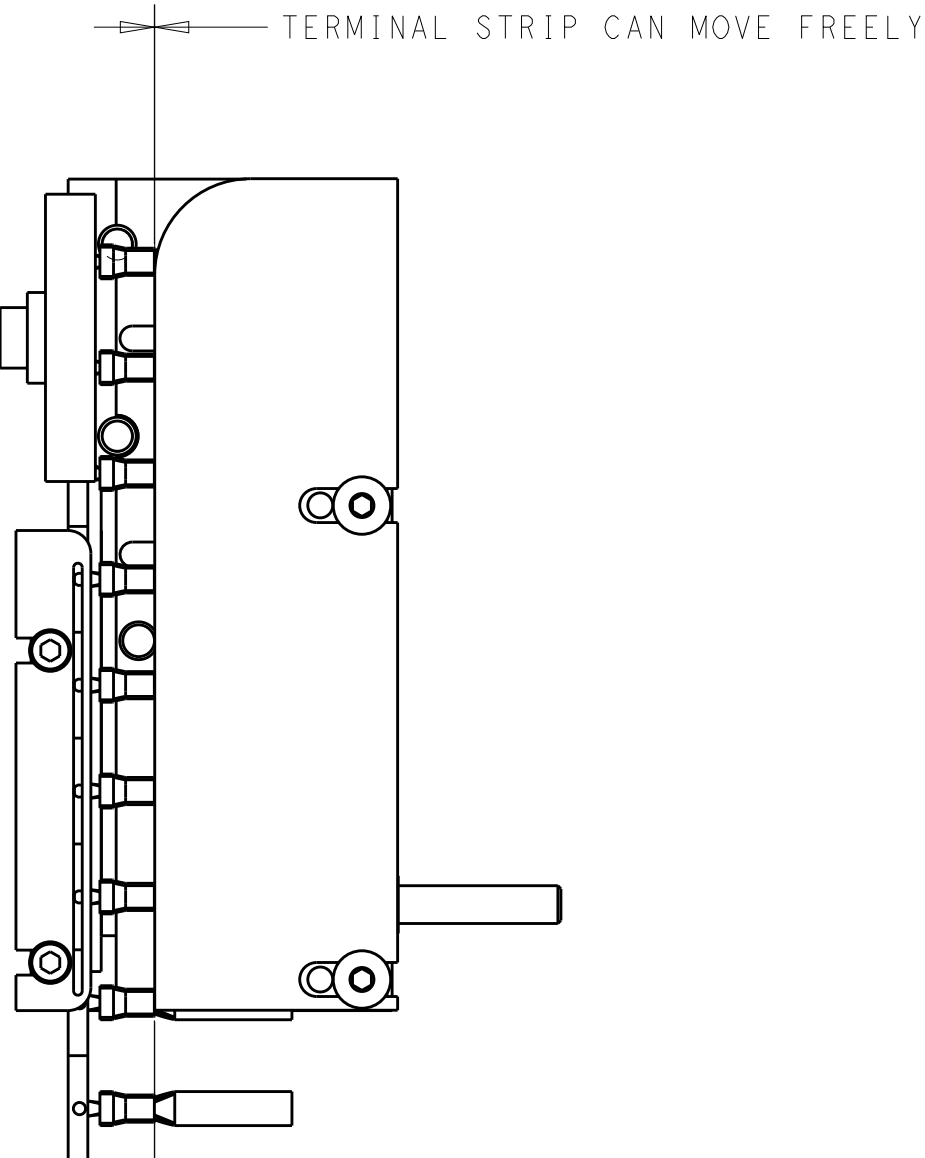
CAM POSITION



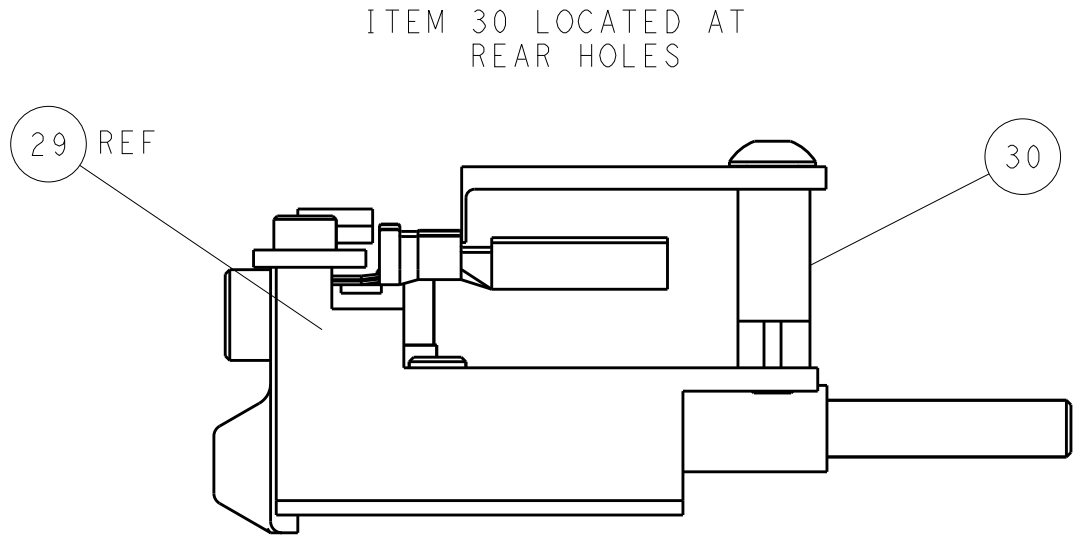
AIR FEED



TERMINAL SUPPORT LOCATION



TERMINAL STRIP CAN MOVE FREELY
WITH A MINIMUM OF SIDE CLEARANCE



TERMINAL GUIDE WIRE POSITION

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. KNEPPER 05APR2012		TE Connectivity Harrisburg, PA 17105-3608	
MATERIAL		FINISH		CHK T. ELBIN 05APR2012		NAME Ocean Side Feed Applicator	
APVD W. CLIFFORD 05APR2012		PRODUCT SPEC		APPLICATION SPEC		SIZE 00779	
WEIGHT		SCALE		SHEET		REV	
Customer Accessible Production Drawing		1:2		4		H	