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RELEASED FOR PUBLICATION

20

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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

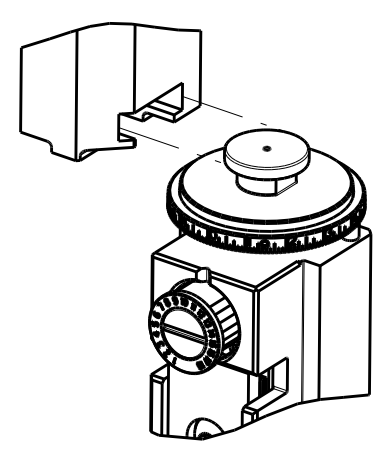
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2151756-1

A

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119950-1

2119951-1

2161326-1

1338685-1

5-18022-5

2119641-1

2119799-1

2063440-1

2151756-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

SERVO LATCH PLATE

SMART APPLICATOR

2119949-1

2119951-1

2161326-1

1338685-1

8-2151756-5

1901094-3

-

2168400-6 (QUANTITY 2)

2151756-5

A

FINE CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE⁴

MECHANICAL FEED

PNEUMATIC FEED

2119949-1

2119950-1

1338685-1

5-18022-5

2119653-1

2119641-1

2119799-1

2063440-1

2151756-6

A

NON-CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE⁴

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2151756-7

A

FINE CRIMP HEIGHT ADJUST

NONE

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7-2151756-7

A

CRIMP TOOLING KIT

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APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

.100 [2.54 mm]

F

INSUL

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-

APPLICATOR INSTRUCTIONS

408-10389

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: SPLICE

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

TERMINAL APPLICATION SPECIFICATION

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

14 AWG

1.98+/-0.05 [0.078+/-0.002]

5.6

16 AWG

1.73+/-0.05 [0.068+/-0.002]

8.5

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151756-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151756-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151756-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151756-6

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

APPLICATOR STYLE CONVERSION CHART

2119950-1

1338685-1

5-18022-5

2119641-1

2119799-1

2063440-1

2119951-1

-

8-2151756-5

1901094-3

-

2168400-6 (QUANTITY 2)

2161326-1

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8-2151756-4

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2119949-1

1338685-1

5-18022-5

2119653-1

-

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2119951-1

-

8-2151756-5

1901094-3

-

2168400-6 (QUANTITY 2)

2161326-1

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8-2151756-4

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2119949-1

1338685-1

5-18022-5

2119653-1

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2119950-1

1338685-1

5-18022-5

2119641-1

2119799-1

2063440-1

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SET UP GAUGE

2119599-1

LOC

A

DIST

66

REV

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DATE

10OCT2012

LG

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1

2119957-2

APPLICATOR SHIM PACK

260

1

8-21084-0

O-RING, .676 ID, .070 DIA. MAT.

252

1

2119640-1

PUSH ROD, AIR FEED

250

1

2079988-1

BUSHING, LCH5-12, MISUMI

249

1

2119641-1

FEED CAM, AIR FEED

248

1

2119798-1

DETENT PIN

247

1

1-22279-3

SPRING, COMPRESSION

246

1

2119758-1

RAM, AMP STYLE, SIDE FEED, NON-ADJ.

245

1

7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

1

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

1

2119580-1

MECHANICAL FEED ASSEMBLY

239

1

2063440-1

AIR FEED MODULE

238

1

2119740-2

TAG, IDENTIFICATION

213

1

1901094-3

SPACER, FEEDER

198

1

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

1

994970-2

COUNTER, MAGNETIC

164

1

240638-1

SPRING, FEED FINGER

163

1

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

1

2119799-1

HOLDER, FEED FINGER, AF

136

1

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

1

1633743-1

SERVO FEED LATCH ASM

133

1

1-18028-2

WASHER, FLAT, REG M4

119

1

2119944-1

FEED FINGER ASSEMBLY, SF

117

1

455888-5

SPACER, CRIMPER

82

1

2119956-1

DOCUMENTATION PACKAGE

71

1

2119740-1

TAG, IDENTIFICATION

67

1

2168078-1

SCREW, DRIVE, RH, RoHS

66

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

1

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

1

2079383-4

SCR, BHSC, RoHS (M4 X 8)

60

1

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

1

1338685-1

PAWL, FEED

56

1

2168400-1

SHCS, LOW HEAD, RoHS, M4 X 12

54

1

18023-9

SCR, SKT HD CAP M4 X 6.0

49

1

2119652-1

FEED CAM, PRE FEED

48

1

2119653-1

FEED CAM, POST FEED

47

1

2119656-9

APPLICATOR BASIC ASSEMBLY, SF

46

1

2119370-1

RAM, AMP STYLE, SIDE FEED

44

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

1

2119957-1

APPLICATOR SHIM PACK

39

1

2119644-3

RAM WASHER, PRECISION

38

1

2119085-1

FA HEAD, ATLANTIC STYLE

37

1

2119092-1

BOLT, ADJUSTMENT

35

1

2-1752356-6

SUPPORT, TERMINAL

34

1

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

1

1320908-6

SPACER, STRIP GUIDE

30

1

2119959-1

ASSEMBLY, STRIP GUIDE

29

1

1-455888-0

SPACER, CRIMPER

28

1

1320928-2

STRIP GUIDE

24

1

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

1

1-18028-2

WASHER, FLAT, REG M4

20

1

2119533-1

STRIPPER, SIDE FEED

19

1

2119806-1

INSERT, SHEAR

13

1

3-22280-3

SPRING, COMPRESSION

12

1

1-356885-4

STOP, SHEAR

11

1

2119805-1

SHEAR HOLDER, FRONT

10

1

462006-6

FLOATING SHEAR, FRONT

9

1

1-1633933-1

ANVIL, COMBINATION

8

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2119757-4

DEPRESSOR, SHEAR

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2-456407-7

CRIMPER, WIRE PREMIUM

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ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

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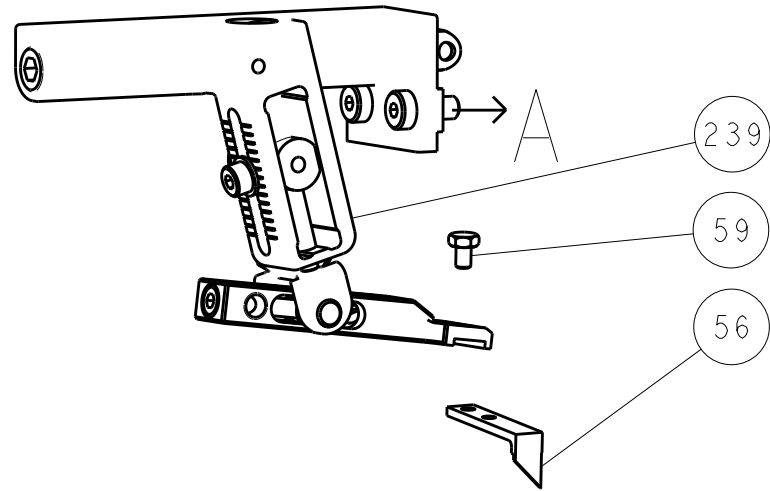
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2003

C

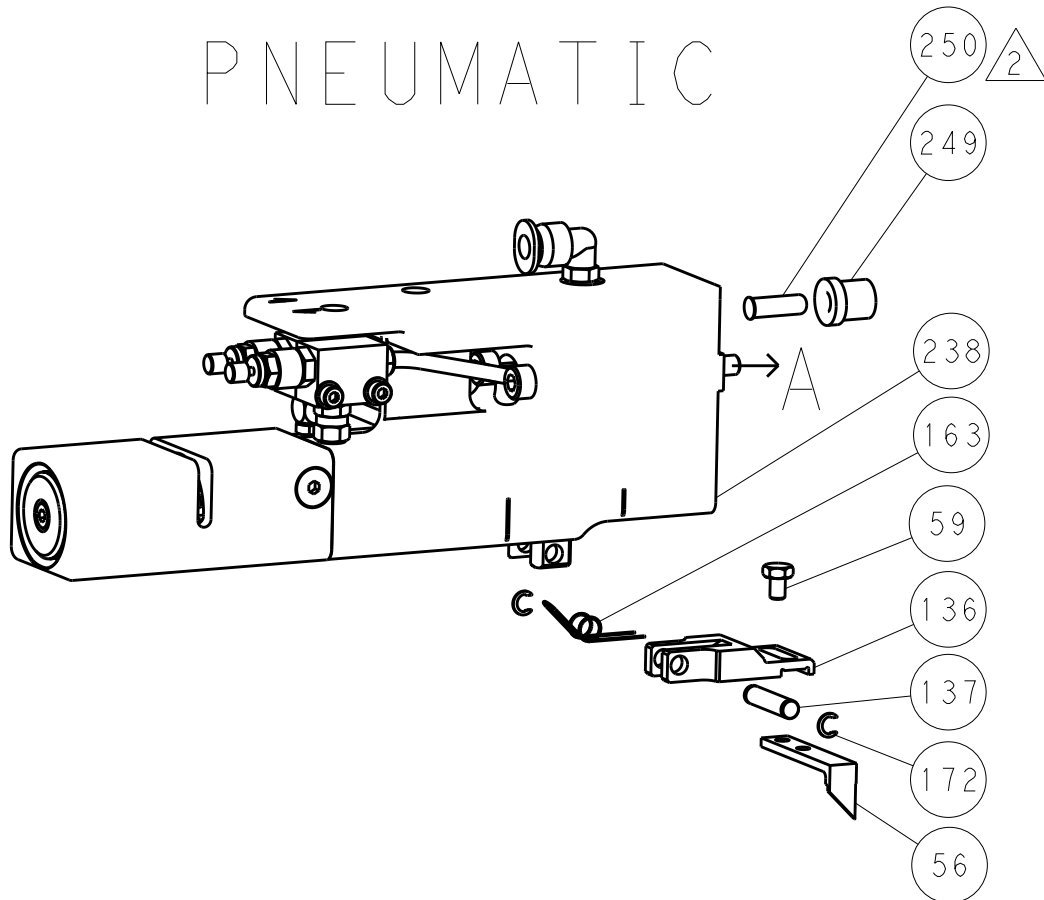
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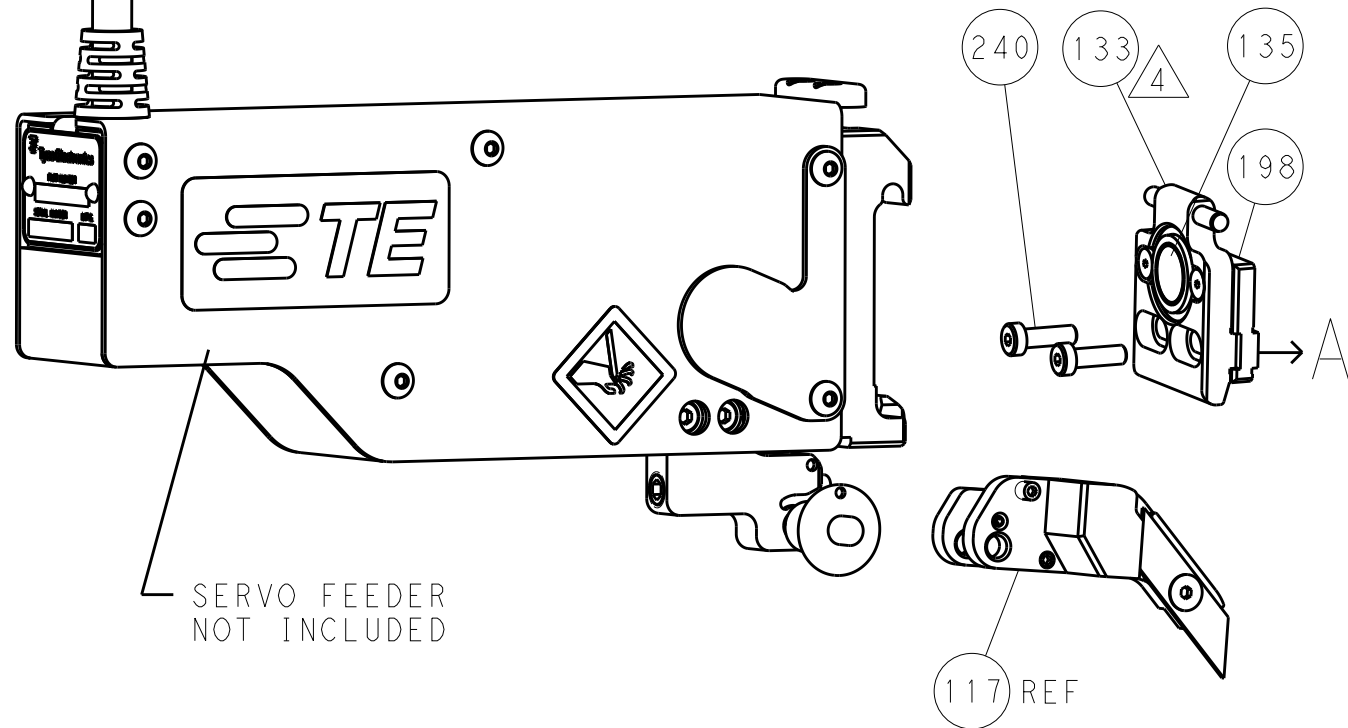
FEED TYPE MECHANICAL



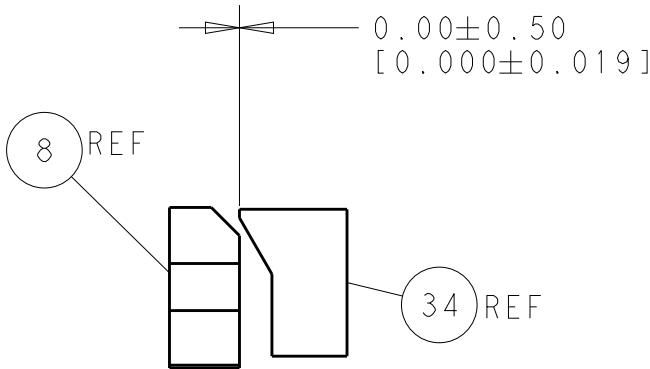
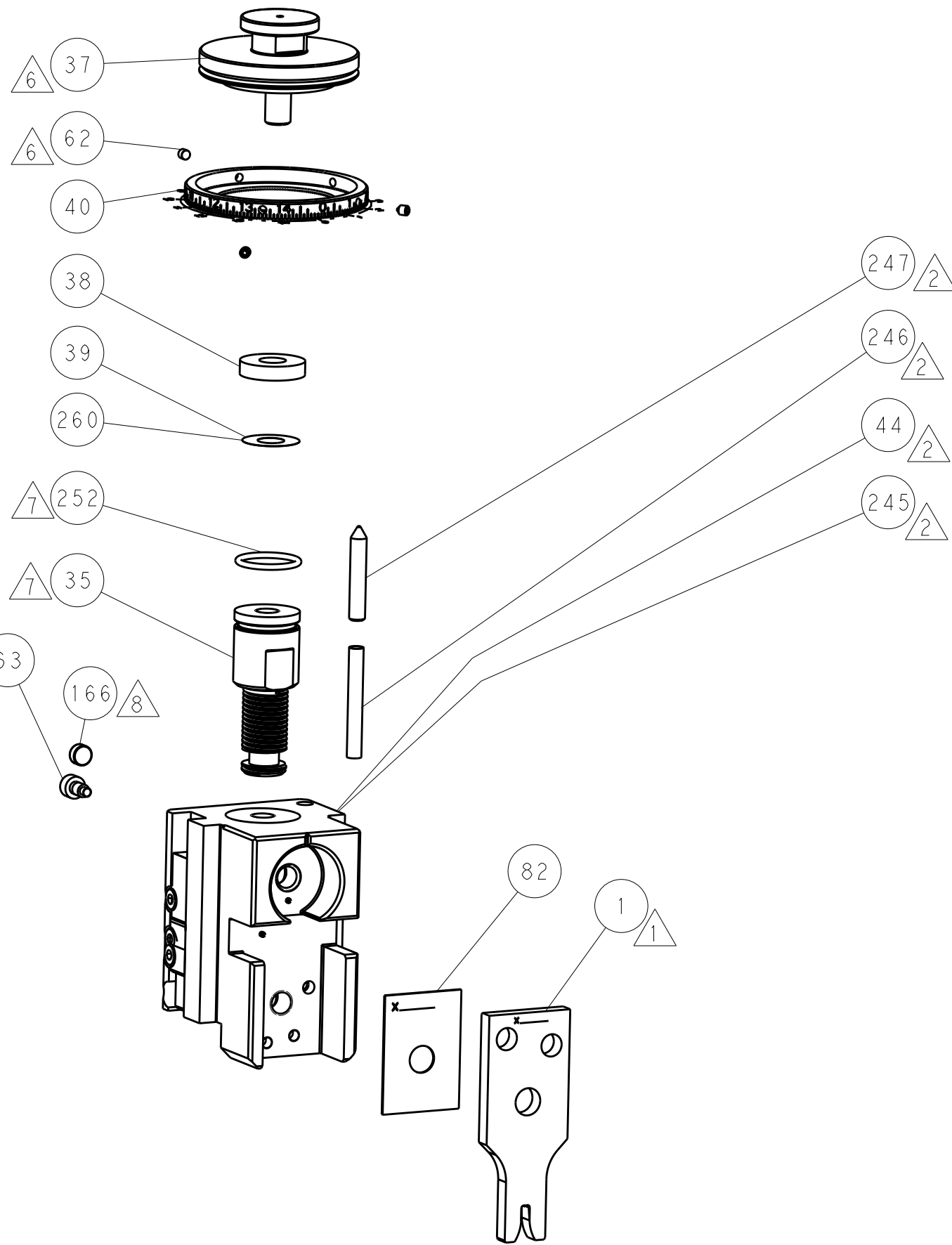
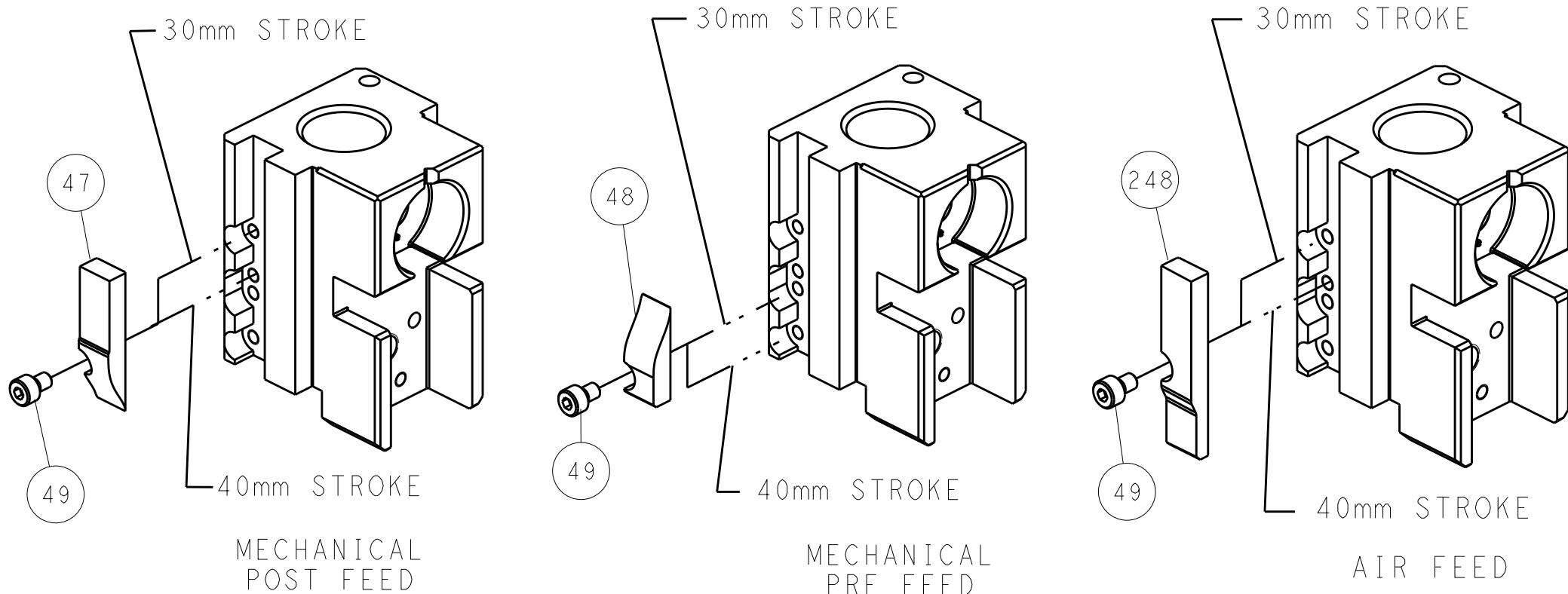
PNEUMATIC



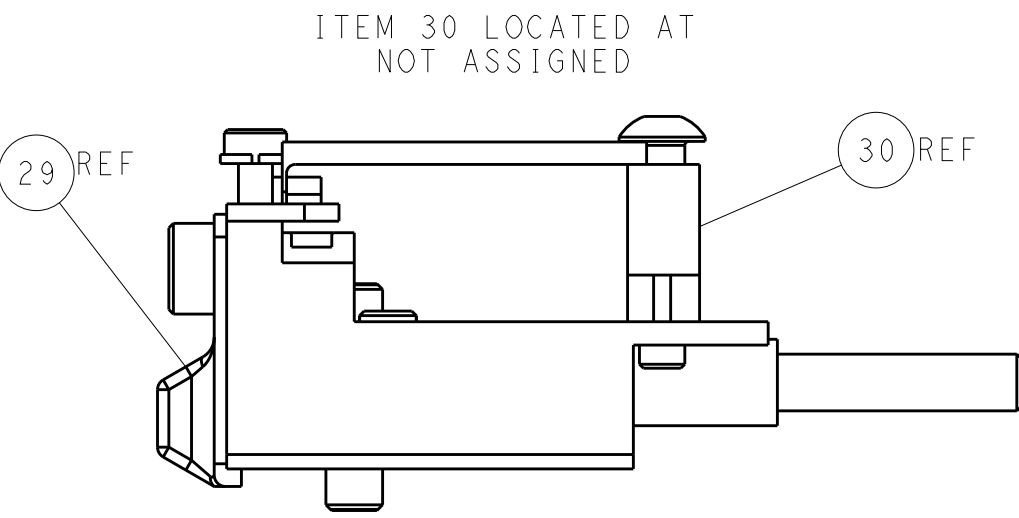
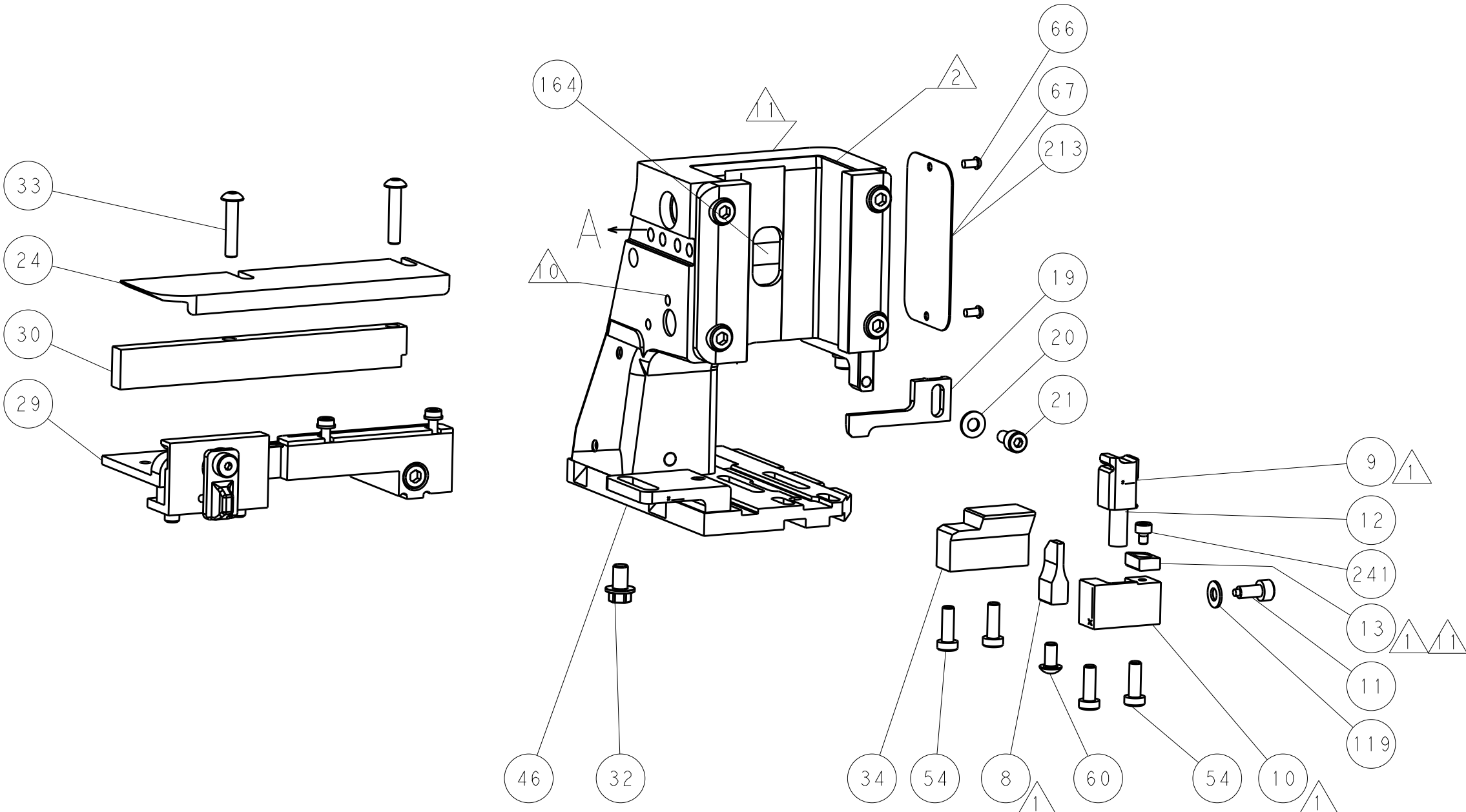
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT
NOT ASSIGNED

FEED TRACK POSITION
GUIDE BY NOT ASSIGNED

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST VERSION.		DWN: HOFFNER 11SEPT2012	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK: TELBIN 12SEPT2012	NAME: Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.02 2 PLC ±.02 3 PLC ±.005 4 PLC ±.0005 ANGLES ±.1		APVD: TELBIN 12SEPT2012	SIZE: A1 CAGE CODE: 00779 DRAWING NO: 2151756	
MATERIAL: -		PRODUCT SPEC: -	RESTRICTED TO: -	
FINISH: -		APPLICATION SPEC: -	Customer Accessible Production Drawing	
WEIGHT: -		SCALE: 1:1	SHEET 2 OF 4 REV A	

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THIS DRAWING IS UNPUBLISHED.

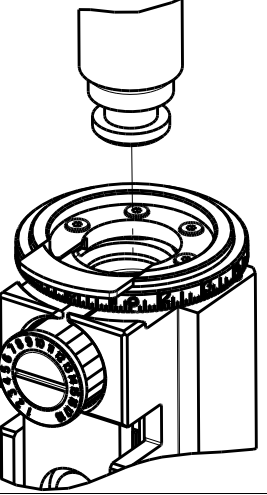
RELEASED FOR PUBLICATION

20

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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2151756-1

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

21338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

2-2151756-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

2-2151756-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

2119949-1

1338685-1

5-18022-5

2119653-2

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2-2151756-7

A

FINE CRIMP HEIGHT ADJUST

NONE

-

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7-2151756-7

A

CRIMP TOOLING KIT

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-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

.100 [2.54 mm]

F

INSUL

-

-

APPLICATOR INSTRUCTIONS

408-10389



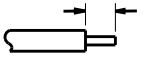
TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: SPLICE

WIRE STRIP LENGTH

.219-.234 IN [5.56-5.94 mm]



INSULATION DIAMETER RANGE

Ø -

TERMINAL APPLICATION SPECIFICATION

NONE

-

-

TERMINALS APPLIED

TE TERMINAL

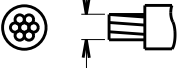
TE TERMINAL

TE TERMINAL

TE TERMINAL

1217569-1

WIRE SIZE



CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT REFERENCE SETTING



14 AWG

1.98+/-0.05 [0.078+/-0.002]

5.6

16 AWG

1.73+/-0.05 [0.068+/-0.002]

8.5



RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151756-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151756-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151756-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE

2119599-1

LOC

A

DIST

66

REVISIONS

P

LYR

DESCRIPTION

DATE

OWN

APVD

-

-

SEE SHEET 1

-

-

-

-

1

1

1

1

2119782-1

FINE ADJUST HEAD ASM, PACIFIC STYLE

251

-

-

-

1

-

2119640-1

PUSH ROD, AIR FEED

250

-

-

-

1

-

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

-

1

1

1

1

7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

-

-

-

2

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

-

-

-

-

1

2119580-1

MECHANICAL FEED ASSEMBLY

239

-

-

-

1

-

2063440-1

AIR FEED MODULE

238

-

-

1

-

-

2119740-2

TAG,IDENTIFICATION

213

-

-

1

-

-

1901094-3

SPACER, FEEDER

198

-

-

-

2

-

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

1

-

240638-1

SPRING, FEED FINGER

163

-

1

1

1

1

8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

152

-

-

-

1

-

2119641-2

FEED CAM, AIR FEED

151

-

1

1

1

1

2119798-2

DETENT PIN

145

-

1

1

1

1

2079383-8

SCR, BHSC, RoHS (M4 X 16)

144

-

4

4

4

4

2168400-5

SHCS, LOW HEAD, RoHS, M4 X 20

143

-

-

-

-

1

2119653-2

FEED CAM, POST FEED

142

-

1

1

1

1

1-2119656-0

APPLICATOR BASIC ASSEMBLY, SF

141

-

1

1

1

1

2119650-1

RAM, ASIAN STYLE, SIDE FEED

140

-

1

1

1

1

2119092-2

BOLT, ADJUSTMENT

139

-

-

-

1

-

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

-

1

-

2119799-1

HOLDER,FEED FINGER, AF

136

-

-

REF

-

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

-

-

1633743-1

SERVO FEED LATCH ASM

133

-

1

1

1

1

1-18028-2

WASHER, FLAT, REG M4

119

-

-

REF

-

-

2119944-1

FEED FINGER ASSEMBLY,SF

117

-

1

1

1

1

455888-5

SPACER, CRIMPER

82

-

1

1

1

1

2119956-1

DOCUMENTATION PACKAGE

71

-

1

-

1

1

2119740-1

TAG,IDENTIFICATION

67

-

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS

66

-

1

1

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

6

-

3

3

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

-

-

-

1

1

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

-

-

-

1

1

1338685-1

PAWL, FEED

56

-

-

-

-

1

2

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

-

-

-

1

2119652-1

FEED CAM, PRE FEED

48

-

1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

1

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

1

1

1

2119957-1

APPLICATOR SHIM PACK

39

-

1

1

1

1

2119644-3

RAM WASHER, PRECISION

38

-

1

1

1

1

2-1752356-6

SUPPORT, TERMINAL

34

-

2

2

2

2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

-

1

1

1

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

-

1

1

1

1

1320908-6

SPACER, STRIP GUIDE

30

-

1

1

1

1

2119959-1

ASSEMBLY, STRIP GUIDE

29

-

1

1

1

1

1-455888-0

SPACER, CRIMPER

28

-

1

1

1

1

1320928-2

STRIP GUIDE

24

-

1

1

1

1

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

-

1

1

1

1

1-18028-2

WASHER, FLAT, REG M4

20

-

1

1

1

1

2119533-1

STRIPPER, SIDE FEED

19

1

-

1

1

1

1

2119806-1

INSERT, SHEAR

13

-

1

1

1

1

3-22280-3

SPRING, COMPRESSION

12

-

1

1

1

1

1-356885-4

STOP, SHEAR

11

1

-

1

1

1

1

2119805-1

SHEAR HOLDER, FRONT

10

1

-

1

1

1

1

462006-6

FLOATING SHEAR, FRONT

9

1

1

1

1

1

1

1-1633933-1

ANVIL, COMBINATION

8

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7

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6

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2119757-4

DEPRESSOR, SHEAR

5

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4

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3

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-

-

-

2

1

1

1

1

1

1

2-456407-7

CRIMPER, WIRE PREMIUM

1

-

77

-27

-25

-22

-21

PART NO

DESCRIPTION

ITEM NO

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RELEASED FOR PUBLICATION

20

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PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE

2119599-1

LOC

A

DIST

66

REVISIONS

P

LYR

DESCRIPTION

DATE

OWN

APVD

-

-

SEE SHEET 1

-

-

-

0

PLC

±0.1

1

PLC

±0.02

3

PLC

±0.005

4

PLC

±0.0005

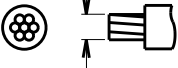
ANGLES

±0.0005

FINISH

±0.0005

WIRE SIZE



CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT REFERENCE SETTING



14 AWG

1.98+/-0.05 [0.078+/-0.002]

5.6

16 AWG

1.73+/-0.05 [0.068+/-0.002]

8.5

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

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APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
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PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151756-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151756-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

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TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

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2119599-1

LOC

A

DIST

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REVISIONS

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LYR

DESCRIPTION

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OWN

APVD

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-

SEE SHEET 1

-

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-

0

PLC

±0.1

1

PLC

±0.02

3

PLC

±0.005

4

PLC

±0.0005

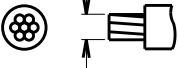
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FINISH

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(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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LOC

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DIST

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REVISIONS

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DESCRIPTION

DATE

OWN

APVD

-

-

SEE SHEET 1

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0

PLC

±0.1

1

PLC

±0.02

3

PLC

±0.005

4

PLC

±0.0005

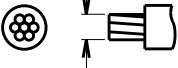
ANGLES

±0.0005

FINISH

±0.0005

WIRE SIZE



CRIMP HEIGHT

mm [INCH]



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(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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LOC

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LYR

DESCRIPTION

DATE

OWN

APVD

-

-

SEE SHEET 1

-

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PLC

±0.1

1

PLC

±0.02

3

PLC

±0.005

4

PLC

±0.0005

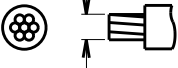
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±0.0005

FINISH

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(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE

2119599-1

LOC

A

DIST

66

REVISIONS

P

LYR

DESCRIPTION

DATE

OWN

APVD

-

-

SEE SHEET 1

-

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PLC

±0.1

1

PLC

±0.02

3

PLC

±0.005

4

PLC

±0.0005

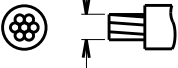
ANGLES

±0.0005

FINISH

±0.0005

WIRE SIZE



CRIMP HEIGHT

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2003

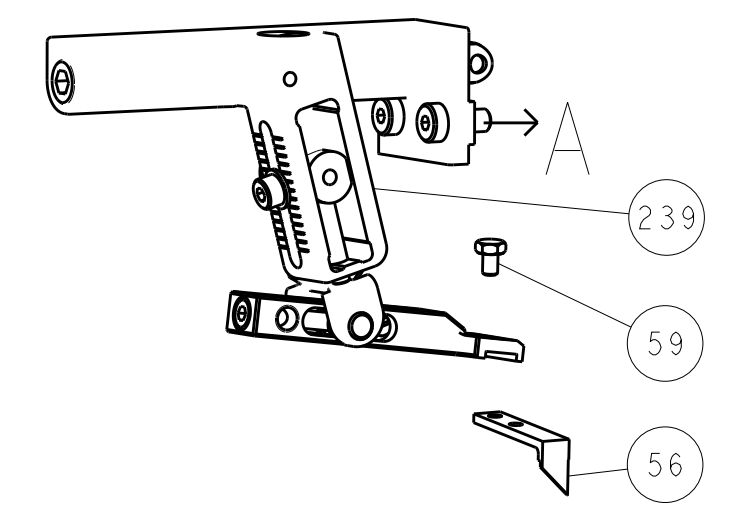
A

B

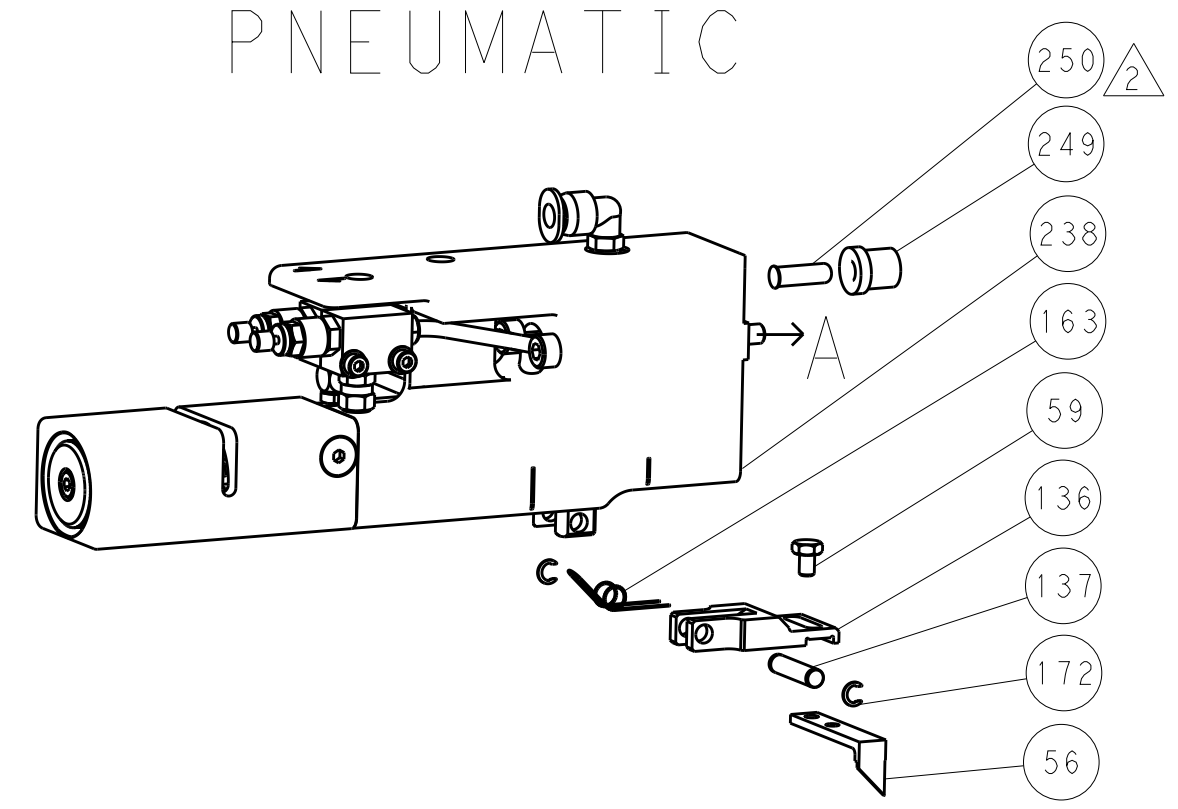
C

D

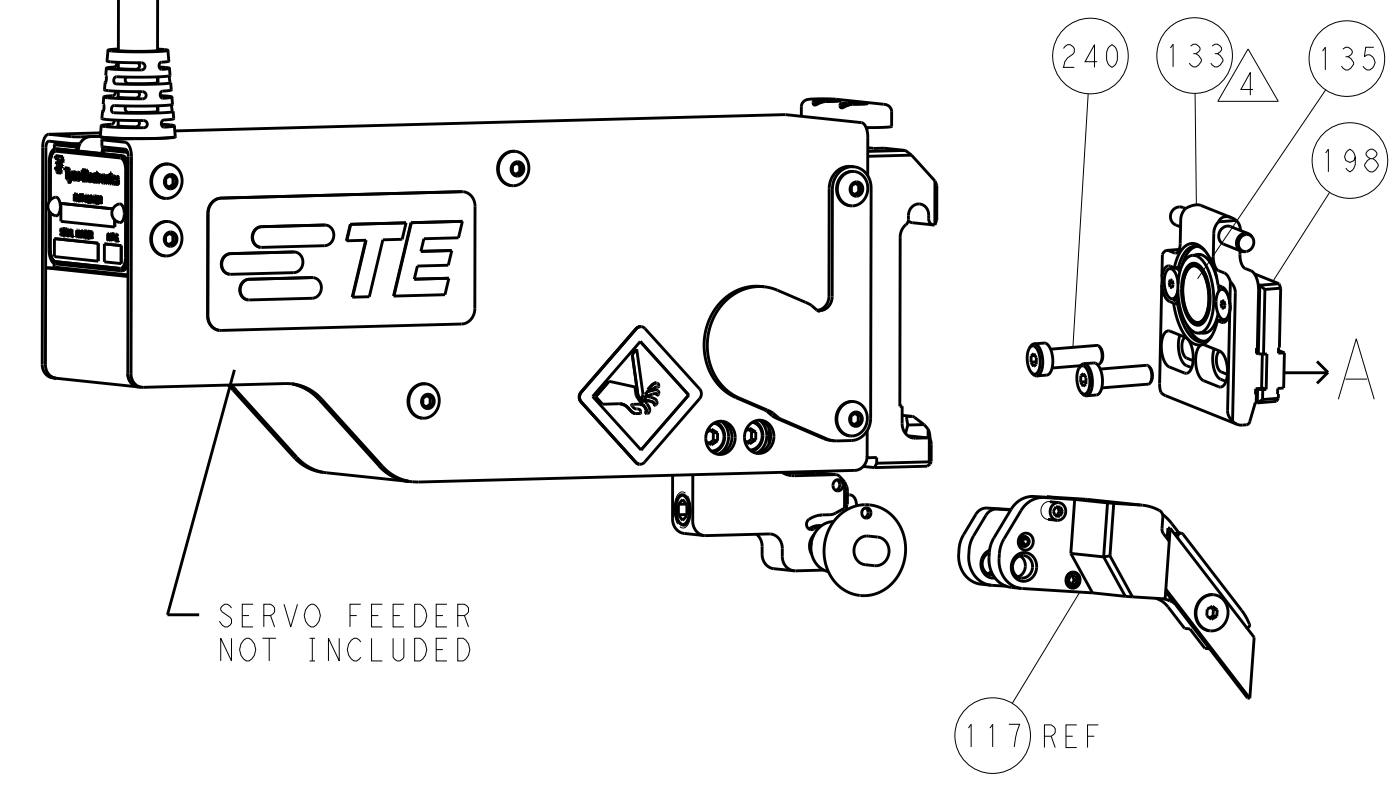
FEED TYPE MECHANICAL



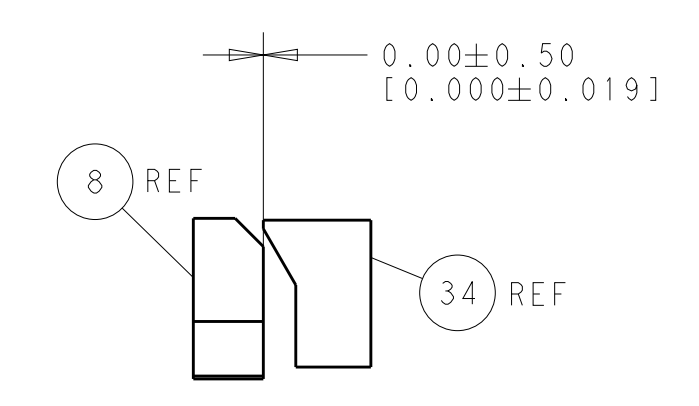
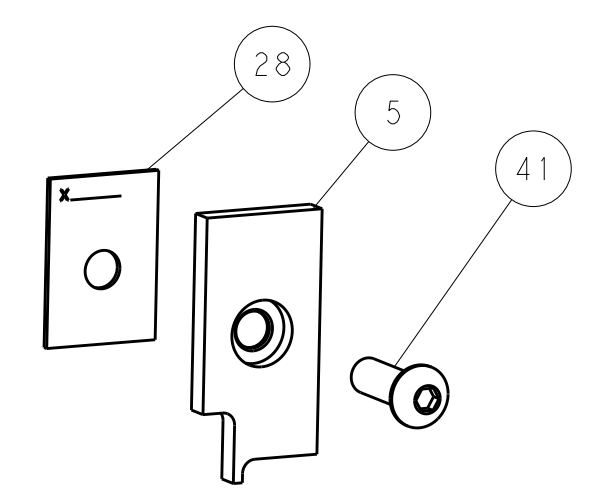
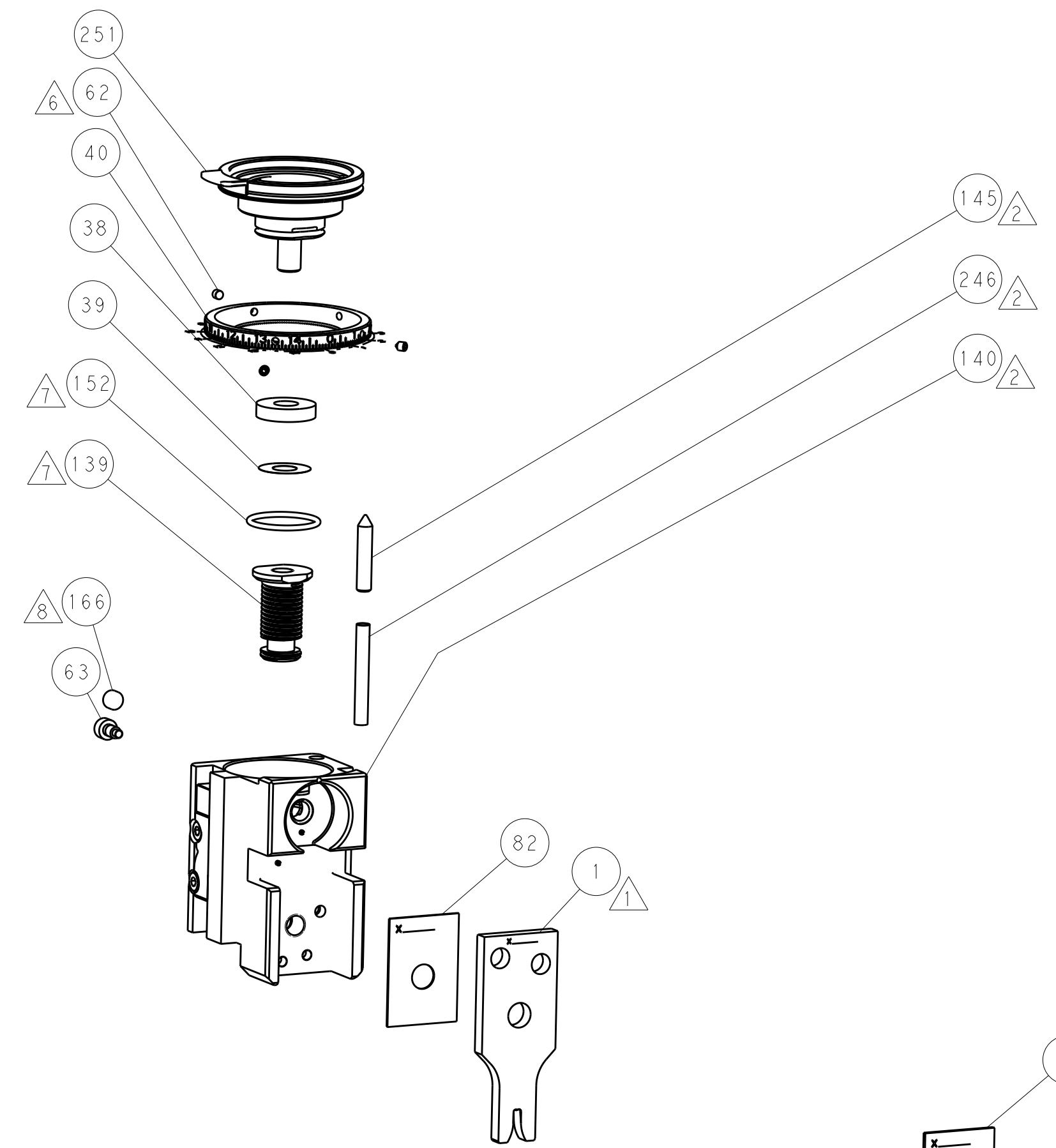
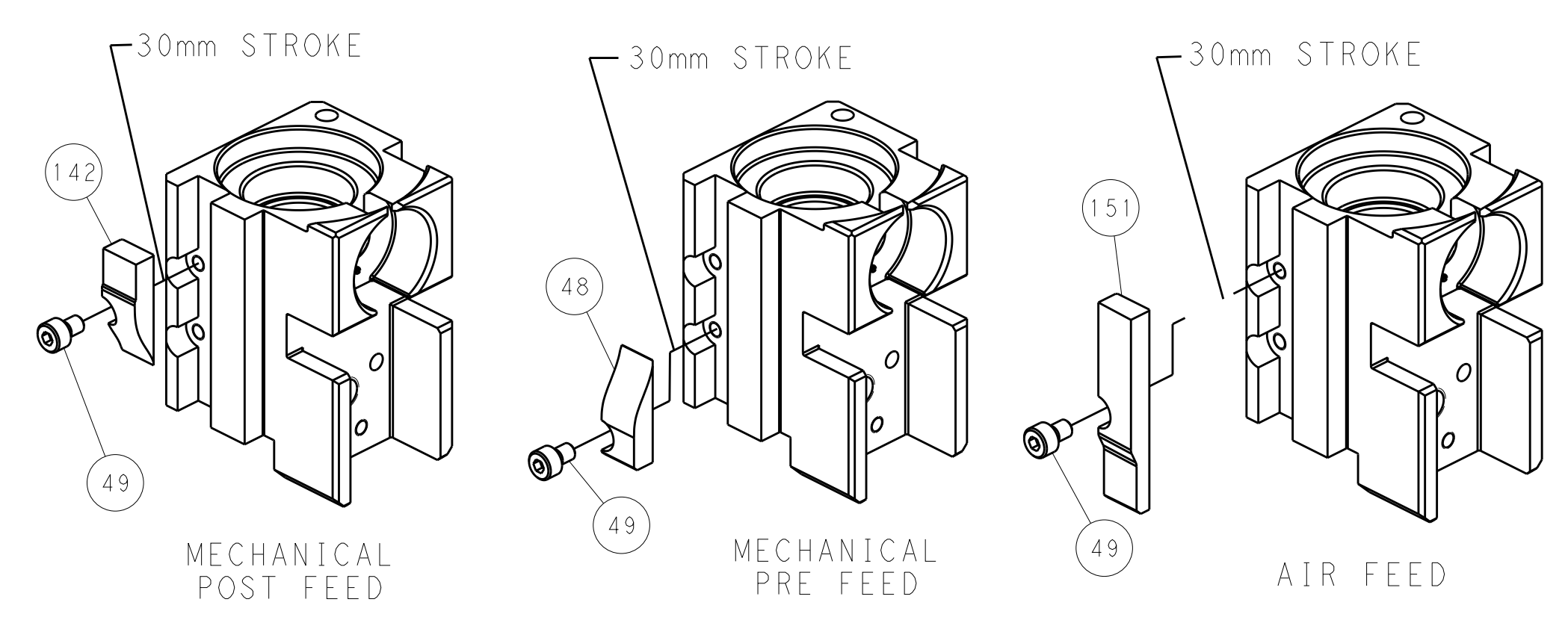
PNEUMATIC



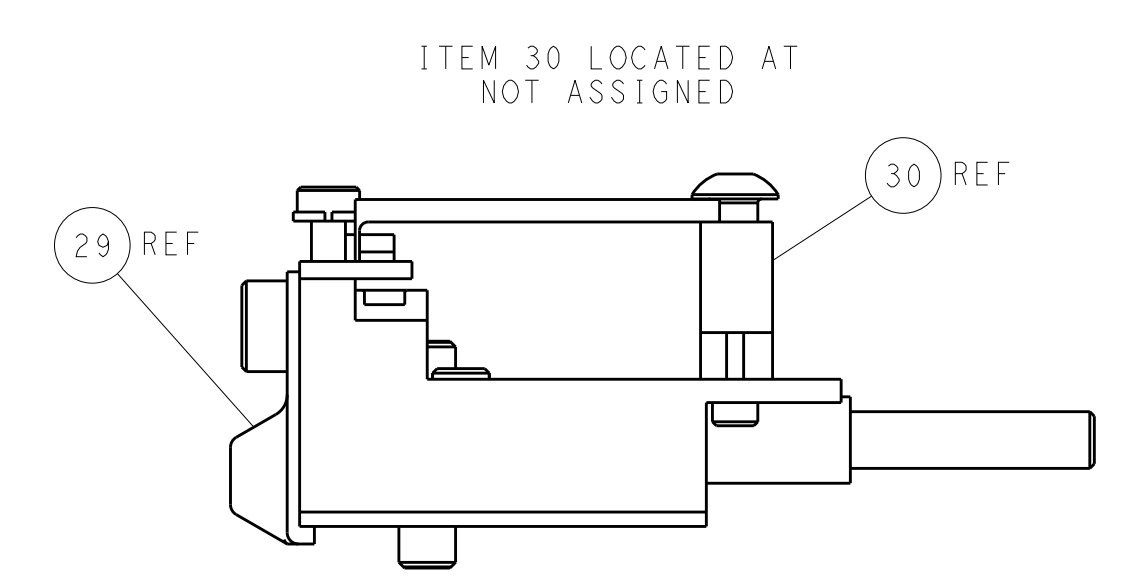
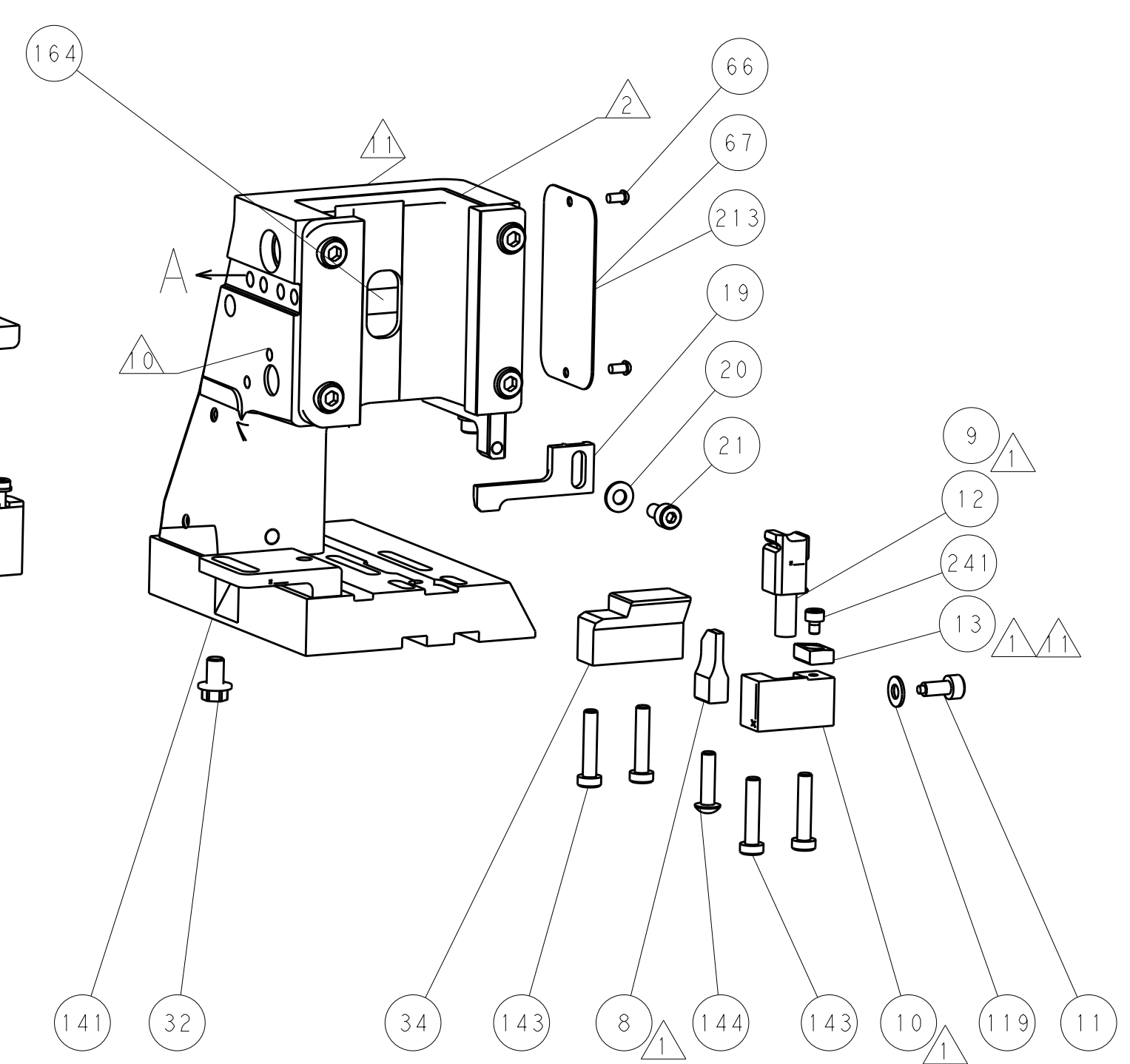
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT
NOT ASSIGNED

FEED TRACK POSITION
GUIDE BY NOT ASSIGNED

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN: HOFFNER 11SEPT2012		TE Connectivity	
mm		0 PLC ±0.1		CHK: T.ELBIN 12SEPT2012		Harrisburg, PA 17105-3608	
Ø		1 PLC ±0.1		APVD: T.ELBIN 12SEPT2012		NAME: Ocean Side Feed	
		2 PLC ±0.02		PRODUCT SPEC		Applicator	
		3 PLC ±0.005		APPLICATION SPEC		SIZE: CAGE CODE: DRAWING NO:	
		4 PLC ±0.0005		WEIGHT		A1 00779 C=2151756	
MATERIAL		FINISH		Customer Accessible Production Drawing		RESTRICTED TO	
				SCALE: 1:1		SHEET 4 OF 4	
						REV A	