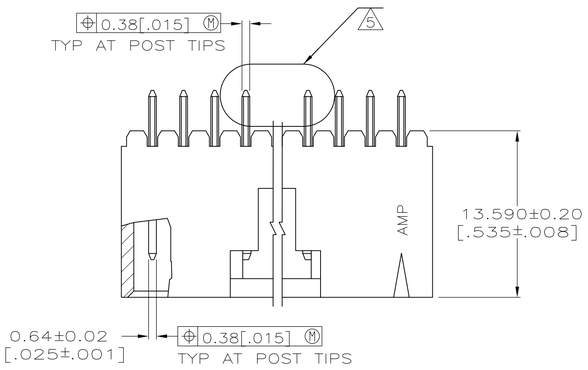
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LOC	DIST
AD	00

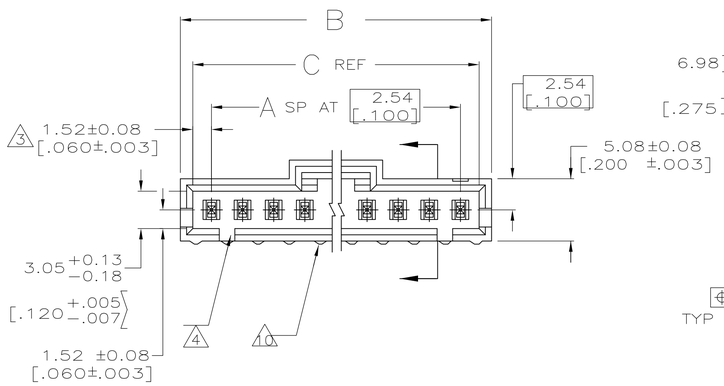
REVISIONS

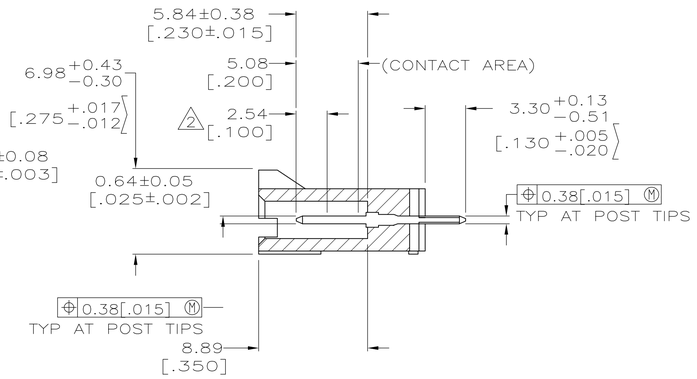
P	LTR	DESCRIPTION	DATE	DWN	APVD
	AA2	REVISED PER ECO-11-004587	11MAR11	RK	HMR

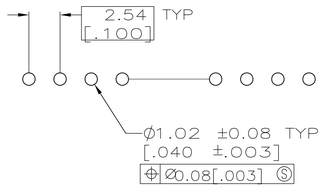




DETAIL Z
POST DETAIL TYP
2 POST MINIMUM







RECOMMENDED HOLE LAYOUT

PART NO.	NO. OF POSN	A	B	C	PLATING
3-103669-0	9	8	25.40 [1.000]	23.37 [.920]	6
2-103669-9	3	2	10.16 [.400]	8.13 [.320]	6
2-103669-8	6	5	17.78 [.700]	15.75 [.620]	6
2-103669-7	5	4	15.24 [.600]	13.21 [.520]	6
2-103669-6	4	3	12.70 [.500]	10.67 [.420]	6
2-103669-5	2	1	7.62 [.300]	5.59 [.220]	6
2-103669-4	25	24	66.04 [2.600]	64.01 [2.520]	1
2-103669-3	24	23	63.50 [2.500]	61.47 [2.420]	1
2-103669-2	23	22	60.96 [2.400]	58.93 [2.320]	1
2-103669-1	22	21	58.42 [2.300]	56.39 [2.220]	1
2-103669-0	21	20	55.88 [2.200]	53.85 [2.120]	1
1-103669-9	20	19	53.34 [2.100]	51.31 [2.020]	1
1-103669-8	19	18	50.80 [2.000]	48.77 [1.920]	1
1-103669-7	18	17	48.26 [1.900]	46.23 [1.820]	1
1-103669-6	17	16	45.72 [1.800]	43.69 [1.720]	1
1-103669-5	16	15	43.18 [1.700]	41.15 [1.620]	1
1-103669-4	15	14	40.64 [1.600]	38.61 [1.520]	1
1-103669-3	14	13	38.10 [1.500]	36.07 [1.420]	1
1-103669-2	13	12	35.56 [1.400]	33.53 [1.320]	1
1-103669-1	12	11	33.02 [1.300]	30.99 [1.220]	1
1-103669-0	11	10	30.48 [1.200]	28.45 [1.120]	1
103669-9	10	9	27.94 [1.100]	25.91 [1.020]	1
103669-8	9	8	25.40 [1.000]	23.37 [.920]	1
103669-7	8	7	22.86 [.900]	20.83 [.820]	1
103669-6	7	6	20.32 [.800]	18.29 [.720]	1
103669-5	6	5	17.78 [.700]	15.75 [.620]	1
103669-4	5	4	15.24 [.600]	13.21 [.520]	1
103669-3	4	3	12.70 [.500]	10.67 [.420]	1
103669-2	3	2	7.62 [.400]	8.13 [.320]	1
103669-1	2	1	7.62 [.300]	5.59 [.220]	1
OBSOLETE					11
OBSOLETE					11
OBSOLETE					11
OBSOLETE					11
OBSOLETE					11
OBSOLETE					11
OBSOLETE					11
OBSOLETE					11

1. .000100 BRIGHT TIN-LEAD OVER .000050 NICKEL.
2. POINT OF MEASUREMENT FOR PLATING THICKNESS.
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
4. ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS. ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.
5. SELECT POST TAILS FORMED TO PROVIDE CONNECTOR HOLD DOWN UNTIL SOLDERED. CONFIGURATION ACCEPTS 0.69[.027]-2.03[.080] THICK PRINTED CIRCUIT BOARD. (SEE DETAIL Z).
6. .000100 BRIGHT TIN OVER .000050 NICKEL.
7. PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
8. .000100 MATTE TIN OVER .000050 NICKEL.
9. HIGH TEMPERATURE CONFIGURATION.
10. STANDOFFS NOT PRESENT ON UNDERSIDE OF ASSEMBLY
11. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± 0.13[.005]
3 PLC ± -
4 PLC ± -
ANGLES ± -

MATERIAL HOUSING:

FINISH SEE TABLE

DWN	S. SHUEY	3-5-91
CHK	M. RIDER	2-14-92
APVD	M.RIDER	2-14-92

TE Connectivity

NAME: HDR ASSY, VERT, SINGLE ROW 2.54 [100] C/L 0.64 [025] SQ POST WITH PLZN, AMPMODU MTE

PRODUCT SPEC: 108-25034

APPLICATION SPEC: 114-25026

WEIGHT: -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-103669	-

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 2 | REV AA2

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LOC	DIST
AD	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	–	SEE SHEET 1	–	—	—

REMARKS	PLATING	C	B	A	NO. OF POSN	PART NO.
OBSOLETE 11	9 10	8	64.01 [2.520]	66.04 [2.600]	24	25	7–103669–4
	9 10	8	61.47 [2.420]	63.50 [2.500]	23	24	7–103669–3
	9 10	8	58.93 [2.320]	60.96 [2.400]	22	23	7–103669–2
	9 10	8	56.39 [2.220]	58.42 [2.300]	21	22	7–103669–1
	9 10	8	53.85 [2.120]	55.88 [2.200]	20	21	7–103669–0
	9 10	8	51.31 [2.020]	53.34 [2.100]	19	20	6–103669–9
	9 10	8	48.77 [1.920]	50.80 [2.000]	18	19	6–103669–8
	9 10	8	46.23 [1.820]	48.26 [1.900]	17	18	6–103669–7
	9 10	8	43.69 [1.720]	45.72 [1.800]	16	17	6–103669–6
	9 10	8	41.15 [1.620]	43.18 [1.700]	15	16	6–103669–5
11 OBSOLETE	9 10	8	38.61 [1.520]	40.64 [1.600]	14	15	6–103669–4
	9 10	8	36.07 [1.420]	38.10 [1.500]	13	14	6–103669–3
	9 10	8	33.53 [1.320]	35.56 [1.400]	12	13	6–103669–2
	9 10	8	30.99 [1.220]	33.02 [1.300]	11	12	6–103669–1
	9 10	8	28.45 [1.120]	30.48 [1.200]	10	11	6–103669–0
	9 10	8	25.91 [1.020]	27.94 [1.100]	9	10	5–103669–9
	9 10	8	23.37 [.920]	25.40 [1.000]	8	9	5–103669–8
	9 10	8	20.83 [.820]	22.86 [.900]	7	8	5–103669–7
	9 10	8	18.29 [.720]	20.32 [.800]	6	7	5–103669–6
	9 10	8	15.75 [.620]	17.78 [.700]	5	6	5–103669–5
	9 10	8	13.21 [.520]	15.24 [.600]	4	5	5–103669–4
	9 10	8	10.67 [.420]	12.70 [.500]	3	4	5–103669–3
	9 10	8	8.13 [.320]	10.16 [.400]	2	3	5–103669–2
	9 10	8	5.59 [.220]	7.62 [.300]	1	2	5–103669–1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± 0.13[.005]
3 PLC ± –
4 PLC ± –
ANGLES ± –

MATERIAL: HOUSING:
FINISH: SEE TABLE

DWN S. SHUEY 3-5-91
CHK M. RIDER 2-14-92
APVD M.RIDER 2-14-92
PRODUCT SPEC 108-25034
APPLICATION SPEC 114-25026
WEIGHT –

TE Connectivity

NAME: HDR ASSY, VERT, SINGLE ROW 2.54 [.100] C/L 0.64 [.025] SQ POST WITH PLZN, AMPMODU MTE

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-103669	—

CUSTOMER DRAWING | SCALE 4:1 | SHEET 2 OF 2 | REV AA2