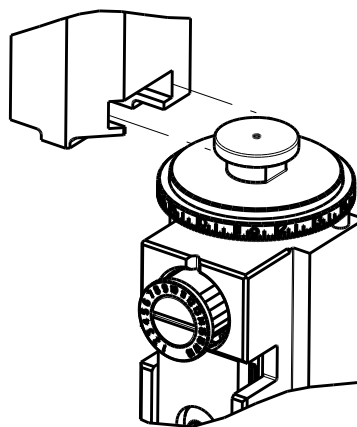


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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2150250-1	C	FINE CRIMP HEIGHT ADJUST
	2150250-2	C	FINE CRIMP HEIGHT ADJUST
	2150250-5	C	FINE CRIMP HEIGHT ADJUST
	2150250-6	C	NON-CRIMP HEIGHT ADJUST
	2150250-7	C	FINE CRIMP HEIGHT ADJUST
	7-2150250-7	C	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	5.59 mm [.220]	Ø
APPLICATOR INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL CRIMP SPECIFICATION			
TERMINAL NAME: AMPLIVAR FASTON FLAG RECEPTACLE			
WIRE STRIP LENGTH 4.38-4.40 mm [.173-.173 IN]		INSULATION DIAMETER RANGE Ø2.79-3.81 mm [.110-.150 IN] OR 2 X Ø2.79 mm [.110 IN] MAX	
TERMINAL APPLICATION SPECIFICATION	114-2079	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1742049-1	1742088-1	1742089-1	
	1742088-2	1742089-2	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
14 AWG	1.65+/-0.05 [.065+/- .002]	5.5
2X 18 AWG	1.52+/-0.05 [.060+/- .002]	6.7
16 AWG	1.42+/-0.05 [.056+/- .002]	8.0
2X 20 AWG	1.37+/-0.05 [.054+/- .002]	8.4
18 AWG	1.27+/-0.05 [.050+/- .002]	9.6



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150250-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150250-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150250-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150250-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

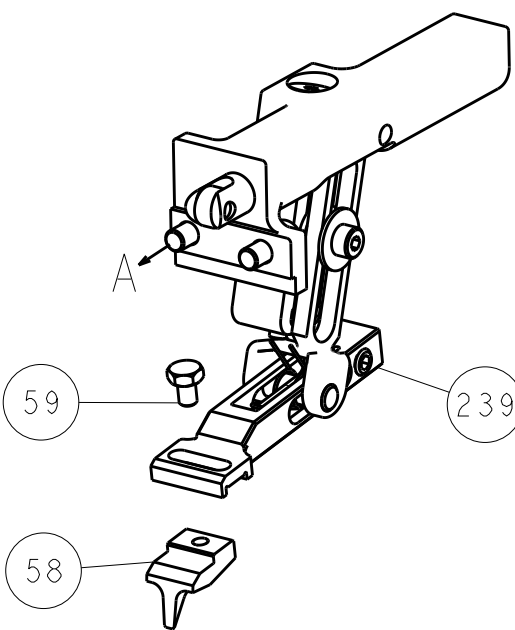
SET UP GAUGE 2119599-2	LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD
	A	RELEASED		26JUN2012	CAM	GB
	B	ECR-14-005793		25APR2014	JH	TE
	C	ECR-15-004099		13MAR2015	BW	TE
	C1	ECR-15-006159		21APR2015	JH	JT

-	1	-	1	1	1	8-21084-0	O-RING, .0676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2161315-1	RAM, STEPPED, AMP STYL, EF, NON-ADJUST	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	2	2	2	2	2	1-2168083-1	SCR, SKT HD CAP, RoHS, M3 X 6	189
-	1	1	1	1	1	1-455888-6	SPACER, CRIMPER	188
-	-	1	1	-	-	1901697-3	FEED FINGER ASSEMBLY,EF	183
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-455888-3	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	-	1	2161924-1	FEED FINGER	58
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	57
-	2	2	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
-	2	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	-	-	-	1	-	2161920-1	NARROW PAWL, EF, AIR	51
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
-	1	-	1	1	1	2161310-1	RAM, STEPPED, AMP STYLE, END FEED	44
-	1	1	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	8	8	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	2	1-2168083-2	SCR, SKT HD CAP, RoHS, M4 X 25	31
-	2	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29
-	1	1	1	1	1	240639-4	STRIPPER (MACHINING)	27
-	2	2	2	2	2	1320906-1	STUD, THREADED	25
-	1	1	1	1	1	2161922-1	PLATE, STRIP GUIDE	24
-	2	2	2	2	2	22281-6	SPRING, COMPRESSION	22
-	1	1	1	1	1	1633168-2	ARM, STOCK DRAG	21
-	1	1	1	1	1	464452-4	DRAG, STOCK	20
-	1	1	1	1	1	5-1901696-7	STRIP GUIDE, REAR	19
-	1	1	1	1	1	5-1901695-7	STRIP GUIDE, FRONT	18
-	4	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
-	2	2	2	2	2	469633-1	BLOCK, SUPPORT	14
-	1	1	1	1	1	455961-5	PLATE, FRONT SHEAR	11
-	2	2	2	2	2	1-240645-9	SPACER, SHEAR PLATE	10
-	1	1	1	1	1	461160-3	PLATE, REAR SHEAR	9
1	1	1	1	1	1	1-1803000-0	ANVIL, COMBINATION, END FEED	8
-	1	1	1	1	1	2161927-1	BLADE, SLUG	7
-	-	-	-	-	-	-	-	5
-	1	1	1	1	1	238009-3	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	1	1-1633966-1	CRIMPER, INSULATION O	3
-	1	1	1	1	1	1-455888-6	SPACER, CRIMPER	2
1	1	1	1	1	1	2-464112-3	CRIMPER, WIRE	1

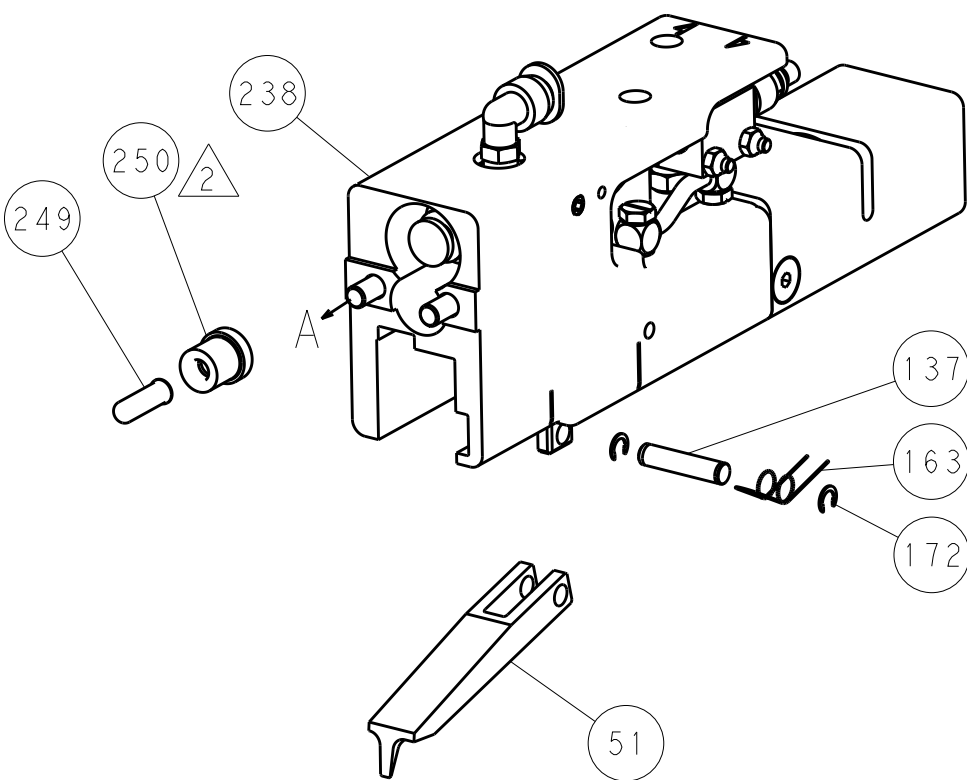
THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. FOR THE LATEST INFORMATION, CONTACT THE MANUFACTURER OR THE DISTRIBUTOR. THE USER SHALL BE RESPONSIBLE FOR THE LATEST VERSION.		DWN CAM G. MOYER	21MAR2012	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY	21MAR2012	NAME Ocean End Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±.001		APVD G. BAILEY	21MAR2012	PRODUCT SPEC	
MATERIAL		FINISH		APPLICATION SPEC	
-		-		WEIGHT	
-		-		SIZE	
-		-		CASE CODE	
-		-		DRAWING NO	
-		-		RESTRICTED TO	
-		-		SCALE	
-		-		SHEET	
-		-		OF	
-		-		REV	
-		-		C1	

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

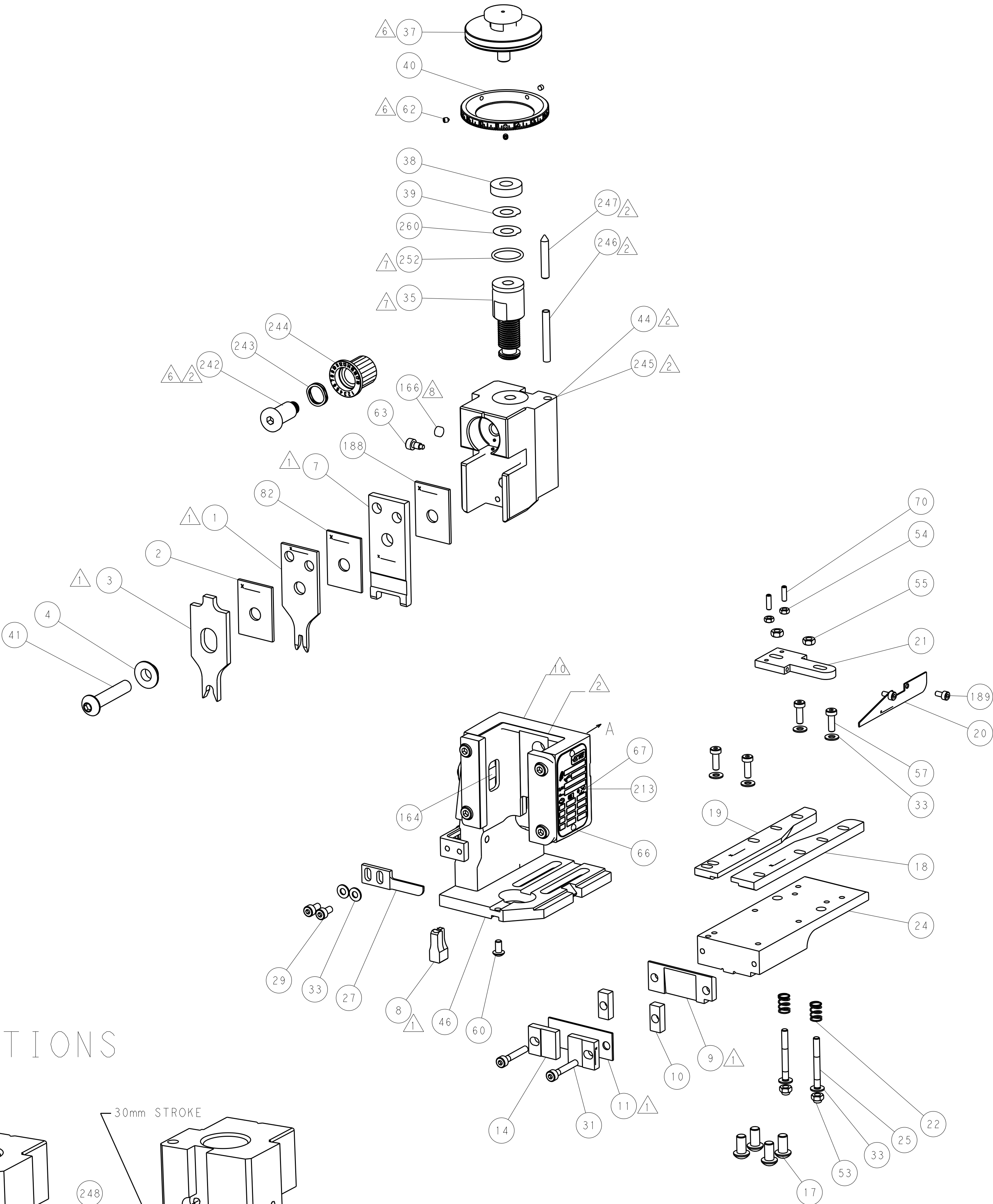
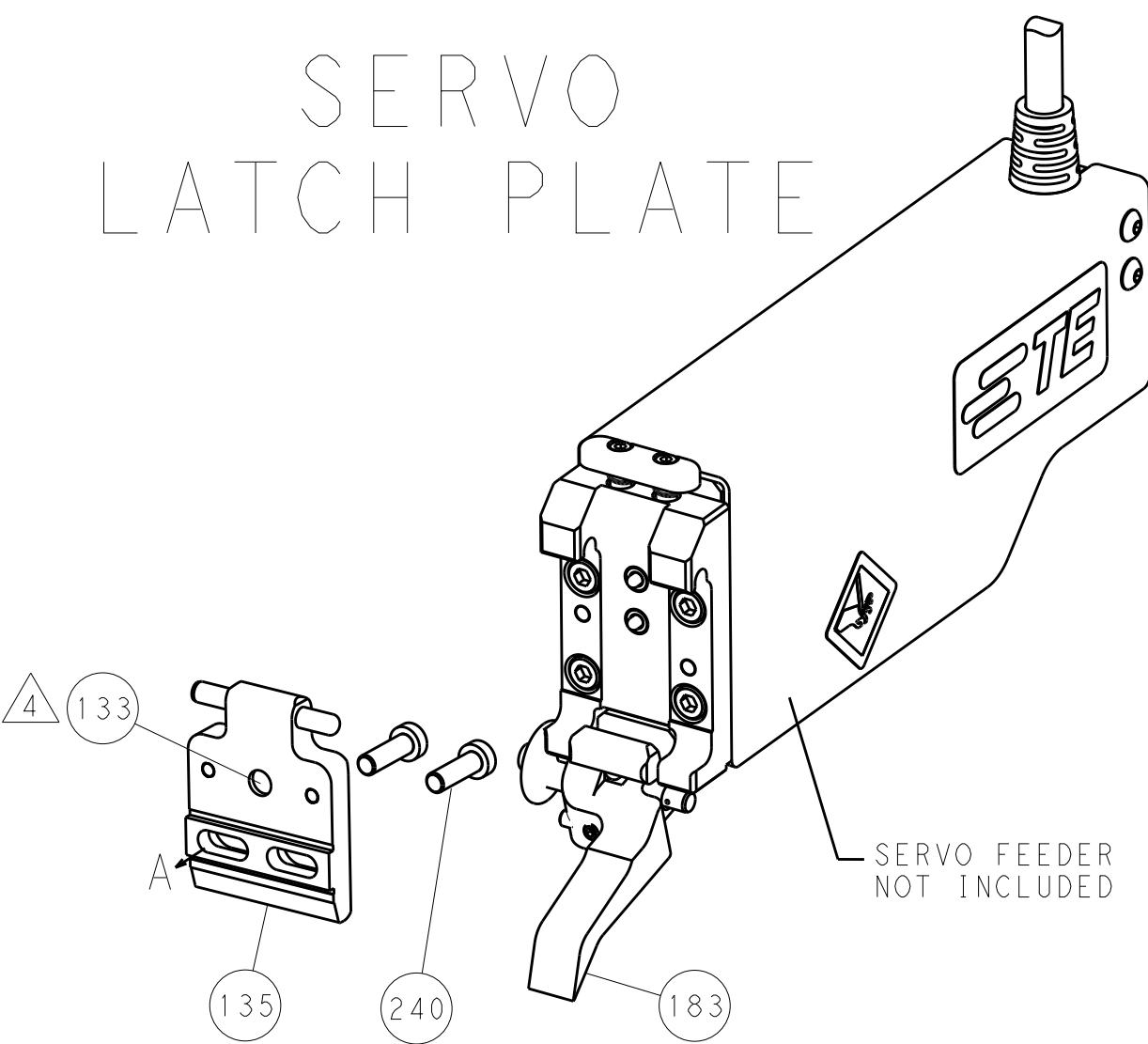
FEED TYPE
MECHANICAL



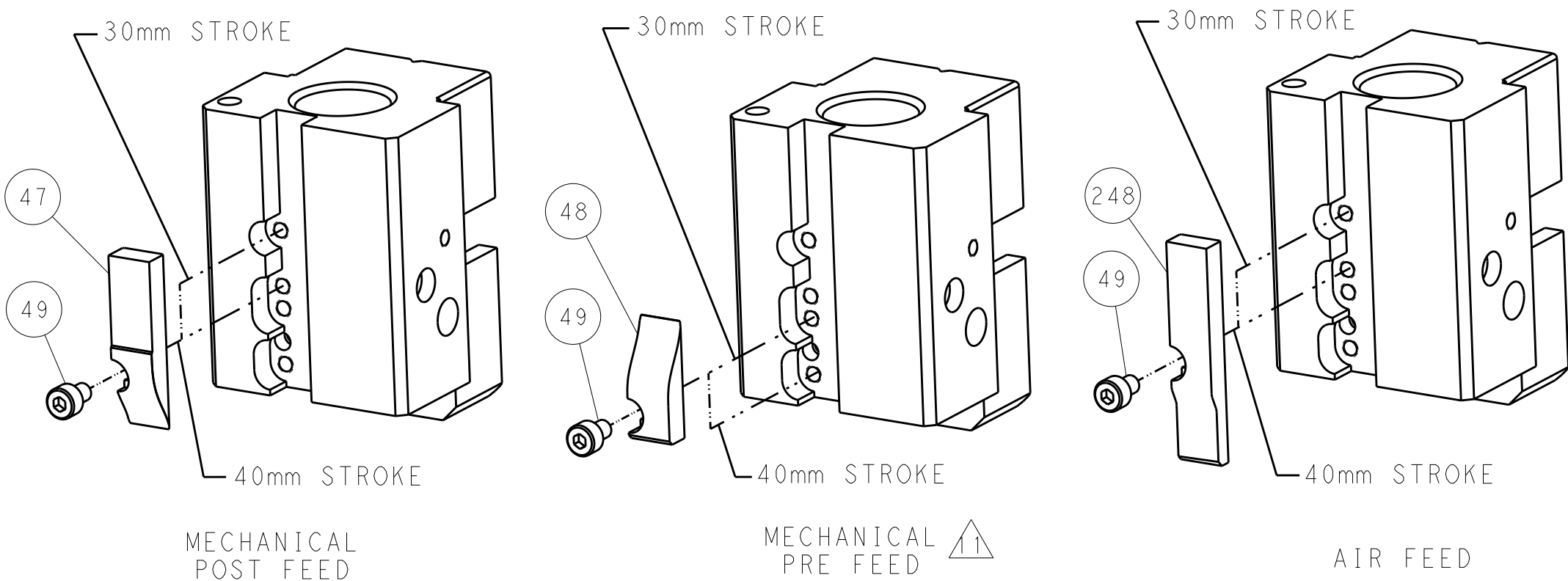
PNEUMATIC



SERVO
LATCH PLATE

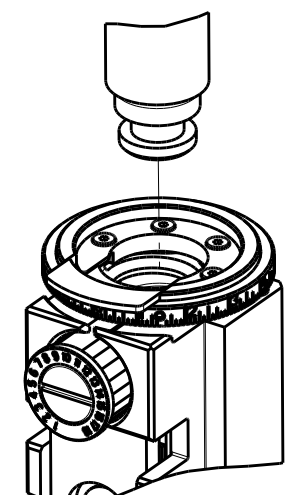


CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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CHK G. BAILEY 21MAR2012				NAME		Ocean End Feed Applicator	
APVD G. BAILEY 21MAR2012				PRODUCT SPEC		SIZE	
				APPLICATION SPEC		CAGE CODE	
				WEIGHT		DRAWING NO	
				MATERIAL		00779	
				FINISH		2150250	
				Customer Accessible Production Drawing		SCALE	
						1:1	
						SHEET	
						2 of 4	
						REV	
						C1	

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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2-2150250-1	C	FINE CRIMP HEIGHT ADJUST
	2-2150250-2	C	FINE CRIMP HEIGHT ADJUST
	2-2150250-5	C	FINE CRIMP HEIGHT ADJUST
	2-2150250-7	C	FINE CRIMP HEIGHT ADJUST
	7-2150250-7	C	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	5.59 mm [.220]	O
APPLICATOR INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL				TE CRIMP SPECIFICATION
TERMINAL NAME: AMPLIVAR FASTON FLAG RECEPTACLE				
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE		
4.38-4.40 mm [.173-.173 IN]		Ø 2.79-3.81 mm [.110-.150 IN] OR 2 X Ø 2.79 mm [.110 IN] MAX		
TERMINAL APPLICATION SPECIFICATION	114-2079	-	-	-
TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL	
1742049-1	1742088-1	1742089-1		
	1742088-2	1742089-2		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
14 AWG	1.65+/-0.05 [.065+/- .002]	5.5
2X 18 AWG	1.52+/-0.05 [.060+/- .002]	6.7
16 AWG	1.42+/-0.05 [.056+/- .002]	8.0
2X 20 AWG	1.37+/-0.05 [.054+/- .002]	8.4
18 AWG	1.27+/-0.05 [.050+/- .002]	9.6



- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150250-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150250-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150250-5
- ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-2	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
			-	-	SEE SHEET 1	-

6	-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG,IDENTIFICATION	213	
-	2	2	2	2	1-2168083-1	SCR, SKT HD CAP, RoHS, M3 X 6	189	
-	1	1	1	1	1-455888-6	SPACER, CRIMPER	188	
-	-	1	-	-	1901697-3	FEED FINGER ASSEMBLY,EF	183	
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163	
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153	
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	152	
-	1	1	1	1	2119798-2	DETENT PIN	145	
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144	
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142	
-	1	1	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141	
-	1	1	1	1	2161313-1	RAM, STEPPED, ASIAN STYLE, END FEED	140	
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133	
-	1	1	1	1	1-455888-3	SPACER, CRIMPER	82	
-	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71	
-	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70	
-	1	-	1	1	2119740-1	TAG,IDENTIFICATION	67	
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
6	-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	-	-	-	1	2161924-1	FEED FINGER	58
	-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	57
	-	2	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
	-	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
	-	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
	-	-	-	1	-	2161920-1	NARROW PAWL, EF, AIR	51
	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41	
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39	
-	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38	
-	8	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33	
-	2	2	2	2	1-2168083-2	SCR, SKT HD CAP, RoHS, M4 X 25	31	
-	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29	
-	1	1	1	1	240639-4	STRIPPER (MACHINING)	27	
-	2	2	2	2	1320906-1	STUD, THREADED	25	
-	1	1	1	1	2161922-1	PLATE, STRIP GUIDE	24	
-	2	2	2	2	22281-6	SPRING, COMPRESSION	22	
-	1	1	1	1	1633168-2	ARM, STOCK DRAG	21	
-	1	1	1	1	464452-4	DRAG, STOCK	20	
-	1	1	1	1	5-1901696-7	STRIP GUIDE, REAR	19	
-	1	1	1	1	5-1901695-7	STRIP GUIDE, FRONT	18	
-	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17	
-	2	2	2	2	469633-1	BLOCK, SUPPORT	14	
1	-	1	1	1	455961-5	PLATE, FRONT SHEAR	11	
	-	2	2	2	2	1-240645-9	SPACER, SHEAR PLATE	10
1	-	1	1	1	461160-3	PLATE, REAR SHEAR	9	
	1	1	1	1	1-1803000-0	ANVIL, COMBINATION, END FEED	8	
1	-	1	1	1	2161927-1	BLADE, SLUG	7	
	-	-	-	-	-	-	5	
1	-	1	1	1	1	238009-3	BLOCK, FL CRIMPER SPACER	4
	1	1	1	1	1	1-1633966-1	CRIMPER, INSULATION O	3
1	-	1	1	1	1	1-455888-6	SPACER, CRIMPER	2
	1	1	1	1	1	2-464112-3	CRIMPER, WIRE	1
-77-27-25-22-21						PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE ELECTRONIC CONNECTION TECHNICAL SERVICES GROUP. IT IS SUBJECT TO CHANGE AND THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISIONS. THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISIONS.				DWN G. MOYER 21MAR2012	 TE Connectivity Harrisburg, PA 17105-3608						
DIMENSIONS:				CHK G. BAILEY 21MAR2012	NAME						
mm				APVD G. BAILEY 21MAR2012	Ocean End Feed Applicator -						
TOLERANCES UNLESS OTHERWISE SPECIFIED:				PRODUCT SPEC							
0 PLC ±.5				APPLICATION SPEC							
1 PLC ±0.5				-							
2 PLC ±0.13				-							
3 PLC ±0.013				-							
4 PLC ±0.0001				-							
ANGLES FINISH				-							
MATERIAL				WEIGHT							
-				-							
Customer Accessible Production Drawing				SCALE							
				1:1							
				SHEET 3 OF 4							
				REV C1							

