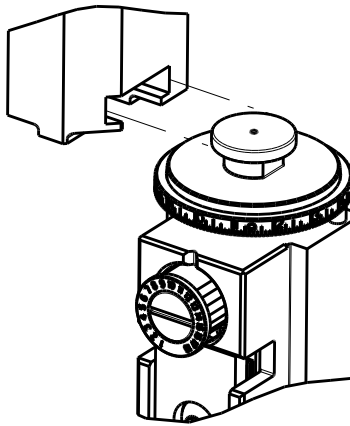


8		7	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	
20		20	
© COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.			
ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION
DESCRIPTION			
	2266148-1	A	FINE CRIMP HEIGHT ADJUST
	2266148-2	A	FINE CRIMP HEIGHT ADJUST
	2266148-5	A	FINE CRIMP HEIGHT ADJUST
	2266148-6	A	NON-CRIMP HEIGHT ADJUST
	2266148-7	A	FINE CRIMP HEIGHT ADJUST
	7-2266148-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	-	-
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: LEAR TERMINAL			
LEAR CRIMP SPECIFICATION			
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
12.00-12.00 mm [.472-.472 IN]		Ø0.00-0.00 mm [.000-.000 IN]	
TERMINAL APPLICATION SPECIFICATION	25865 Rev 1	-	-
TERMINALS APPLIED			
TE TERMINAL	LEAR TERMINAL	TE TERMINAL	LEAR TERMINAL
2113407-1	25865.123.178	2113407-6	25865.201.178
2113407-2	25865.213.179	2113407-7	25865.160.009
2113407-3	25865.411.131	2113407-8	25865.123.179
2113407-4	25865.213.178	2113407-9	25865.123.009
2113407-5	25865.213.111		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.50mm2	1.55+/-0.05 [.061+/- .002]	3.2
1.00mm2	1.40+/-0.05 [.055+/- .002]	5.1
0.75mm2	1.30+/-0.05 [.051+/- .002]	6.3



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266148-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266148-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266148-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266148-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.25.
- 13 ASSEMBLE STRIPPER IN FRONT OF DEPRESSOR, ITEM 5.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

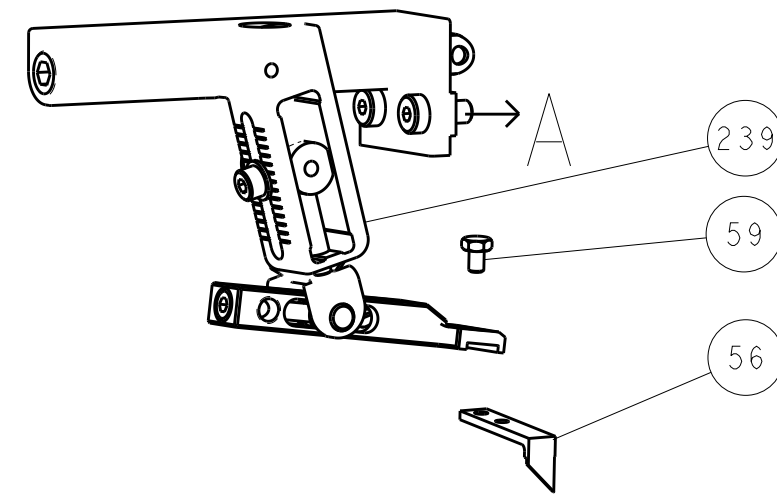
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION		DATE	OWN	APVD	
	I	ORIGINAL		08NOV2013	GH	TE	
	A	RELEASED		10JAN2014	BH	GB	

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	1	1	1	1	1803078-2	SPACER, PRECISION	259
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2161314-1	RAM, STEPPED, ATLANTIC, SF, NON-ADJ	245
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1	1-455888-2	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
6	-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	-	1	1338685-1	PAWL, FEED	56
-	2	2	2	2	2	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2161311-1	RAM, STEPPED, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	1-2119644-4	RAM WASHER, PRECISION	38
6	-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-4	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
13	-	1	1	1	1	2119533-2	STRIPPER, SIDE FEED	19
1	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	2-1633933-4	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	-	-	-	-	-	-	-	4
-	-	-	-	-	-	-	-	3
-	-	-	-	-	-	-	-	2
1	1	1	1	1	1	7-456406-9	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

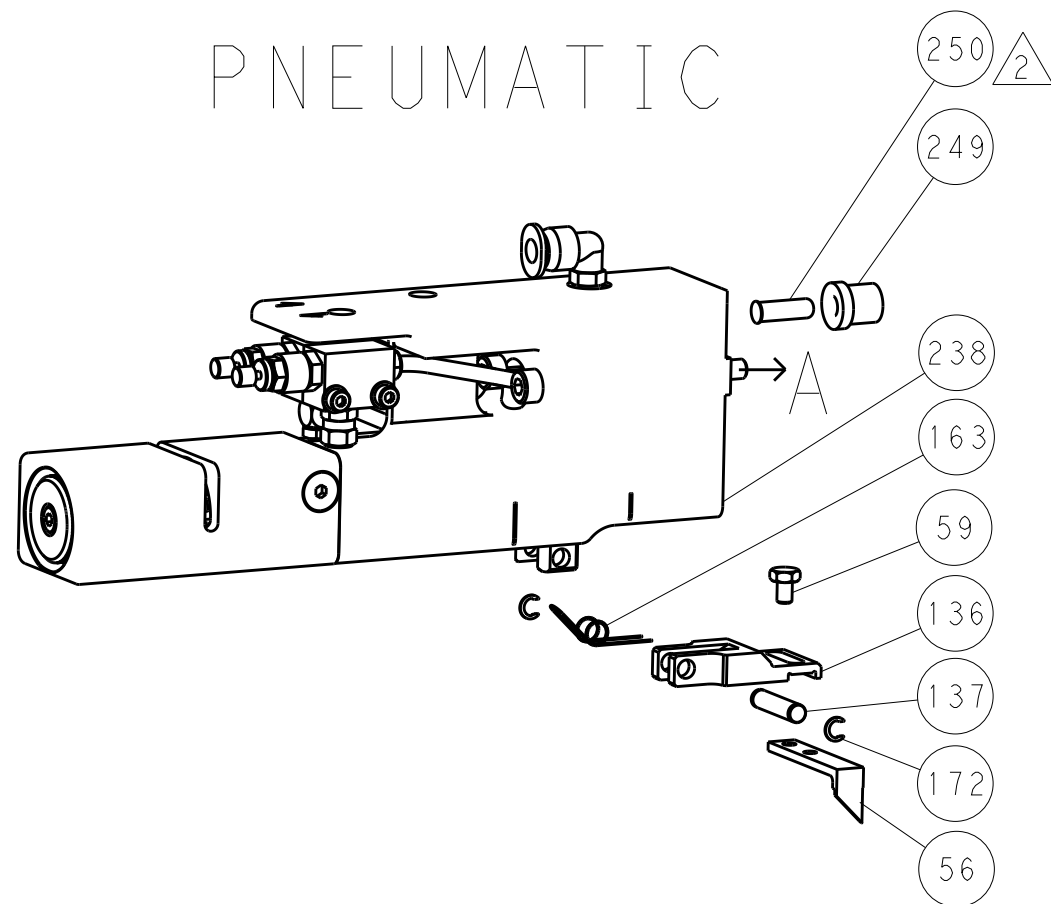
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST EDITION. SHOULD BE CONTACTED FOR THE LATEST EDITION.		OWN T.ELBIN	07NOV2013	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK T.ELBIN	08NOV2013	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5		APVD T.ELBIN	08NOV2013	SIZE 00779	
MATERIAL -		FINISH -		DRAWING NO C=2266148	
		WEIGHT -		RESTRICTED TO -	
		Customer Accessible Production Drawing		SCALE 1:2	
		SHEET 1		OF 4	
		REV A			

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	OWN
A	66	-	-	SEE SHEET 1	-	-

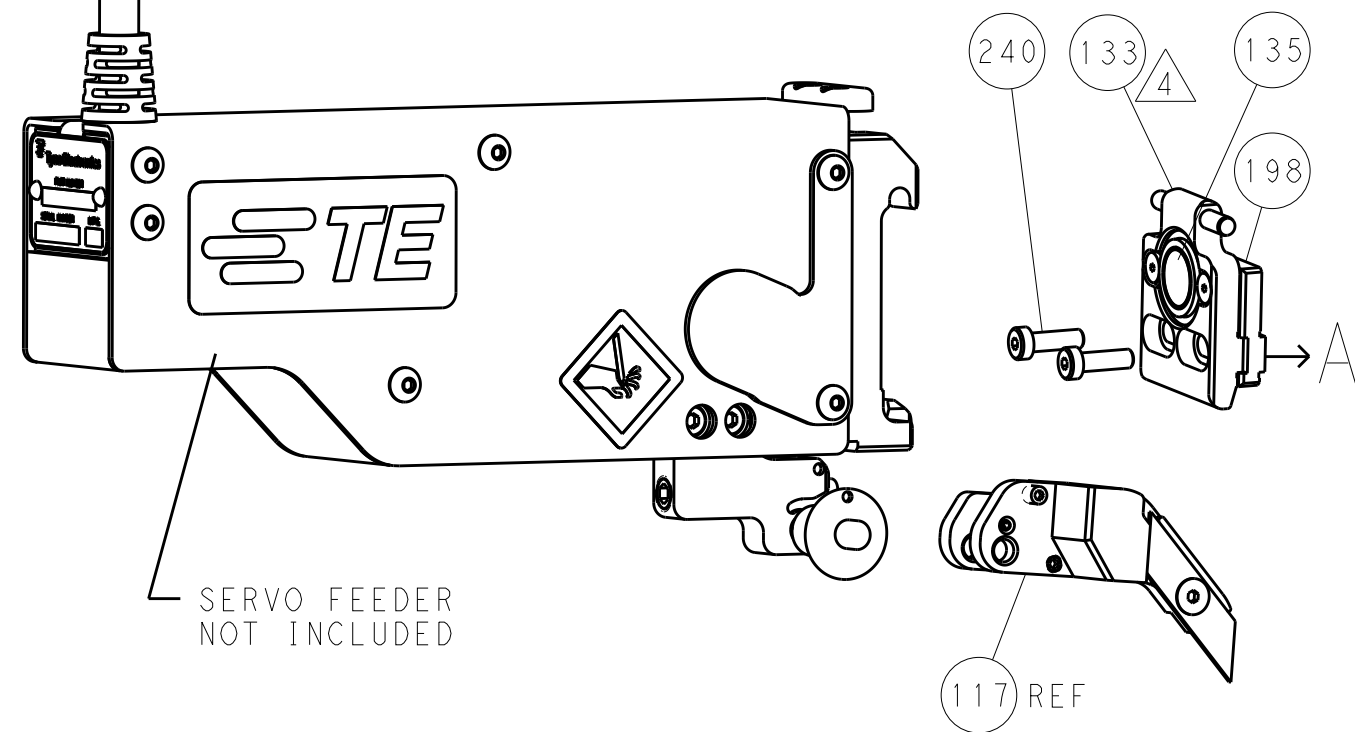
FEED TYPE
MECHANICAL



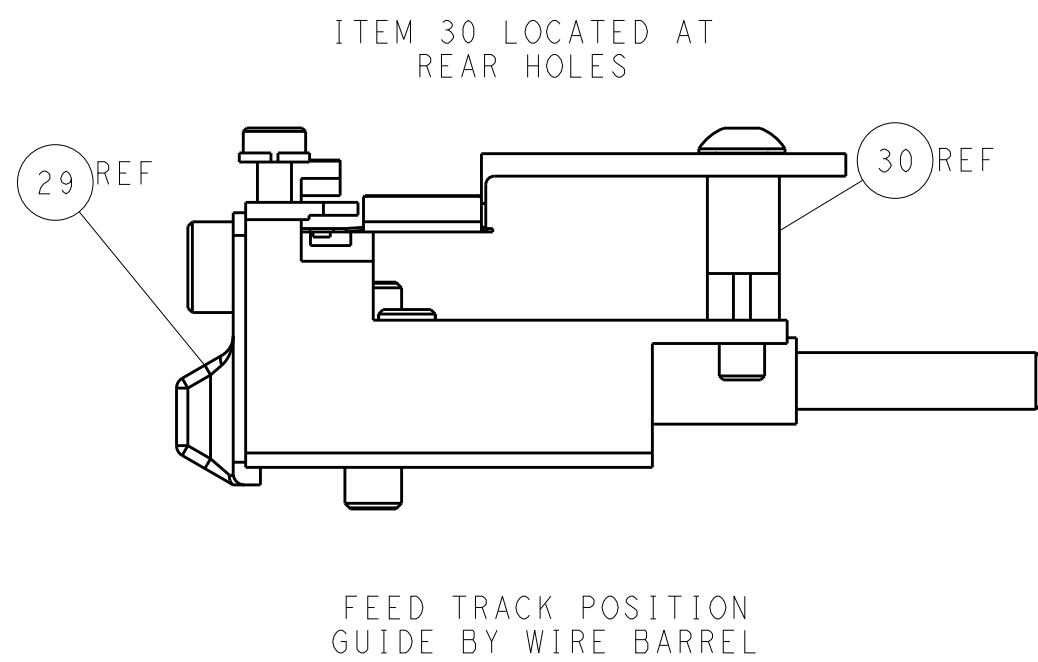
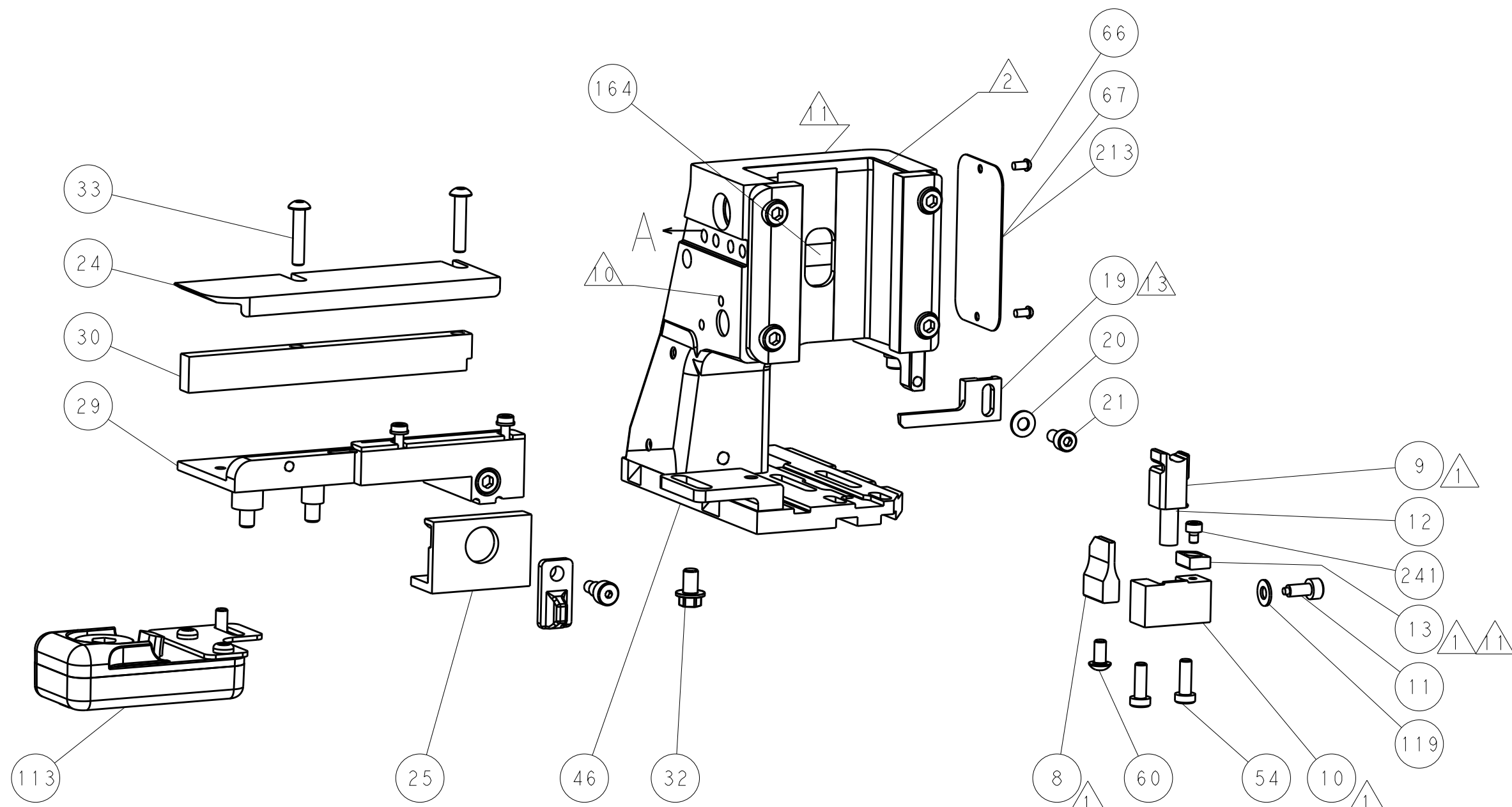
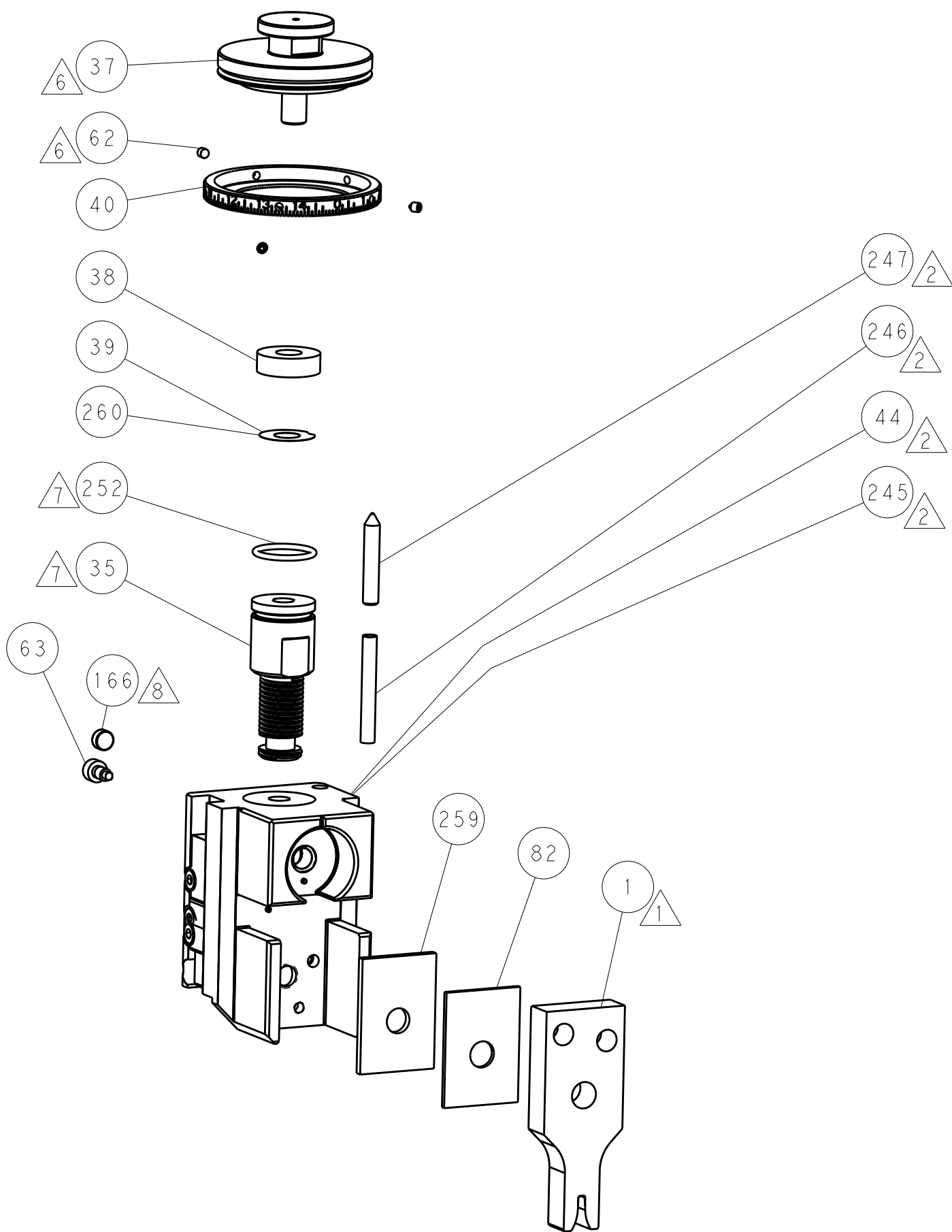
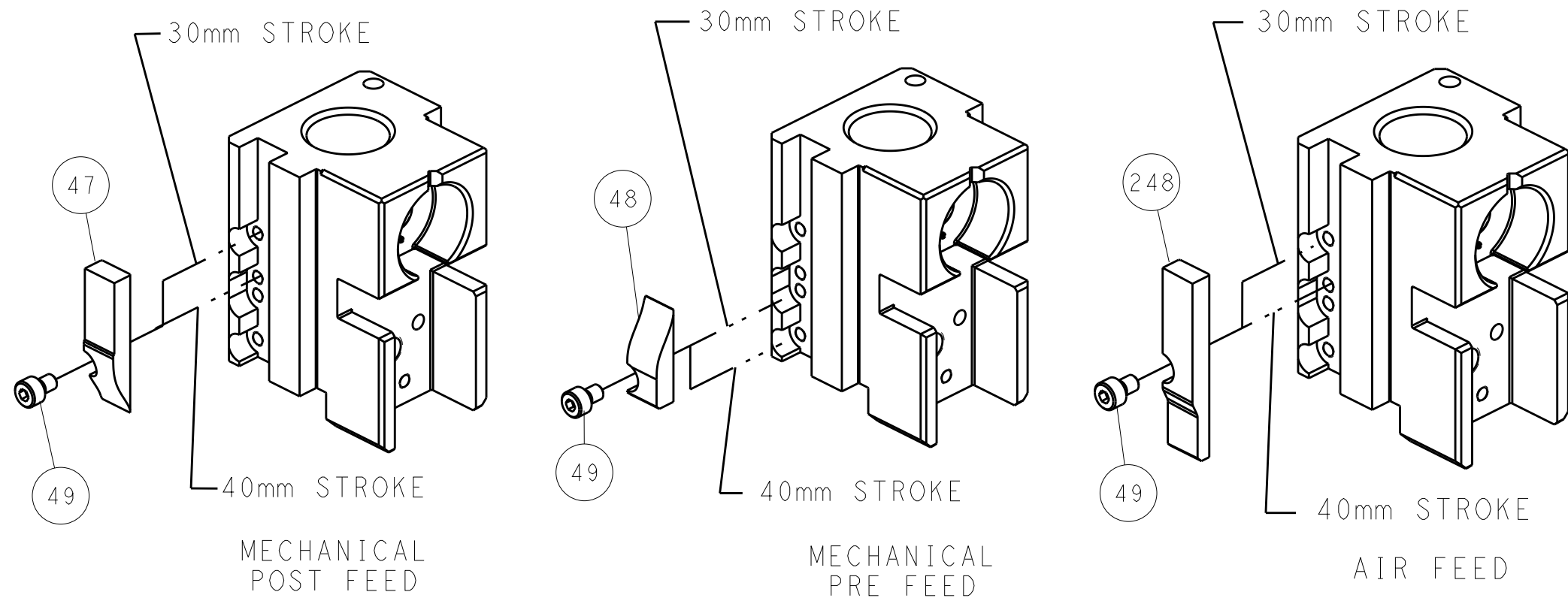
PNEUMATIC



SERVO
LATCH PLATE

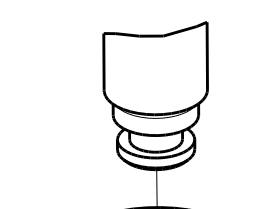


CAM POSITIONS

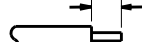


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: HOFFNER 07NOV2013		CHK: TELBIN 08NOV2013		APVD: TELBIN 08NOV2013		NAME: Ocean Side Feed Applicator	
mm		0 PLC ±.5		1 PLC ±0.13		2 PLC ±0.13		3 PLC ±0.13		4 PLC ±0.001	
MATERIAL:		FINISH:		WEIGHT:		Customer Accessible Production Drawing		SCALE: 1:2		SHEET 2 of 4	
										REV A	

8		7		6		5		4		3		
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		20								
© COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.										
	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2266148-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266148-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2266148-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266148-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
						-	-	-	-	-	-	
						-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	-	-
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: LEAR TERMINAL		LEAR CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 12.00-12.00 mm [.472-.472 IN]		 INSULATION DIAMETER RANGE $\varnothing$ 0.00-0.00 mm [.000-.000 IN]	
TERMINAL APPLICATION SPECIFICATION	25865 Rev 1	-	-
	-	-	-
TERMINALS APPLIED			
TE TERMINAL	LEAR TERMINAL	TE TERMINAL	LEAR TERMINAL
2113407-1	25865.123.178	2113407-6	25865.201.178
2113407-2	25865.213.179	2113407-7	25865.160.009
2113407-3	25865.411.131	2113407-8	25865.123.179
2113407-4	25865.213.178	2113407-9	25865.123.009
2113407-5	25865.213.111		

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 
1.50mm2	1.55+/-0.05 [0.061+/-0.002]	3.2
1.00mm2	1.40+/-0.05 [0.055+/-0.002]	5.1
0.75mm2	1.30+/-0.05 [0.051+/-0.002]	6.3

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT
ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266148-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266148-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266148-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

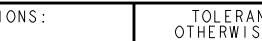
8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

1 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

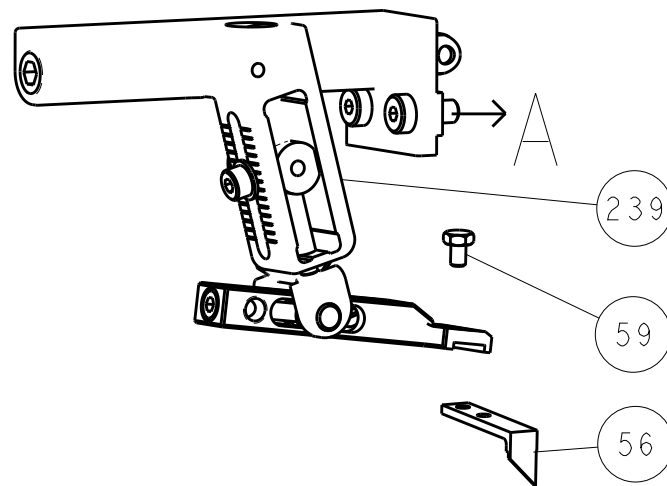
2				1				
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS				
	P	LTR	DESCRIPTION		DATE	OWN	APPROV	
		-	SEE SHEET 1		-	-	-	
1	1	1	1	1803078-2	SPACER, PRECISION		259	
1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE		251	
-	-	1	-	2119640-1	PUSH ROD, AIR FEED		250	
-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI		249	
1	1	1	1	1-22279-3	SPRING, COMPRESSION		246	
1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0		241	
-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16		240	
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY		239	
-	-	1	-	2063440-1	AIR FEED MODULE		238	
-	1	-	-	2119740-2	TAG,IDENTIFICATION		213	
-	1	-	-	1901094-3	SPACER, FEEDER		198	
-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT		172	
1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY		166	
REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC		164	
-	-	1	-	240638-1	SPRING, FEED FINGER		163	
1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.		152	
-	-	1	-	2119641-2	FEED CAM, AIR FEED		151	
1	1	1	1	2119798-2	DETENT PIN		145	
1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)		144	
2	2	2	2	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20		143	
-	-	-	1	2119653-2	FEED CAM, POST FEED		142	
1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF		141	
1	1	1	1	2161312-1	RAM, STEPPED, ASIAN STYLE, SIDE FEED		140	
1	1	1	1	2119092-2	BOLT, ADJUSTMENT		139	
-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854		137	
-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF		136	
-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED		135	
-	1	-	-	1633743-1	SERVO FEED LATCH ASM		133	
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4		119	
-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF		117	
1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED		113	
1	1	1	1	1-455888-2	SPACER, CRIMPER		82	
1	1	1	1	2119956-1	DOCUMENTATION PACKAGE		71	
1	-	1	1	2119740-1	TAG,IDENTIFICATION		67	
2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188		66	
1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT		63	
3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0		62	
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0		59	
-	-	1	1	1338685-1	PAWL, FEED		56	
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0		49	
-	-	-	1	2119652-1	FEED CAM, PRE FEED		48	
1	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)		41	
1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT		40	
1	1	1	1	2119957-1	APPLICATOR SHIM PACK		39	
1	1	1	1	1-2119644-4	RAM WASHER, PRECISION		38	
2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)		33	
1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG		32	
1	1	1	1	1320908-1	SPACER, STRIP GUIDE		30	
1	1	1	1	2119959-4	ASSEMBLY, STRIP GUIDE		29	
1	1	1	1	1-455888-0	SPACER, CRIMPER		28	
1	1	1	1	240792-1	DRAG, TERMINAL		25	
1	1	1	1	1320928-2	STRIP GUIDE		24	
1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0		21	
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4		20	
1	1	1	1	2119533-2	STRIPPER, SIDE FEED		19	
1	1	1	1	2119806-1	INSERT, SHEAR		13	
1	1	1	1	3-22280-3	SPRING, COMPRESSION		12	
1	1	1	1	1-356885-4	STOP, SHEAR		11	
1	1	1	1	2119805-1	SHEAR HOLDER, FRONT		10	
1	1	1	1	318707-1	FLOATING SHEAR, FRONT		9	
1	1	1	1	2-1633933-4	ANVIL, COMBINATION		8	
-	-	-	-	-	-		7	
-	-	-	-	-	-		6	
1	1	1	1	2119757-8	DEPRESSOR, SHEAR		5	
-	-	-	-	-	-		4	
-	-	-	-	-	-		3	
-	-	-	-	-	-		2	
1	1	1	1	7-456406-9	CRIMPER, WIRE PREMIUM		1	
-27	-25	-22	-21	PART NO	DESCRIPTION		ITEM NO	

THIS DRAWING IS A CONFIDENTIAL DOCUMENT FOR THE ELECTRONIC CORPORATION IT IS SUBJECT TO THE SAME CONFIDENTIALITY AND NON-DISCLOSURE AGREEMENT SHOULD BE CONTRACTED FOR THE LATEST VERSION.		DWN: 01NOV2013 Cht: HOFFNER 08NOV2013 T. ELBIN		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 9 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.		NAME: Ocean Side Feed Applicator -	
MATERIAL: -		FINISH: -		WEIGHT: -	
SIZE: A		CODE: 00779		DRAWING NO: C=2266148	
RESTRICTED TO: -		SCALE: 1:2		SHEET: 3 OF 4	
REV: A		Customer Accessible Production Drawing			

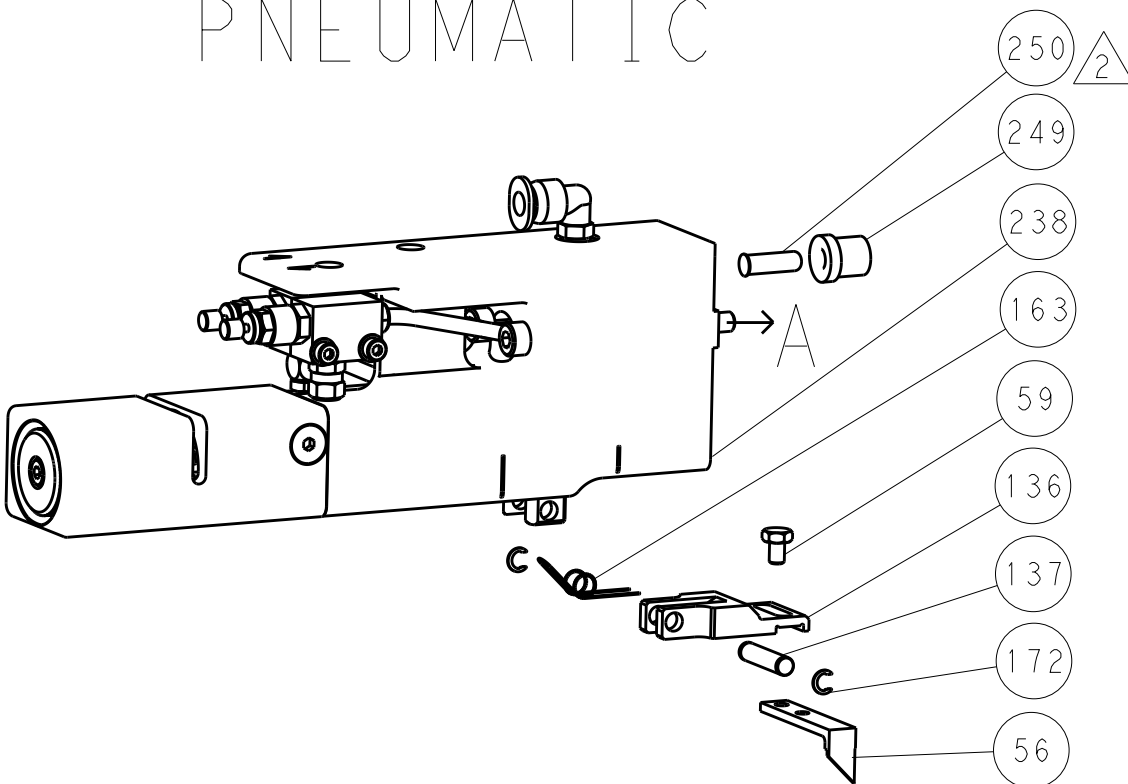
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

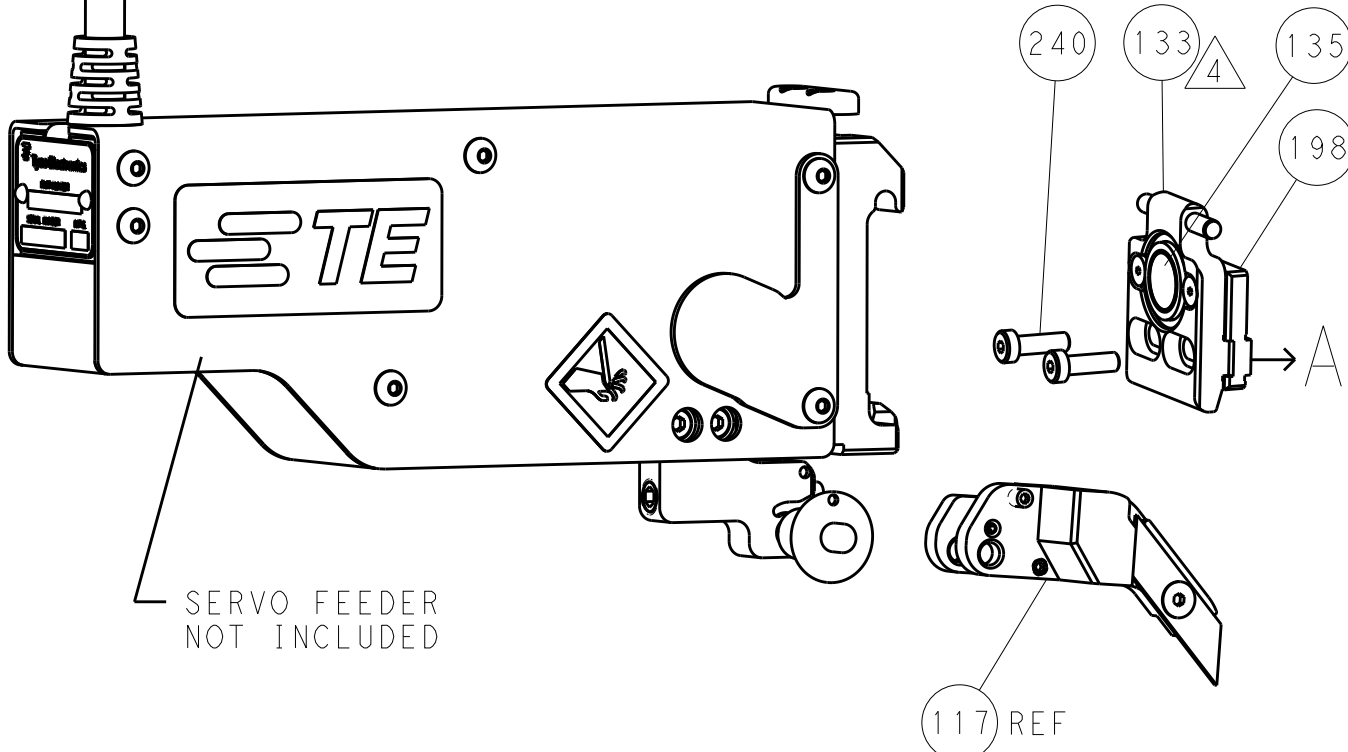
FEED TYPE MECHANICAL



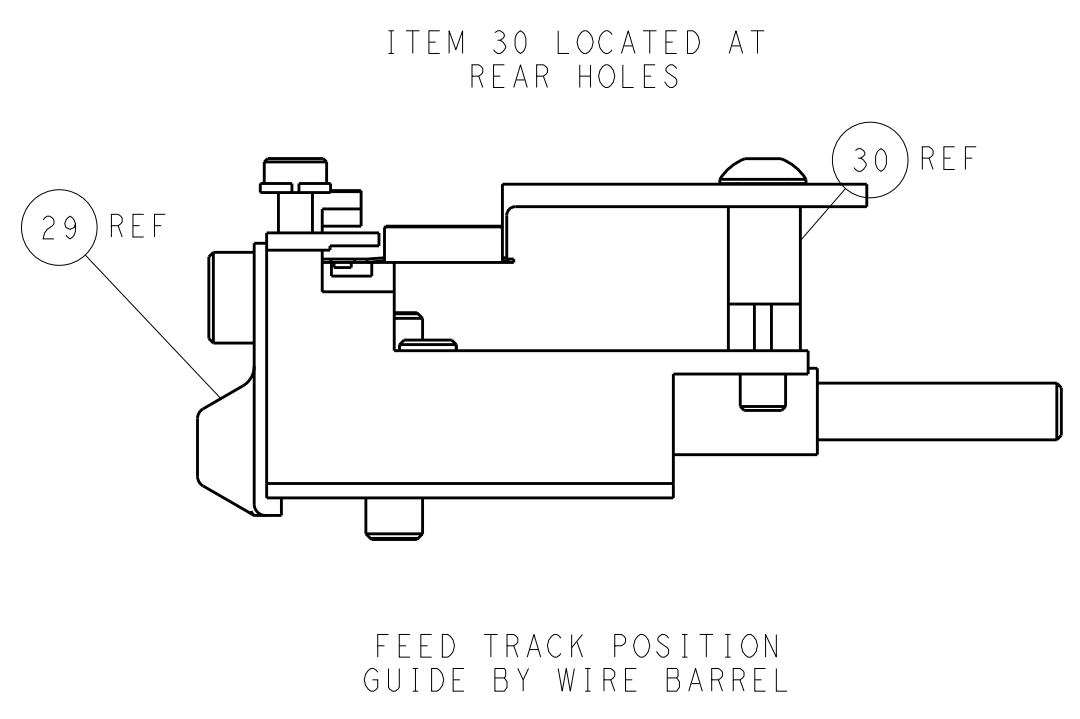
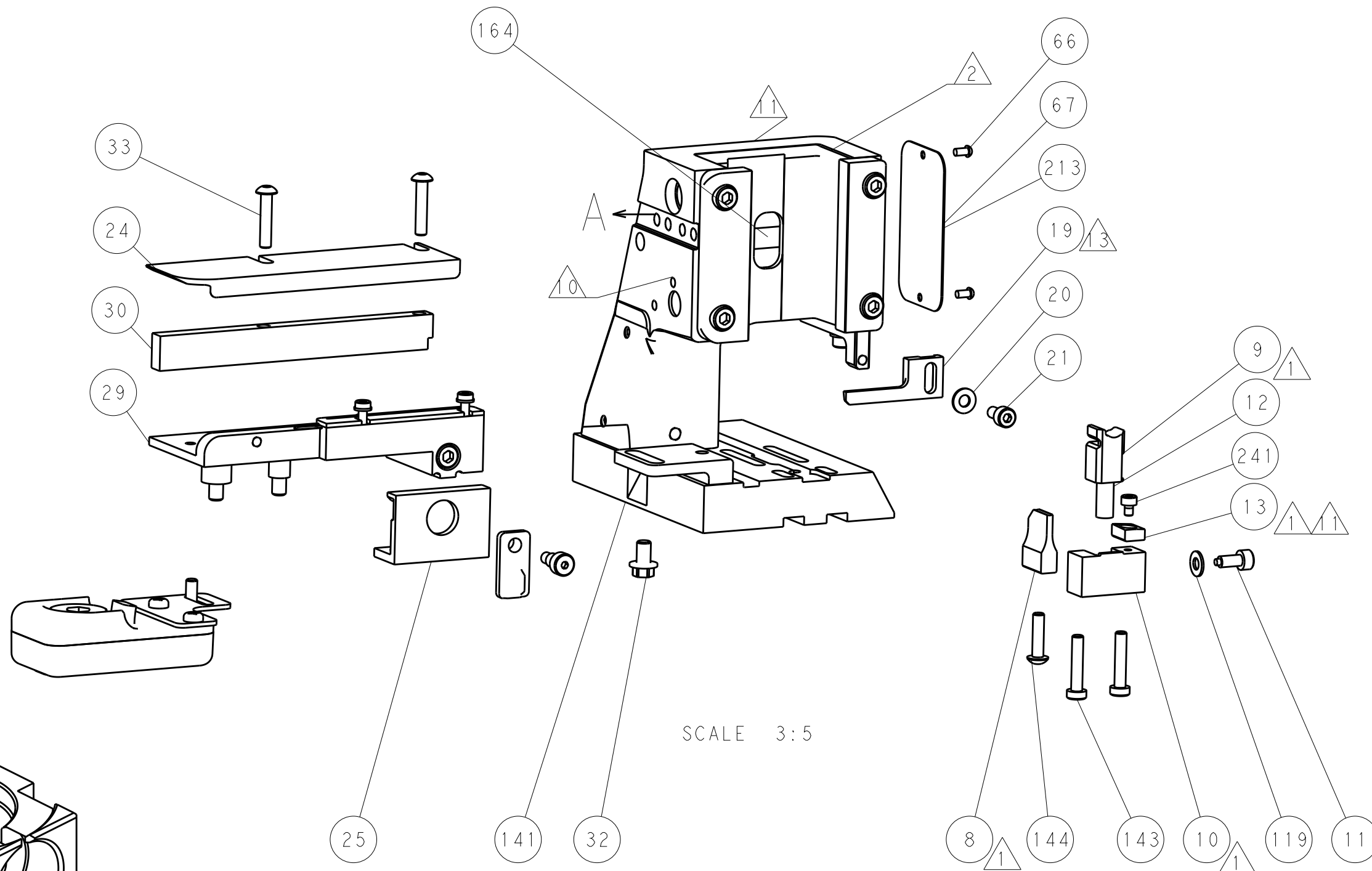
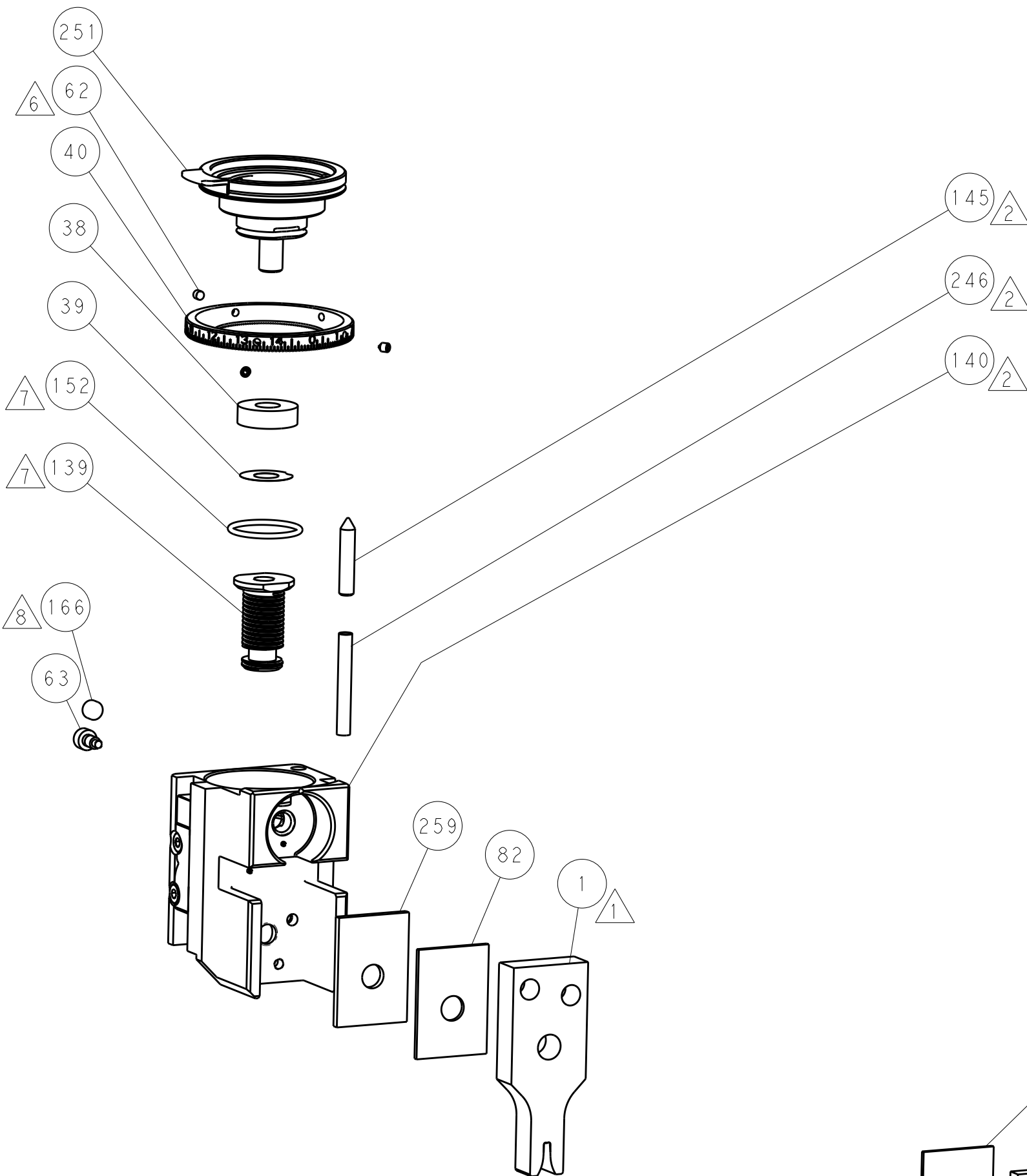
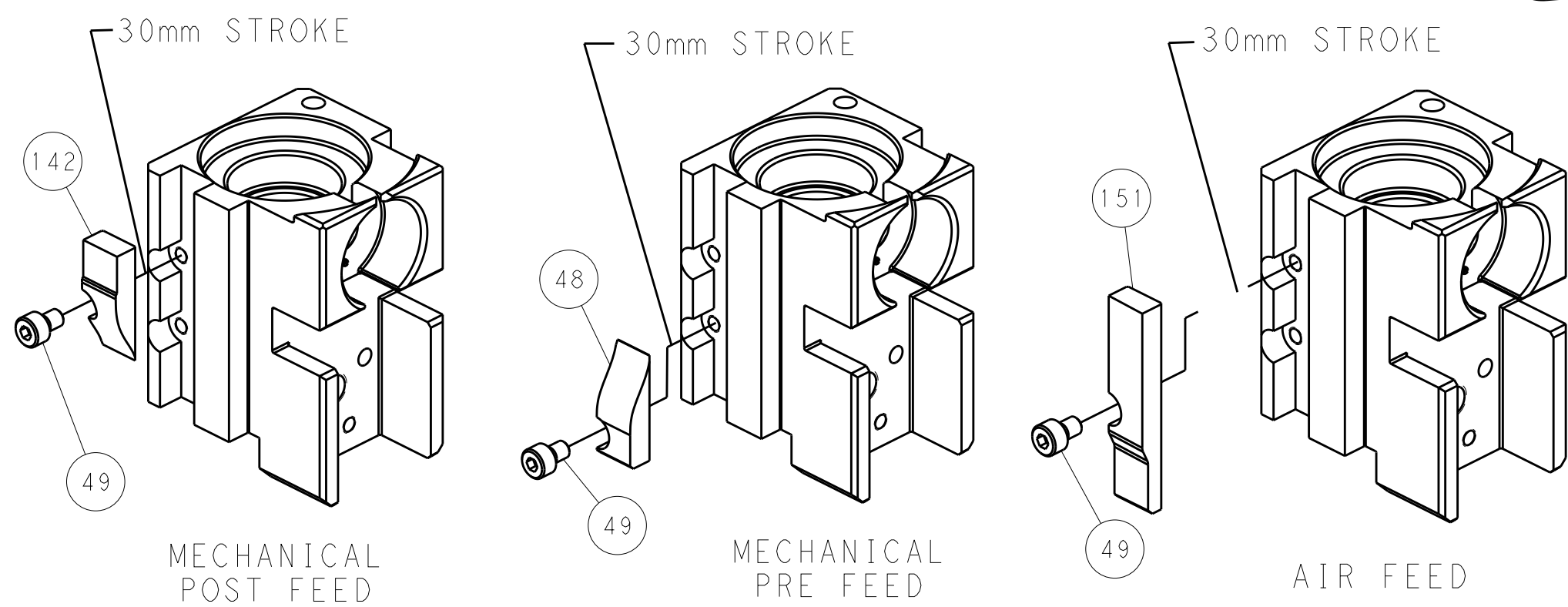
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

1ST PUBLISHED BY: COMPANY LOGO FOR THE ELECTRONIC CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE COMPANY SHOULD BE CONTACTED FOR THE LATEST VERSION.		DWN: HOFFNER 07NOV2013 CHK: TELBIN 08NOV2013 APVD: TELBIN 08NOV2013	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES FINISH	NAME: Ocean Side Feed Applicator	
MATERIAL: -		WEIGHT: -	SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2266148	RESTRICTED TO: -
Customer Accessible Production Drawing		SCALE: 1:2	SHEET: 4 OF 4	REV: A