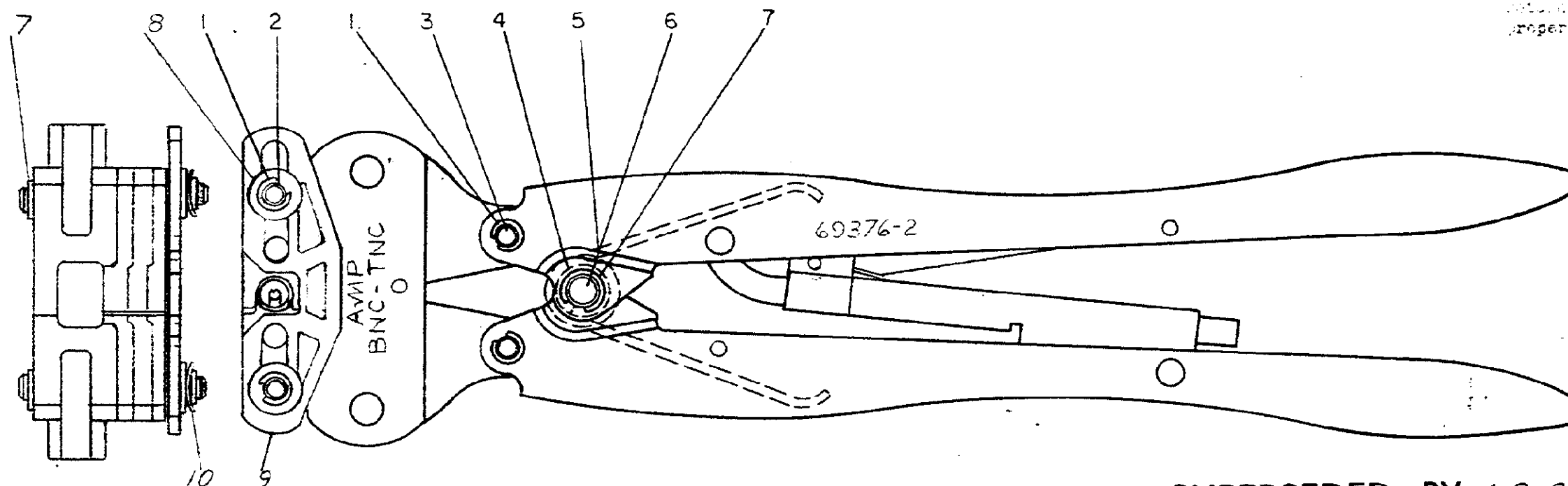


1. Do not use any part other than that specified in this drawing.
2. Adjust the crimping tool to 1500
proper Crimp adjustment



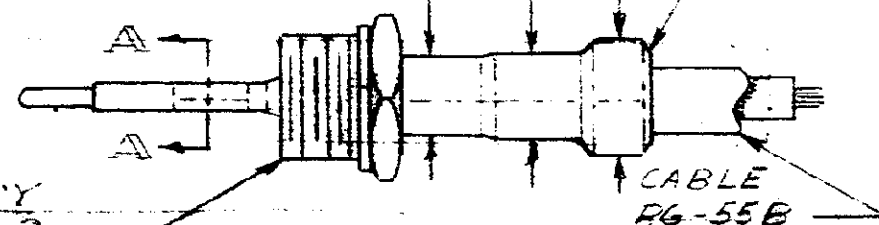
SUPERSEDED BY LS 2349

INSULATION CRIMP $\frac{.224}{.238}$ $\frac{.310}{.333}$ GASKET CRIMP

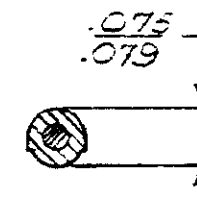
BRAID CRIMP $\frac{.211}{.221}$ FERRULE

PLUG ASSY
#2-330953-3

METHOD OF GAGING CRIMP DIMS
THE CRIMP DIMS APPLY ONLY
TO THE ABOVE COMBINATIONS
ON A CRIMPED PRODUCT.



CENTER CONTACT
CRIMP
SECTION A-A



2	24058-6	CURVED WASHER	10
1	307089-2	LOCATOR	9
2	125115-1	WASHER	8
4	21045-6	RING - RETAINING	7
1	300449	PIN - RETAINING	6
1	39364	SPRING	5
1	39366	COLLAR	4
2	38123	PIN - RETAINING	3
2	1-306055-3	PIN - RETAINING	2
6	21045-3	RING - RETAINING	1

PRINTED 12/67
DIMENSIONS IN INCHES DO NOT SCALE DRAWING

REVISION	DATE	BY	CHK	DATE
E1	SUP BY LS 2349	ENR	ENR	3-30-67
E	REVISED	PL	PL	3-1-71
D	REVISED	BS	BS	1-1-71
C	REVISED	PL	PL	1-25-67
B	REVISED	PL	PL	2-3-67
A	REVISED	BS	BS	8-9-67

REQUIRED PER ASSEMBLY
DESCRIPTION

2	DWG SIZE	NUMBER	NAME	REMARKS	REV NO
©1967 BY AMP INCORPORATED. ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.					
DR <i>Ch. Flaymick 3-16-67</i> CHK <i>R. J. Frey 3-29-67</i> DE <i>R. J. Frey</i> APP <i>E. J. Link 4-10-67</i>		MATERIAL AND FINISH WIRE - RANGE - INSULATION RG-55B TOLERANCE EXCEPT AS NOTED ± .015 ± .010		CUSTOMER COPY REFERENCE ONLY AMP AMP INCORPORATED HARRISBURG, PENNA. CLASS TYPE BNC-TNC LOC M/B NO 69376-2	
HAND TOOL ASSEMBLY					

8

7

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