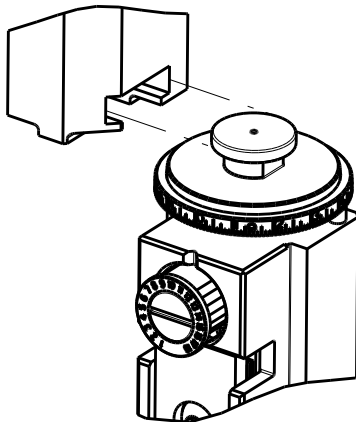


8			7
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2151247-1	B	FINE CRIMP HEIGHT ADJUST
	2151247-2	B	FINE CRIMP HEIGHT ADJUST
	2151247-5	B	FINE CRIMP HEIGHT ADJUST
	2151247-6	B	NON-CRIMP HEIGHT ADJUST
	2151247-7	B	FINE CRIMP HEIGHT ADJUST
	7-2151247-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.40 mm [.055]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 0.64III SERIES RECEPTACLE CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]			INSULATION DIAMETER RANGE Ø1.06-1.70 mm [.042-.067 IN]
TERMINAL APPLICATION SPECIFICATION	114-5329	-	-
			
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1674311-1	1674311-2	1674311-7	1674311-8

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	0.86+/-0.05 [.034+/- .002]	8.6
0.30 OR 0.35mm2	0.76+/-0.05 [.030+/- .002]	9.9



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151247-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151247-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151247-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151247-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50 & 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50 & 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- 13 NOMINAL WIRE SIZES SHOWN. FOR SPECIFIC WIRE SIZES SEE APPLICATION SPECIFICATION.

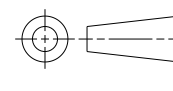
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

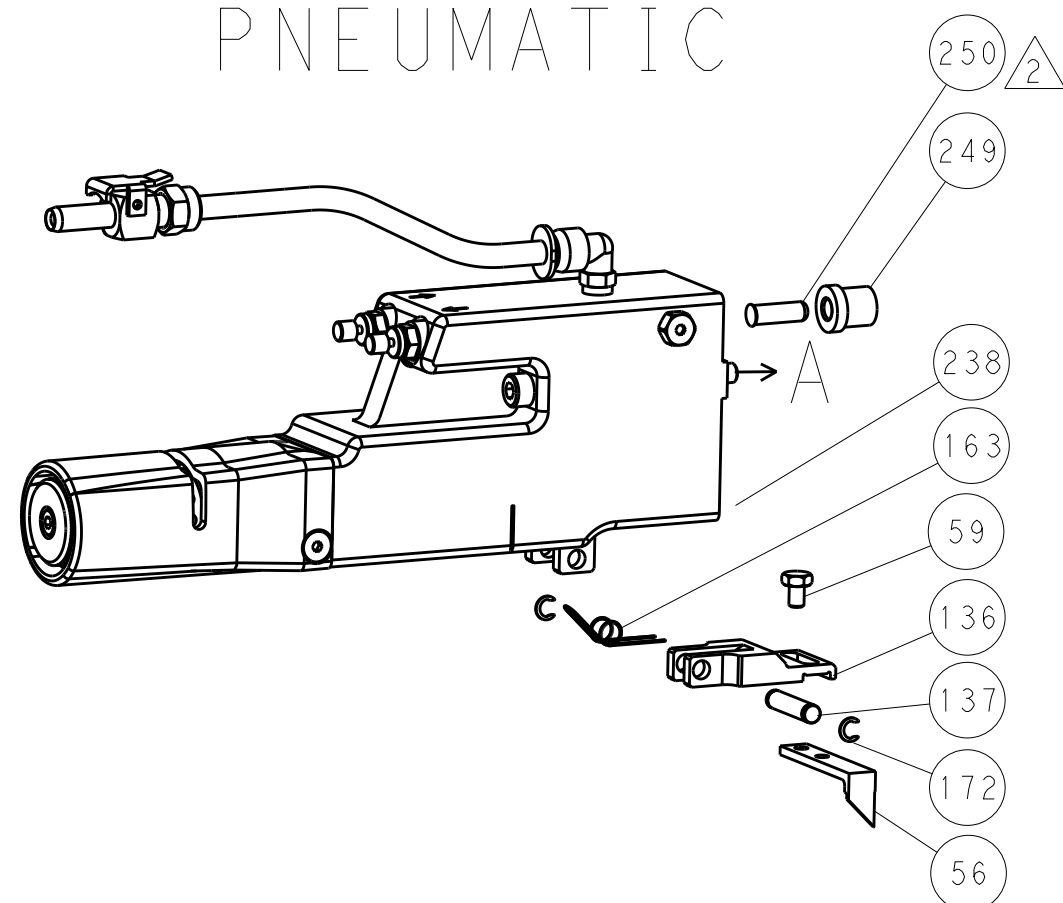
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
			A		RELEASED	19DEC2012
			B		ECR-16-009319	29JUN2016

-	1	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	82
-	1	1	1	1	1	5-547505-2	SPRING, COMPRESSION	77
-	1	1	1	1	1	854769-4	HOLDER, INS	74
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	1-1752354-5	STANDOFF, HOLD-DOWN	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1633861-1	SHEAR, FLOATING	9
1	1	1	1	1	1	5-1333201-0	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119780-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	3-238011-8	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1-1803019-4	CRIMPER, INSULATION O	3
-	-	-	-	-	-	-	-	2
1	1	1	1	1	1	3-1333281-2	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE CUSTOMER'S RESPONSIBILITY IS TO VERIFY THE DIMENSIONS AND TOLERANCES OF THE PARTS AGAINST THE LATEST EDITION OF THE DRAWING.				DWN	R. HUANG	23NOV2011	 TE Connectivity Harrisburg, PA 17105-3608										
				CHK	S. XI	23NOV2011											
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	J. CRUZ	23NOV2011	NAME Ocean Side Feed Applicator										
mm		0 PLC ±.1		PRODUCT SPEC													
		1 PLC ±.1		APPLICATION SPEC													
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO							
-		-		-		A1		00779	C=2151247	-							
Customer Accessible Production Drawing										SCALE	1:2	SHEET	1	OF	4	REV	B

PNEUMATIC



LATCH PLATE

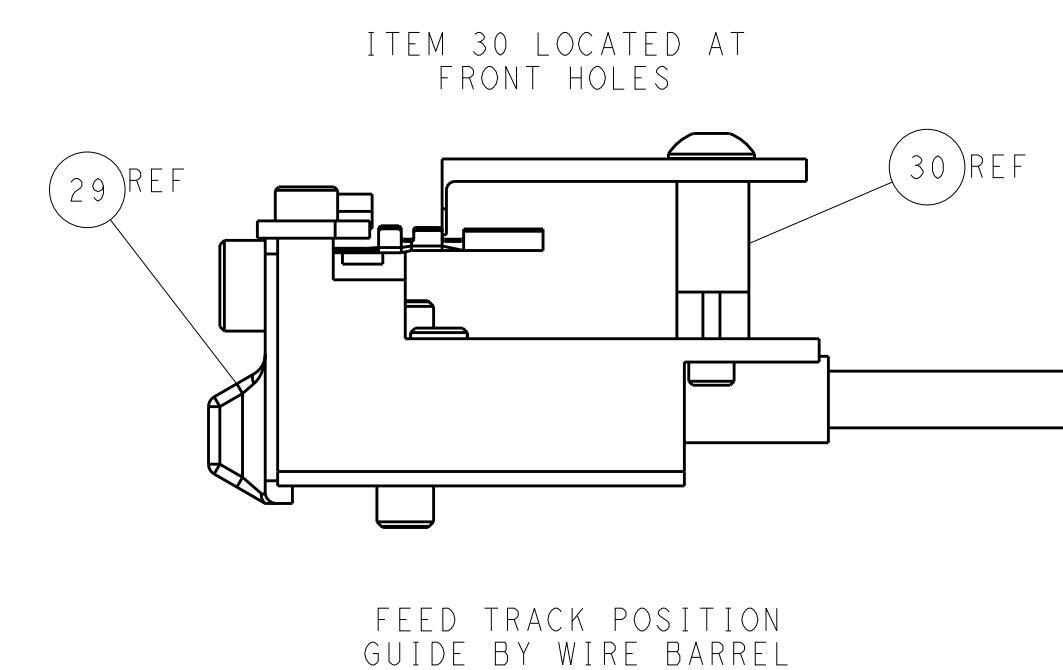
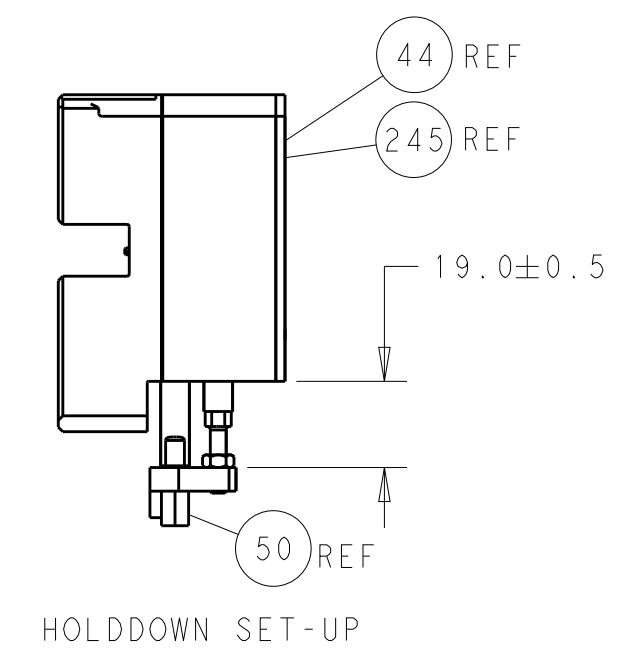
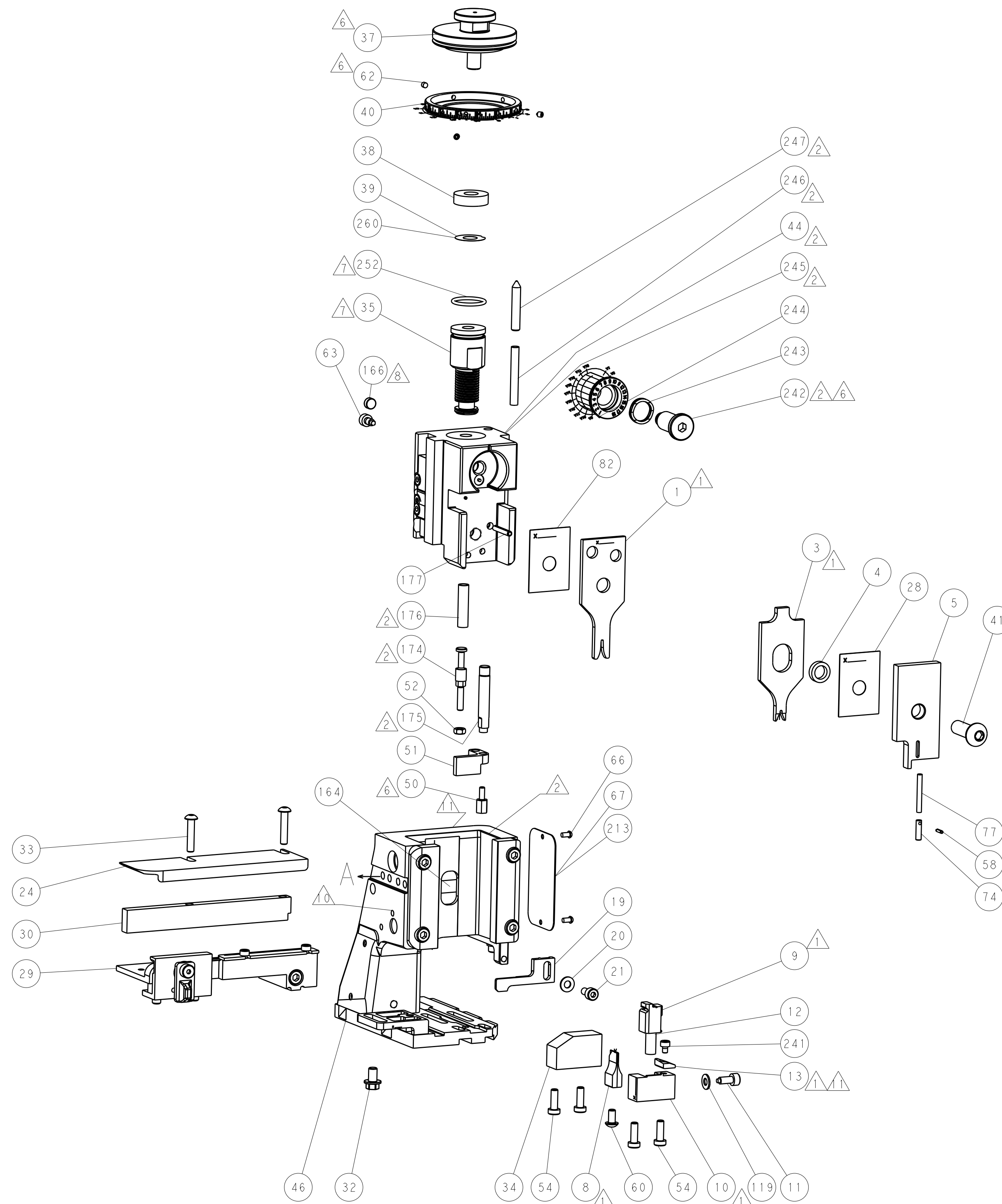
SERVO FEEDER
NOT INCLUDED

240 133 135 198 4

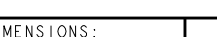
117 REF

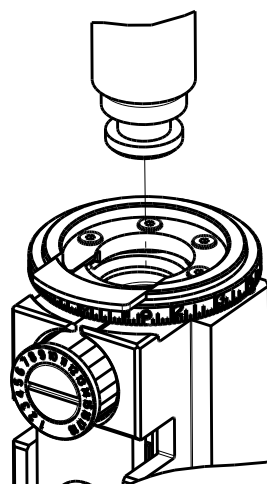
The diagrams illustrate the installation of the mechanical post feed unit for three different machine configurations:

- MECHANICAL POST FEED:** Shows the unit with a 30mm STROKE and 40mm STROKE. Part 47 is the main body, and part 49 is the mounting bracket.
- MECHANICAL PRE FEED:** Shows the unit with a 30mm STROKE and 40mm STROKE. Part 48 is the main body, and part 49 is the mounting bracket.
- AIR FEED:** Shows the unit with a 30mm STROKE and 40mm STROKE. Part 248 is the main body, and part 49 is the mounting bracket.

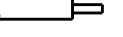


Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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		CHK	X_XI	23NOV2011		Harrisburg, PA 17105-3608			
		APPROVED	J CRUZ	23NOV2011		NAME	Ocean Side Feed Applicator		
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:							
mm		PRODUCT SPEC							
		APPLICATION SPEC							
		SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO			
MATERIAL	FINISH	WEIGHT	A 00779	C=2151247	-	-			
Customer Accessible Production Drawing			SCALE	1:2	SHEET	2 OF 4	REV	B	

8		7		6		5		4		3	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151247-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2151247-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151247-4	-	-	-
	2-2151247-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2151247-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151247-4	-	-	-
	2-2151247-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2151247-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
7-2151247-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.40 mm [.055]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 0.64III SERIES RECEPTACLE CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]			INSULATION DIAMETER RANGE Ø1.06-1.70 mm [.042-.067 IN]
TERMINAL APPLICATION SPECIFICATION	114-5329	-	-
	-	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1674311-1	1674311-2	1674311-7	1674311-8

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 
0.50mm2	0.86+/-0.05 [0.034+/-0.002]	8.6
0.30 OR 0.35mm2	0.76+/-0.05 [0.030+/-0.002]	9.9



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151247-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151247-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151247-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50 & 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- 8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 NOMINAL WIRE SIZES SHOWN. FOR SPECIFIC WIRE SIZES SEE APPLICATION SPECIFICATION.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

2				1				
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTR	DESCRIPTION	DATE	DWN	APPRO
				-	SEE SHEET 1	-	-	-
1	1	1	1		2119083-1	RETAINER, INSULATION DIAL		242
1	1	1	1		7-18023-7	SCR, SKT HD CAP M3 X 4.0		241
-	2	-	-		2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16		240
-	-	-	1		2119580-1	MECHANICAL FEED ASSEMBLY		239
-	-	1	-		2063440-1	AIR FEED MODULE		238
-	1	-	-		2119740-2	TAG,IDENTIFICATION		213
-	1	-	-		1901094-3	SPACER, FEEDER		198
1	1	1	1		993111-1	PIN, SLOTTED SPRING 3.0 X 20.0		177
1	1	1	1		8-22280-7	SPRING, COMPRESSION		176
1	1	1	1		1752353-2	GUIDE PIN,HOLDDOWN		175
1	1	1	1		1901680-2	GUIDE PIN,HOLDDOWN		174
-	-	2	-		21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT		172
1	1	1	1		994969-1	MAGNET, RARE EARTH HIGH ENERGY		166
REF	REF	REF	REF		994970-2	COUNTER, MAGNETIC		164
-	-	1	-		240638-1	SPRING, FEED FINGER		163
1	1	1	1		8-21084-1	O-RING, .801 ID, .070 DIA. MAT.		152
-	-	1	-		2119641-2	FEED CAM, AIR FEED		151
1	1	1	1		2119798-2	DETENT PIN		145
1	1	1	1		2079383-8	SCR, BHSC, RoHS (M4 X 16)		144
4	4	4	4		2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20		143
-	-	-	1		2119653-2	FEED CAM, POST FEED		142
1	1	1	1		1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF		141
1	1	1	1		2119650-1	RAM, ASIAN STYLE, SIDE FEED		140
1	1	1	1		2119092-2	BOLT, ADJUSTMENT		139
-	-	1	-		3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854		137
-	-	1	-		2119799-1	HOLDER,FEED FINGER, AF		136
-	REF	-	-		SEE NOTE 4	MEMORY CHIP, PROGRAMMED		135
-	1	-	-		1633743-1	SERVO FEED LATCH ASM		133
1	1	1	1		1-18028-2	WASHER, FLAT, REG M4		119
-	REF	-	-		2119944-1	FEED FINGER ASSEMBLY,SF		117
1	1	1	1		455888-3	SPACER, CRIMPER		82
1	1	1	1		5-547505-2	SPRING, COMPRESSION		77
1	1	1	1		854769-4	HOLDER, INS		74
1	1	1	1		2119956-1	DOCUMENTATION PACKAGE		71
1	-	1	1		2119740-1	TAG,IDENTIFICATION		67
2	2	2	2		2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188		66
1	1	1	1		2119793-1	LIMITER, ADJUSTMENT BOLT		63
3	3	3	3		992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0		62
-	-	1	1		5-18022-5	SCR, HEX HD CAP, M4 X 6.0		59
1	1	1	1		21028-2	PIN, SLOTTED SPRING .062 X .250		58
-	-	1	1		1338685-1	PAWL, FEED		56
1	1	1	1		1-5018030-0	NUT, HEX, REG, RoHS, M3.5		52
1	1	1	1		1901681-1	HOLDDOWN, TERMINAL		51
1	1	1	1		1-1752354-5	STANDOFF,HOLD-DOWN		50
-	-	1	2		18023-9	SCR, SKT HD CAP M4 X 6.0		49
-	-	-	1		2119652-1	FEED CAM, PRE FEED		48
1	1	1	1		2079383-7	SCR, BHSC, RoHS (M8 X 25)		41
1	1	1	1		2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT		40
1	1	1	1		2119957-1	APPLICATOR SHIM PACK		39
1	1	1	1		2119644-1	RAM WASHER, PRECISION		38
1	1	1	1		1752356-3	SUPPORT, TERMINAL		34
2	2	2	2		2079383-5	SCR, BHSC, RoHS (M4 X 20)		33
1	1	1	1		2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG		32
1	1	1	1		1320908-6	SPACER, STRIP GUIDE		30
1	1	1	1		2119959-1	ASSEMBLY, STRIP GUIDE		29
1	1	1	1		455888-3	SPACER, CRIMPER		28
1	1	1	1		1320928-2	STRIP GUIDE		24
1	1	1	1		2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0		21
1	1	1	1		1-18028-2	WASHER, FLAT, REG M4		20
1	1	1	1		2119533-1	STRIPPER, SIDE FEED		19
1	1	1	1		2119806-1	INSERT, SHEAR		13
1	1	1	1		3-22280-3	SPRING, COMPRESSION		12
1	1	1	1		1-356885-4	STOP, SHEAR		11
1	1	1	1		2119805-1	SHEAR HOLDER, FRONT		10
1	1	1	1		1633861-1	SHEAR, FLOATING		9
1	1	1	1		5-1333201-0	ANVIL, COMBINATION		8
-	-	-	-		-	-		7
-	-	-	-		-	-		6
1	1	1	1		2119780-9	DEPRESSOR, SHEAR		5
1	1	1	1		3-238011-8	BLOCK, CRIMPER SPACER		4
1	1	1	1		1-1803019-4	CRIMPER, INSULATION O		3
-	-	-	-		-	-		2
1	1	1	1		3-1333281-2	CRIMPER, WIRE PREMIUM		1
-27	-25	-22	-21		PART NO	DESCRIPTION		ITEM NO

THIS INFORMATION IS TO BE CONTAINED ON THE DRAWING. ANY REVISIONS OR CORRECTIONS SHOULD BE CONTACTED FOR THE LATEST REVISIONS.		DWN K HUANG 23NOV2011		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 5 PLCS ±.1 6 ANGLES ±.1°		NAME Ocean Side Feed Applicator	
		CHG S XI 23NOV2011		PRODUCT SPEC -	
		REV 1 CRU7 23NOV2011		APPLICATION SPEC -	
MATERIAL -		FINISH -		SIZE A1	CASE CODE 00779
		WEIGHT -		DRAWING NO C=2151247	RESTRICTED TO -
Customer Accessible Production Drawing				SCALE 1:2	SHEET 3 of 4
				REV B	

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
A	66	-	-	SEE SHEET 1	-	-

D

C

B

A

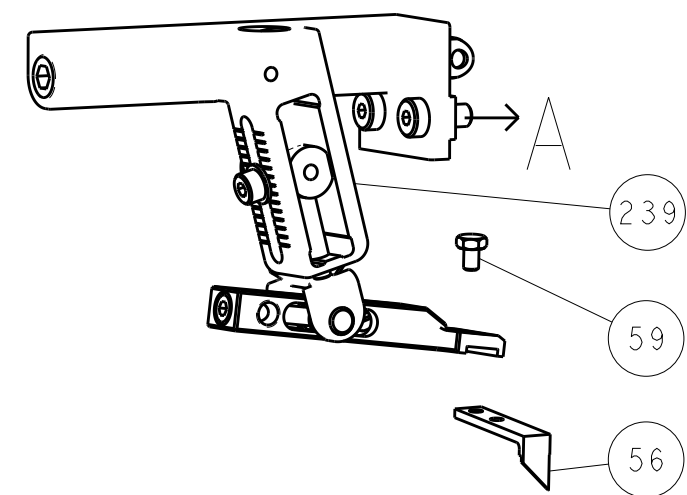
D

C

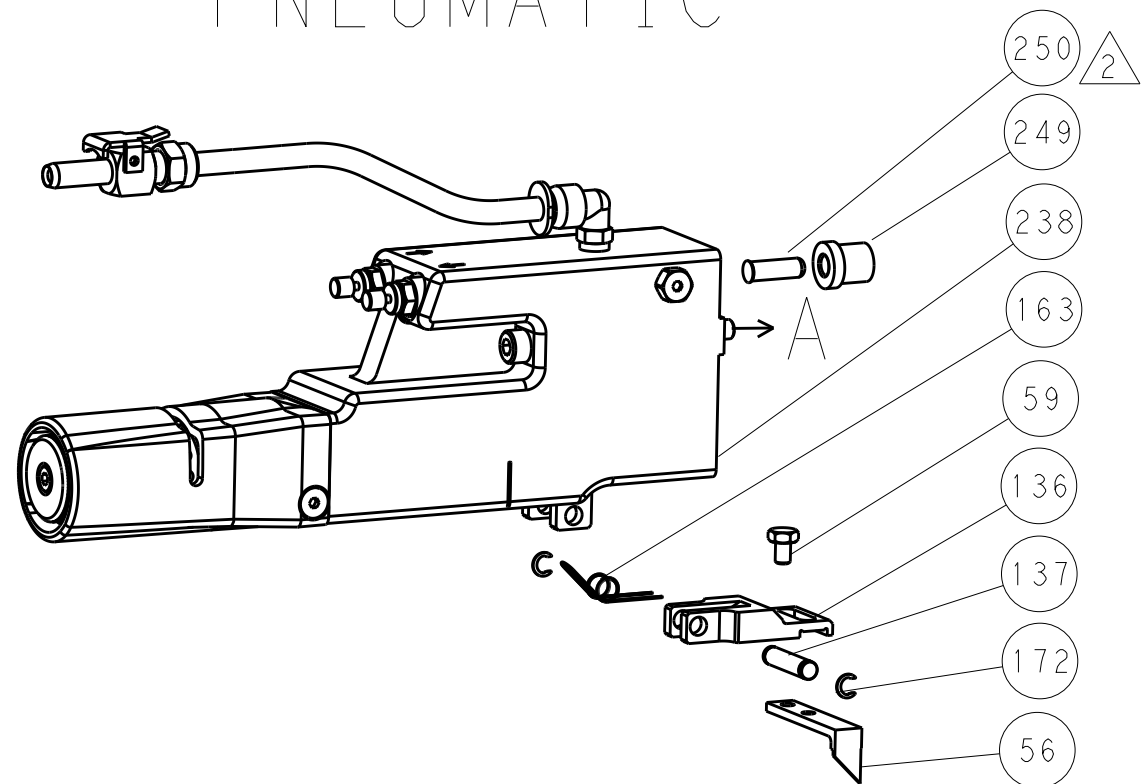
B

A

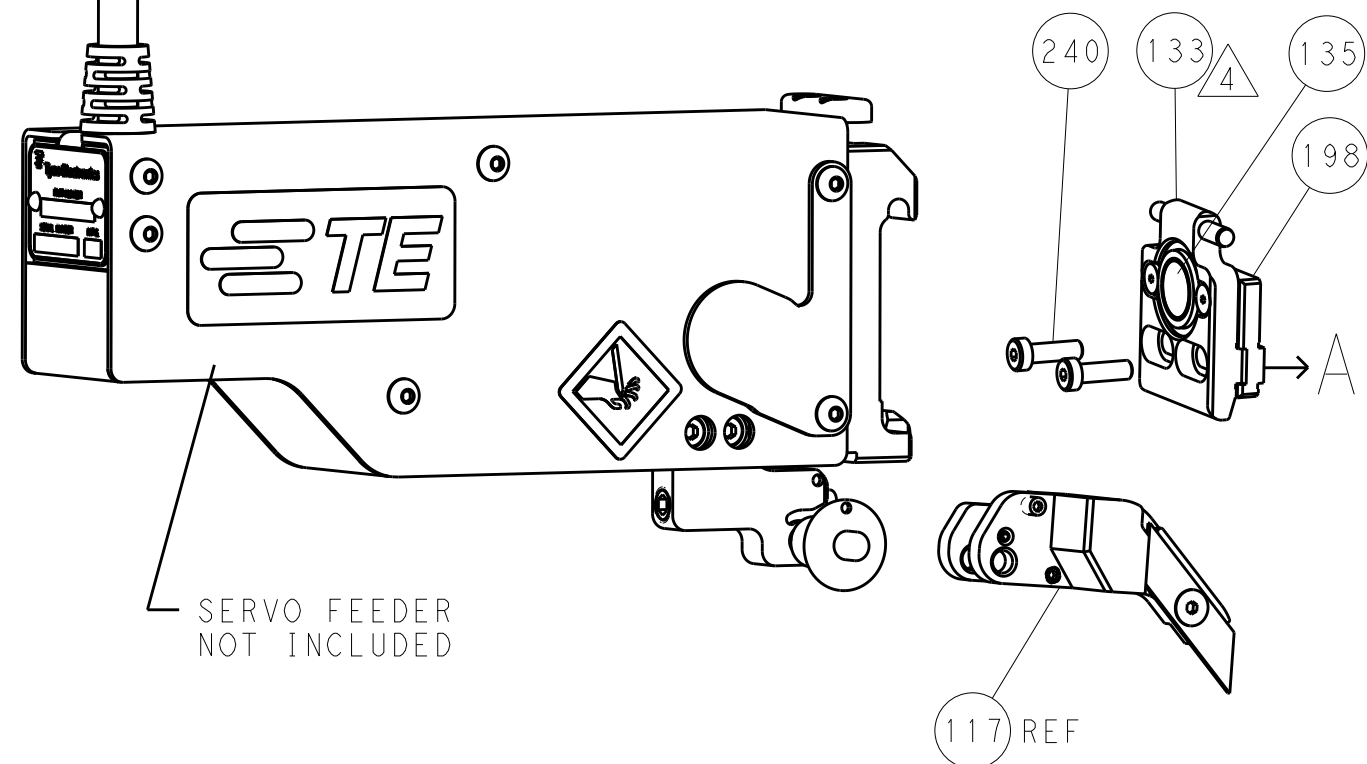
FEED TYPE MECHANICAL



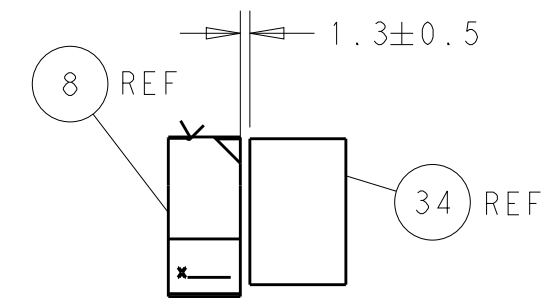
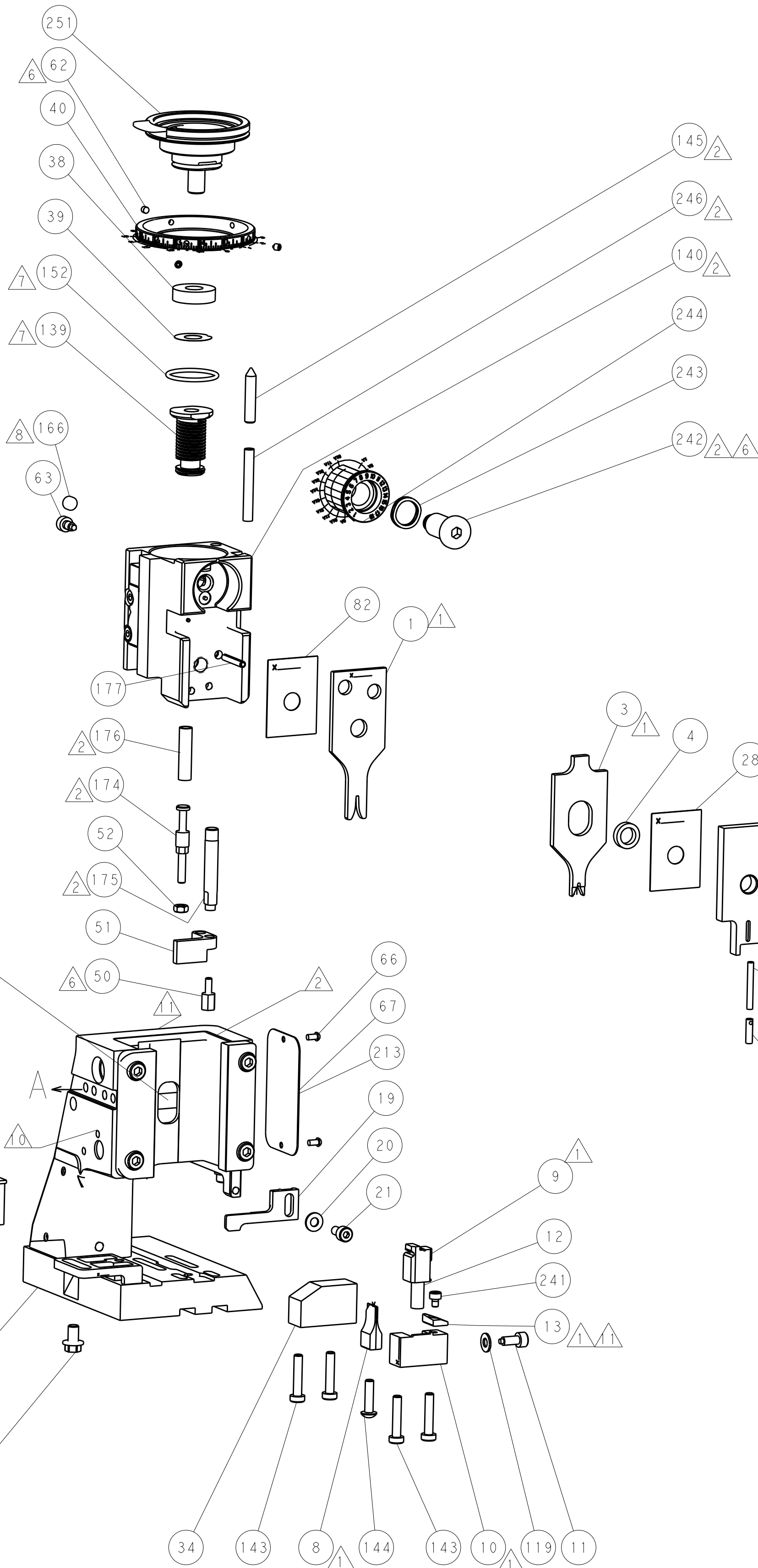
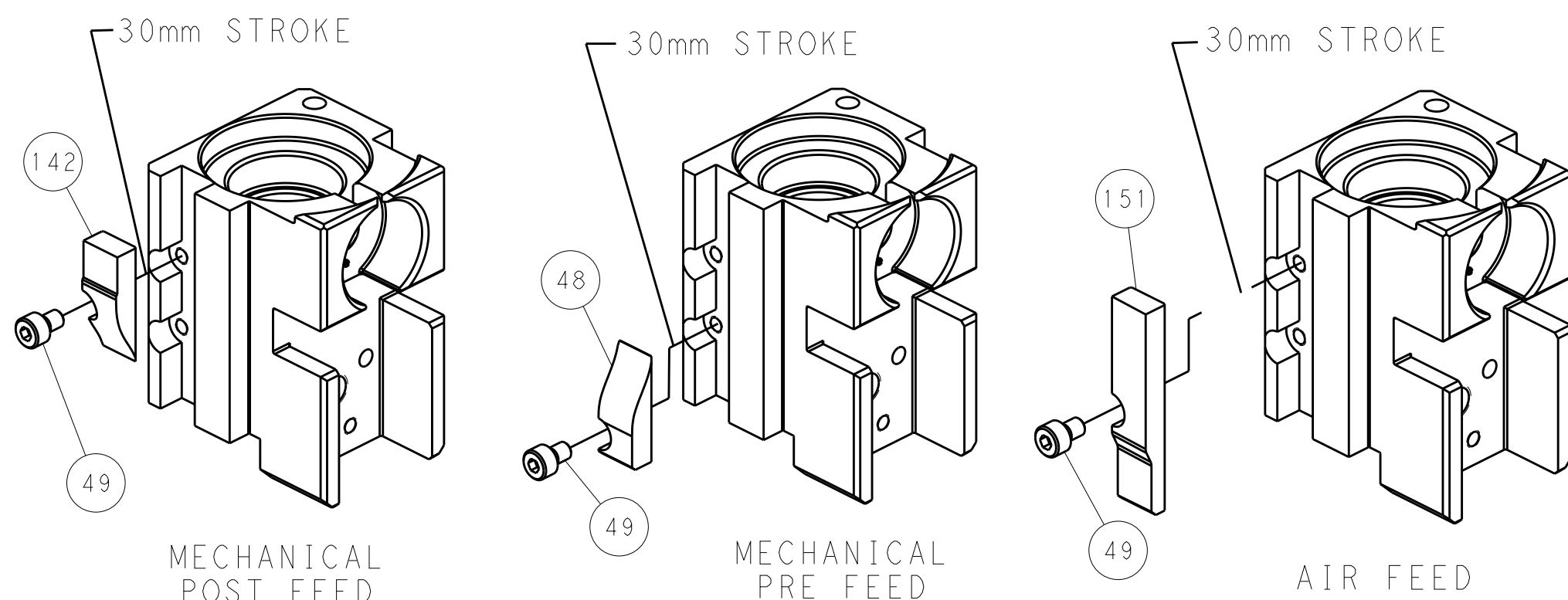
PNEUMATIC



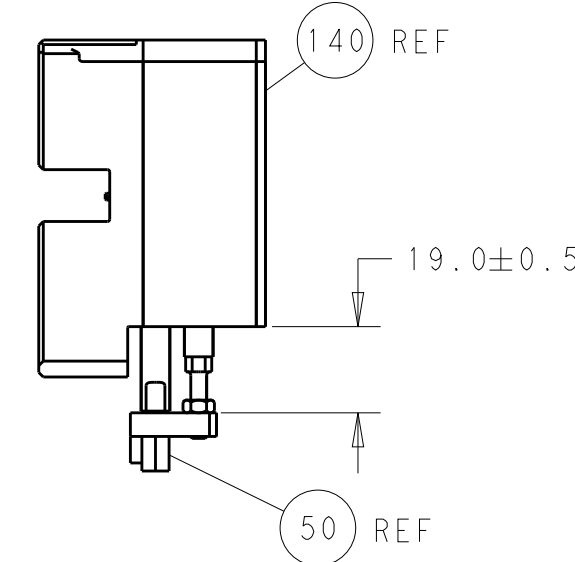
SERVO LATCH PLATE



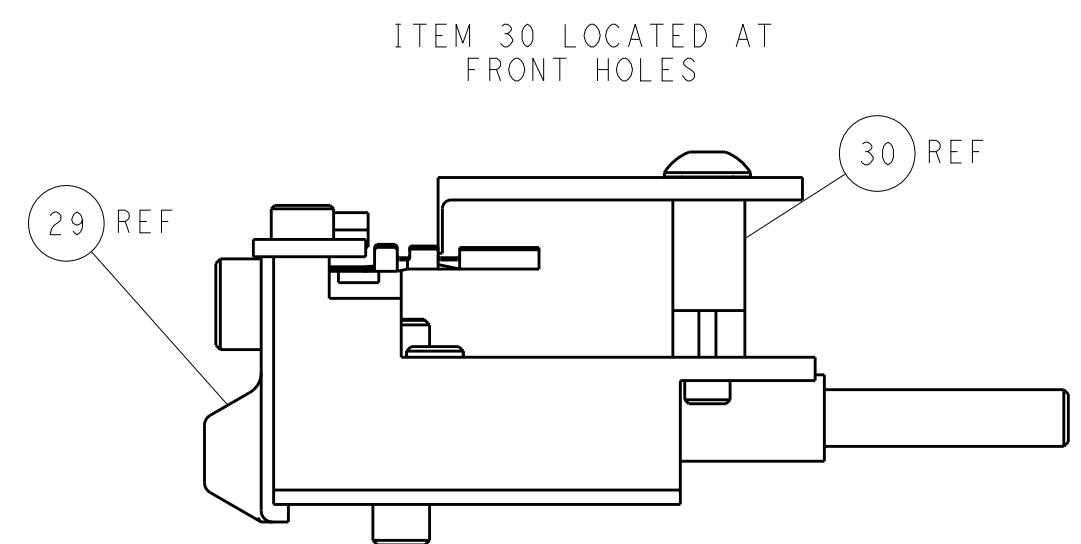
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY WIRE BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		TE Connectivity	
mm		0 PLC ±.1		K. HUANG		Harrisburg, PA 17105-3608	
MATERIAL		1 PLC ±.1		S. XI		NAME	
		2 PLC ±.1		I. CRUZ		Ocean Side Feed	
		3 PLC ±.1		APVD		Applicator	
		4 PLC ±.1		PRODUCT SPEC		SIZE	
		ANGLES		APPLICATION SPEC		CAGE CODE	
		FINISH		WEIGHT		DRAWING NO	
				Customer Accessible Production Drawing		00779	
				SCALE		1:2	
				SHEET		4 of 4	
				REV		B	