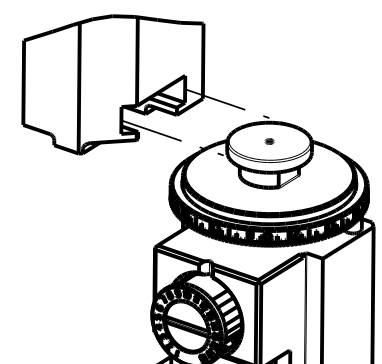


8		7		6		5		4		3	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		20							
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2150404-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-	-
					SERVO LATCH PLATE	2119951-1	1901697-1	8-2150404-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150404-4	-	-	-
	2150404-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	-	-	-	-	-	-	-
					PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-1	-	2063440-1
					-	-	-	-	-	-	-
	2150404-6	A	NON-CRIMP HEIGHT ADJUST	⁴ SERVO LATCH PLATE ¹¹	-	-	-	-	-	-	-
	2150404-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2150404-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	3.94 mm [.155]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: RING, AMPLIVAR			
WIRE STRIP LENGTH 5.46-5.84mm [.215-.230 IN]		INSULATION DIAMETER RANGE Ø 2.54-3.56mm [.100-.140 IN]	
TERMINAL APPLICATION 		-	
SPECIFICATION		-	
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
60320-1	60320-2	60318-1	1217730-1

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
14 OR 14.5 MAG			1.93+/-0.05 [0.076+/- .002]		7.6
15 MAG			1.85+/-0.05 [0.073+/- .002]		8.4
16 MAG			1.75+/-0.05 [0.069+/- .002]		9.4
17 OR 18 MAG			1.65+/-0.05 [0.065+/- .002]		10.5



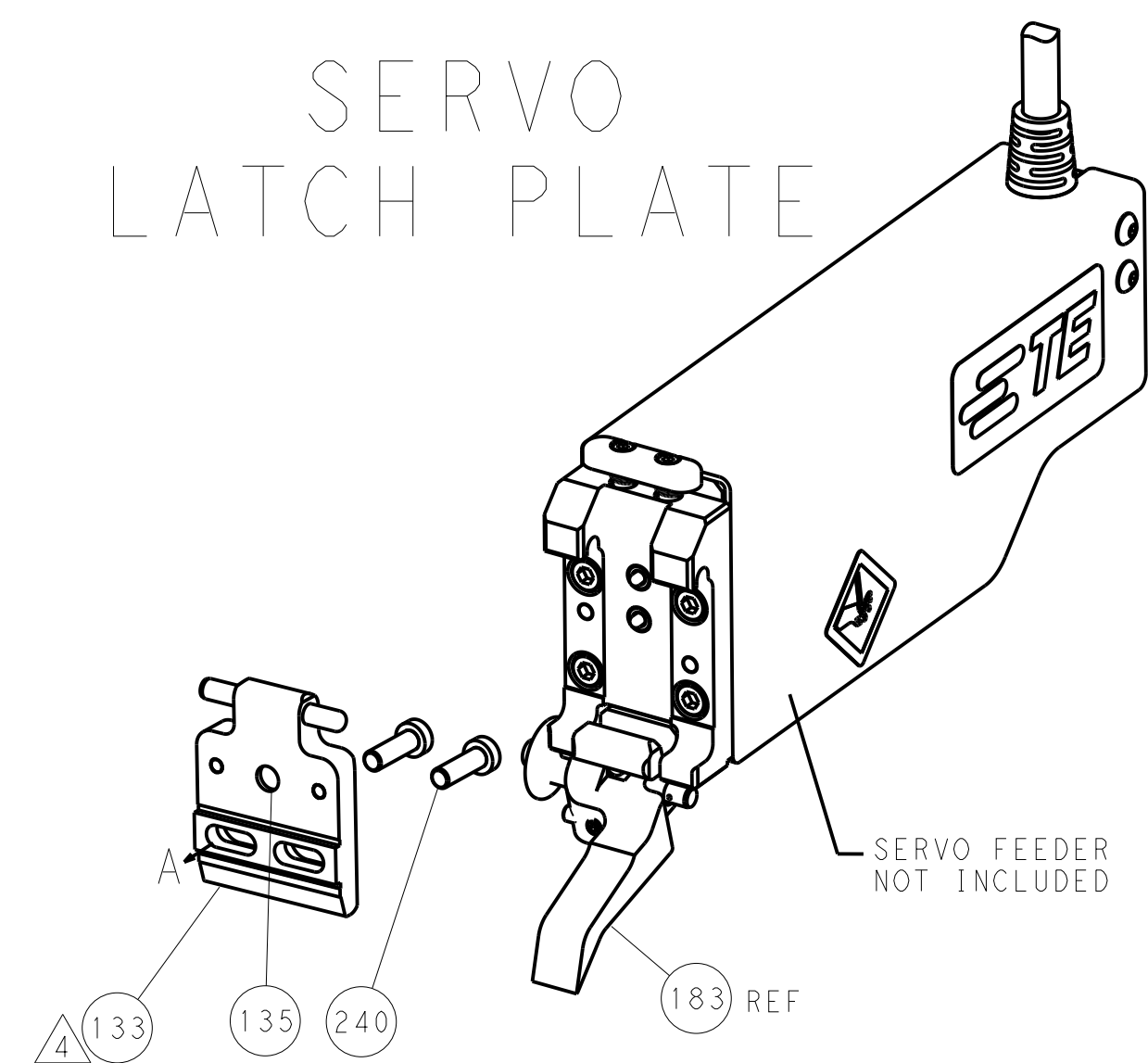
- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150404-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150404-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150404-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.
 FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 180 & 242.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- 11 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

				2		1			
SET UP GAUGE 2119599-2				LOC A	DIST 66	REVISIONS			
		P	LTR	DESCRIPTION		DATE	OWN	APPR	
			A	RELEASED		19MAR2014	LG	TE	
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI		249	
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED		248	
-	1	-	1	1	2119798-1	DETENT PIN		247	
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION		246	
-	-	1	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST		245	
-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT		244	
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST		243	
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL		242	
-	-	2	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10		240	
-	-	-	-	1	2063440-1	AIR FEED MODULE		238	
-	-	1	1	-	2119740-2	TAG, IDENTIFICATION		213	
-	-	REF	REF	-	1901697-1	FEED FINGER ASSEMBLY, EF		183	
-	1	1	1	1	1752354-1	STANDOFF, HOLD-DOWN		180	
-	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0		177	
-	1	1	1	1	8-22280-7	SPRING, COMPRESSION		176	
-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN		175	
-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN		174	
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT		172	
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY		166	
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC		164	
-	-	-	-	1	240638-1	SPRING, FEED FINGER		163	
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854		137	
-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED		135	
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM		133	
-	1	1	1	1	455888-5	SPACER, CRIMPER		82	
-	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE		71	
-	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0		70	
-	1	-	-	1	2119740-1	TAG, IDENTIFICATION		67	
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188		66	
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL		65	
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT		63	
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0		62	
-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)		60	
-	4	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8		57	
-	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0		56	
-	2	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4		55	
-	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3		54	
-	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)		53	
-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5		52	
-	-	-	-	1	2119792-2	PAWL, EF, AIR		51	
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0		49	
-	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF		46	
-	1	-	1	1	2119369-1	RAM, AMP STYLE, END FEED		44	
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)		41	
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT		40	
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK		39	
-	1	1	1	1	2119644-2	RAM WASHER, PRECISION		38	
-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE		37	
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT		35	
-	8	8	8	8	1-18028-2	WASHER, FLAT, REG M4		33	
-	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20		31	
-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10		29	
-	1	1	1	1	240639-1	STRIPPER (MACHINING)		27	
-	2	2	2	2	1320906-1	STUD, THREADED		25	
-	1	1	1	1	1752371-1	PLATE, STRIP GUIDE		24	
-	2	2	2	2	2-22281-3	SPRING, COMPRESSION		22	
-	1	1	1	1	1752373-4	DRAG		20	
-	1	1	1	1	1-1901696-5	STRIP GUIDE, REAR		19	
-	1	1	1	1	1-1901695-5	STRIP GUIDE, FRONT		18	
-	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)		17	
-	1	1	1	1	8-240641-4	SPACER		16	
-	1	1	1	1	1752360-1	SPACER, HOLD-DOWN		13	
-	1	1	1	1	240644-1	PLATE, REAR SHEAR		11	
-	-	-	-	-	-	-		10	
-	1	1	1	1	690482-5	PLATE, FRONT SHEAR		9	
1	1	1	1	1	1803064-5	ANVIL, COMBINATION		8	
-	1	1	1	1	2217206-7	BLADE, SLUG		7	
-	-	-	-	-	-	-		6	
-	1	1	1	1	2-240641-0	SPACER		5	
-	1	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER		4	
1	1	1	1	1	3-2119582-6	CRIMPER, INSULATION F PREMIUM		3	
-	1	1	1	1	455888-8	SPACER, CRIMPER		2	
1	1	1	1	1	456408-9	CRIMPER, WIRE PREMIUM		1	
-77	-7	-6	-5	-2	PART NO	DESCRIPTION		ITEM NO	

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±		DWG. ZHAO 30JAN2014 CHK. ZHANG 30JAN2014 APPR. T. ELBIN 30JAN2014		 TE Connectivity Harrisburg, PA 17105-3608	
		PRODUCT SPEC - APPLICATION SPEC -		NAME Ocean End Feed Applicator -		SIZE A	
MATERIAL -		FINISH -		WEIGHT -		CASE CODE 00779	
				DRAWING NO. C-2150404		RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:1		SHEET 1 OF 4	
				REV A			



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR YOUR COMPANY'S PRODUCTION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION MAY BE CONTACTED FOR ANY CHANGES AND/OR REVISIONS		DWN X ZHAO 30JAN2014 CHK L ZHANG 30JAN2014 APP'D T ELBIN 30JAN2014		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES		NAME Ocean End Feed Appliator	
MATERIAL -		FINISH -		WEIGHT -	
		SIZE A		CAGE CODE 00779	
		DRAWING NO C=2150404		RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:1 SHEET 2 OF 4 REV A	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
						-	-	-	-	-	-
	2-2150404-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150404-5	-	-	2168400-7 (QUANTITY 2)
	2-2150404-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	SMART APPLICATOR	2161326-1	-	8-2150404-4	-	-	-
	2-2150404-7	A	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-1
	7-2150404-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	3.94 mm [.155]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: RING,AMPLIVAR			
WIRE STRIP LENGTH 5.46-5.84mm [.215-.230 IN]		INSULATION DIAMETER RANGE Ø 2.54-3.56mm [.100-.140 IN]	
TERMINAL APPLICATION SPECIFICATION	114-2084	-	-
TERMINALS APPLIED ¹⁰	-	-	-
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
60320-1	60320-2	60318-1	1217730-1

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING ⁹
14 OR 14.5 MAG	1.93+/-0.05 [.076+/- .002]	7.6
15 MAG	1.85+/-0.05 [.073+/- .002]	8.4
16 MAG	1.75+/-0.05 [.069+/- .002]	9.4
17 OR 18 MAG	1.65+/-0.05 [.065+/- .002]	10.5



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150404-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150404-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
- ⁸ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-77-27-25-22	PART NO			DESCRIPTION		ITEM NO

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

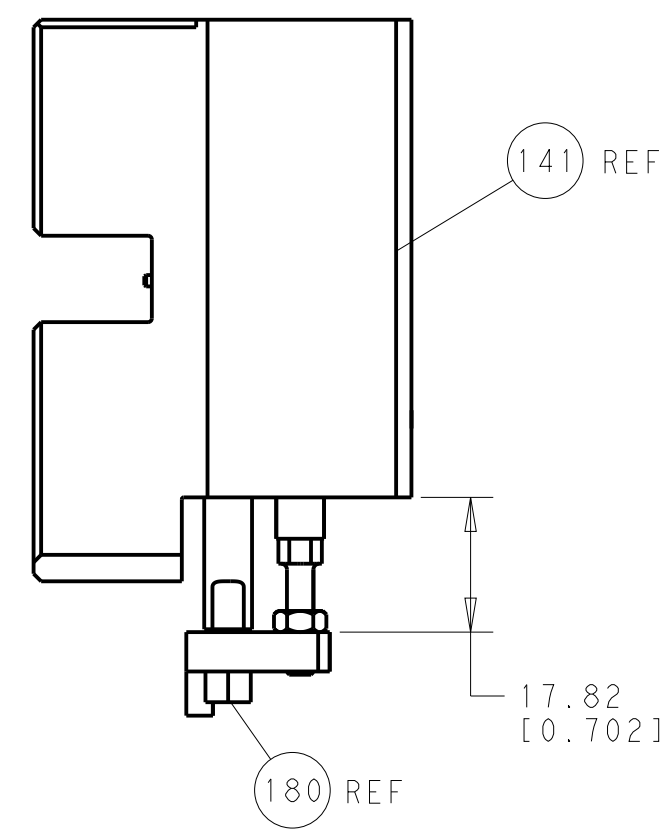
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-2	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
			-	-	SEE SHEET 1	-

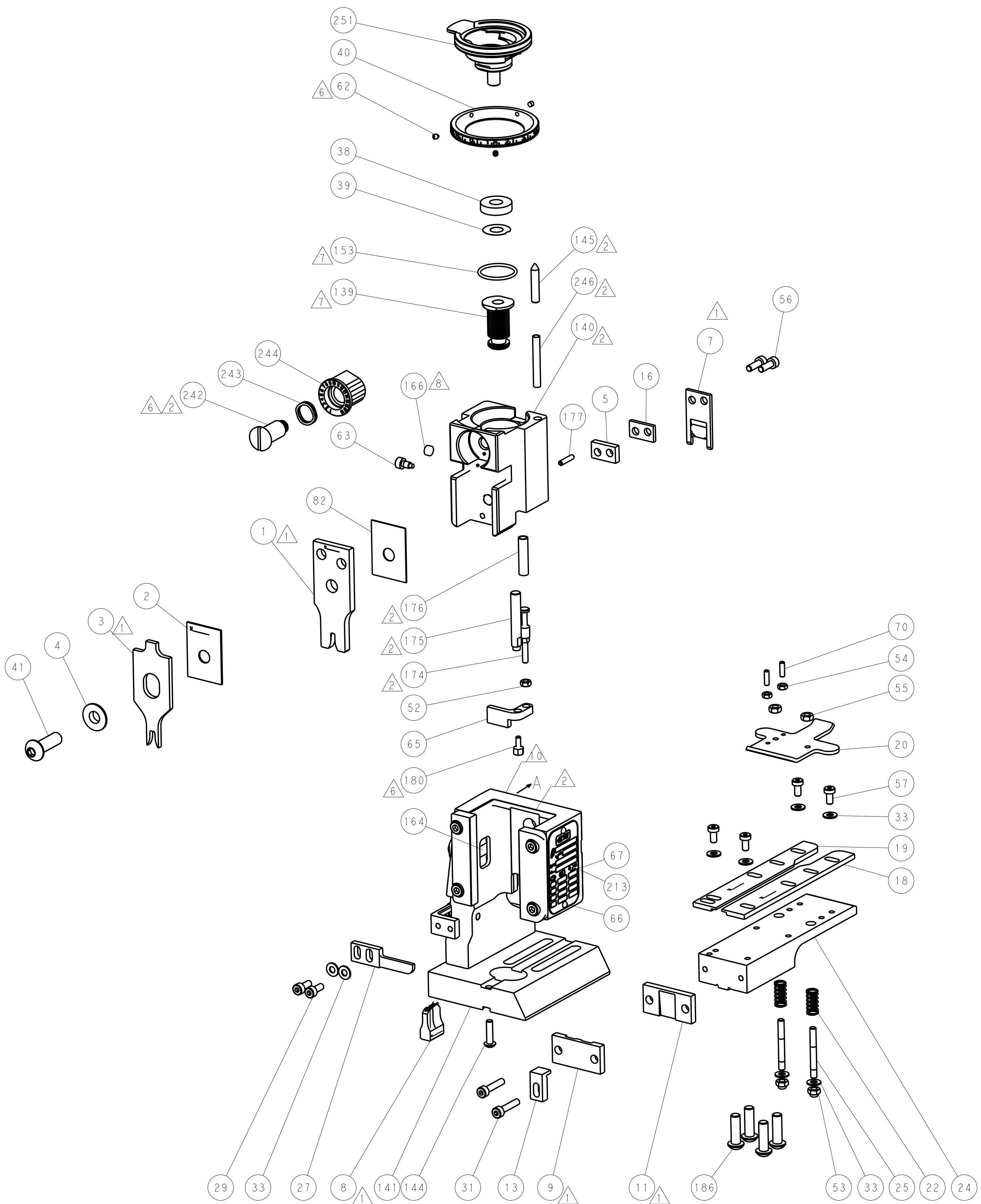
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	-	2119740-2	TAG,IDENTIFICATION	213
-	4	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186
-	-	REF	-	1901697-1	FEED FINGER ASSEMBLY,EF	183
-	1	1	1	1752354-1	STANDOFF,HOLD-DOWN	180
-	1	1	1	6-9931111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153
-	-	-	1	2119641-2	FEED CAM, AIR FEED	152
-	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	1	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141
-	1	1	1	2119651-1	RAM, ASIAN STYLE, END FEED	140
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1901681-1	HOLDDOWN, TERMINAL	65
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	56
-	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
-	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	-	-	1	2119792-2	PAWL, EF, AIR	51
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	240639-1	STRIPPER (MACHINING)	27
-	2	2	2	1320906-1	STUD, THREADED	25
-	1	1	1	1752371-1	PLATE, STRIP GUIDE	24
-	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1752373-4	DRAG	20
-	1	1	1	1-1901696-5	STRIP GUIDE, REAR	19
-	1	1	1	1-1901695-5	STRIP GUIDE, FRONT	18
-	1	1	1	8-240641-4	SPACER	16
-	1	1	1	1752360-1	SPACER,HOLD-DOWN	13
-	1	1	1	240644-1	PLATE, REAR SHEAR	11
-	-	-	-	-	-	10
-	1	1	1	690482-5	PLATE, FRONT SHEAR	9
1	1	1	1	1803064-5	ANVIL, COMBINATION	8
-	1	1	1	2217206-7	BLADE, SLUG	7
-	-	-	-	-	-	6
-	1	1	1	2-240641-0	SPACER	5
-	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	3-2119582-6	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	455888-8	SPACER, CRIMPER	2
1	1	1	1	456408-9	CRIMPER, WIRE PREMIUM	1
-77-27-25-22	PART NO			DESCRIPTION		ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST REVISION. ANY CHANGES TO THIS DRAWING SHALL BE CONTACTED FOR THE LATEST REVISION.				DRAWN X. ZHAO 30JAN2014	TE Connectivity Harrisburg, PA 17105-3608	
				CHECKED L. ZHANG 30JAN2014		
DIMENSIONS: mm				APPROVED T. ELBIN 30JAN2014	NAME Ocean End Feed Applicator	
				PRODUCT SPEC	SIZE A11	
				APPLICATION SPEC		
MATERIAL -				FINISH -	WEIGHT -	
				Customer Accessible Production Drawing		SCALE 1:1
				SHEET 3		OF 4
				REV A		

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

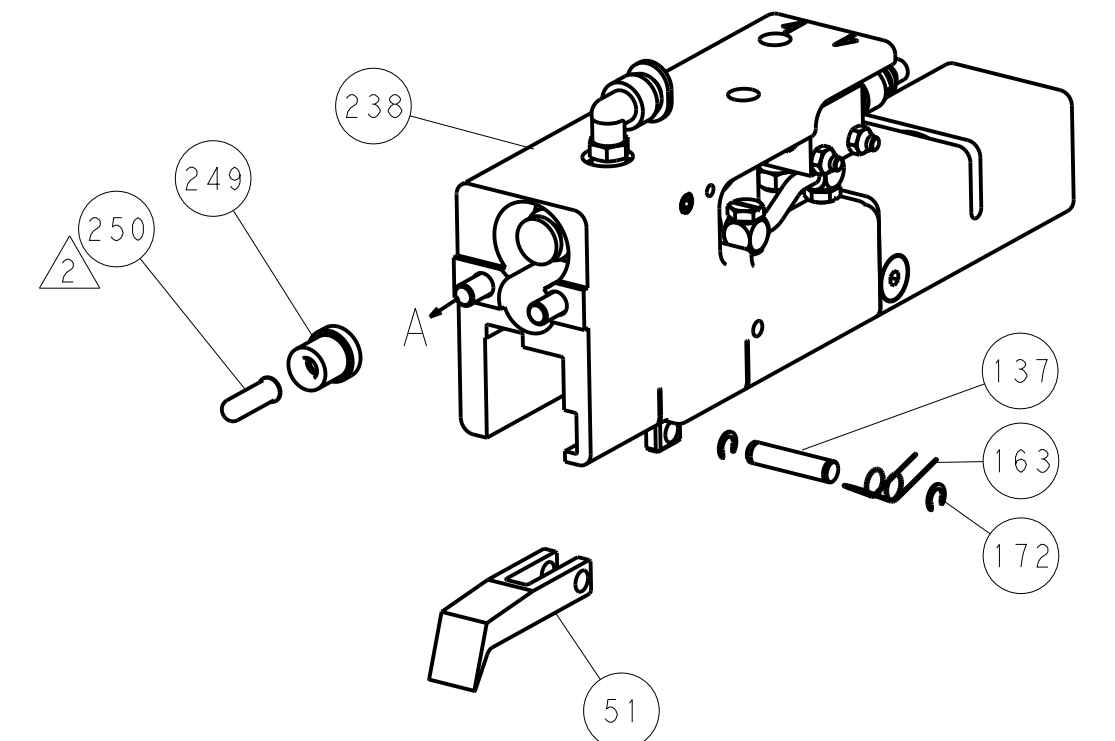


HOLDDOWN SET-UP

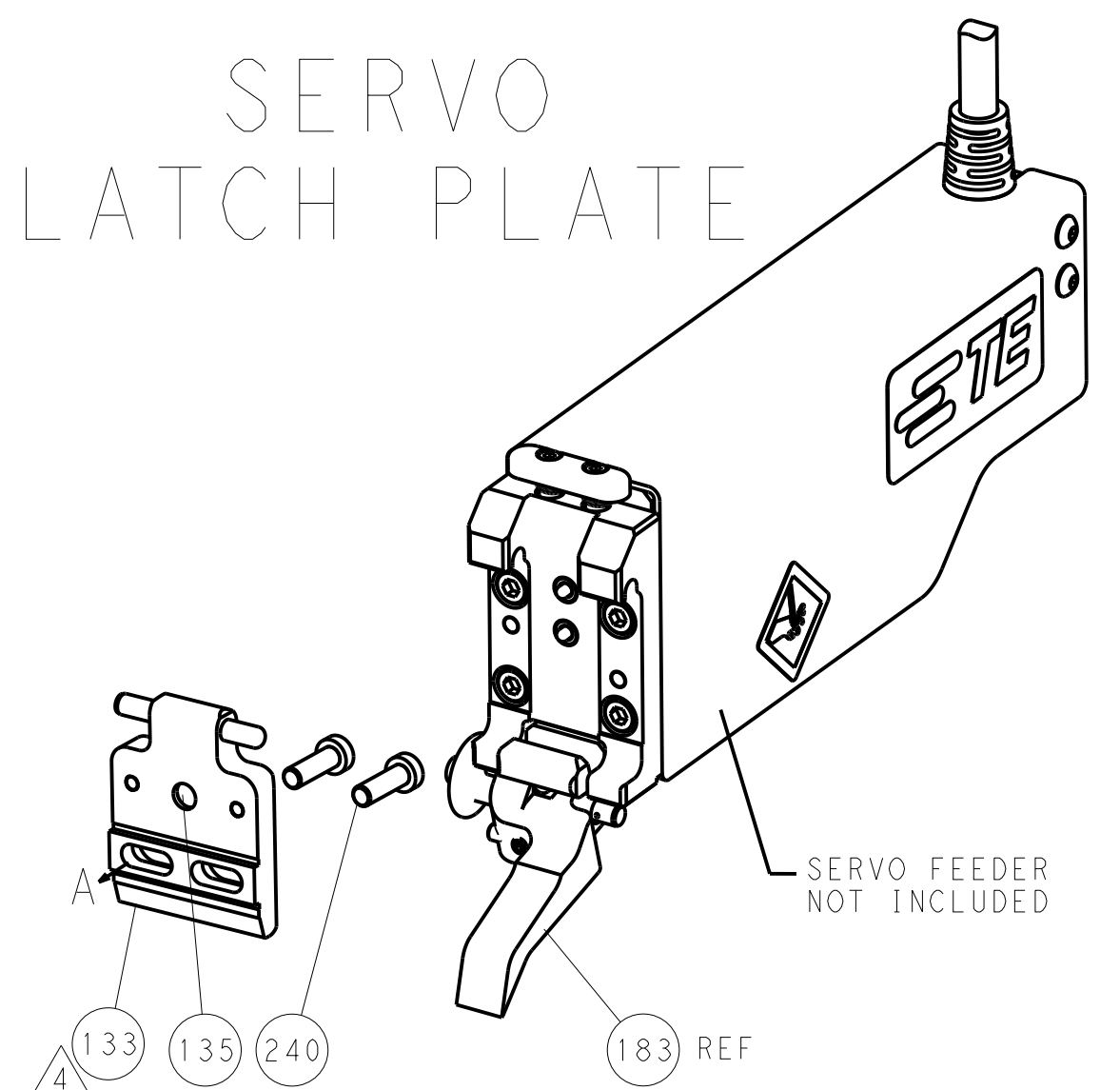


FEED TYPE

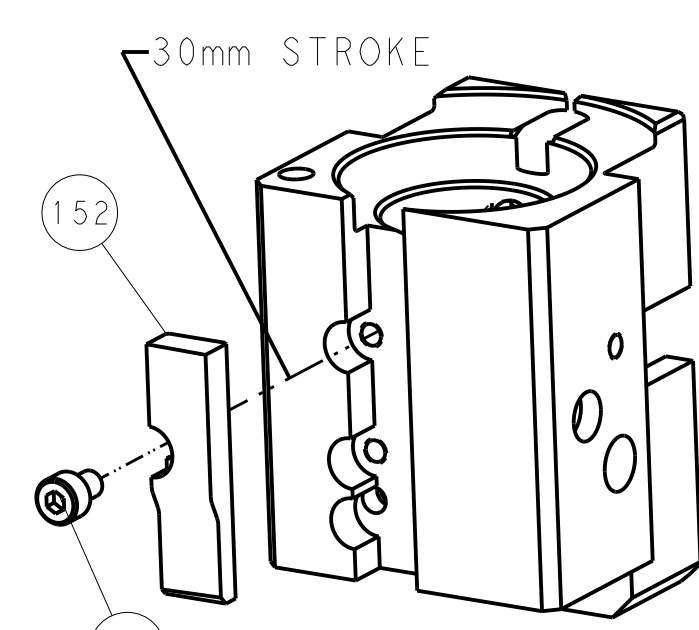
PNEUMATIC



SERVO LATCH PLATE



CAM POSITION



AIR FEED

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		CHK		APVD		NAME	
mm		0 PLC ±.5		01JUN2011		01JUN2011		01JUN2011		Ocean End Feed Applicator	
1 PLC ±0.13		2 PLC ±0.13		3 PLC ±0.13		4 PLC ±0.0001		5 PLC ±0.0001		SIZE	
MATERIAL		FINISH		WEIGHT		SCALE		SHEET		REV	