

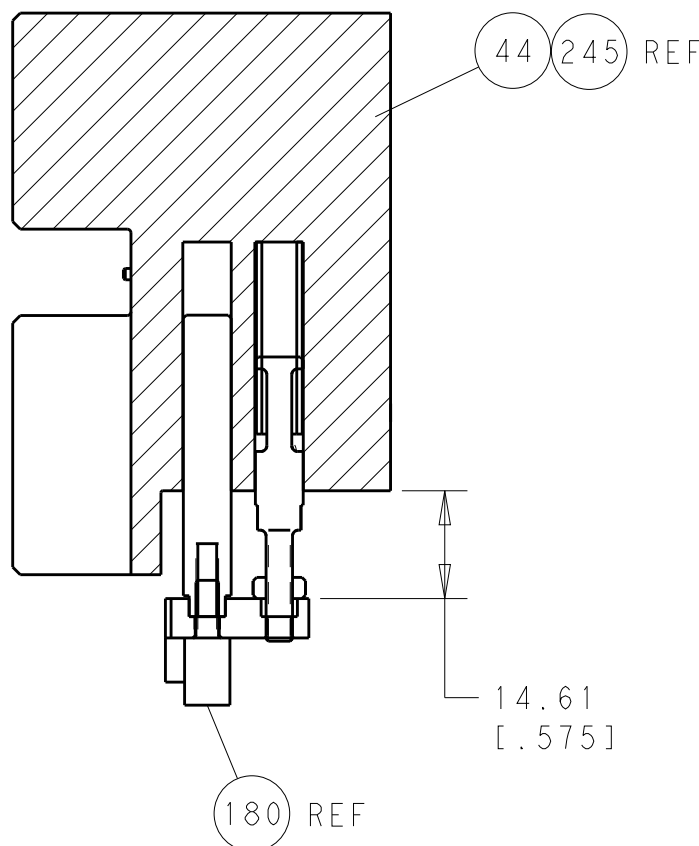
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4)

1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
2	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	2063440-1	AIR FEED MODULE	238
1	1	-	2119740-2	TAG IDENTIFICATION	213
REF	REF	-	1901697-1	FEED FINGER ASSEMBLY,EF	183
1	1	1	2-1752354-0	STANDOFF, HOLD-DOWN	180
1	1	1	6-0031111-6	PIN, SLOTTED SPRING 3.0 X 14.0	172

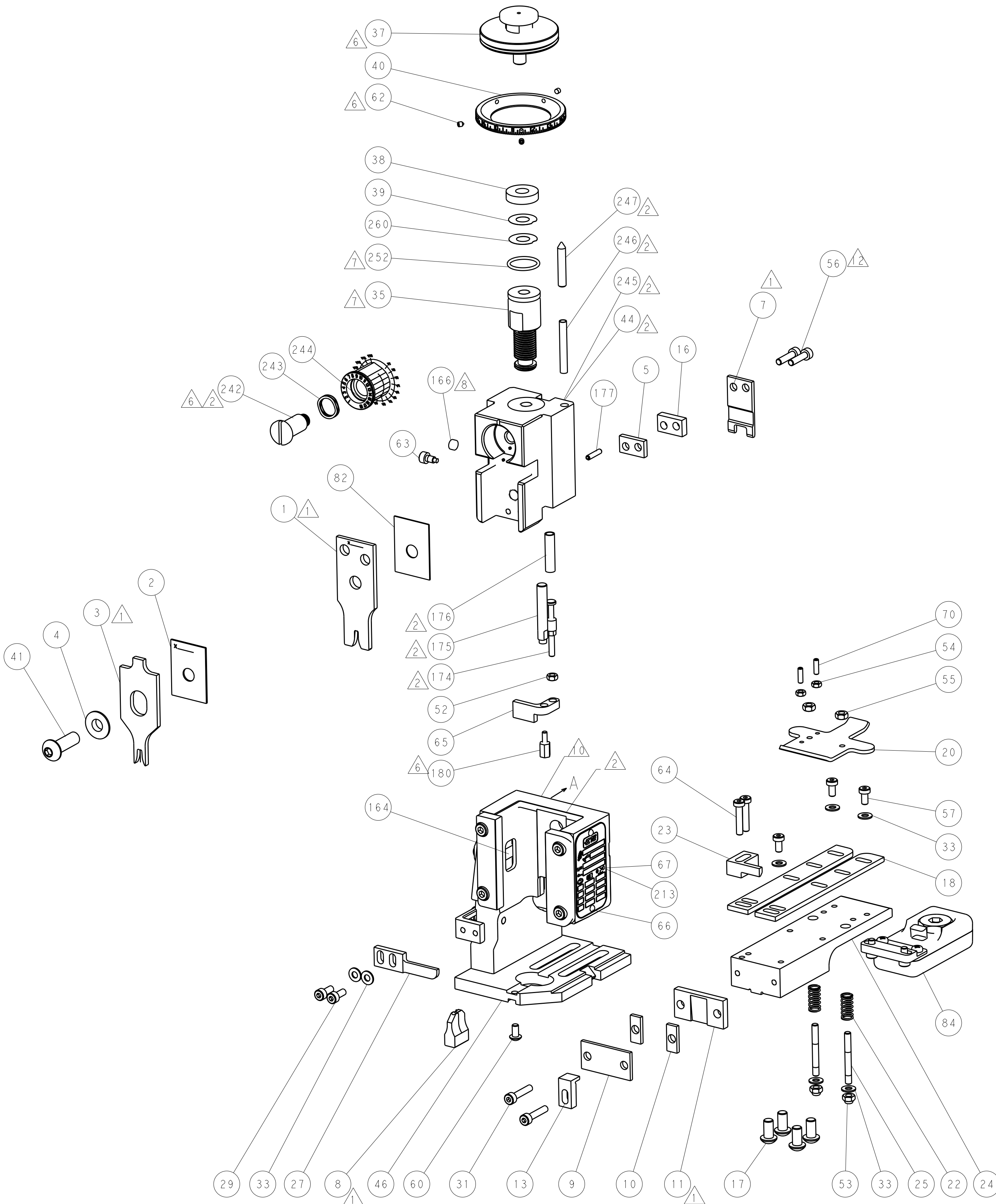
△

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

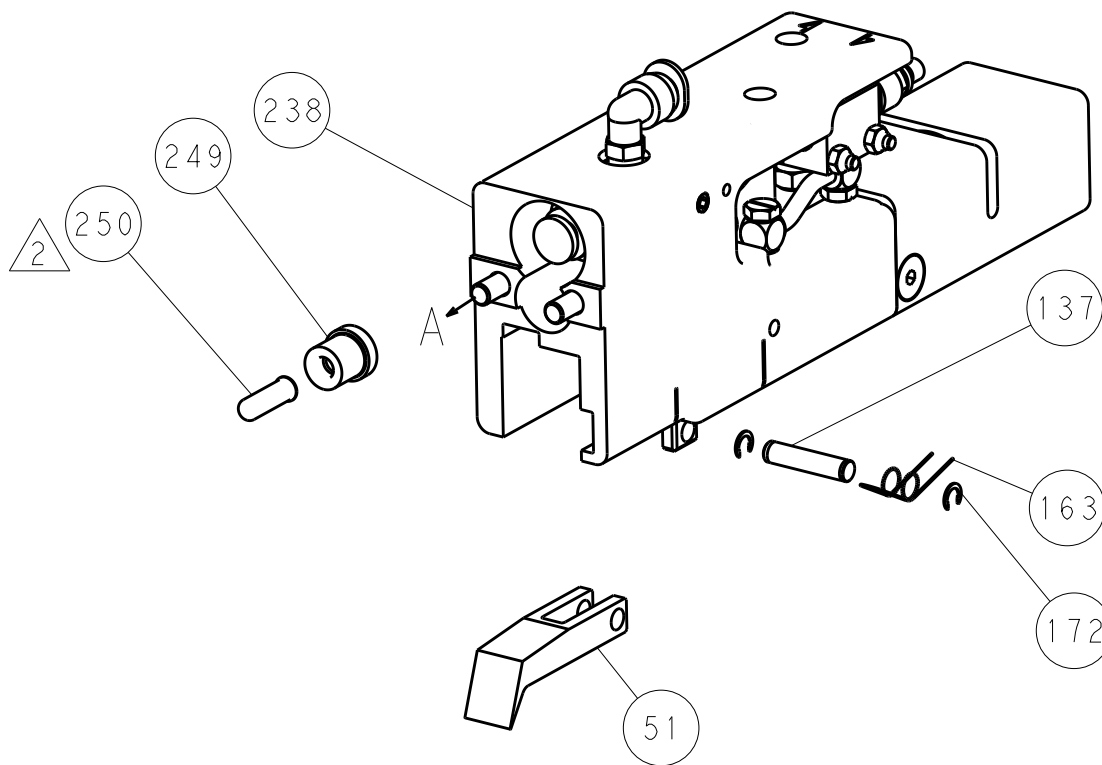


HOLDDOWN SET-UP

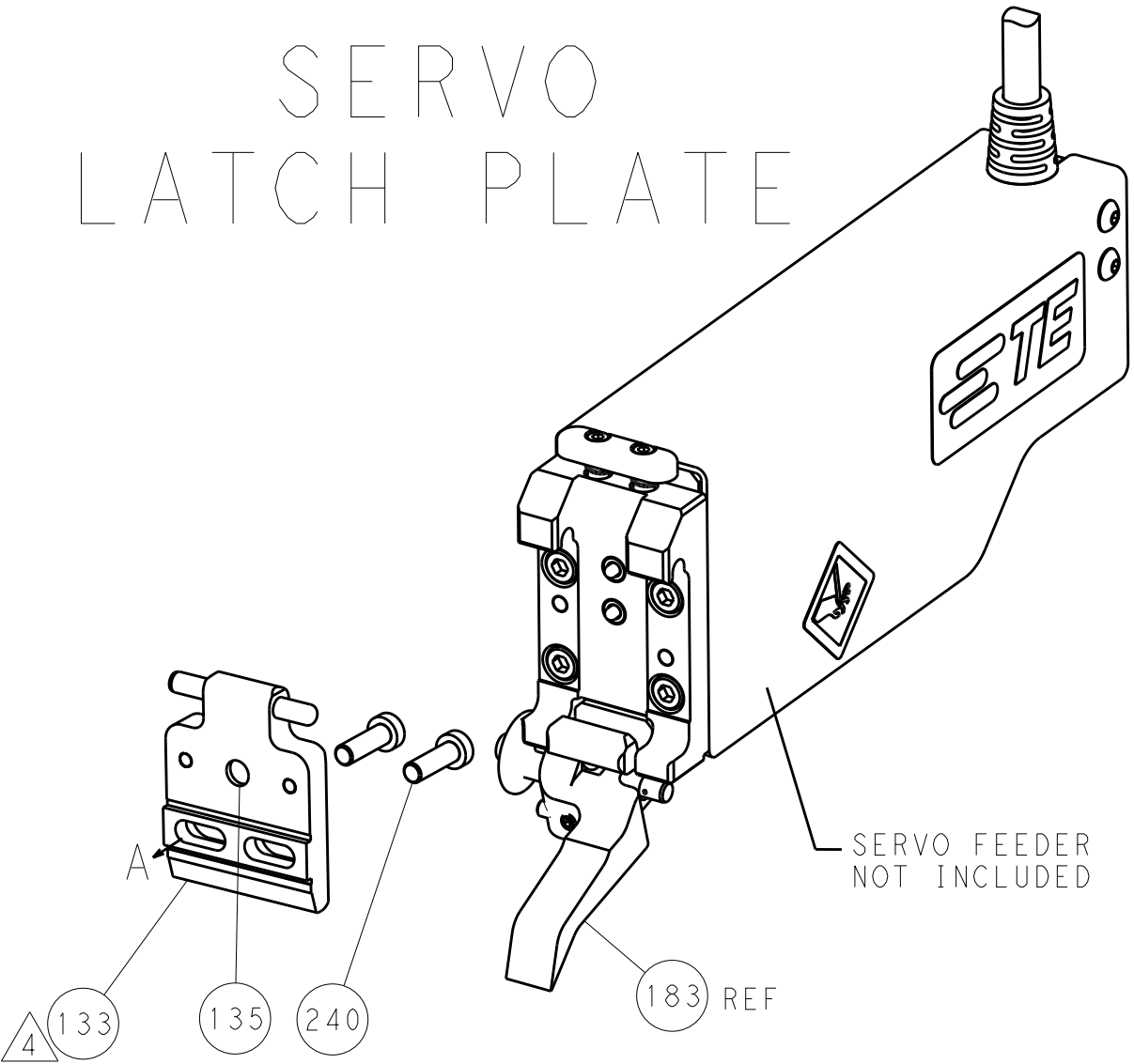


FEED TYPE

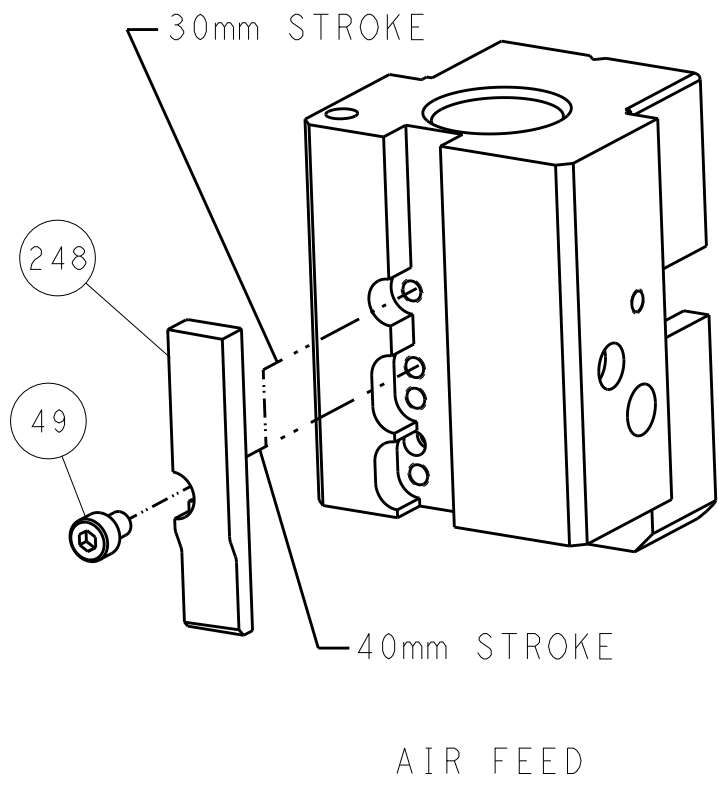
PNEUMATIC



SERVO LATCH PLATE



CAM POSITION

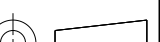


AIR FEED

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

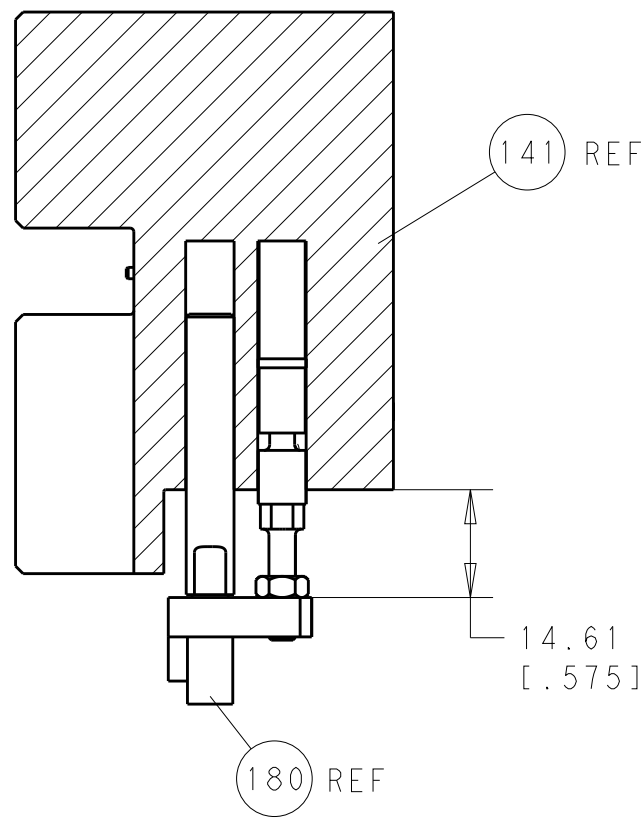
1ST PUBLISHED BY: COMPANY/ISSUED FOR: THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE/REVISION WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN J. HOU 27MAY2014	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK Y. YIN 27MAY2014	NAME Ocean End Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1		APVD J. GUO 27MAY2014	PRODUCT SPEC APPLICATION SPEC	
MATERIAL -		FINISH -	WEIGHT -	
		Customer Accessible Production Drawing		SCALE 1:1
		SHEET 2 OF 4		REV A

SHEETS 1, 8, 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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UNIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Ocean End Feed Applicator	
mm		0 PLC ±.1 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1 FINISH		PRODUCT SPEC V. QIU APPLICATION SPEC WEIGHT	
		SIZE A1		CASE CODE 00779	
DRAWING NO C-2150079		RESTRICTED TO -		SCALE 1:1	
Customer Accessible Production Drawing		SHEET 3		OF 4	
REV A					

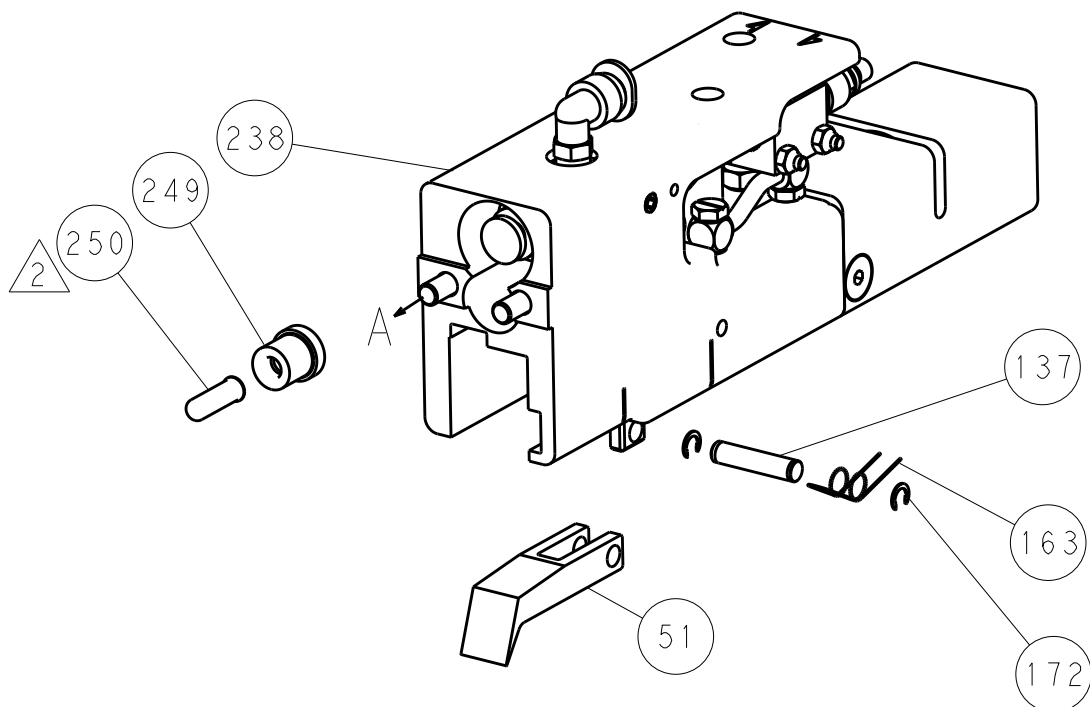
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

HOLDDOWN SET-UP

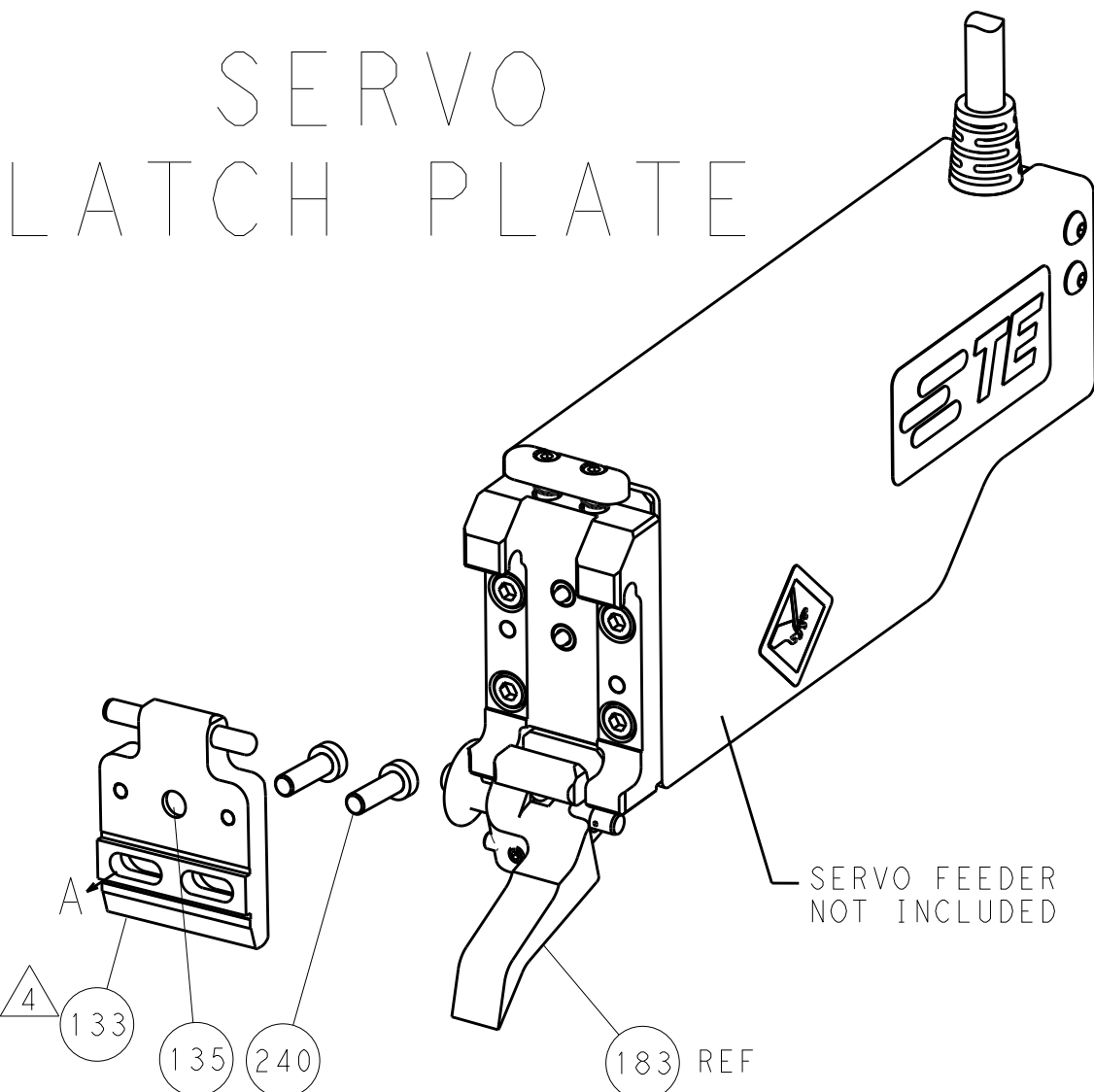


FEED TYPE

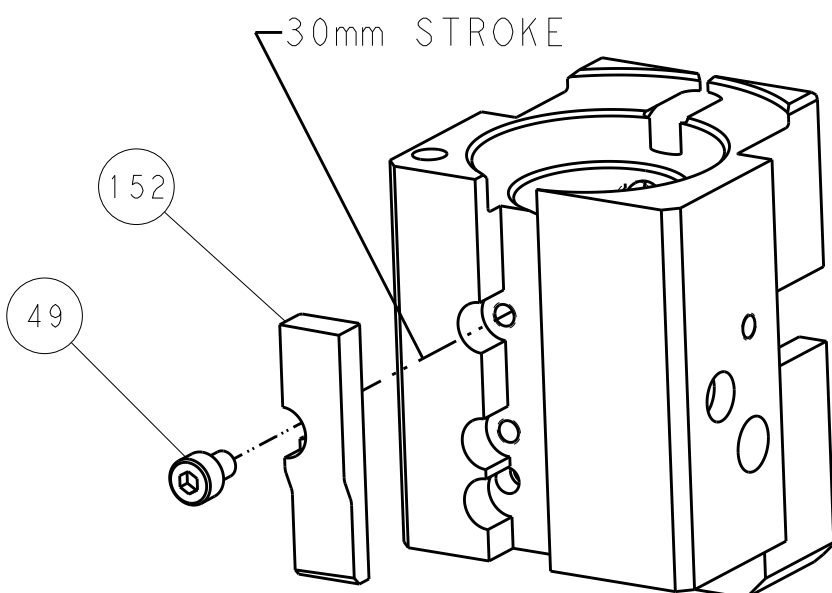
PNEUMATIC



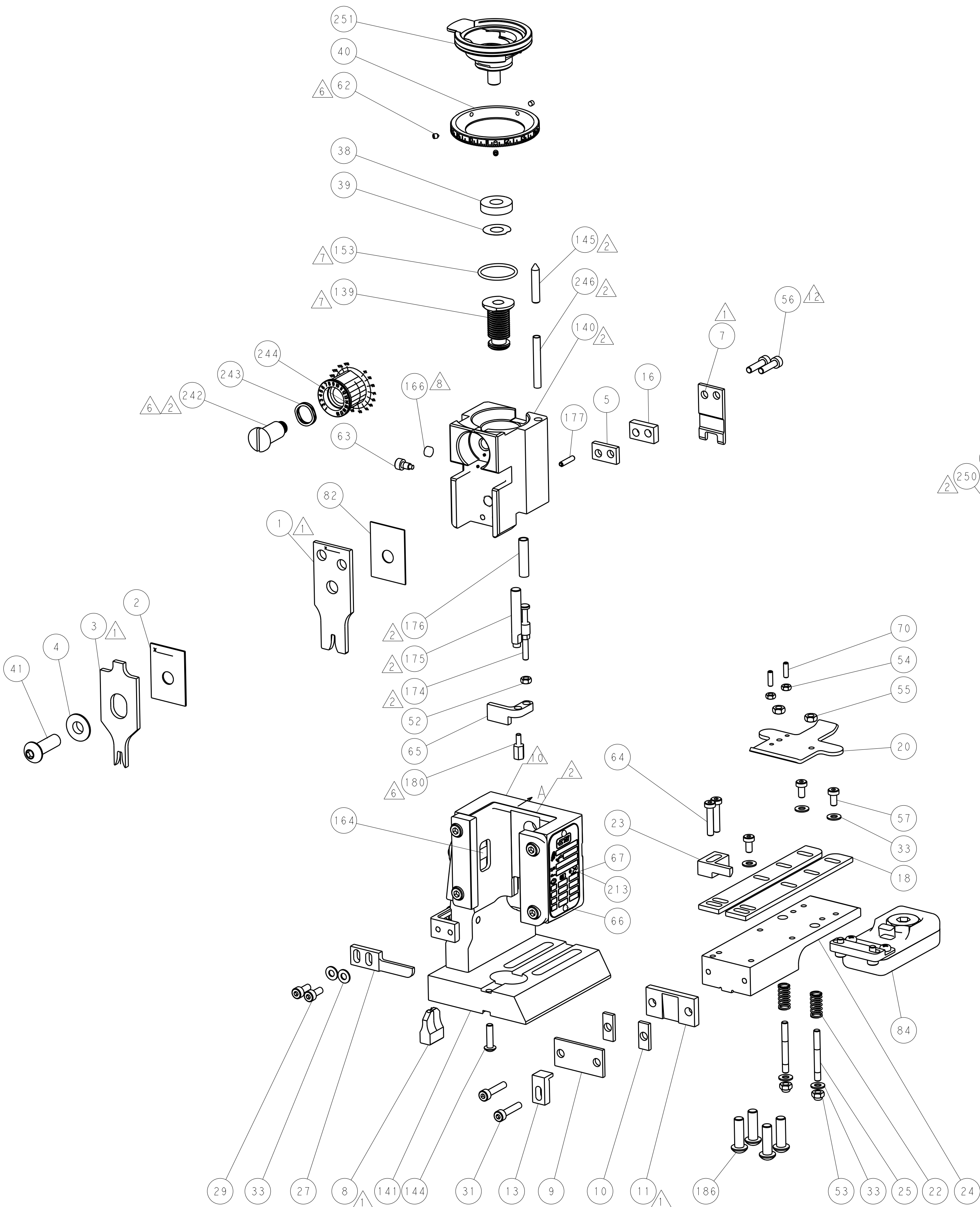
SERVO LATCH PLATE



CAM POSITION



AIR FEED



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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				CHK	Y. YIN	27MAY2014				
				APVD	J. GUO	27MAY2014				
				NAME						
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:			PRODUCT SPEC			
mm							APPLICATION SPEC			
				0 PLC ±.5			Ocean End Feed Applicator -			
				1 PLC ±0.5						
				2 PLC ±0.13						
				3 PLC ±0.013						
				4 PLC ±0.0001						
ANGLES				FINISH			SIZE			
MATERIAL				WEIGHT			CAGE CODE			
-				-			DRAWING NO			
							RESTRICTED TO			
							A 00779 ©=2150079			
							-			
Customer Accessible Production Drawing							SCALE			
							1:1			
							SHEET			
							4 OF 4			
							REV A			