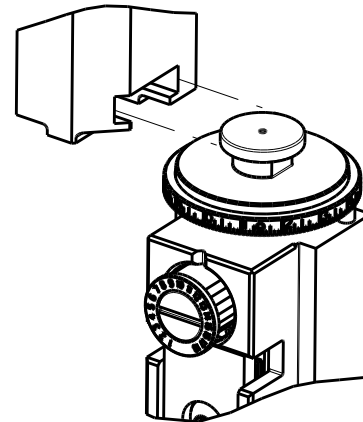
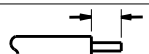


8		7	
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2150350-1	B	FINE CRIMP HEIGHT ADJUST
	2150350-2	B	FINE CRIMP HEIGHT ADJUST
	2150350-5	B	FINE CRIMP HEIGHT ADJUST
	2150350-6	B	NON-CRIMP HEIGHT ADJUST
	2150350-7	B	FINE CRIMP HEIGHT ADJUST
	7-2150350-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	3.30 mm [.130]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: ARTIKEL TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 3.70-4.70 mm [.146-.185 IN]		 INSULATION DIAMETER RANGE Ø2.30-3.30 mm [.091-.130 IN]	
TERMINAL APPLICATION SPECIFICATION	NONE	-	-
TERMINALS APPLIED			
TE TERMINAL	ARTIKEL TERMINAL	TE TERMINAL	ARTIKEL TERMINAL
2113355-1	90810114		

WIRE SIZE	 CRIMP HEIGHT mm [INCH]	 CRIMP HEIGHT REFERENCE SETTING ⁹
1.50mm2	1.70+/-0.05 [.067+/- .002]	5.9
1.00mm2	1.52+/-0.05 [.060+/- .002]	7.8
0.50mm2	1.34+/-0.05 [.053+/- .002]	9.6



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150350-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150350-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150350-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150350-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 50 & 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- ⁸ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
- ¹² WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

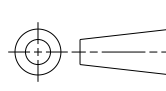
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

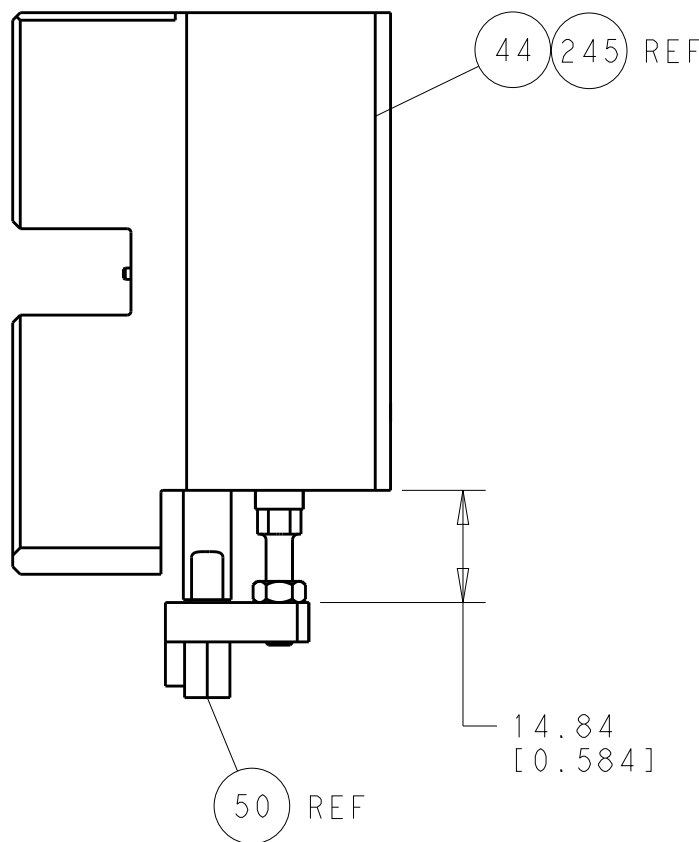
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-2		LOC A	DIST 66	REVISIONS			
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			I	DEVELOPMENT	17JUL2013	CC	UG
			A	RELEASED	15AUG2013	BH	TE
			B	ECR-13-017057	01NOV2013	YY	UG

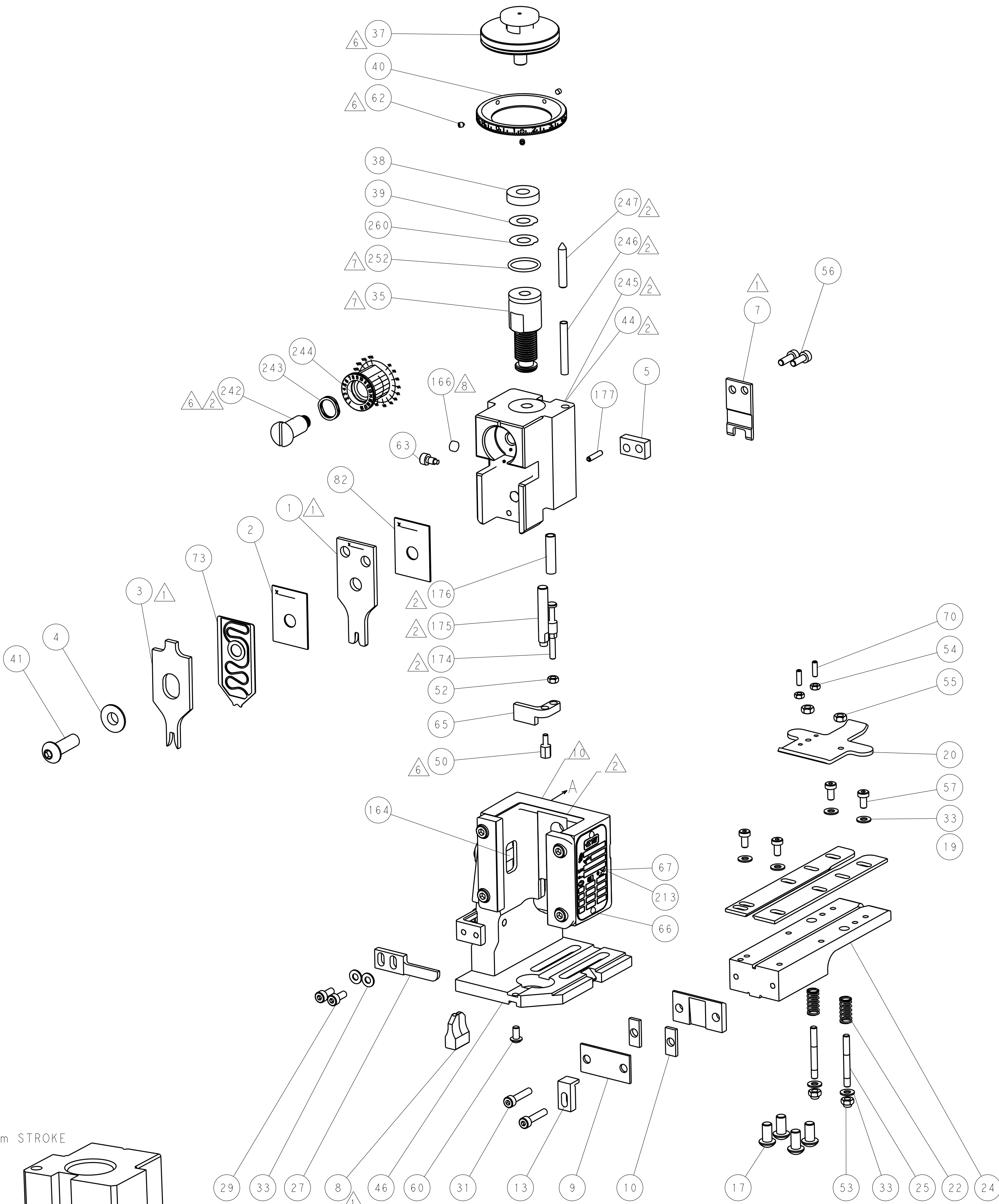
-	1	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	REFREF	-	-	-	1901697-1	FEED FINGER ASSEMBLY,EF	183
-	1	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REFREFREFREFREF	-	-	-	-	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REFREF	-	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	455888-8	SPACER, CRIMPER	82
-	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	73
-	1	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	65
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	-	1	2063961-1	FEED FINGER	58
-	4	4	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	56
-	2	2	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
-	2	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	-	-	-	1	-	2119792-2	PAWL, EF, AIR	51
-	1	1	1	1	1	1-1752354-4	STANDOFF,HOLD-DOWN	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
-	1	-	1	1	1	2119369-1	RAM,AMP STYLE, END FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	8	8	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	1	1	240639-1	STRIPPER (MACHINING)	27
-	2	2	2	2	2	1320906-1	STUD, THREADED	25
-	1	1	1	1	1	1-1752371-0	PLATE, STRIP GUIDE	24
-	2	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1	1	1752373-4	DRAG	20
-	1	1	1	1	1	1901696-1	STRIP GUIDE, REAR	18
-	1	1	1	1	1	1901695-1	STRIP GUIDE, FRONT	18
-	4	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
-	1	1	1	1	1	1752360-1	SPACER,HOLD-DOWN	13
-	1	1	1	1	1	240833-4	PLATE, REAR SHEAR	11
-	2	2	2	2	2	1-240645-6	SPACER, SHEAR PLATE	10
-	1	1	1	1	1	2-240642-5	PLATE, FRONT SHEAR	9
1	1	1	1	1	1	2-1803001-4	ANVIL, COMBINATION, END FEED	8
-	1	1	1	1	1	9-240651-0	BLADE, SLUG	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	6-240641-5	SPACER	5
-	1	1	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	1	2-1633961-6	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
1	1	1	1	1	1	4-456406-7	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISIONS. TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN C. CHEN	17JUL2013	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK U. GUO	17JUL2013	NAME Ocean End Feed Applicator	
		0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5	APVD J. CRUZ	17JUL2013	PRODUCT SPEC -
MATERIAL -		FINISH -	WEIGHT -	SIZE A1	CAGE CODE 00779
Customer Accessible Production Drawing		SCALE 1:1	DRAWING NO ©=2150350	SHEET 1	REV B

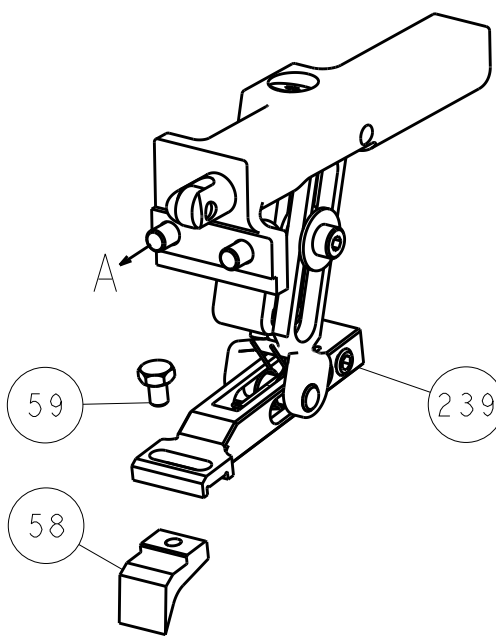
LOC		DIST		REVISIONS			
A	66	P	LYR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-



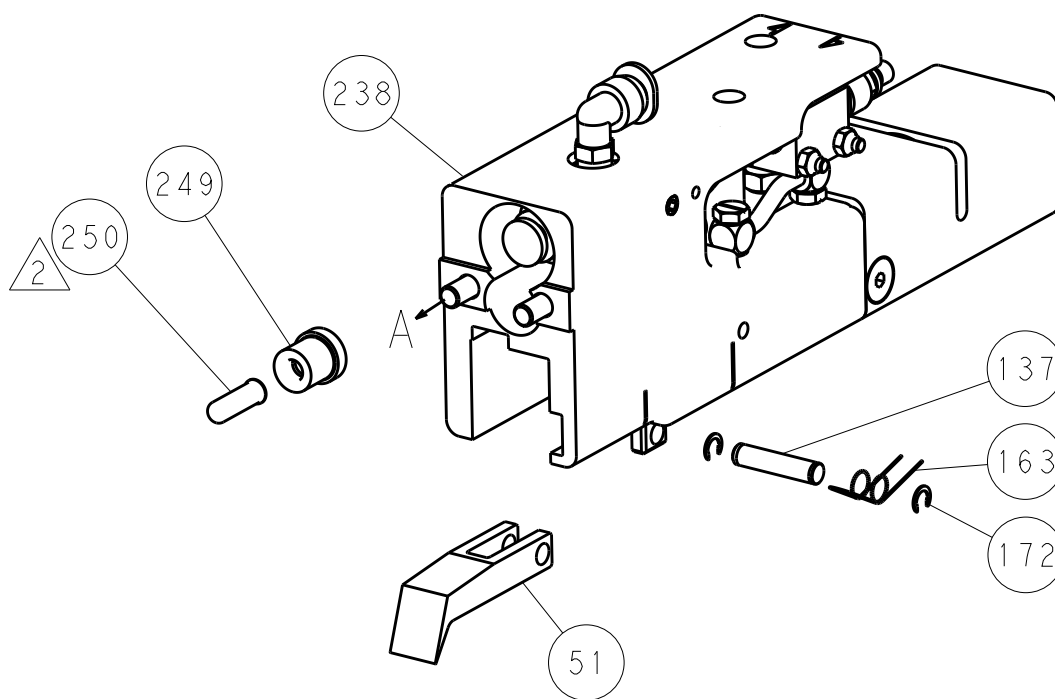
HOLDDOWN SET-UP



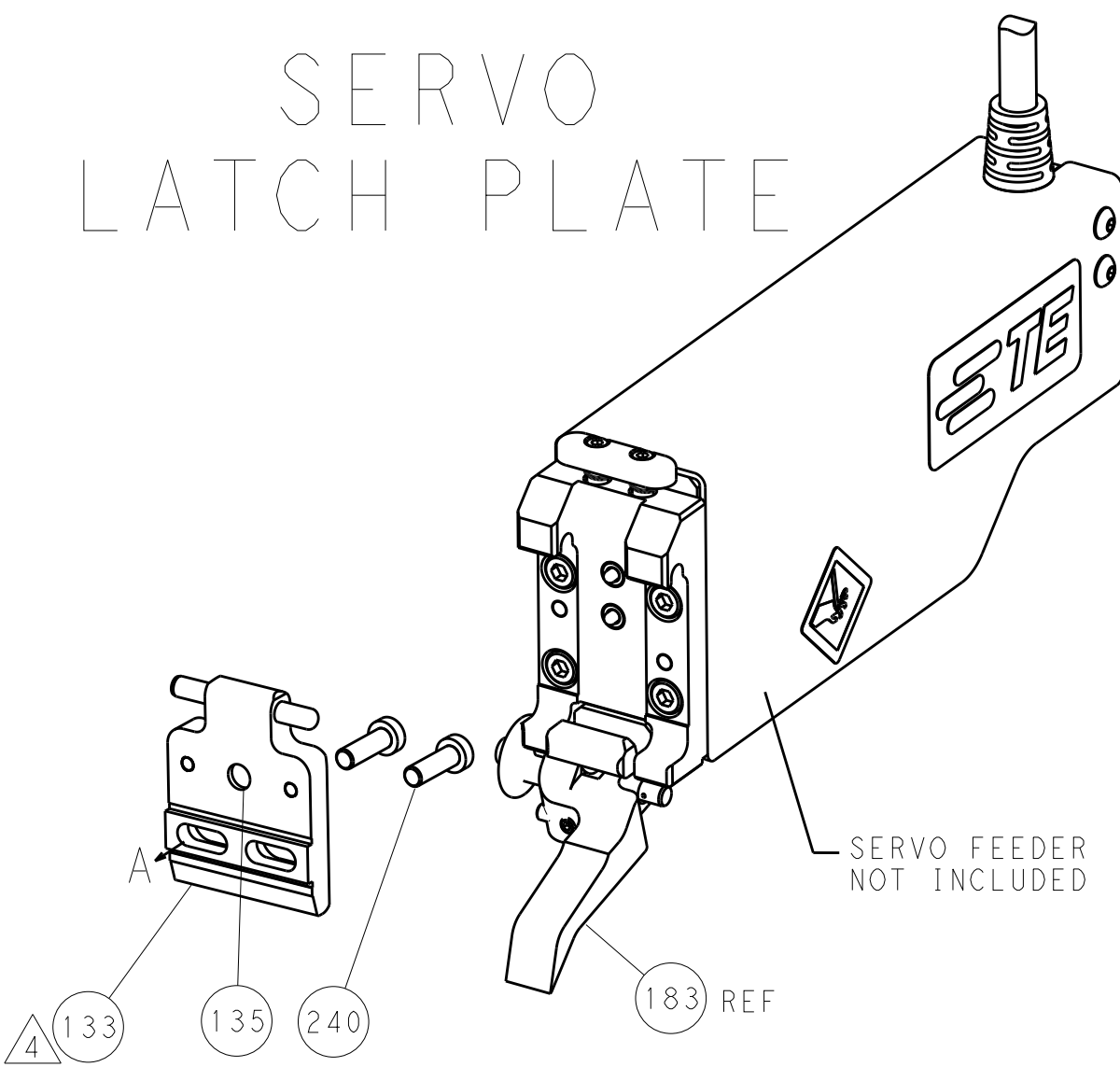
FEED TYPE
MECHANICAL



PNEUMATIC

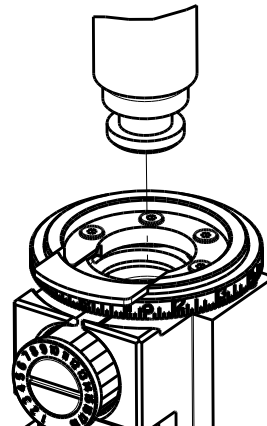


SERVO
LATCH PLATE



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE.				OWN: C. CHEN 17JUL2013				TE Connectivity			
CHK: U. GUO 17JUL2013				NAME: Ocean End Feed Applicator				Harrisburg, PA 17105-3608			
APVD: J. CRUZ 17JUL2013				SIZE: A1				CAGE CODE: 00779			
PRODUCT SPEC: -				DRAWING NO: C=2150350				RESTRICTED TO: -			
APPLICATION SPEC: -				SCALE: 1:1				SHEET 2 OF 4			
WEIGHT: -				Customer Accessible Production Drawing				REV B			

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER 	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
						PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-
	2-2150350-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150350-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150350-4	-	-	-
					MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
	2-2150350-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150350-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150350-4	-	-	-
					MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
	2-2150350-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-1
					-	-	-	-	-	-	-
					-	-	-	-	-	-	-
	7-2150350-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	3.30 mm [.130]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: ARTIKEL TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 3.70-4.70 mm [.146-.185 IN]		INSULATION DIAMETER RANGE Ø2.30-3.30 mm [.091-.130 IN]	
TERMINAL APPLICATION SPECIFICATION	NONE	-	-
TERMINALS APPLIED			
TE TERMINAL	ARTIKEL TERMINAL	TE TERMINAL	ARTIKEL TERMINAL
2113355-1	90810114		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.50mm2		1.70+/-0.05 [.067+/-0.002]		OUT OF RANGE
1.00mm2		1.52+/-0.05 [.060+/-0.002]		OUT OF RANGE
0.50mm2		1.34+/-0.05 [.053+/-0.002]		1.6



- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150350-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150350-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150350-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62 & 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-77-27-25-22-21					PART NO	DESCRIPTION	ITEM NO

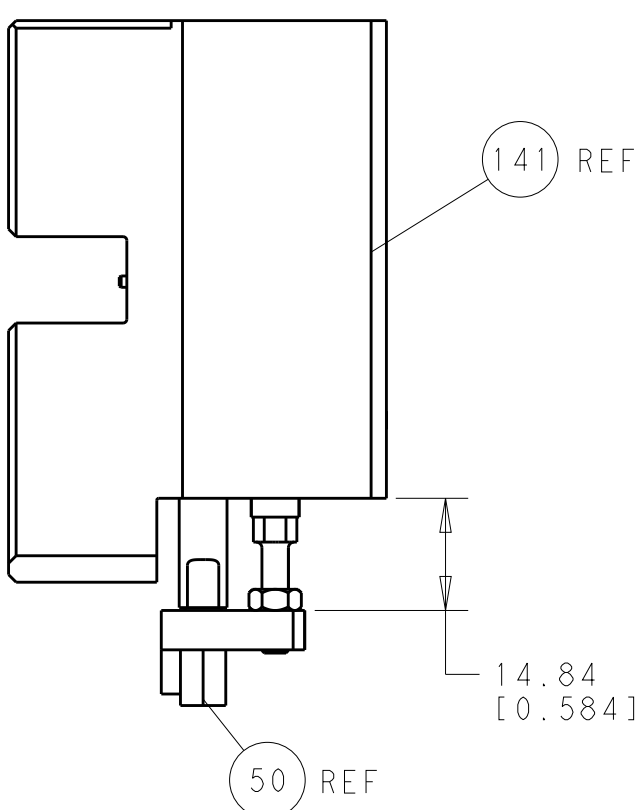
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

			2							1				
SET UP GAUGE 2119599-2			LOC A		DIST 66		REVISIONS							
							P	LTR	DESCRIPTION		DATE	DWN	APVD	
								-	SEE SHEET 1			-	-	-

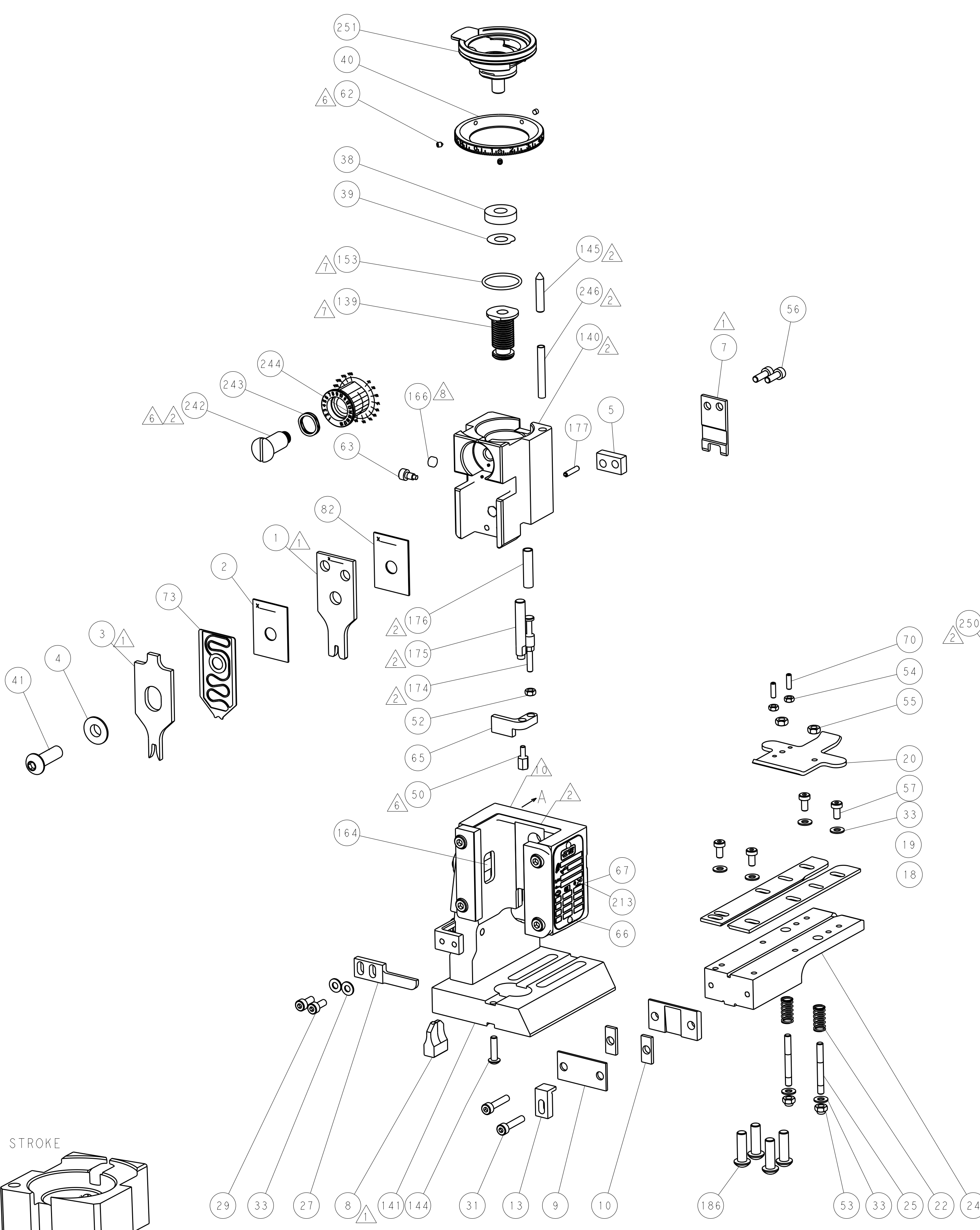
6	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	1	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	-	2119740-2	TAG, IDENTIFICATION	213
-	4	4	4	4	-	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186
-	-	REF	-	-	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
-	1	1	1	1	-	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	1	-	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	-	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	-	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	2	-	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	-	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	-	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	-	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153
-	-	-	1	-	-	2119641-2	FEED CAM, AIR FEED	152
-	1	1	1	1	-	2119798-2	DETENT PIN	145
-	1	1	1	1	-	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	-	-	-	1	-	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	-	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141
-	1	1	1	1	-	2119651-1	RAM, ASIAN STYLE, END FEED	140
-	1	1	1	1	-	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REF	-	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	-	455888-8	SPACER, CRIMPER	82
-	1	1	1	1	-	2119791-9	DEPRESSOR, WIRE	73
-	1	1	1	1	-	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2	-	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	1	1	-	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	-	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	-	1901681-1	HOLDDOWN, TERMINAL	65
6	-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	-	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	-	1	-	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	-	2063961-1	FEED FINGER	58
-	4	4	4	4	-	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	2	2	-	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	56
-	2	2	2	2	-	5018030-2	NUT, HEX, REG, RoHS, M4	55
-	2	2	2	2	-	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	-	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	1	1	1	1	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	-	-	1	-	-	2119792-2	PAWL, EF, AIR	51
-	1	1	1	1	-	1-1752354-4	STANDOFF, HOLD-DOWN	50
-	-	-	1	2	-	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	-	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	-	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	-	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	-	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	-	1-2119644-2	RAM WASHER, PRECISION	38
-	8	8	8	8	-	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	-	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	2	-	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	1	-	240639-1	STRIPPER (MACHINING)	27
-	2	2	2	2	-	1320906-1	STUD, THREADED	25
-	1	1	1	1	-	1-1752371-0	PLATE, STRIP GUIDE	24
-	2	2	2	2	-	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1	-	1752373-4	DRAG	20
-	1	1	1	1	-	1901696-1	STRIP GUIDE, REAR	18
-	1	1	1	1	-	1901695-1	STRIP GUIDE, FRONT	18
-	1	1	1	1	-	1752360-1	SPACER, HOLD-DOWN	13
1	1	1	1	1	-	240833-4	PLATE, REAR SHEAR	11
1	2	2	2	2	-	1-240645-6	SPACER, SHEAR PLATE	10
1	1	1	1	1	-	2-240642-5	PLATE, FRONT SHEAR	9
1	1	1	1	1	-	2-1803001-4	ANVIL, COMBINATION, END FEED	8
1	1	1	1	1	-	9-240651-0	BLADE, SLUG	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	-	6-240641-5	SPACER	5
-	1	1	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	-	2-1633961-6	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-	455888-7	SPACER, CRIMPER	2
1	1	1	1	1	-	4-456406-7	CRIMPER, WIRE PREMIUM	1
-77-27-25-22-21						PART NO	DESCRIPTION	ITEM NO

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				CHK U. GUO	17JUL2013		
				APVD J. CRUZ	17JUL2013	NAME Ocean End Feed Applicator	
DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5		PRODUCT SPEC -	
				APPLICATION SPEC -		SIZE A	
MATERIAL -				FINISH -		WEIGHT -	
						Customer Accessible Production Drawing	
						SCALE 1:1	
						SHEET 3	
						OF 4	
						REV B	

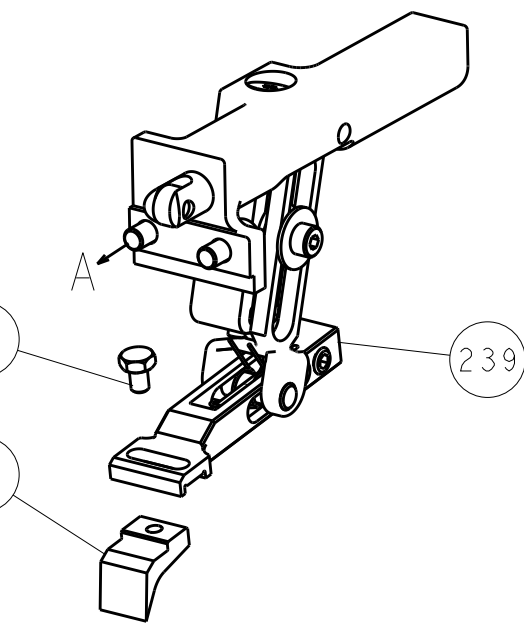
LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-



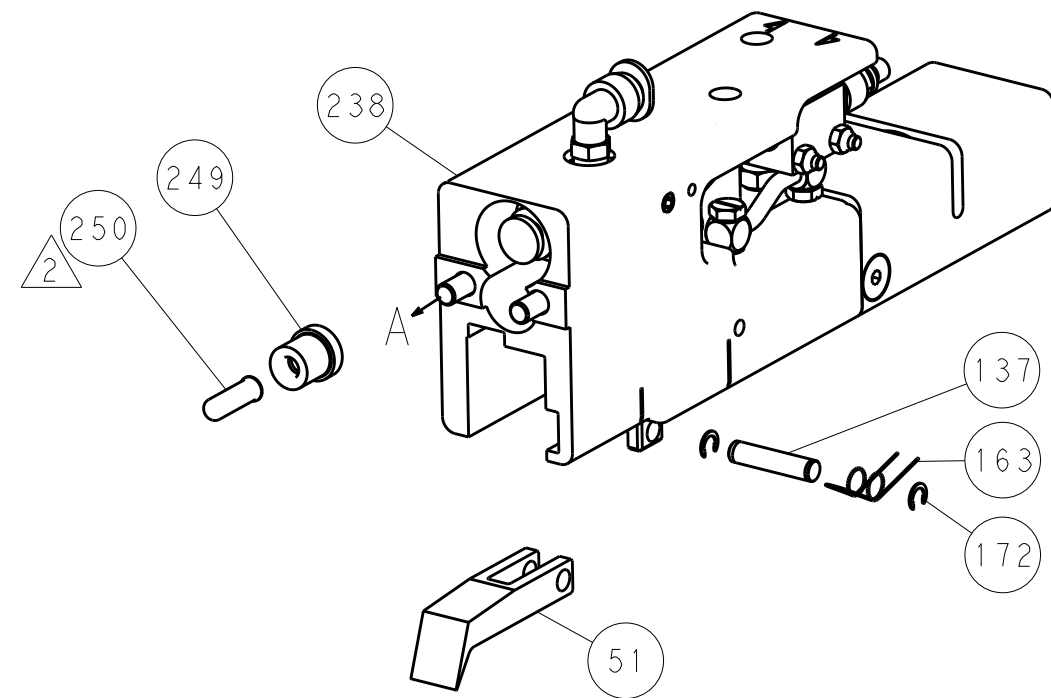
HOLDDOWN SET-UP



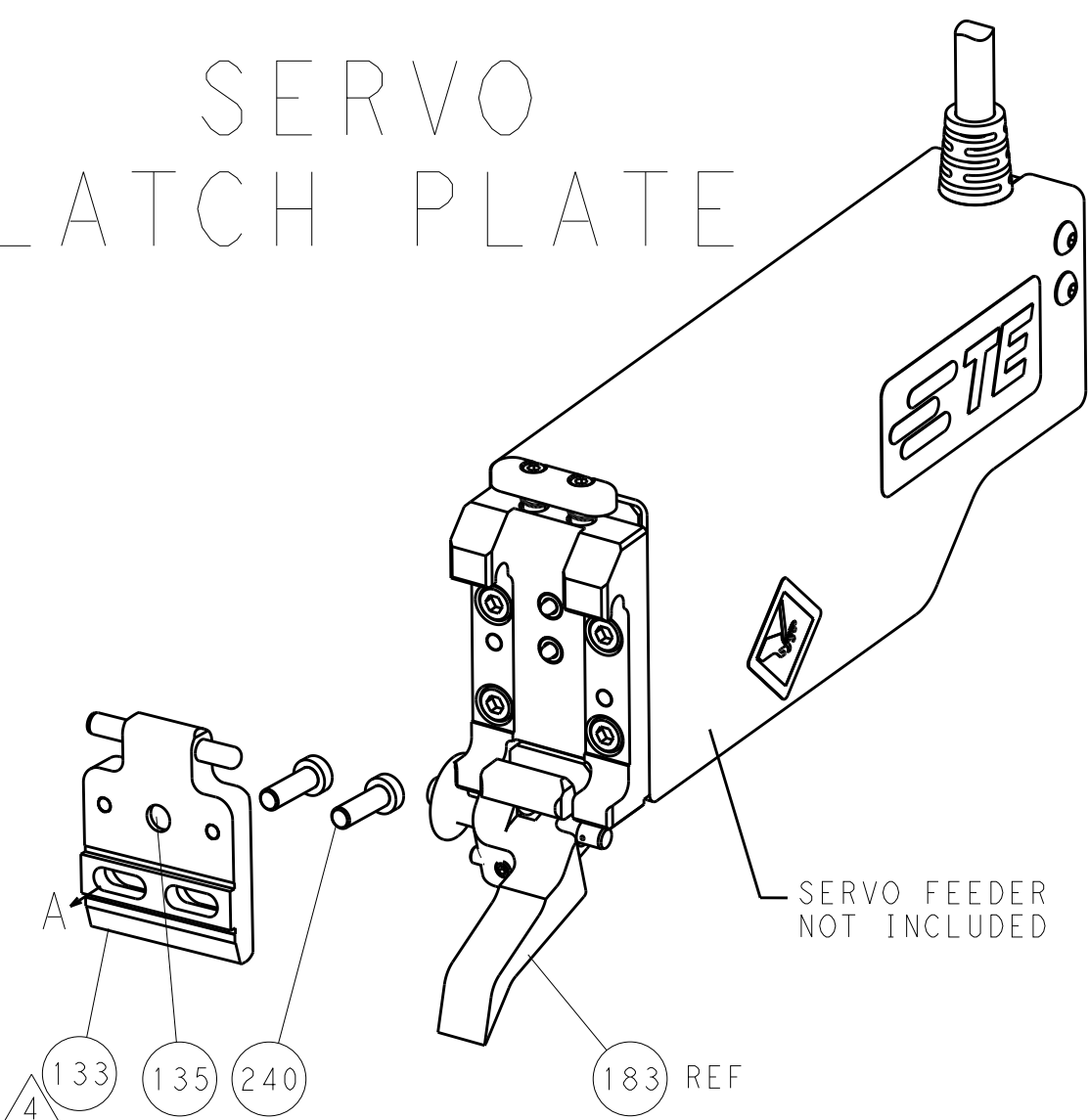
FEED TYPE
MECHANICAL



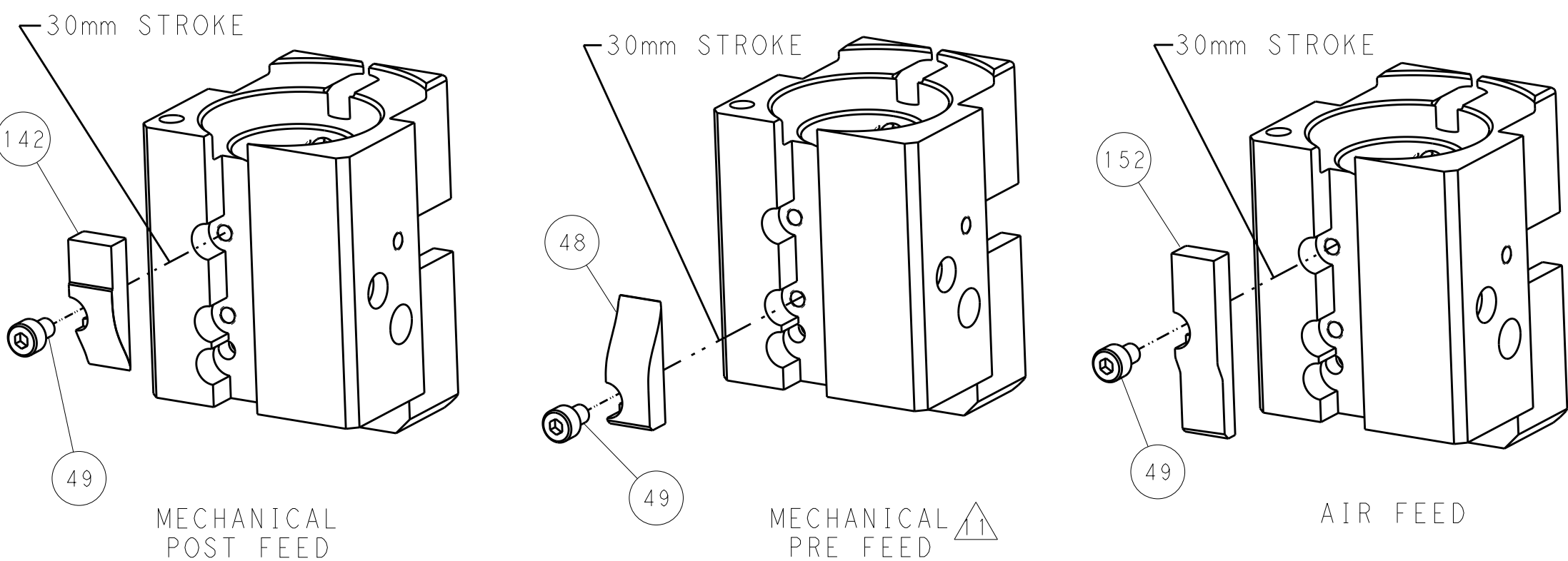
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES FINISH		DWN C. CHEN CHK U. GUO APVD J. CRUZ	17JUL2013 17JUL2013 17JUL2013	STE TE Connectivity Harrisburg, PA 17105-3608	
MATERIAL		WEIGHT		PRODUCT SPEC		NAME Ocean End Feed Applicator	
				APPLICATION SPEC		SIZE A1	
				Customer Accessible Production Drawing		CAGE CODE 00779	
						DRAWING NO. C=2150350	
						RESTRICTED TO	
						SHEET 4 OF 4	
						REV B	