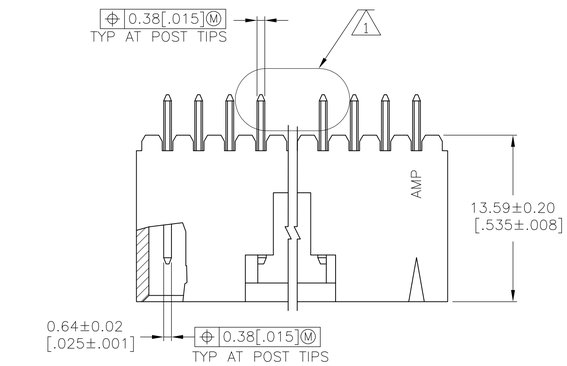
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LOC	DIST
AD	00

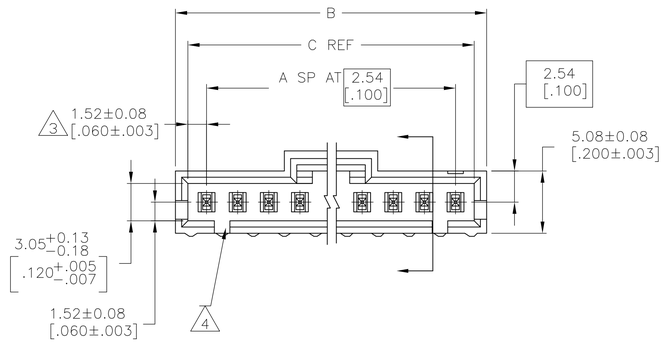
REVISIONS

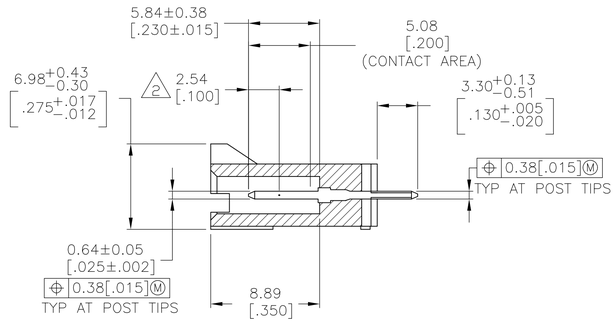
P	LTR	DESCRIPTION	DATE	DWN	APVD
	S2	REVISED PER ECO-11-004587	11MAR11	RK	HMR

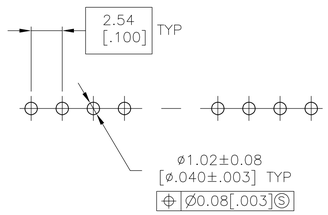




DETAIL Z
POST DETAIL TYP
2 POST MINIMUM







RECOMMENDED HOLE LAYOUT

1. .00038[.000015] GOLD IN THE CONTACT AREA, .00254[.000100] MATTE TIN–LEAD ON REMAINDER OF CONTACT, ALL OVER .00127[.000050] NICKEL.
2. POINT OF MEASUREMENT FOR PLATING THICKNESS.
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
4. ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS. ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.
5. SELECT POST TAILS FORMED TO PROVIDE CONNECTOR HOLD DOWN UNTIL SOLDERED. CONFIGURATION ACCEPTS 0.69[.027]–2.03[.080] THICK PRINTED CIRCUIT BOARD. (SEE DETAIL Z).
6. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

C	B	A	NO OF POSN	PART NO.
64.01 [2.520]	66.04 [2.600]	24	25	2-103670-4
61.47 [2.420]	63.50 [2.500]	23	24	2-103670-3
6 OBSOLETE 58.93 [2.320]	60.96 [2.400]	~~22~~	~~23~~	~~2-103670-2~~
56.39 [2.220]	58.42 [2.300]	21	22	2-103670-1
6 SUPERCEDED BY 7-104909-0 53.85 [2.120]	55.88 [2.200]	~~20~~	~~21~~	~~2-103670-0~~
51.31 [2.020]	53.34 [2.100]	19	20	1-103670-9
6 SUPERCEDED BY 6-104909-8 48.77 [1.920]	50.80 [2.000]	~~18~~	~~19~~	~~1-103670-8~~
46.23 [1.820]	48.26 [1.900]	17	18	1-103670-7
43.69 [1.720]	45.72 [1.800]	16	17	1-103670-6
41.15 [1.620]	43.18 [1.700]	15	16	1-103670-5
38.61 [1.520]	40.64 [1.600]	14	15	1-103670-4
36.07 [1.420]	38.10 [1.500]	13	14	1-103670-3
33.53 [1.320]	35.56 [1.400]	12	13	1-103670-2
30.99 [1.220]	33.02 [1.300]	11	12	1-103670-1
28.45 [1.120]	30.48 [1.200]	10	11	1-103670-0
25.91 [1.020]	27.94 [1.100]	9	10	103670-9
23.37 [.920]	25.40 [1.000]	8	9	103670-8
20.83 [.820]	22.86 [.900]	7	8	103670-7
18.29 [.720]	20.32 [.800]	6	7	103670-6
15.75 [.620]	17.78 [.700]	5	6	103670-5
13.21 [.520]	15.24 [.600]	4	5	103670-4
10.67 [.420]	12.70 [.500]	3	4	103670-3
8.13 [.320]	10.16 [.400]	2	3	103670-2
5.59 [.220]	7.62 [.300]	1	2	103670-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± 0.13[.005]
3 PLC ± –
4 PLC ± –
ANGLES ± –

MATERIAL
HOUSING: FLAME RETARDANT THERMOPLASTIC
COLOR – BLACK
CONTACTS: BRASS

FINISH 1

DWN	S. SHUEY 3-5-91
CHK	M.RIDER 2-14-92
APVD	M.RIDER 2-14-92
PRODUCT SPEC	108-25034
APPLICATION SPEC	114-25026
WEIGHT	–
CUSTOMER DRAWING	

TE Connectivity

NAME: HDR ASSY, VERT, SINGLE ROW 2.54[.100] CL, 0.64[.025] SQ POST, WITH PLZN & RETENTIVE POSTS, AMPMODU MTE

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-103670	–

SCALE 4:1 SHEET 1 OF 1 REV S2