

87654321

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RELEASED FOR PUBLICATION
20

ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

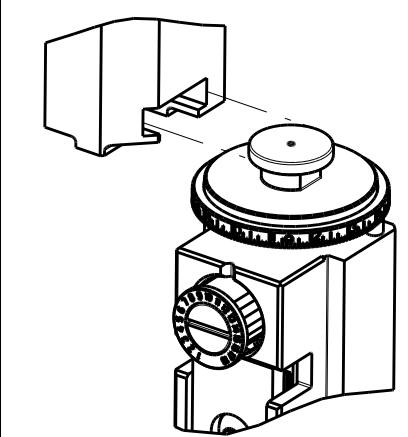
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2266164-2

B

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

SERVO LATCH PLATE

2119951-1

2161326-1

8-2266164-5

1901094-3

2168400-6 (QUANTITY 2)

2266164-5

B

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2119950-1

1-1338683-1

5-18022-5

2119641-1

2119799-1

2063440-2

2266164-6

B

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2119950-1

1-1338683-1

5-18022-5

2119641-1

2119799-1

2063440-2

2266164-7

B

FINE CRIMP HEIGHT ADJUST

NONE

2119950-1

1-1338683-1

5-18022-5

2119641-1

2119799-1

2063440-2

7-2266164-7

A

CRIMP TOOLING KIT

-

2119950-1

1-1338683-1

5-18022-5

2119641-1

2119799-1

2063440-2

APPLICATOR DATA

CRIMP SIZE TYPE

WIRE 5.50 mm [.217] F

INSUL 8.20 mm [.323] OV

APPLICATOR INSTRUCTIONS 408-10389

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION

TERMINAL NAME: CLIP 8 mm NG1 CAPACITE 7 A 10 mm2

WIRE STRIP LENGTH INSULATION DIAMETER RANGE

7.00-7.00 mm [.276-.276 IN] Ø4.90-6.00 mm [.193-.236 IN]

TERMINAL APPLICATION SPECIFICATION

TERMINALS APPLIED

TE TERMINAL TE TERMINAL TE SEAL TE SEAL

1544228-1 1544316-2

WIRE SIZE CRIMP HEIGHT CRIMP HEIGHT

mm [INCH] mm [INCH] REFERENCE SETTING

10.18mm2 3.52+/-0.05 [.139+/- .002] 5.5

7.42mm2 3.20+/-0.05 [.126+/- .002] 8.5

- 
- RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266164-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266164-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266164-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 2.28.

13. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.

14. APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

15. WIRE SIZE OVER 10mm2 IS NOT RECOMMENDED. PLS CHECK PRESS COMPATIBILITY OF TERMINATOR.

16. CUT TO LENGTH AT ASSEMBLY.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	455888-1	SPACER, CRIMPER	261
-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	1	1	1	1803078-1	SPACER, PRECISION	259
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
	A	RELEASED		22JAN2014	KH	UG	
	B	ECR-14-003389		06MAR2014	YY	UG	
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2161314-1	RAM, STEPPED, ATLANTIC, SF, NON-ADJ	245
-	1	1	1	1	2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2063440-2	AIR FEED MODULE	238
-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
-	2	2	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	79
-	1	1	1	1	1803096-1	EXTENSION PLATE	78
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
-	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16	57
-	-	-	-	1	1-1338683-1	FEED PAWL	56
-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	1	1-2119656-7	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	2161311-1	RAM, STEPPED, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-5	RAM WASHER, PRECISION	38
-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1752356-2	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-5	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	2	2	2	2	22281-8	SPRING, COMPRESSION	27
-	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1320928-6	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-3	STOP, SHEAR	11
-	1	1	1	1	1-2119805-2	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1-318059-0	FLOATING SHEAR, FRONT	9
1	1	1	1	1	2-1633930-2	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	1	1803080-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	4-238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1-1633963-5	CRIMPER, INSULATION OVERLAP PREMIUM	3
-	1	1	1	1	1-455888-2	SPACER, CRIMPER	2
1	1	1	1	1	8-1490019-3	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS:
mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±.5
1 PLC ±0.13
2 PLC ±0.13
3 PLC ±0.13
4 PLC ±0.0001
ANGLES ±.5

MATERIAL:
-

FINISH:
-

DWN
K. HUANG
29NOV2013

CHK
L. ZHANG
29NOV2013

APVD
J. GUO
29NOV2013

PRODUCT SPEC
-

APPLICATION SPEC
-

WEIGHT
-

Customer Accessible Production Drawing

TE Connectivity
Harrisburg, PA 17105-3608

NAME
Ocean Side Feed
Applicator

SIZE
A1

CAGE CODE
00779

DRAWING NO
C=2266164

RESTRICTED TO
-

SCALE
1:2

SHEET
1

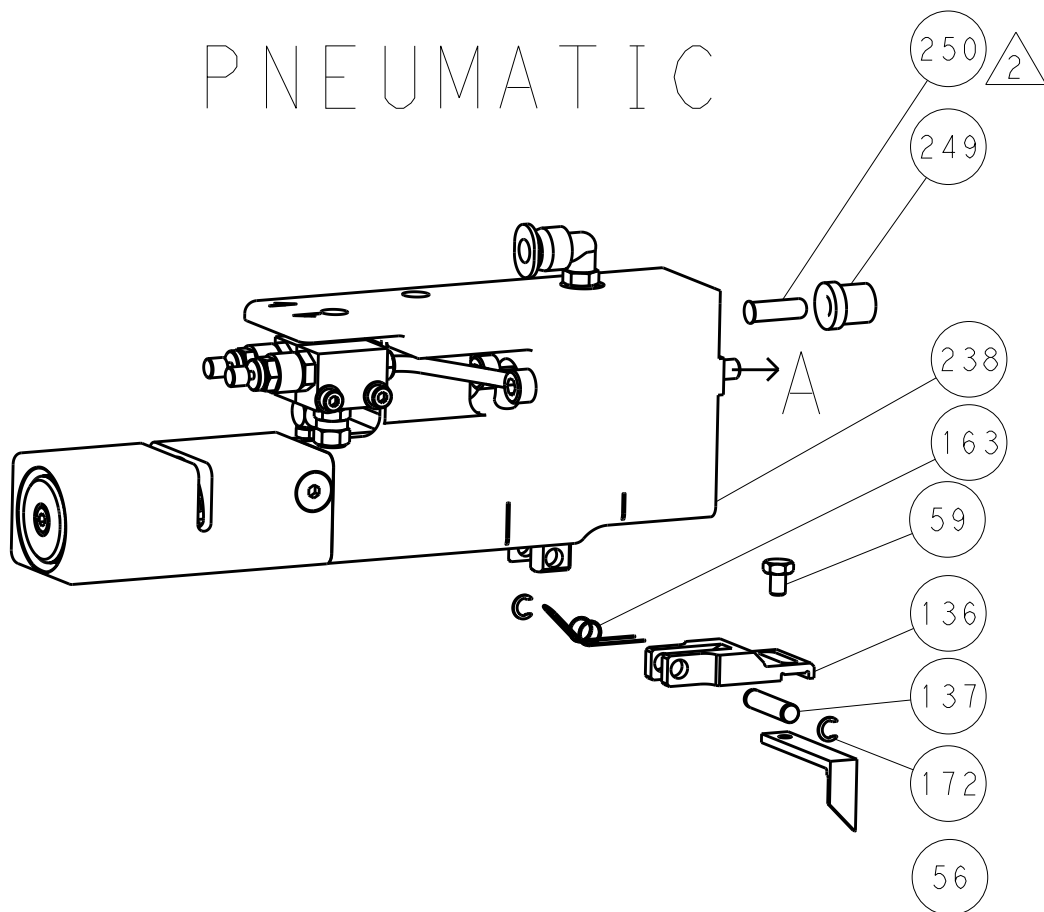
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4

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B

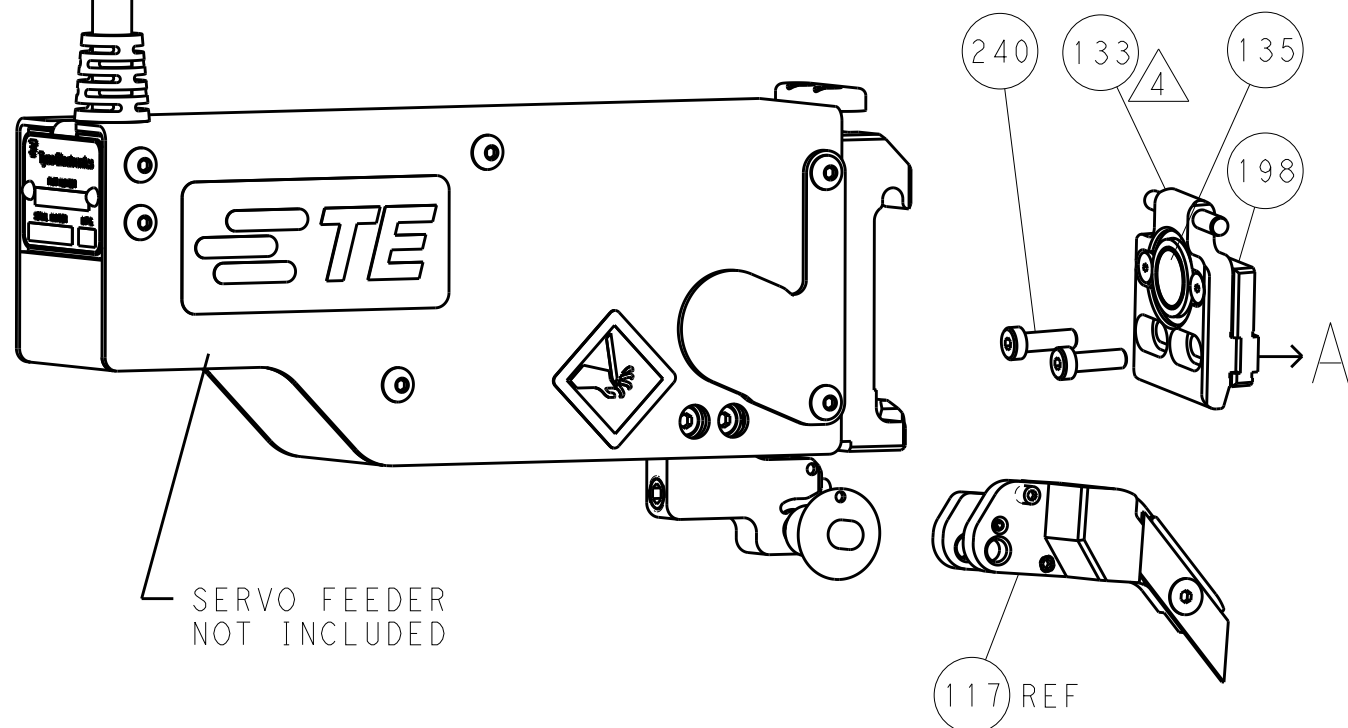
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		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

FEED TYPE

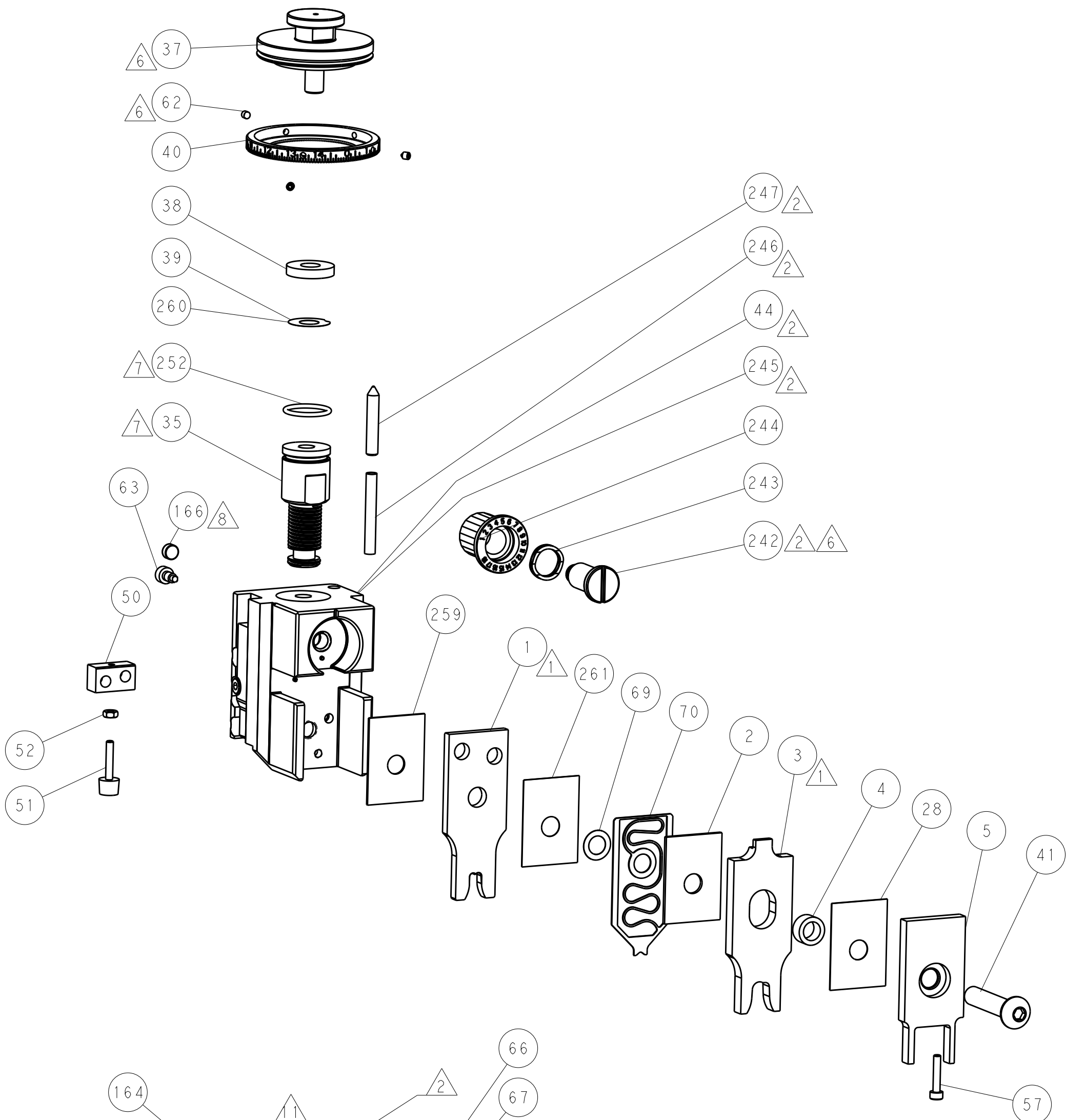
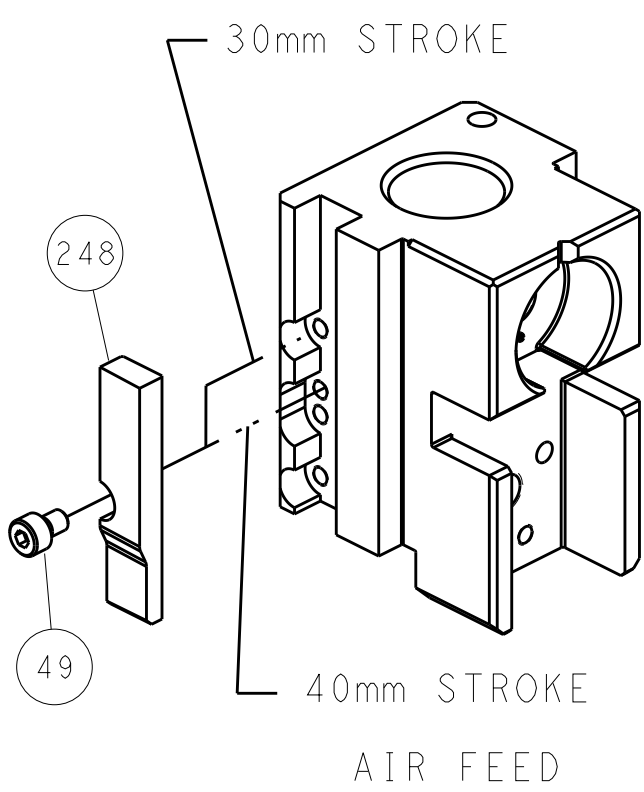
PNEUMATIC

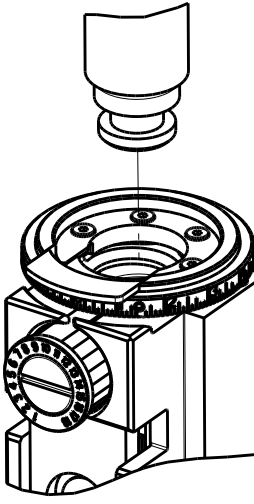


SERVO LATCH PLATE

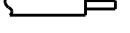


CAM POSITION



8		7	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2-2266164-2	B	FINE CRIMP HEIGHT ADJUST
	2-2266164-5	B	FINE CRIMP HEIGHT ADJUST
	2-2266164-7	B	FINE CRIMP HEIGHT ADJUST
	7-2266164-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	5.50 mm [.217]	F
INSUL	8.20 mm [.323]	OV
APPLICATOR INSTRUCTIONS 408-10389 		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: CLIP 8 mm NG1 CAPACITE 7 A 10 mm2			
WIRE STRIP LENGTH 7.00-7.00 mm [.276-.276 IN]			INSULATION DIAMETER RANGE Ø4.90-6.00 mm [.193-.236 IN]
TERMINAL APPLICATION SPECIFICATION	 Proner Comatel 2398 C 002	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
1544228-1		1544316-2	

WIRE SIZE ⁴ 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING ⁹ 
10.18mm2	3.52+/-0.05 [.139+/- .002]	5.5
7.42mm2	3.20+/-0.05 [.126+/- .002]	8.5



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266164-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266164-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- ⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹² THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- ¹³ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- ¹⁴ WIRE SIZE OVER 10mm2 IS NOT RECOMMENDED, PLS CHECK PRESS COMPATIBILITY OF TERMINATOR.
- ¹⁵ CUT TO LENGTH AT ASSEMBLY.

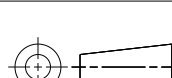
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	455888-1	SPACER, CRIMPER	261
-	1	1	1	1803078-1	SPACER, PRECISION	259
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT	244
-77-27-25-22	PART NO	DESCRIPTION				ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

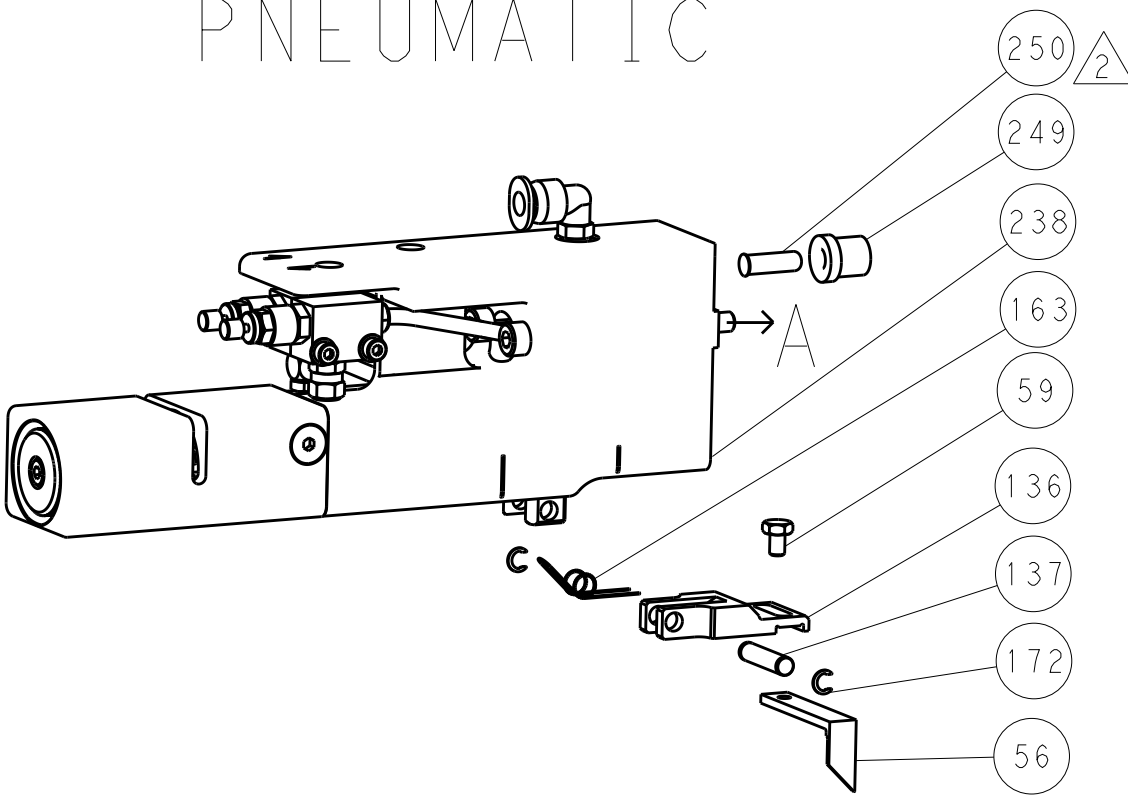
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
			-	-	SEE SHEET 1	-

⁶	-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	1	2063440-2	AIR FEED MODULE	238
	-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
	-	-	1	-	1901094-3	SPACER, FEEDER	198
	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	1	240638-1	SPRING, FEED FINGER	163
	-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
	-	-	-	1	2119641-2	FEED CAM, AIR FEED	151
	-	1	1	1	2119798-2	DETENT PIN	145
	-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
	-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
	-	-	-	-	2119653-2	FEED CAM, POST FEED	142
	-	1	1	1	1-2119656-8	APPLICATOR BASIC ASSEMBLY, SF	141
	-	1	1	1	2161312-1	RAM, STEPPED, ASIAN STYLE, SIDE FEED	140
	-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
	-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
⁵	-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	-	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
	-	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
	-	2	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	79
	-	1	1	1	1803096-1	EXTENSION PLATE	78
	-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	-	1	1	1	2119791-5	DEPRESSOR, WIRE	70
	-	1	1	1	2119943-1	WASHER, SPACER	69
	-	1	-	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
⁶	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16	57
	-	-	-	1	1-1338683-1	FEED PAWL	56
	-	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
	-	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	1	1	1	811242-5	BUMPER, HOLD DOWN	51
	-	1	1	1	690753-2	SPACER, TONKER	50
	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	-	-	2119652-1	FEED CAM, PRE FEED	48
	-	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41
	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
	-	1	1	1	2119644-5	RAM WASHER, PRECISION	38
	-	1	1	1	1752356-2	SUPPORT, TERMINAL	34
	-	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
	-	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
	-	1	1	1	2119959-5	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	455888-3	SPACER, CRIMPER	28
	-	2	2	2	22281-8	SPRING, COMPRESSION	27
	-	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1320928-6	STRIP GUIDE	24
	-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
	-	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1-356885-3	STOP, SHEAR	11
	-	1	1	1	1-2119805-2	SHEAR HOLDER, FRONT	10
¹ ¹	-	1	1	1	1-318059-0	FLOATING SHEAR, FRONT	9
	1	1	1	1	2-1633930-2	ANVIL, COMBINATION	8
	-	-	-	-	-	-	7
	-	-	-	-	-	-	6
	-	1	1	1	1803080-1	DEPRESSOR, SHEAR	5
	-	1	1	1	4-238011-4	BLOCK, CRIMPER SPACER	4
	1	1	1	1	1-1633963-5	CRIMPER, INSULATION OVERLAP PREMIUM	3
	-	1	1	1	1-455888-2	SPACER, CRIMPER	2
¹ ¹	1	1	1	1	8-1490019-3	CRIMPER, WIRE PREMIUM	1
	-77-27-25-22	PART NO	DESCRIPTION				ITEM NO

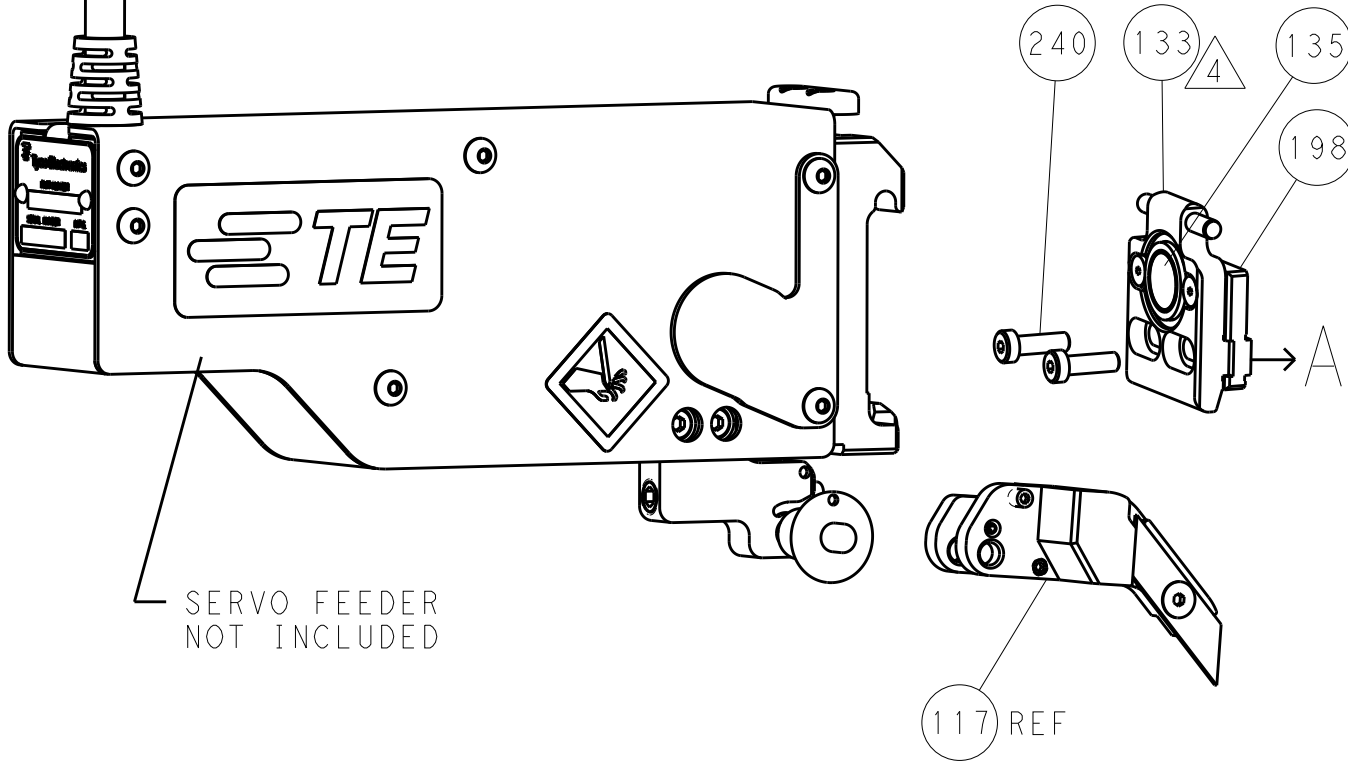
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST REVISION. SHOULD BE CONTACTED FOR THE LATEST REVISION.		OWN A. HUANG CHK L. ZHANG APVD H. GUO 29NOV2013 29NOV2013 29NOV2013	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 3 PLC ±0.13 4 PLC ±0.0001 ANGLES ±.5		NAME Ocean Side Feed Applicator
		PRODUCT SPEC		SIZE A1
MATERIAL -		APPLICATION SPEC		CAGE CODE 00779
FINISH -		WEIGHT -		DRAWING NO C=2266164
Customer Accessible Production Drawing		SCALE 1:2		SHEET 3 OF 4
				REV B

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

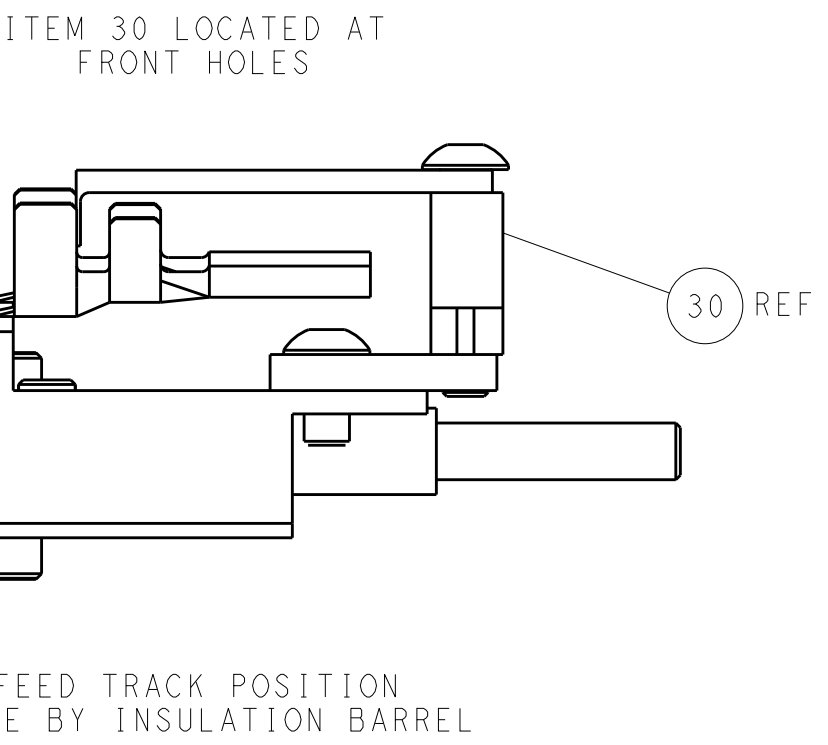
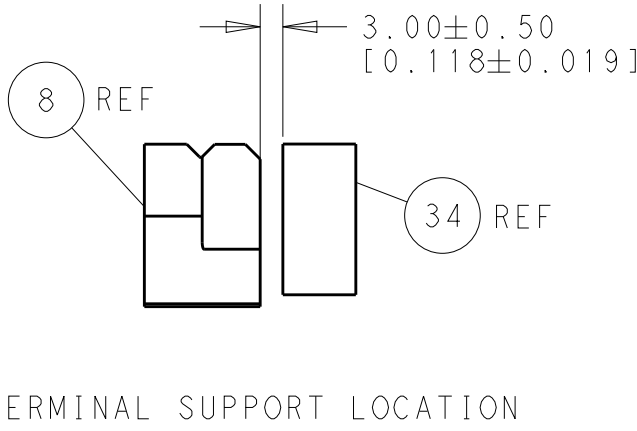
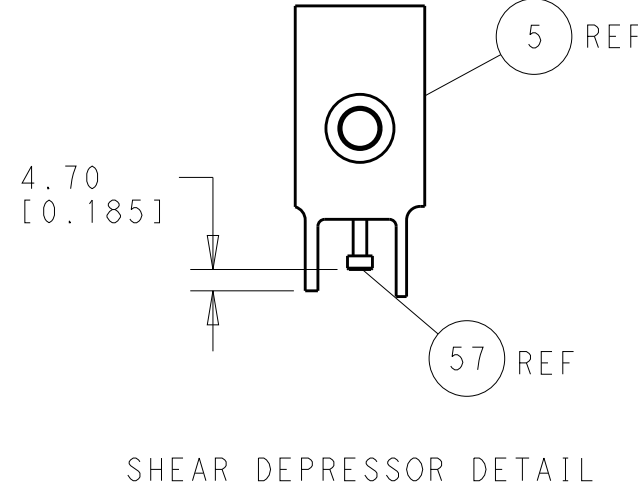
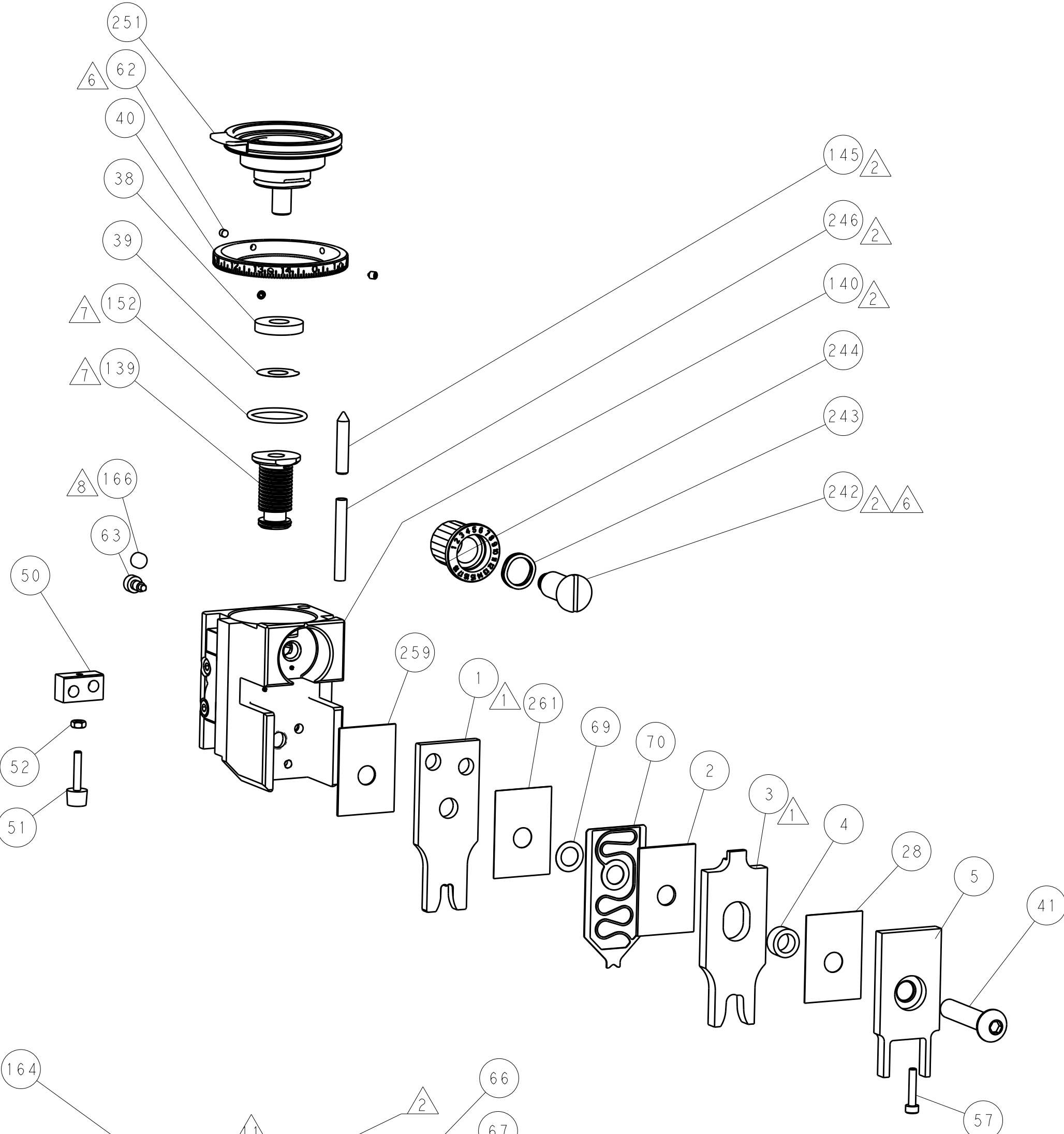
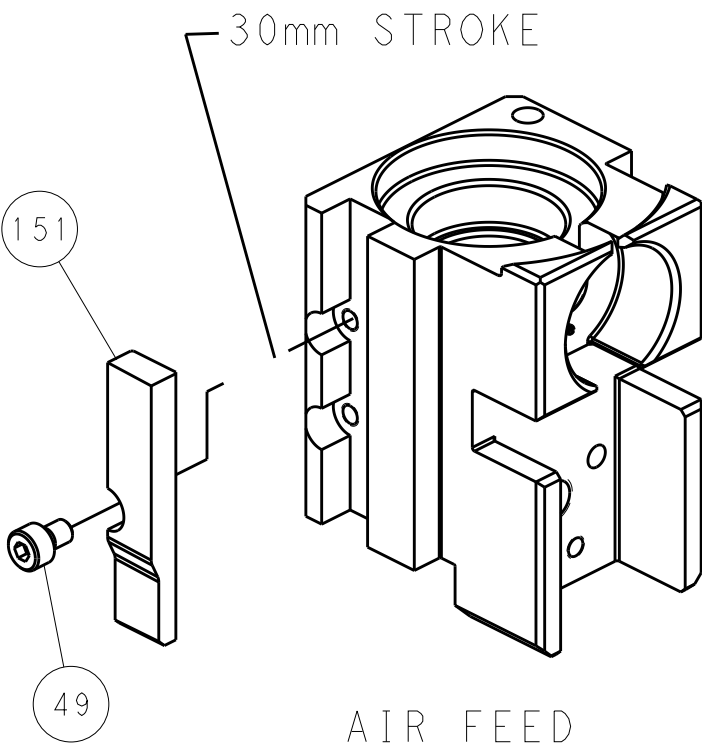
FEED TYPE
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITION



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN	29NOV2013	 TE Connectivity Harrisburg, PA 17105-3608	
CHK		L. ZHANG	29NOV2013		
APVD		J. GUO	29NOV2013	NAME	
PRODUCT SPEC		OCEAN SIDE FEED		APPLICATOR	
APPLICATION SPEC		SIZE		CAGE CODE	
MATERIAL		WEIGHT		DRAWING NO	
FINISH		Customer Accessible Production Drawing		SCALE	
		1:2		SHEET 4 OF 4	
				REV B	