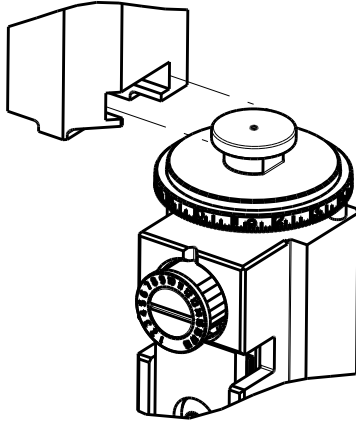


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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION	DESCRIPTION
	2266068-1	B	FINE CRIMP HEIGHT ADJUST	
	2266068-2	B	FINE CRIMP HEIGHT ADJUST	
	2266068-5	B	FINE CRIMP HEIGHT ADJUST	
	2266068-6	B	NON-CRIMP HEIGHT ADJUST	
	2266068-7	B	FINE CRIMP HEIGHT ADJUST	
	7-2266068-7	A	CRIMP TOOLING KIT	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	3.68 mm [1.45]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MINI MIC TAB CTC.			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.00-3.50 mm [1.18-.138 IN]		Ø1.70-3.30 mm [1.067-.130 IN]	
TERMINAL APPLICATION SPECIFICATION	114-20045	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
282109-1	282109-4	281934-2	281934-3
282109-2	282109-5		
282109-3			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.50mm2	1.52+/-0.05 [1.060+/-0.002]	5.5
1.00mm2	1.45+/-0.05 [1.057+/-0.002]	6.3
0.75mm2	1.34+/-0.05 [1.053+/-0.002]	7.5

1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266068-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266068-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266068-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266068-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180, 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 180.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.28. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
14. APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
15. THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

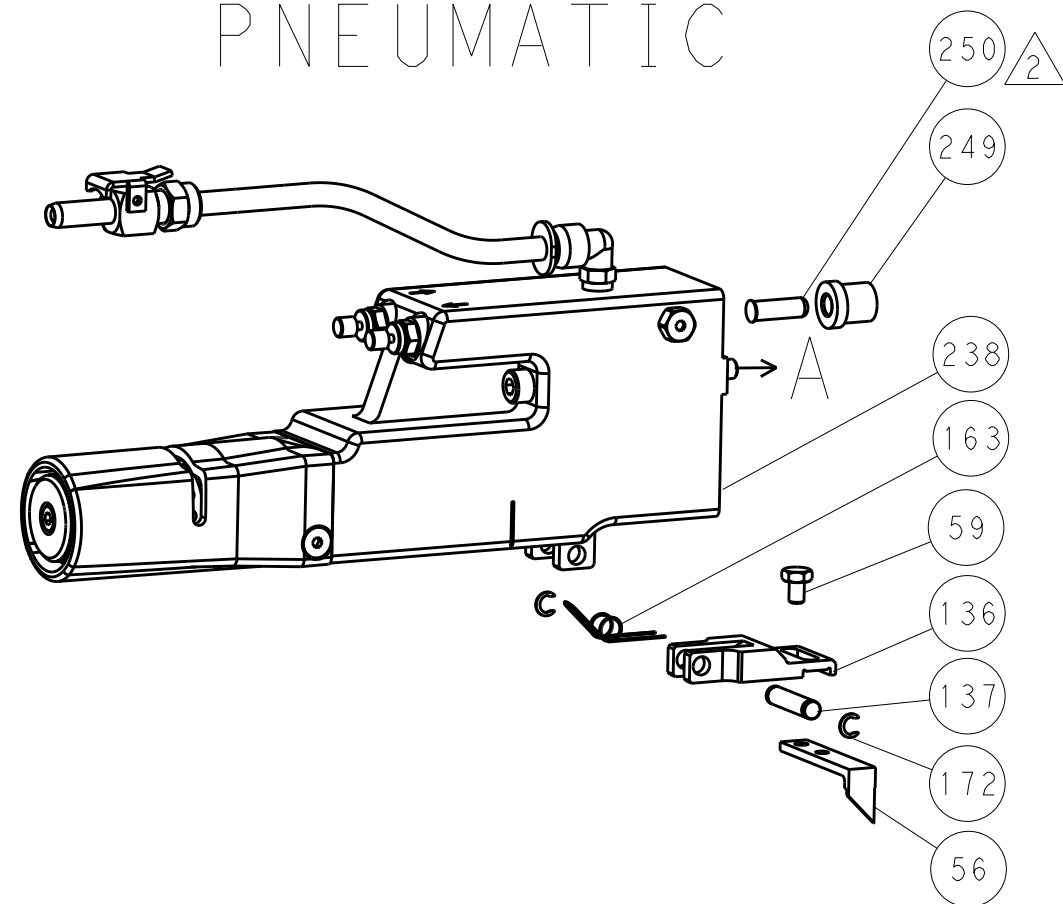
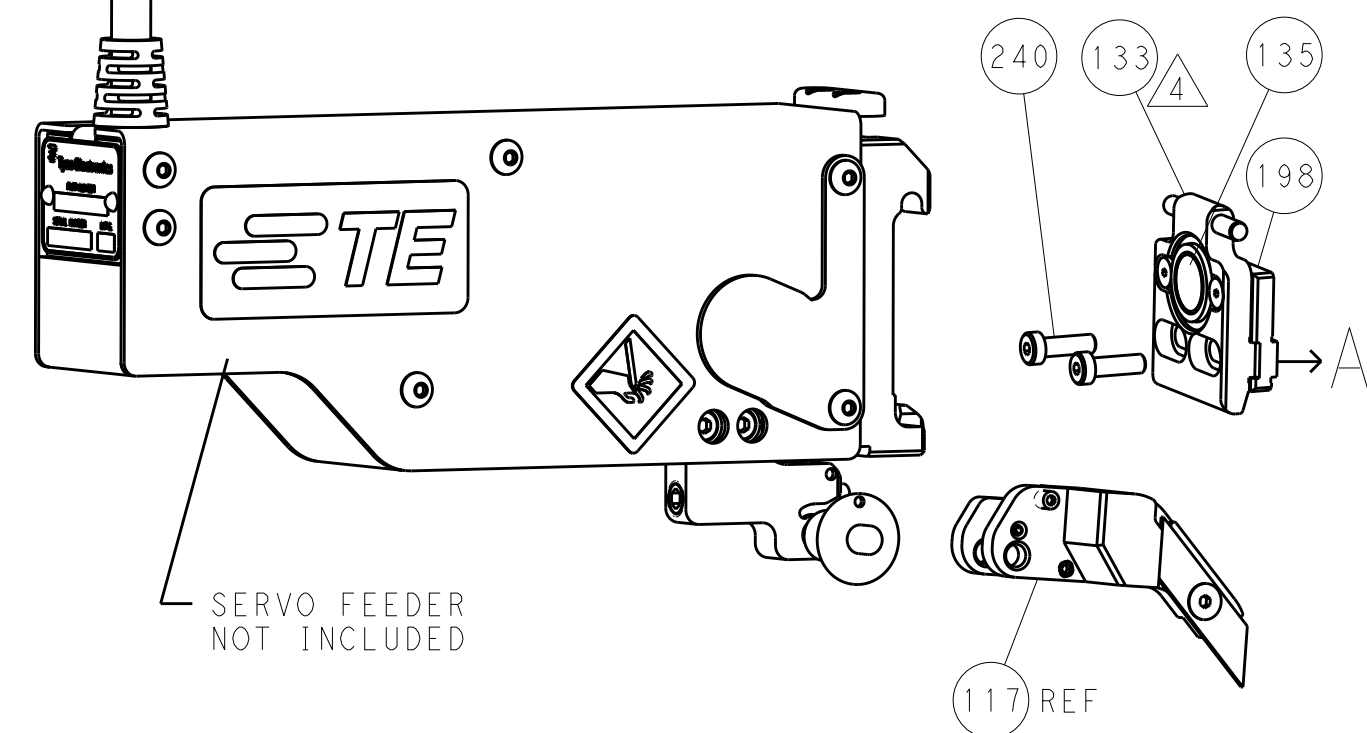
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
				I	DEVELOPMENT	09OCT2013
				A	RELEASED	18NOV2013
				B	ECR-16-011123	03AUG2016

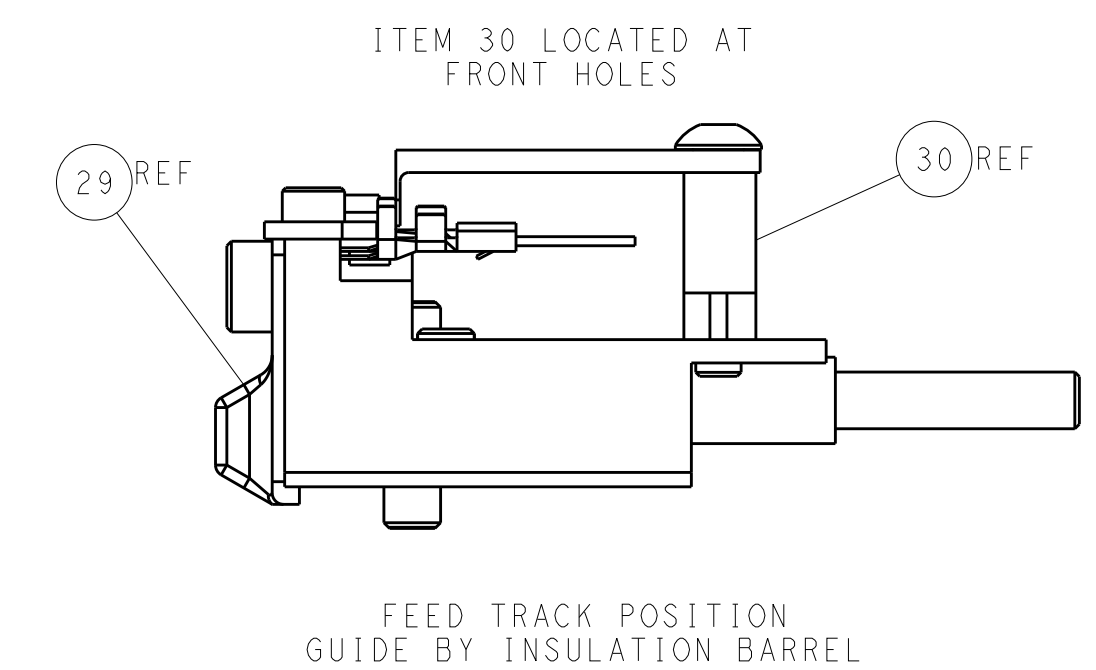
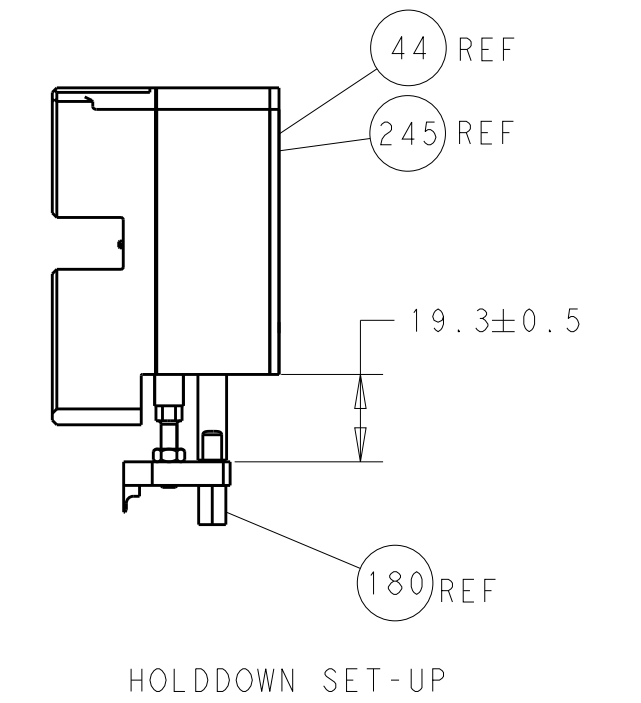
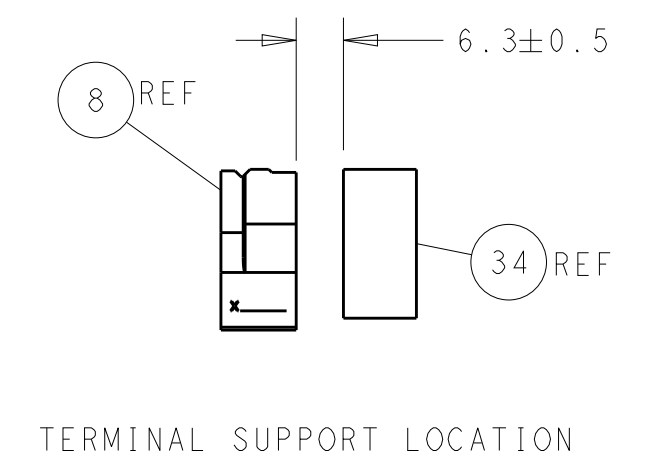
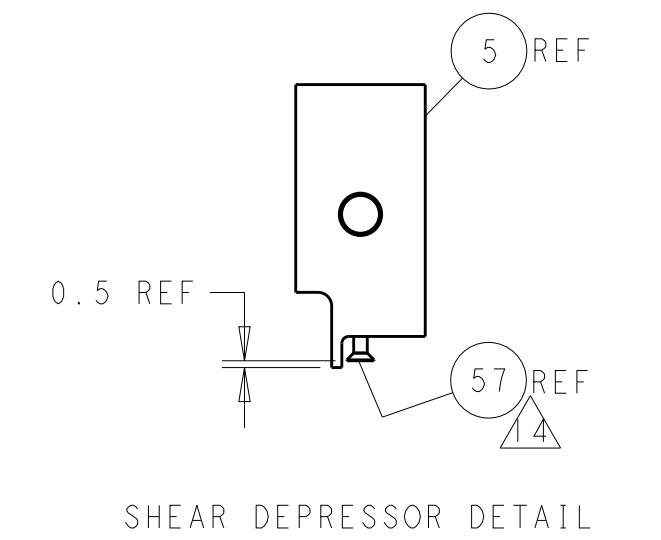
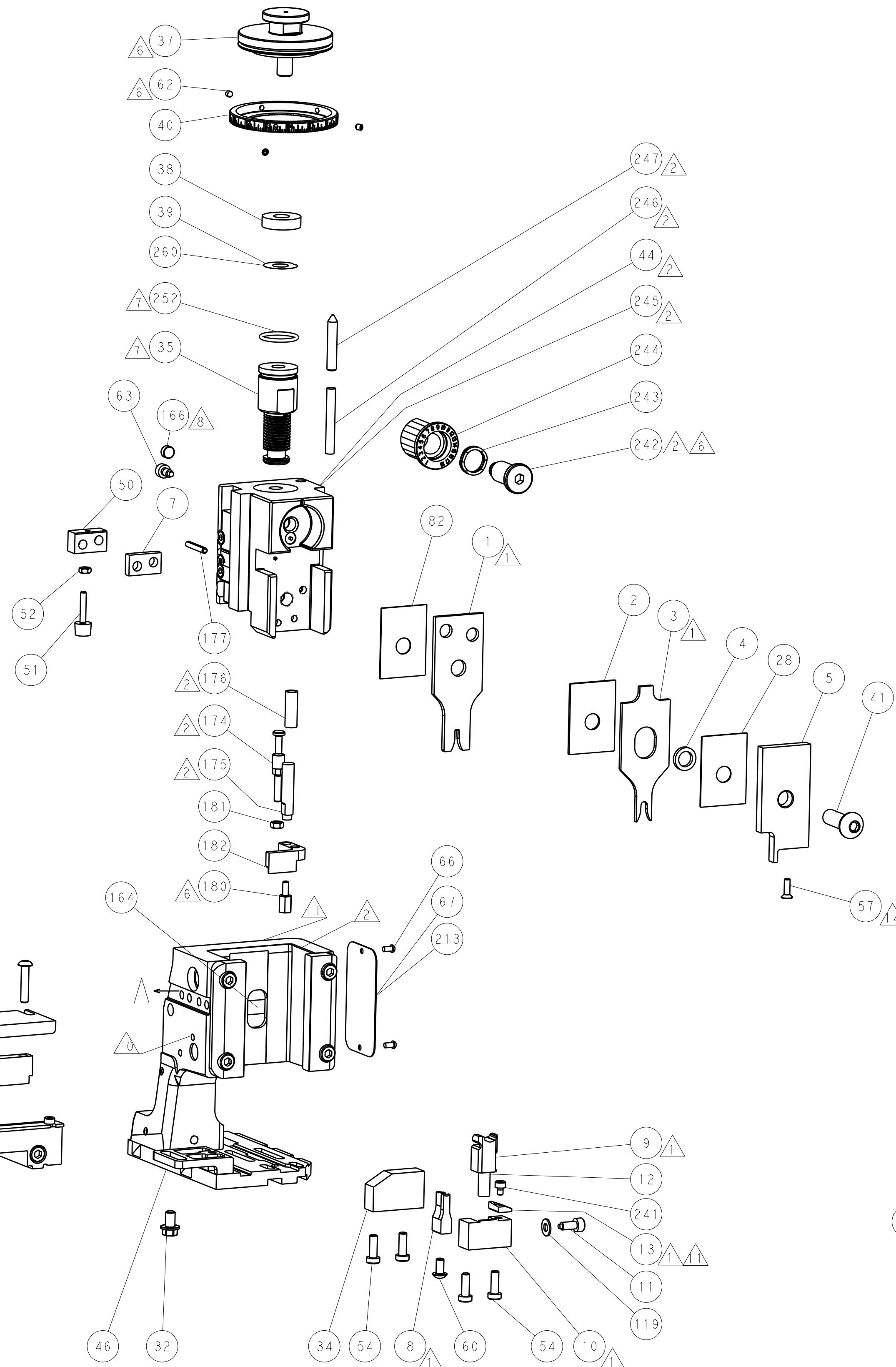
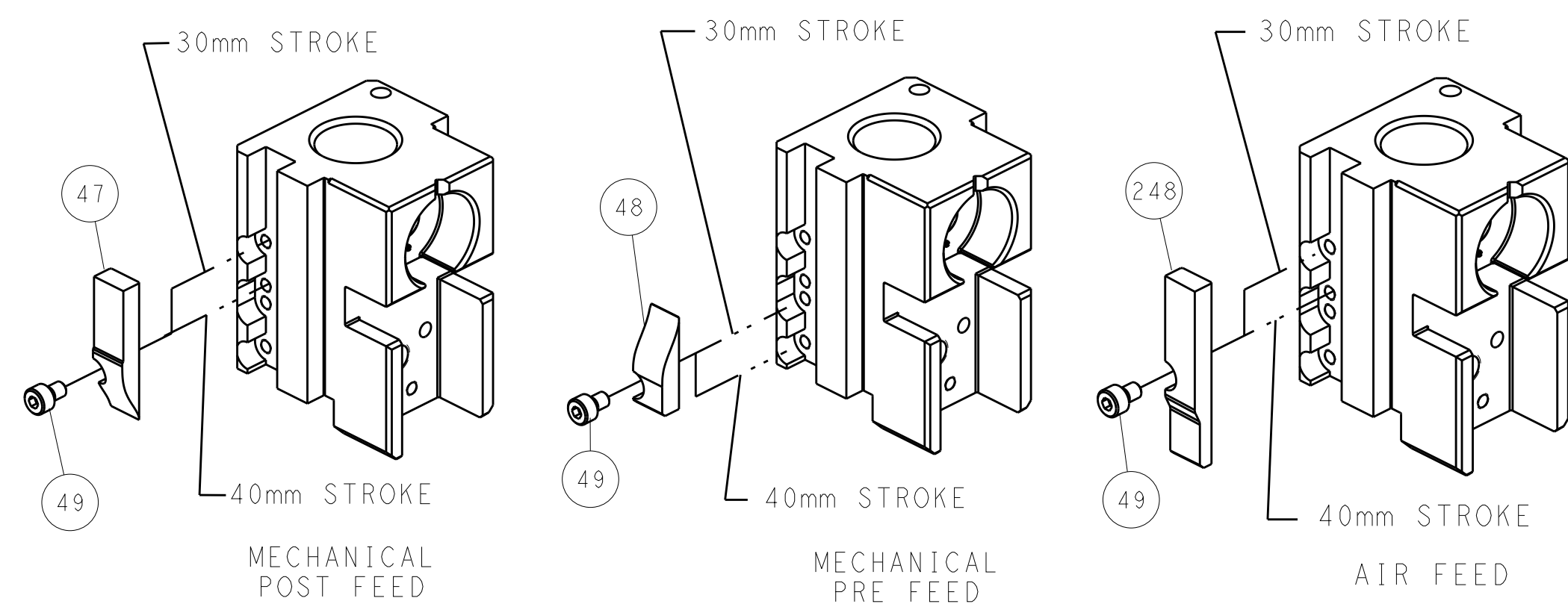
-	1	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	1	4-1722335-3	STRIPPER, SIDE FEED	182
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	1	1	1	1	1	1-1752354-9	STANDOFF,HOLD-DOWN	180
-	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	1	5-22280-0	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-3	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2-2119656-1	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1-1752356-9	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	1	2-1333205-1	ANVIL, COMBINATION	8
-	1	1	1	1	1	2-240641-0	SPACER	7
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	1	3-2119784-8	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	2
-	1	1	1	1	1	2-456406-9	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

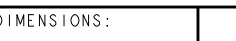
THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE CUSTOMER SHALL BE RESPONSIBLE FOR VERIFYING THE DIMENSIONS AND TOLERANCES OF THE PARTS USED IN THE ASSEMBLY. THE CUSTOMER SHALL BE CONTACTED FOR THE LATEST REVISION.		DWN T.YIN 09OCT2013	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G.BAILEY 09OCT2013	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±		APVD U.GUO 09OCT2013	PRODUCT SPEC	
MATERIAL			APPLICATION SPEC	
			SIZE CASE CODE DRAWING NO RESTRICTED TO	
			A1 00779 ©=2266068	
			Customer Accessible Production Drawing SCALE 1:2 SHEET 1 OF 4 REV B	

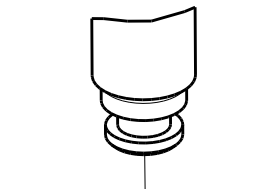
PNEUMATIC

SERVO
LATCH PLATE

CAM POSITIONS



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DIMENSIONS:		CHK G. BAILEY 090CT2013			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD U. GUO 090CT2013		NAME	
mm		PRODUCT SPEC		Ocean Side Feed Applicator	
		APPLICATION SPEC		-	
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		SIZE		CAGE CODE	DRAWING NO
MATERIAL		FINISH		RESTRICTED TO	
-		-		-	
WEIGHT		A1		00779 ©-2266068	
Customer Accessible Production Drawing		SCALE		1:2	
SHEET		2		OF 4	
REV		B			

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	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2266068-5	1901094-3	1-1752354-5	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266068-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2266068-5	1901094-3	1-1752354-5	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266068-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
						-	-	-	-	-	-	
						-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	3.68 mm [.145]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MINI MIC TAB CTC.			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]		INSULATION DIAMETER RANGE Ø1.70-3.30 mm [.067-.130 IN] 	
TERMINAL APPLICATION SPECIFICATION  114-20045		-	-
-		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
282109-1	282109-4	281934-2	281934-3
282109-2	282109-5		
282109-3			

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.50mm2			1.52+/- 0.05 [.060+/- .002]		5.5
1.00mm2			1.45+/- 0.05 [.057+/- .002]		6.3
0.75mm2			1.34+/- 0.05 [.053+/- .002]		7.5



- ① RECOMMENDED SPARE PARTS
- ② GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ④ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266068-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266068-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266068-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⑥ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180, 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
- ⑦ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- ⑧ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⑨ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ⑩ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ⑪ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ⑫ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- ⑬ APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
 APPLY #1-23419-5 LOC-TITE TO THREADS.
- ⑭ THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1				LOC A	DIST 66	REVISIONS				
P		LTR		DESCRIPTION		DATE	OWN	APPROV		
		-		SEE SHEET 1		-	-	-		
1	1	1	1	2119083-1	RETAINER, INSULATION DIAL			242		
1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0			241		
-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16			240		
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY			239		
-	-	1	-	2063440-1	AIR FEED MODULE			238		
-	1	-	-	2119740-2	TAG, IDENTIFICATION			21		
-	1	-	-	1901094-3	SPACER, FEEDER			198		
1	1	1	1	4-1722335-3	STRIPPER, SIDE FEED			182		
1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5			181		
1	1	1	1	1-1752354-9	STANDOFF, HOLD-DOWN			180		
1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0			177		
1	1	1	1	5-22280-0	SPRING, COMPRESSION			176		
1	1	1	1	1752353-3	GUIDE PIN, HOLDDOWN			175		
1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN			174		
-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT			172		
1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY			166		
REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC			164		
-	-	1	-	240638-1	SPRING, FEED FINGER			163		
1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.			152		
-	-	1	-	2119641-2	FEED CAM, AIR FEED			151		
1	1	1	1	2119798-2	DETENT PIN			145		
1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)			144		
4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20			143		
-	-	-	1	2119653-2	FEED CAM, POST FEED			142		
1	1	1	1	2-2119656-2	APPLICATOR BASIC ASSEMBLY, SF			141		
1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED			140		
1	1	1	1	2119092-2	BOLT, ADJUSTMENT			139		
-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854			137		
-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF			136		
-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED			135		
-	1	-	-	1633743-1	SERVO FEED LATCH ASM			133		
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4			119		
-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF			117		
1	1	1	1	455888-5	SPACER, CRIMPER			82		
1	1	1	1	2119956-1	DOCUMENTATION PACKAGE			71		
1	-	1	1	2119740-1	TAG, IDENTIFICATION			67		
2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188			66		
1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT			63		
3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0			62		
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0			59		
1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0			57		
-	-	1	1	1338685-1	PAWL, FEED			56		
2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16			53		
1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3			52		
1	1	1	1	811242-5	BUMPER, HOLD DOWN			51		
1	1	1	1	690753-2	SPACER, TONKER			50		
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0			49		
-	-	-	1	2119652-1	FEED CAM, PRE FEED			48		
1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)			41		
1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT			40		
1	1	1	1	2119957-1	APPLICATOR SHIM PACK			39		
1	1	1	1	1-2119644-2	RAM WASHER, PRECISION			38		
1	1	1	1	1-1752356-9	SUPPORT, TERMINAL			34		
2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)			33		
1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG			32		
1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE			30		
1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE			29		
1	1	1	1	455888-5	SPACER, CRIMPER			28		
1	1	1	1	1320928-2	STRIP GUIDE			24		
1	1	1	1	2119806-1	INSERT, SHEAR			13		
1	1	1	1	3-22280-3	SPRING, COMPRESSION			12		
1	1	1	1	1-356885-4	STOP, SHEAR			11		
1	1	1	1	2119805-1	SHEAR HOLDER, FRONT			10		
1	1	1	1	318707-1	FLOATING SHEAR, FRONT			9		
1	1	1	1	2-1333205-1	ANVIL, COMBINATION			8		
1	1	1	1	2-240641-0	SPACER			7		
-	-	-	-	-	-			7		
-	-	-	-	-	-			6		
1	1	1	1	2119781-1	DEPRESSOR, SHEAR			5		
1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER			4		
1	1	1	1	3-2119784-8	CRIMPER, INSULATION O PREMIUM			3		
1	1	1	1	1-455888-0	SPACER, CRIMPER			2		
1	1	1	1	2-456406-9	CRIMPER, WIRE PREMIUM			1		
-27	-25	-22	-21	PART NO	DESCRIPTION			ITEM NO		

THIS DRAWING IS A COMPUTER GENERATED DRAWING FOR THE ELECTRONICS CORPORATION 15-19 ISO 9001:2008 CERTIFIED. ALL DIMENSIONS AND TOLERANCES ARE BASED ON THE INFORMATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		OWN: Y.YIN 090C12013 CHK: G.D. BAILEY 090C12013 APVD: U.GUO 090C12013		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± ±		NAME: Ocean Side Fed Applicator -	
MATERIAL: FINISH:		WEIGHT: -		SIZE: A CAGE CODE: 00779 DRAWING NO: C=2266068 RESTRICTED TO: -	
		Customer Accessible Production Drawing		SCALE: 1:2 SHEET: 3 of 4 REV: B	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

D

C

B

A

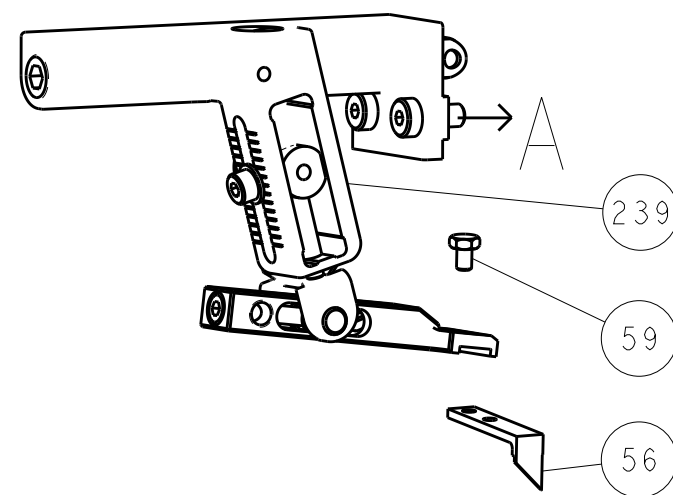
D

C

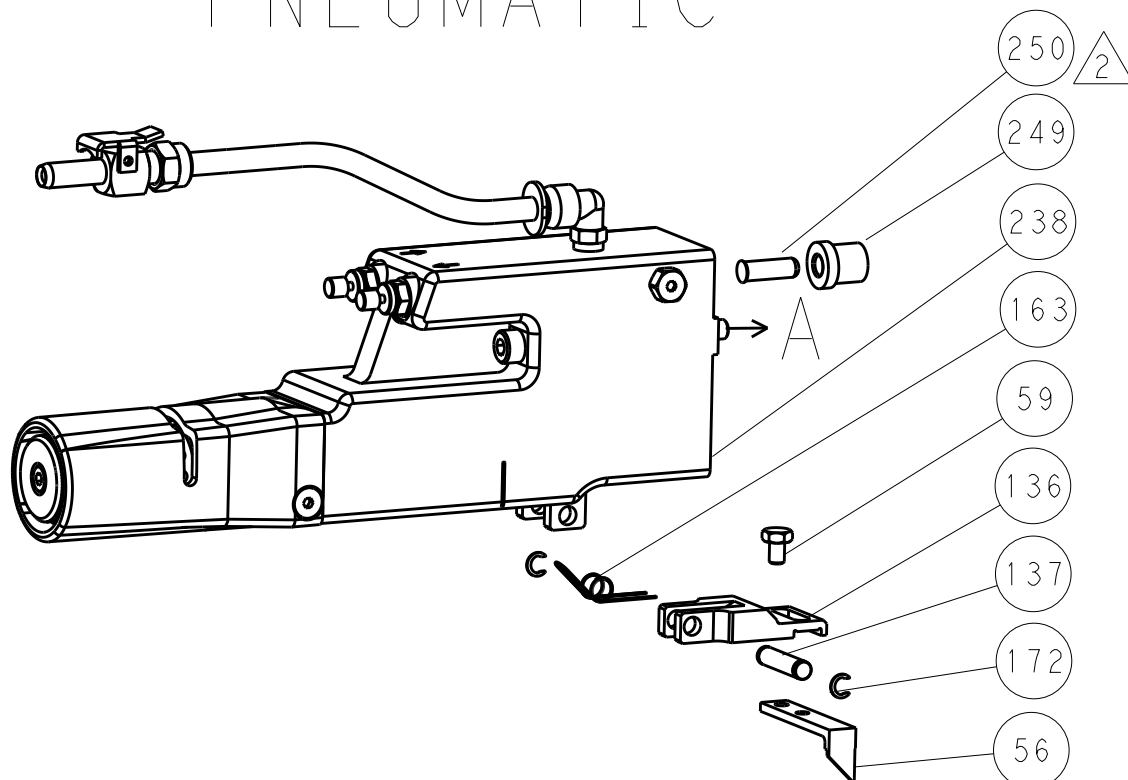
B

A

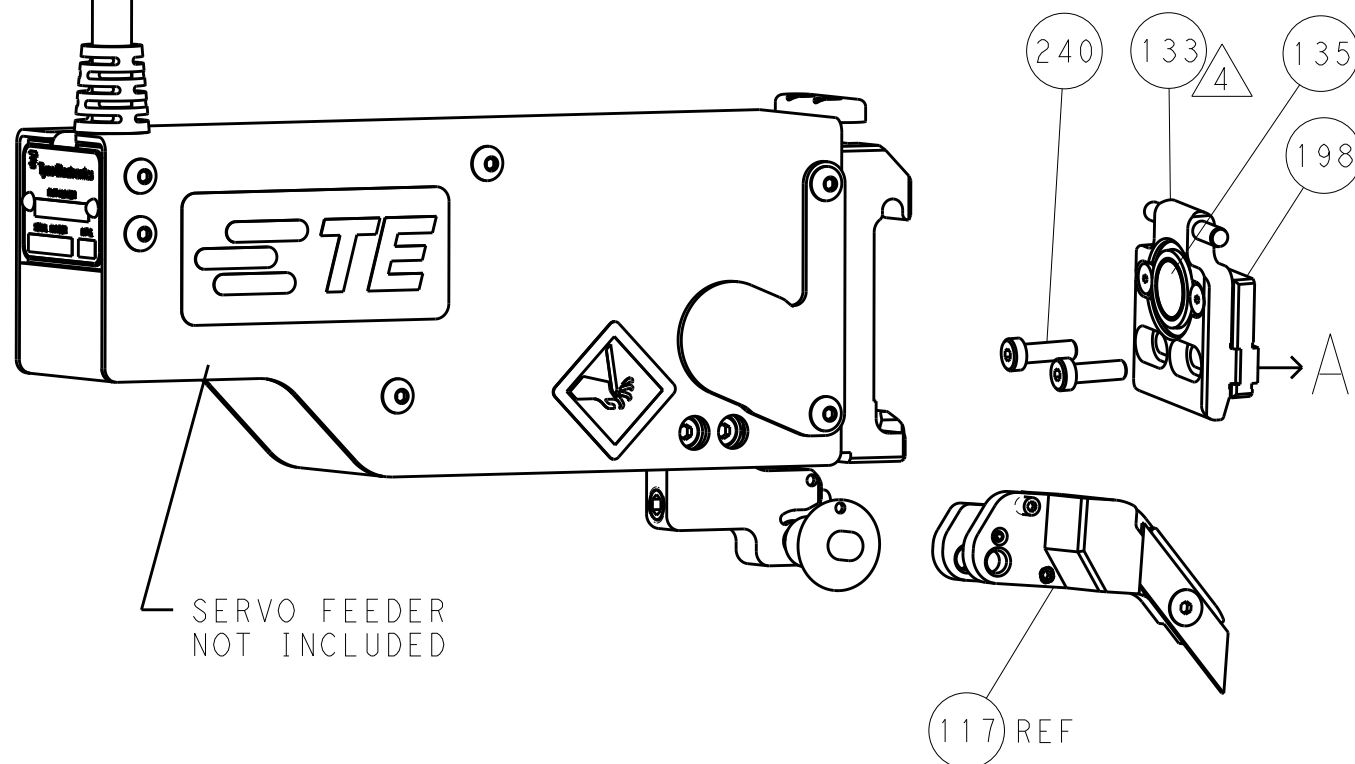
FEED TYPE MECHANICAL



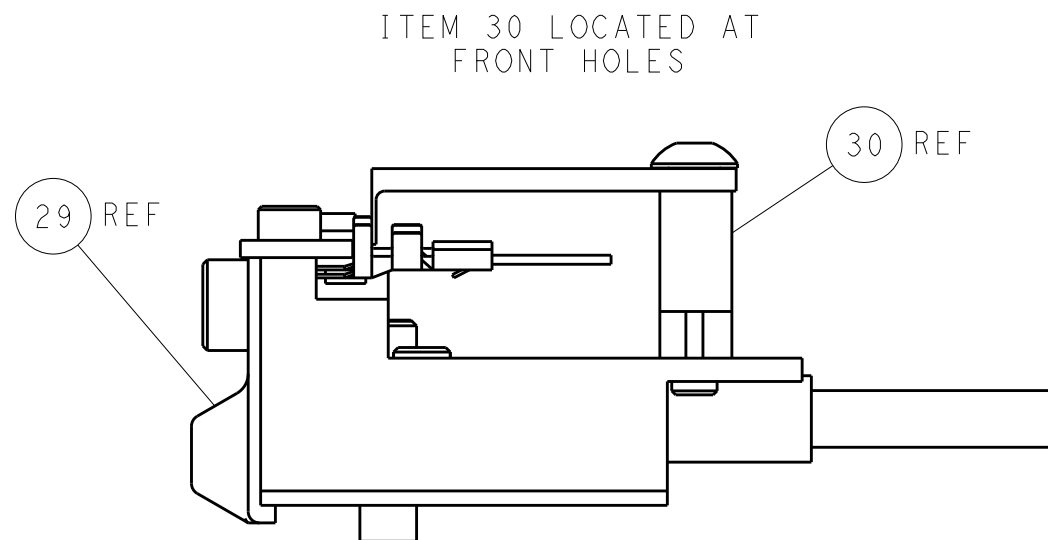
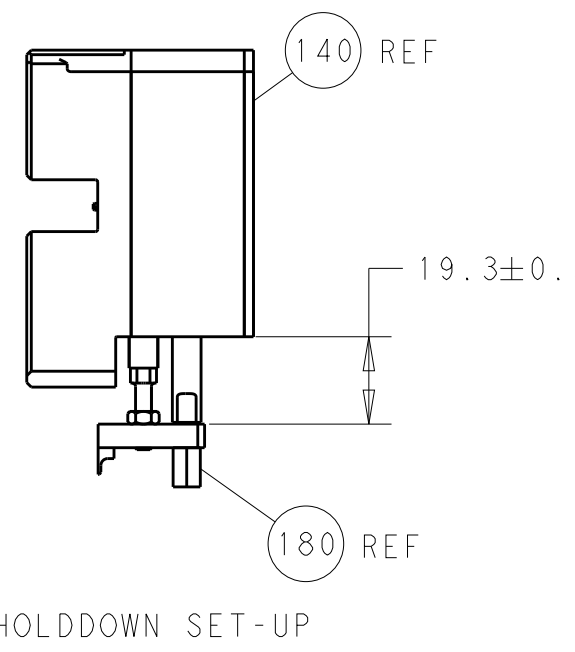
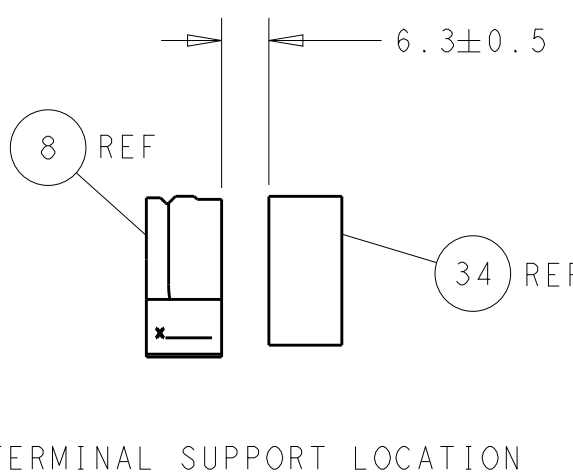
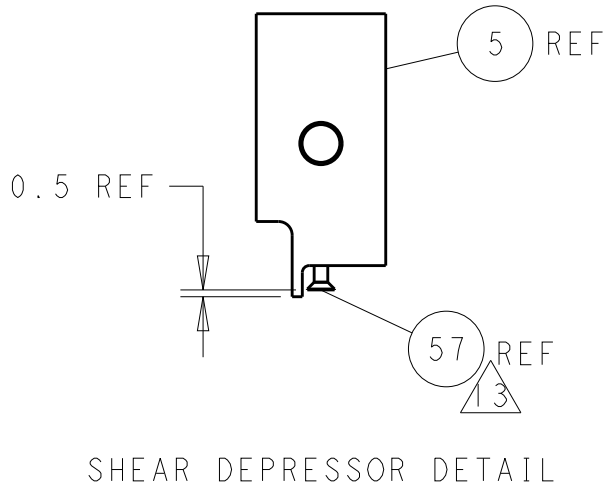
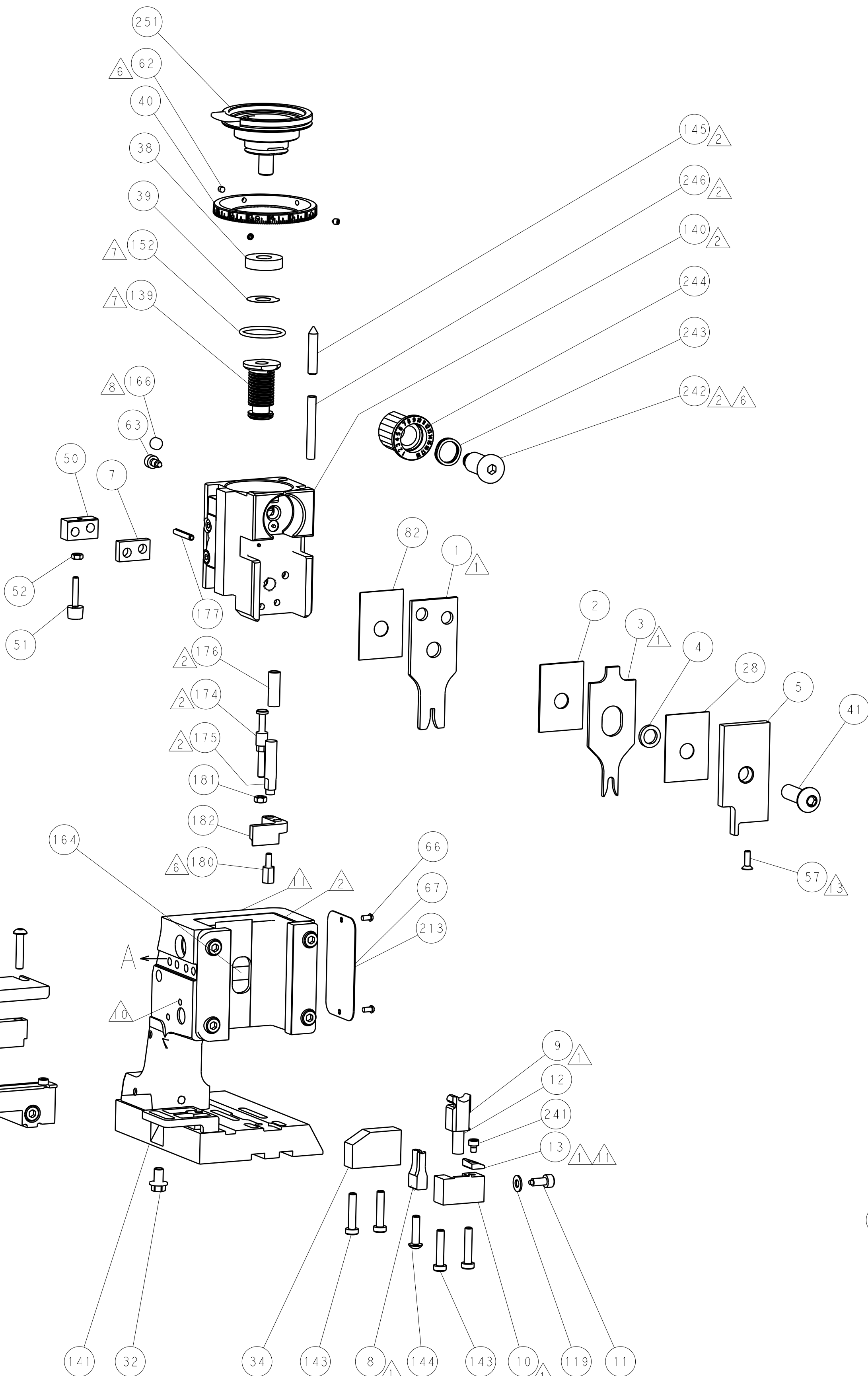
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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CHK G. BAILEY 09OCT2013		NAME	Ocean Side Feed Applicator	
APVD J. GUO 09OCT2013		PRODUCT SPEC	-	
APPLICATION SPEC		SIZE	A1	
MATERIAL		CAGE CODE	00779	
FINISH		DRAWING NO	C=2266068	
Customer Accessible Production Drawing		SCALE	1:2	
		SHEET	4 OF 4	
		REV	B	