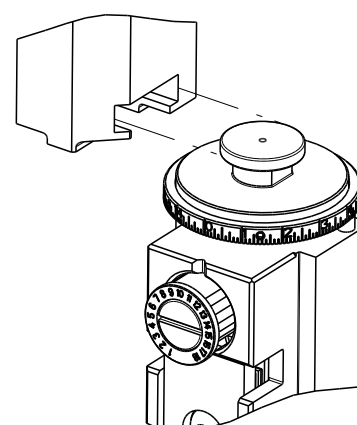


8		7		
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION	DESCRIPTION
		2151602-2	C	FINE CRIMP HEIGHT ADJUST
		2151602-5	C	FINE CRIMP HEIGHT ADJUST
		2151602-6	C	NON-CRIMP HEIGHT ADJUST
		2151602-7	C	FINE CRIMP HEIGHT ADJUST
		7-2151602-7	C	CRIMP TOOLING KIT
APPLICATOR DATA				
CRIMP	SIZE	TYPE		
WIRE	1.40 mm [.055]	F		
INSUL	1.83 mm [.072]	O		
APPLICATOR INSTRUCTIONS				
408-10389				
				

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOCK SYSTEM SOCKET CONTACT			
WIRE STRIP LENGTH 3.35-3.65 mm [.132-.144 IN]		INSULATION DIAMETER RANGE Ø1.30-1.90 mm [.051-.075 IN]	
TERMINAL APPLICATION SPECIFICATION		114-18021 - - -	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1703282-1	5-1703282-1		
1703282-2	5-1703282-2		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
0.50mm2		0.93+/-0.05 [0.037+/-0.002]		7.6

		6		5		4		3	
FEED TYPE		APPLICATOR STYLE CONVERSION CHART							
		CONVERT TO	PART NUMBERS REQUIRED						
PNEUMATIC		MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-	
		SERVO LATCH PLATE	2119951-1	-	8-2151602-5	1901094-3	-	2168400-6 (QUANTITY 2)	
		SMART APPLICATOR	2161326-1	-	8-2151602-4	-	-	-	
SERVO LATCH PLATE		MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-	
		PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1	
SERVO LATCH PLATE 		-	-	-	-	-	-	-	
		-	-	-	-	-	-	-	
NONE 		-	-	-	-	-	-	-	
		-	-	-	-	-	-	-	

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOCK SYSTEM SOCKET CONTACT			
WIRE STRIP LENGTH 3.35-3.65 mm [.132-.144 IN]		INSULATION DIAMETER RANGE Ø1.30-1.60 mm [.051-.063 IN]	
TERMINAL APPLICATION SPECIFICATION 		114-18021	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1241920-1			
5-1241920-1			



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHASSIS ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-21
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-21
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-21
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-21
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242
 FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF

```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

SET UP GAUGE 2119599-1					LOC A	DIST 66	REVISIONS				
P		LTR		DESCRIPTION			DATE	DWN	APUD		
		C		ECR-15-002419			12FEB2015	RK	GB		
-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK			260		
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.			252		
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED			250		
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI			249		
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED			248		
-	1	-	1	1	2119798-1	DETENT PIN			247		
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION			246		
-	-	1	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.			245		
-	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT			244		
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST			243		
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL			242		
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0			241		
-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16			240		
-	-	-	-	1	2063440-1	AIR FEED MODULE			238		
-	-	1	1	-	2119740-2	TAG, IDENTIFICATION			213		
-	-	1	1	-	1901094-3	SPACER, FEEDER			198		
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT			172		
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY			166		
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC			164		
-	-	-	-	1	240638-1	SPRING, FEED FINGER			163		
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854			137		
-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF			136		
-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED			135		
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM			133		
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4			119		
-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF			117		
-	1	1	1	1	455888-7	SPACER, CRIMPER			82		
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE			71		
-	1	-	-	1	2119740-1	TAG, IDENTIFICATION			67		
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188			66		
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT			63		
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0			62		
-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)			60		
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0			59		
-	-	-	-	1	1338685-1	PAWL, FEED			56		
-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12			54		
-	2	2	2	2	1-2168083-4	SCR, SKT HD CAP, RoHS, M4 X 5			53		
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0			49		
-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF			46		
-	1	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED			44		
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)			41		
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT			40		
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK			39		
-	1	1	1	1	2119644-1	RAM WASHER, PRECISION			38		
-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE			37		
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT			35		
-	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL			34		
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)			33		
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG			32		
-	1	1	1	1	1320908-6	SPACER, STRIP GUIDE			30		
-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE			29		
-	1	1	1	1	2119791-9	DEPRESSOR, WIRE			28		
-	1	1	1	1	1320928-2	STRIP GUIDE			24		
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0			21		
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4			20		
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED			19		
-	1	1	1	1	2217529-3	TERMINAL HOLD DOWN			18		
-	1	1	1	1	2119806-1	INSERT, SHEAR			13		
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION			12		
-	1	1	1	1	1-356885-4	STOP, SHEAR			11		
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT			10		
-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT			9		
-	1	1	1	1	1-1338690-4	ANVIL, COMBINATION .055			8		
-	-	-	-	-	-	-			7		
-	-	-	-	-	-	-			6		
-	1	1	1	1	2119757-4	DEPRESSOR, SHEAR			5		
-	1	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER			4		
-	1	1	1	1	5-2119784-1	CRIMPER, INSULATION O PREMIUM			3		
-	1	1	1	1	455888-4	SPACER, CRIMPER			2		
-	1	1	1	1	1803125-5	CRIMPER, WIRE			1		
-77	-7	-6	-5	-2	PART NO	DESCRIPTION			ITEM NO		

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DWN
L ZHANG
06DEC2012

CHK
L ZHANG
06DEC2012

APUD
S_XI
06DEC2012

PRODUCT SPEC
-

APPLICATION SPEC
-

WEIGHT
-

DIMENSIONS:
mm

MATERIAL
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:
FINISH
-

Customer Accessible Production Drawing

NAME
TE Connectivity
Harrisburg, PA 17105-3608

SIZE
A1

CAGE CODE
00779

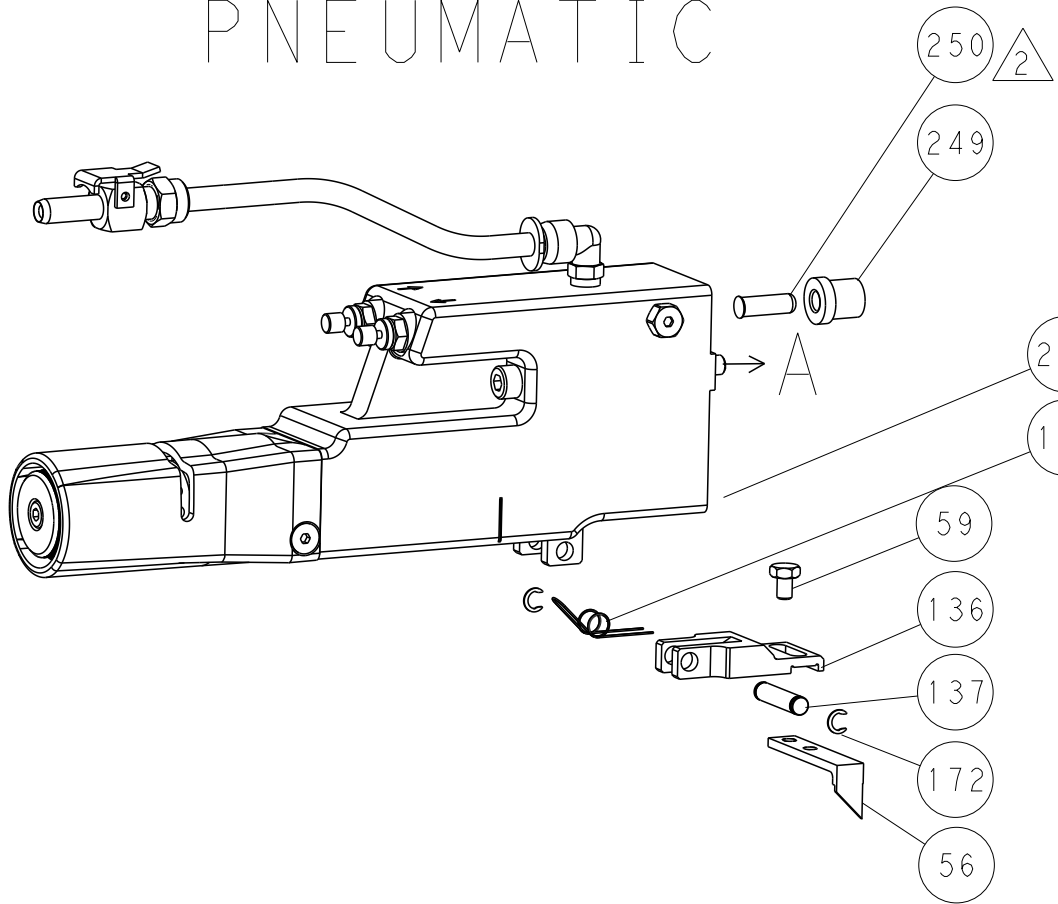
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C-2151602

RESTRICTED TO
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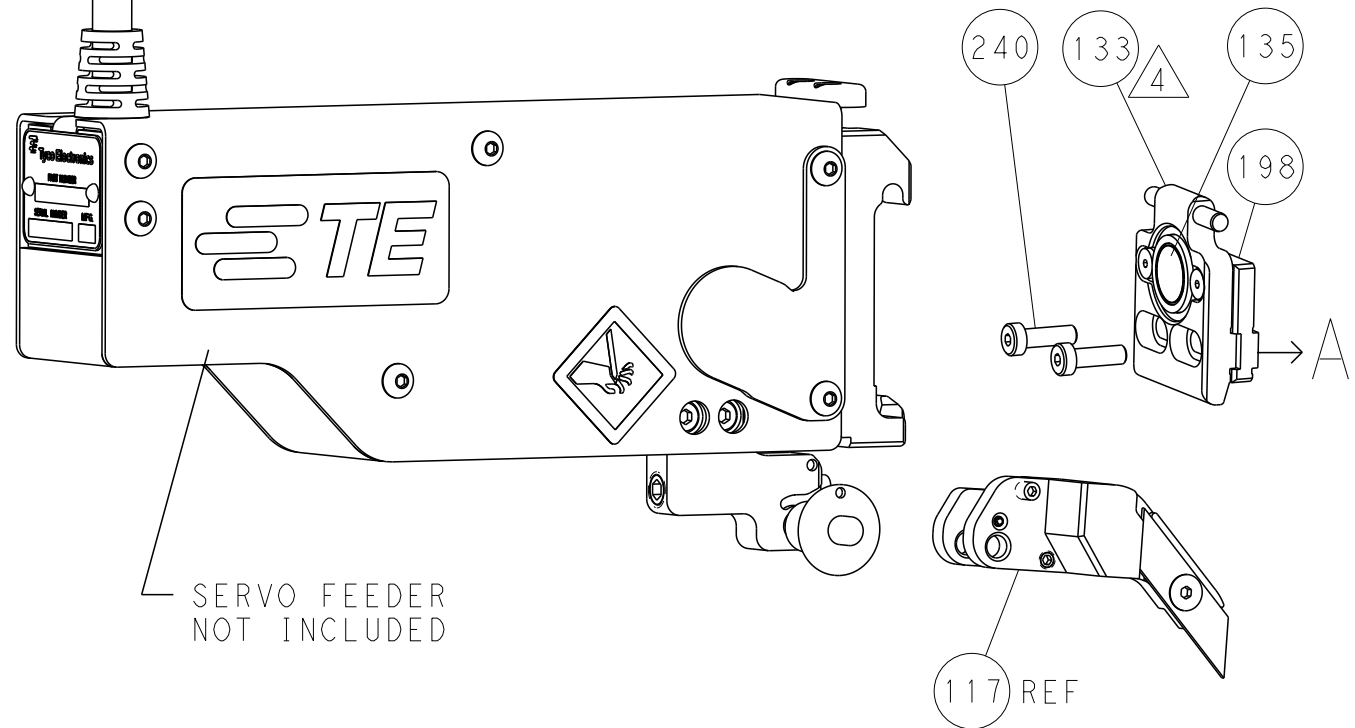
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC		DIST		REVISIONS				
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-	-	SEE SHEET 1	-	-	-	

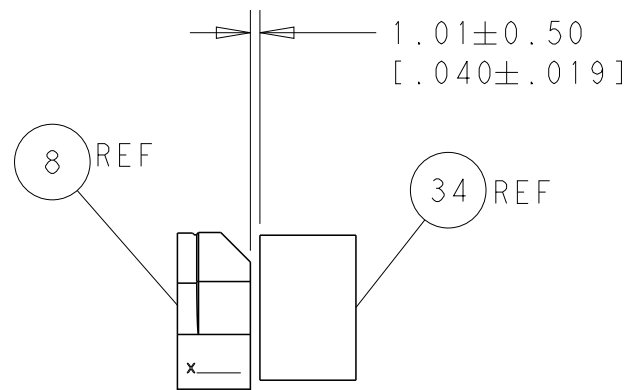
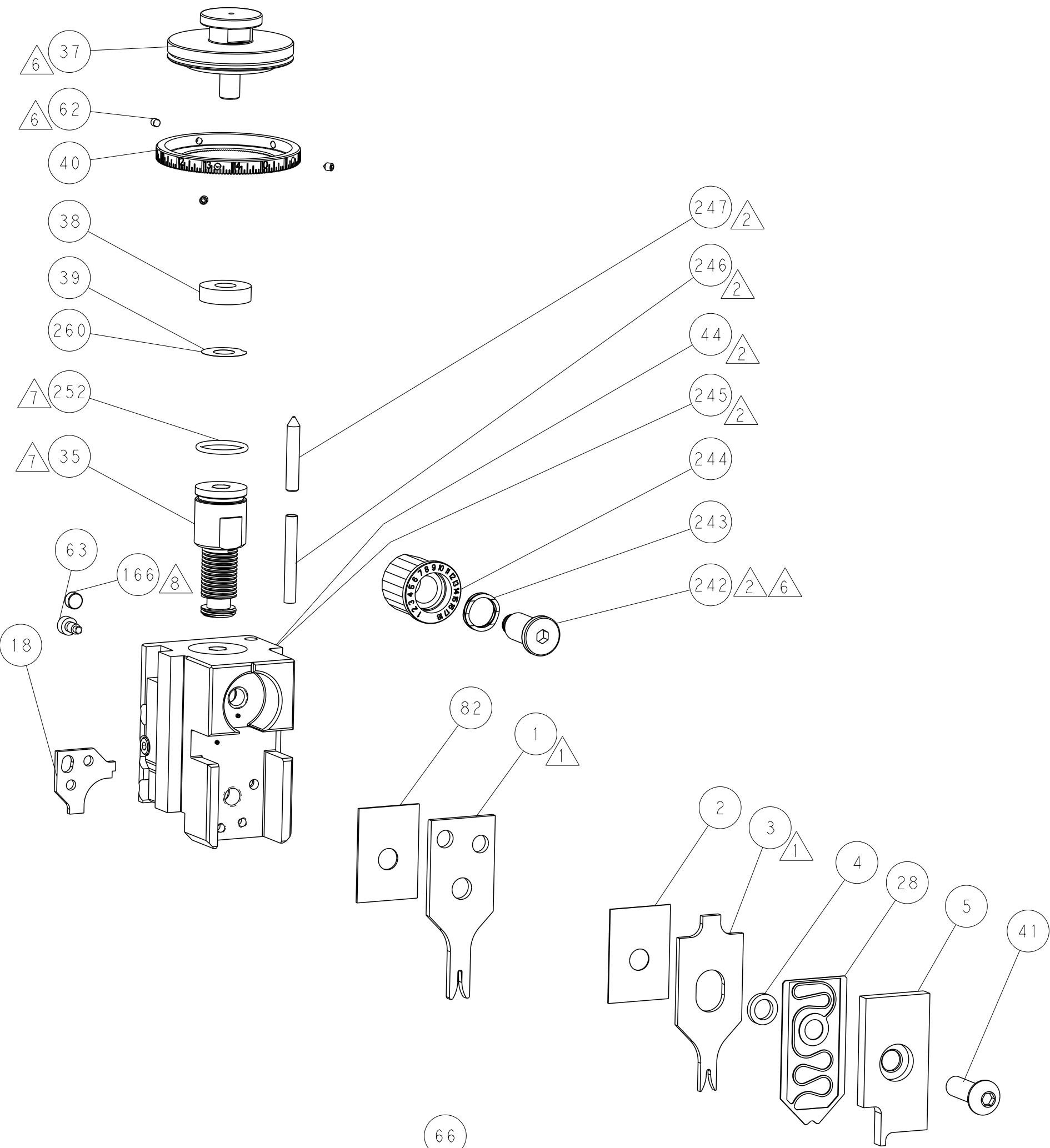
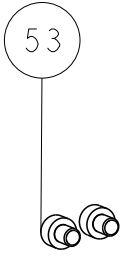
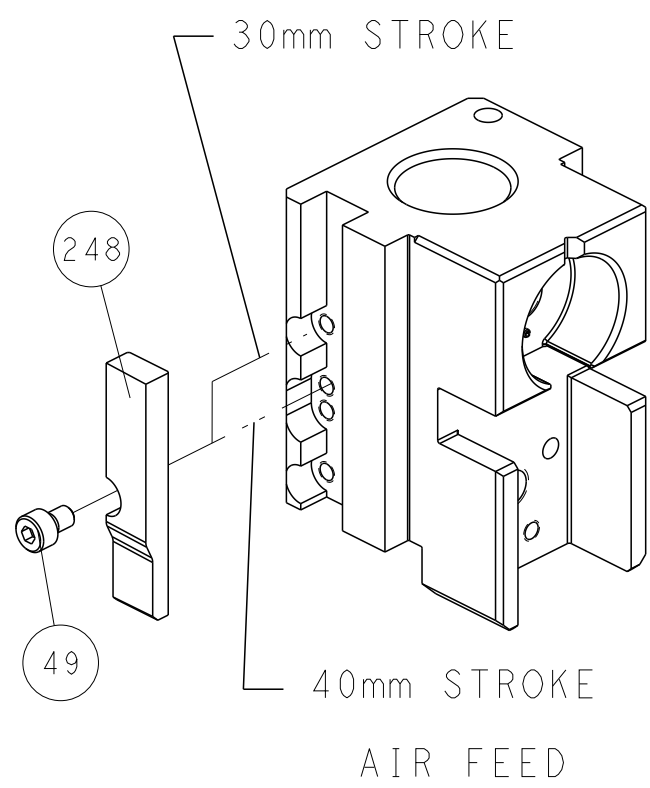
FEED TYPE
PNEUMATIC



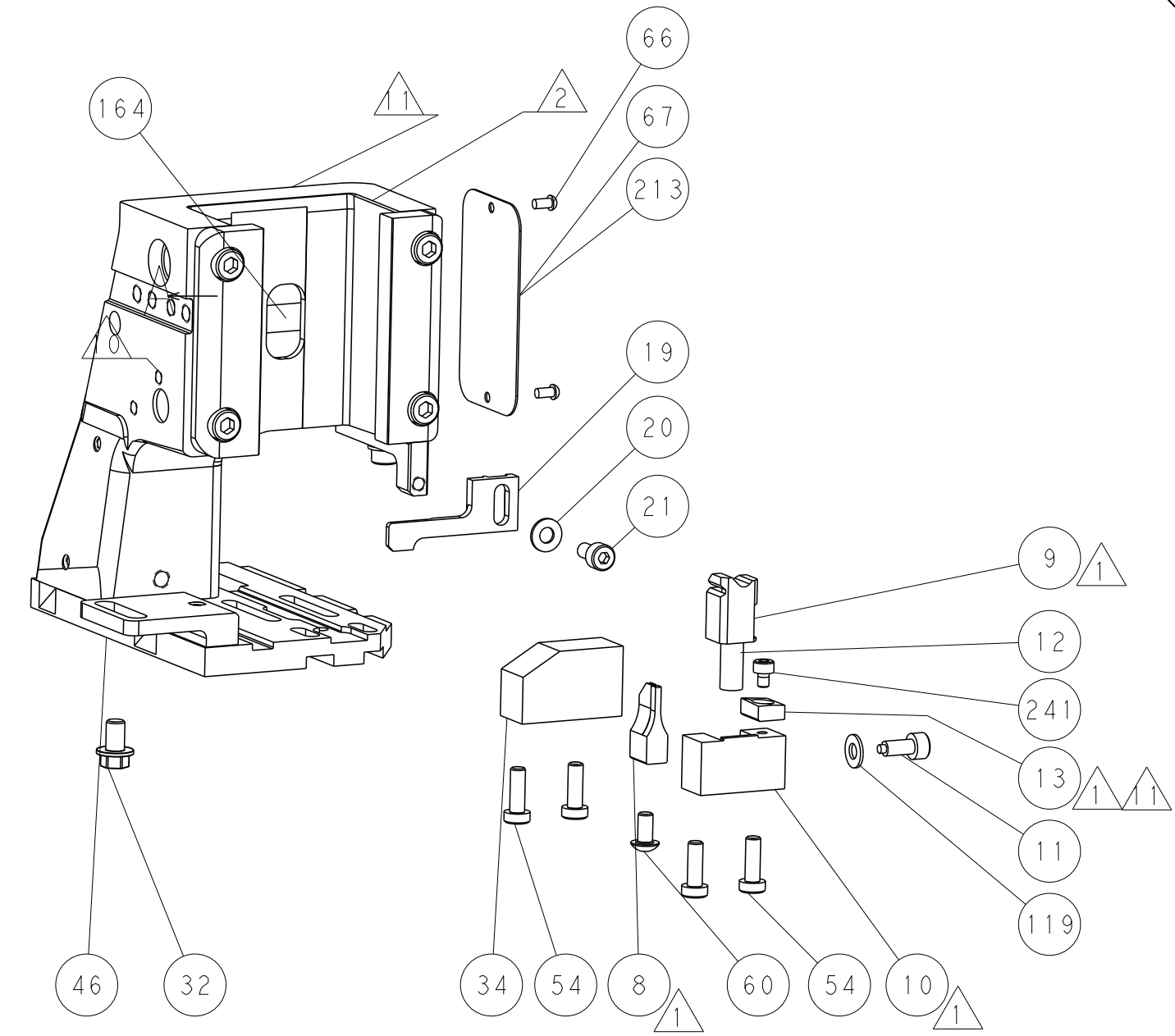
SERVO
LATCH PLATE



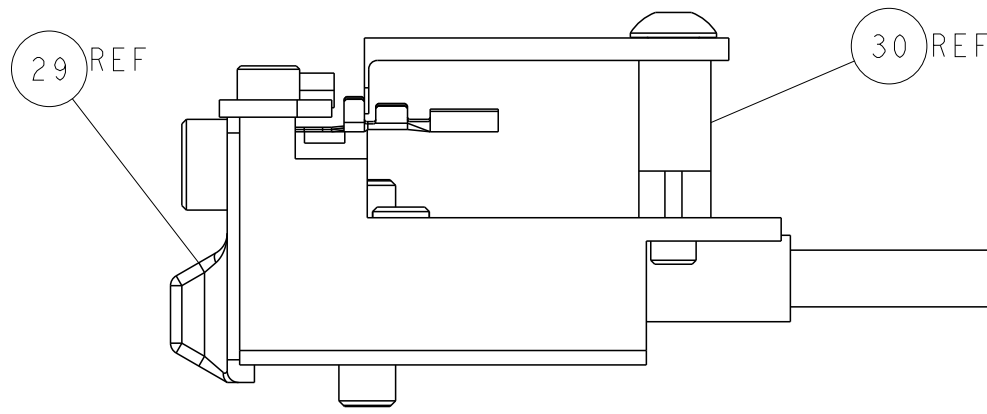
CAM POSITION



TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT
FRONT HOLES

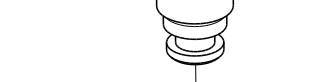


FEED TRACK POSITION
GUIDE BY INS BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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				CHK	L. ZHANG	06DEC2012	Harrisburg, PA 17105-3608	
				APVD	S. XI	06DEC2012	NAME	
				PRODUCT SPEC			Ocean Side Feed	
				APPLICATION SPEC			Applicator	
				WEIGHT			RESTRICTED TO	
				Customer Accessible Production Drawing			-	
				SCALE			SHEET	
				1:2			2 of 4	
							REV	
							C	

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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151602-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-	-
					SERVO LATCH PLATE SMART APPLICATOR	2119951-1 2161326-1	- -	8-2151602-5 8-2151602-4	1901094-3 -	- -	2168400-6 (QUANTITY 2) -
	2-2151602-5	C	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	-	-	-	-	2119653-2	-	-
	2-2151602-7	C	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	7-2151602-7	C	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-
					-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.83 mm [.072]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOCK SYSTEM SOCKET CONTACT			
WIRE STRIP LENGTH 3.35-3.65 mm [.132-.144 IN]		INSULATION DIAMETER RANGE Ø1.30-1.90 mm [.051- .075 IN]	
TERMINAL APPLICATION SPECIFICATION		114-18021	
TERMINAL SPECIFICATION		- - -	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1703282-1	5-1703282-1		
1703282-2	5-1703282-2		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
0.50mm ²		0.93+/-0.05 [0.37+/-0.02]		7.6

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOCK SYSTEM SOCKET CONTACT			
WIRE STRIP LENGTH 3.35-3.65 mm [.132-.144 IN]		INSULATION DIAMETER RANGE Ø1.30-1.60 mm [.051-.063 IN]	
TERMINAL APPLICATION SPECIFICATION 		114-18021	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1241920-1			
5-1241920-1			



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4) APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151602-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151602-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151602-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

*WARNING

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

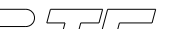
PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

		2								I	
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS							
P	LTR	DESCRIPTION							DATE	DWN	APVD
	-	SEE SHEET 1							-	-	-

-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	455888-7	SPACER, CRIMPER	82
-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	1	2119740-1	TAG, IDENTIFICATION	7
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1338685-1	PAWL, FEED	56
-	2	2	2	1-2168083-4	SCR, SKT HD CAP, RoHS, M4 X 5	53
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	2119791-9	DEPRESSOR, WIRE	28
-	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	2217529-3	TERMINAL HOLD DOWN	18
-	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1-1338690-4	ANVIL, COMBINATION .055	8
-	-	-	-	-	-	7
-	-	-	-	-	-	6
-	1	1	1	2119757-4	DEPRESSOR, SHEAR	5
-	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	1	5-2119784-1	CRIMPER, INSULATION O PREMIUM	3

THIS DRAWING IS A COMPLETE DOCUMENT FOR THE ELECTRICAL CONNECTION OF THE PRODUCT TO THE SYSTEM. IT IS THE USER'S RESPONSIBILITY TO OBTAIN THE LATEST EDITION.									
DIMENSIONS: mm		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		DWN 06DEC2012 CHG 06DEC2012 CHG 06DEC2012		 TE Connectivity Harrisburg, PA 17105-3608			
		APPL 06DEC2012 S.XI PRODUCT SPEC		NAME Ocean Side Feed Applicator					
MATERIAL -		FINISH -		APPLICATION SPEC		SIZE CASE CODE DRAWING NO		RESTRICTED TO	
WEIGHT -		CUSTOMER ACCESSIBLE PORT DRAWING		SCALE 1:2		SHEET 3 OF 4		REV C	

